

66863634

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

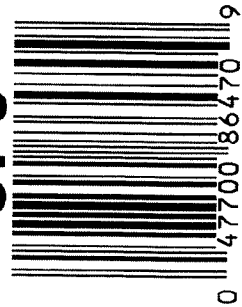
ORDER NO.

86470

BARREL LENGTH

24"

CAPACITY

6**G6863634****UPC**

GUN SERIAL # G 6863634

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-11-09	SPD
430	ASSEMBLE TO STOCK		6-11-09	SP
440	PROOF		6-11-09	SPD
460	CHECK HEADSPACE	MAGNA - FLUX	6-11-09	SPD
470	DIS-ASSEMBLE ACTION		6-11-09	SPD
472	SERIALIZE BOLT HANDLE		6-12-09	RT
480	MAGNAFLUX BBL ACTION	OPERATOR 	6/13/09	
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6/16/09	RT
510	DRILL AND TAP SIGHT HOLES		6-12-09	SP
520	GOFF BLAST BBL / REC		6/16/09	RTW
540	APPLY COATINGS (BARREL ACTION)		7/14	✓
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-14-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-14-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	7-14-09	SP
	D) OIL FIRING PIN ASSEMBLY		7-21-09	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

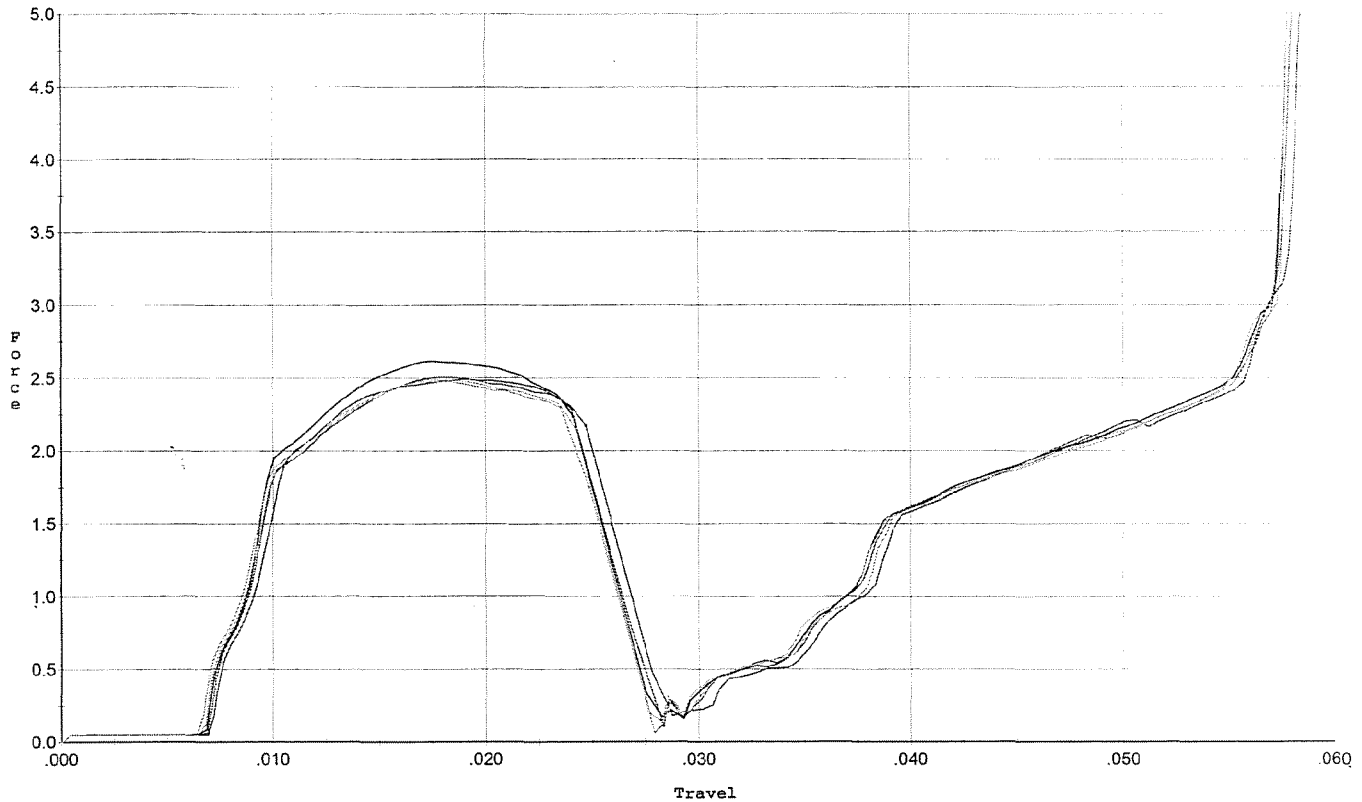
560	BARBER - M24 0094002 F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>40</u> <u>40</u> <u>40</u>	8-4-09	LH
CONT.	G) SAFETY OFF FORCE	2 LBS MIN	<u>60</u> <u>60</u> <u>60</u>	8-4-09	LH
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	8-4-09	LH
	J) ASSEMBLE STOCK			7-21-09	PHL
	K) ASSEMBLE SWIVEL STUDS			8-4-09	LH
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				
	M) IRON SIGHT ALIGNMENT				
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u> FAIL <u>PASS</u> FAIL	7/28	RJ
	MALFUNCTION	CORRECTION	N/A		
	MALFUNCTION	CORRECTION			
	MALFUNCTION	CORRECTION			
	MALFUNCTION	CORRECTION			
660	INSPECT FOR LIVE AMMO			7/28	TCR
670	FINAL INSPECTION A) HEADSPACE			8-4-09	LH
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>236</u> <u>240</u> <u>246</u> <u>251</u> <u>236</u>	8-4-09	LH
	C) FUNCTION			8-4-09	LH
690	PACK			8/10/09	FM

