

6868454

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

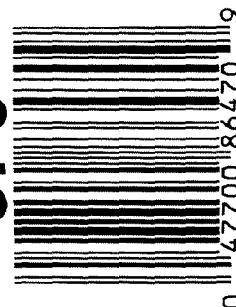
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6868454

UPC



GUN SERIAL #

G6868454

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-28-09	SP
430	ASSEMBLE TO STOCK		7-28-09	SP
440	PROOF		7-28-09	SP
460	CHECK HEADSPACE	MAGNA - FLUX	7-28-09	SP
470	DIS-ASSEMBLE ACTION		7-28-09	SP
472	SERIALIZE BOLT HANDLE		7-29-09	RIC
480	MAGNAFLUX BBL ACTION	OPERATOR 	7/31/09	
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7-31-09	DWO
510	DRILL AND TAP SIGHT HOLES		7-29-09	SP
520	GOFF BLAST BBL / REC		7/31/09	SP
540	APPLY COATINGS (BARREL ACTION)		8/11	✓
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-18-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-18-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	8-18-09	SP
	D) OIL FIRING PIN ASSEMBLY		8-24-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

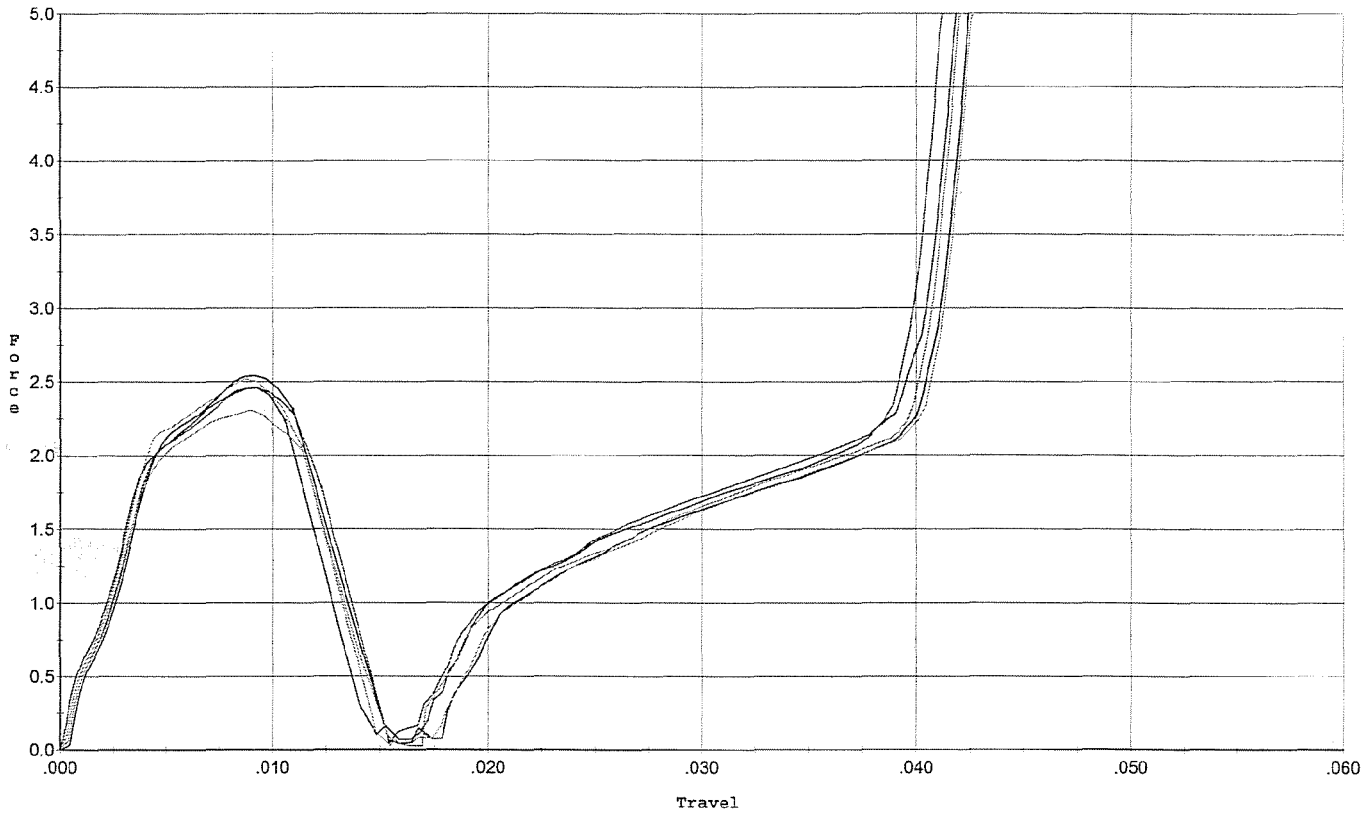
560	BARBER - M24-0094749 F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>2°</u>	<u>2°</u>	<u>2°</u>	8/19/09	RB		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>6°</u>	<u>6°</u>	<u>6°</u>	8/19/09	RB		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.024</u>	<u>.024</u>	<u>.023</u>	8/19/09	RB		
	J) ASSEMBLE STOCK					8-24-09	RPB		
	K) ASSEMBLE SWIVEL STUDS					8/19/09	RB		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u>	FAIL		8/26/09	RB		
			<u>PASS</u>	FAIL					
	MALFUNCTION		N/A						
	MALFUNCTION								
	MALFUNCTION								
	MALFUNCTION								
660	INSPECT FOR LIVE AMMO					8/26/09	TOR		
670	FINAL INSPECTION A) HEADSPACE					8/29/09	RB		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.39</u>	<u>2.47</u>	<u>2.49</u>	<u>2.36</u>	<u>2.38</u>	8/27/09	RB
	C) FUNCTION					8/29/09	RB		
690	PACK					8/31/09	Fm		

