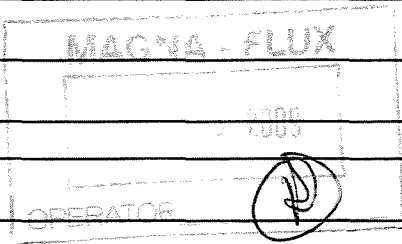


66868466

GUN SERIAL # G 6868466

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-20-09	SPD
430	ASSEMBLE TO STOCK		7-20-09	SP
440	PROOF		7-20-09	SPD
460	CHECK HEADSPACE		7-20-09	SPD
470	DIS-ASSEMBLE ACTION		7-20-09	SPD
472	SERIALIZE BOLT HANDLE			
480	MAGNAFLUX BBL ACTION		7/28/09	(P)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7-28-09	DWD
510	DRILL AND TAP SIGHT HOLES		7-21-09	SP
520	GOFF BLAST BBL / REC		7-30/09	SP
540	APPLY COATINGS (BARREL ACTION)		8/12	
	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-13-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-13-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	8-13-09	SP
	D) OIL FIRING PIN ASSEMBLY		8-13-09	RTZ
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

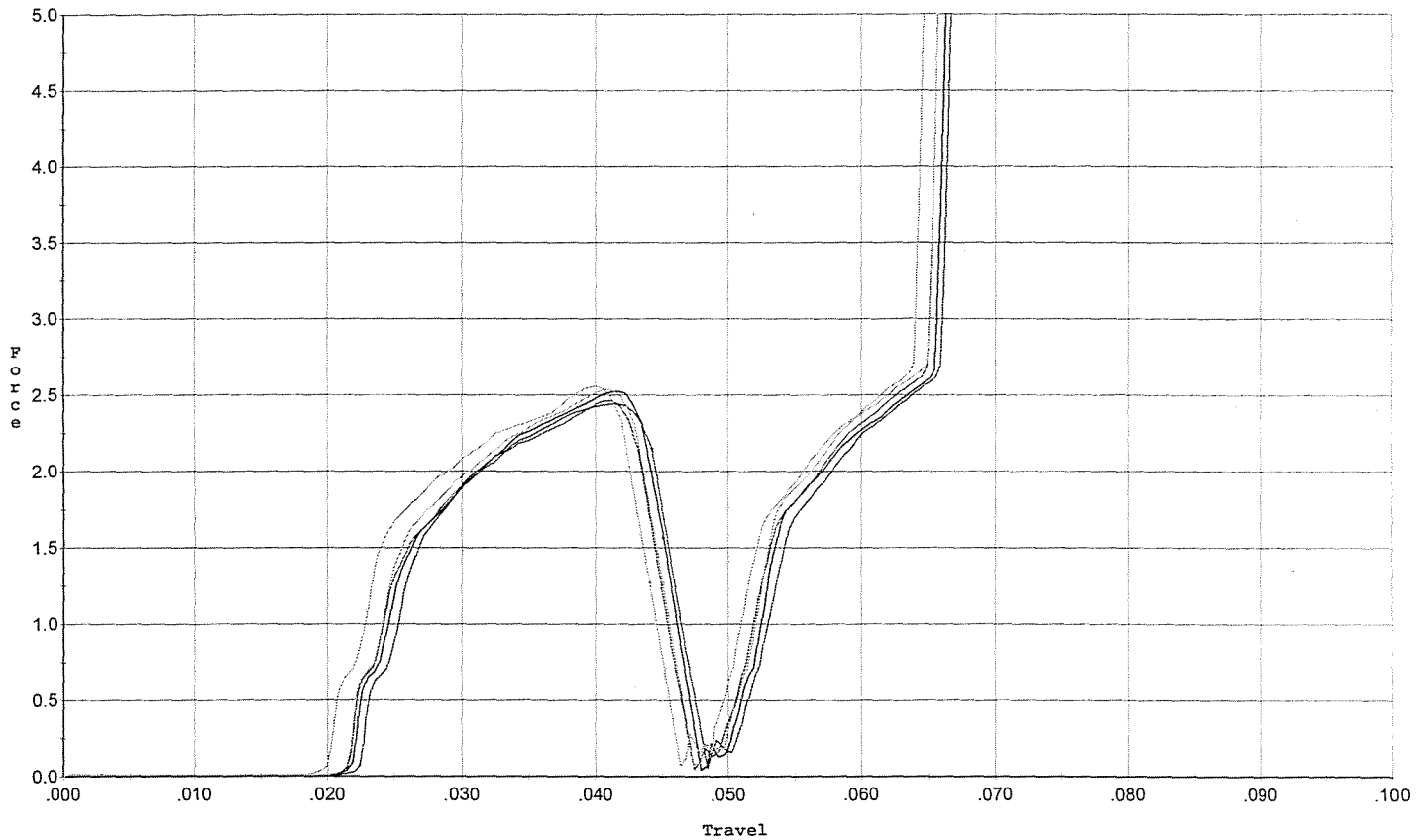
500	I) SAFETY ON FORCE	10 LBS MAX	<u>7°</u>	<u>7°</u>	<u>8°</u>	8/21/09	RB		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>7°</u>	<u>7°</u>	<u>8°</u>	8/21/09	RB		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.024</u>	<u>.024</u>	<u>.024</u>	8/21/09	RB		
	J) ASSEMBLE STOCK					8-13-09	RTZ		
	K) ASSEMBLE SWIVEL STUDS					8/21/09	RB		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u>	FAIL		8-20-09	L.P.D.		
			<u>PASS</u>	FAIL					
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
660	INSPECT FOR LIVE AMMO					8-20-09	SP		
670	FINAL INSPECTION A) HEADSPACE					8/21/09	RB		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.58</u>	<u>2.35</u>	<u>2.35</u>	<u>2.30</u>	<u>2.40</u>	8/21/09	RB
	C) FUNCTION					8/21/09	RB		
690	PACK					8/21/09	FM		

