

66863671

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker

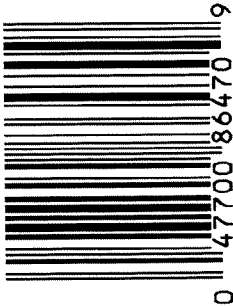


BM FORM

ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6863671

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6863671

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-10-09	SPD
430	ASSEMBLE TO STOCK		6-10-09	SP
440	PROOF		6-10-09	SPD
460	CHECK HEADSPACE		6-10-09	SPD
470	DIS-ASSEMBLE ACTION		6-10-09	SPD
472	SERIALIZE BOLT HANDLE		6-11-09	RT
480	MAGNAFLUX BBL ACTION		6-13-09	(N)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6-16-09	RT
510	DRILL AND TAP SIGHT HOLES		6-11-09	SP
520	GOFF BLAST BBL / REC		6-16-09	RTW
540	APPLY COATINGS (BARREL ACTION)		6-24	C
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		6-25-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		6-25-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	6-25-09	SP
	D) OIL FIRING PIN ASSEMBLY		8-10-09	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

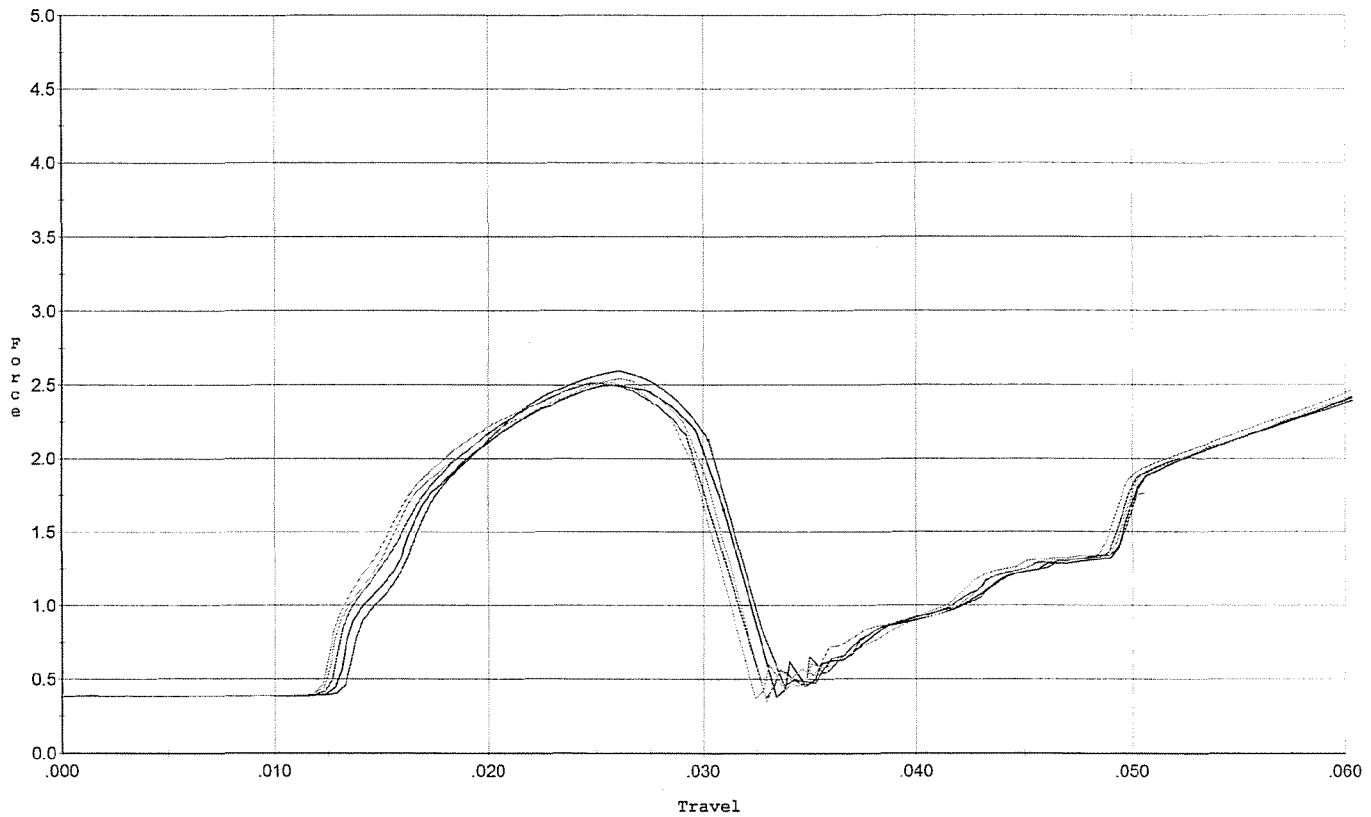
OP #	OPERATION NAME	BARBER - M24 0094446	READINGS			DATE	INITIAL		
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>29</u>	<u>39</u>	<u>39</u>	8/20/09	RB		
CONT.	G) SAFETY OFF FORCE	2 LBS MIN	<u>69</u>	<u>69</u>	<u>69</u>	8/20/09	RB		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u>	<u>.023</u>	<u>.023</u>	8/20/09	RB		
	J) ASSEMBLE STOCK					8-10-09	SLD		
	K) ASSEMBLE SWIVEL STUDS					8/20/09	RB		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		PASS	FAIL		8-18-09	RB		
			PASS	FAIL					
	MALFUNCTION								
		CORRECTION							
	MALFUNCTION								
		CORRECTION							
	MALFUNCTION								
		CORRECTION							
660	INSPECT FOR LIVE AMMO					8-18-09	L.W.		
670	FINAL INSPECTION A) HEADSPACE					8/20/09	RB		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>262</u>	<u>274</u>	<u>256</u>	<u>274</u>	<u>262</u>	8-20-09	RB
	C) FUNCTION					8-20-09	RB		
690	PACK					8/21/09	Fy		

