

66863659

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

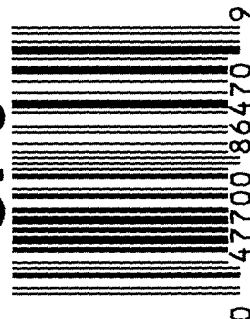
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6863659

UPC



GUN SERIAL # G 6863659

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-11-09	SPD
430	ASSEMBLE TO STOCK		6-11-09	SP
440	PROOF		6-11-09	SPD
460	CHECK HEADSPACE		6-11-09	SPD
470	DIS-ASSEMBLE ACTION		6-11-09	SPD
472	SERIALIZE BOLT HANDLE		6-12-09	SP
480	MAGNAFLUX BBL ACTION		6/13/09	SP
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6/16/09	RT
510	DRILL AND TAP SIGHT HOLES		6-12-09	SP
520	GOFF BLAST BBL / REC		6/16/09	KTR
540	APPLY COATINGS (BARREL ACTION)		7/14	com
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-17-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-17-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	7-17-09	SP
	D) OIL FIRING PIN ASSEMBLY		7-20-09	L. JH.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

F004 REV 5/2006

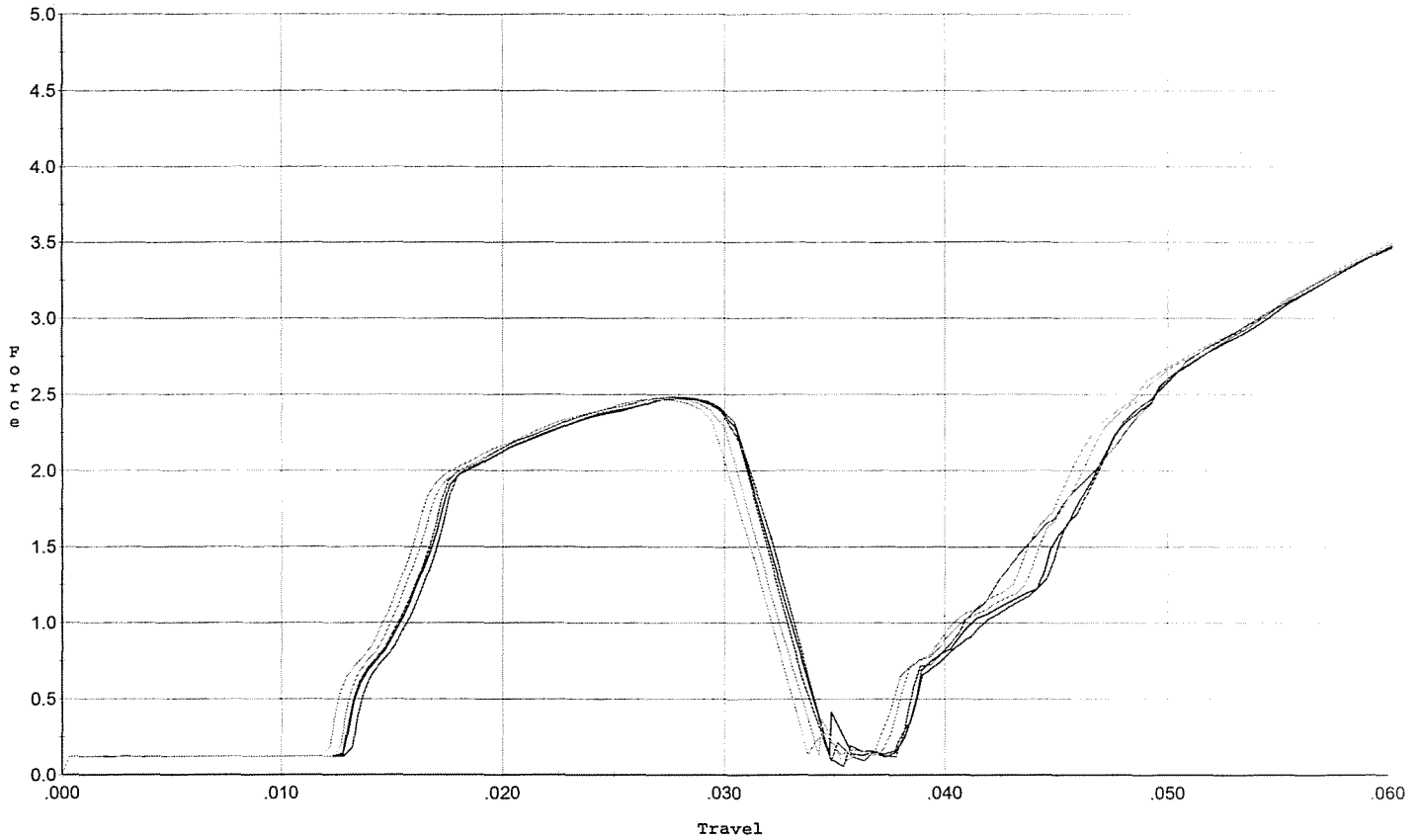
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>60</u>	<u>60</u>	<u>60</u>	8-4-09	L N		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>60</u>	<u>60</u>	<u>60</u>	8-4-09	X N		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.024</u>	<u>.024</u>	<u>.024</u>	8-4-09	X N		
	J) ASSEMBLE STOCK					7-20-09	X N		
	K) ASSEMBLE SWIVEL STUDS					8-4-09	X N		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u>	FAIL		7/31/09	RP		
			<u>PASS</u>	FAIL					
	MALFUNCTION		CORRECTION N/A						
	MALFUNCTION								
	MALFUNCTION								
	MALFUNCTION								
660	INSPECT FOR LIVE AMMO					7/30/09	L.P.D.		
670	FINAL INSPECTION A) HEADSPACE					8-4-09	X N		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>252</u>	<u>250</u>	<u>235</u>	<u>249</u>	<u>252</u>	8-3-09	X N
	C) FUNCTION							8-4-09	X N
690	PACK							8/6/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 7/7/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



