

66863670

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

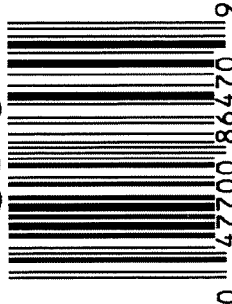
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6863670

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # 6863670

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-10-09	SP
430	ASSEMBLE TO STOCK		6-10-09	SP
440	PROOF		6-10-09	SP
460	CHECK HEADSPACE	MAGNA - FLUX	6-10-09	SP
470	DIS-ASSEMBLE ACTION		6-10-09	SP
472	SERIALIZE BOLT HANDLE		6-10-09	RT
480	MAGNAFLUX BBL ACTION	OPERATOR 	6/13/09	
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6/16/09	RT
510	DRILL AND TAP SIGHT HOLES		6-11-09	SP
520	GOFF BLAST BBL / REC		6/16/09	KIN
540	APPLY COATINGS (BARREL ACTION)		6/24	C
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		6-26-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		6-26-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	6-26-09	SP
	D) OIL FIRING PIN ASSEMBLY		8-7-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

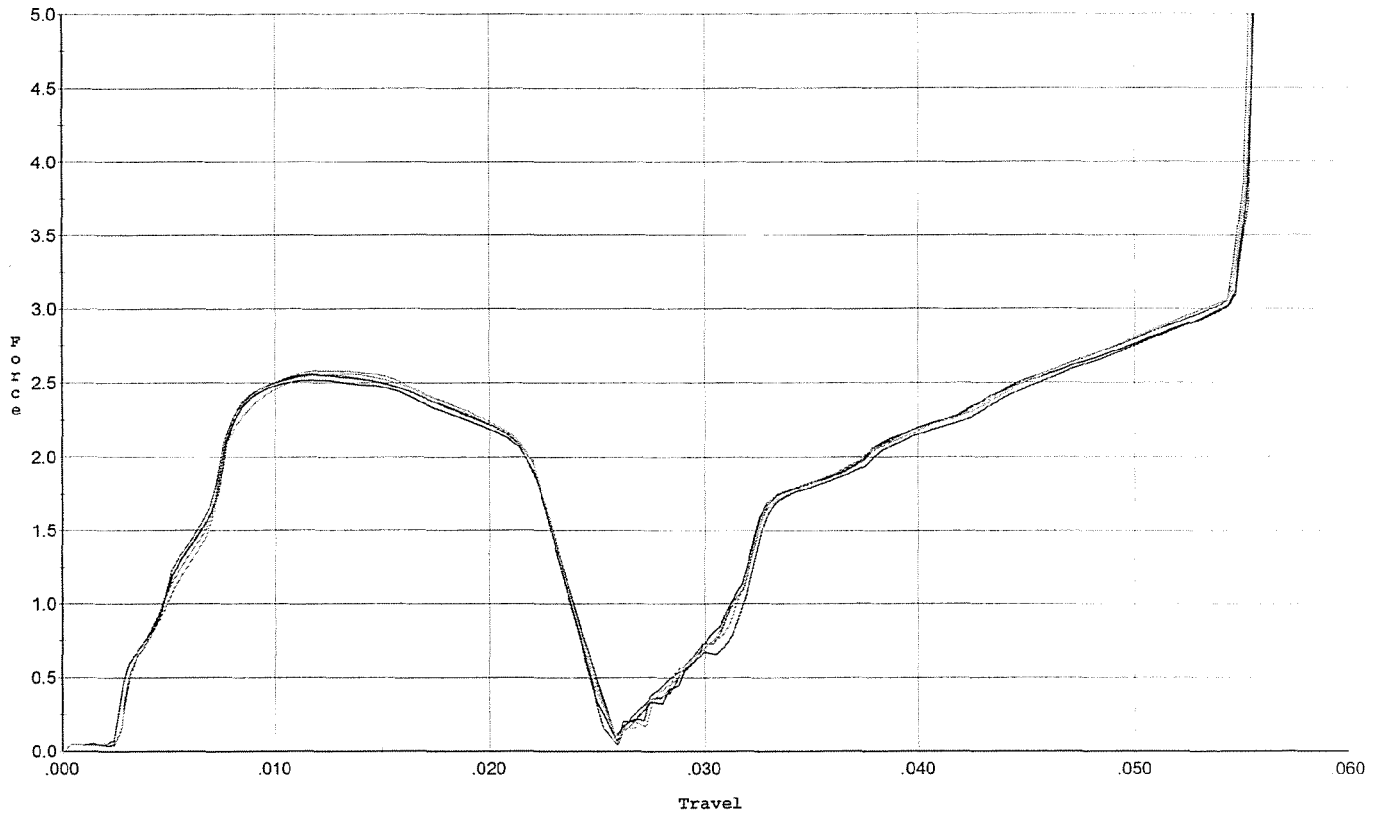
OP # OPERATION NAME			READINGS			DATE	INITIAL
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	40	40	40	8-15-09	DN
CONT.							
	G) SAFETY OFF FORCE	2 LBS MIN	50	50	50	8-15-09	DN
	H) TRIGGER PULL TEST AND RETAINABILITY						
	I) FIRING PIN INDENT	.020 MIN	.024	.024	.024	8-15-09	DN
	J) ASSEMBLE STOCK					8-7-09	LRD
	K) ASSEMBLE SWIVEL STUDS					8-15-09	DN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S						
	M) IRON SIGHT ALIGNMENT						
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER						
640 & 650	FUNCTION TEST AND TARGET		PASS	FAIL		8/11/09	RL
			PASS	FAIL			
	MALFUNCTION	CORRECTION	N/A				
	MALFUNCTION	CORRECTION					
	MALFUNCTION	CORRECTION					
	MALFUNCTION	CORRECTION					
660	INSPECT FOR LIVE AMMO					8/11/09	TAR
670	FINAL INSPECTION A) HEADSPACE					8-15-09	DN
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	245	247	239 246 251	8-14-09	DN
	C) FUNCTION					8-15-09	DN
690	PACK					8/18/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 6/23/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



