

66863652

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

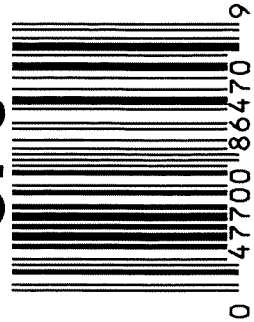
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6863652

UPC



GUN SERIAL # G6863652

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-11-09	SP
430	ASSEMBLE TO STOCK		6-11-09	SP
440	PROOF		6-11-09	SP
460	CHECK HEADSPACE	MAGNA - FLUX	6-11-09	SP
470	DIS-ASSEMBLE ACTION		6-11-09	SP
472	SERIALIZE BOLT HANDLE		6-12-09	SP
480	MAGNAFLUX BBL ACTION	OPERATOR 	6/13/09	
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6/16/09	RT
510	DRILL AND TAP SIGHT HOLES		6-12-09	SP
520	GOFF BLAST BBL / REC		6/16/09	KTW
540	APPLY COATINGS (BARREL ACTION)		7/14	C
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-17-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-17-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	7-17-09	SP
	D) OIL FIRING PIN ASSEMBLY		7-20-09	R 72
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			
F004 REV 5/2006				

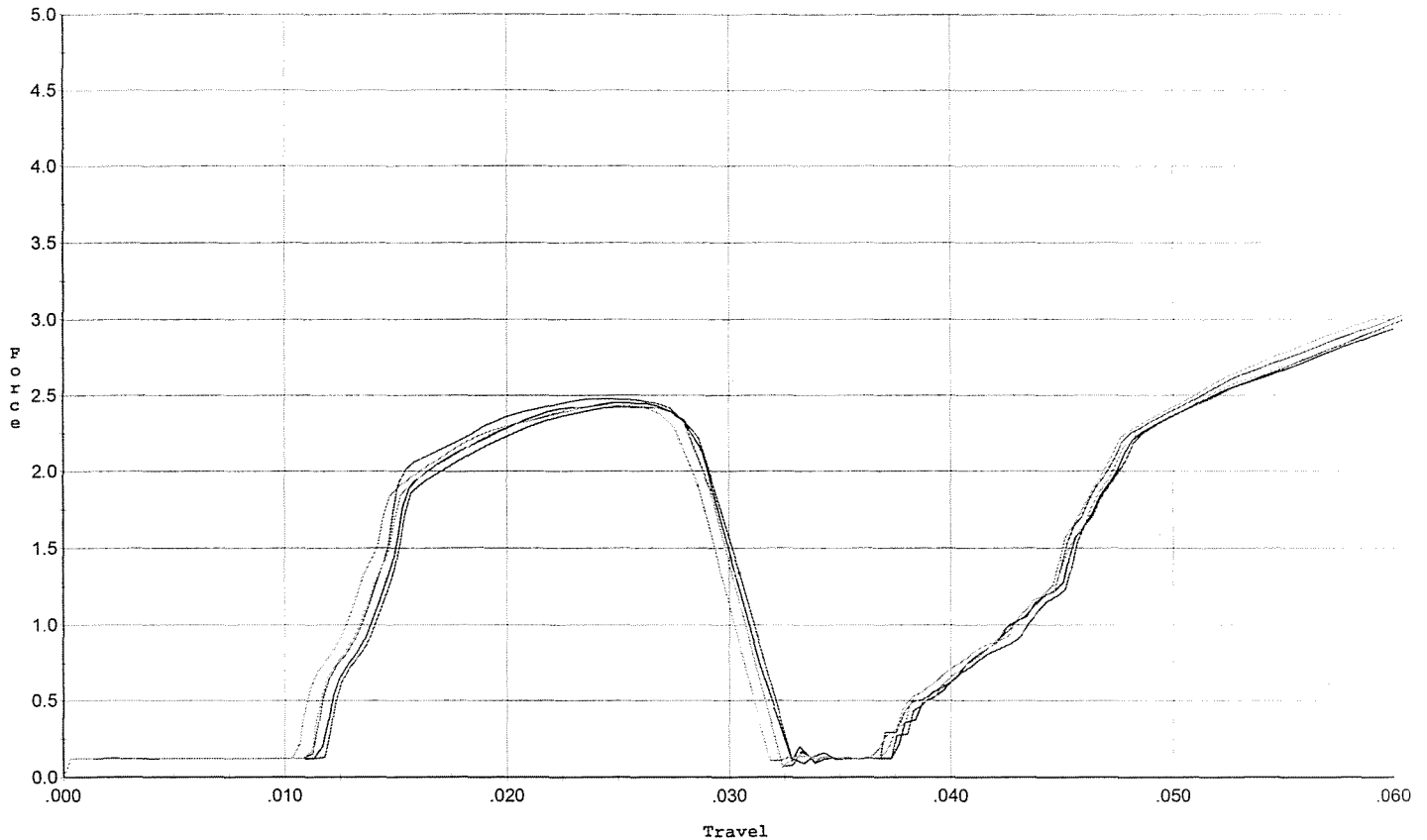
560	F) SAFETY ON FORCE		10 LBS MAX	<u>60</u>	<u>60</u>	<u>60</u>	8-4-09	X J		
CONT.										
	G) SAFETY OFF FORCE		2 LBS MIN	<u>60</u>	<u>50</u>	<u>60</u>	8-4-09	X J		
	H) TRIGGER PULL TEST AND RETAINABILITY									
	I) FIRING PIN INDENT		.020 MIN	<u>-.024</u>	<u>.024</u>	<u>.024</u>	8-4-09	X J		
	J) ASSEMBLE STOCK						7-20-09	X J		
	K) ASSEMBLE SWIVEL STUDS						8-4-09	X J		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S									
	M) IRON SIGHT ALIGNMENT									
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER									
640 &	FUNCTION TEST AND			<u>PASS</u>		FAIL	7/30/09	L.P.D.		
650	TARGET			<u>PASS</u>		FAIL				
	MALFUNCTION			CORRECTION						
	MALFUNCTION			CORRECTION						
	MALFUNCTION			CORRECTION						
	MALFUNCTION			CORRECTION						
660	INSPECT FOR LIVE AMMO						7/30/09	RP		
670	FINAL INSPECTION									
	A) HEADSPACE						8-4-09	X J		
	B) TRIGGER PULL		+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>246</u>	<u>239</u>	<u>243</u>	<u>238</u>	<u>248</u>	8-3-09	X J
	C) FUNCTION						8-4-09	X J		
690	PACK						8/6/09	Em		

