

6863661

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



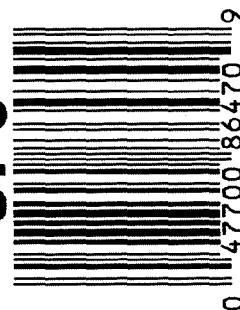
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6863661

UPC



BM FORM

GUN SERIAL #

G 6863661

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-10-09	SP
430	ASSEMBLE TO STOCK		6-10-09	SP
440	PROOF		6-10-09	SP
460	CHECK HEADSPACE	MAGNA - FLUX	6-10-09	SP
470	DIS-ASSEMBLE ACTION		6-10-09	SP
472	SERIALIZE BOLT HANDLE		6-10-09	KTZ
480	MAGNAFLUX BBL ACTION	OPERATOR	6-13-09	SP
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6-16-09	RT
510	DRILL AND TAP SIGHT HOLES		6-11-09	SP
520	GOFF BLAST BBL / REC		6-16-09	RTW
540	APPLY COATINGS (BARREL ACTION)		6-24	C
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		6-26-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		6-26-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	6-26-09	SP
	D) OIL FIRING PIN ASSEMBLY		8-7-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

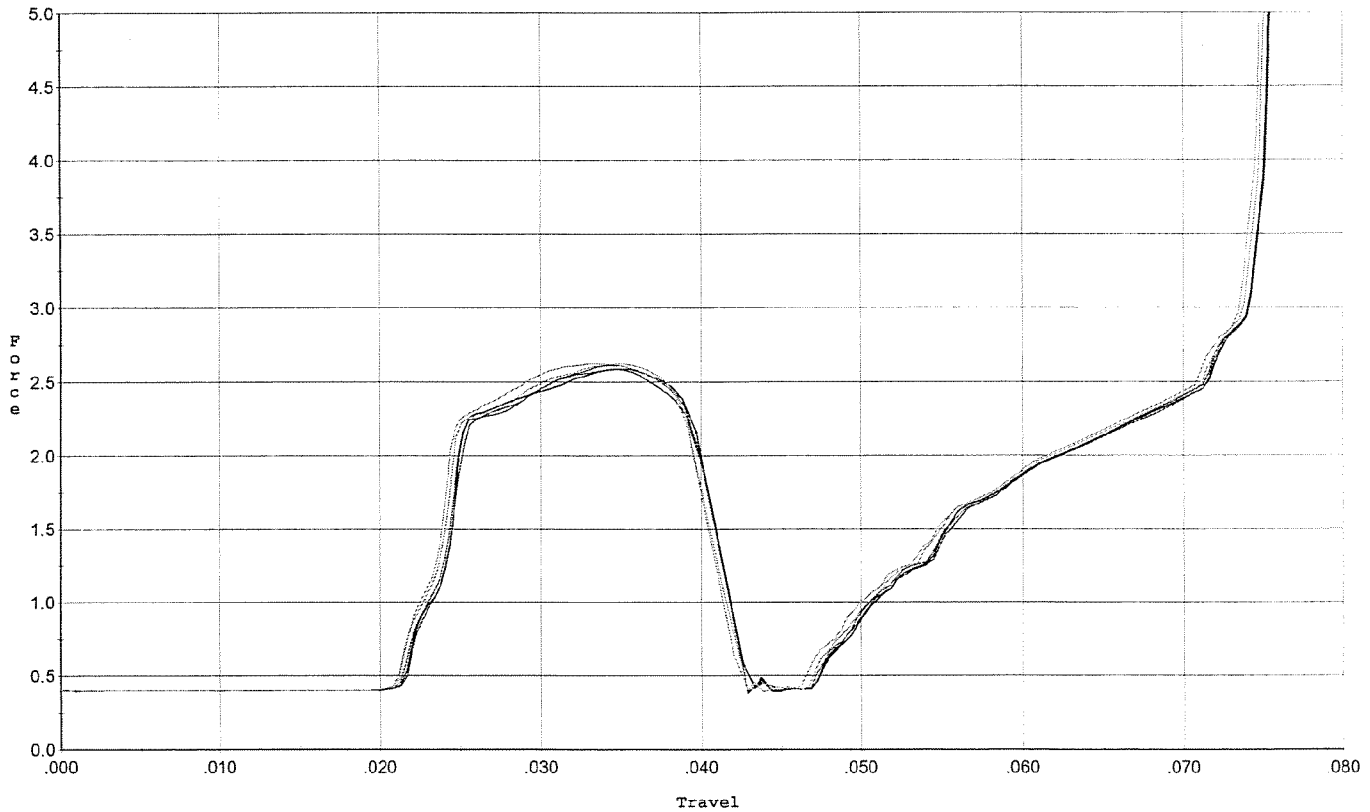
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>40</u> <u>40</u> <u>40</u>	8-15-09	R.N.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>60</u> <u>60</u> <u>50</u>	8-15-09	R.N.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	8-15-09	R.N.
	J) ASSEMBLE STOCK		8-7-09	R.A.D.
	K) ASSEMBLE SWIVEL STUDS		8-15-09	R.N.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	8/11/09	R.B.
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		8/11/09	TAR
670	FINAL INSPECTION A) HEADSPACE		8-15-09	R.N.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>271</u> <u>256</u> <u>261</u> <u>259</u> <u>272</u>	8-14-09	R.N.
	C) FUNCTION		8-15-09	R.N.
690	PACK		8/17/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 8/3/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



