

66863642

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

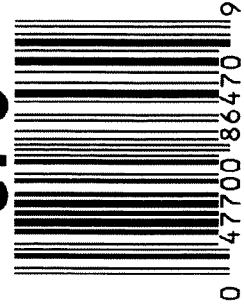
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6863642

UPC



GUN SERIAL # G60863642

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		5-21-09	SPD
430	ASSEMBLE TO STOCK		5-21-09	SP
440	PROOF		5-21-09	SPD
460	CHECK HEADSPACE	MAGNA - FLUX	5-21-09	SPD
470	DIS-ASSEMBLE ACTION		5-21-09	SPD
472	SERIALIZE BOLT HANDLE		5-22-09	SPD
480	MAGNAFLUX BBL ACTION	OPERATOR <u>(D)</u>	5/29/09	(D)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		5/29/09	RT
510	DRILL AND TAP SIGHT HOLES		5-22-09	SP
520	GOFF BLAST BBL / REC		5/29/09	qu
540	APPLY COATINGS (BARREL ACTION)		6/9	—
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		6-9-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		6-9-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	6-9-09	SP
	D) OIL FIRING PIN ASSEMBLY		6-17-09	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

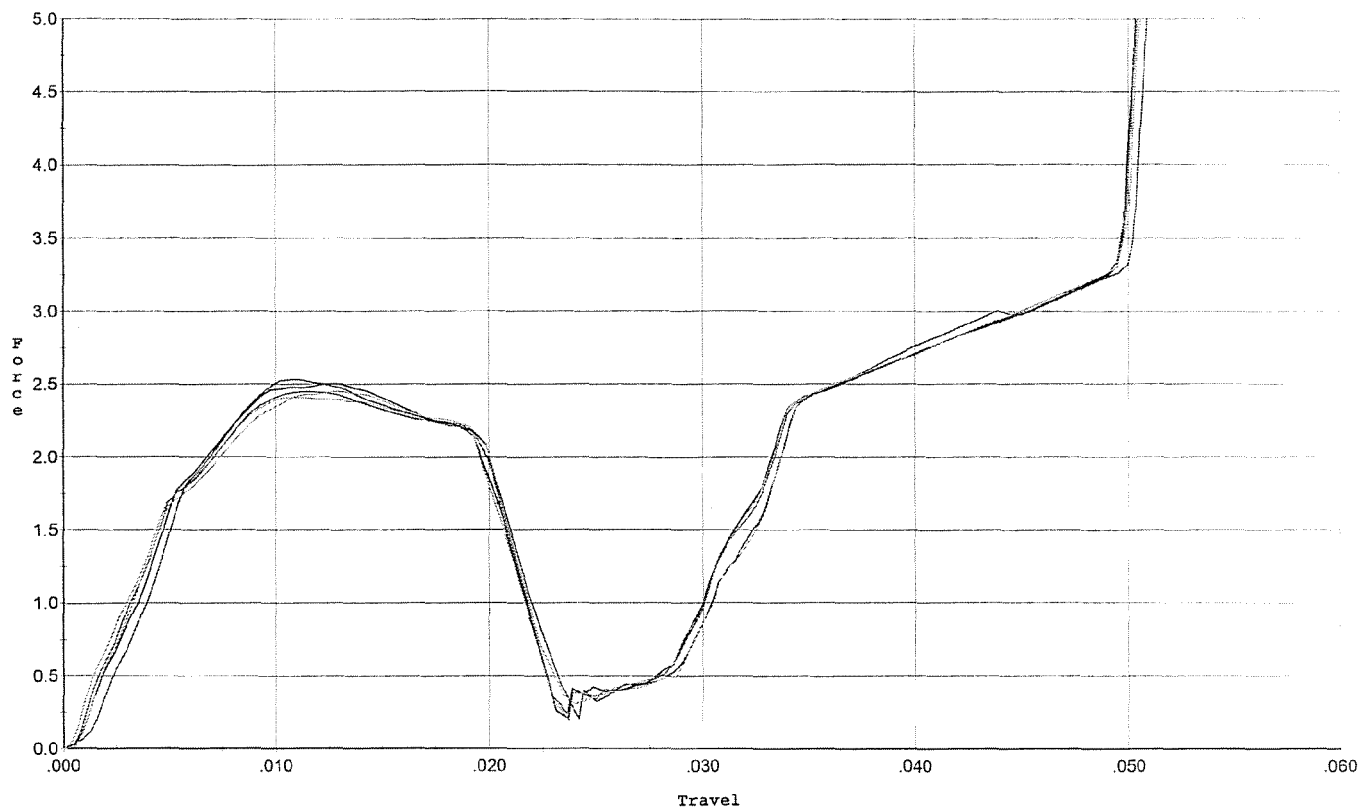
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>52</u> <u>50</u> <u>40</u>	7-28-09	RN
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>52</u> <u>52</u> <u>52</u>	7-28-09	RN
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.021</u> <u>.021</u> <u>.022</u>	7-28-09	RN
	J) ASSEMBLE STOCK		6-17-09	LLP
	K) ASSEMBLE SWIVEL STUDS		7-28-09	RN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	7/24	RR
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		7/24	TAR
670	FINAL INSPECTION A) HEADSPACE		7-28-09	RN
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>256</u> <u>239</u> <u>235</u> <u>247</u> <u>247</u>	7-27-09	RN
	C) FUNCTION		7-28-09	RN
690	PACK		8/4/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 5/19/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



