

G6863664

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



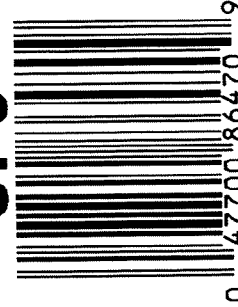
owner registration sticker



ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6863664

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6863664

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		5-27-09	SP
430	ASSEMBLE TO STOCK		5-27-09	SP
440	PROOF		5-27-09	SP
460	CHECK HEADSPACE	MAGNA - FLUX	5-27-09	SP
470	DIS-ASSEMBLE ACTION		5-27-09	SP
472	SERIALIZE BOLT HANDLE		5-28-09	RT
480	MAGNAFLUX BBL ACTION	OPERATOR <u>(D)</u>	5/30/09	(D)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6/1/09	RT
510	DRILL AND TAP SIGHT HOLES		5-28-09	SP
520	GOFF BLAST BBL / REC		6-1-09	DWO
540	APPLY COATINGS (BARREL ACTION)		6/11	L
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		6-12-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		6-12-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	6-12-09	SP
	D) OIL FIRING PIN ASSEMBLY		6-26-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

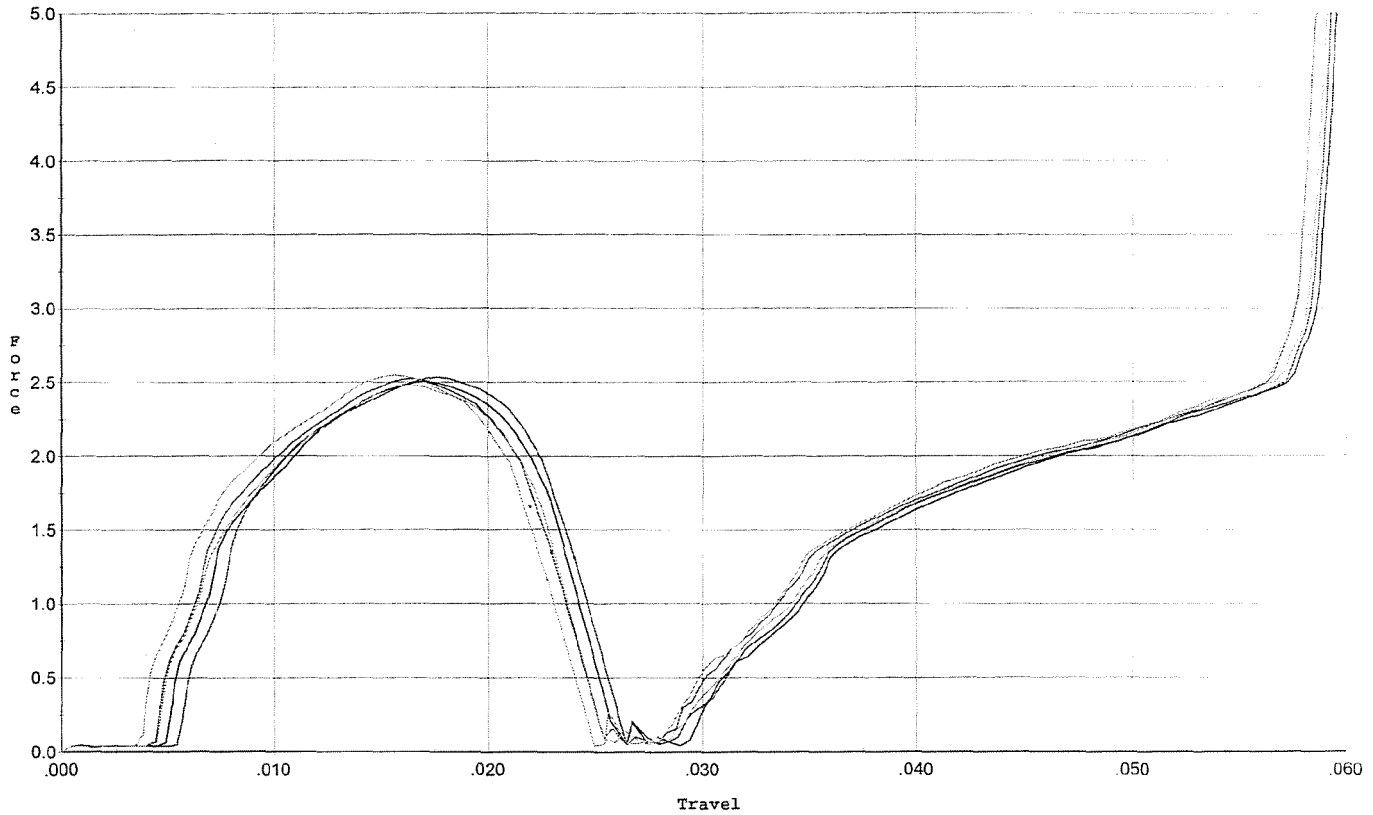
OP #	OPERATION NAME	BARBER - M24 0094362	READINGS			DATE	INITIAL
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>5.0</u>	<u>5.0</u>	<u>5.0</u>	7-28-09	RN
CONT.	G) SAFETY OFF FORCE	2 LBS MIN	<u>6.0</u>	<u>6.0</u>	<u>6.0</u>	7-28-09	RN
	H) TRIGGER PULL TEST AND RETAINABILITY						
	I) FIRING PIN INDENT	.020 MIN	<u>.004</u>	<u>.004</u>	<u>.003</u>	7-28-09	RN
	J) ASSEMBLE STOCK					6-26-09	SPD
	K) ASSEMBLE SWIVEL STUDS					7-28-09	RN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S						
	M) IRON SIGHT ALIGNMENT						
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER						
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u>	FAIL		7/24	RB
	MALFUNCTION		<u>PASS</u>	FAIL			
	MALFUNCTION		N/A				
	MALFUNCTION						
	MALFUNCTION						
	MALFUNCTION						
660	INSPECT FOR LIVE AMMO					7/24	TAR
670	FINAL INSPECTION A) HEADSPACE					7-28-09	RN
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.55</u>	<u>2.41</u>	<u>2.54</u> <u>2.46</u> <u>2.58</u>	7-27-09	RN
	C) FUNCTION					7-28-09	RN
690	PACK					8/6/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 6/22/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