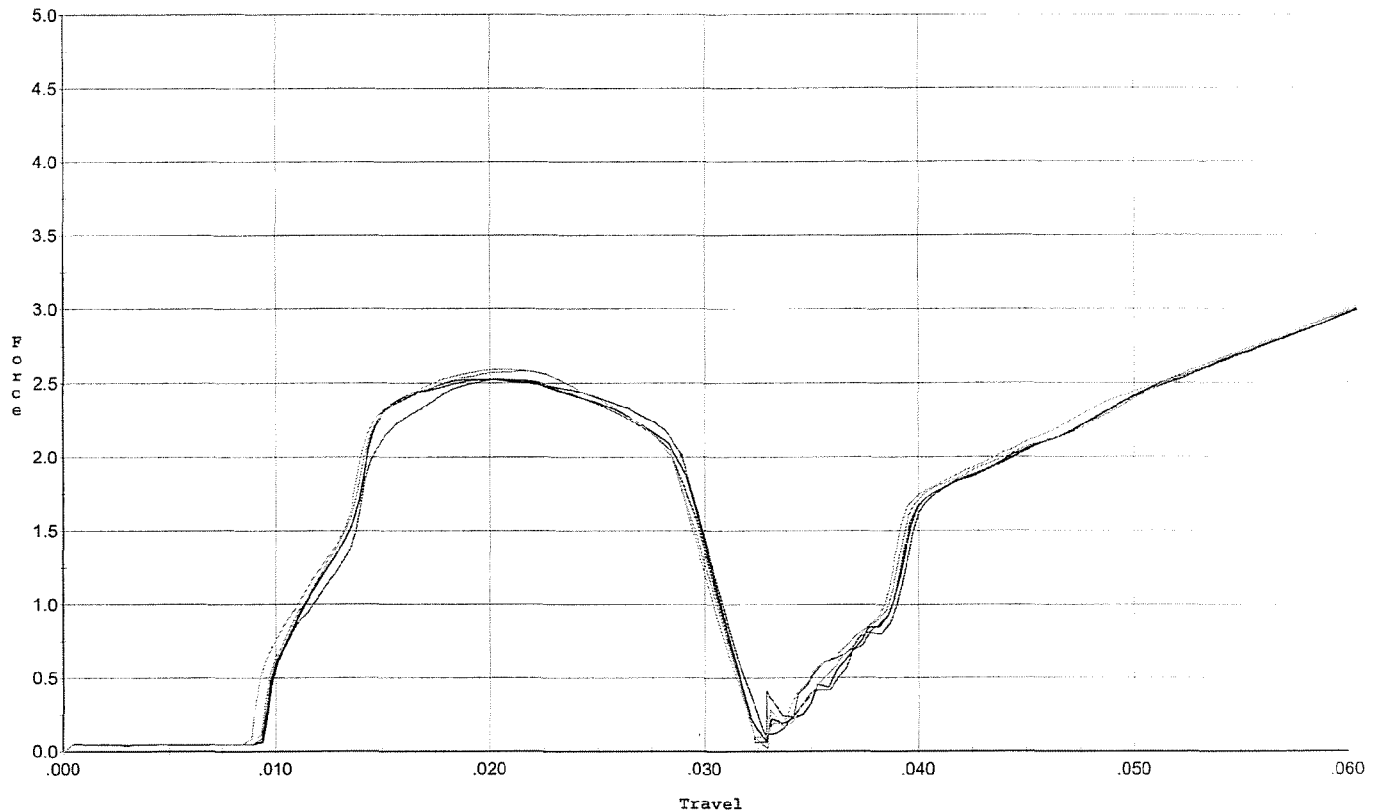
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.557	0.022	0.003	0.038	0.038		Set Trigger
2	2.517	0.022	0.00	0.037	0.038		Set Trigger
3	2.562	0.022	0.003	0.037	0.039		Set Trigger
4	2.564	0.022	0.003	0.037	0.038		Set Trigger
5	2.584	0.022	0.003	0.037	0.038		Set Trigger