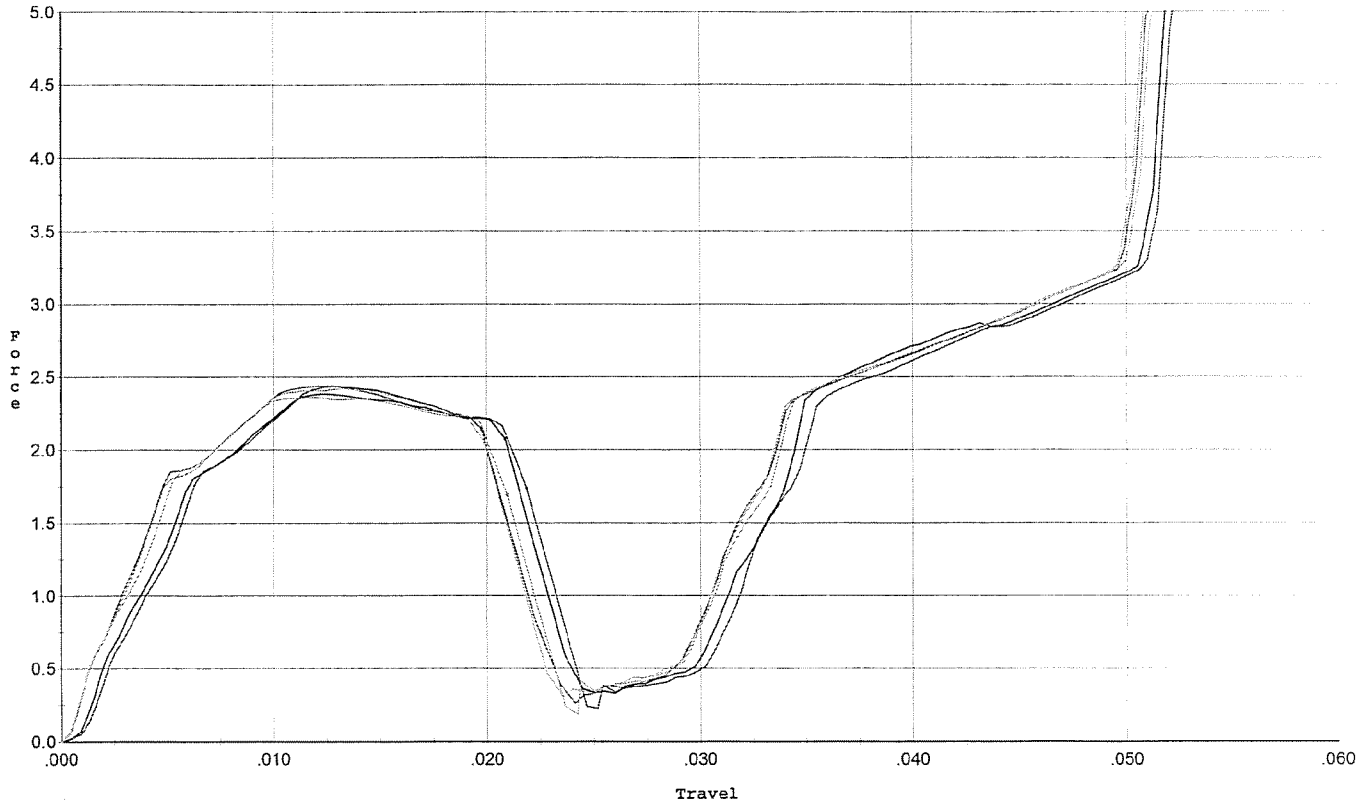
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.529	0.020	0.00	0.034	0.035		Set Trigger
2	2.503	0.020	0.00	0.034	0.036		Set Trigger
3	2.447	0.020	0.00	0.034	0.036		Set Trigger
4	2.449	0.020	0.00	0.034	0.035		Set Trigger
5	2.409	0.021	0.00	0.034	0.037		Set Trigger