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: cms 8/12/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs ini +/- .50 lb



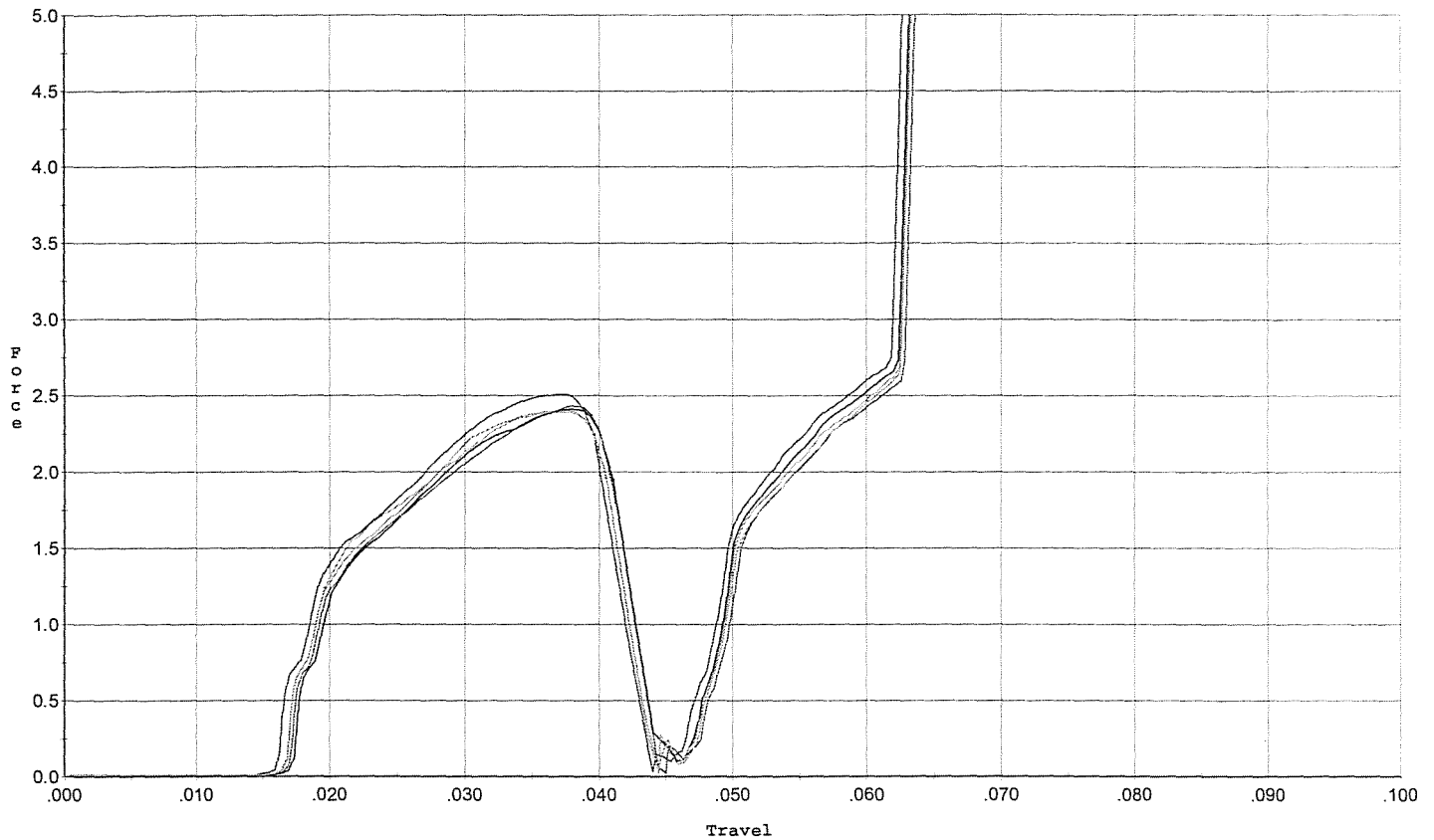
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.445	0.044	0.023	0.027	0.043		Set Trigger
2	2.525	0.045	0.022	0.026	0.045		Set Trigger
3	2.463	0.043	0.022	0.027	0.042		Set Trigger
4	2.535	0.045	0.022	0.026	0.045		Set Trigger
5	2.558	0.044	0.020	0.026	0.046		Set Trigger

