

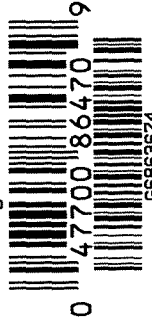
66863674

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker

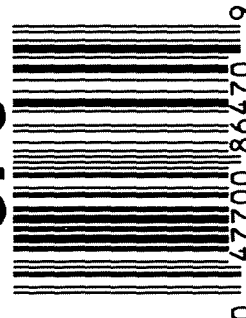


BM FORM

ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6863674**UPC**

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # 6863674

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-10-09	SP
430	ASSEMBLE TO STOCK		6-10-09	SP
440	PROOF		6-10-09	SP
460	CHECK HEADSPACE	MAGNA - FLUX	6-10-09	SP
470	DIS-ASSEMBLE ACTION	JUN 9 2009	6-10-09	SP
472	SERIALIZE BOLT HANDLE		6-11-09	RT
480	MAGNAFLUX BBL ACTION	OPERATOR (D)	6/13/09	(D)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6/16/09	RT
510	DRILL AND TAP SIGHT HOLES		6-11-09	SP
520	GOFF BLAST BBL / REC		6/16/09	RTW
540	APPLY COATINGS (BARREL ACTION)		6/24	C
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		6-25-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		6-25-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	6-25-09	SP
	D) OIL FIRING PIN ASSEMBLY		8-10-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

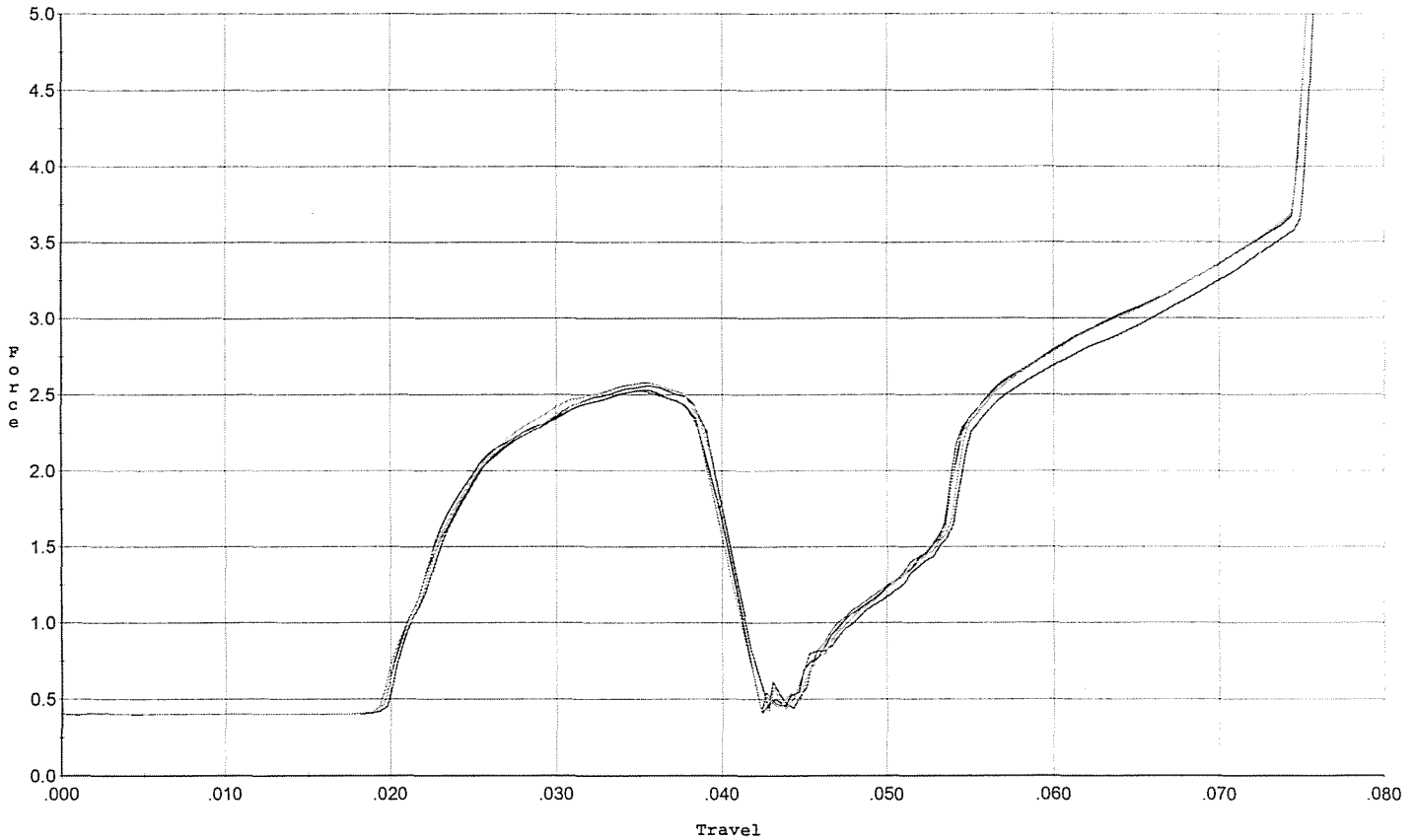
OP #	OP DESCRIPTION	BARBER - M24 0094482	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>2^g</u> <u>1^g</u> <u>2^g</u>	8/20/09	RB
CONT.					
	G) SAFETY OFF FORCE	2 LBS MIN	<u>6^g</u> <u>5^g</u> <u>6^g</u>	8/20/09	RB
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	<u>0.24</u> <u>0.24</u> <u>0.24</u>	8/20/09	RB
	J) ASSEMBLE STOCK			8-10-09	L.P.D.
	K) ASSEMBLE SWIVEL STUDS			8/20/09	RB
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				
	M) IRON SIGHT ALIGNMENT				
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u> FAIL <u>PASS</u> FAIL	8-18-09	RBW
	MALFUNCTION	CORRECTION	N/A		
	MALFUNCTION	CORRECTION			
	MALFUNCTION	CORRECTION			
	MALFUNCTION	CORRECTION			
660	INSPECT FOR LIVE AMMO			8-18-09	RBW
670	FINAL INSPECTION A) HEADSPACE			8/20/09	RB
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.55</u> <u>2.60</u> <u>2.82</u> <u>2.81</u> <u>2.58</u>	8/20/09	RB
	C) FUNCTION			8/20/09	RB
690	PACK			8/20/09	F.M.