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 6/26/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



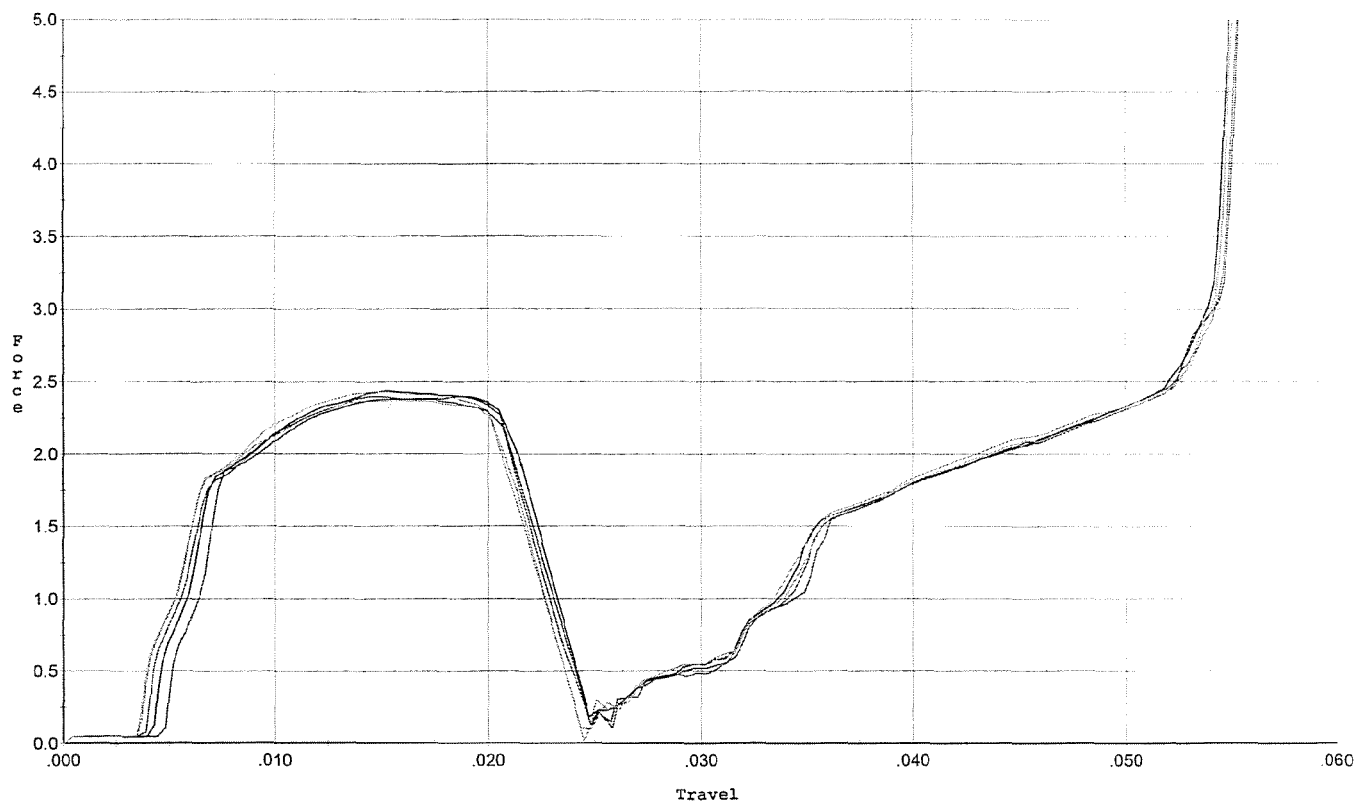
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.489	0.025	0.007	0.038	0.036		Set Trigger
2	2.615	0.024	0.007	0.038	0.037		Set Trigger
3	2.504	0.024	0.007	0.038	0.035		Set Trigger
4	2.488	0.024	0.007	0.038	0.036		Set Trigger
5	2.475	0.025	0.007	0.038	0.037		Set Trigger

