

C 6863648

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

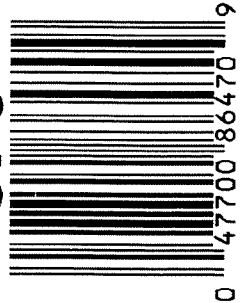
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6863648

UPC



GUN SERIAL #

G 6863648

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-10-09	SPD
430	ASSEMBLE TO STOCK		6-10-09	SP
440	PROOF		6-10-09	SPD
460	CHECK HEADSPACE	MAGNA - FLUX	6-10-09	SPD
470	DIS-ASSEMBLE ACTION	JUN 13 2009	6-10-09	SPD
472	SERIALIZE BOLT HANDLE		6-10-09	KT
480	MAGNAFLUX BBL ACTION	OPERATOR. (P)	6/13/09	(A)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6/16/09	RT
510	DRILL AND TAP SIGHT HOLES		6-11-09	SP
520	GOFF BLAST BBL / REC		6/16/09	KTW
540	APPLY COATINGS (BARREL ACTION)		6/24	C
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		6-25-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		6-25-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	6-25-09	SP
	D) OIL FIRING PIN ASSEMBLY		8-10-09	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

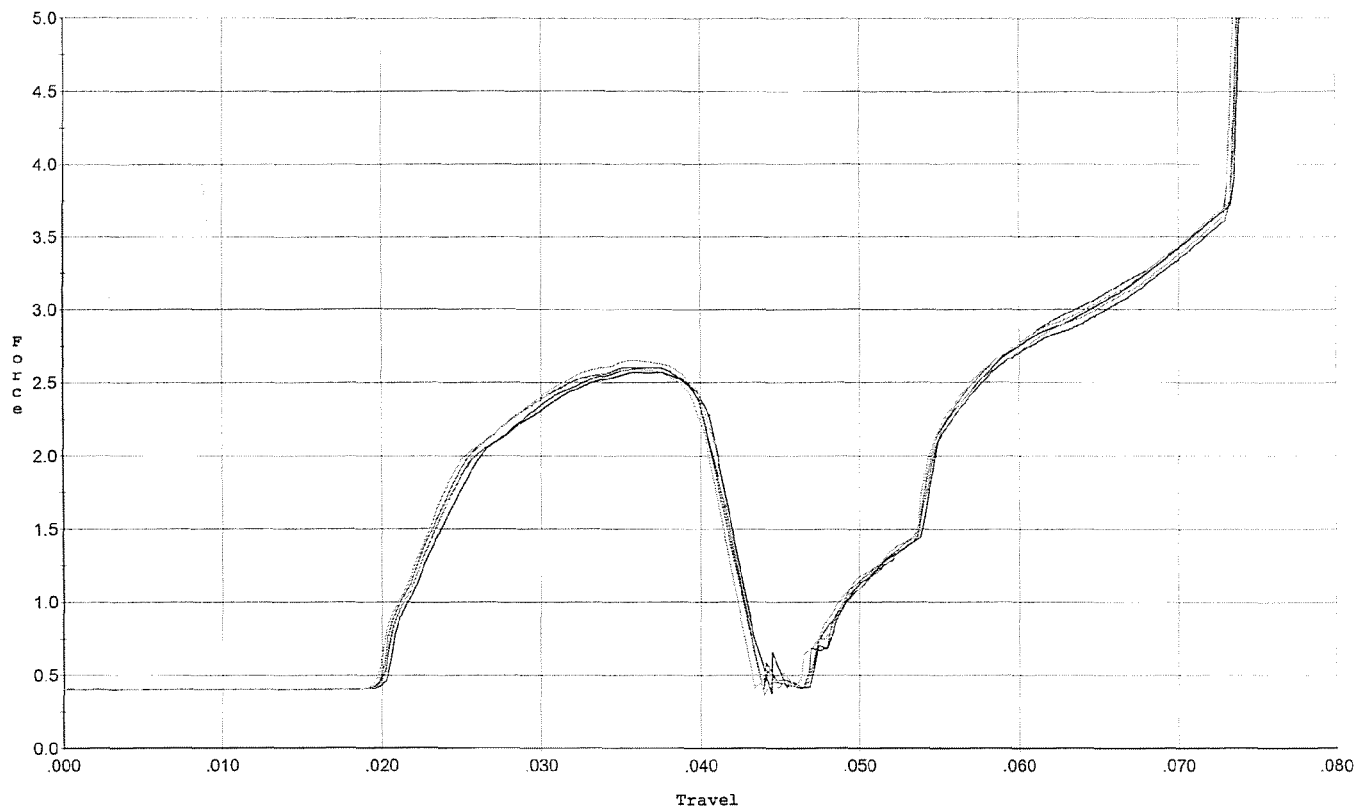
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>3°</u> <u>3°</u> <u>3°</u>	8/20/09	RB
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>7°</u> <u>6°</u> <u>7°</u>	8/20/09	RB
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>022</u> <u>022</u> <u>022</u>	8/20/09	RB
	J) ASSEMBLE STOCK		8/10/09	L.P.D.
	K) ASSEMBLE SWIVEL STUDS		8/20/09	RB
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	8-18-09	L. J.
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		8-18-09	RB
670	FINAL INSPECTION A) HEADSPACE		8/20/09	RB
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>239</u> <u>235</u> <u>234</u> <u>238</u> <u>241</u>	8-20-09	L. J.
	C) FUNCTION		8/20/09	RB
690	PACK		8/21/09	FM