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 8/3/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



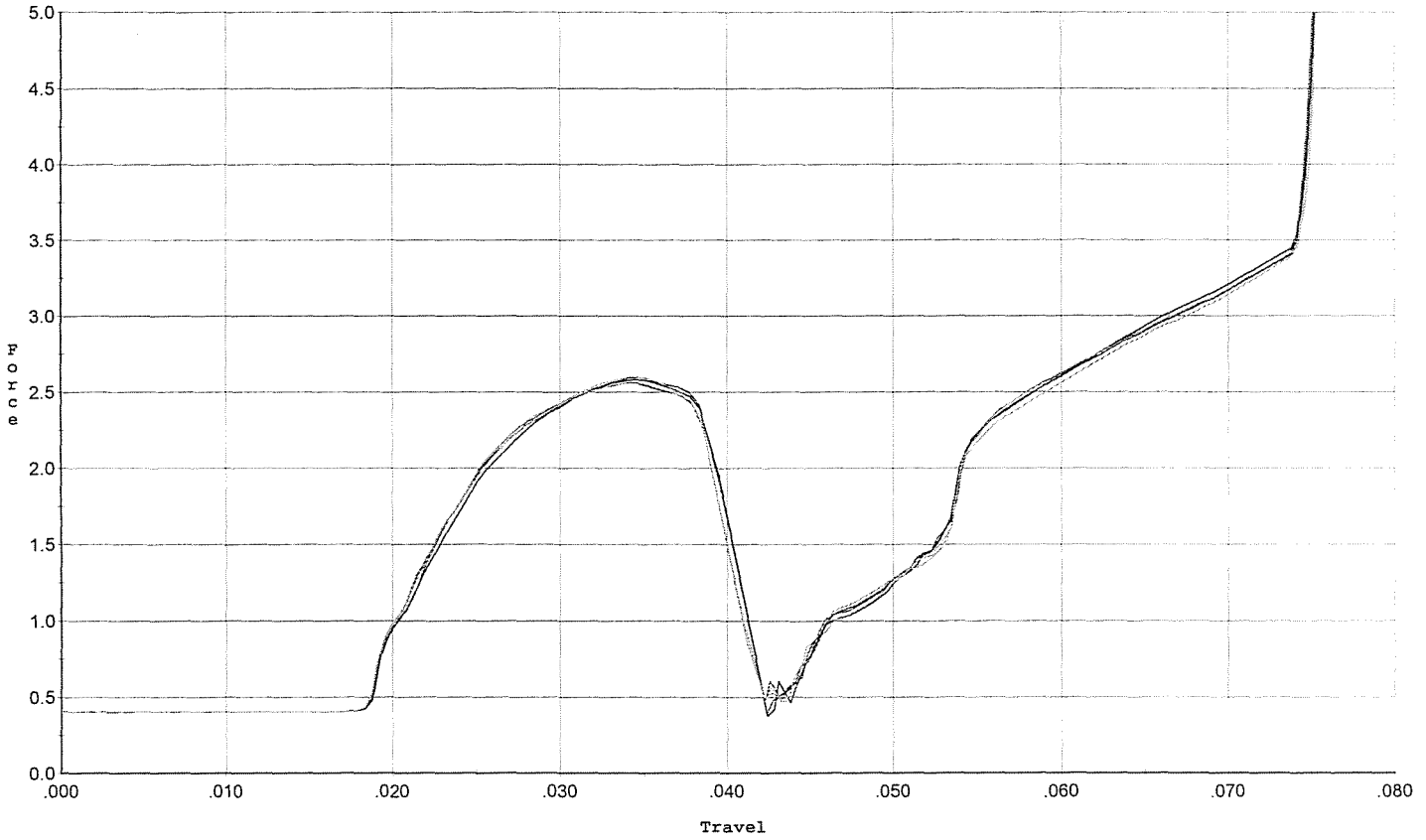
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.559	0.039	0.020	0.042	0.048		Set Trigger
2	2.528	0.040	0.020	0.040	0.049		Set Trigger
3	2.525	0.038	0.020	0.042	0.047		Set Trigger
4	2.577	0.039	0.020	0.039	0.049		Set Trigger
5	2.576	0.038	0.020	0.042	0.048		Set Trigger