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/7/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



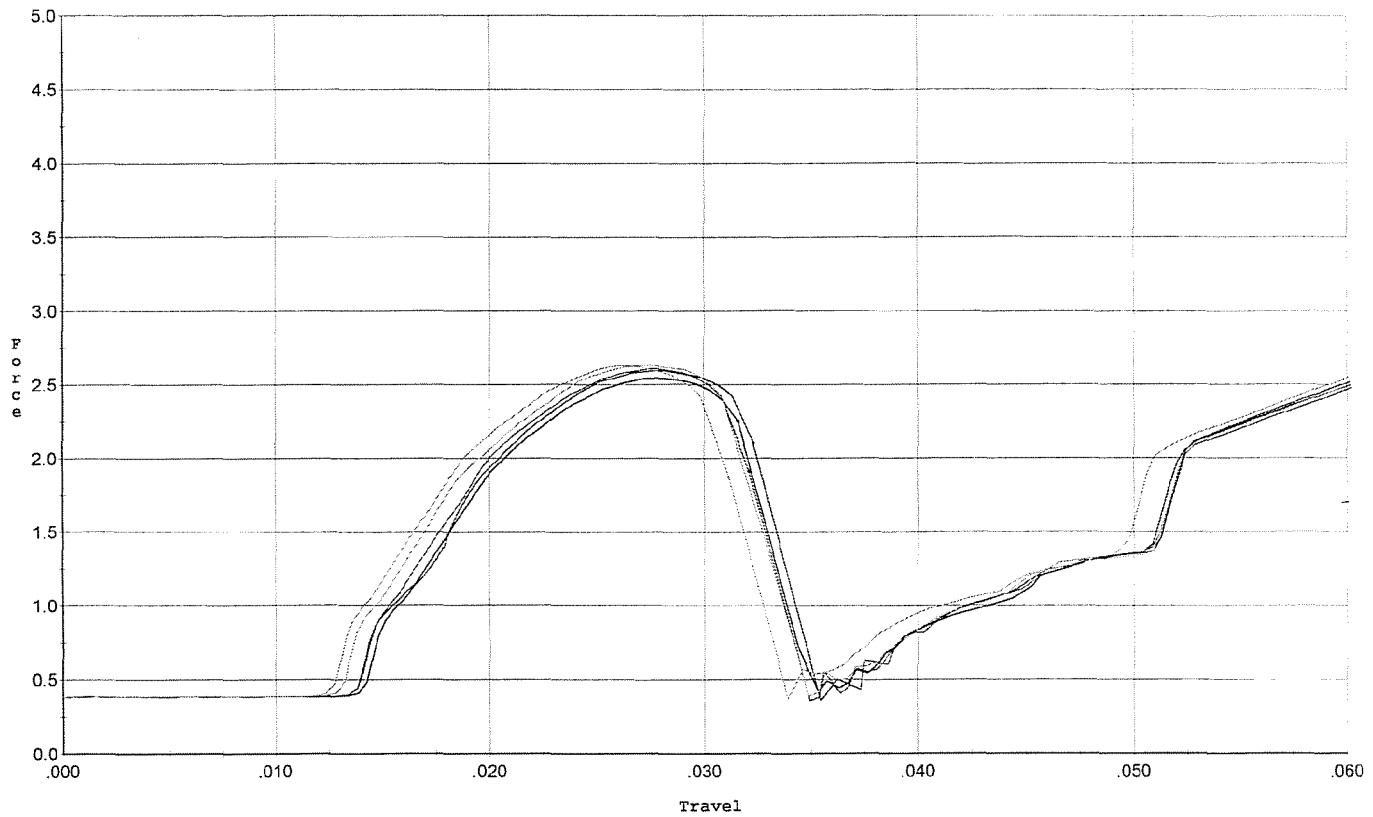
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.593	0.030	0.014	0.044	0.039		Set Trigger
2	2.499	0.031	0.013	0.044	0.040		Set Trigger
3	2.512	0.031	0.013	0.044	0.040		Set Trigger
4	2.539	0.030	0.013	0.044	0.040		Set Trigger
5	2.517	0.030	0.012	0.044	0.039		Set Trigger