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 8/3/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



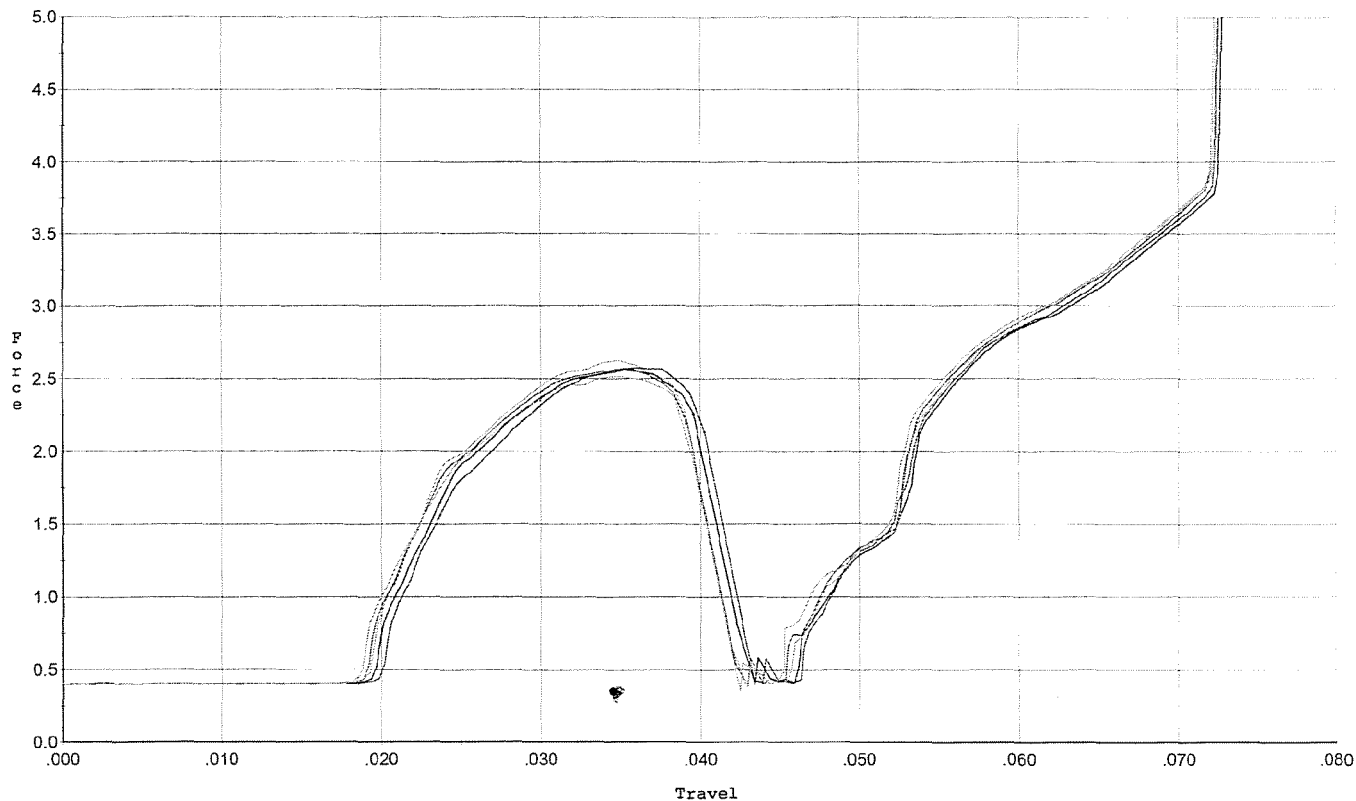
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.599	0.041	0.020	0.036	0.052		Set Trigger
2	2.569	0.041	0.021	0.036	0.051		Set Trigger
3	2.601	0.040	0.020	0.036	0.051		Set Trigger
4	2.650	0.041	0.020	0.035	0.053		Set Trigger
5	2.586	0.040	0.020	0.036	0.051		Set Trigger