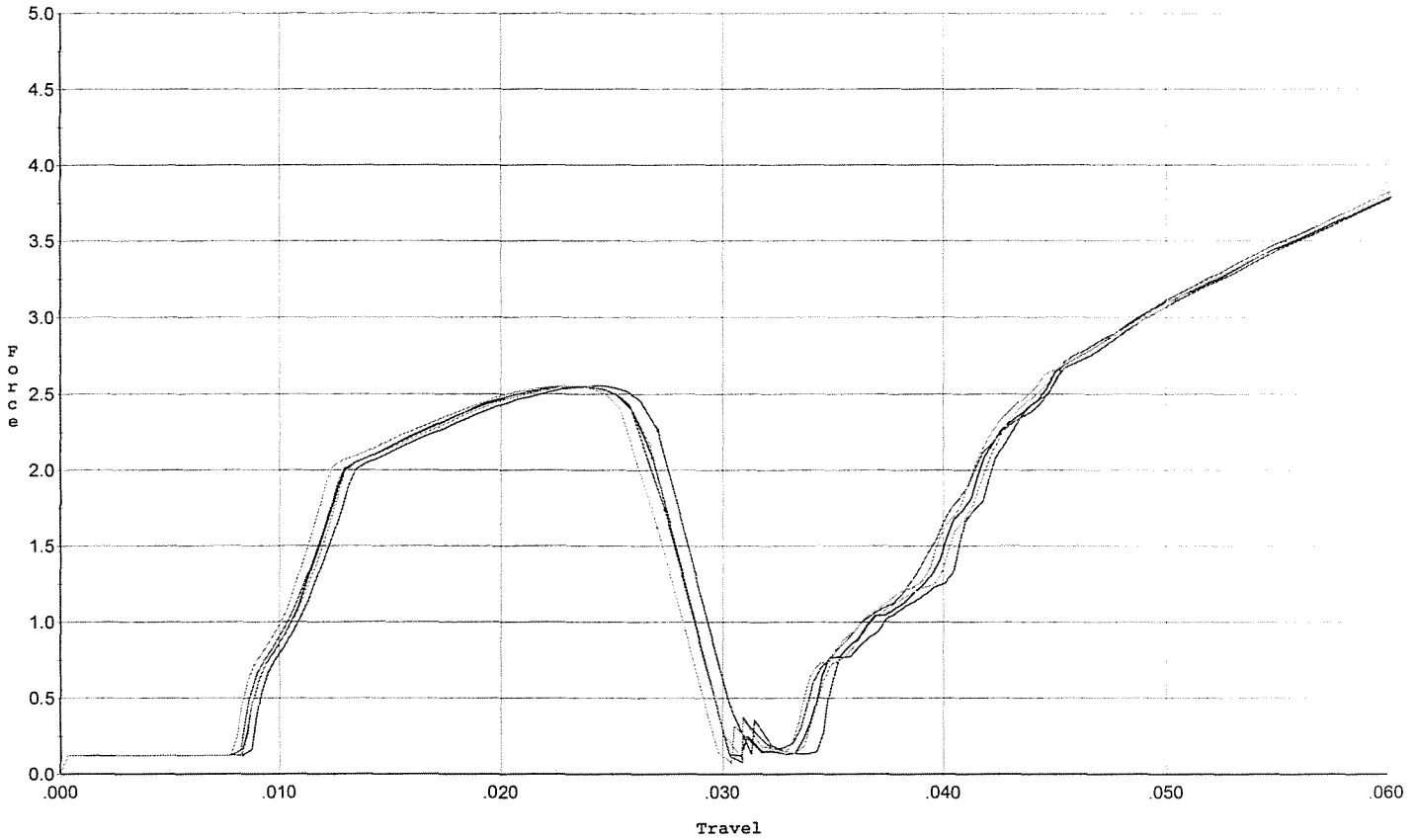
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.479	0.032	0.013	0.039	0.038		Set Trigger
2	2.474	0.031	0.013	0.039	0.036		Set Trigger
3	2.485	0.031	0.013	0.039	0.037		Set Trigger
4	2.473	0.030	0.013	0.039	0.036		Set Trigger
5	2.466	0.031	0.012	0.039	0.038		Set Trigger

