

66863663

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



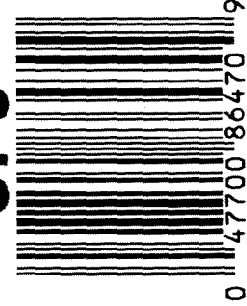
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6863663

UPC



BM FORM

GUN SERIAL # G 6863663

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-11-09	SP
430	ASSEMBLE TO STOCK		6-11-09	SP
440	PROOF		6-11-09	SP
460	CHECK HEADSPACE		6-11-09	SP
470	DIS-ASSEMBLE ACTION		6-11-09	SP
472	SERIALIZE BOLT HANDLE		6-11-09	SP
480	MAGNAFLUX BBL ACTION		6-13-09	(D)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6-16-09	RT
510	DRILL AND TAP SIGHT HOLES		6-12-09	SP
520	GOFF BLAST BBL / REC		6-12-09	RTW
540	APPLY COATINGS (BARREL ACTION)		7-1-09	C
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-16-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-16-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	7-16-09	SP
	D) OIL FIRING PIN ASSEMBLY		8-13-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

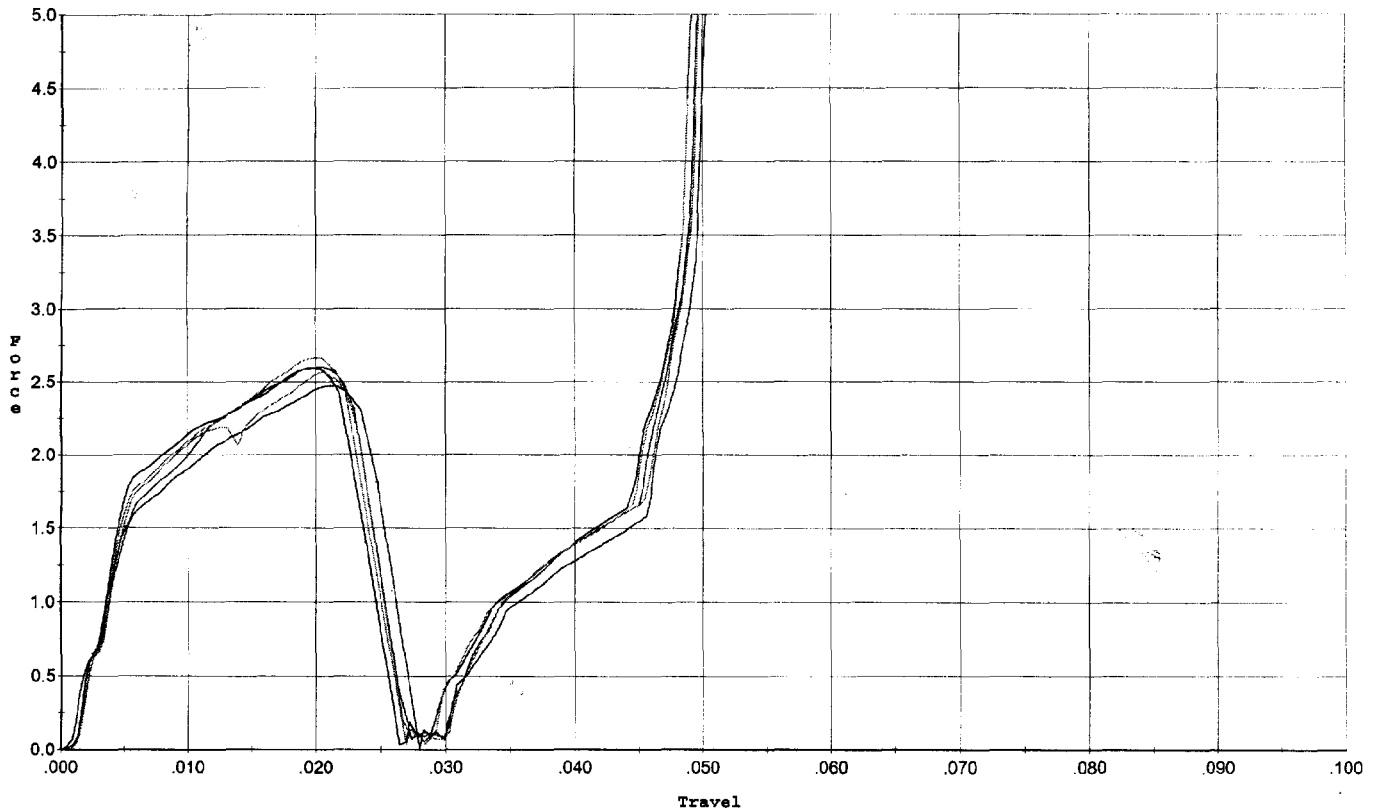
BARBER - M24 0094350									
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>7.0</u>	<u>7.0</u>	<u>7.0</u>	8-17-09	L.P.D.		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>2.5</u>	<u>2.5</u>	<u>2.5</u>	8-17-09	L.P.D.		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.025</u>	<u>.025</u>	<u>.025</u>	8-17-09	L.P.D.		
	J) ASSEMBLE STOCK					8-13-09	L.P.D.		
	K) ASSEMBLE SWIVEL STUDS					8-17-09	L.P.D.		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 &	FUNCTION TEST AND		<u>PASS</u>	FAIL		8-17-09	L.P.D.		
650	TARGET		<u>PASS</u>	FAIL		8-17-09	L.P.D.		
	MALFUNCTION		N/A						
	MALFUNCTION								
	MALFUNCTION								
	MALFUNCTION								
660	INSPECT FOR LIVE AMMO					8-17-09	L.P.D.		
670	FINAL INSPECTION A) HEADSPACE					8-17-09	L.P.D.		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.32</u>	<u>2.35</u>	<u>2.33</u>	<u>2.30</u>	<u>2.26</u>	8-17-09	RP
	C) FUNCTION					8-17-09	L.P.D.		
690	PACK					8-18-09	Fm		