Aug 2.60

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 8/3/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



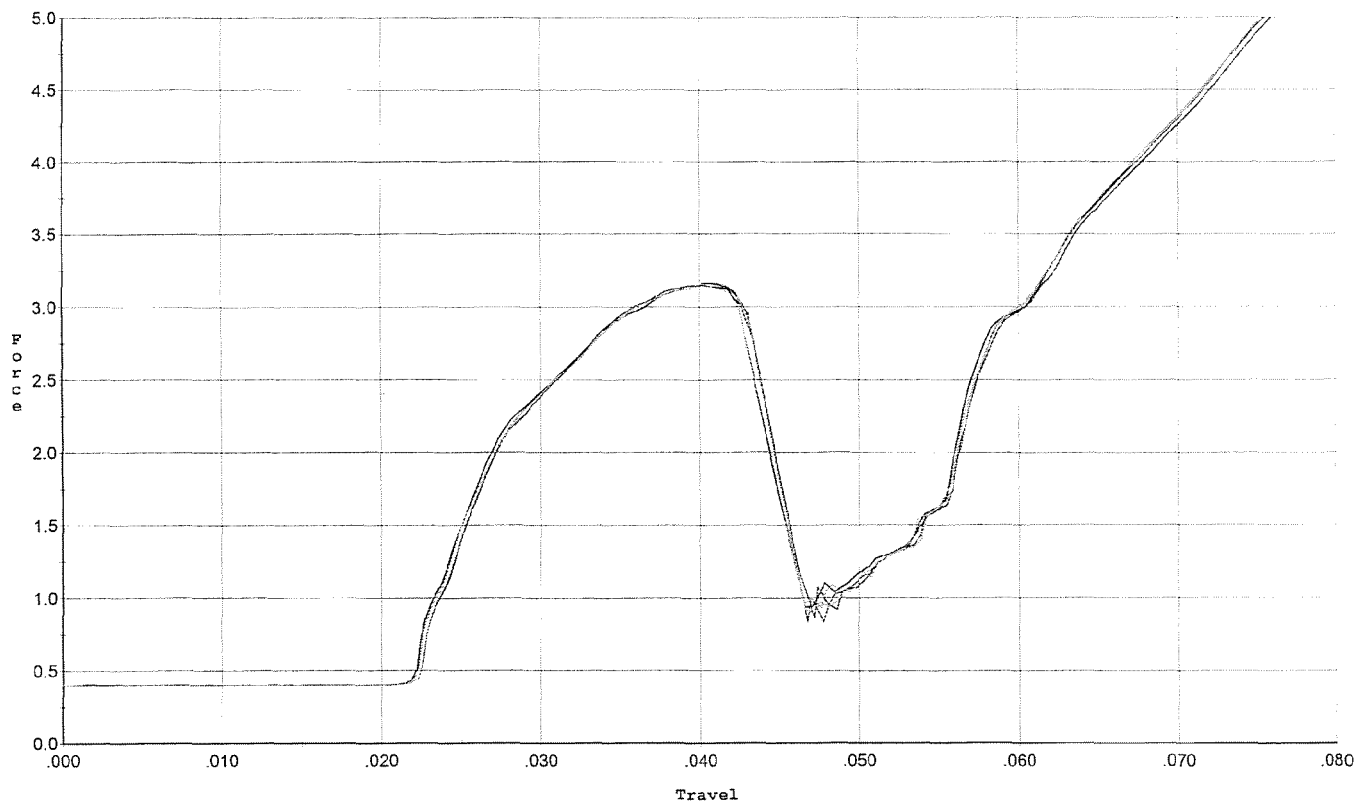
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.573	0.040	0.020	0.035	0.050		Set Trigger
2	2.566	0.040	0.020	0.036	0.050		Set Trigger
3	2.565	0.039	0.019	0.036	0.050		Set Trigger
4	2.622	0.039	0.019	0.036	0.050		Set Trigger
5	2.514	0.040	0.019	0.036	0.050		Set Trigger