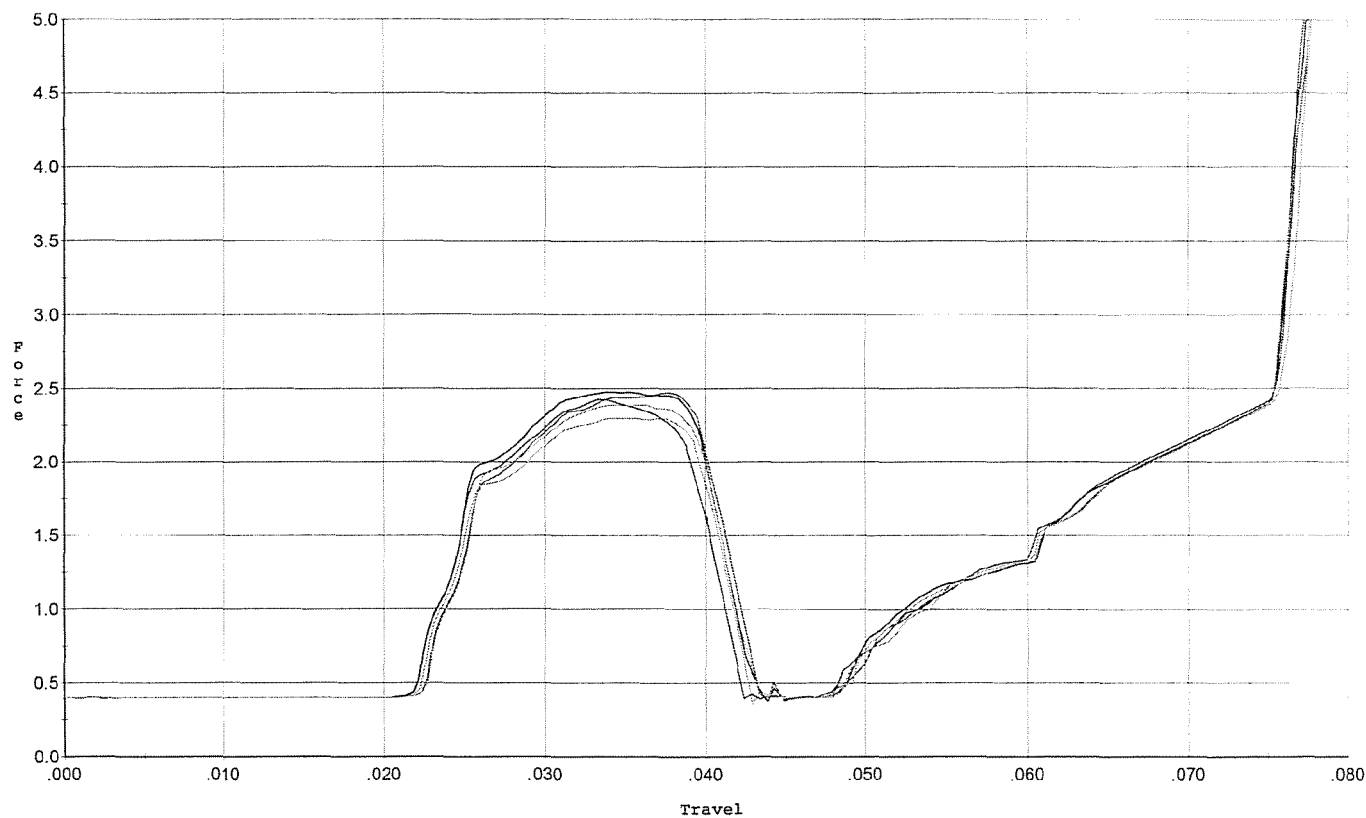
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.587	0.040	0.022	0.038	0.048		Set Trigger
2	2.588	0.040	0.022	0.038	0.048		Set Trigger
3	2.610	0.040	0.022	0.038	0.049		Set Trigger
4	2.623	0.039	0.021	0.039	0.048		Set Trigger
5	2.623	0.039	0.021	0.038	0.049		Set Trigger