Aug 2, 46

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 5/19/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



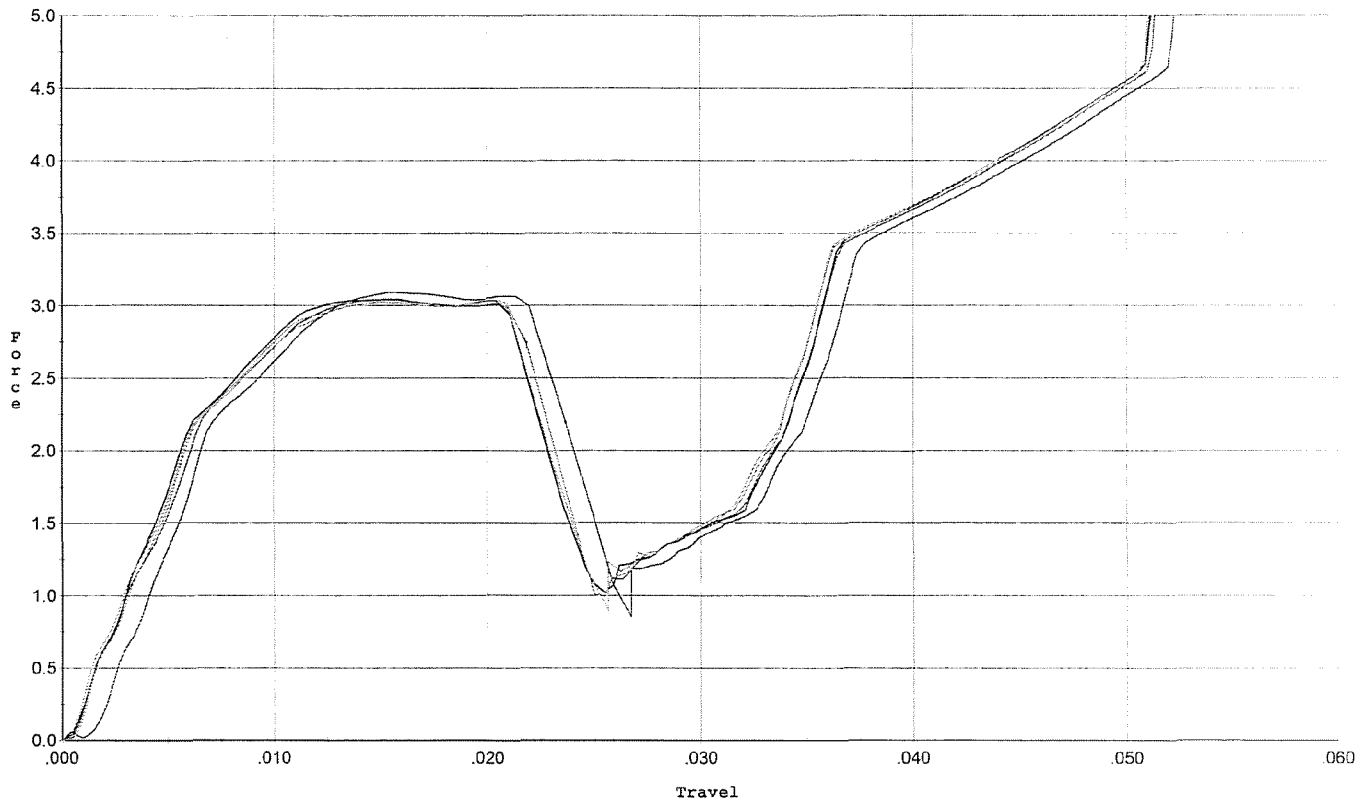
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.436	0.022	0.00	0.035	0.037		Set Trigger
2	2.386	0.021	0.00	0.034	0.036		Set Trigger
3	2.440	0.020	0.00	0.034	0.036		Set Trigger
4	2.363	0.020	0.00	0.034	0.035		Set Trigger
5	2.420	0.021	0.00	0.034	0.037		Set Trigger