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile COLLEEN81309
 GunType: Rifle
 Make: Remington
 Note: cms 8/27/2009

Model: M/24
 Serial No: Form# F005
 Trigger: 2.5 lbs ini +/- .50 lb



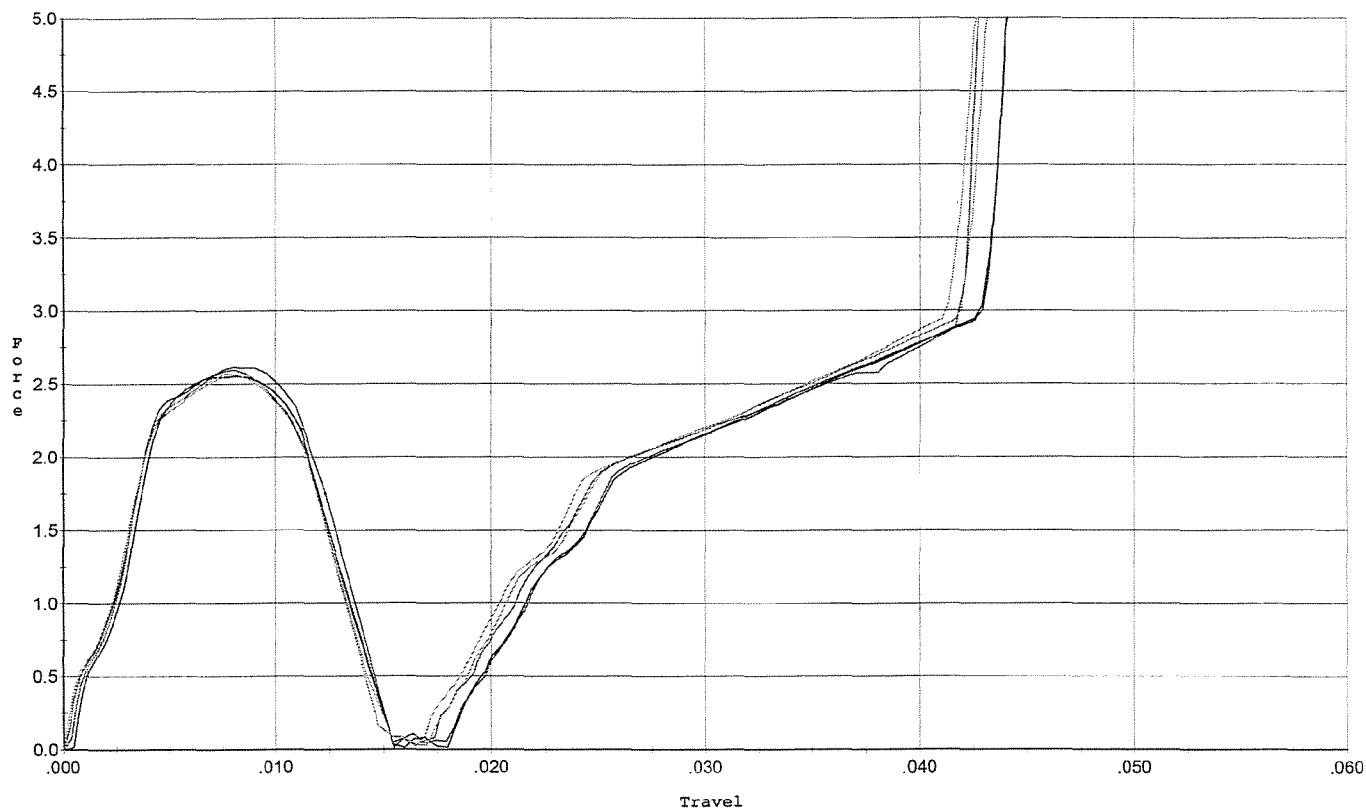
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.458	0.011	0.00	0.035	0.018		Single Action
2	2.542	0.011	0.00	0.035	0.018		Single Action
3	2.458	0.012	0.00	0.033	0.020		Single Action
4	2.519	0.011	0.00	0.035	0.019		Single Action
5	2.308	0.011	0.00	0.035	0.018		Single Action