Aug 2.56

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 8/3/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



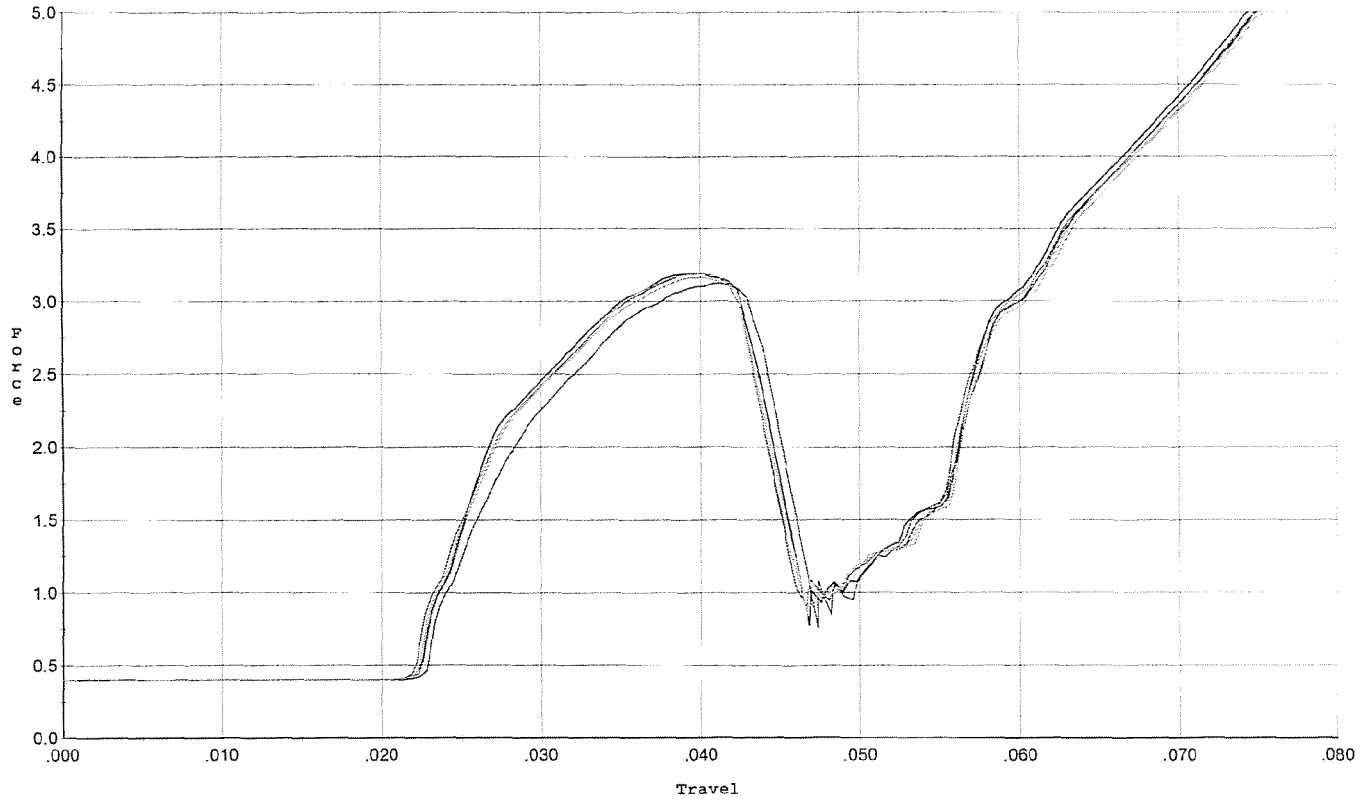
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.165	0.043	0.023	0.034	0.061		Set Trigger
2	3.151	0.042	0.022	0.034	0.060		Set Trigger
3	3.164	0.043	0.023	0.034	0.061		Set Trigger
4	3.156	0.042	0.022	0.034	0.059		Set Trigger
5	3.168	0.043	0.023	0.034	0.061		Set Trigger