Avg 2.53

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 8/7/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



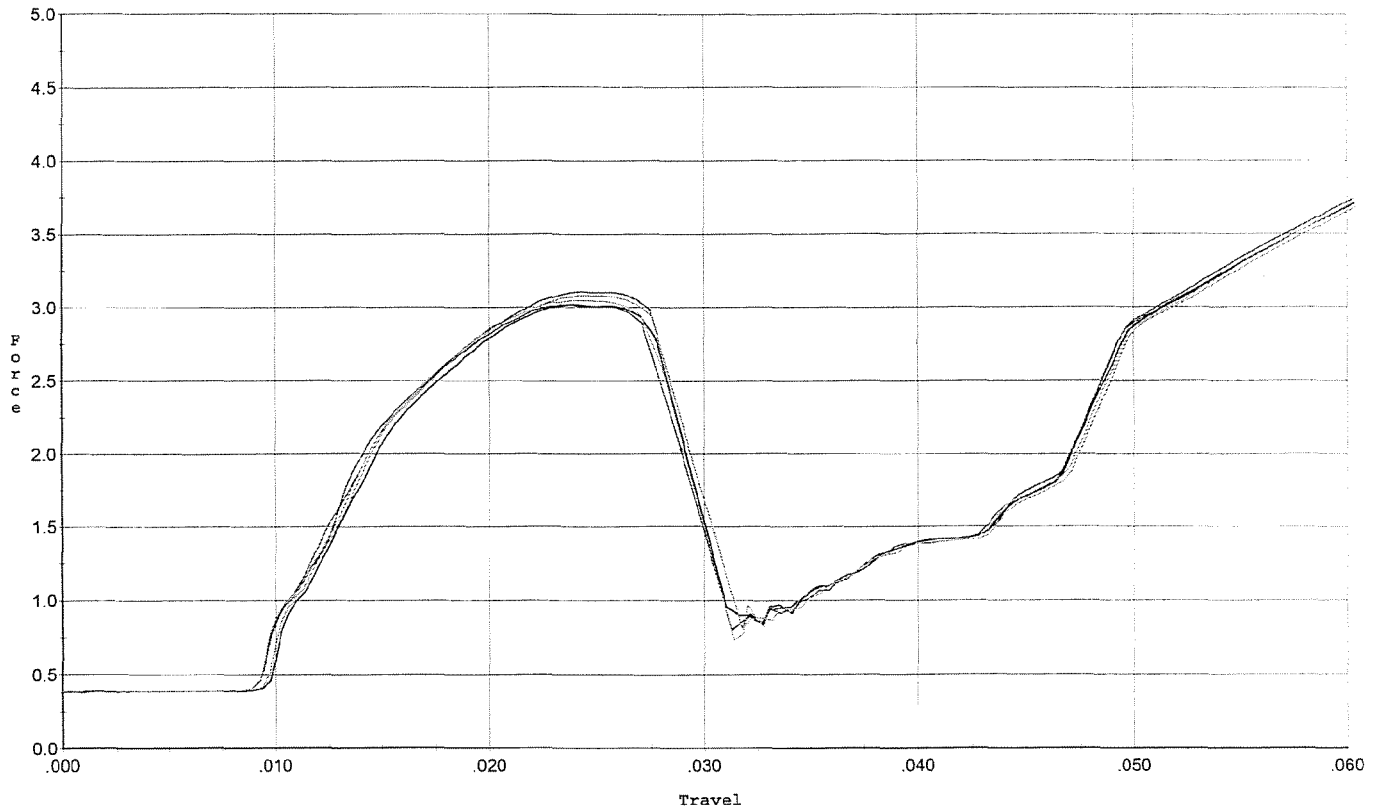
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.597	0.032	0.014	0.042	0.042		Set Trigger
2	2.545	0.032	0.014	0.043	0.040		Set Trigger
3	2.609	0.032	0.014	0.043	0.042		Set Trigger
4	2.633	0.033	0.013	0.043	0.044		Set Trigger
5	2.629	0.031	0.013	0.043	0.042		Set Trigger