Aug 2.40

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 5/19/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



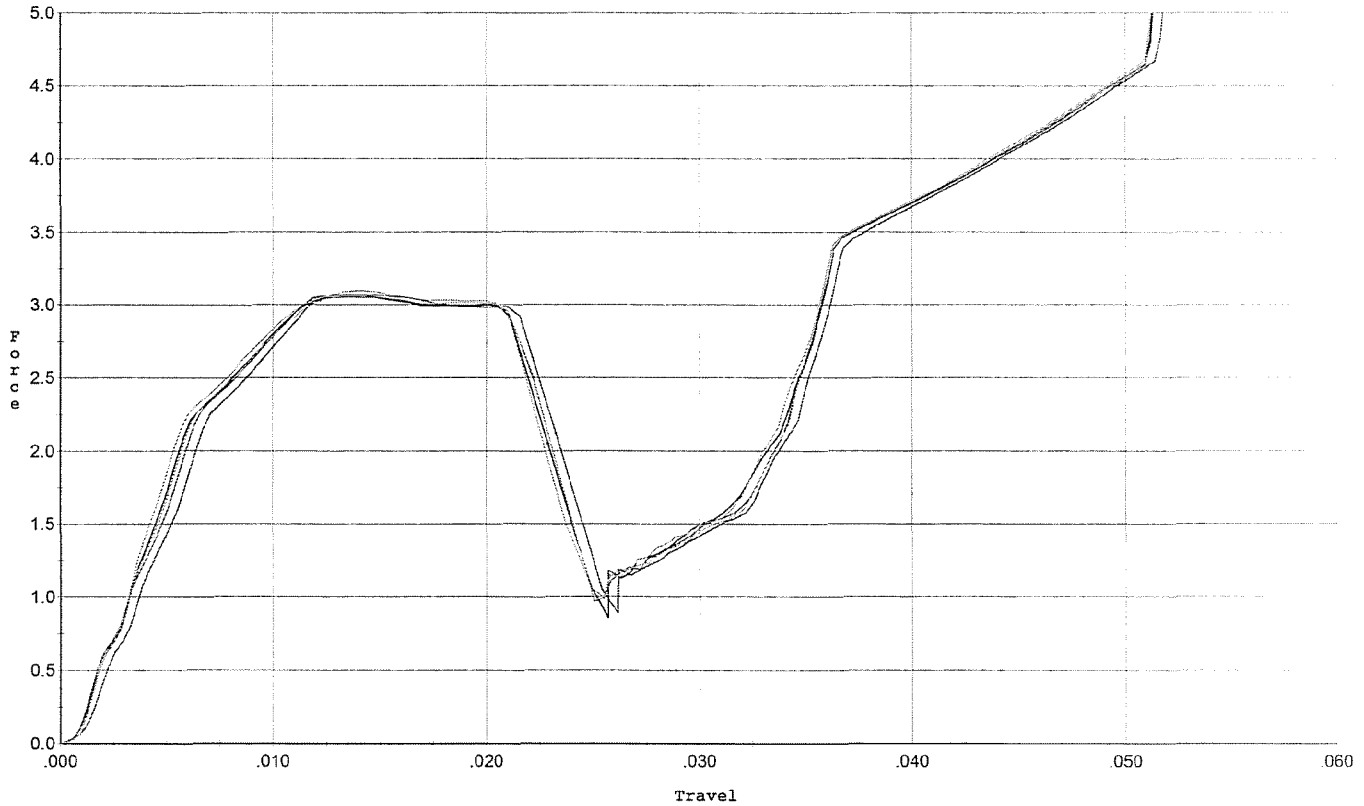
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.091	0.024	0.00	0.033	0.051		Set Trigger
2	3.043	0.021	0.00	0.033	0.046		Set Trigger
3	3.041	0.022	0.00	0.032	0.048		Set Trigger
4	3.046	0.022	0.00	0.032	0.048		Set Trigger
5	3.037	0.021	0.00	0.033	0.046		Set Trigger