Avg 2.51

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 6/26/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



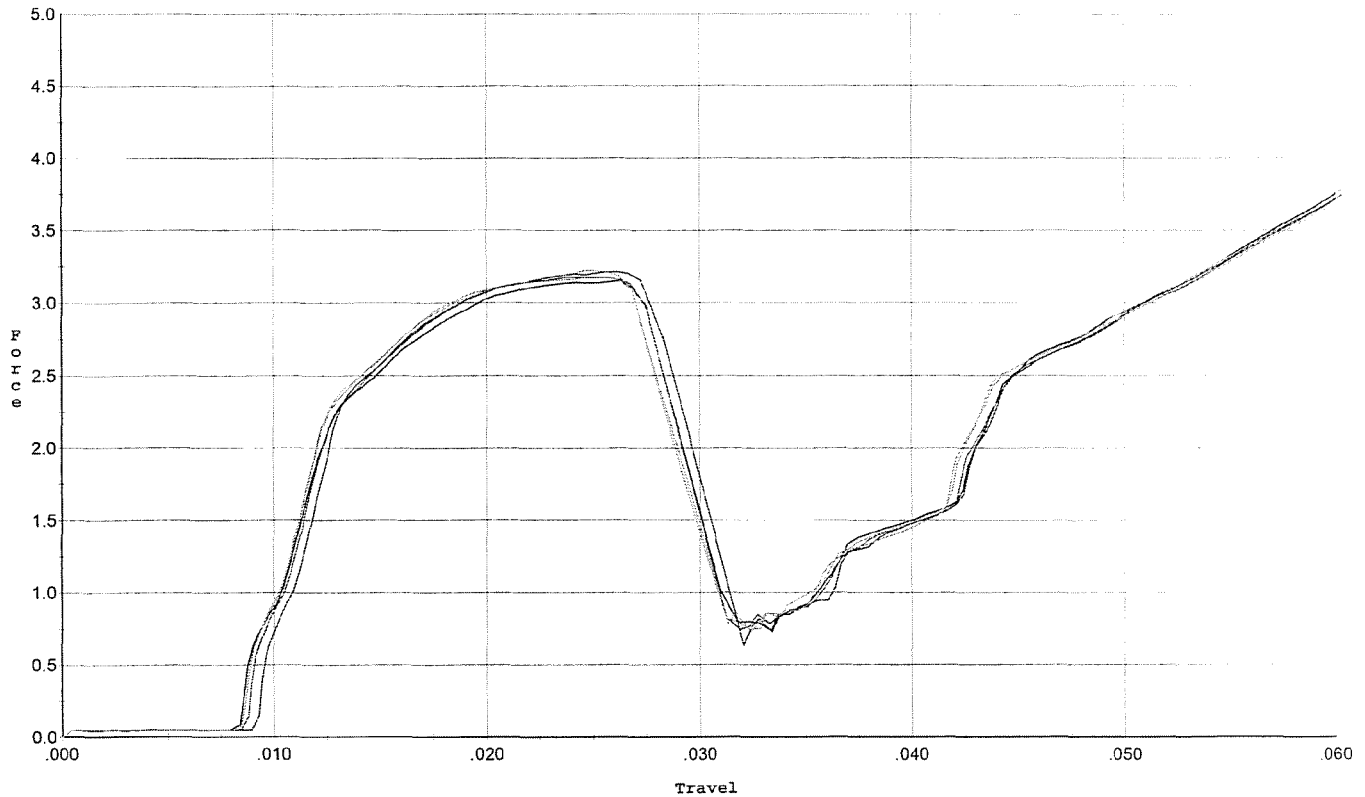
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.396	0.023	0.005	0.038	0.034		Set Trigger
2	2.439	0.022	0.004	0.038	0.035		Set Trigger
3	2.396	0.021	0.004	0.038	0.033		Set Trigger
4	2.431	0.021	0.004	0.038	0.035		Set Trigger
5	2.369	0.022	0.004	0.038	0.035		Set Trigger