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: csm 8.11/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs ini +/- .50 lb



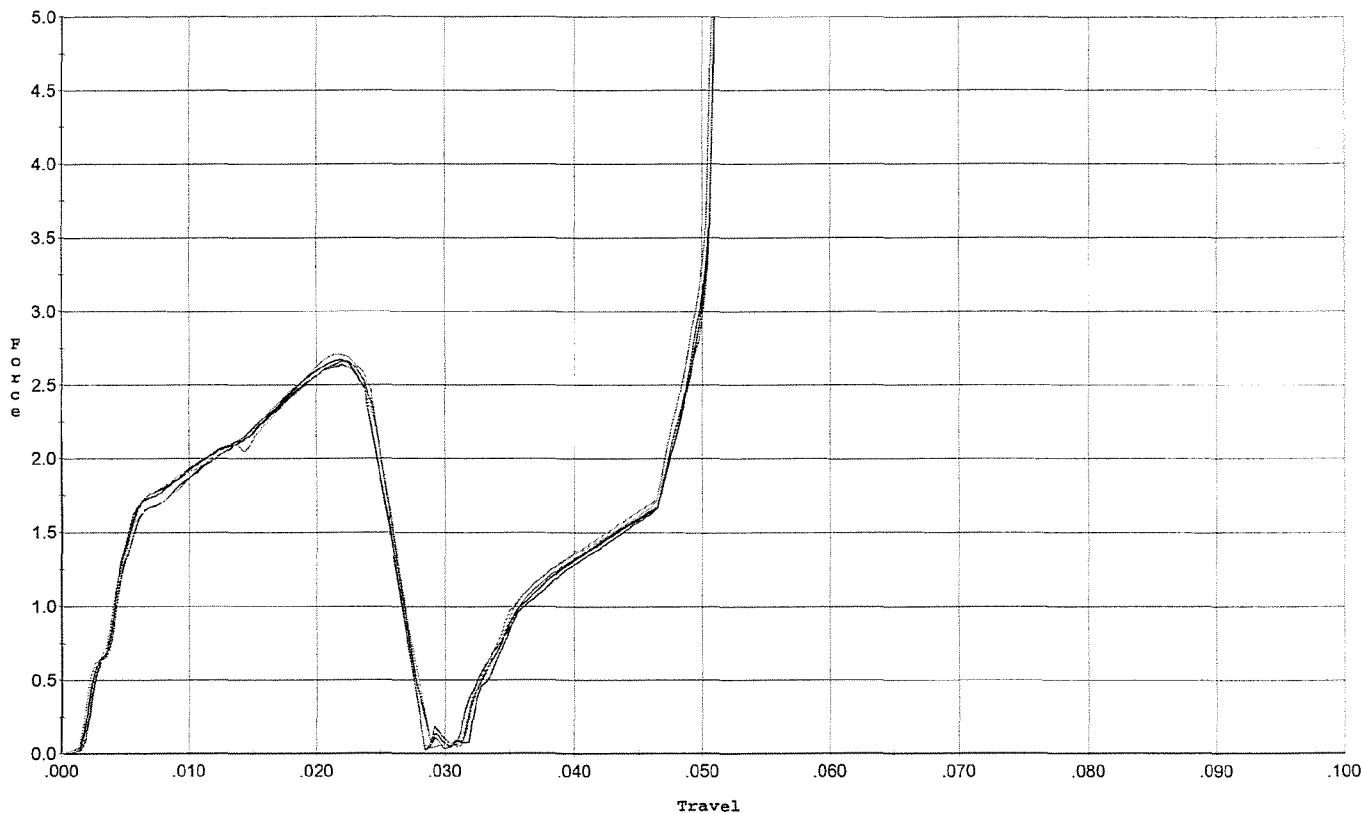
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.472	0.025	0.00	0.032	0.043		Set Trigger
2	2.597	0.024	0.00	0.032	0.043		Set Trigger
3	2.601	0.023	0.00	0.032	0.041		Set Trigger
4	2.663	0.022	0.00	0.032	0.041		Set Trigger
5	2.566	0.023	0.00	0.032	0.041		Set Trigger