Avg 3.05

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 5/19/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



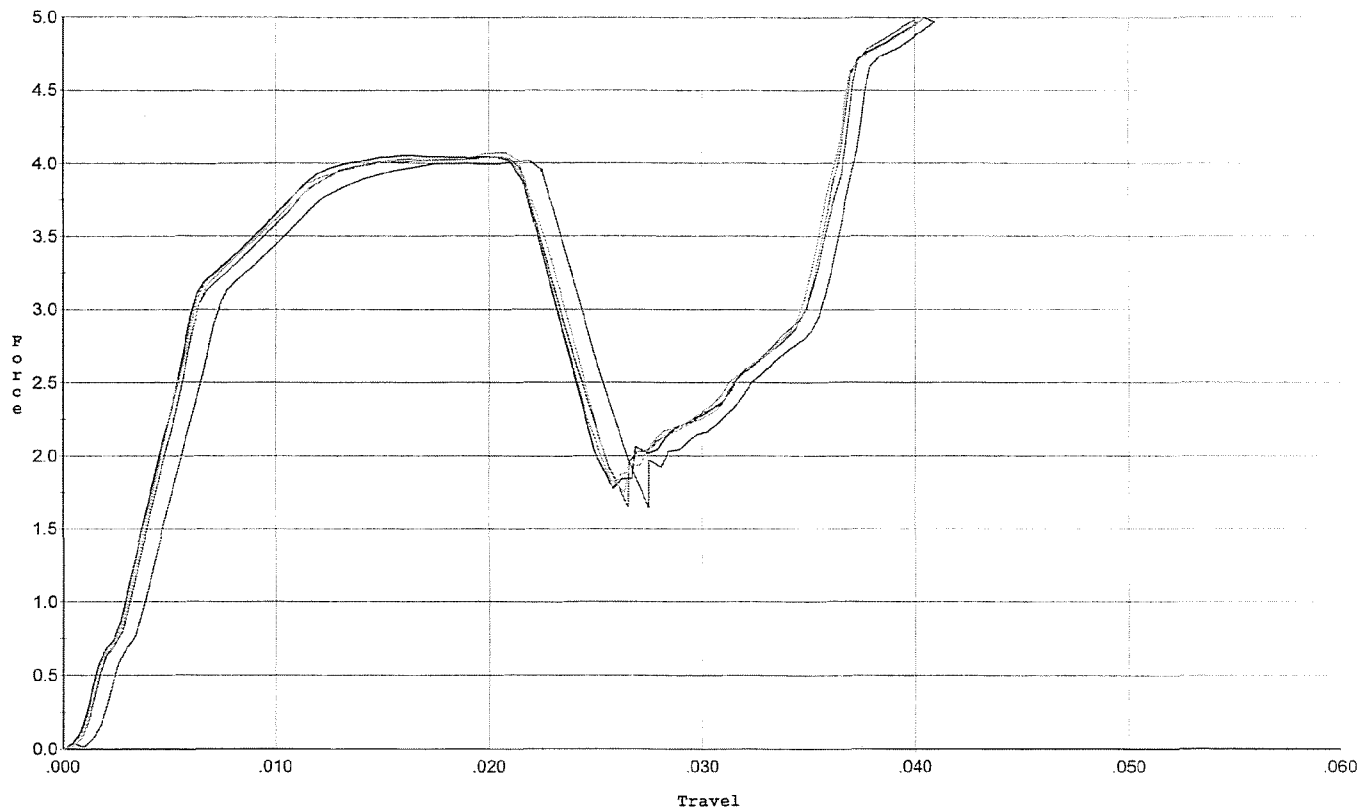
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.069	0.023	0.00	0.033	0.050		Set Trigger
2	3.067	0.023	0.00	0.032	0.050		Set Trigger
3	3.053	0.022	0.00	0.032	0.049		Set Trigger
4	3.064	0.022	0.00	0.032	0.049		Set Trigger
5	3.094	0.021	0.00	0.033	0.047		Set Trigger