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 7/7/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



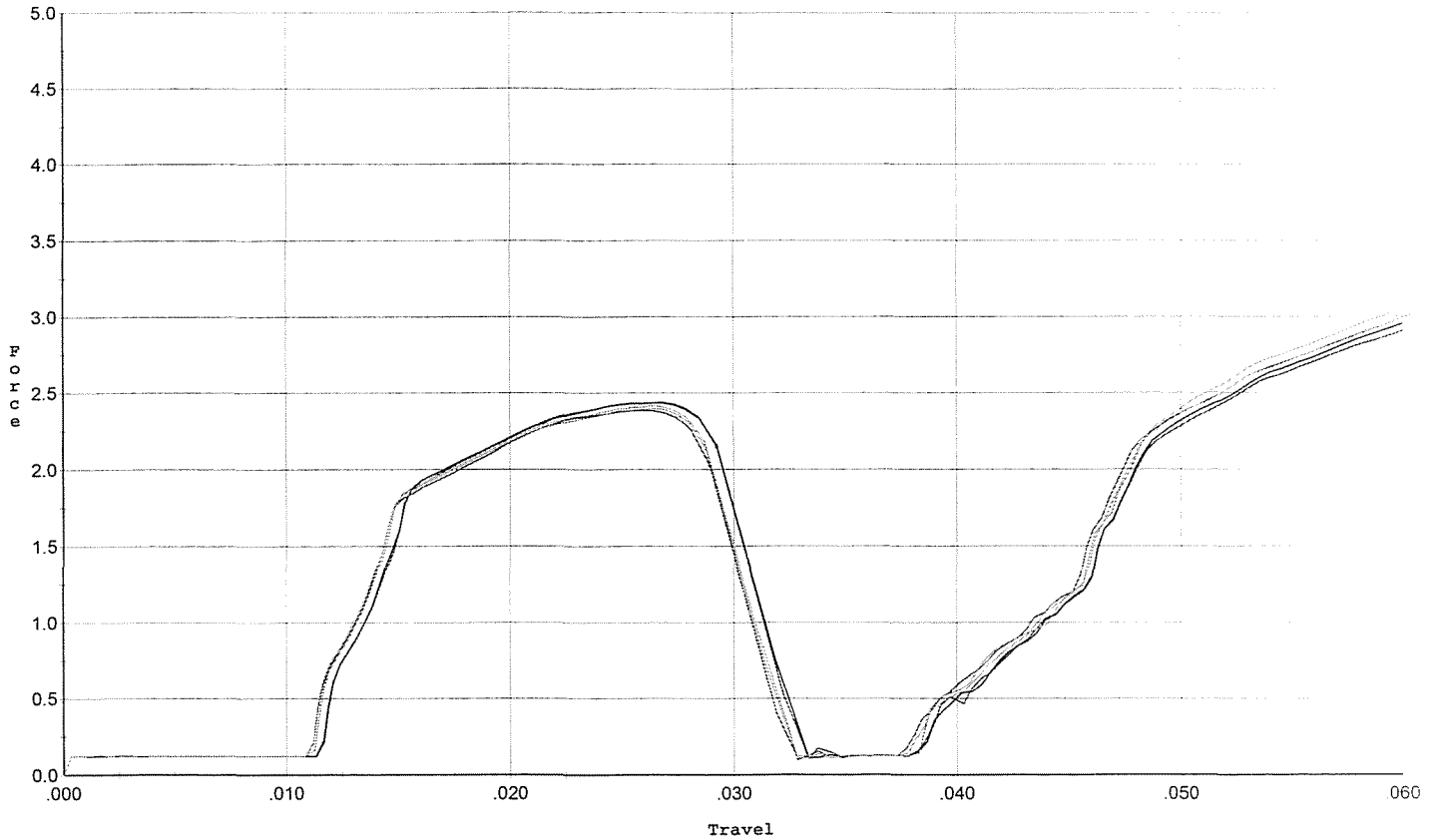
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.423	0.030	0.012	0.040	0.037		Set Trigger
2	2.450	0.029	0.012	0.040	0.036		Set Trigger
3	2.477	0.029	0.011	0.040	0.037		Set Trigger
4	2.434	0.029	0.011	0.040	0.037		Set Trigger
5	2.436	0.029	0.011	0.040	0.036		Set Trigger