A. 2-55

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: csm 8.11/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs after 50 cycles- .50 lb



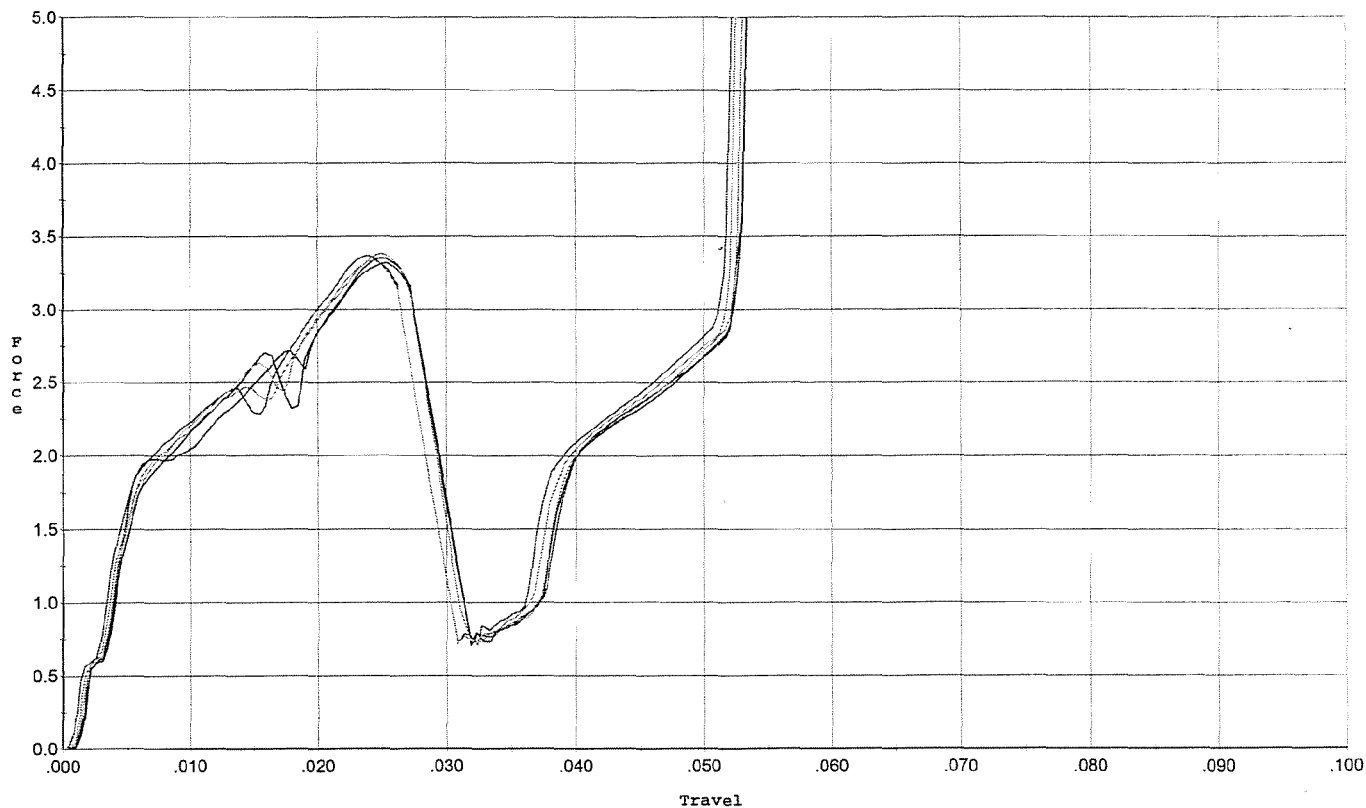
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.661	0.024	0.00	0.032	0.043		Set Trigger
2	2.673	0.026	0.00	0.032	0.045		Set Trigger
3	2.636	0.026	0.00	0.032	0.045		Set Trigger
4	2.707	0.024	0.00	0.032	0.043		Set Trigger
5	2.643	0.025	0.00	0.032	0.043		Set Trigger