Aug 3.06

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 5/19/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



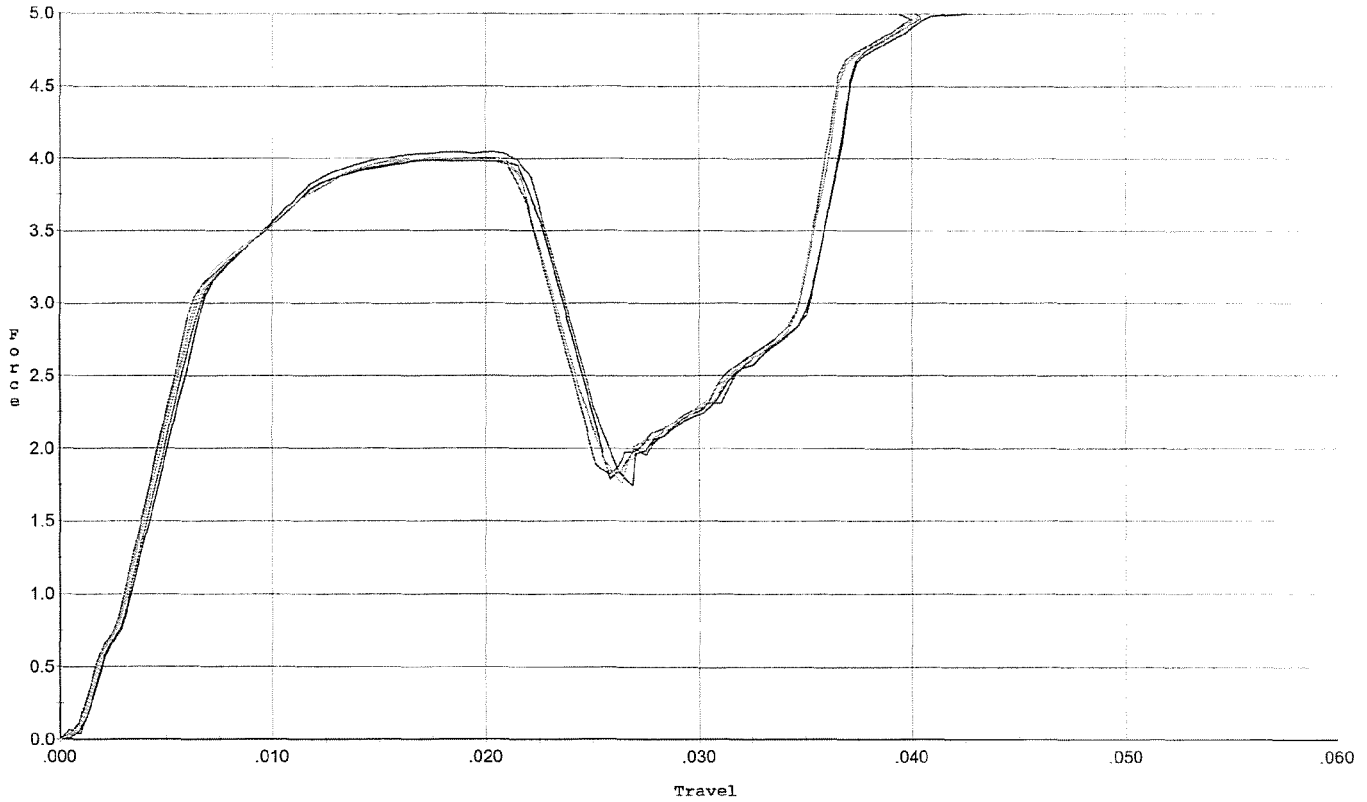
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.018	0.022	0.00	0.030	0.062		Set Trigger
2	4.055	0.022	0.00	0.030	0.062		Set Trigger
3	4.045	0.021	0.00	0.030	0.061		Set Trigger
4	4.072	0.023	0.00	0.029	0.066		Set Trigger
5	4.040	0.022	0.00	0.030	0.062		Set Trigger