Avg 3.16

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 8/3/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



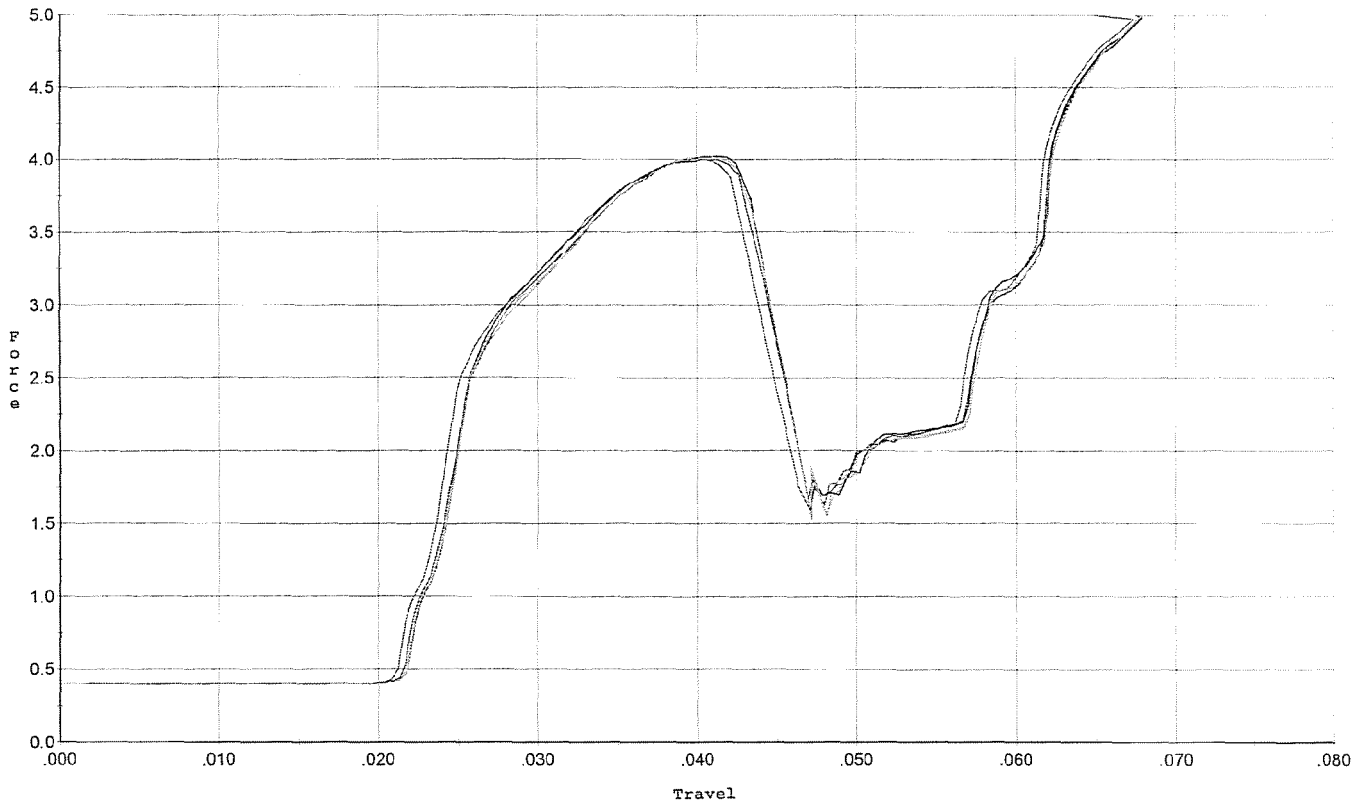
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.123	0.044	0.023	0.033	0.061		Set Trigger
2	3.194	0.044	0.023	0.033	0.062		Set Trigger
3	3.188	0.042	0.022	0.034	0.060		Set Trigger
4	3.191	0.042	0.023	0.034	0.059		Set Trigger
5	3.166	0.042	0.023	0.034	0.060		Set Trigger