Aug 2.60

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 8/7/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



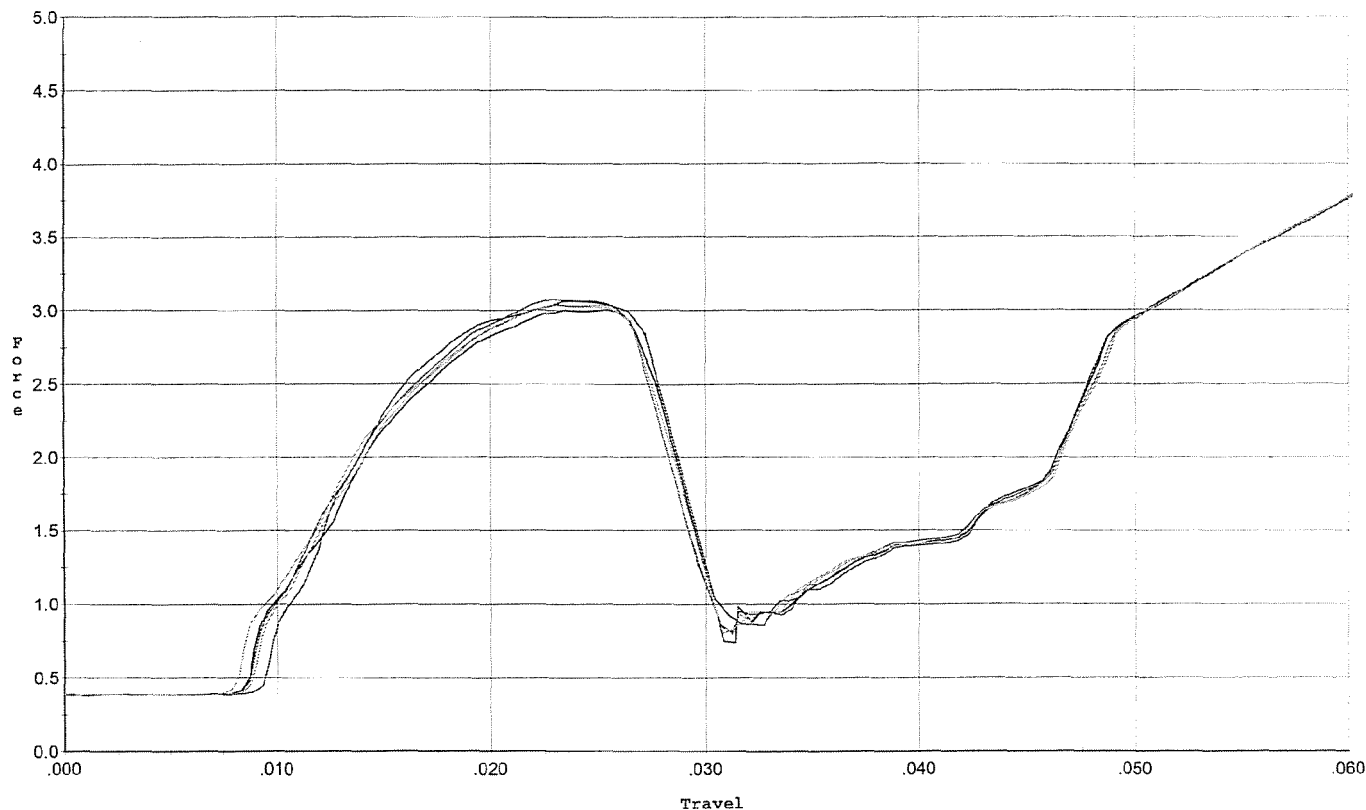
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.017	0.029	0.010	0.041	0.048		Set Trigger
2	3.022	0.028	0.010	0.041	0.046		Set Trigger
3	3.107	0.027	0.010	0.041	0.047		Set Trigger
4	3.049	0.028	0.009	0.041	0.047		Set Trigger
5	3.083	0.028	0.010	0.041	0.046		Set Trigger