A-2.50

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: cms 8/12/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs after 50 cycles+/- .50 lb



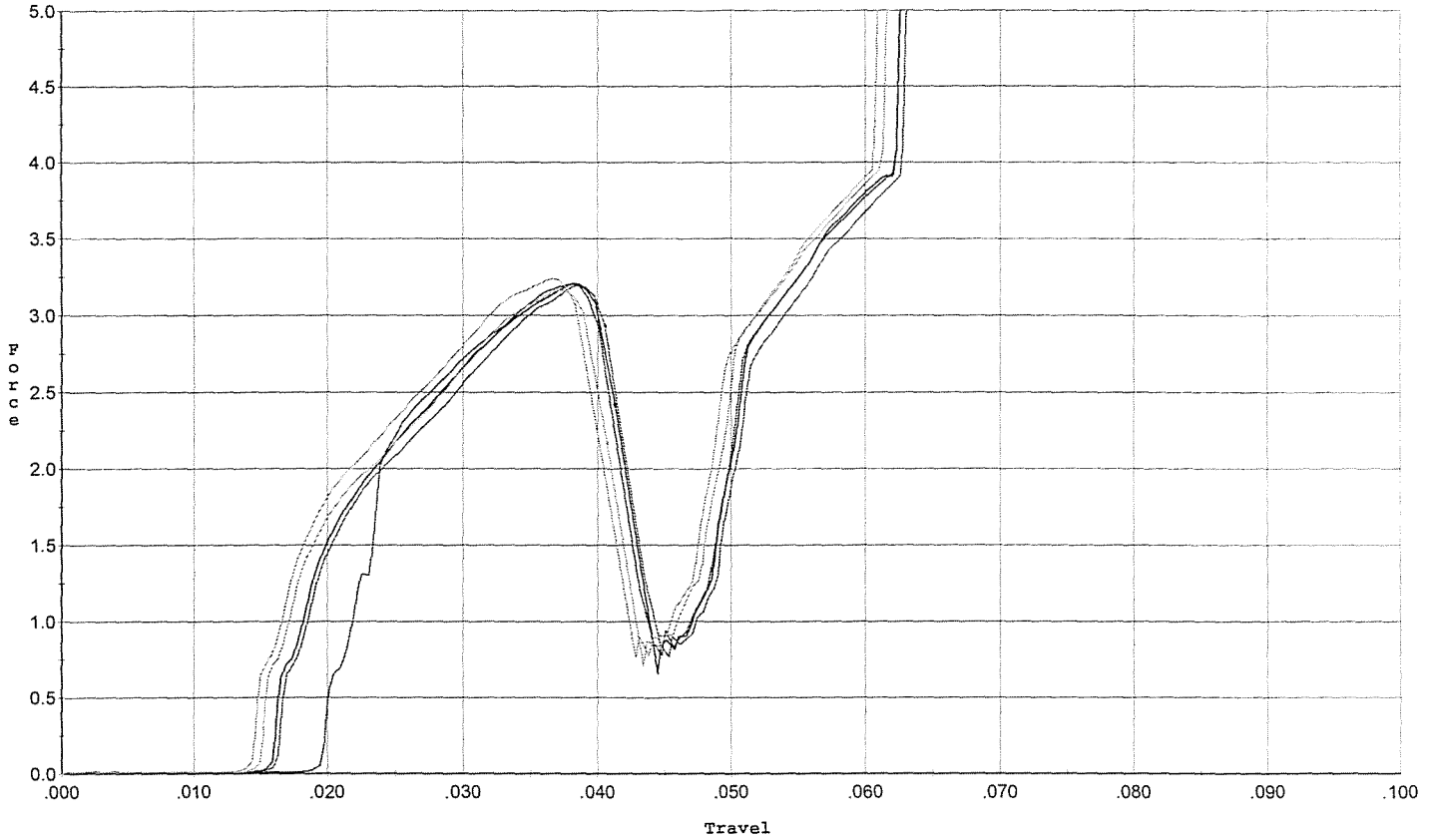
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.509	0.040	0.016	0.027	0.046		Set Trigger
2	2.412	0.041	0.017	0.026	0.044		Set Trigger
3	2.432	0.041	0.017	0.027	0.045		Set Trigger
4	2.392	0.040	0.017	0.027	0.045		Set Trigger
5	2.401	0.041	0.017	0.027	0.045		Set Trigger