Avg 4.04

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 5/19/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



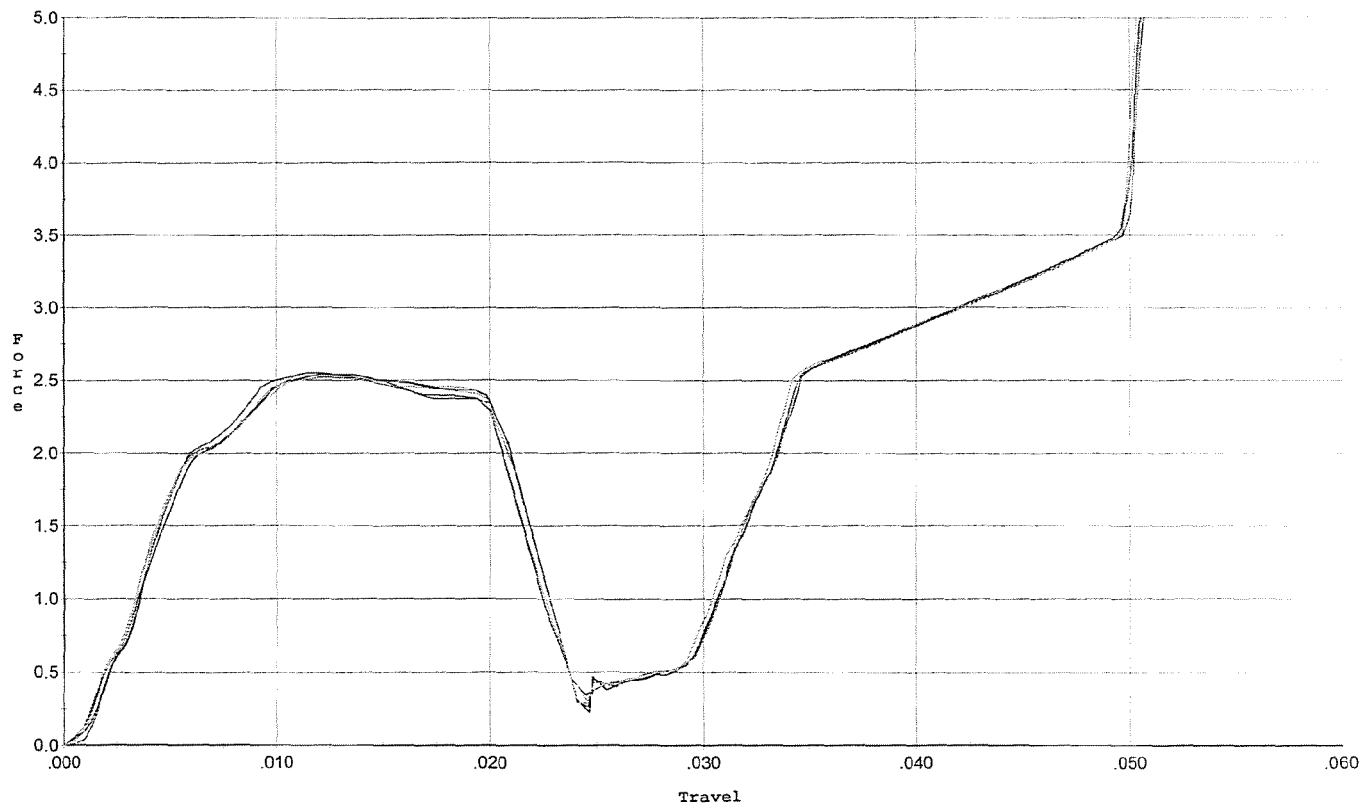
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.043	0.022	0.00	0.029	0.063		Set Trigger
2	3.984	0.023	0.00	0.029	0.063		Set Trigger
3	3.988	0.022	0.00	0.029	0.062		Set Trigger
4	3.995	0.022	0.00	0.030	0.061		Set Trigger
5	4.009	0.022	0.00	0.030	0.061		Set Trigger