Aug 3.05

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 8/7/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



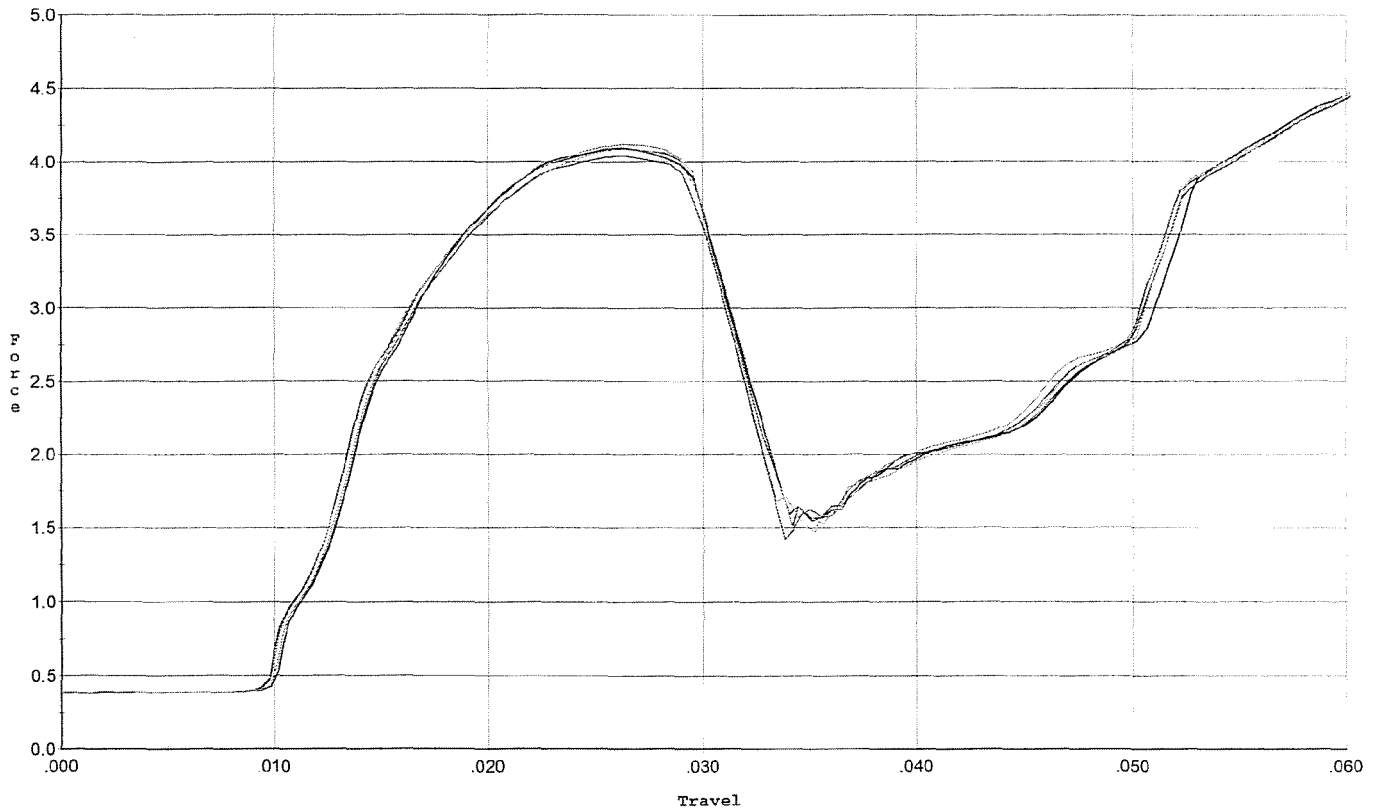
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.062	0.027	0.010	0.041	0.046		Set Trigger
2	3.001	0.028	0.009	0.041	0.047		Set Trigger
3	3.074	0.027	0.009	0.041	0.045		Set Trigger
4	3.030	0.028	0.009	0.041	0.048		Set Trigger
5	3.035	0.027	0.008	0.041	0.046		Set Trigger