A-2-42

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/12/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



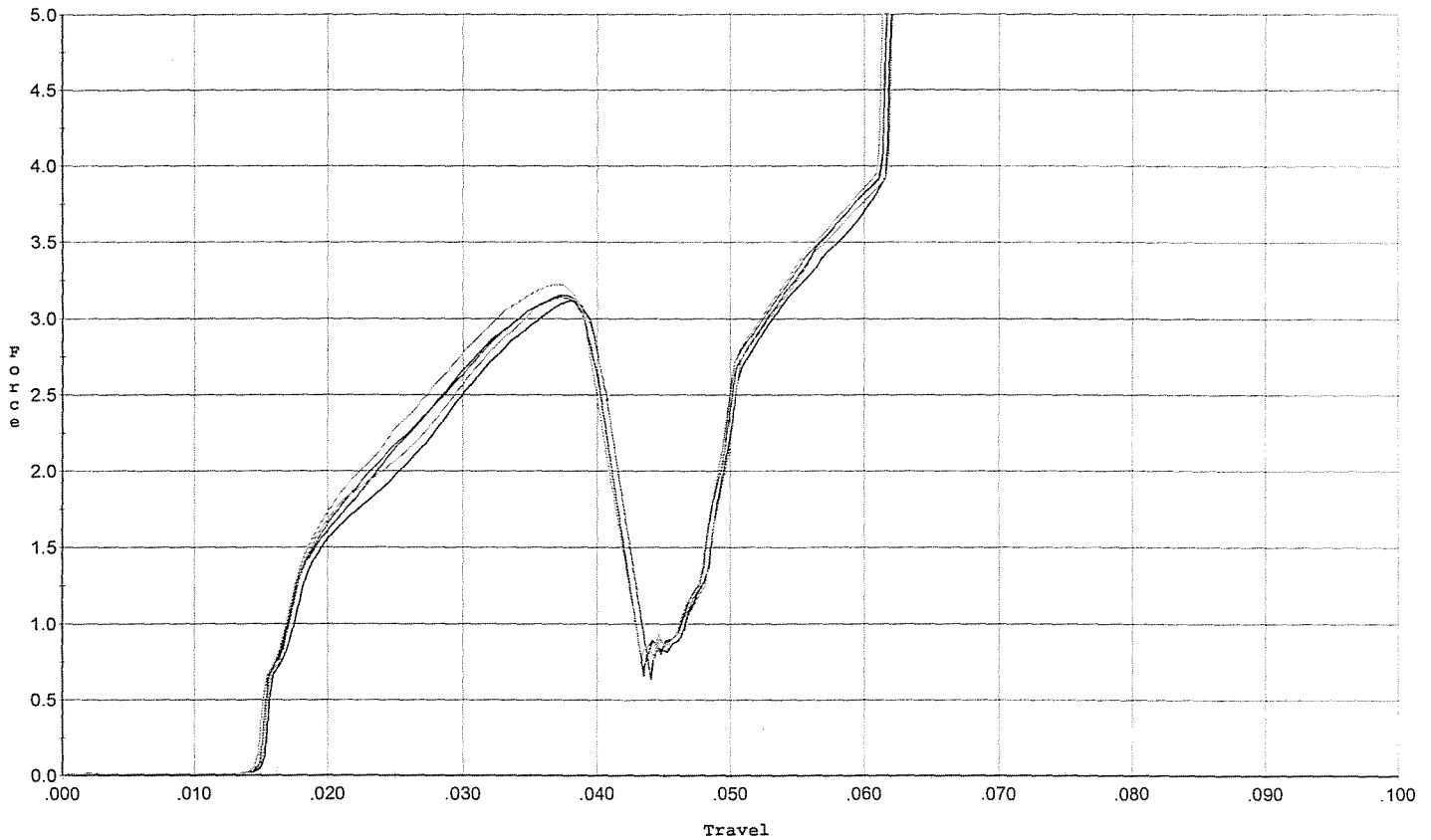
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.204	0.040	0.020	0.024	0.051		Set Trigger
2	3.209	0.041	0.016	0.024	0.059		Set Trigger
3	3.196	0.041	0.016	0.024	0.056		Set Trigger
4	3.165	0.041	0.015	0.024	0.058		Set Trigger
5	3.239	0.040	0.014	0.024	0.060		Set Trigger