Avg 4.00

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 5/19/09

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



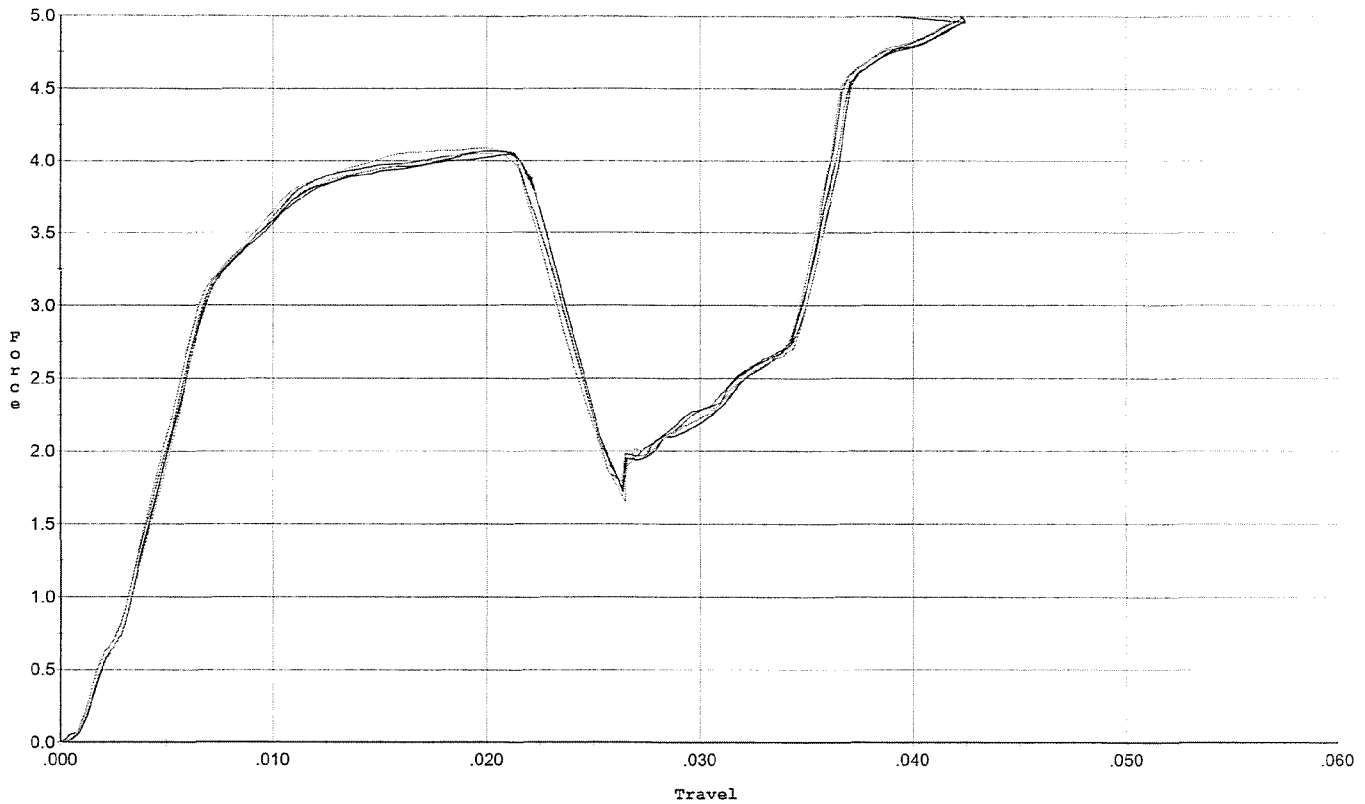
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.555	0.020	0.00	0.034	0.037		Set Trigger
2	2.543	0.021	0.00	0.033	0.039		Set Trigger
3	2.524	0.021	0.00	0.033	0.039		Set Trigger
4	2.524	0.020	0.00	0.033	0.037		Set Trigger
5	2.521	0.021	0.00	0.033	0.039		Set Trigger

Avg 2.53

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 5/19/09

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.044	0.022	0.00	0.029	0.062		Set Trigger
2	4.072	0.022	0.00	0.029	0.063		Set Trigger
3	4.067	0.023	0.00	0.029	0.065		Set Trigger
4	4.088	0.022	0.00	0.029	0.063		Set Trigger
5	4.051	0.021	0.00	0.030	0.061		Set Trigger

Aug 4.06