Aug 2.55

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 6/23/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



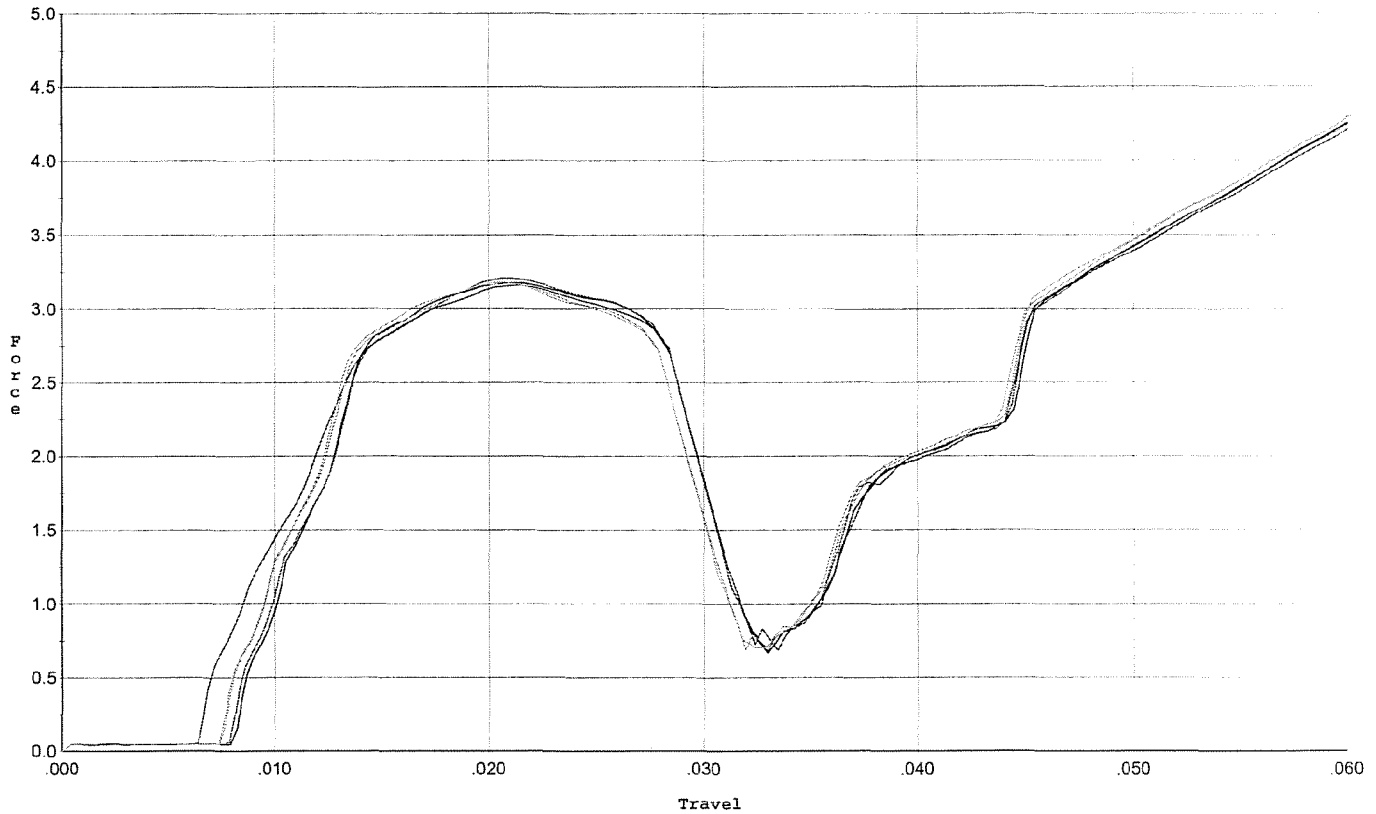
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.526	0.029	0.010	0.039	0.040		Set Trigger
2	2.524	0.029	0.010	0.039	0.040		Set Trigger
3	2.524	0.030	0.010	0.039	0.040		Set Trigger
4	2.594	0.028	0.009	0.039	0.040		Set Trigger
5	2.584	0.030	0.009	0.039	0.042		Set Trigger