A-2.45

Trigger Profile [lbs,inch]

Profile COLLEEN81309
 GunType: Rifle
 Make: Remington
 Note: cms 8/27/2009

Model: M/24
 Serial No: Form# F005
 Trigger: 2.5 lbs after 50 cycles+/- .50 lb



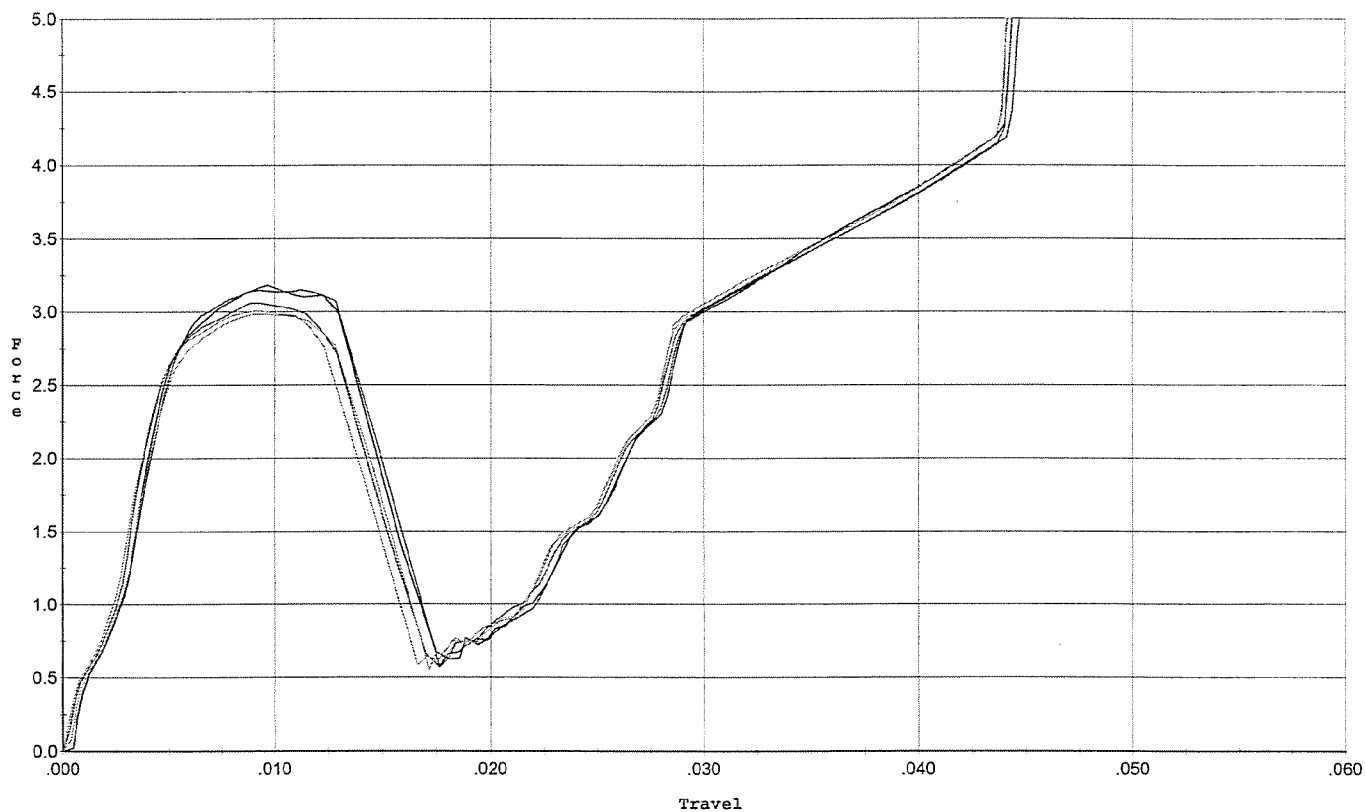
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.615	0.012	0.00	0.035	0.022		Single Action
2	2.552	0.011	0.00	0.036	0.019		Single Action
3	2.596	0.011	0.00	0.034	0.020		Single Action
4	2.569	0.011	0.00	0.034	0.020		Single Action
5	2.558	0.011	0.00	0.035	0.020		Single Action