Avg 2.44

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 7/7/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



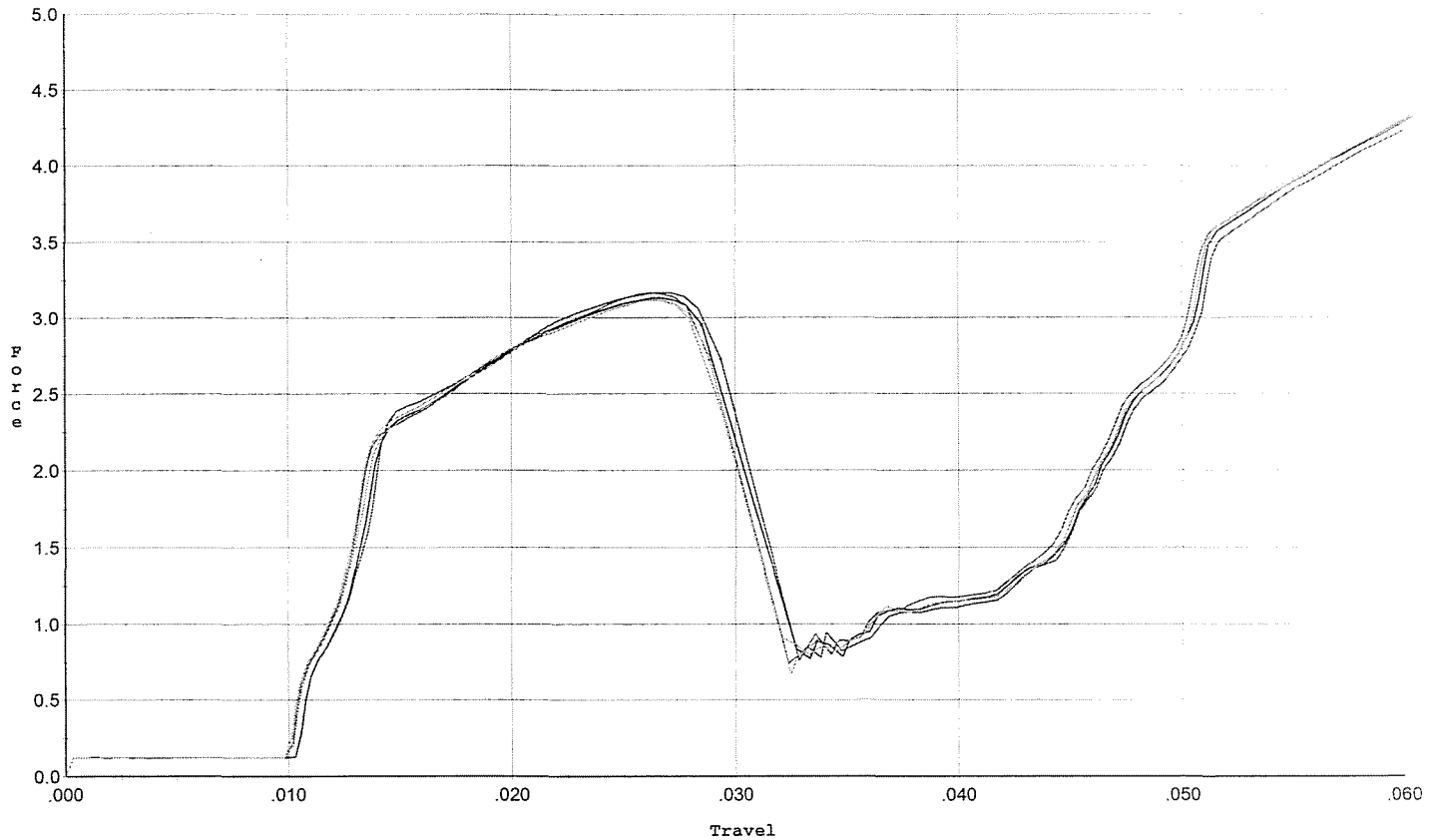
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.439	0.029	0.012	0.041	0.036		Set Trigger
2	2.434	0.029	0.012	0.040	0.036		Set Trigger
3	2.385	0.029	0.011	0.040	0.036		Set Trigger
4	2.416	0.029	0.011	0.041	0.036		Set Trigger
5	2.399	0.029	0.011	0.040	0.036		Set Trigger