A-2-66

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: csm 8.11/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs ini +/- .75 lb



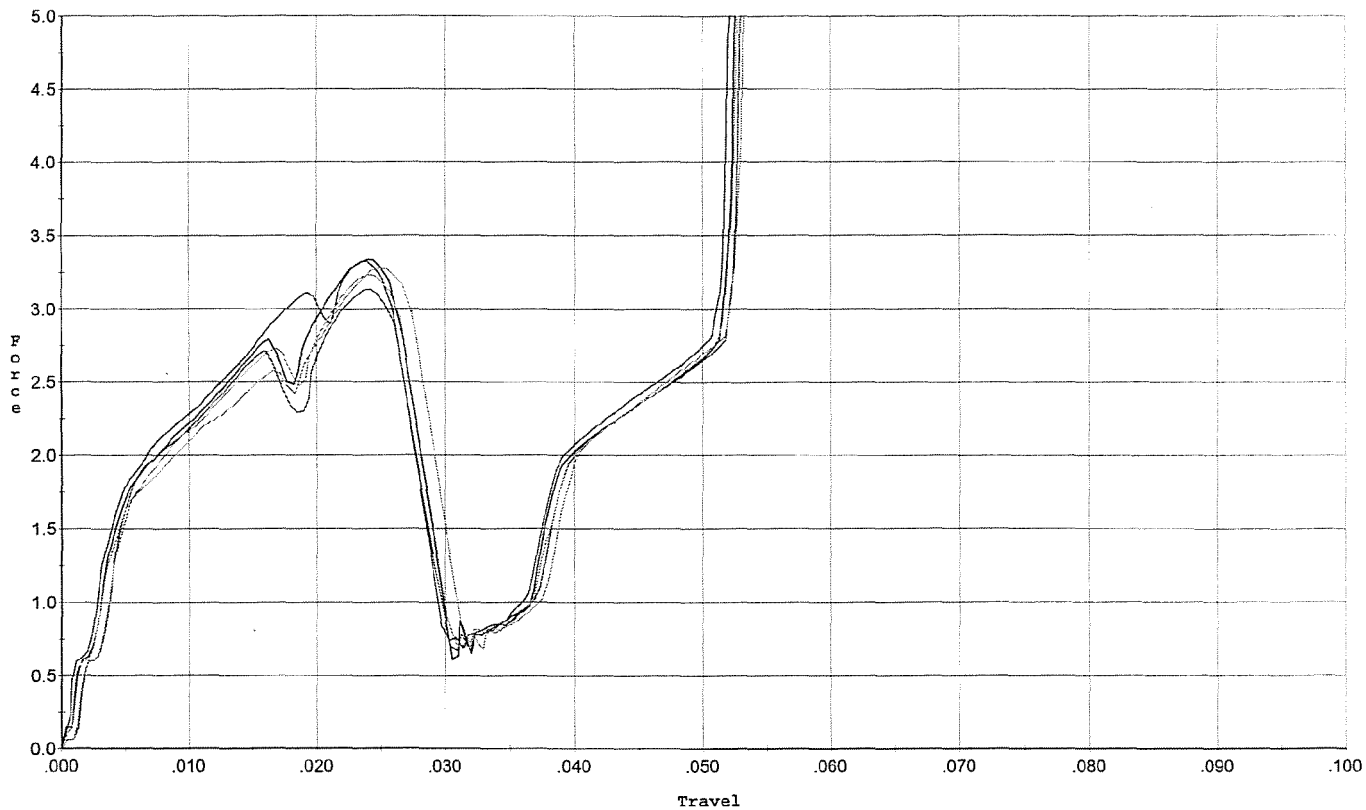
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.320	0.029	0.00	0.025	0.063		Set Trigger
2	3.352	0.027	0.00	0.026	0.058		Set Trigger
3	3.369	0.026	0.00	0.026	0.057		Set Trigger
4	3.338	0.026	0.00	0.026	0.056		Set Trigger
5	3.382	0.027	0.00	0.025	0.059		Set Trigger