Avg 2.47

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 7/7/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



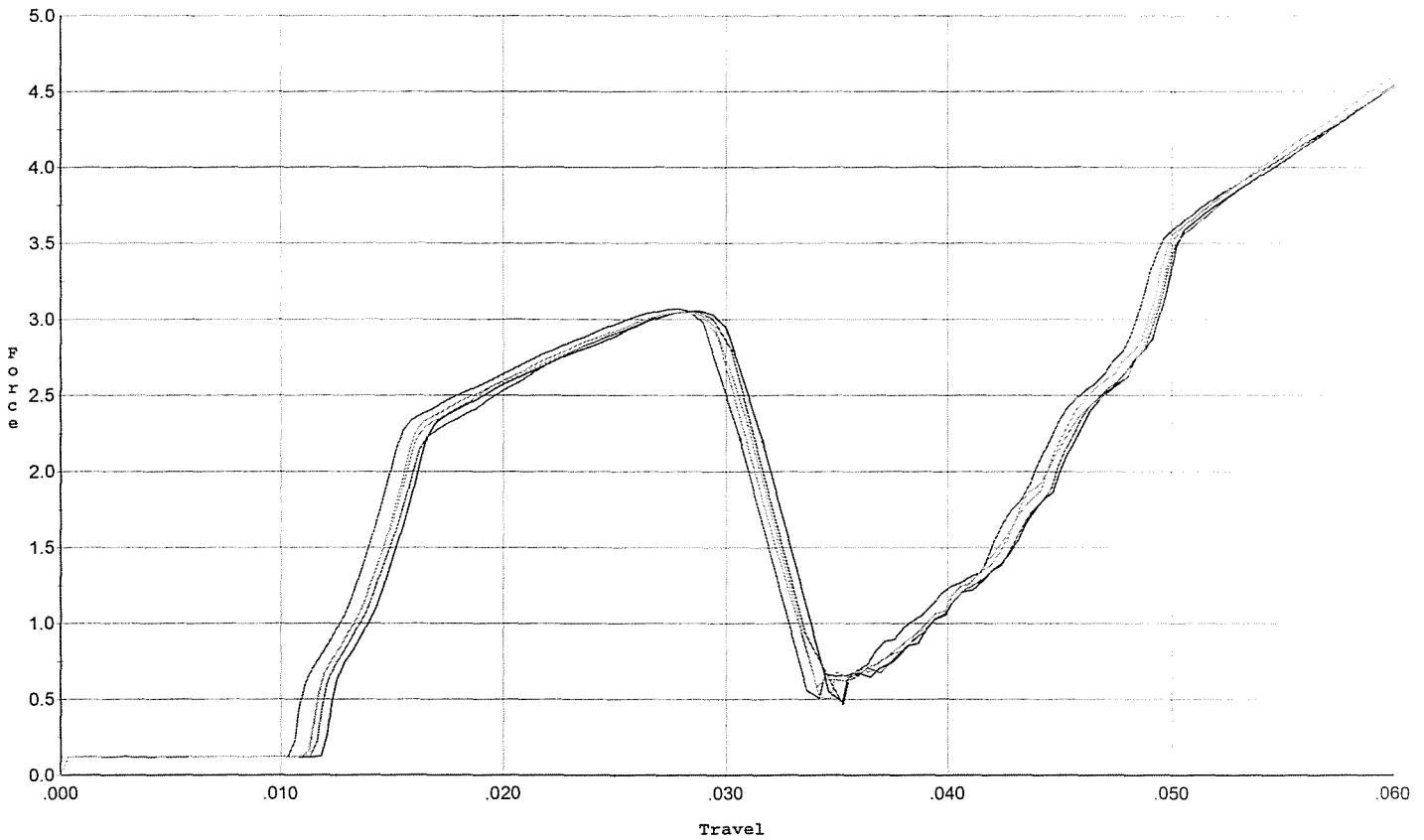
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.555	0.027	0.009	0.039	0.038		Set Trigger
2	2.548	0.027	0.009	0.039	0.038		Set Trigger
3	2.553	0.027	0.008	0.039	0.039		Set Trigger
4	2.554	0.027	0.009	0.039	0.038		Set Trigger
5	2.555	0.027	0.008	0.039	0.039		Set Trigger