Aug 2.41

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 7/7/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



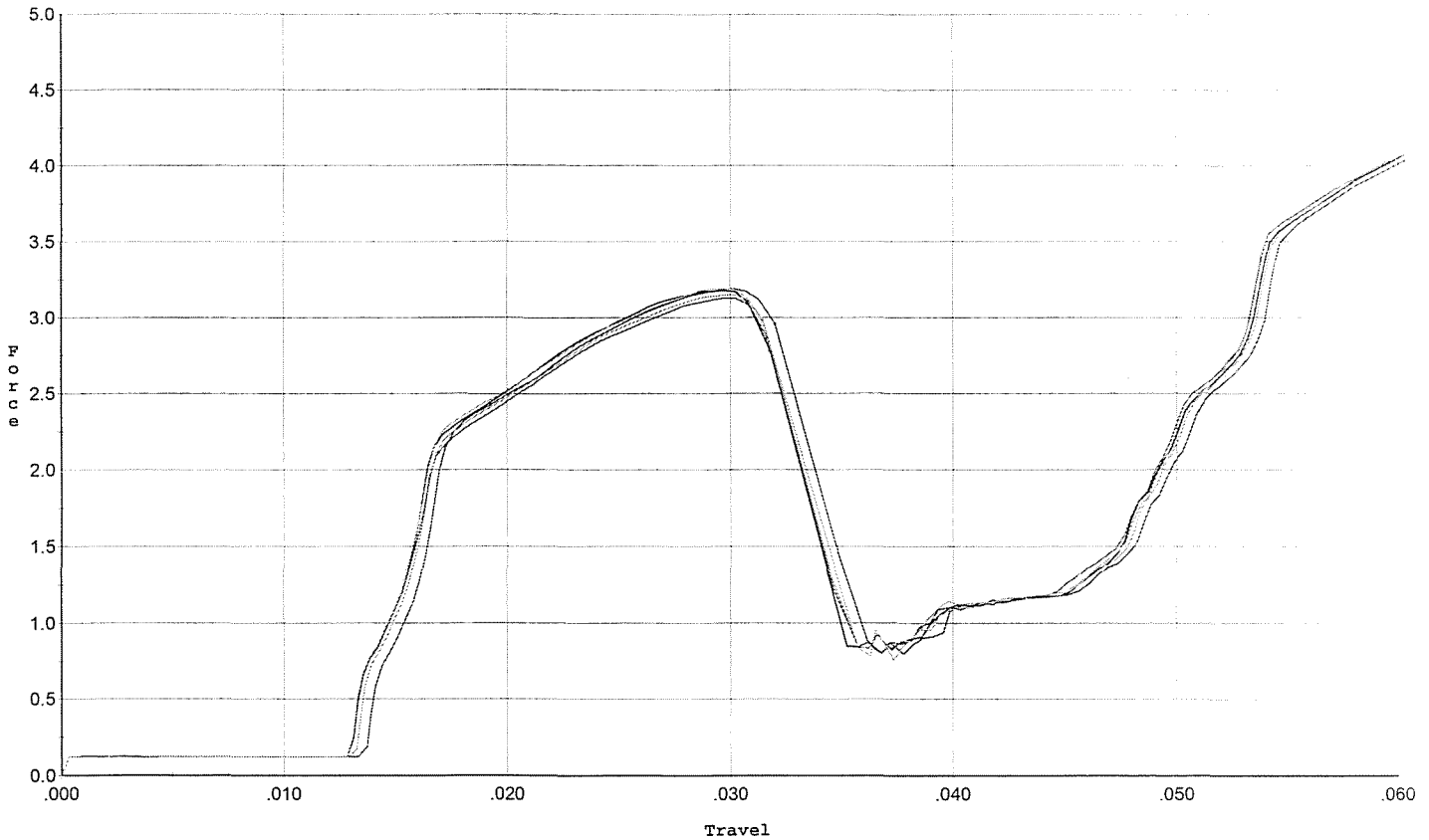
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.164	0.029	0.011	0.038	0.048		Set Trigger
2	3.130	0.029	0.011	0.038	0.046		Set Trigger
3	3.164	0.029	0.010	0.038	0.047		Set Trigger
4	3.120	0.029	0.010	0.038	0.047		Set Trigger
5	3.116	0.029	0.010	0.038	0.048		Set Trigger