A-3-35

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: csm 8.11/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles/- .75 lb

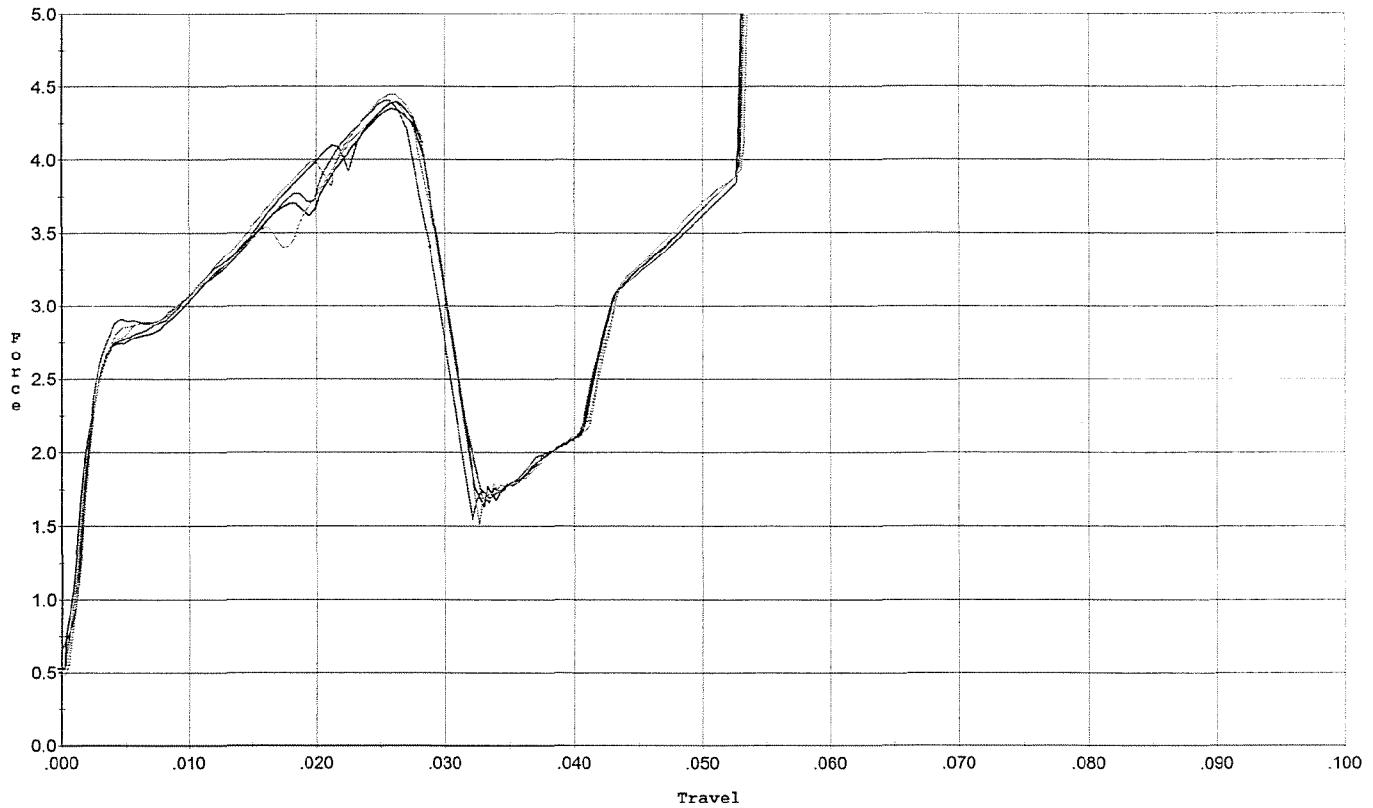


A-3.26

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: csm 8.11/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