A-2.57

Trigger Profile [lbs,inch]

Profile COLLEEN81309
 GunType: Rifle
 Make: Remington
 Note: cms 8/27/2009

Model: M/24
 Serial No: Form# F005
 Trigger: 3.0 lbs ini +/- .75 lb



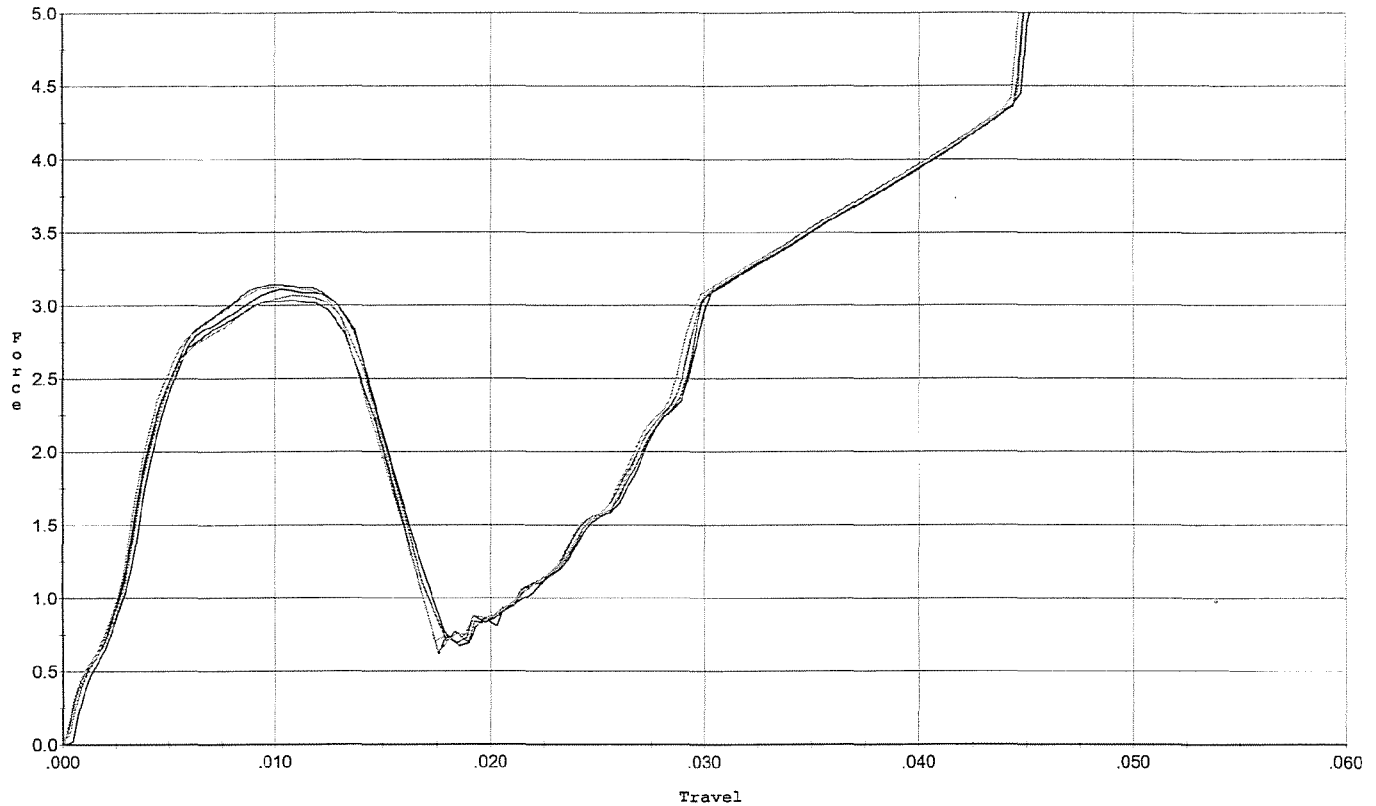
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.182	0.015	0.00	0.032	0.032		Single Action
2	3.150	0.013	0.00	0.032	0.028		Single Action
3	3.058	0.013	0.00	0.032	0.027		Single Action
4	2.986	0.015	0.00	0.032	0.030		Single Action
5	3.003	0.014	0.00	0.032	0.029		Single Action