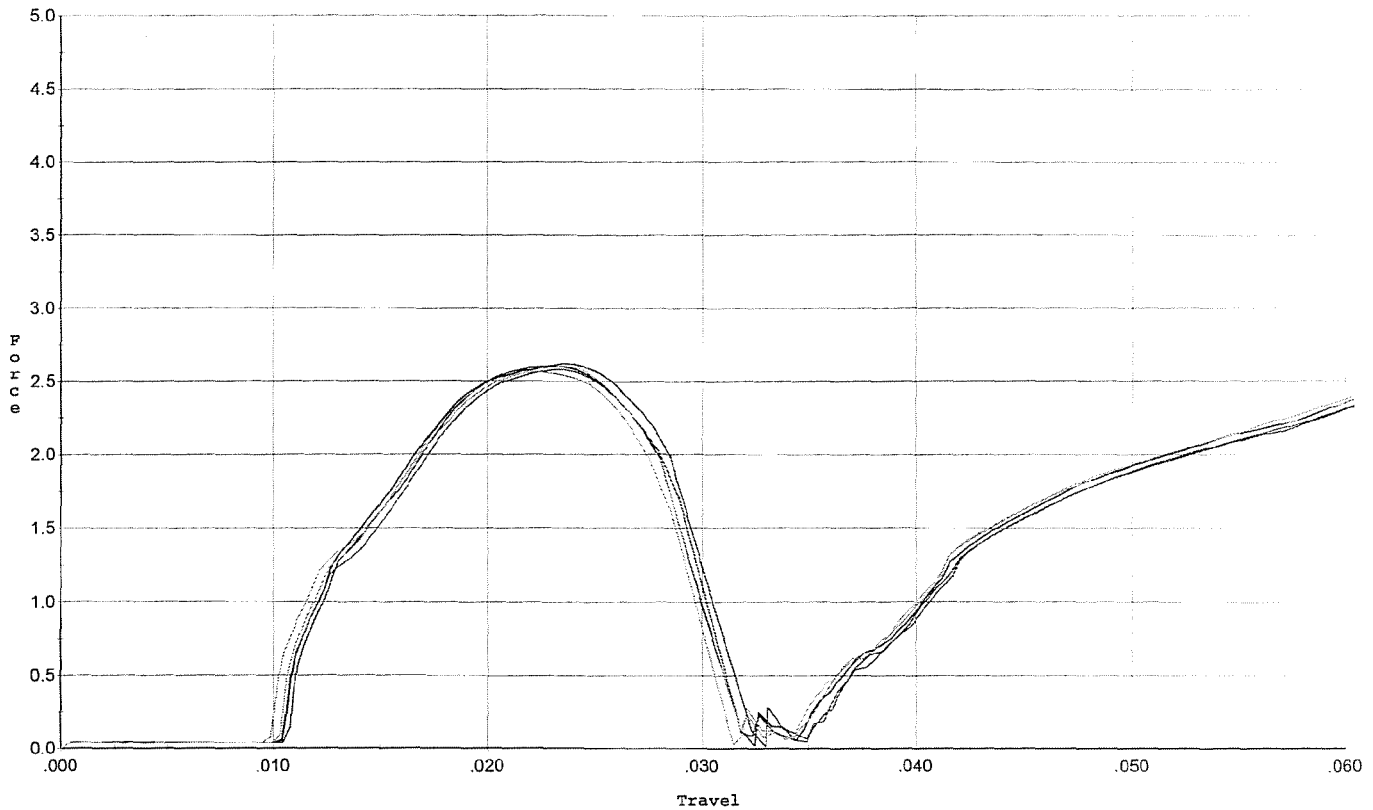
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.533	0.024	0.006	0.040	0.036		Set Trigger
2	2.504	0.023	0.005	0.041	0.034		Set Trigger
3	2.521	0.023	0.005	0.041	0.035		Set Trigger
4	2.481	0.022	0.005	0.041	0.034		Set Trigger
5	2.547	0.023	0.004	0.041	0.036		Set Trigger