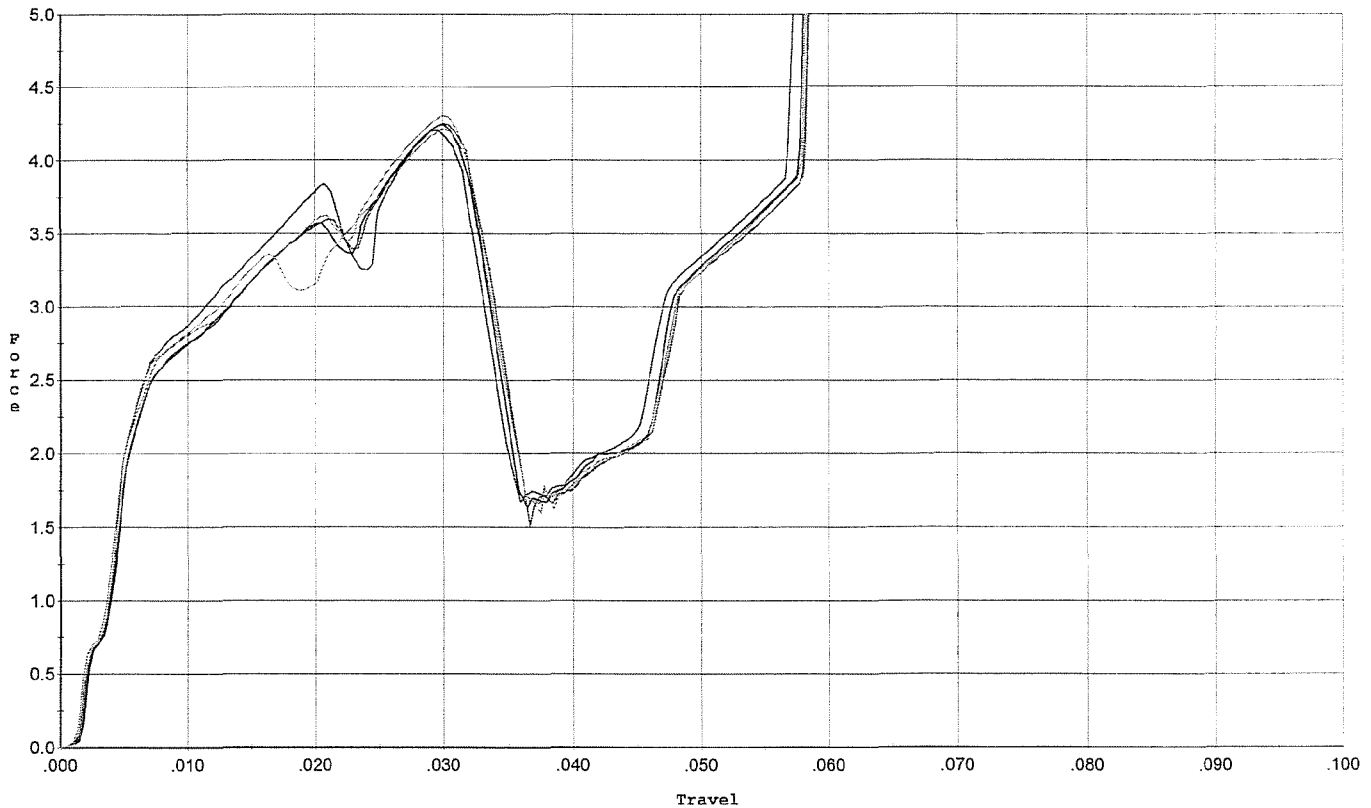
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.395	0.028	0.00	0.023	0.089		Set Trigger
2	4.351	0.028	0.00	0.022	0.088		Set Trigger
3	4.403	0.029	0.00	0.023	0.090		Set Trigger
4	4.397	0.029	0.00	0.022	0.089		Set Trigger
5	4.447	0.028	0.00	0.022	0.089		Set Trigger