A.307

Trigger Profile [lbs,inch]

Profile COLLEEN81309
 GunType: Rifle
 Make: Remington
 Note: cms 8/27/2009

Model: M/24
 Serial No: Form# F005
 Trigger: 3.0 lbs after 20 cycles+/- .75 lb



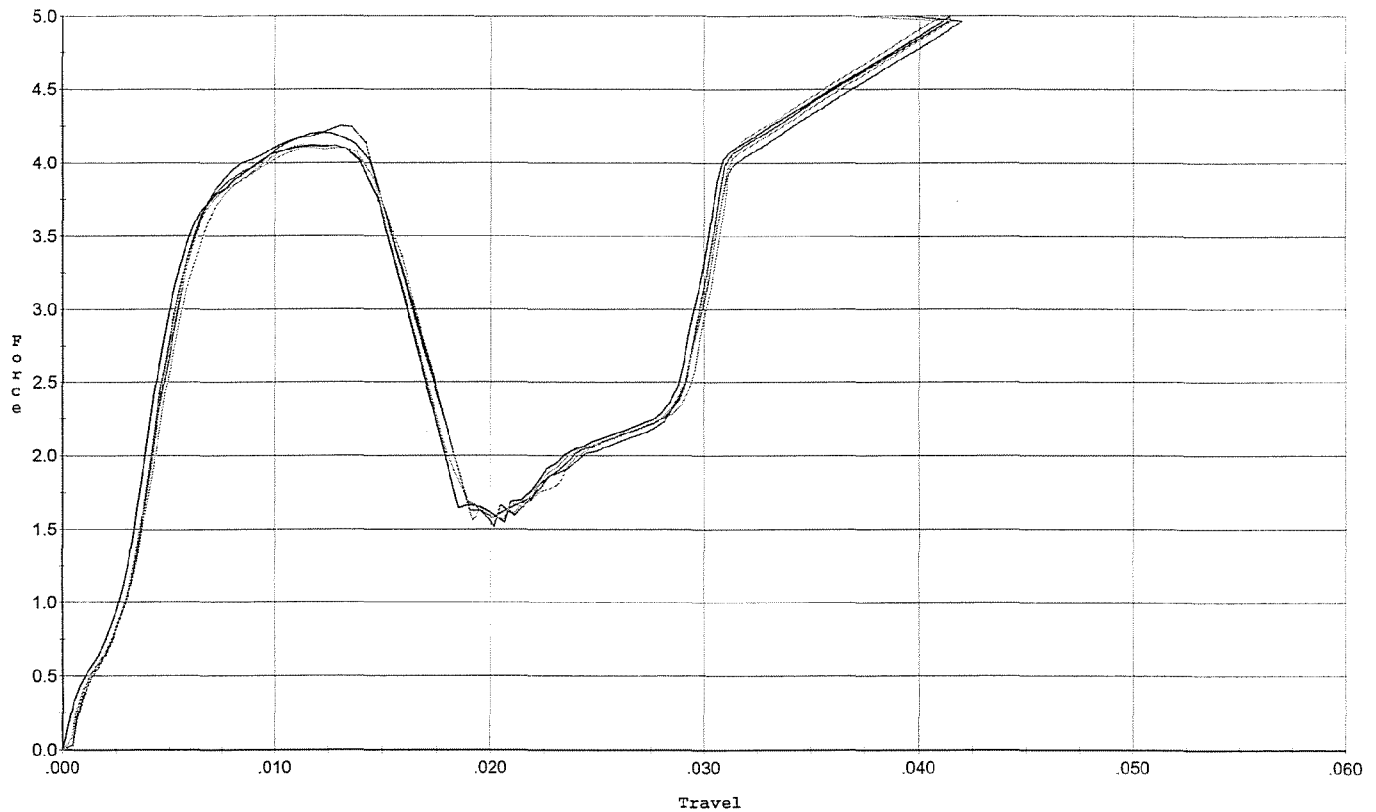
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.033	0.015	0.00	0.032	0.030		Single Action
2	3.110	0.014	0.00	0.032	0.029		Single Action
3	3.142	0.014	0.00	0.032	0.029		Single Action
4	3.130	0.015	0.00	0.032	0.032		Single Action
5	3.069	0.014	0.00	0.032	0.029		Single Action