Aug 2.51

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 6/22/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



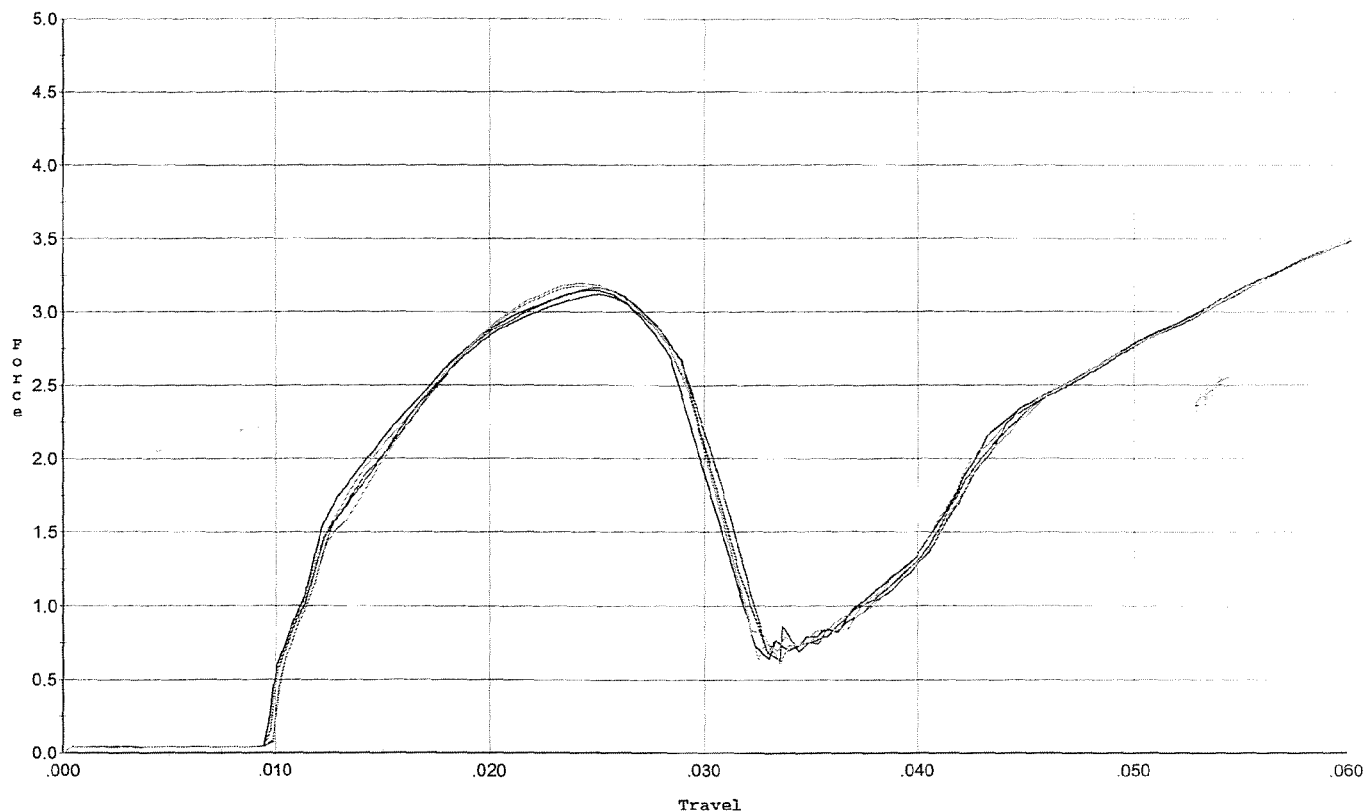
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.621	0.028	0.011	0.042	0.036		Set Trigger
2	2.604	0.028	0.011	0.042	0.036		Set Trigger
3	2.580	0.029	0.011	0.042	0.036		Set Trigger
4	2.603	0.028	0.010	0.042	0.035		Set Trigger
5	2.564	0.029	0.010	0.042	0.036		Set Trigger