Aug 2.55

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 6/23/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



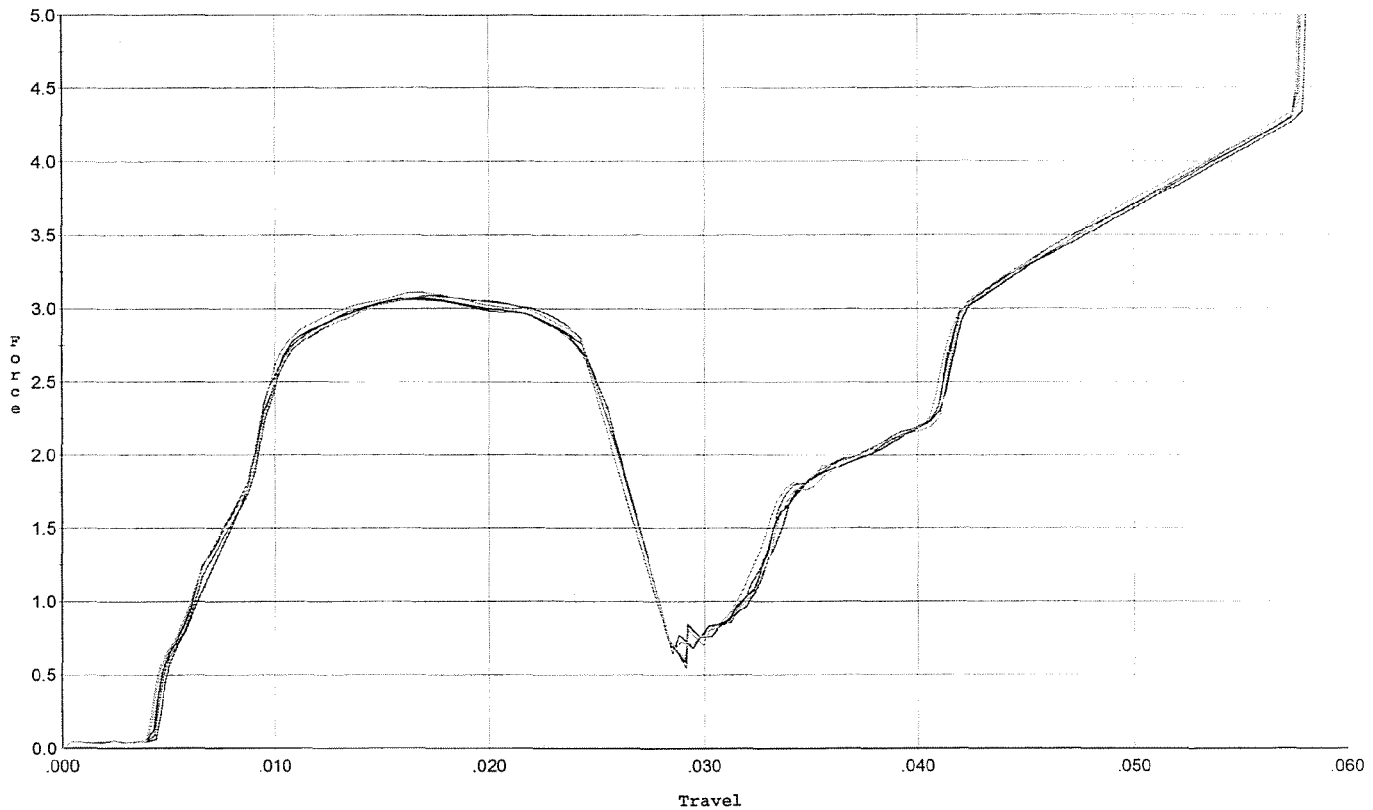
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.159	0.028	0.007	0.036	0.053		Set Trigger
2	3.176	0.028	0.008	0.036	0.051		Set Trigger
3	3.208	0.028	0.008	0.036	0.051		Set Trigger
4	3.177	0.028	0.008	0.036	0.051		Set Trigger
5	3.183	0.028	0.008	0.036	0.050		Set Trigger