Aug 2.40

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 6/26/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



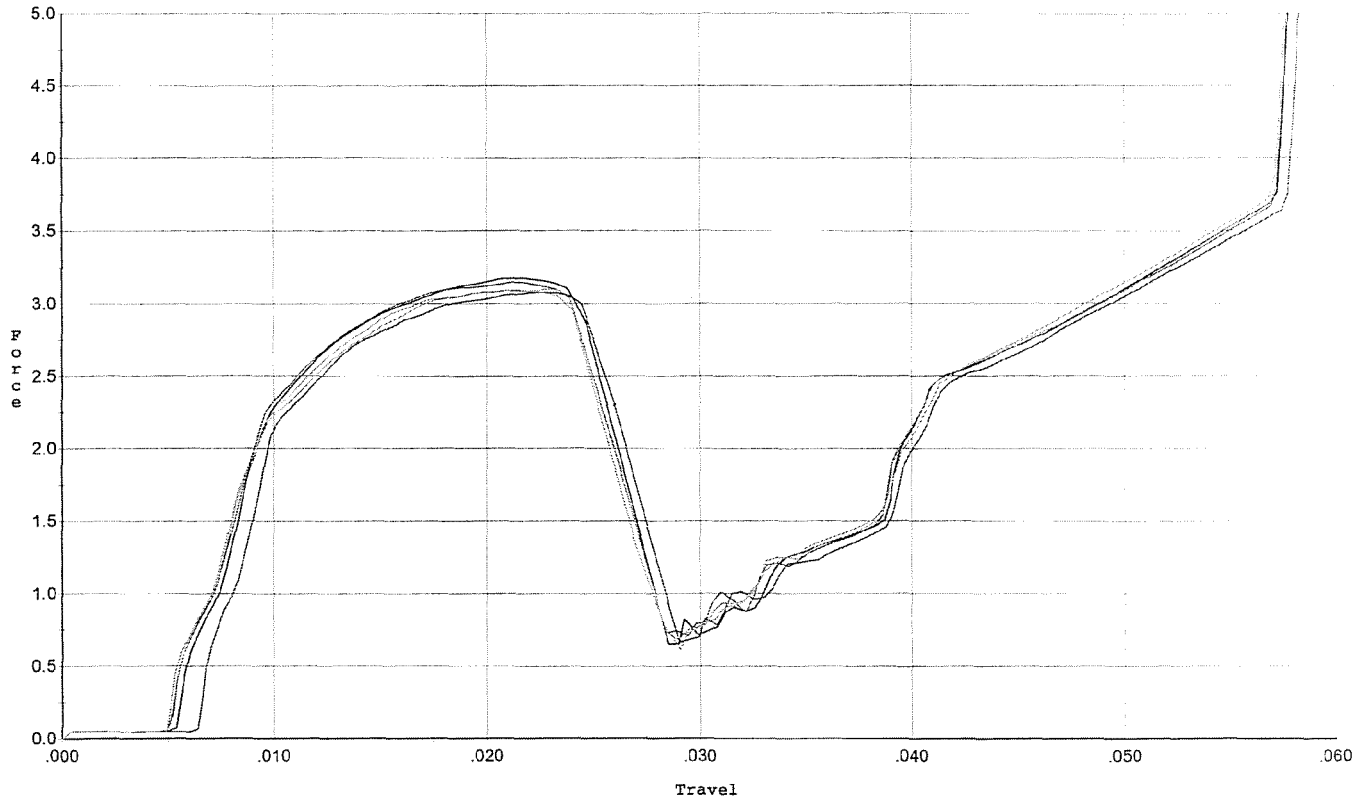
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.213	0.028	0.009	0.037	0.049		Set Trigger
2	3.149	0.027	0.009	0.037	0.048		Set Trigger
3	3.174	0.027	0.009	0.037	0.048		Set Trigger
4	3.220	0.027	0.009	0.037	0.047		Set Trigger
5	3.177	0.029	0.009	0.037	0.051		Set Trigger