Avg 2.59

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 6/22/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



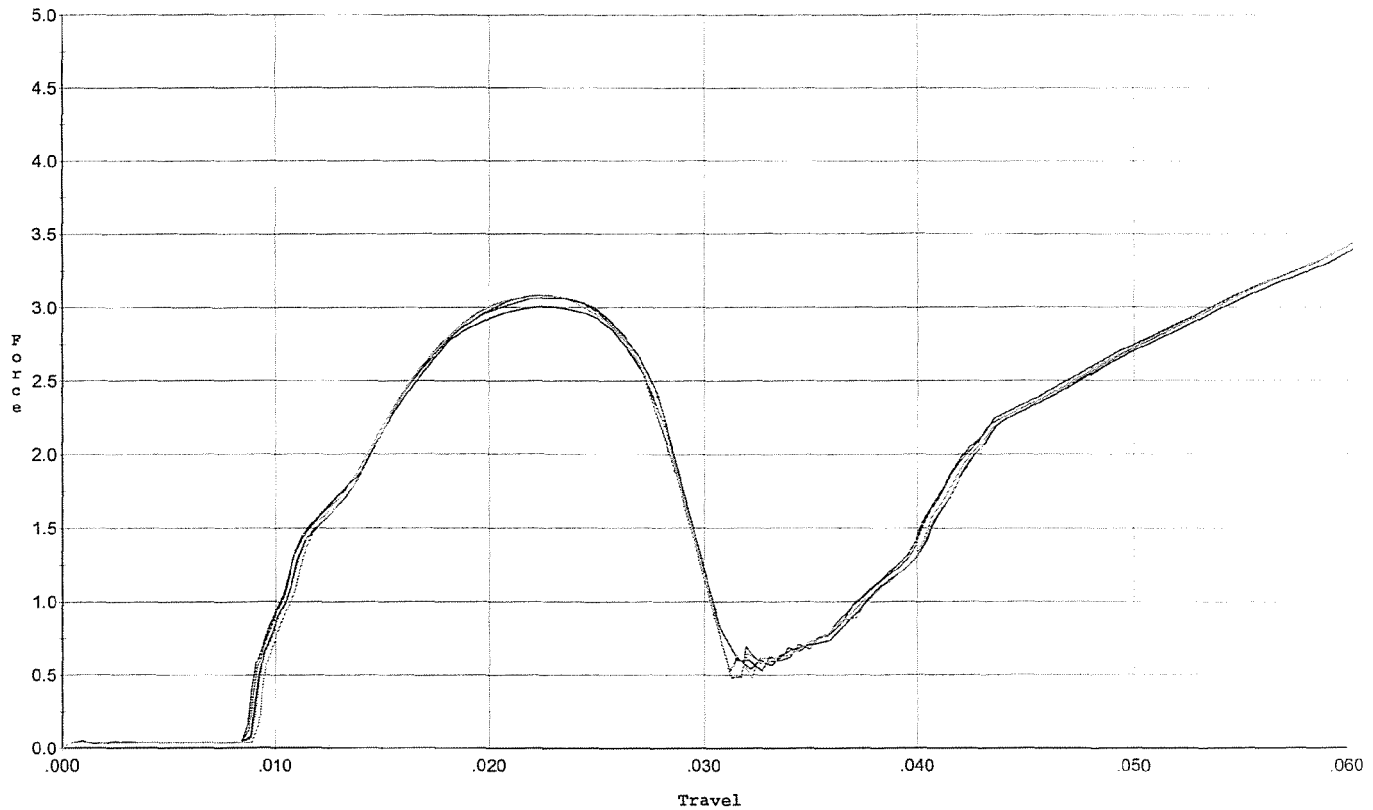
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.118	0.031	0.010	0.040	0.049		Set Trigger
2	3.147	0.028	0.010	0.040	0.046		Set Trigger
3	3.161	0.029	0.010	0.040	0.046		Set Trigger
4	3.196	0.029	0.010	0.040	0.047		Set Trigger
5	3.176	0.029	0.010	0.040	0.046		Set Trigger