A.3.09

Trigger Profile [lbs,inch]

Profile COLLEEN81309
 GunType: Rifle
 Make: Remington
 Note: cms 8/27/2009

Model: M/24
 Serial No: Form# F005
 Trigger: 4.0 lbs ini +/- 1.0 lb



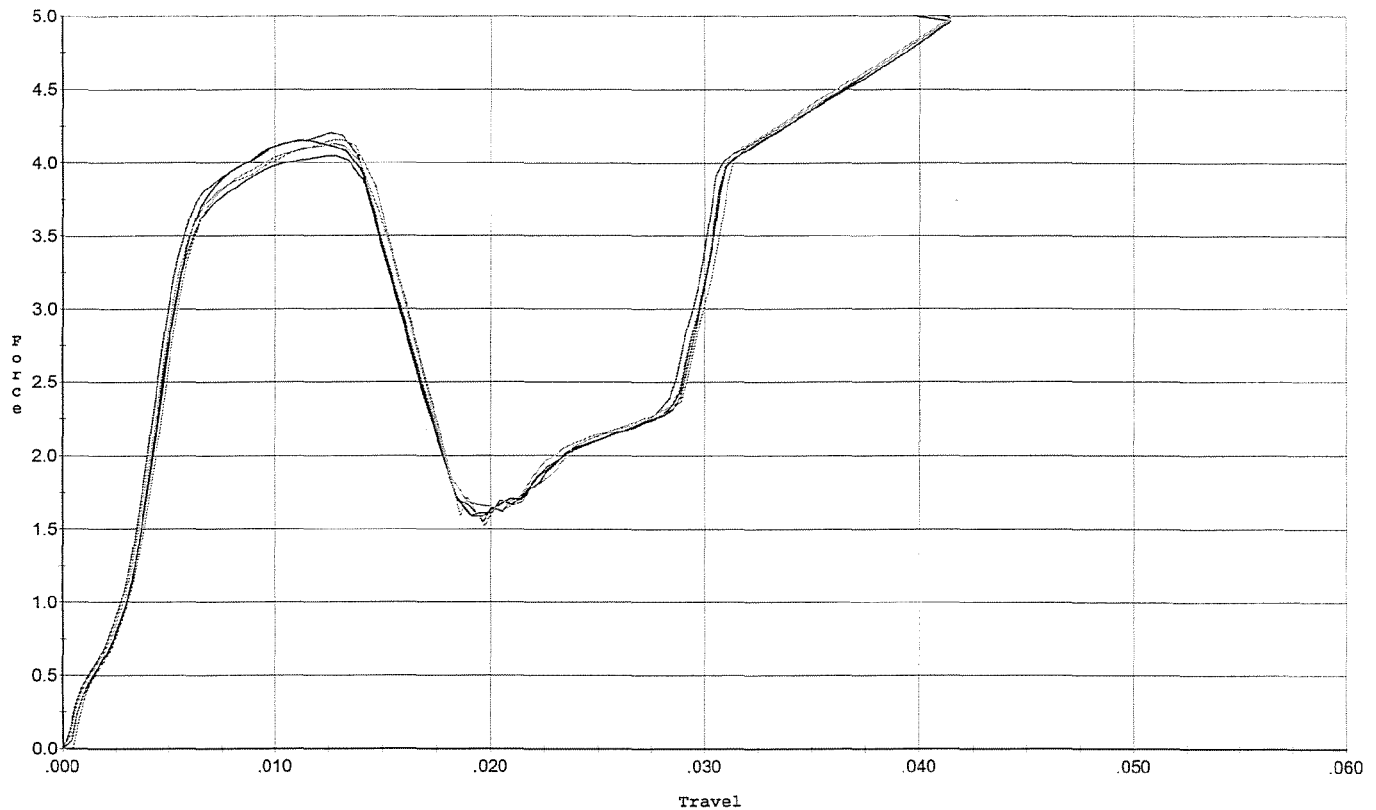
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.207	0.016	0.00	0.030	0.044		Single Action
2	4.116	0.015	0.00	0.029	0.040		Single Action
3	4.250	0.014	0.00	0.030	0.039		Single Action
4	4.102	0.015	0.00	0.030	0.039		Single Action
5	4.124	0.016	0.00	0.030	0.042		Single Action