Avg 2.55

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 7/7/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



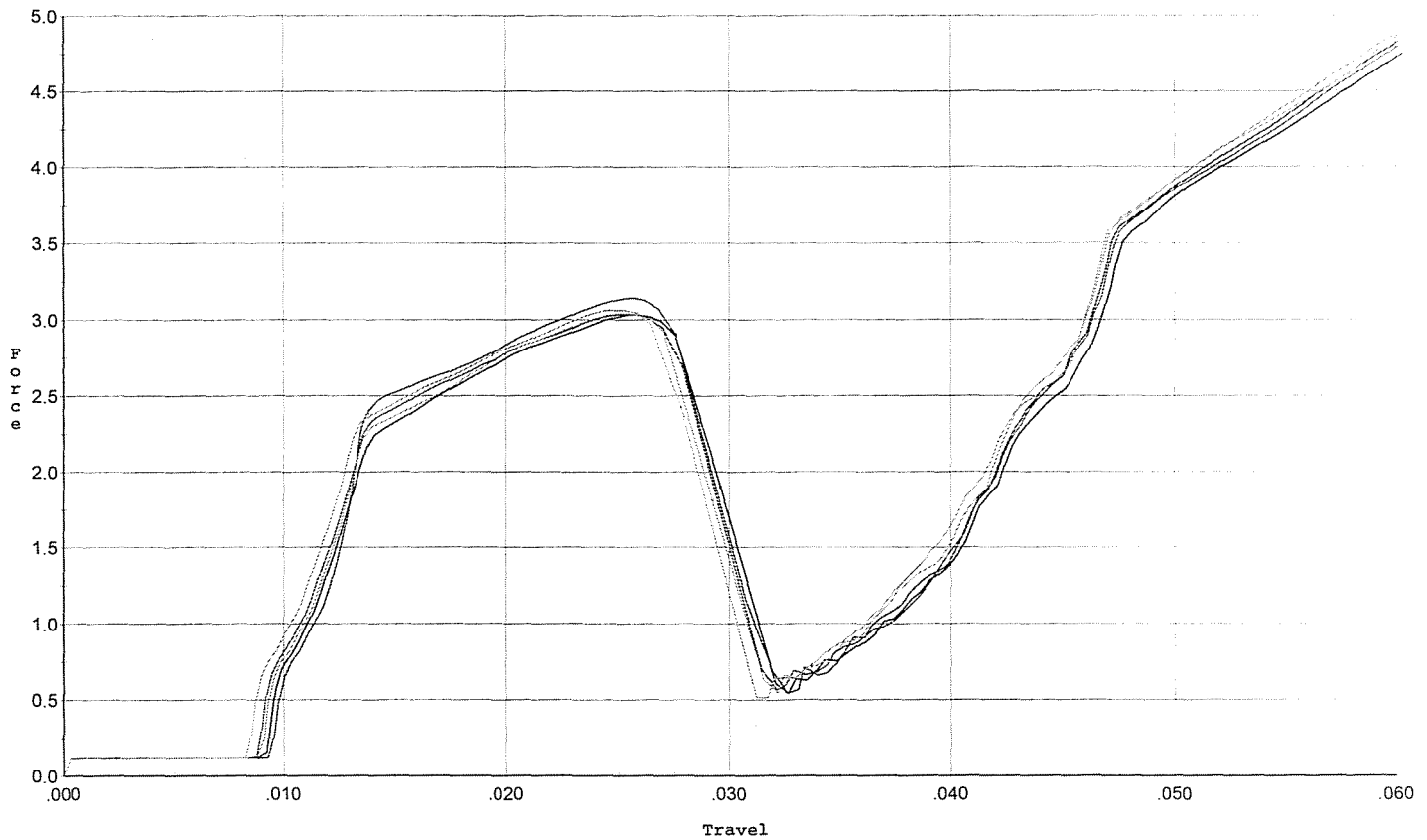
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.069	0.031	0.011	0.039	0.048		Set Trigger
2	3.053	0.032	0.012	0.038	0.047		Set Trigger
3	3.053	0.030	0.012	0.039	0.045		Set Trigger
4	3.049	0.031	0.011	0.038	0.047		Set Trigger
5	3.042	0.030	0.012	0.039	0.045		Set Trigger