Aug 3.16

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/22/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



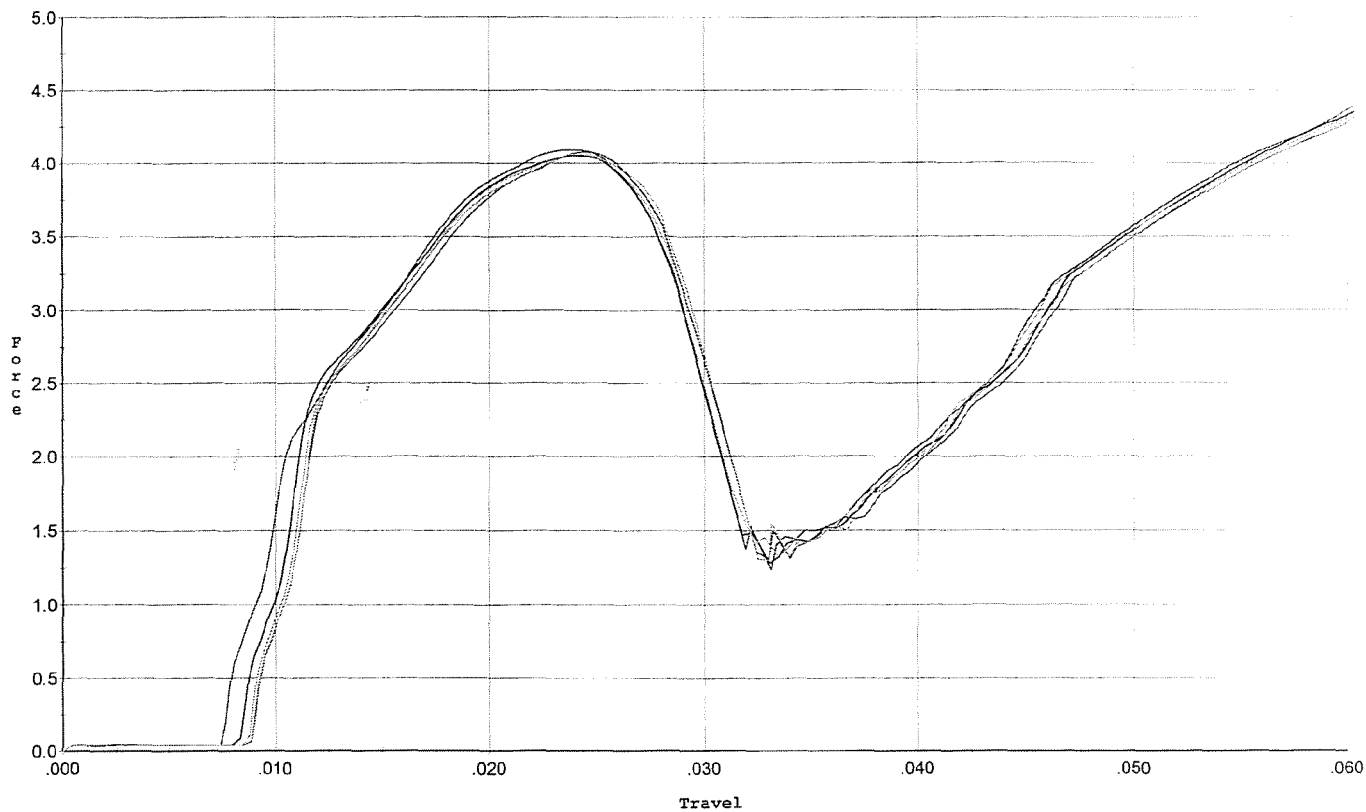
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.083	0.028	0.009	0.040	0.045		Set Trigger
2	3.004	0.028	0.009	0.041	0.044		Set Trigger
3	3.065	0.029	0.009	0.040	0.045		Set Trigger
4	3.082	0.028	0.009	0.041	0.045		Set Trigger
5	3.080	0.028	0.009	0.041	0.044		Set Trigger