A-4.39

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: csm 8.11/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



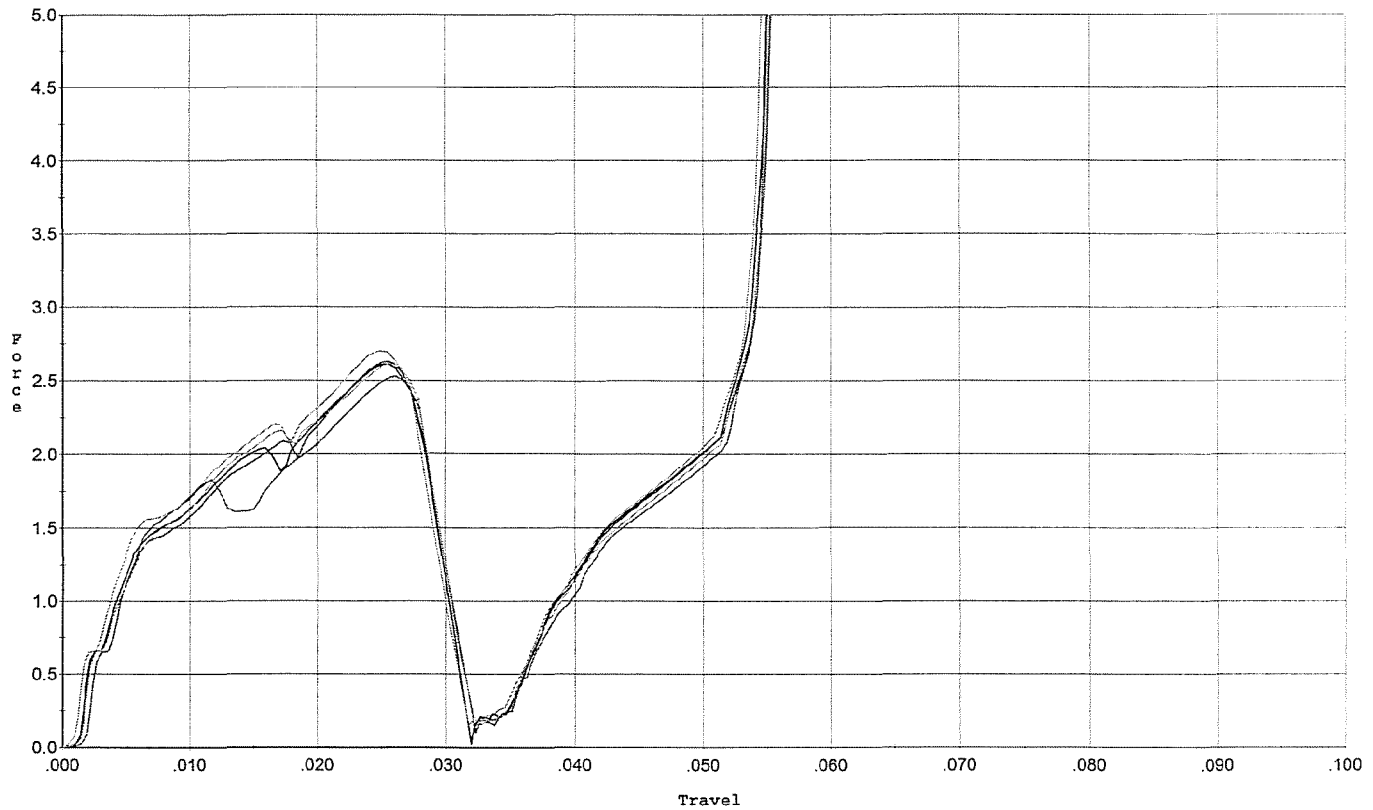
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.201	0.032	0.00	0.024	0.089		Set Trigger
2	4.246	0.032	0.00	0.024	0.090		Set Trigger
3	4.250	0.034	0.00	0.024	0.094		Set Trigger
4	4.302	0.032	0.00	0.024	0.090		Set Trigger
5	4.213	0.032	0.00	0.024	0.089		Set Trigger

A. 4.24

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: csm 8.11/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