Aug 2.55

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/3/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



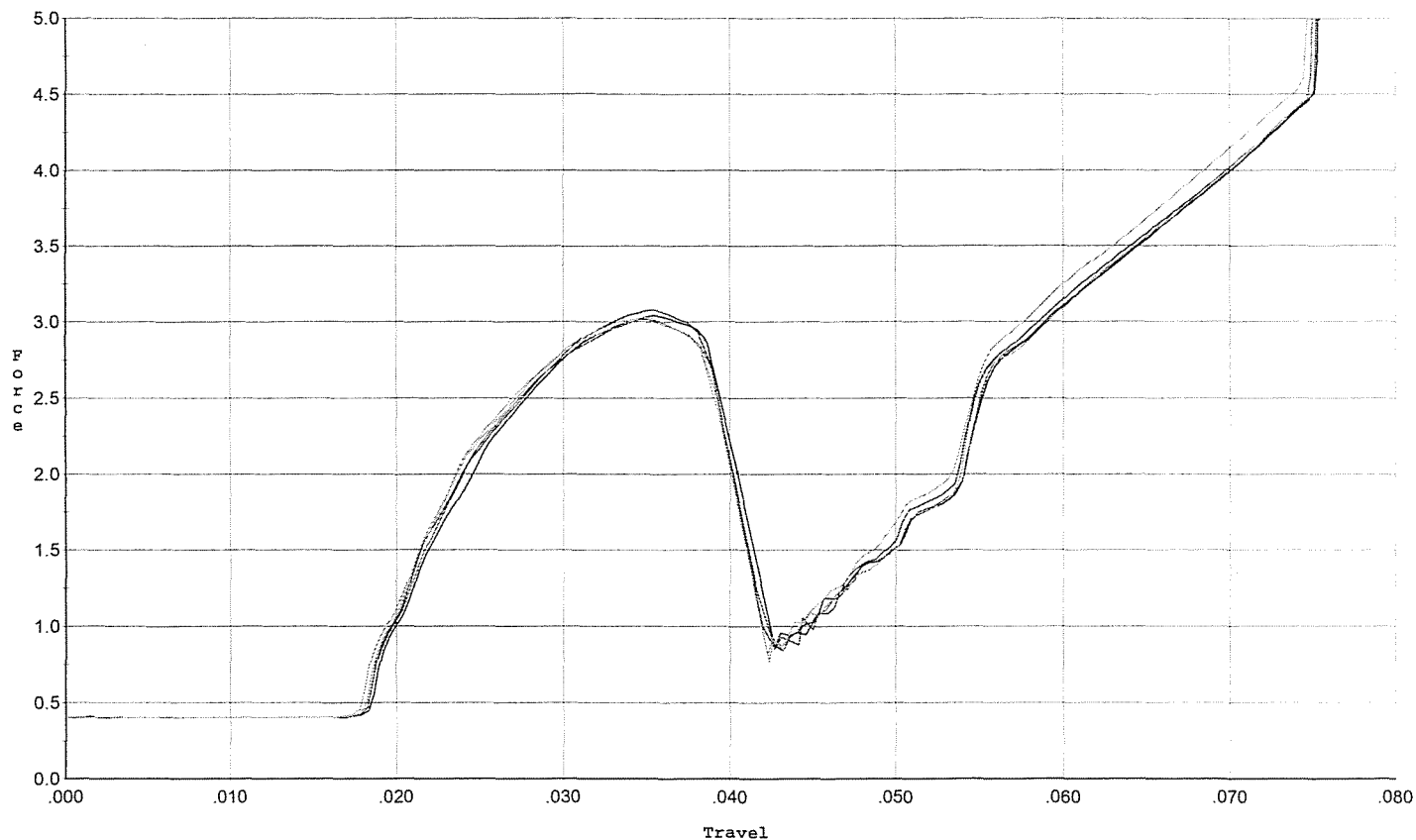
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.596	0.040	0.019	0.040	0.050		Set Trigger
2	2.582	0.040	0.019	0.040	0.050		Set Trigger
3	2.561	0.039	0.019	0.042	0.049		Set Trigger
4	2.599	0.038	0.019	0.042	0.049		Set Trigger
5	2.565	0.039	0.019	0.042	0.048		Set Trigger