Aug 3.06

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/22/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



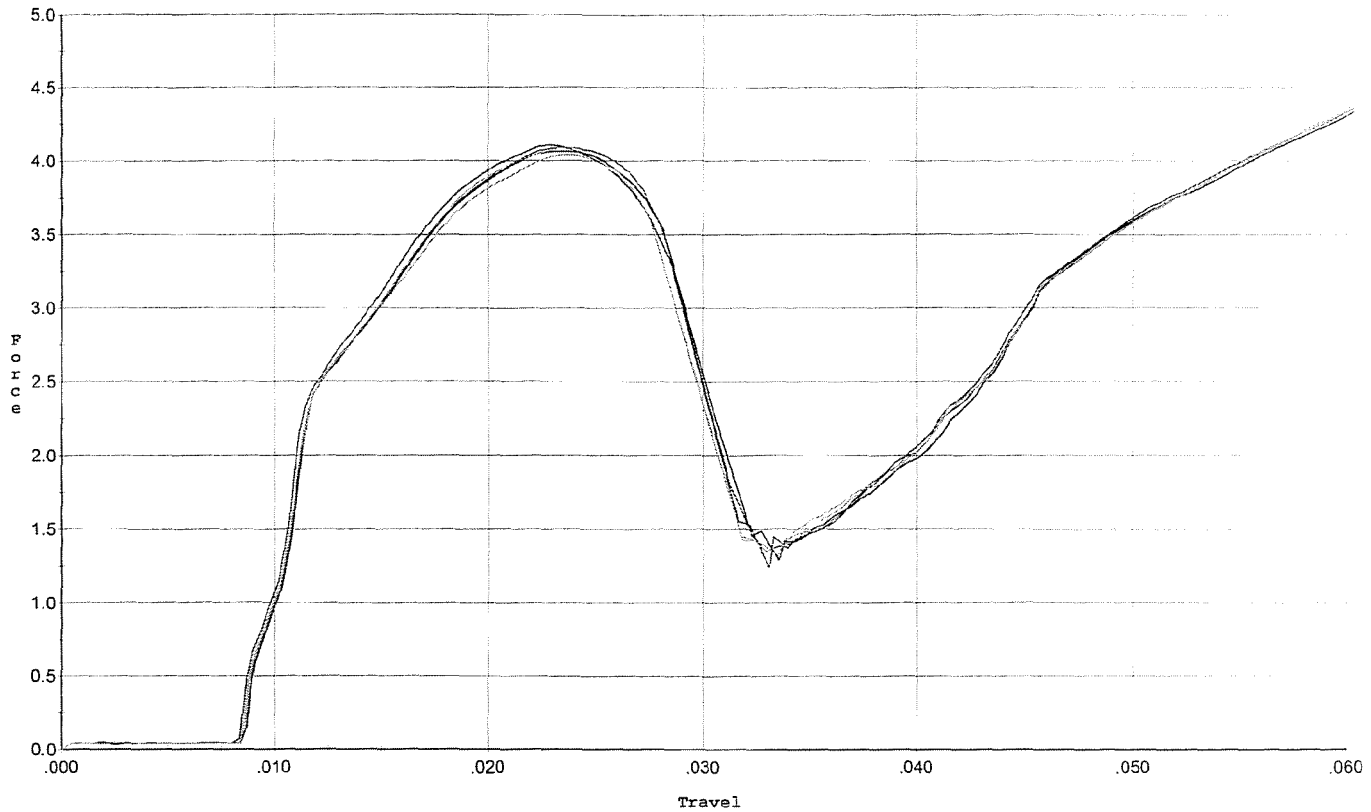
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.093	0.029	0.008	0.037	0.064		Set Trigger
2	4.052	0.029	0.009	0.038	0.062		Set Trigger
3	4.077	0.030	0.009	0.038	0.063		Set Trigger
4	4.066	0.028	0.009	0.038	0.060		Set Trigger
5	4.047	0.029	0.009	0.037	0.063		Set Trigger