Aug 3.05

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 7/7/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



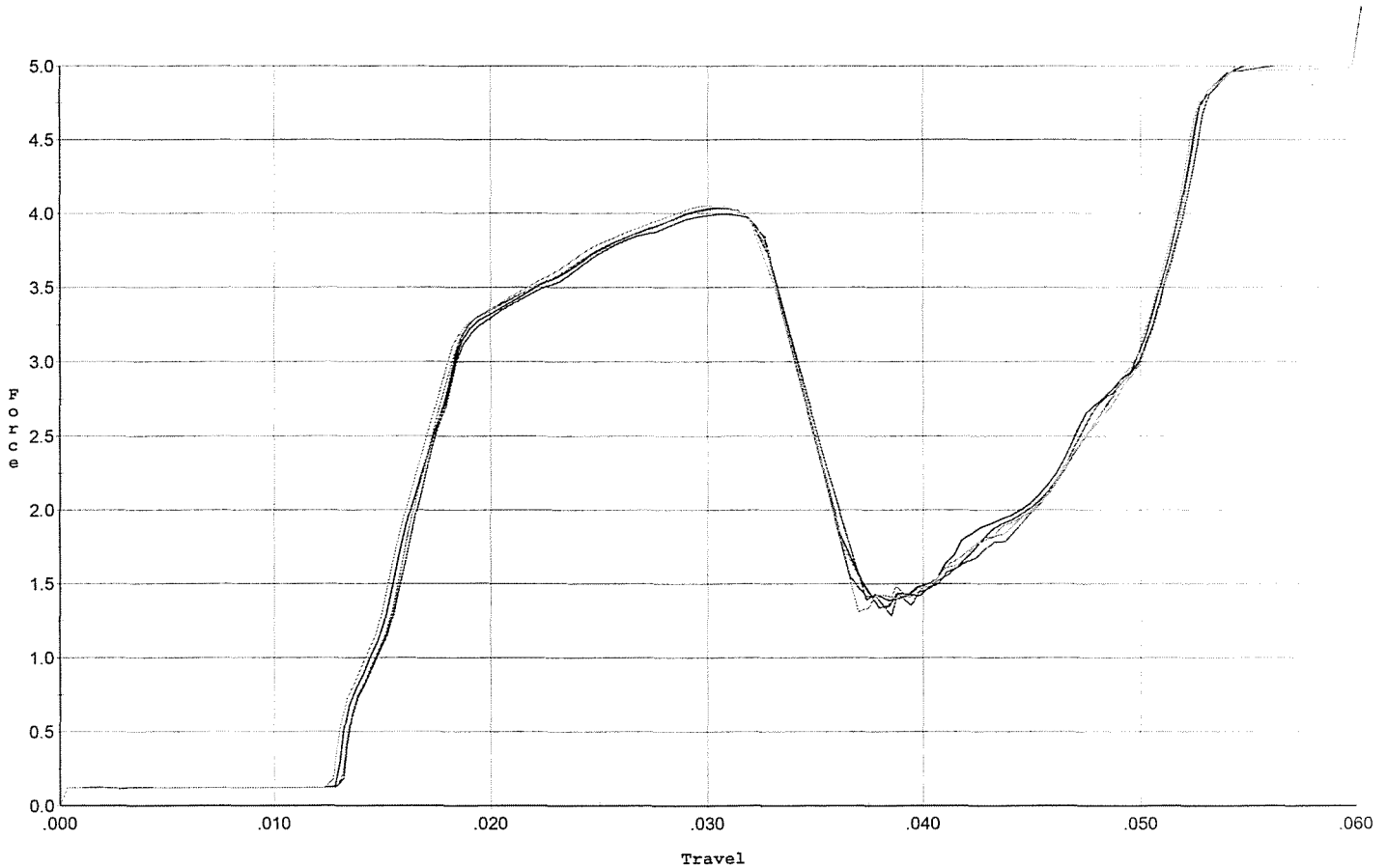
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.142	0.028	0.010	0.038	0.046		Set Trigger
2	3.032	0.030	0.009	0.038	0.048		Set Trigger
3	3.034	0.028	0.009	0.038	0.046		Set Trigger
4	3.041	0.029	0.009	0.038	0.047		Set Trigger
5	3.064	0.028	0.009	0.038	0.046		Set Trigger