A-3-20

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/12/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



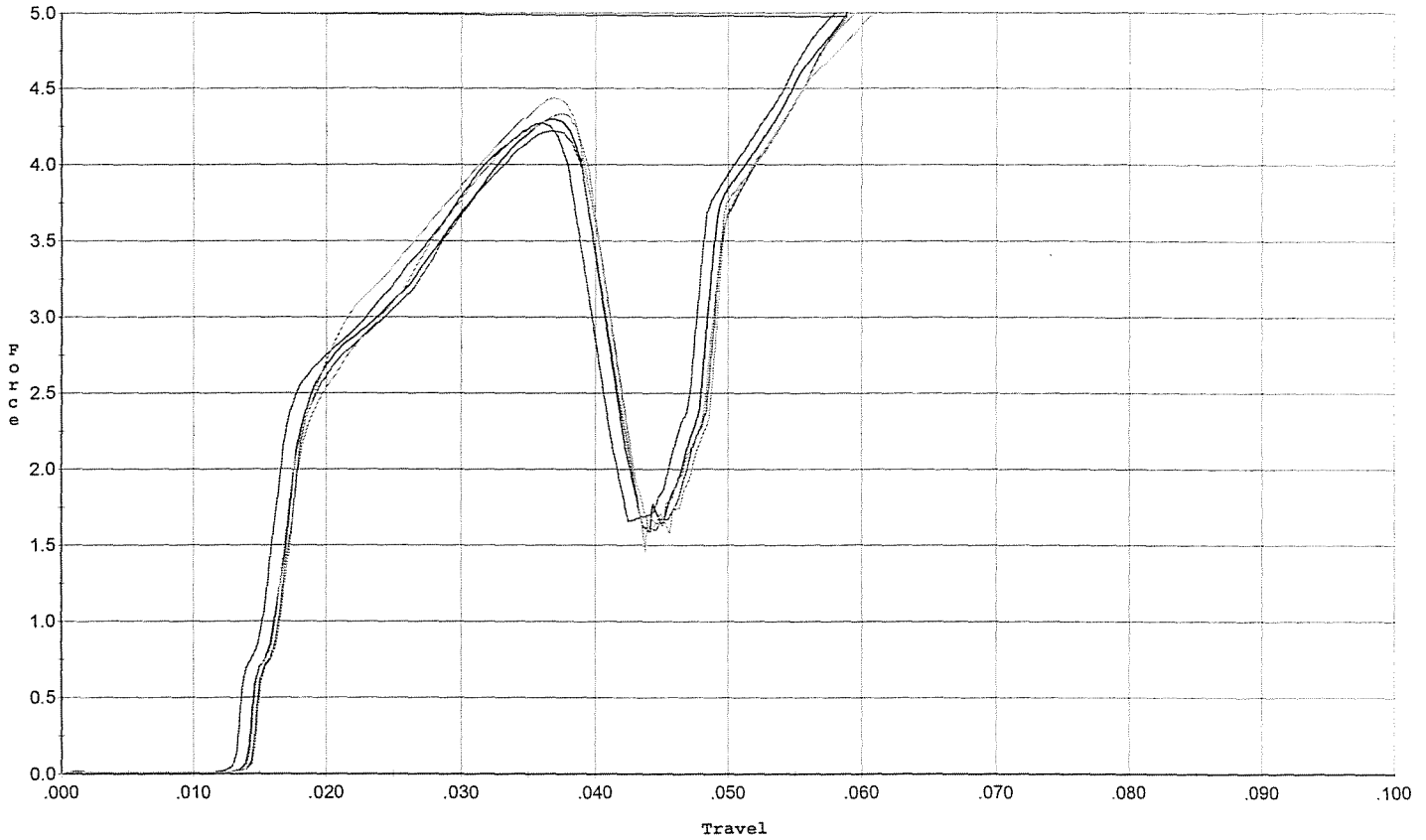
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.143	0.040	0.015	0.024	0.057		Set Trigger
2	3.115	0.041	0.015	0.025	0.056		Set Trigger
3	3.153	0.040	0.015	0.024	0.057		Set Trigger
4	3.223	0.039	0.015	0.024	0.057		Set Trigger
5	3.142	0.041	0.015	0.024	0.058		Set Trigger