Avg 3.04

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 8/7/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



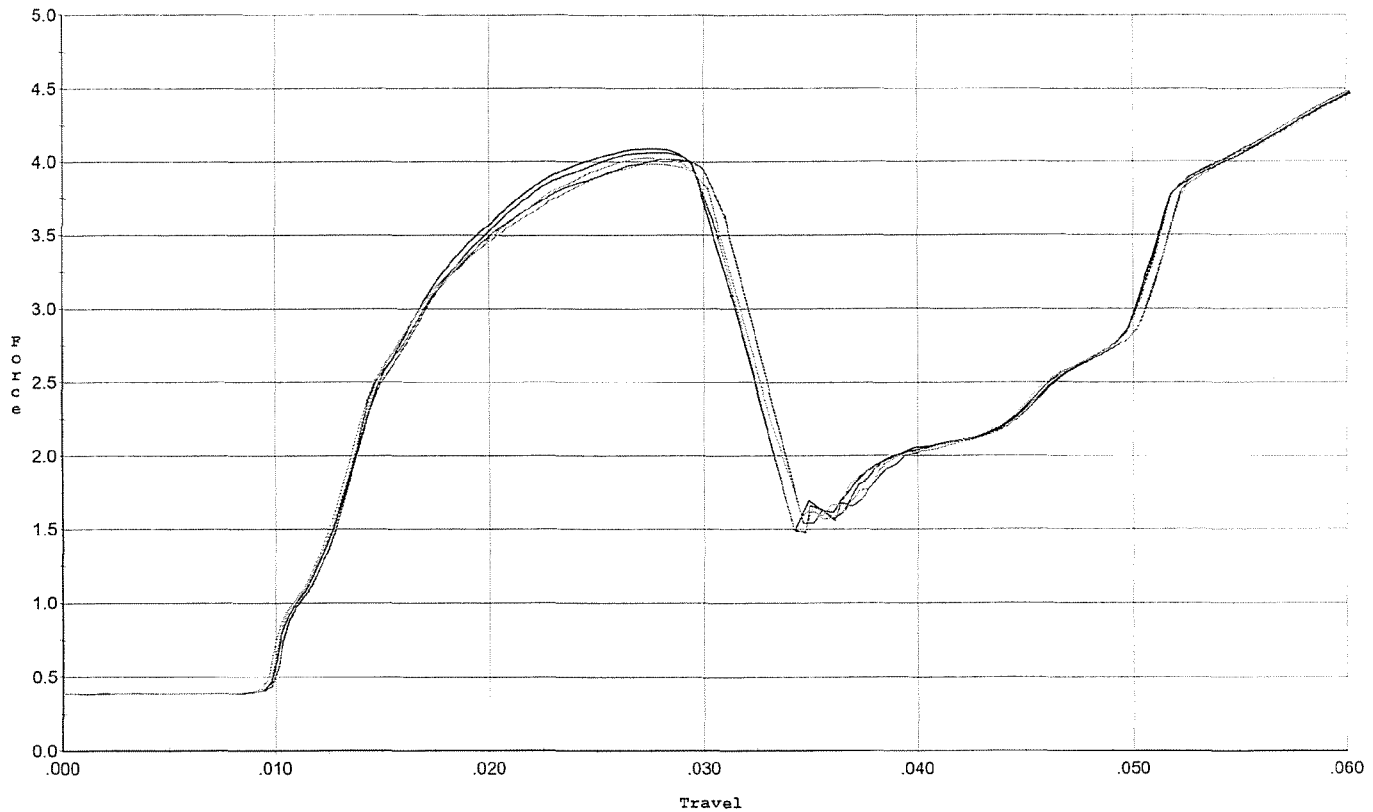
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.096	0.030	0.010	0.039	0.066		Set Trigger
2	4.094	0.030	0.010	0.039	0.065		Set Trigger
3	4.042	0.030	0.010	0.038	0.066		Set Trigger
4	4.087	0.030	0.010	0.038	0.065		Set Trigger
5	4.122	0.030	0.010	0.038	0.066		Set Trigger