Avg 2.58

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/3/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini. +/- .75 lbs.



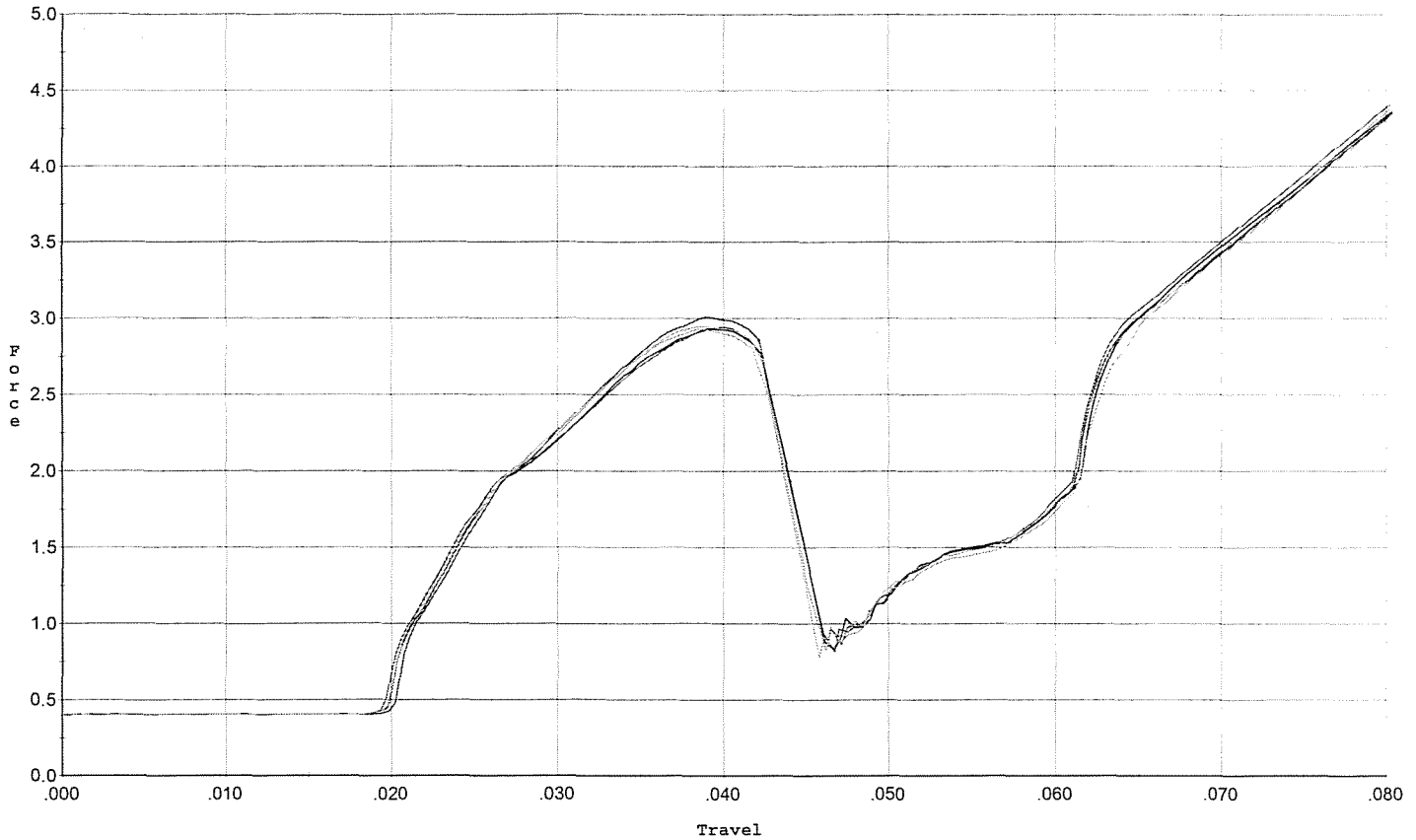
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.077	0.039	0.019	0.037	0.056		Set Trigger
2	3.040	0.040	0.019	0.037	0.058		Set Trigger
3	3.018	0.039	0.019	0.038	0.056		Set Trigger
4	3.031	0.039	0.018	0.038	0.057		Set Trigger
5	3.013	0.039	0.018	0.037	0.057		Set Trigger