Aug 3.06

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 7/7/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



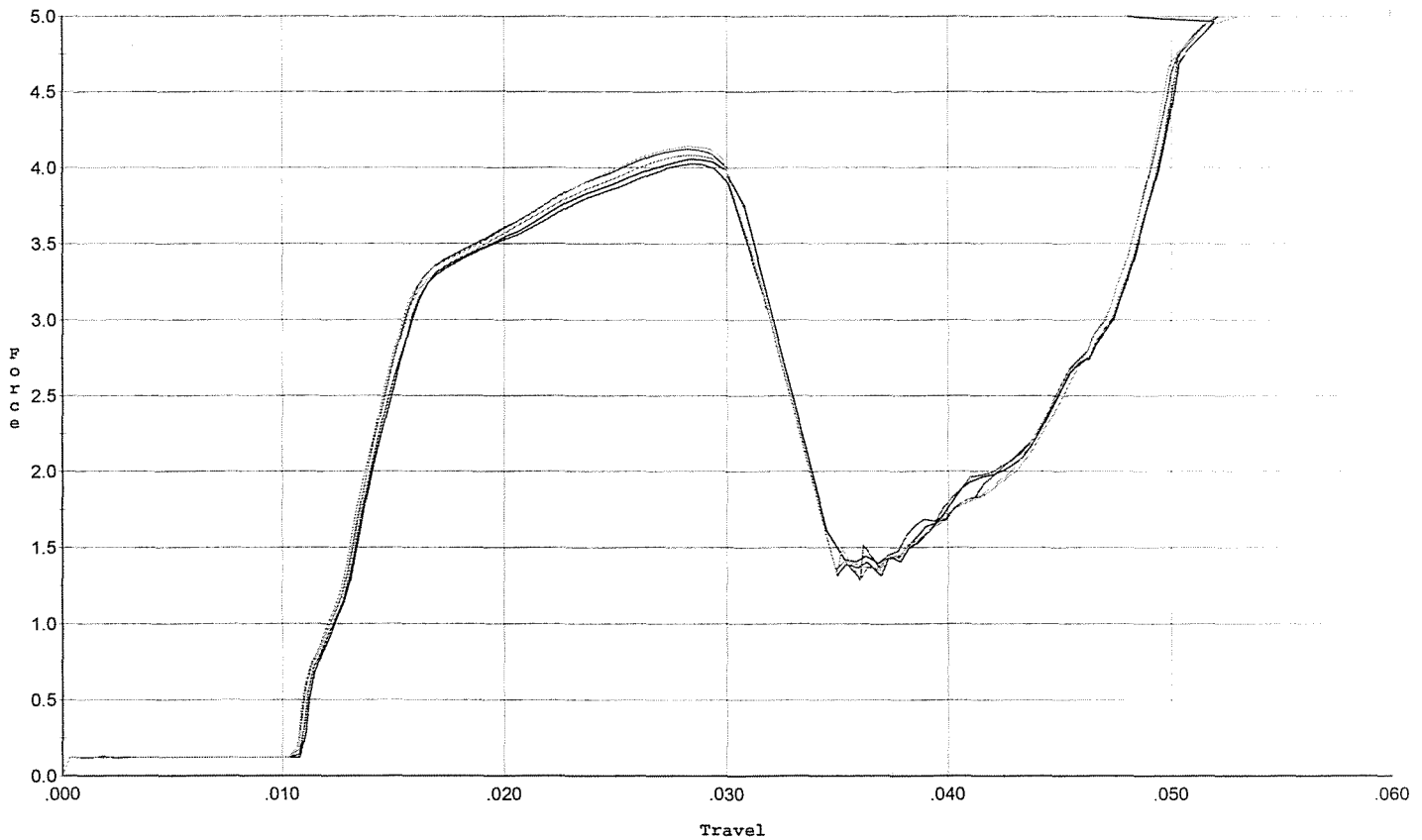
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.993	0.033	0.013	0.031	0.063		Set Trigger
2	4.037	0.033	0.013	0.031	0.064		Set Trigger
3	4.031	0.033	0.013	0.031	0.064		Set Trigger
4	4.053	0.033	0.013	0.031	0.066		Set Trigger
5	4.030	0.033	0.013	0.031	0.064		Set Trigger