Avg 3.18

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 6/23/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



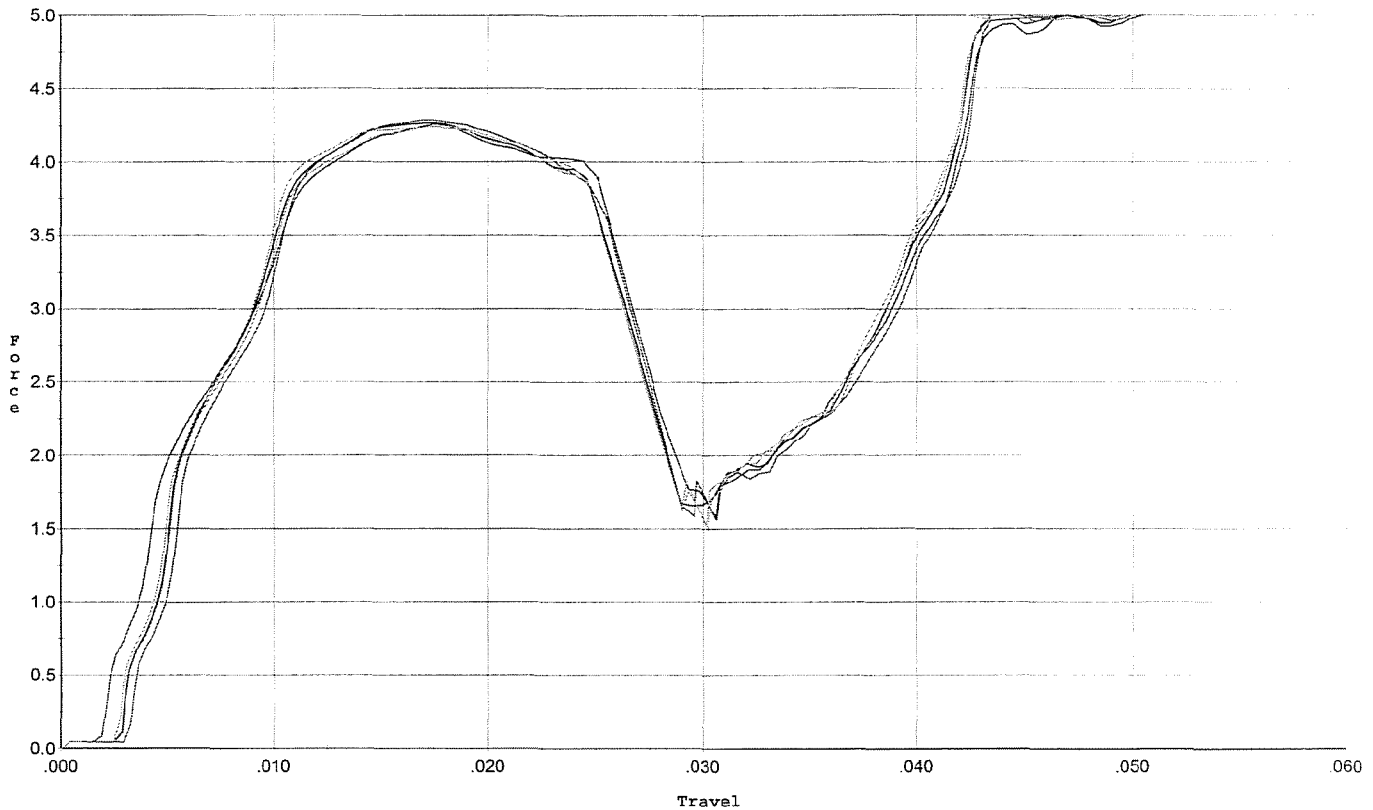
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.061	0.025	0.005	0.036	0.050		Set Trigger
2	3.068	0.024	0.004	0.036	0.048		Set Trigger
3	3.093	0.026	0.005	0.036	0.051		Set Trigger
4	3.082	0.026	0.004	0.036	0.052		Set Trigger
5	3.111	0.024	0.004	0.036	0.049		Set Trigger