Avg 3.18

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 6/26/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



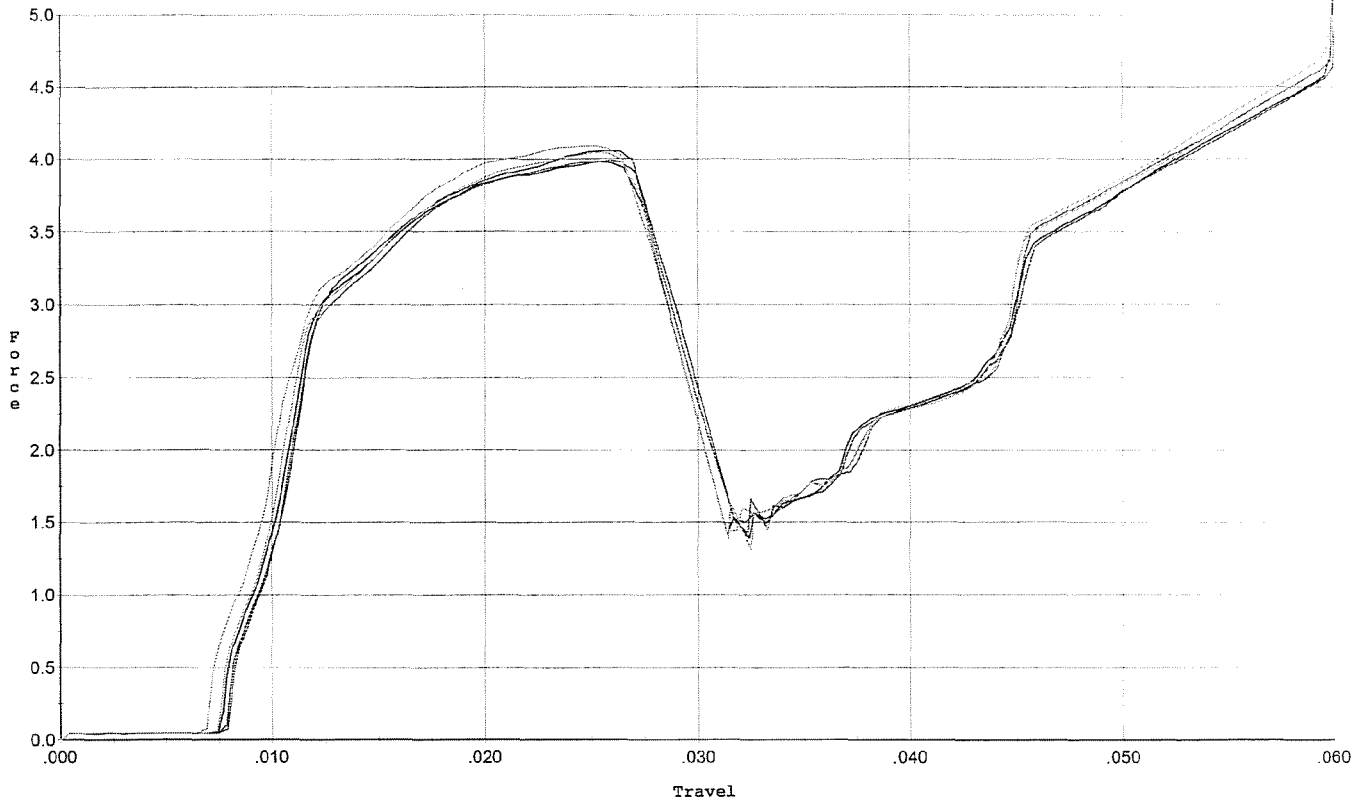
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.077	0.026	0.007	0.037	0.048		Set Trigger
2	3.176	0.025	0.006	0.036	0.048		Set Trigger
3	3.148	0.026	0.005	0.036	0.050		Set Trigger
4	3.091	0.024	0.005	0.037	0.046		Set Trigger
5	3.098	0.026	0.005	0.036	0.049		Set Trigger