Avg 4.08

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 8/7/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



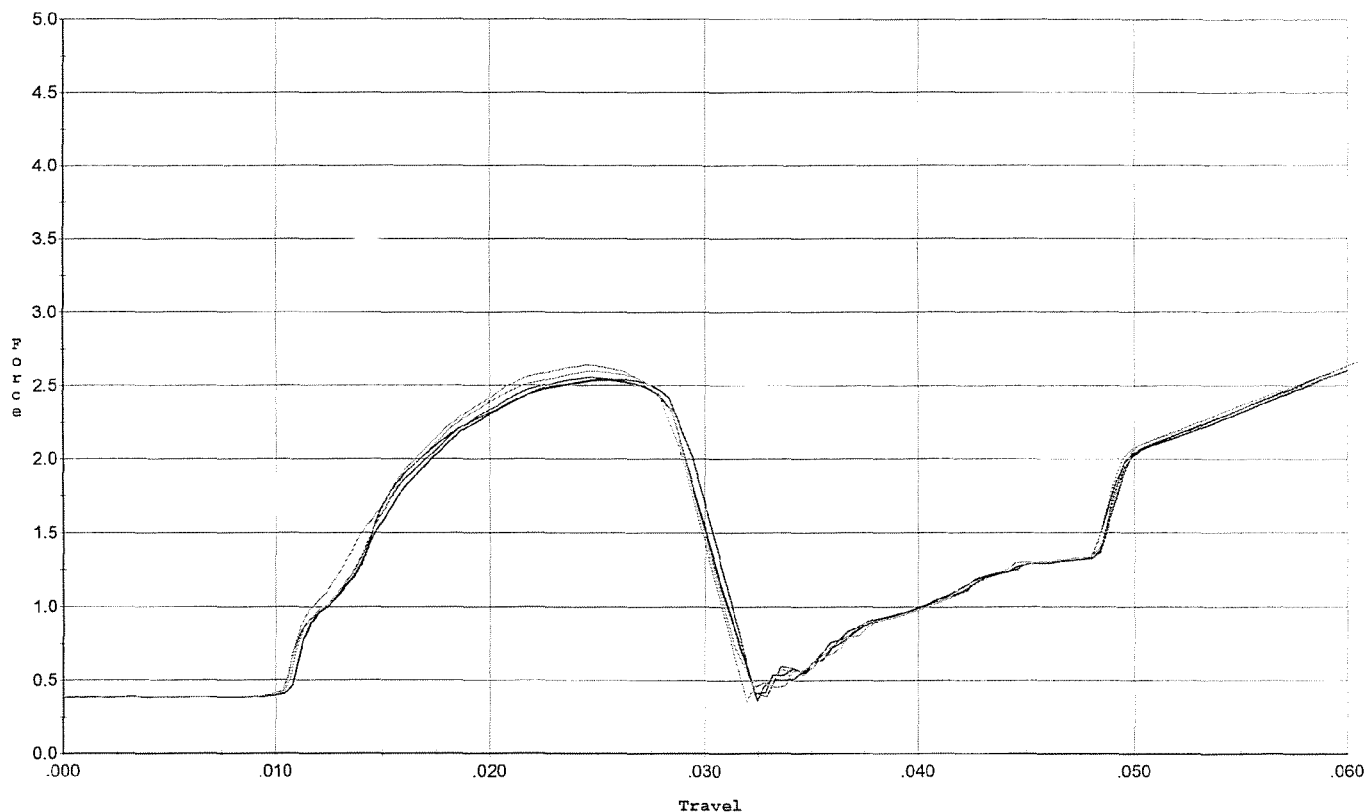
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.061	0.031	0.010	0.038	0.067		Set Trigger
2	4.088	0.031	0.010	0.038	0.069		Set Trigger
3	4.015	0.031	0.010	0.038	0.068		Set Trigger
4	4.024	0.031	0.010	0.038	0.067		Set Trigger
5	3.984	0.030	0.010	0.038	0.065		Set Trigger

Aug 4.03

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/7/09

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.550	0.029	0.011	0.043	0.042		Set Trigger
2	2.539	0.028	0.011	0.043	0.039		Set Trigger
3	2.558	0.028	0.011	0.043	0.040		Set Trigger
4	2.599	0.028	0.011	0.043	0.040		Set Trigger
5	2.644	0.029	0.011	0.043	0.042		Set Trigger