Avg 3.03

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 8/3/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs after 20 cycles +/- .75 lbs.



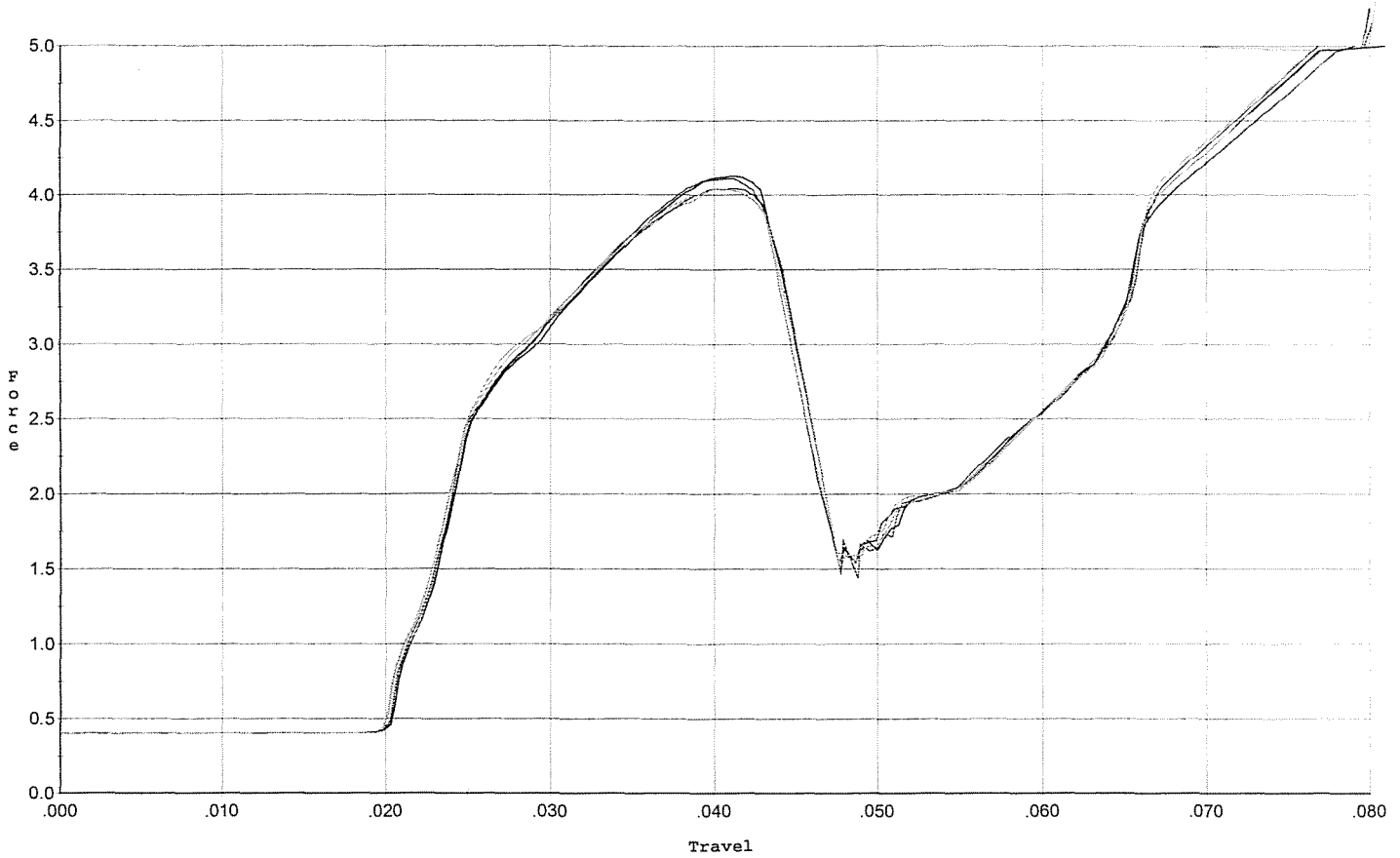
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.011	0.042	0.020	0.042	0.058		Set Trigger
2	2.930	0.044	0.020	0.041	0.061		Set Trigger
3	2.945	0.042	0.020	0.041	0.058		Set Trigger
4	2.949	0.042	0.020	0.041	0.058		Set Trigger
5	2.933	0.043	0.020	0.041	0.059		Set Trigger