Aug 3.17

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 8/3/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



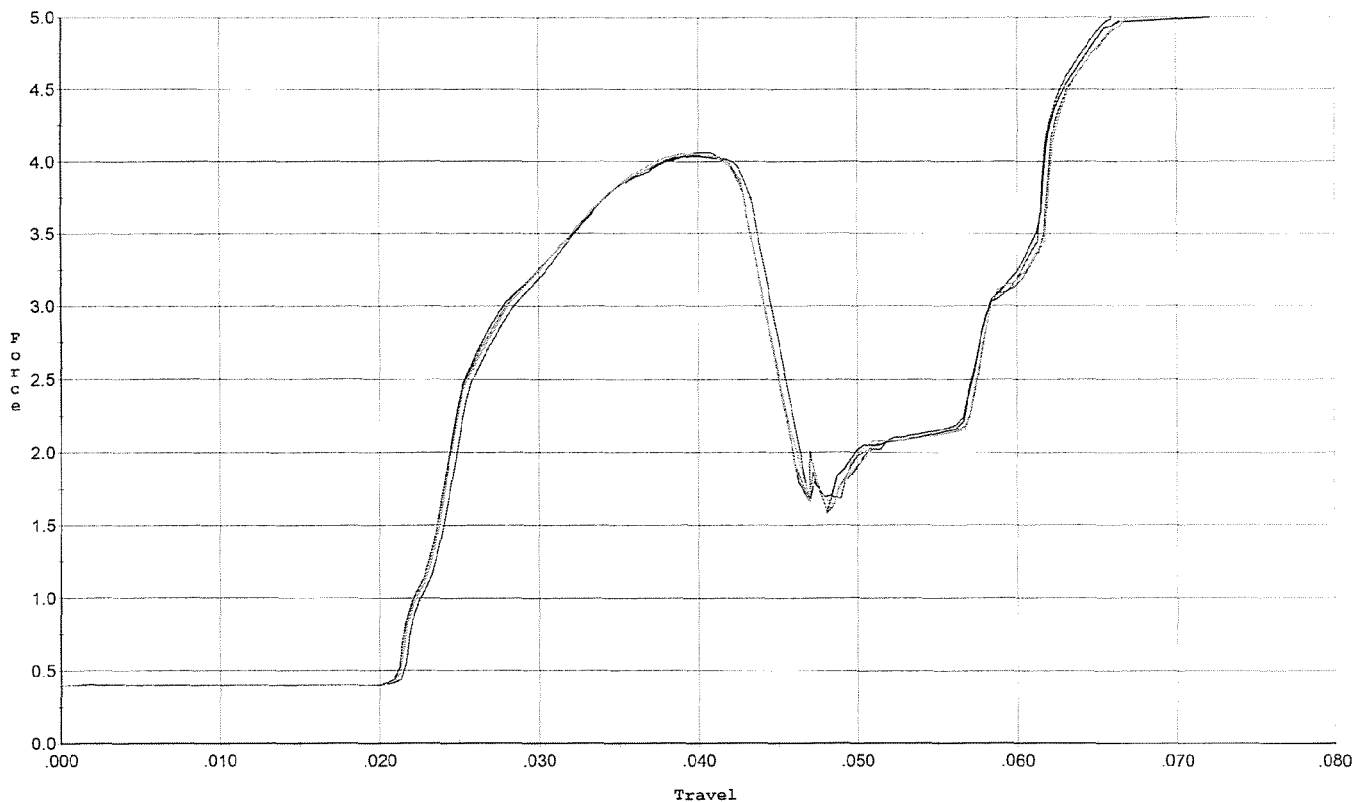
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.000	0.044	0.022	0.031	0.080		Set Trigger
2	4.019	0.043	0.022	0.031	0.078		Set Trigger
3	4.001	0.042	0.021	0.032	0.076		Set Trigger
4	4.024	0.044	0.022	0.031	0.078		Set Trigger
5	4.013	0.043	0.022	0.031	0.078		Set Trigger