Avg 2.60

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 8/3/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



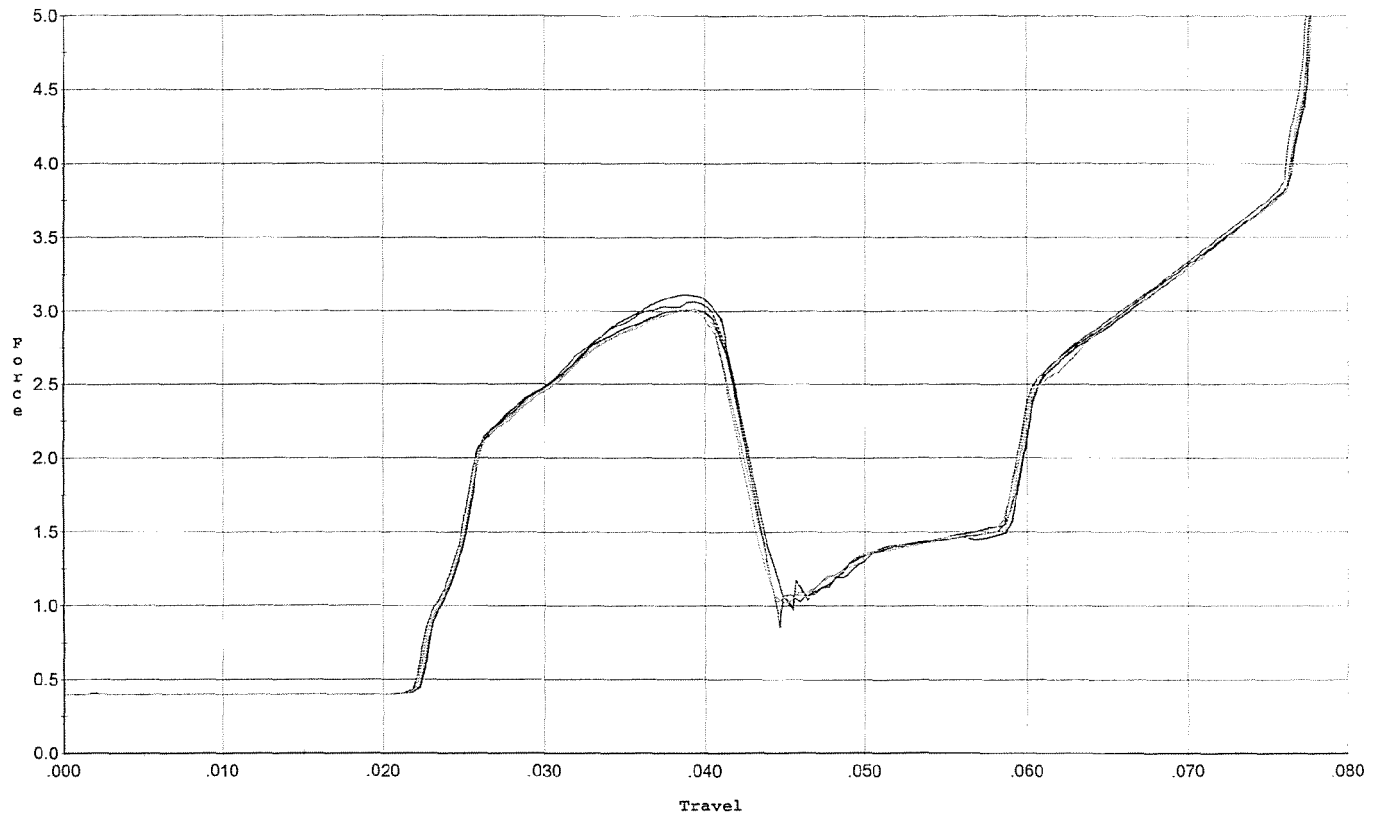
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.429	0.040	0.022	0.044	0.045		Set Trigger
2	2.476	0.040	0.022	0.044	0.046		Set Trigger
3	2.473	0.041	0.023	0.043	0.047		Set Trigger
4	2.388	0.040	0.023	0.044	0.044		Set Trigger
5	2.300	0.040	0.023	0.044	0.044		Set Trigger