Aug 3.13

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 7/7/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



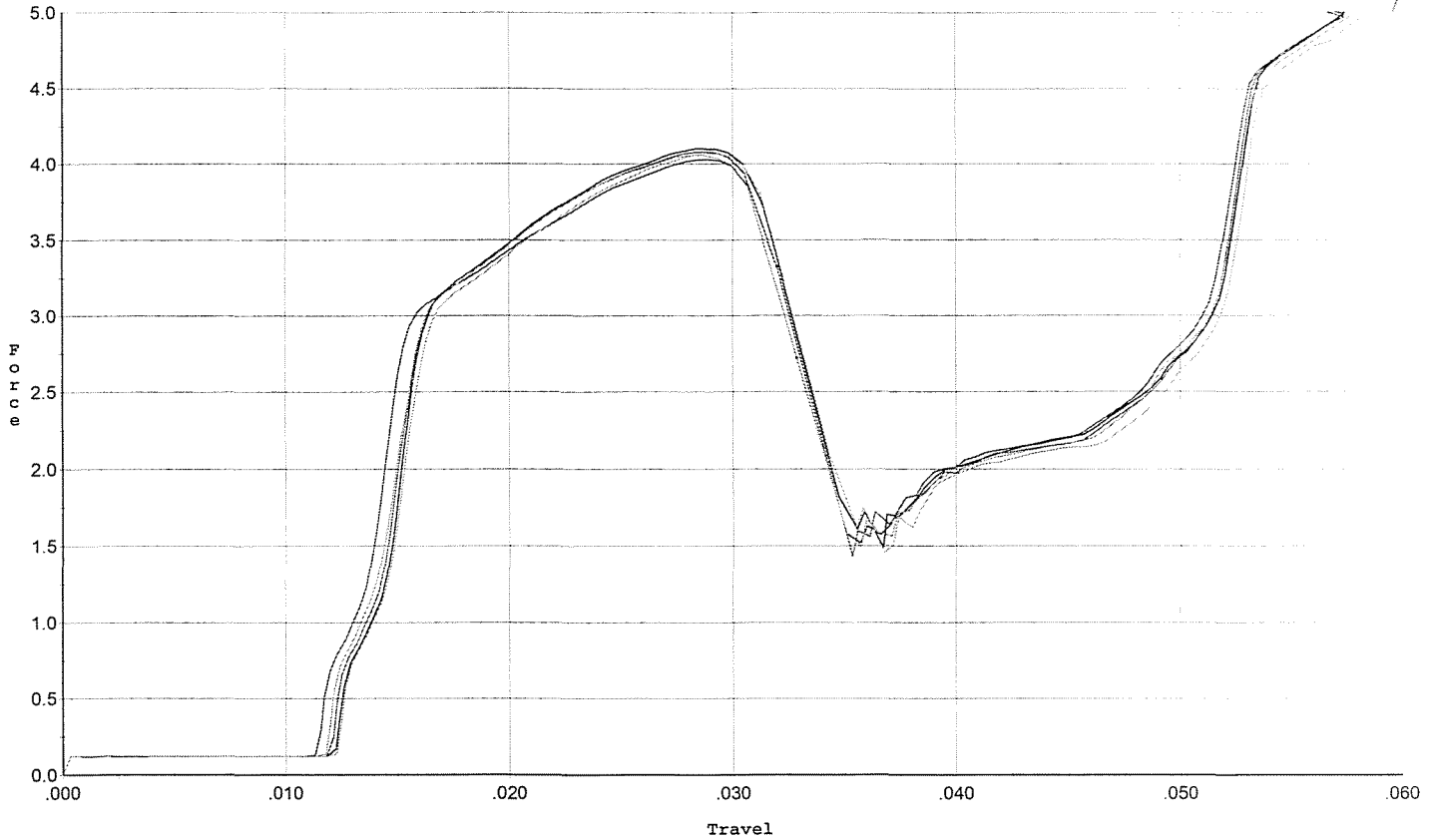
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.191	0.032	0.014	0.038	0.048		Set Trigger
2	3.176	0.032	0.013	0.038	0.048		Set Trigger
3	3.129	0.032	0.013	0.038	0.047		Set Trigger
4	3.147	0.031	0.013	0.039	0.047		Set Trigger
5	3.189	0.032	0.013	0.038	0.048		Set Trigger