Avg 3.08

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 6/23/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



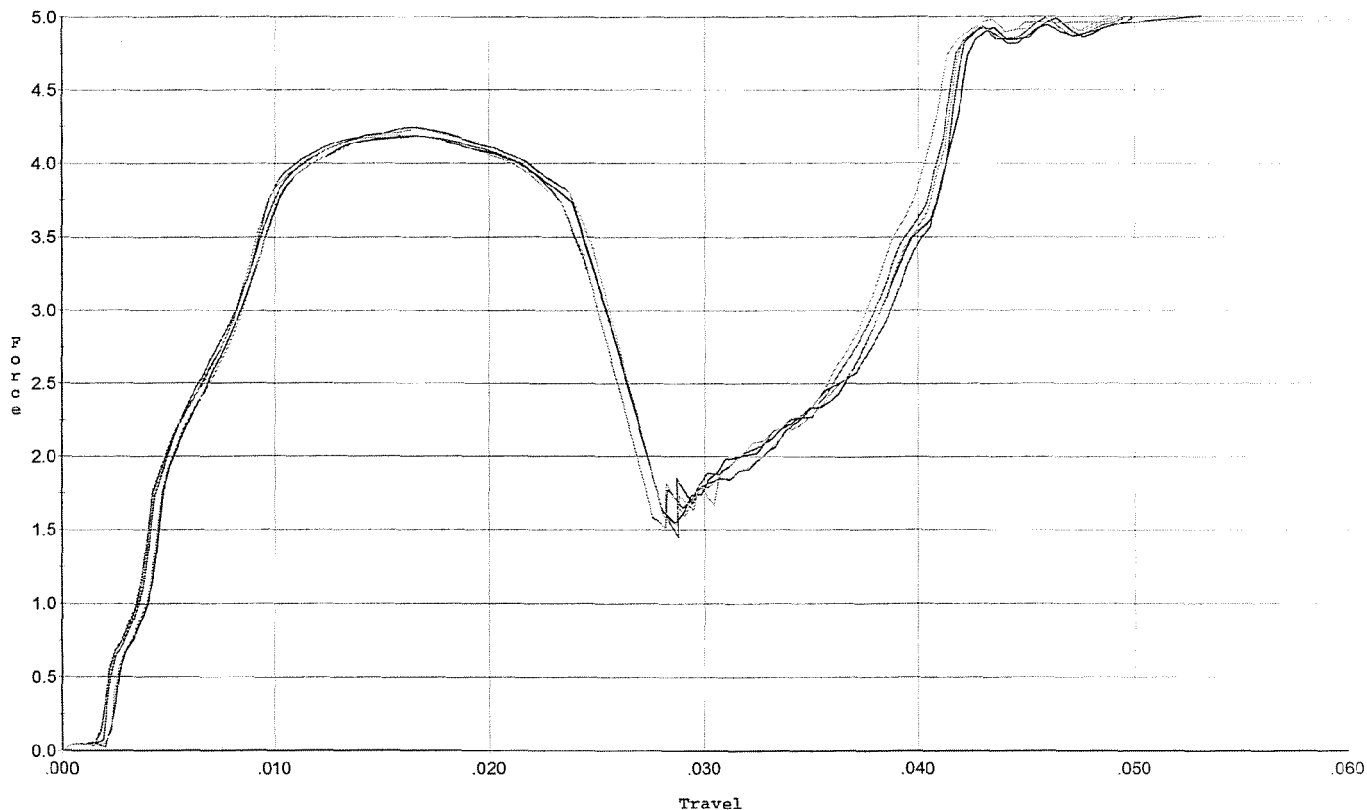
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.258	0.025	0.002	0.033	0.073		Set Trigger
2	4.267	0.027	0.003	0.033	0.075		Set Trigger
3	4.281	0.025	0.003	0.033	0.072		Set Trigger
4	4.245	0.025	0.003	0.033	0.070		Set Trigger
5	4.239	0.025	0.003	0.033	0.069		Set Trigger