Aug 3.11

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 6/26/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



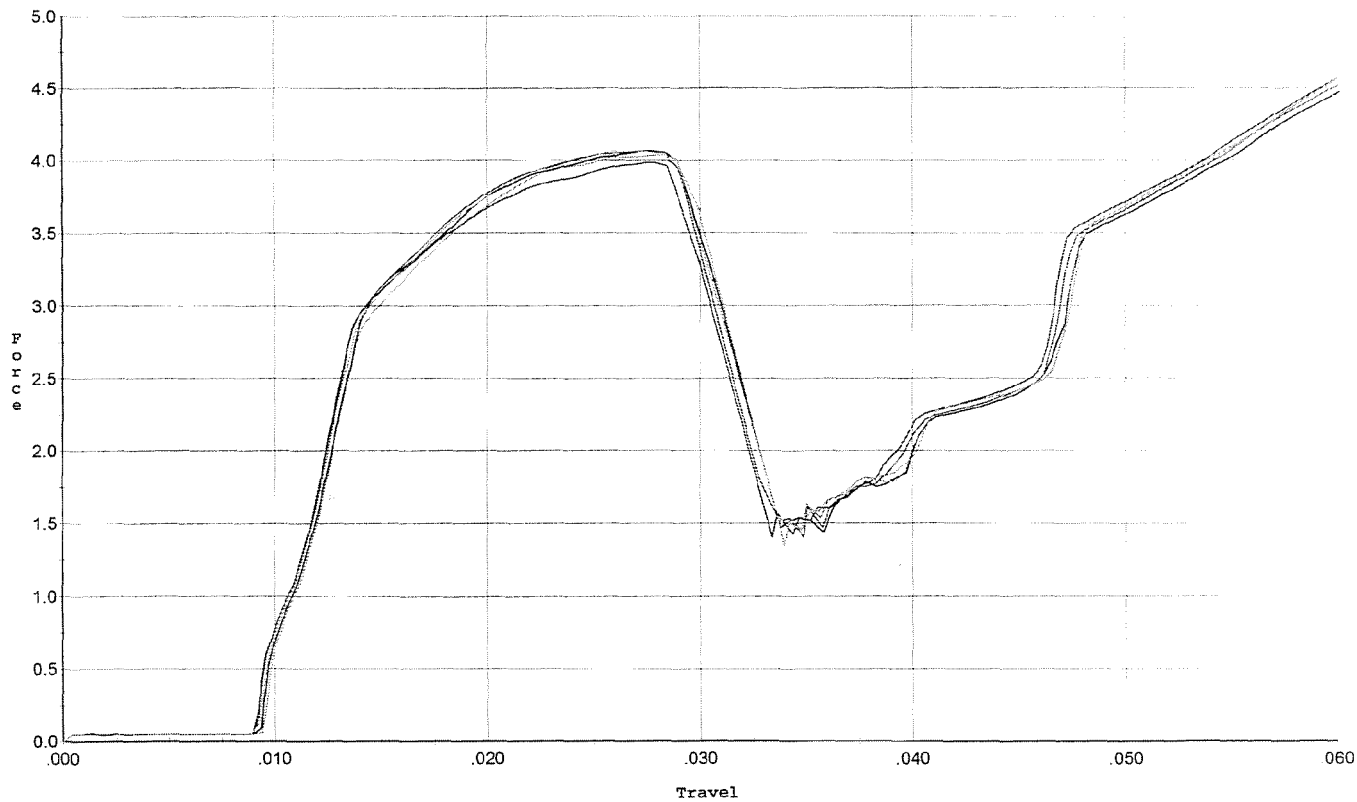
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.057	0.029	0.008	0.034	0.066		Set Trigger
2	3.981	0.027	0.008	0.034	0.062		Set Trigger
3	3.990	0.027	0.008	0.034	0.061		Set Trigger
4	4.044	0.027	0.008	0.034	0.063		Set Trigger
5	4.090	0.028	0.007	0.034	0.066		Set Trigger