Aug 2.41

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 8/3/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



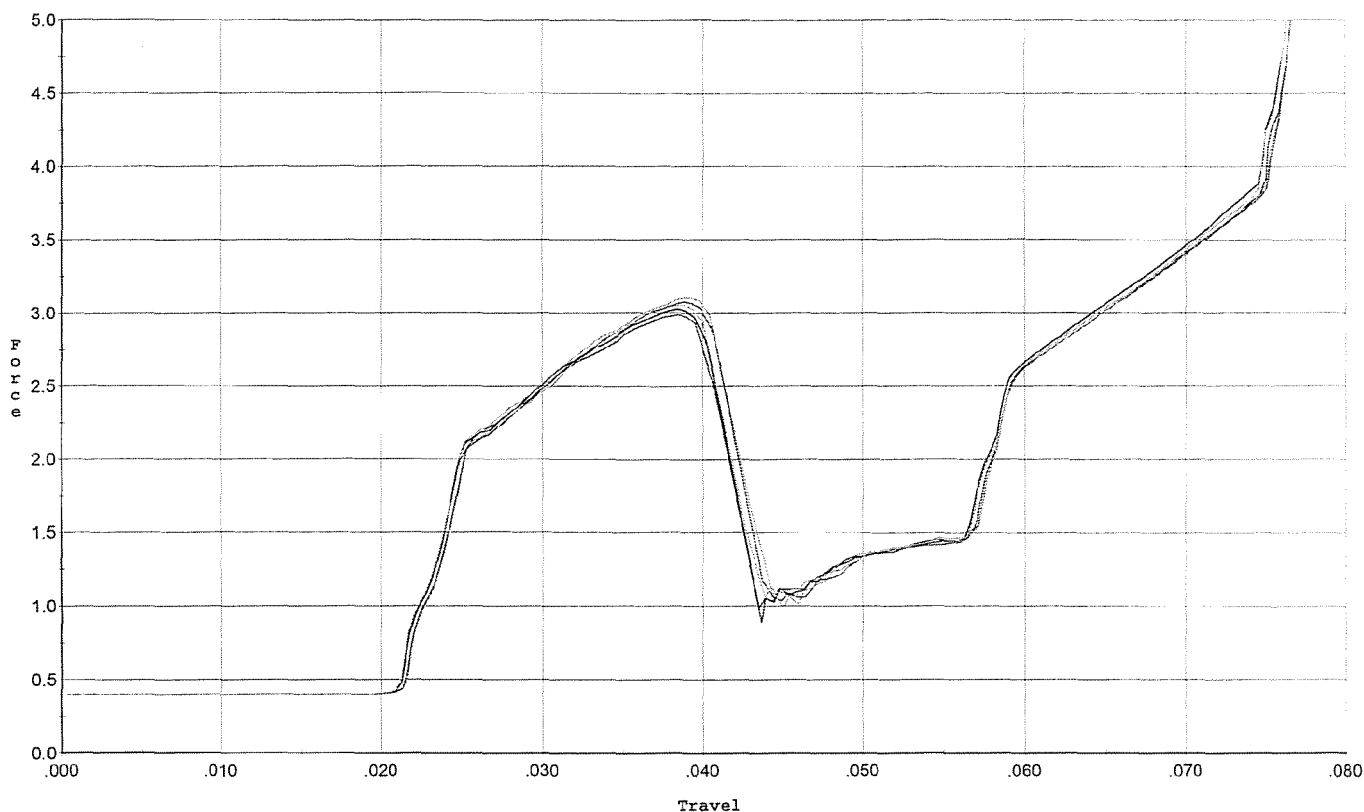
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.113	0.041	0.022	0.037	0.056		Set Trigger
2	3.012	0.041	0.023	0.038	0.056		Set Trigger
3	3.061	0.041	0.022	0.037	0.056		Set Trigger
4	3.012	0.041	0.022	0.038	0.054		Set Trigger
5	3.010	0.041	0.023	0.038	0.054		Set Trigger