A-4.16

Trigger Profile [lbs,inch]

Profile COLLEEN81309
GunType: Rifle
Make: Remington
Note: cms 8/27/2009

Model: M/24
Serial No: Form# F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



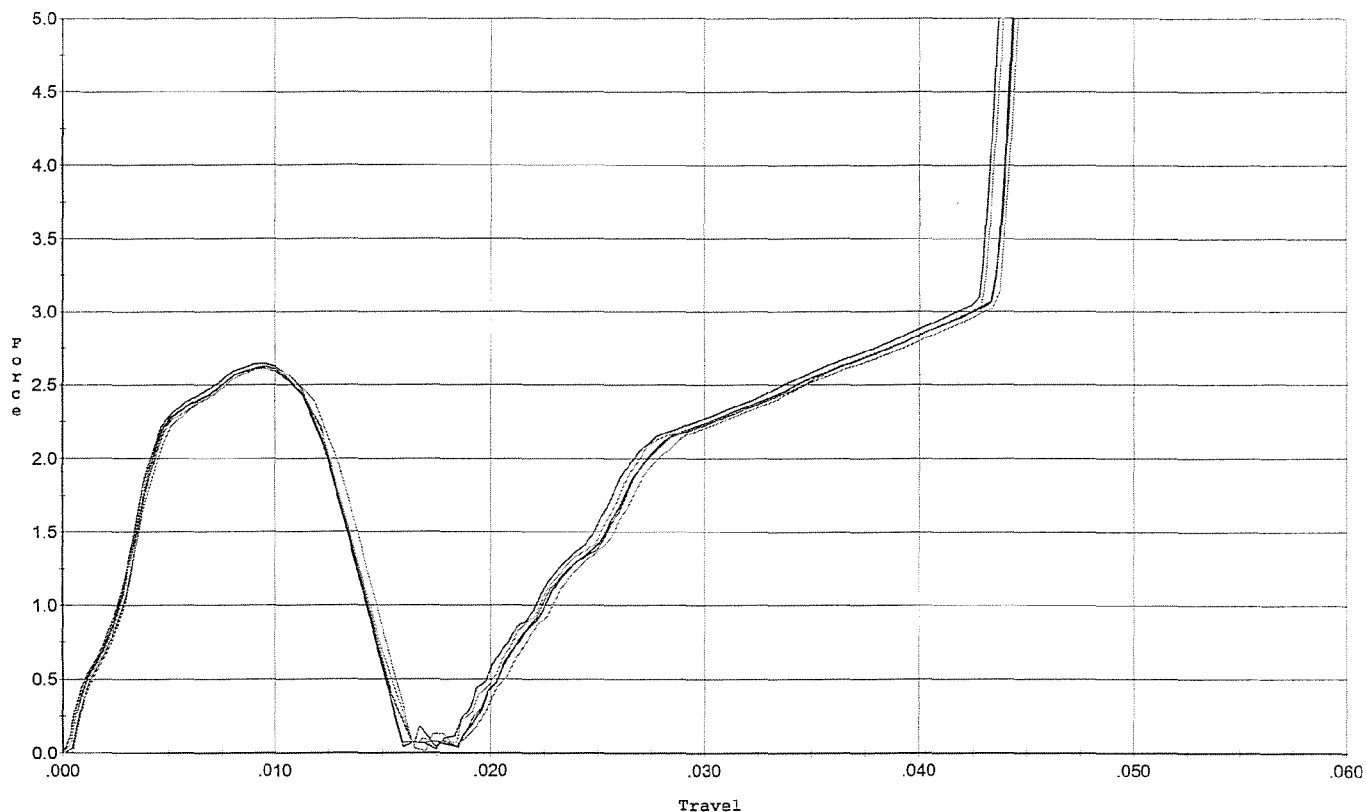
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.049	0.014	0.00	0.030	0.037		Single Action
2	4.154	0.014	0.00	0.030	0.037		Single Action
3	4.207	0.014	0.00	0.030	0.038		Single Action
4	4.131	0.015	0.00	0.030	0.041		Single Action
5	4.155	0.015	0.00	0.030	0.039		Single Action

A 4.13

Trigger Profile [lbs,inch]

Profile COLLEEN81309
GunType: Rifle
Make: Remington
Note: cms 8/27/2009

Model: M/24
Serial No: Form# F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