Aug 2.57

Trigger Profile [lbs,inch]

Profile

GunType:

Make:

Note:

SWS

Rifle

Remington

R.P. 8/7/09

Model:

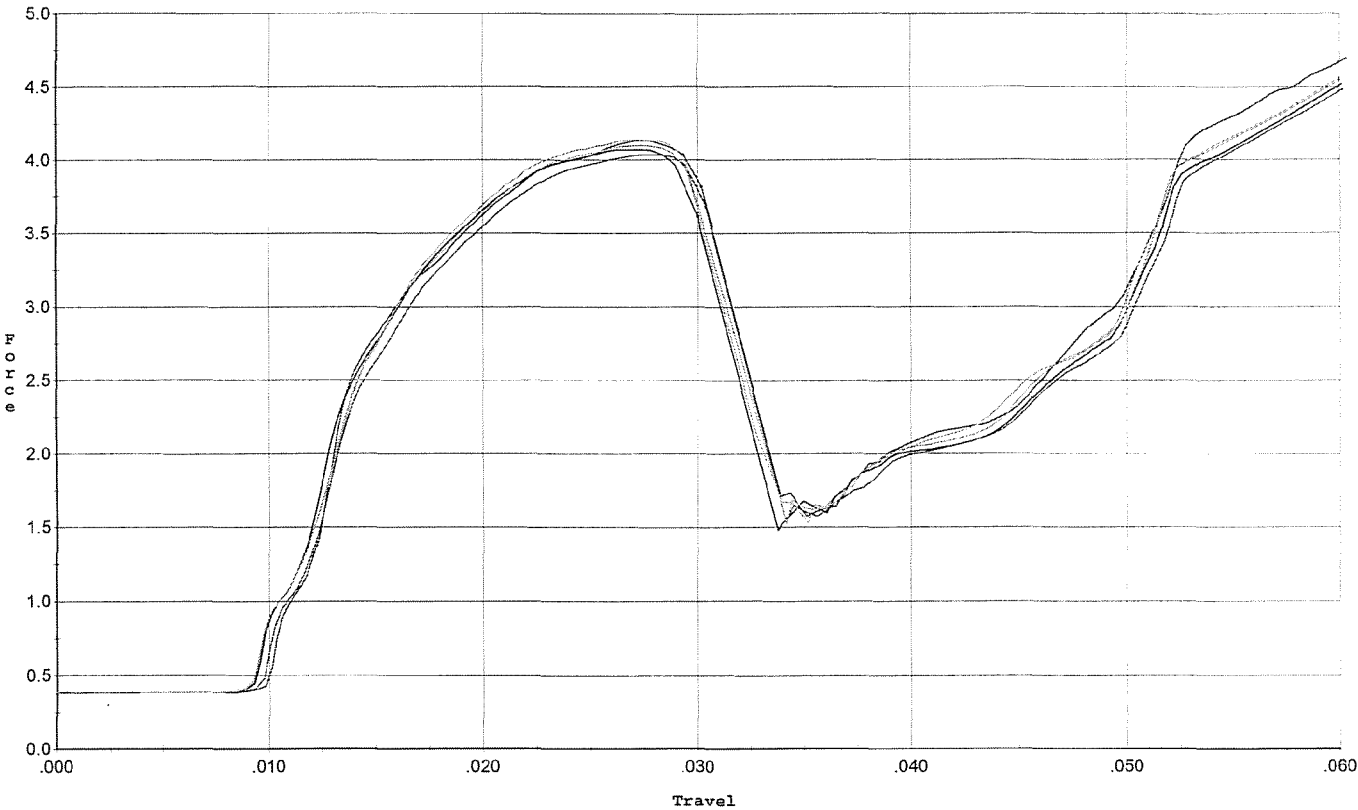
Serial No:

Trigger:

M/24

Form #F005

set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.136	0.030	0.010	0.038	0.068		Set Trigger
2	4.072	0.030	0.010	0.038	0.067		Set Trigger
3	4.035	0.030	0.010	0.038	0.067		Set Trigger
4	4.136	0.032	0.010	0.038	0.072		Set Trigger
5	4.100	0.030	0.009	0.038	0.066		Set Trigger

Avg 4.09