Avg 3.04

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/3/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



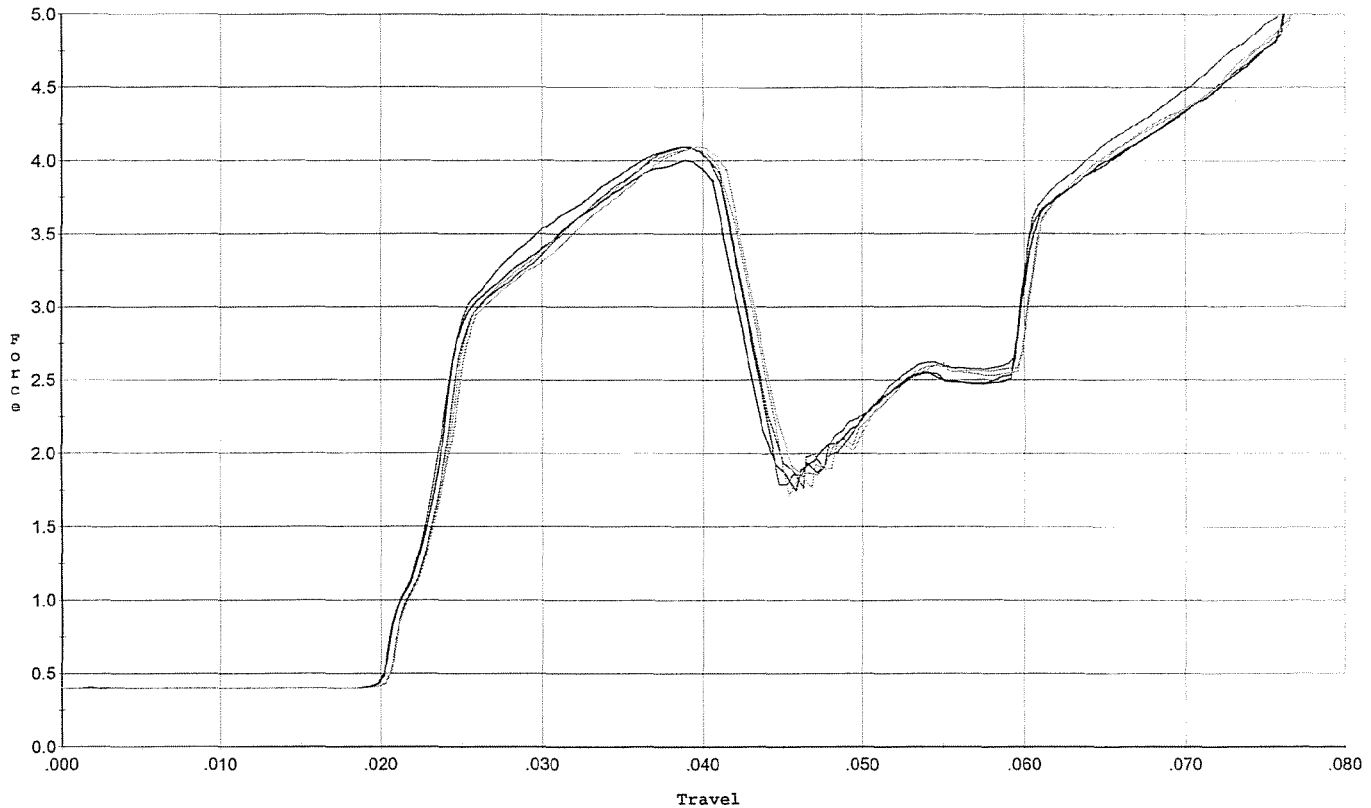
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.988	0.041	0.021	0.037	0.055		Set Trigger
2	3.024	0.040	0.021	0.037	0.055		Set Trigger
3	3.075	0.041	0.022	0.037	0.056		Set Trigger
4	3.056	0.040	0.021	0.037	0.055		Set Trigger
5	3.107	0.040	0.022	0.037	0.055		Set Trigger