Aug 4.0 2

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 7/7/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



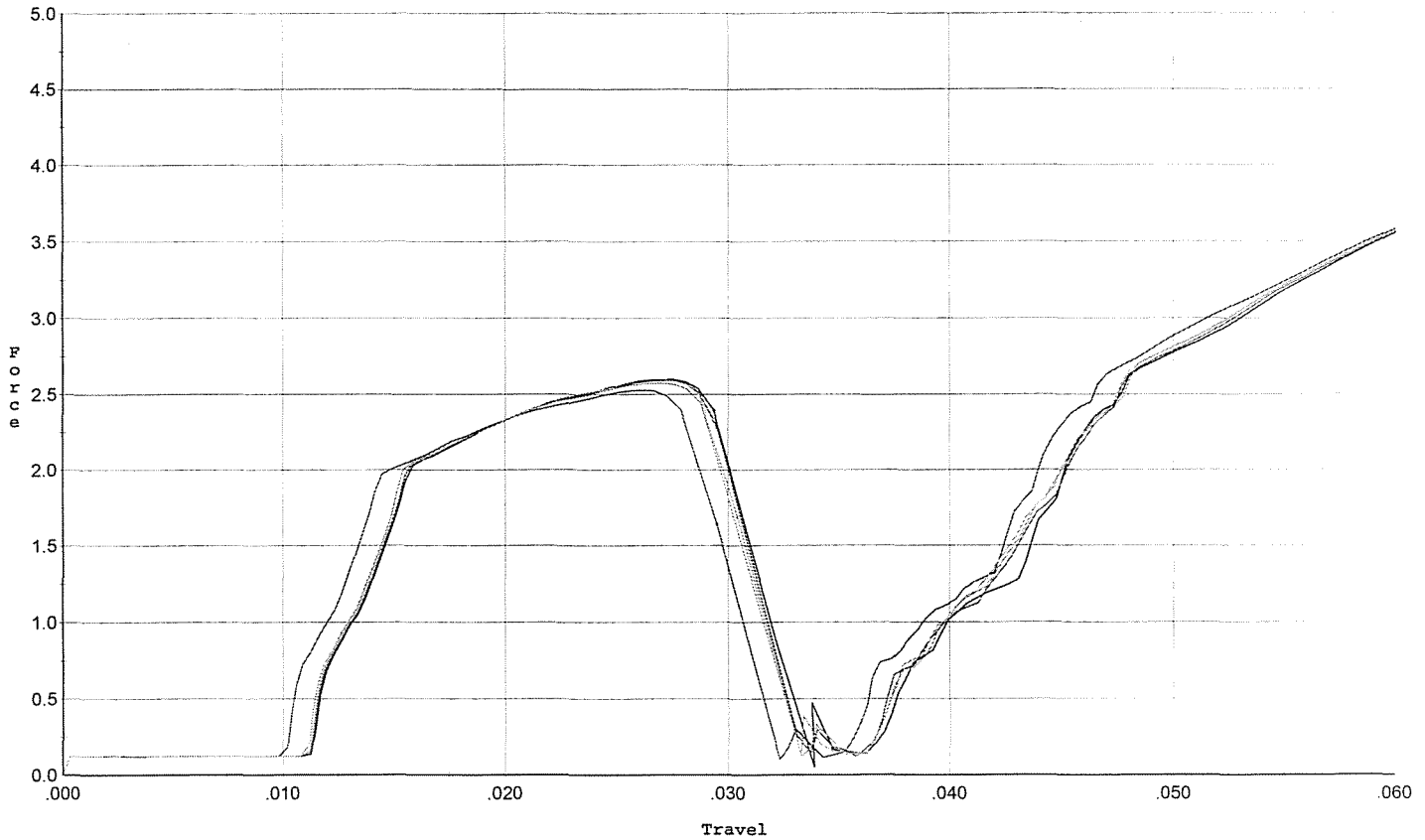
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.024	0.032	0.011	0.035	0.066		Set Trigger
2	4.055	0.031	0.011	0.035	0.065		Set Trigger
3	4.123	0.032	0.011	0.035	0.068		Set Trigger
4	4.142	0.032	0.011	0.032	0.068		Set Trigger
5	4.082	0.032	0.011	0.035	0.067		Set Trigger