Aug 4.03

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 6/26/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



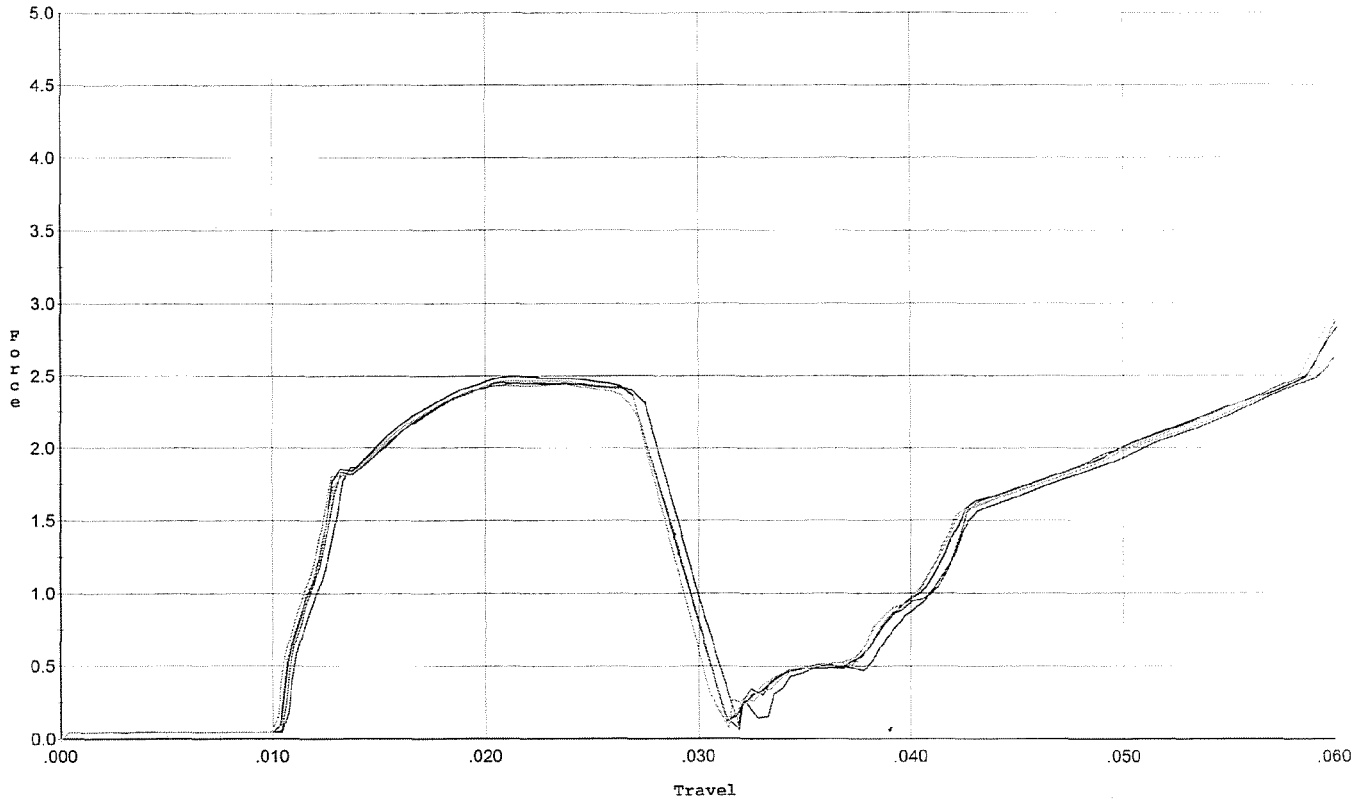
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.981	0.030	0.009	0.034	0.065		Set Trigger
2	4.061	0.031	0.010	0.034	0.067		Set Trigger
3	4.066	0.029	0.009	0.034	0.064		Set Trigger
4	4.064	0.031	0.009	0.034	0.068		Set Trigger
5	4.036	0.030	0.010	0.034	0.065		Set Trigger