Aug 2.95

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 8/3/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



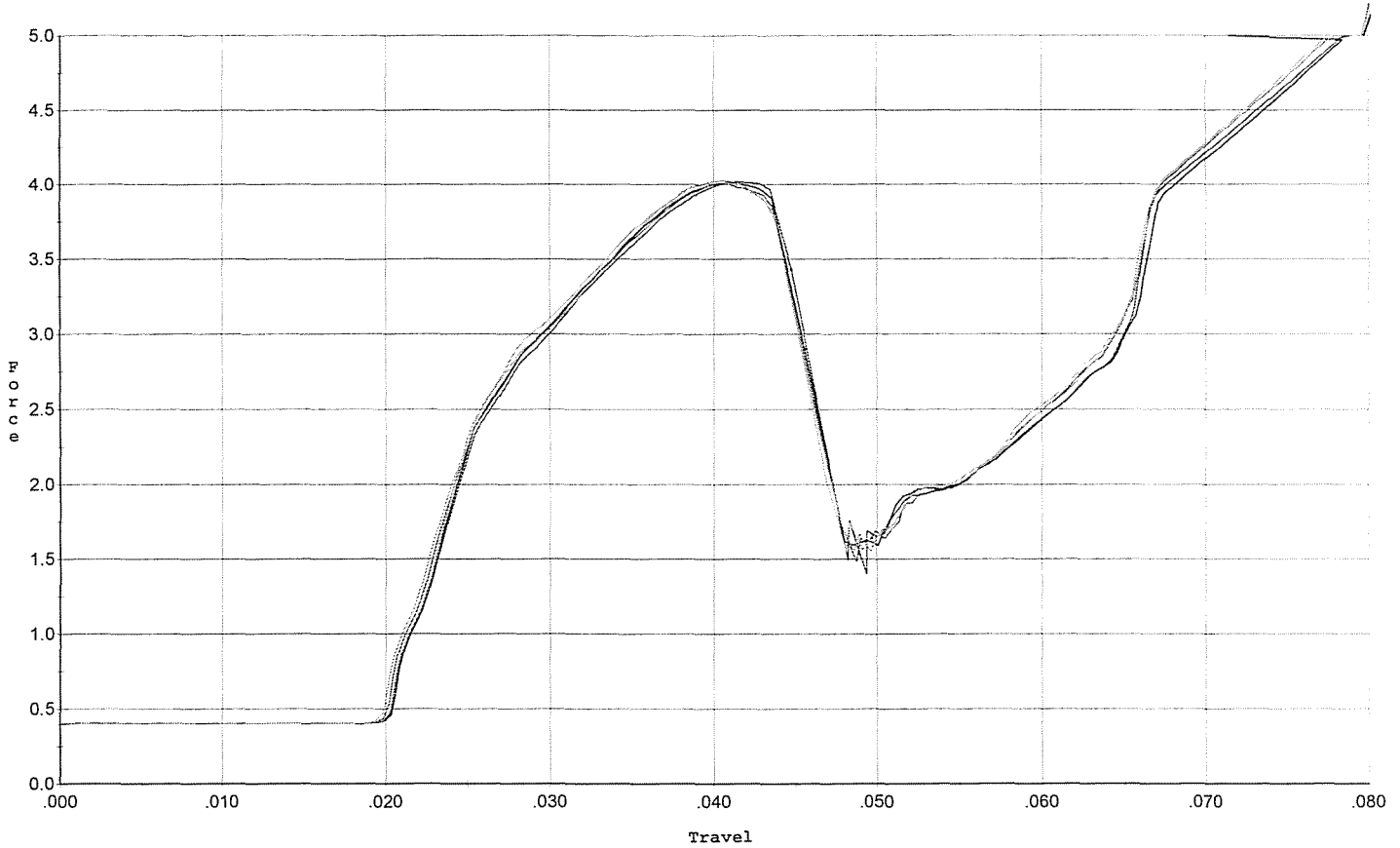
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.109	0.043	0.020	0.037	0.080		Set Trigger
2	4.128	0.044	0.021	0.037	0.083		Set Trigger
3	4.043	0.044	0.021	0.037	0.082		Set Trigger
4	4.045	0.043	0.020	0.038	0.081		Set Trigger
5	4.040	0.045	0.020	0.037	0.084		Set Trigger