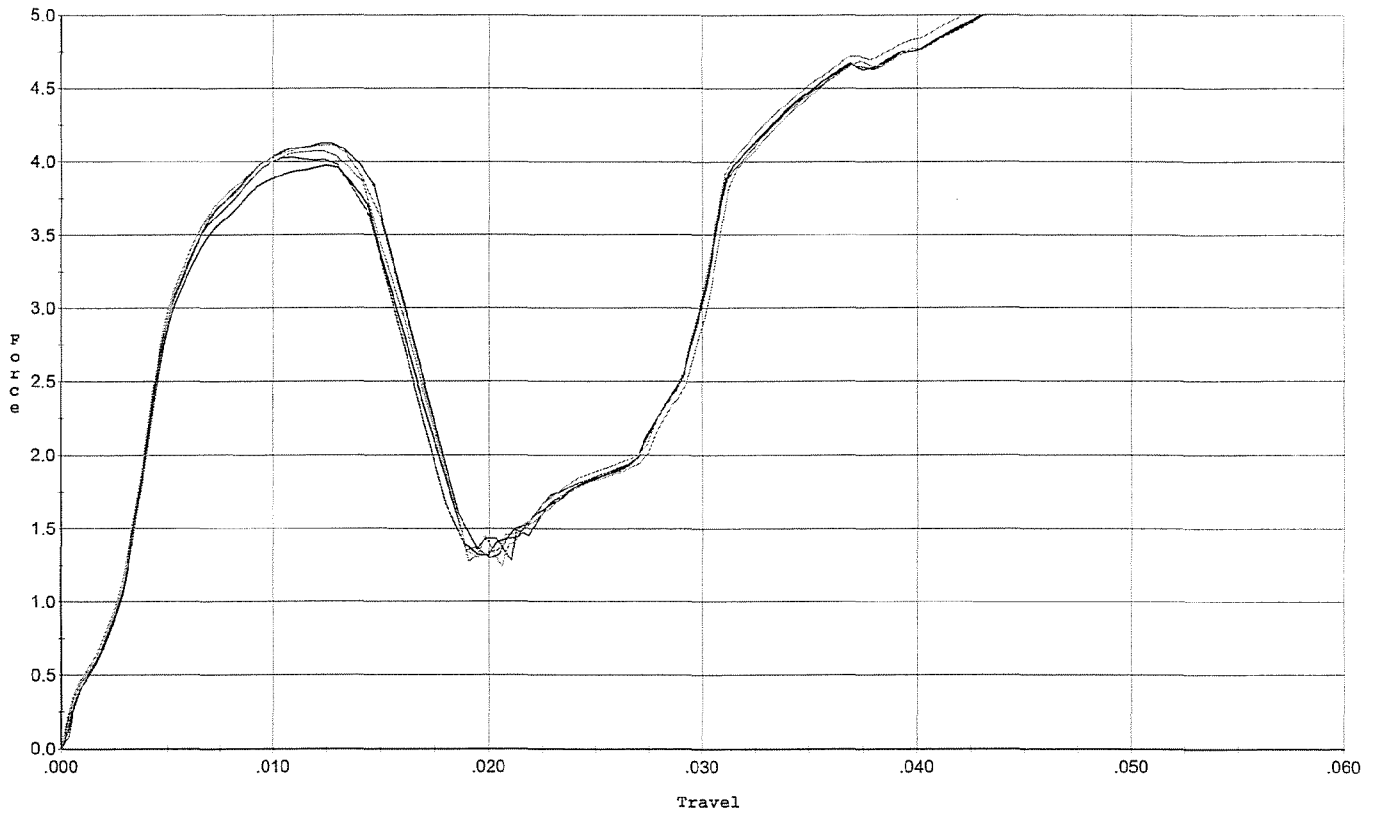
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.644	0.012	0.00	0.034	0.022		Single Action
2	2.612	0.012	0.00	0.035	0.022		Single Action
3	2.623	0.012	0.00	0.035	0.021		Single Action
4	2.610	0.012	0.00	0.034	0.021		Single Action
5	2.631	0.013	0.00	0.035	0.023		Single Action

A-2.62

Trigger Profile [lbs,inch]

Profile COLLEEN81309
GunType: Rifle
Make: Remington
Note: cms 8/27/2009

Model: M/24
Serial No: Form# F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.126	0.015	0.00	0.030	0.039		Single Action
2	3.973	0.014	0.00	0.030	0.037		Single Action
3	4.031	0.015	0.00	0.030	0.038		Single Action
4	4.071	0.016	0.00	0.030	0.043		Single Action
5	4.112	0.015	0.00	0.030	0.040		Single Action

A-4.06