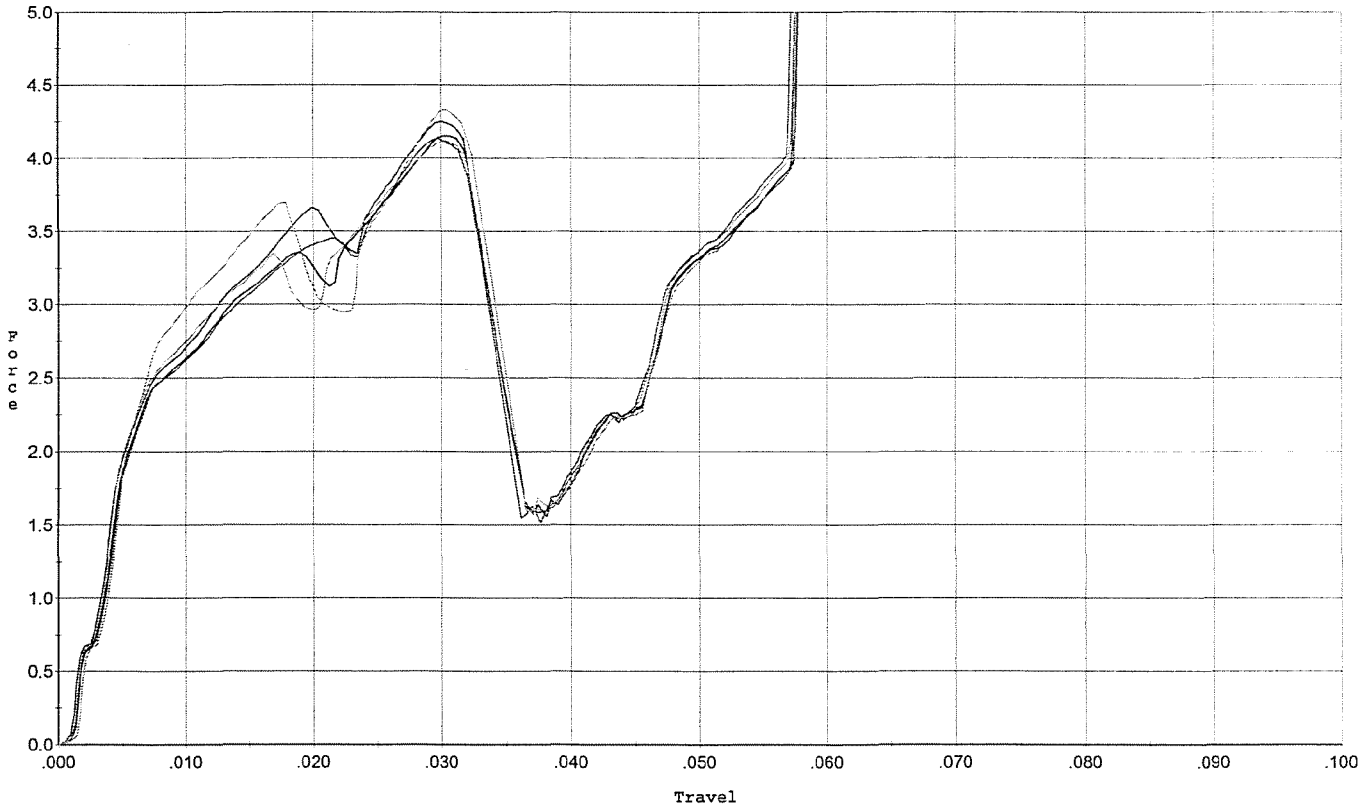
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.628	0.028	0.00	0.033	0.048		Set Trigger
2	2.612	0.028	0.00	0.033	0.048		Set Trigger
3	2.530	0.028	0.00	0.033	0.045		Set Trigger
4	2.614	0.028	0.00	0.033	0.048		Set Trigger
5	2.702	0.027	0.00	0.033	0.049		Set Trigger

A-2-61

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: csm 8.11/2009

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs +/- 1.0 for target&accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.252	0.032	0.00	0.024	0.090		Set Trigger
2	4.150	0.032	0.00	0.024	0.087		Set Trigger
3	4.136	0.032	0.00	0.024	0.088		Set Trigger
4	4.333	0.032	0.00	0.024	0.090		Set Trigger
5	4.118	0.032	0.00	0.024	0.089		Set Trigger

A-4.19