Aug 4.07

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 8/3/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



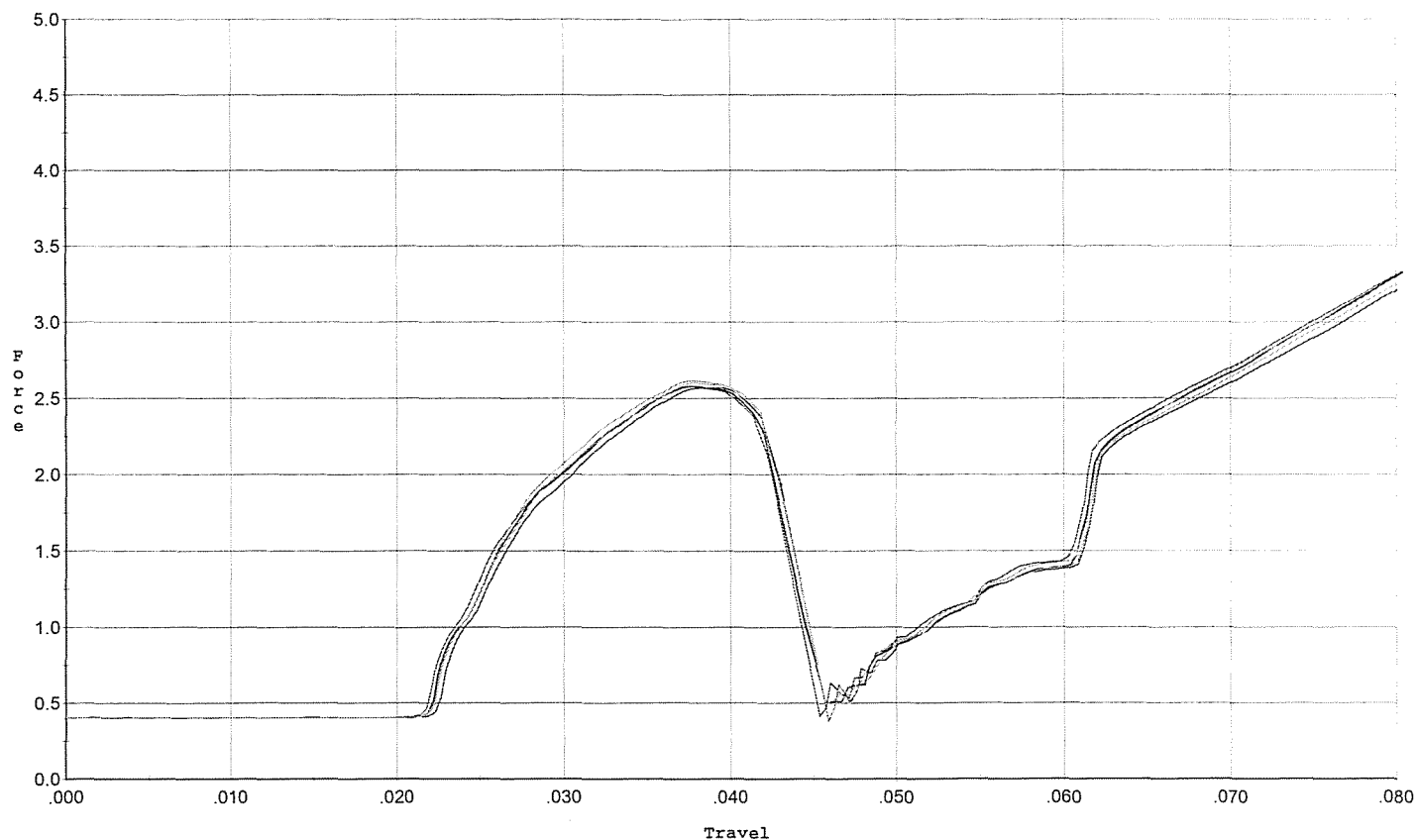
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.020	0.045	0.021	0.037	0.083		Set Trigger
2	4.017	0.046	0.021	0.037	0.084		Set Trigger
3	4.011	0.044	0.020	0.037	0.081		Set Trigger
4	4.016	0.044	0.020	0.037	0.082		Set Trigger
5	4.026	0.044	0.020	0.038	0.081		Set Trigger