A-3-15

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: cms 8/12/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs ini +/- 1.0 lb



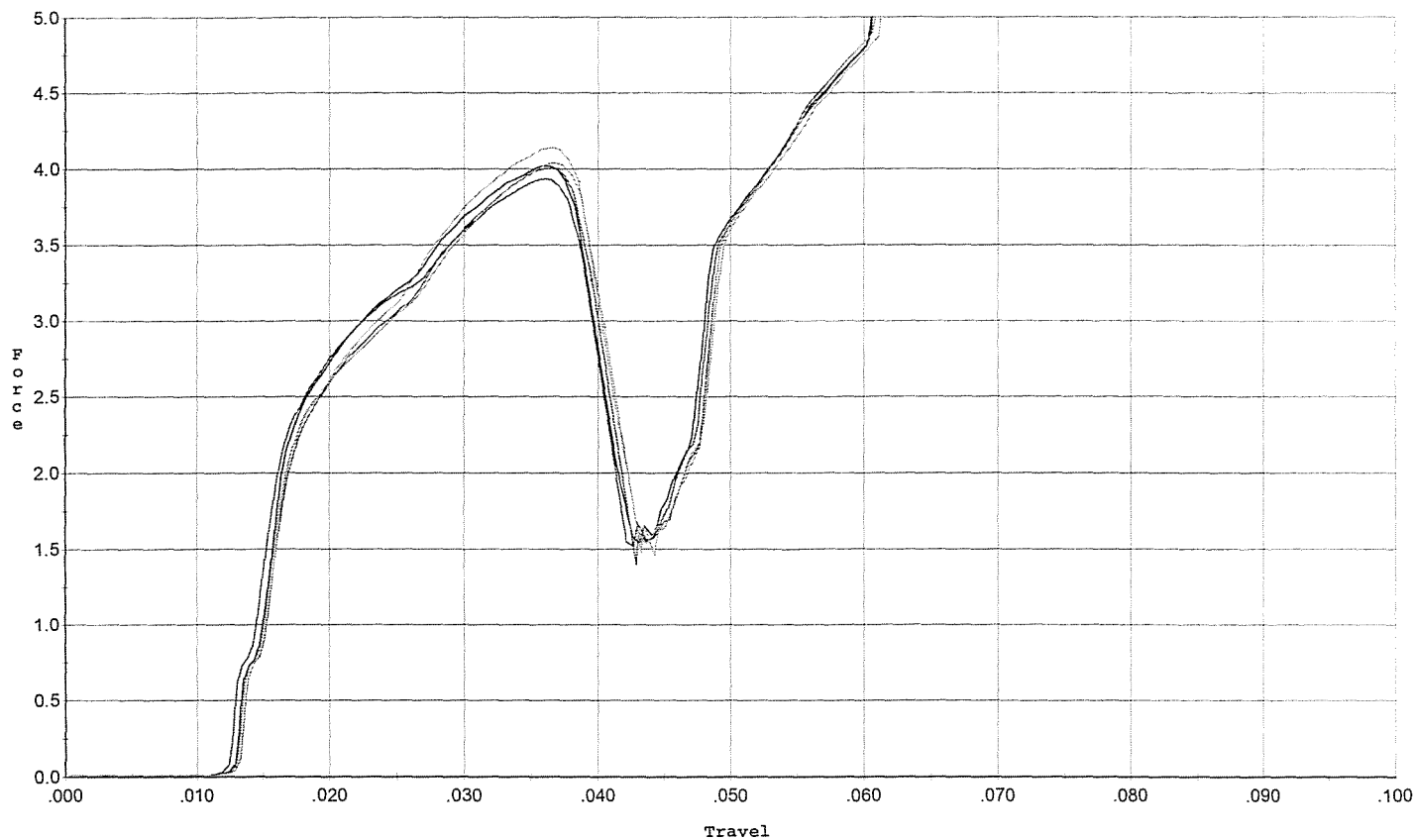
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.271	0.038	0.013	0.021	0.078		Set Trigger
2	4.296	0.039	0.014	0.021	0.078		Set Trigger
3	4.219	0.039	0.014	0.022	0.077		Set Trigger
4	4.333	0.039	0.015	0.021	0.080		Set Trigger
5	4.433	0.040	0.014	0.021	0.084		Set Trigger