Aug 3.16

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 7/7/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



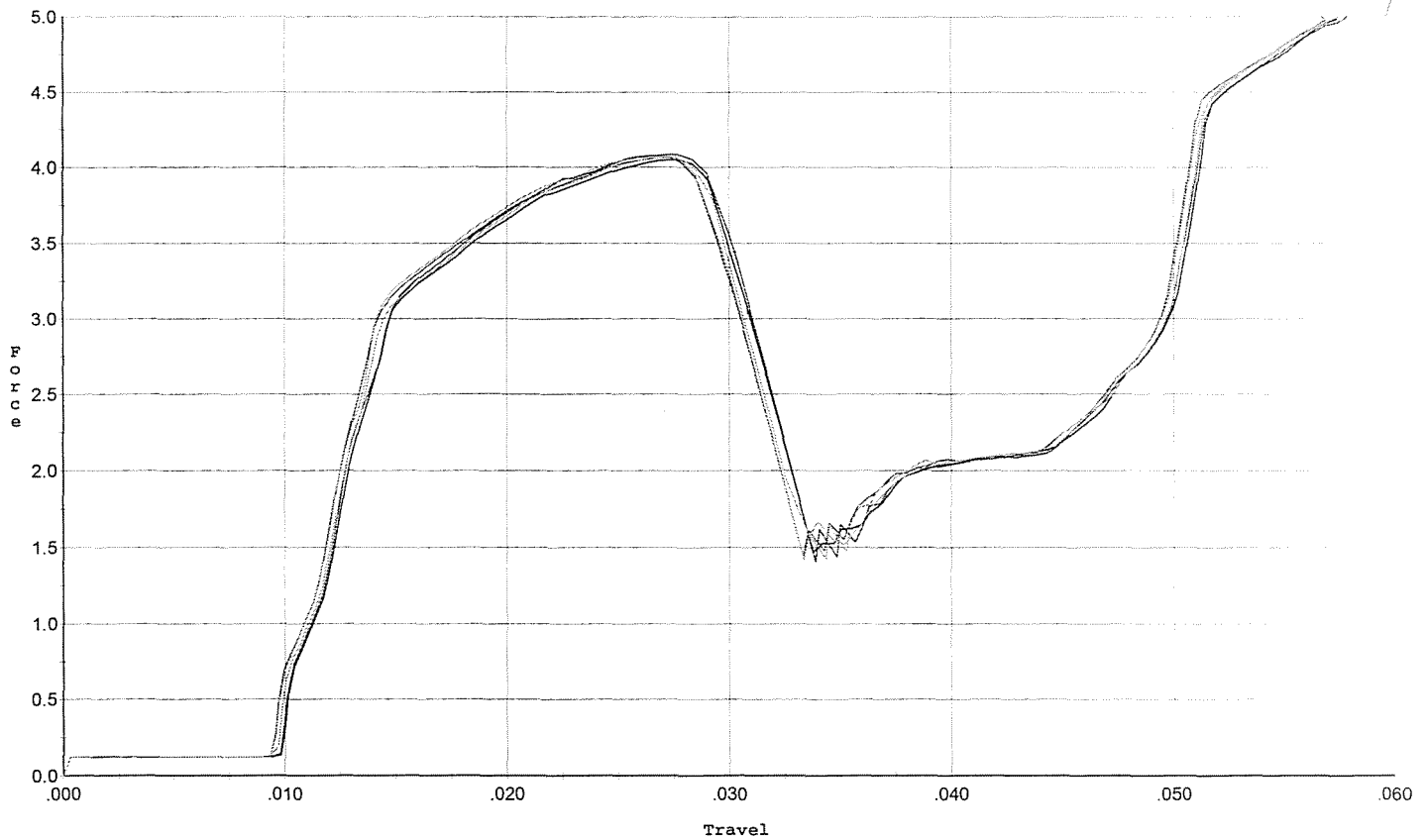
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.029	0.033	0.012	0.036	0.067		Set Trigger
2	4.099	0.031	0.012	0.035	0.064		Set Trigger
3	4.079	0.032	0.012	0.035	0.065		Set Trigger
4	4.068	0.031	0.012	0.036	0.062		Set Trigger
5	4.055	0.033	0.012	0.035	0.067		Set Trigger