Aug 4.01

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 8/3/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



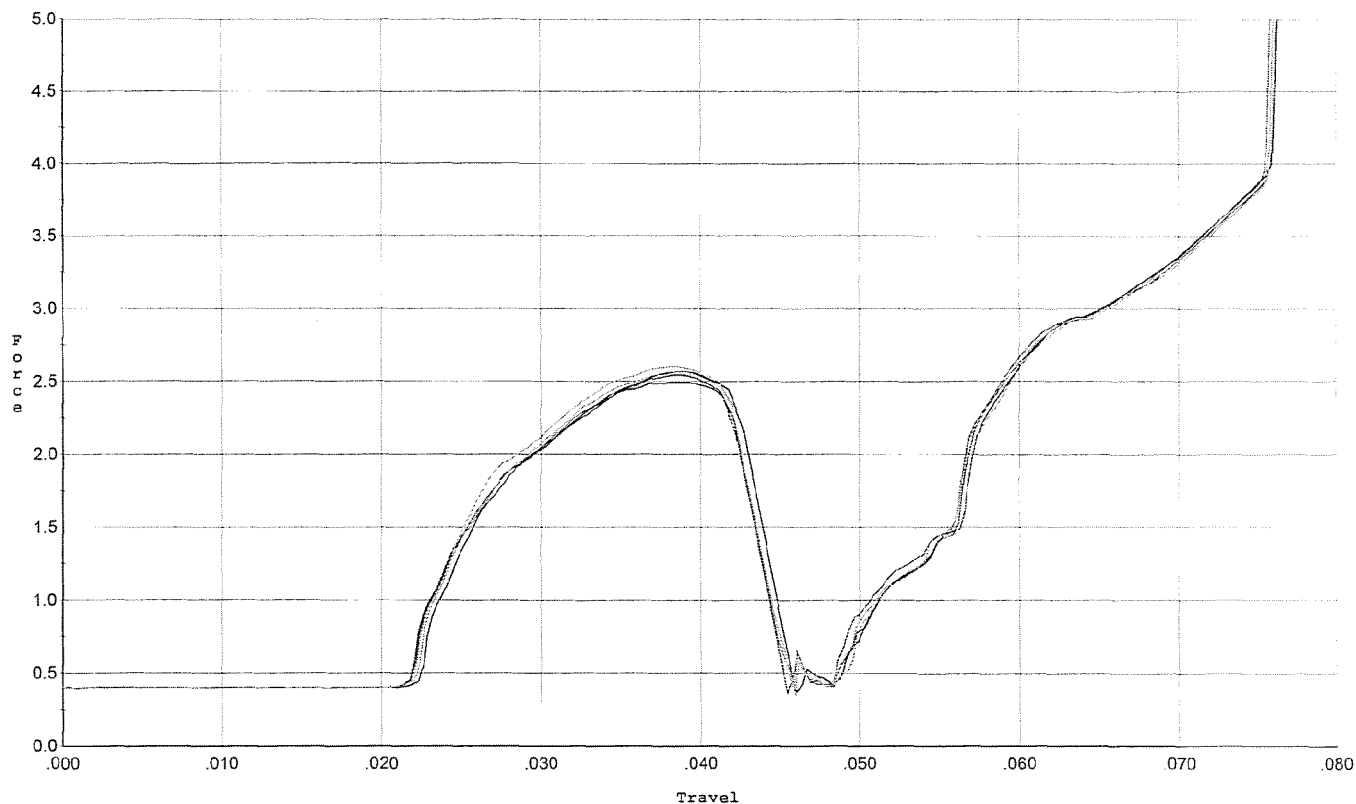
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.060	0.043	0.022	0.031	0.079		Set Trigger
2	4.036	0.043	0.021	0.031	0.078		Set Trigger
3	4.047	0.043	0.021	0.031	0.078		Set Trigger
4	4.051	0.043	0.021	0.031	0.078		Set Trigger
5	4.050	0.043	0.022	0.031	0.078		Set Trigger