A-4-31

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: cms 8/12/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



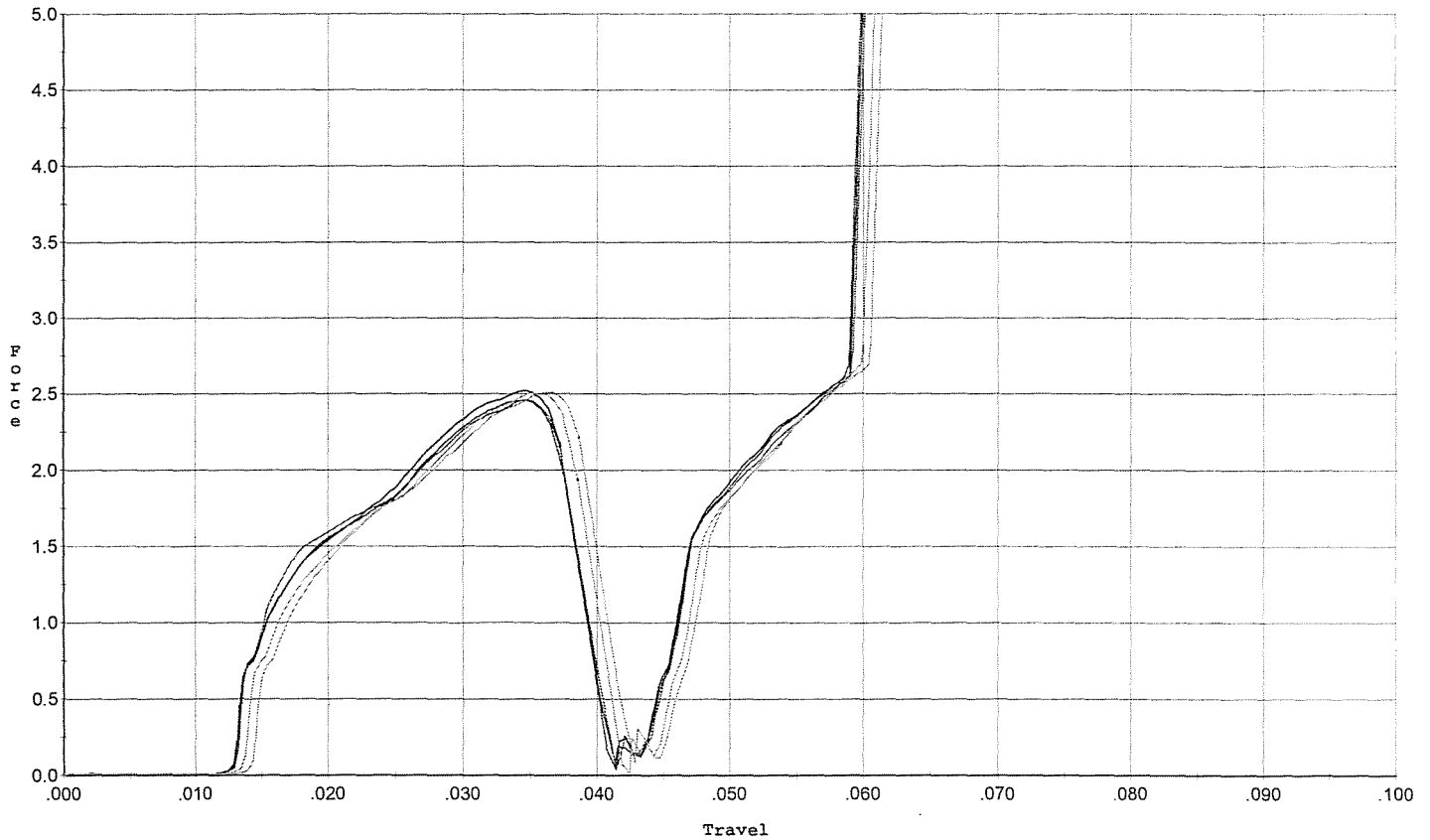
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.936	0.039	0.013	0.022	0.078		Set Trigger
2	4.020	0.038	0.013	0.022	0.077		Set Trigger
3	4.005	0.040	0.013	0.022	0.078		Set Trigger
4	4.138	0.039	0.013	0.022	0.078		Set Trigger
5	4.035	0.040	0.013	0.022	0.080		Set Trigger