Avg 3.05

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 8/3/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



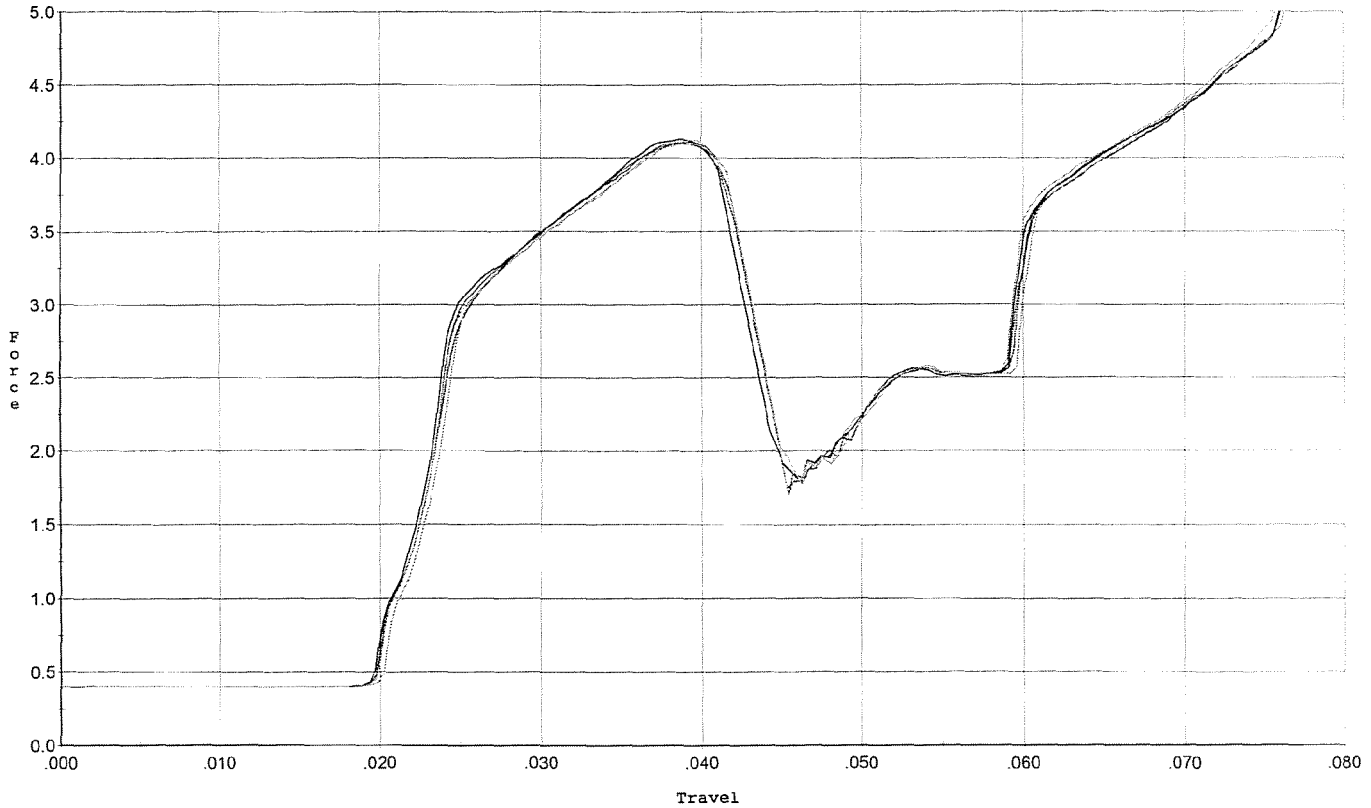
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.093	0.041	0.020	0.033	0.077		Set Trigger
2	4.003	0.041	0.020	0.034	0.073		Set Trigger
3	4.092	0.041	0.021	0.034	0.075		Set Trigger
4	4.093	0.042	0.021	0.033	0.075		Set Trigger
5	4.082	0.042	0.021	0.033	0.077		Set Trigger