Avg 4.06

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/22/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



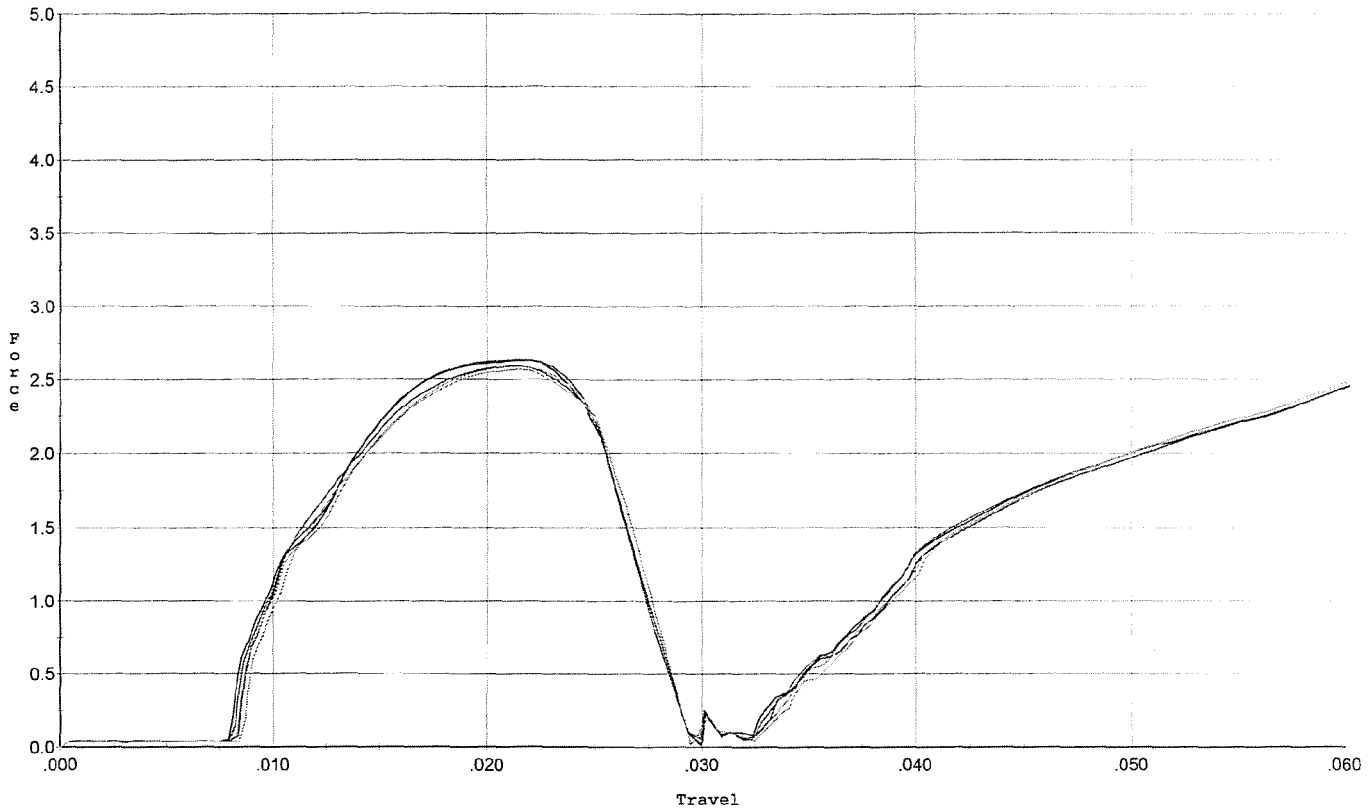
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.109	0.028	0.009	0.037	0.063		Set Trigger
2	4.064	0.028	0.009	0.037	0.061		Set Trigger
3	4.092	0.028	0.009	0.037	0.061		Set Trigger
4	4.092	0.030	0.009	0.037	0.064		Set Trigger
5	4.042	0.028	0.009	0.038	0.059		Set Trigger