Avg 4.25

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/23/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



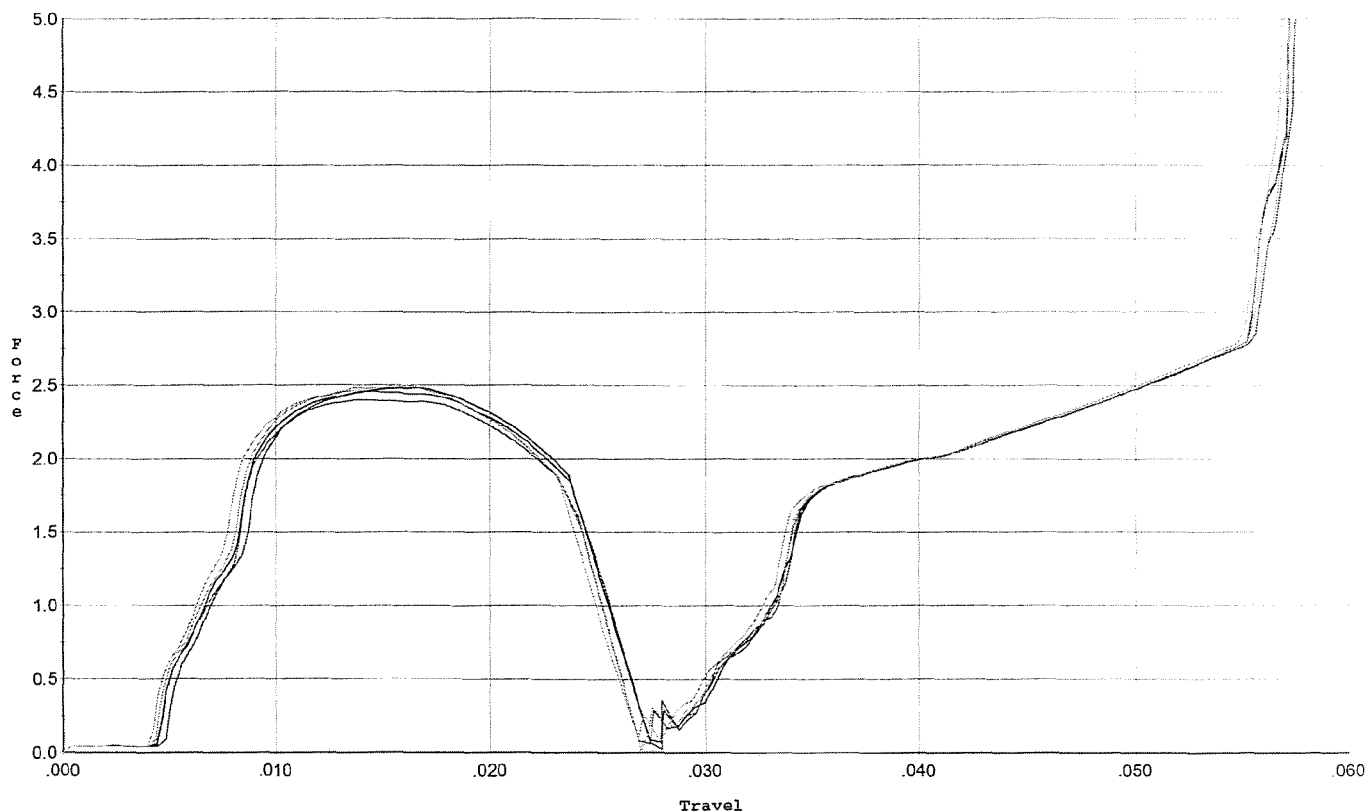
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.246	0.025	0.002	0.033	0.074		Set Trigger
2	4.186	0.026	0.00	0.033	0.073		Set Trigger
3	4.189	0.024	0.002	0.033	0.071		Set Trigger
4	4.231	0.025	0.002	0.033	0.071		Set Trigger
5	4.189	0.024	0.002	0.033	0.071		Set Trigger