Avg 4.08

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 7/7/09

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



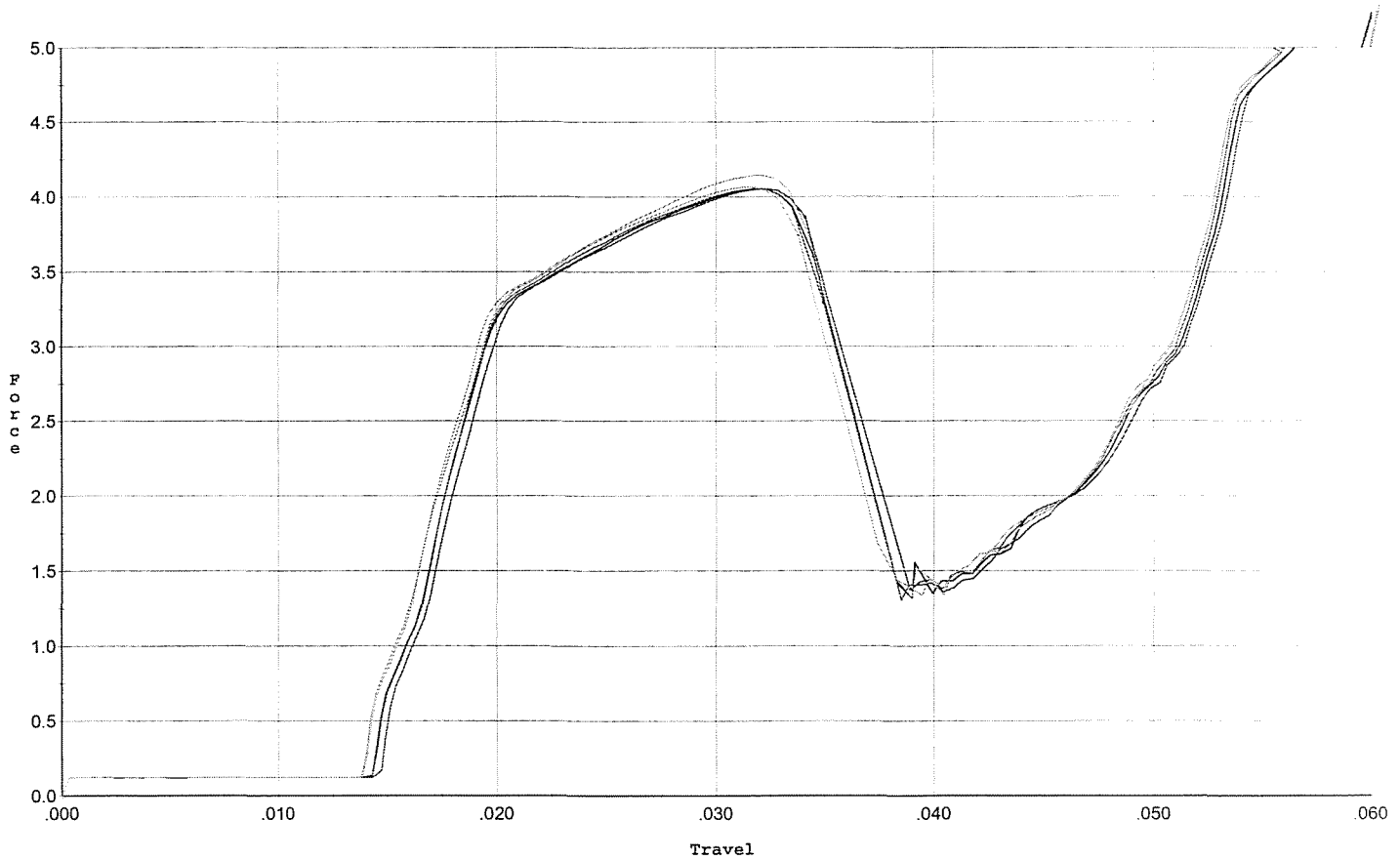
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.528	0.030	0.010	0.040	0.040		Set Trigger
2	2.600	0.029	0.012	0.040	0.039		Set Trigger
3	2.593	0.030	0.011	0.040	0.039		Set Trigger
4	2.601	0.030	0.011	0.039	0.041		Set Trigger
5	2.574	0.029	0.011	0.040	0.038		Set Trigger

AVG 2.57

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 7/7/09

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.053	0.034	0.015	0.031	0.065		Set Trigger
2	4.050	0.035	0.015	0.031	0.066		Set Trigger
3	4.056	0.035	0.015	0.031	0.067		Set Trigger
4	4.063	0.034	0.014	0.031	0.066		Set Trigger
5	4.142	0.034	0.014	0.031	0.068		Set Trigger

Aug 4.07