Aug 4.06

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 7/7/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



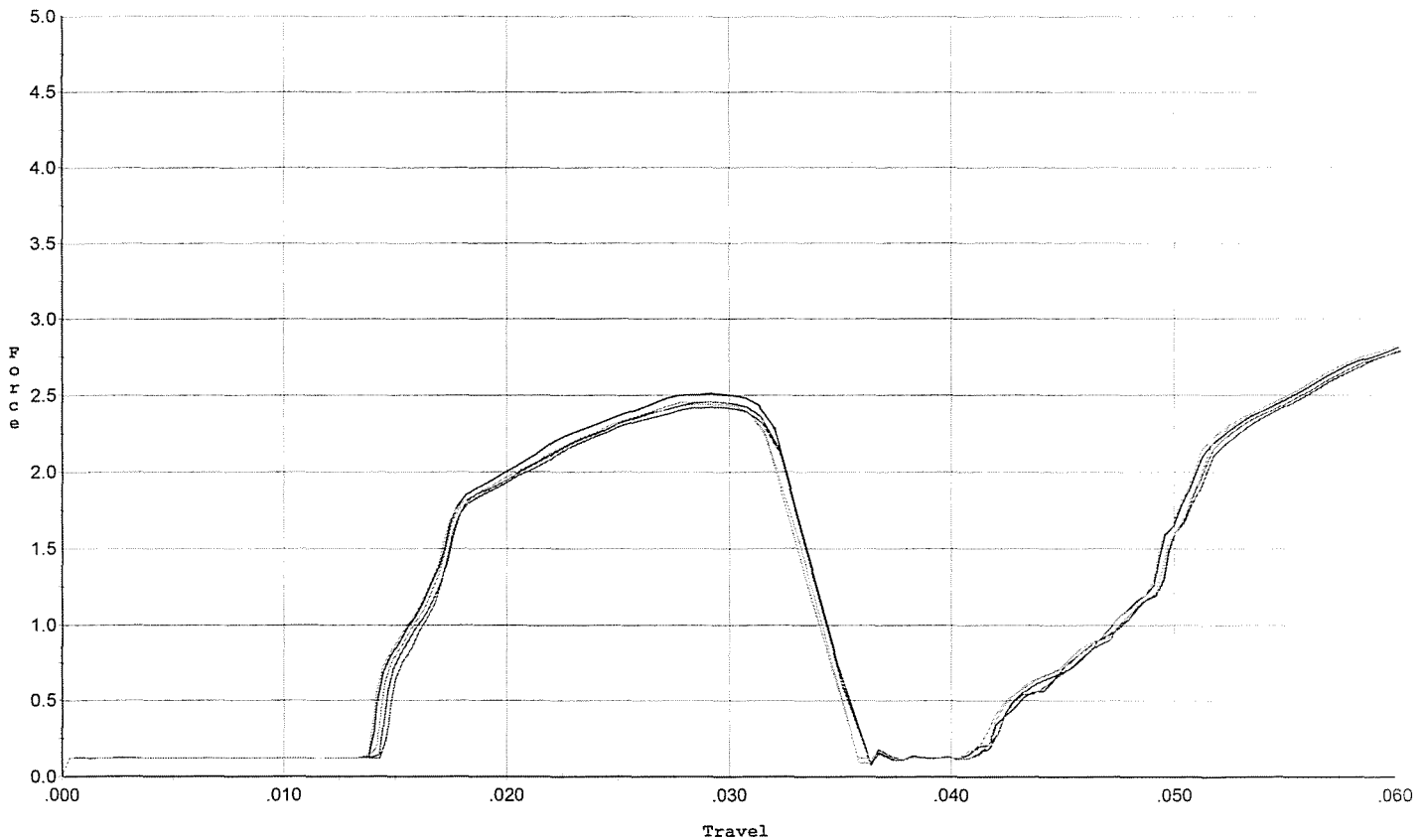
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.082	0.030	0.010	0.035	0.066		Set Trigger
2	4.049	0.031	0.010	0.035	0.067		Set Trigger
3	4.062	0.030	0.010	0.035	0.066		Set Trigger
4	4.069	0.029	0.010	0.035	0.063		Set Trigger
5	4.073	0.030	0.010	0.035	0.066		Set Trigger