Aug 4.04

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 8/3/09

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



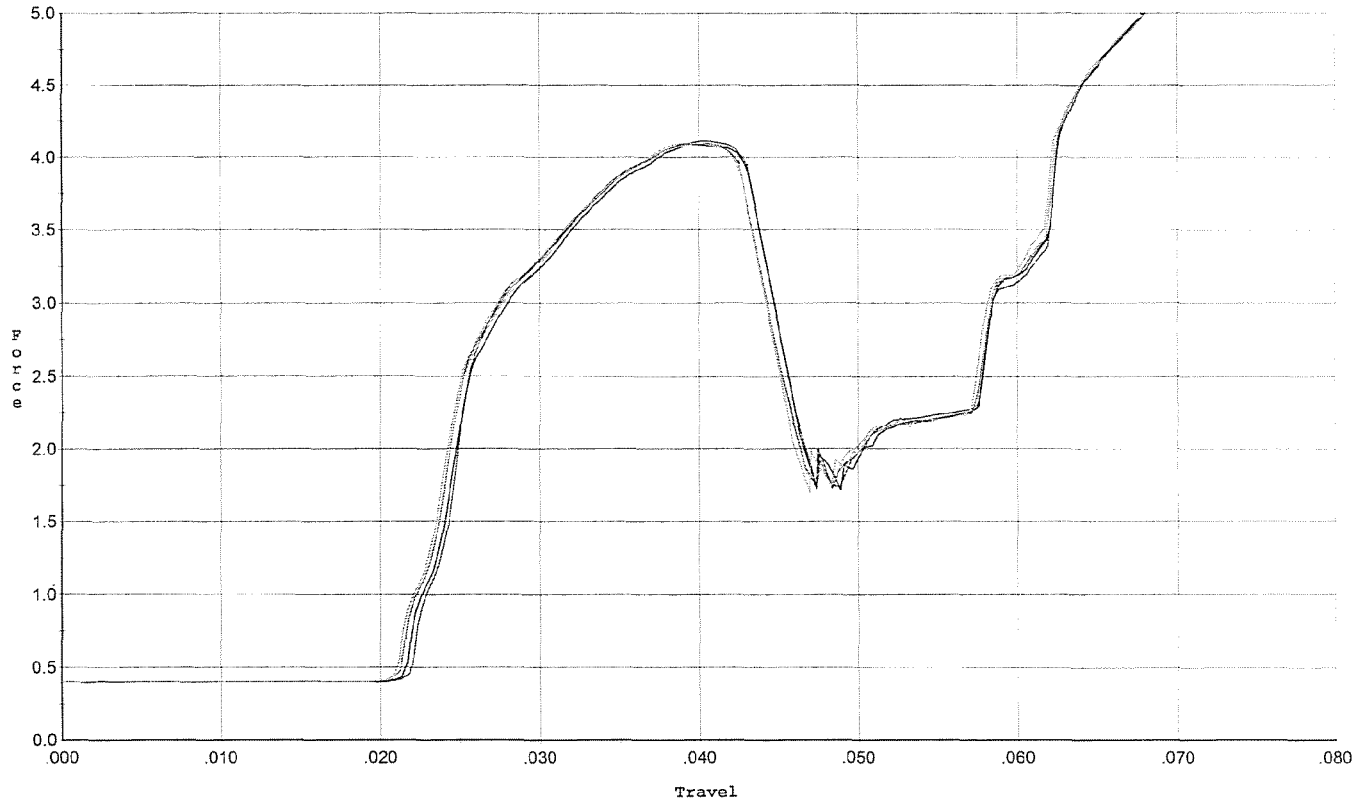
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.495	0.042	0.022	0.036	0.050		Set Trigger
2	2.571	0.043	0.023	0.036	0.051		Set Trigger
3	2.544	0.042	0.022	0.036	0.051		Set Trigger
4	2.604	0.042	0.022	0.036	0.051		Set Trigger
5	2.552	0.042	0.022	0.037	0.050		Set Trigger

Aug 2, 55

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 8/3/09

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.113	0.043	0.022	0.031	0.079		Set Trigger
2	4.088	0.043	0.022	0.031	0.079		Set Trigger
3	4.098	0.042	0.021	0.032	0.078		Set Trigger
4	4.094	0.043	0.021	0.032	0.078		Set Trigger
5	4.096	0.043	0.021	0.032	0.079		Set Trigger

Aug 4.09