Aug 404

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 6/26/09

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs.for final test



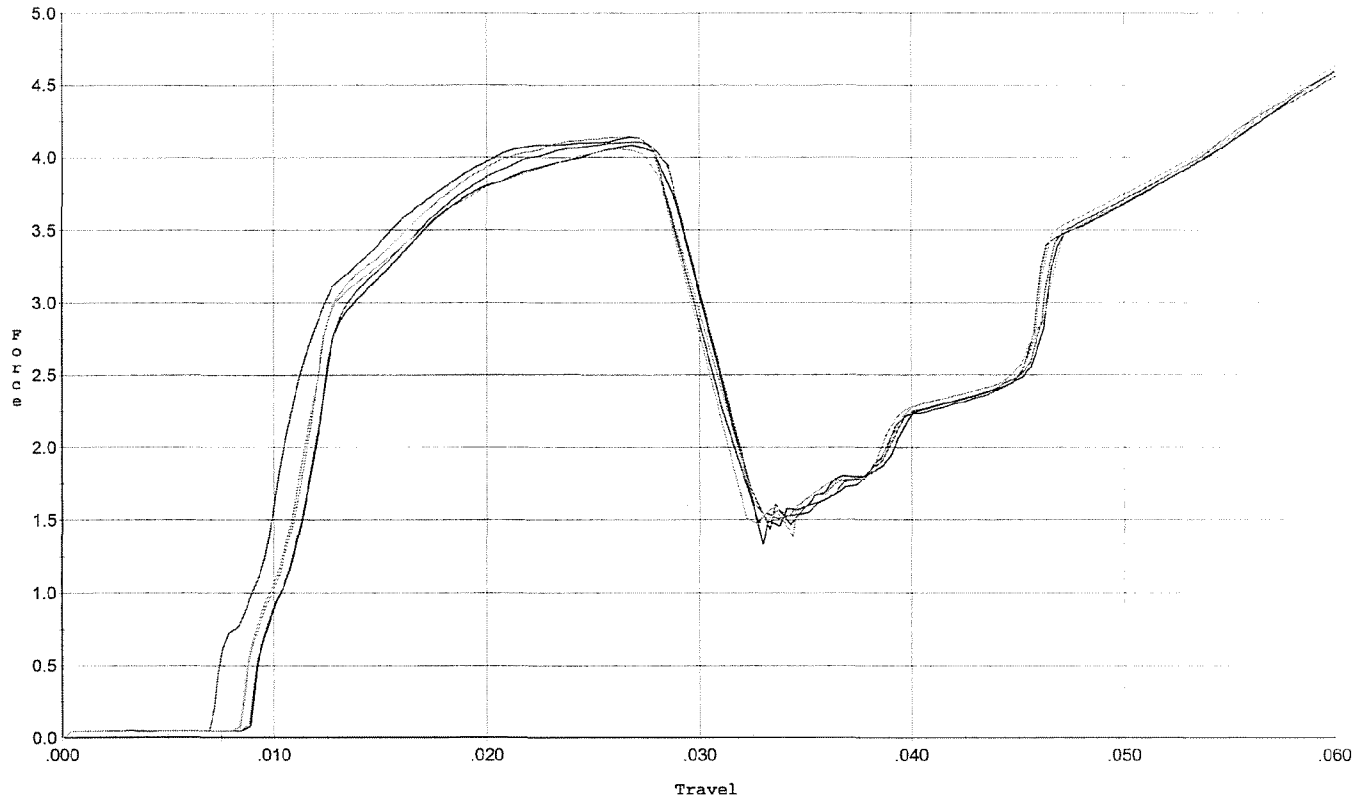
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.455	0.027	0.011	0.039	0.036		Set Trigger
2	2.498	0.029	0.011	0.039	0.038		Set Trigger
3	2.450	0.029	0.011	0.039	0.037		Set Trigger
4	2.466	0.029	0.010	0.039	0.038		Set Trigger
5	2.439	0.027	0.010	0.039	0.036		Set Trigger

~~AO~~
 Avg 2.46

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 6/26/09

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.131	0.028	0.007	0.034	0.067		Set Trigger
2	4.082	0.029	0.009	0.034	0.064		Set Trigger
3	4.099	0.029	0.009	0.034	0.064		Set Trigger
4	4.055	0.028	0.009	0.034	0.063		Set Trigger
5	4.140	0.028	0.009	0.034	0.064		Set Trigger

Avg 4.10