AVG 4.06

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 7/7/09

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



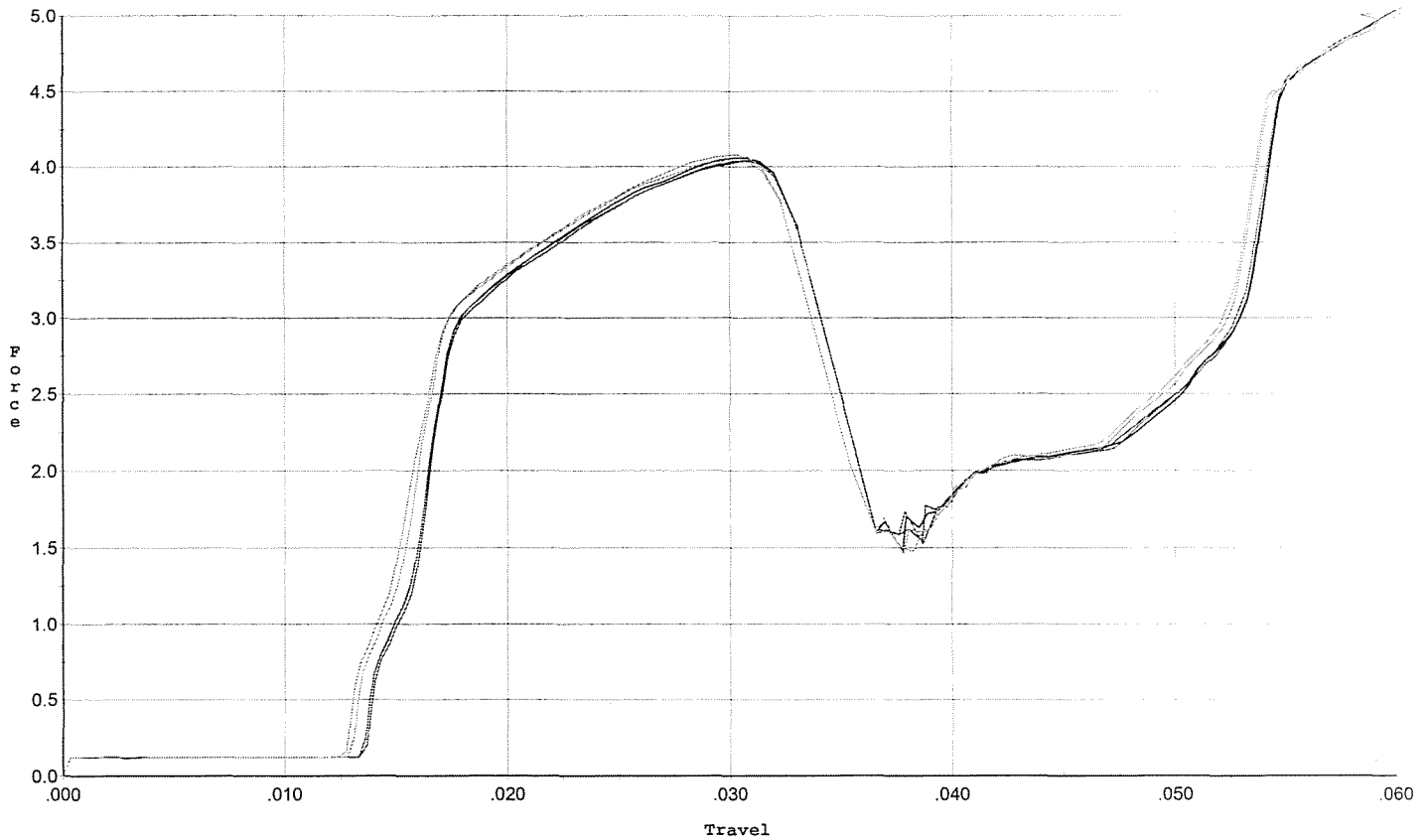
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.458	0.032	0.014	0.041	0.038		Set Trigger
2	2.512	0.032	0.014	0.041	0.039		Set Trigger
3	2.423	0.032	0.015	0.041	0.037		Set Trigger
4	2.443	0.033	0.014	0.041	0.039		Set Trigger
5	2.457	0.032	0.014	0.041	0.037		Set Trigger

AVG 2.45

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 7/7/09

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.042	0.033	0.014	0.031	0.064		Set Trigger
2	4.058	0.033	0.014	0.031	0.064		Set Trigger
3	4.034	0.033	0.014	0.031	0.064		Set Trigger
4	4.043	0.032	0.013	0.031	0.064		Set Trigger
5	4.080	0.032	0.013	0.031	0.064		Set Trigger

Aug 4.05