Aug 4.08

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 6/22/09

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



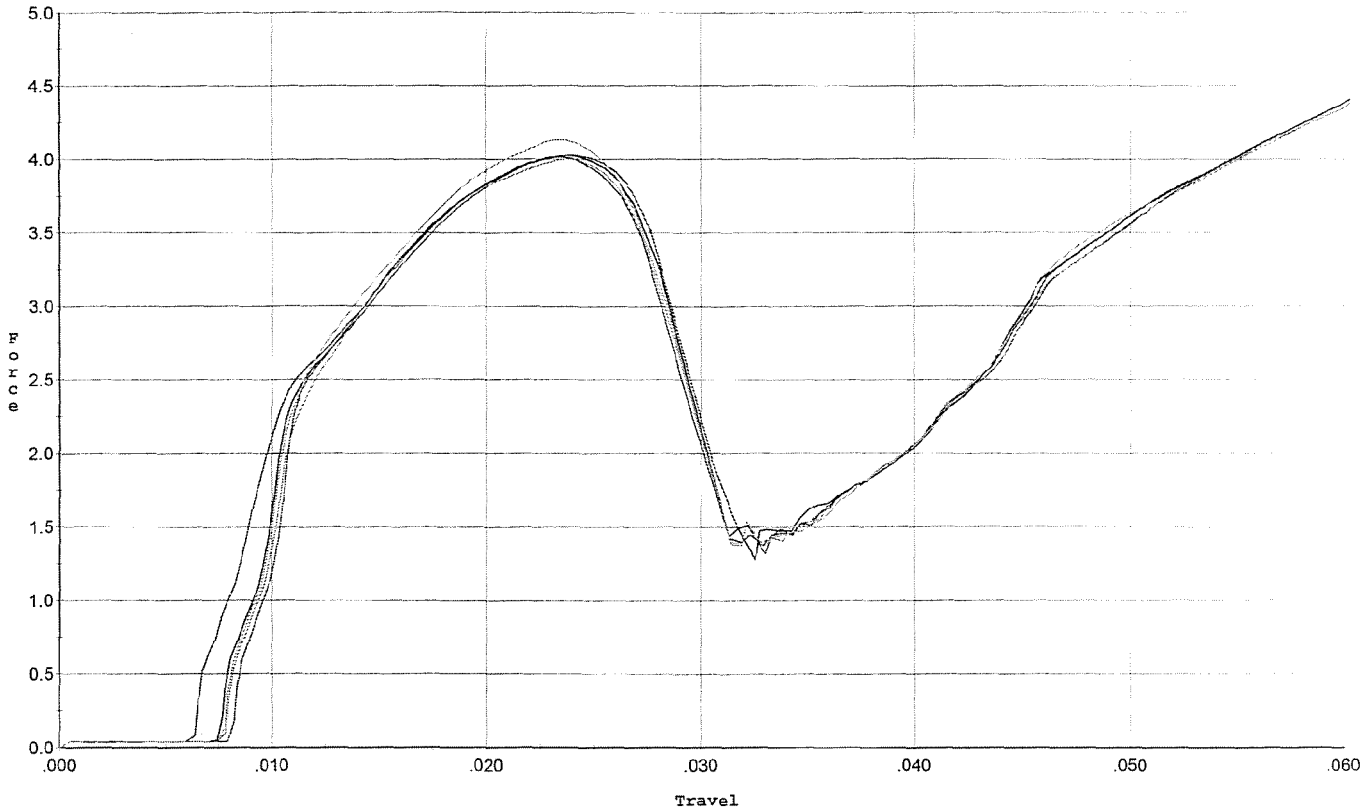
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.638	0.025	0.008	0.043	0.035		Set Trigger
2	2.632	0.025	0.008	0.043	0.035		Set Trigger
3	2.592	0.025	0.009	0.043	0.035		Set Trigger
4	2.571	0.027	0.009	0.042	0.036		Set Trigger
5	2.591	0.027	0.008	0.042	0.036		Set Trigger

Aug 2.60

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/22/09

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.016	0.027	0.007	0.038	0.062		Set Trigger
2	4.026	0.028	0.008	0.037	0.062		Set Trigger
3	4.028	0.028	0.008	0.038	0.060		Set Trigger
4	4.132	0.028	0.008	0.037	0.064		Set Trigger
5	4.002	0.029	0.008	0.037	0.063		Set Trigger

Avg 4.04