Aug 4.07

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/3/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



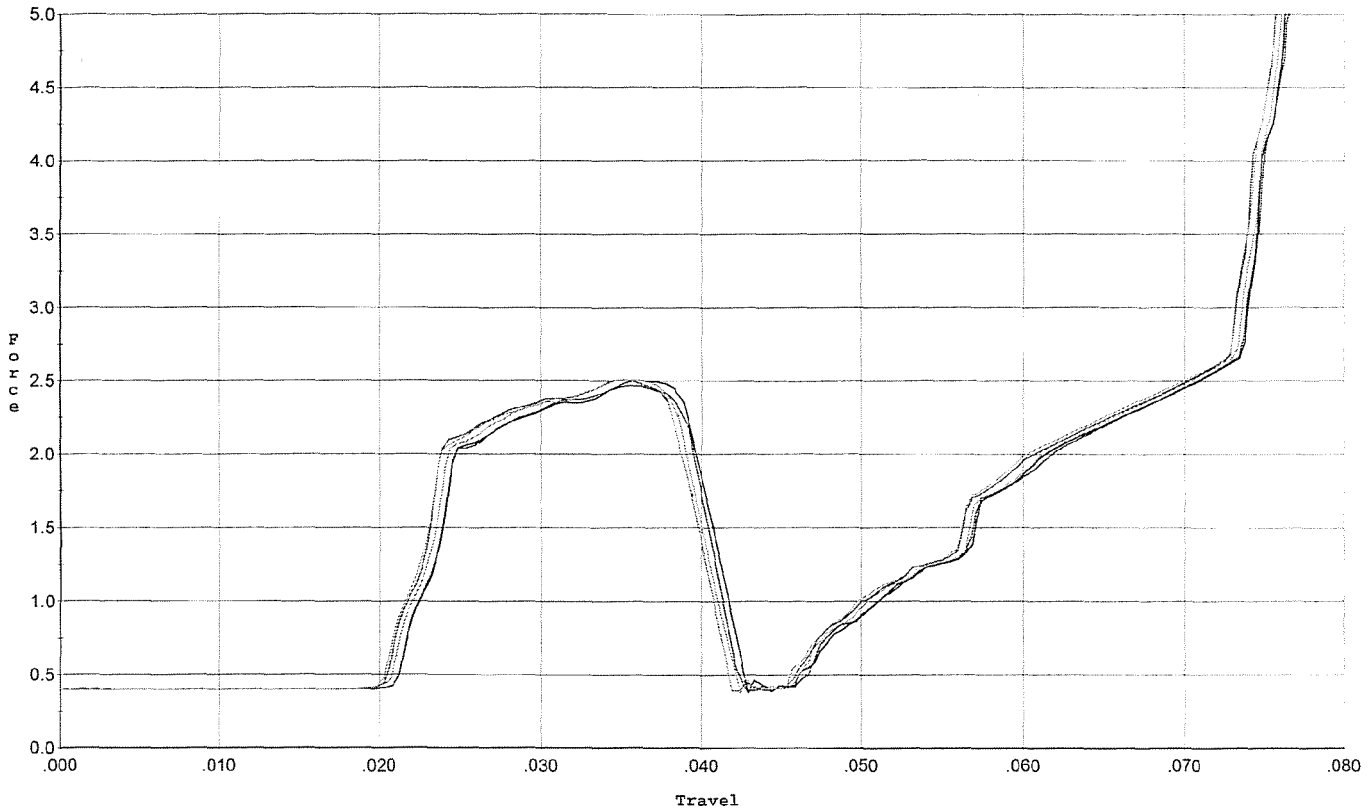
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.102	0.042	0.020	0.033	0.079		Set Trigger
2	4.130	0.041	0.020	0.033	0.078		Set Trigger
3	4.112	0.042	0.020	0.033	0.080		Set Trigger
4	4.124	0.042	0.020	0.033	0.078		Set Trigger
5	4.097	0.042	0.020	0.032	0.079		Set Trigger