Avg 4.01

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/3/09

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



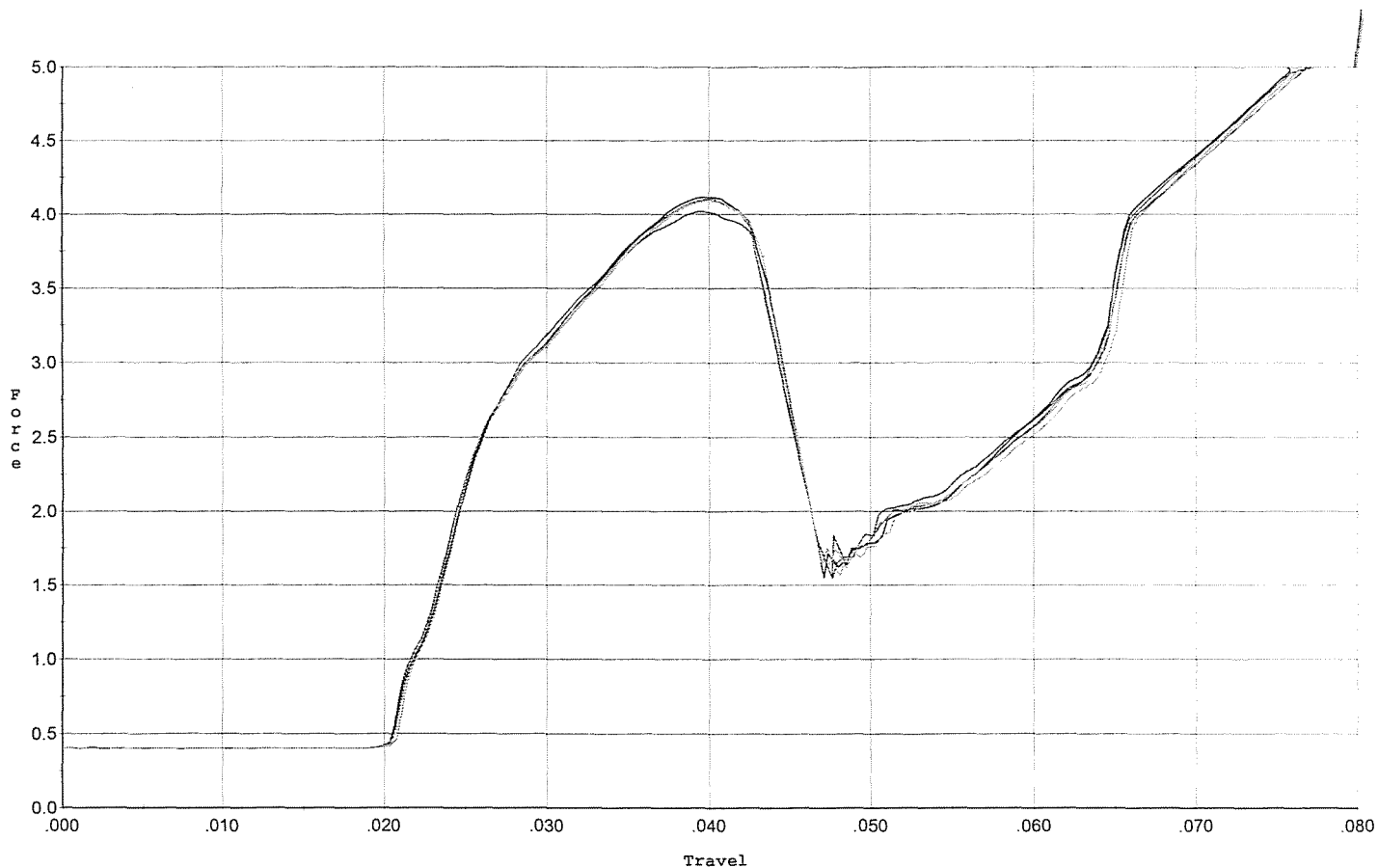
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.571	0.043	0.023	0.046	0.050		Set Trigger
2	2.580	0.042	0.022	0.046	0.050		Set Trigger
3	2.581	0.042	0.022	0.046	0.050		Set Trigger
4	2.601	0.043	0.022	0.046	0.051		Set Trigger
5	2.618	0.042	0.022	0.046	0.050		Set Trigger

Avg 2.59

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 8/3/09

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.021	0.043	0.021	0.037	0.077		Set Trigger
2	4.119	0.044	0.021	0.037	0.080		Set Trigger
3	4.107	0.043	0.021	0.037	0.078		Set Trigger
4	4.091	0.043	0.021	0.037	0.079		Set Trigger
5	4.099	0.044	0.021	0.037	0.081		Set Trigger

Avg 4.08