Aug 4.20

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/23/09

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



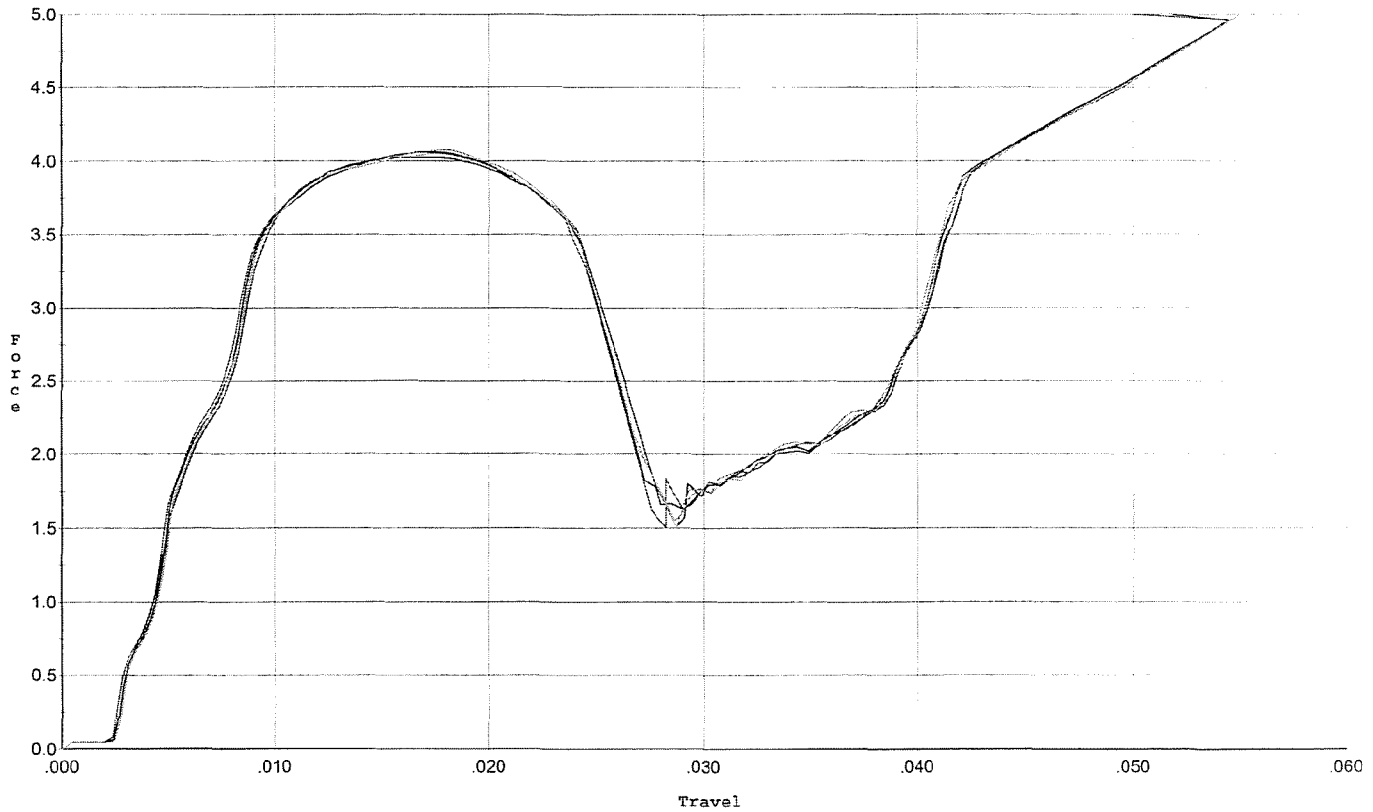
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.458	0.025	0.005	0.037	0.039		Set Trigger
2	2.485	0.024	0.005	0.038	0.037		Set Trigger
3	2.403	0.024	0.005	0.038	0.037		Set Trigger
4	2.488	0.024	0.005	0.038	0.038		Set Trigger
5	2.499	0.023	0.004	0.038	0.037		Set Trigger

Aug 2.46

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 6/23/09

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.023	0.026	0.003	0.033	0.070		Set Trigger
2	4.061	0.024	0.003	0.033	0.066		Set Trigger
3	4.068	0.025	0.003	0.033	0.067		Set Trigger
4	4.051	0.024	0.003	0.033	0.066		Set Trigger
5	4.077	0.024	0.003	0.033	0.066		Set Trigger

Aug 4.05