Avg 4.11

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 8/3/09

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



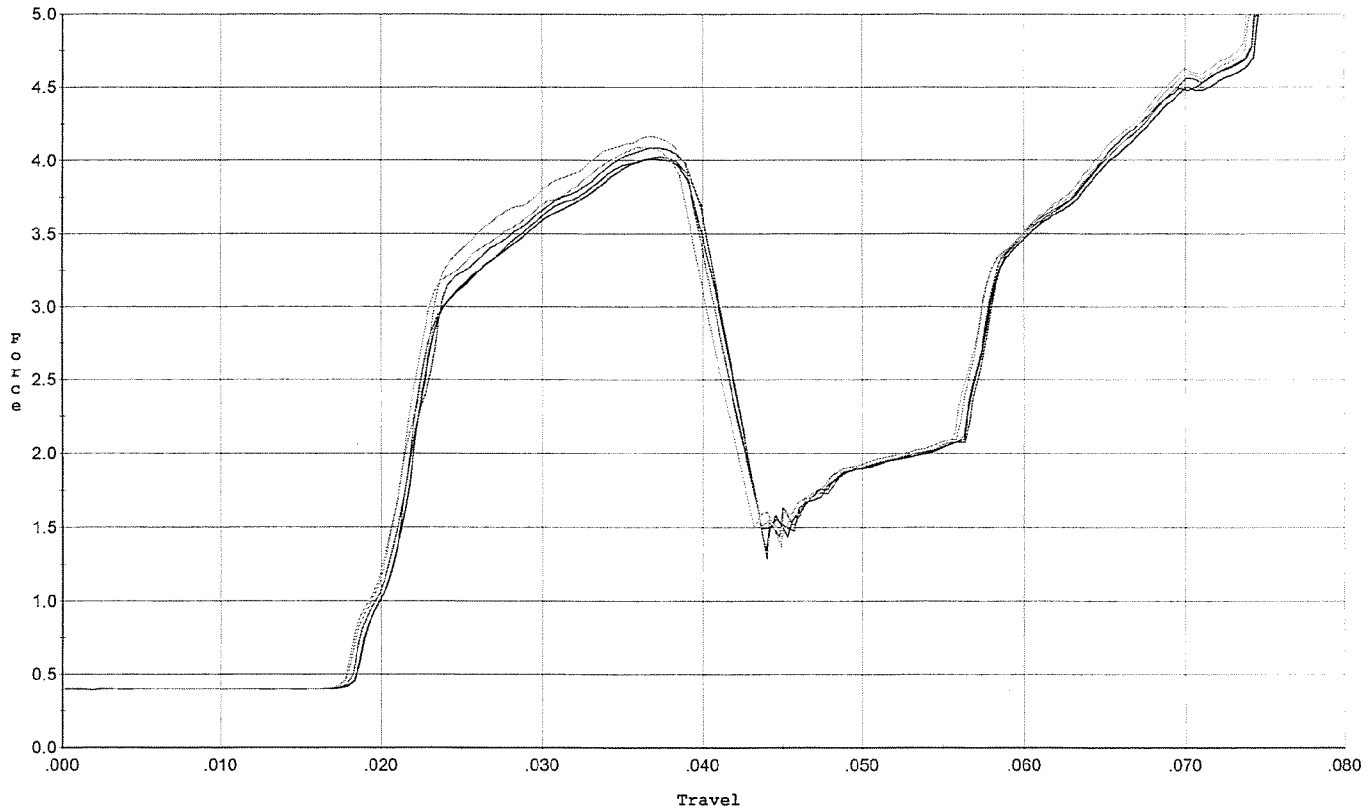
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.465	0.039	0.021	0.043	0.046		Set Trigger
2	2.499	0.041	0.021	0.041	0.048		Set Trigger
3	2.506	0.039	0.021	0.043	0.048		Set Trigger
4	2.512	0.039	0.021	0.043	0.046		Set Trigger
5	2.513	0.039	0.021	0.043	0.048		Set Trigger

Aug 2, 49

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 8/3/09

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.024	0.041	0.019	0.033	0.077		Set Trigger
2	4.009	0.039	0.019	0.034	0.073		Set Trigger
3	4.086	0.040	0.018	0.033	0.077		Set Trigger
4	4.088	0.039	0.018	0.033	0.074		Set Trigger
5	4.168	0.039	0.018	0.033	0.077		Set Trigger

Avg 4.07