A-4.02

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/12/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



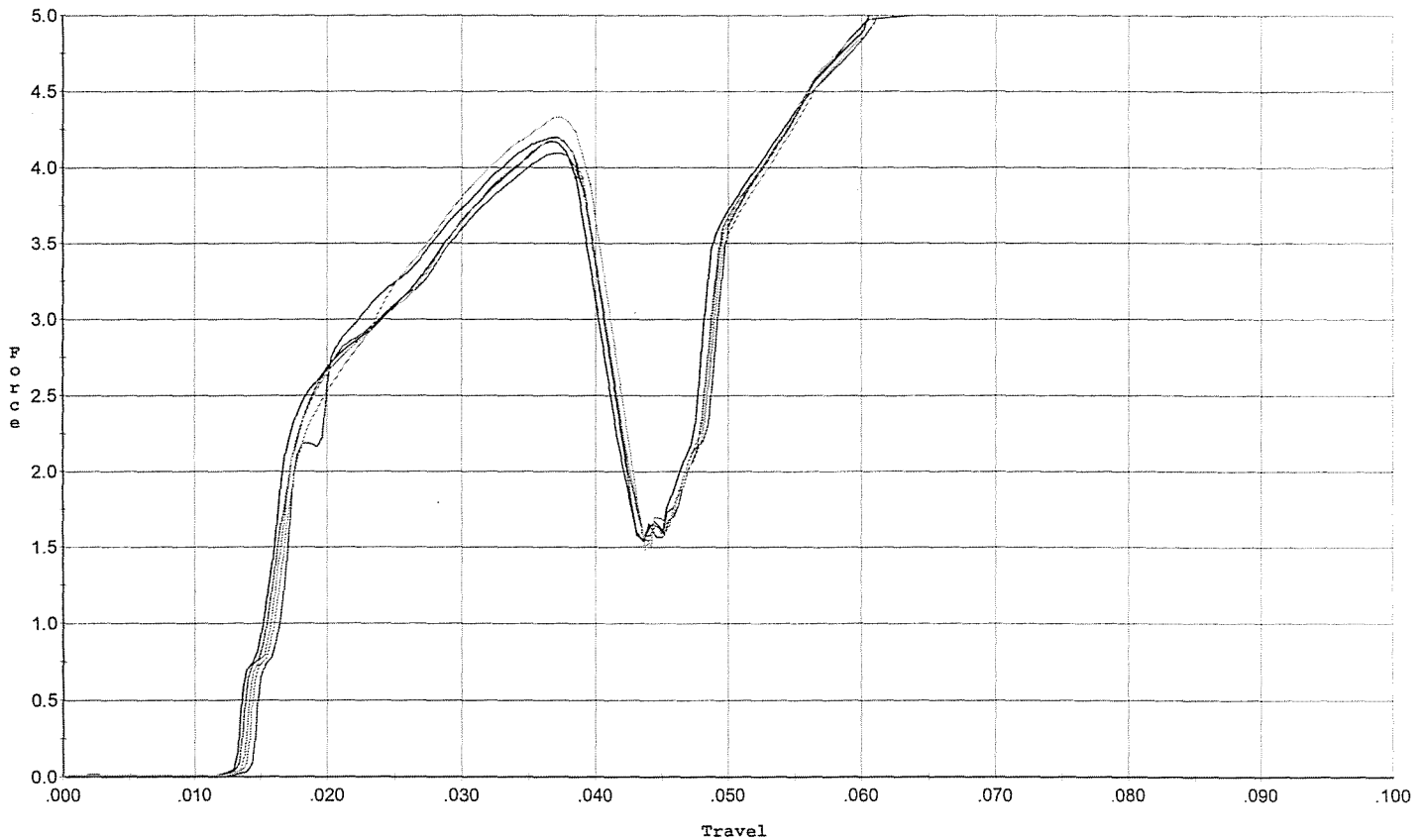
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.455	0.037	0.013	0.026	0.044		Set Trigger
2	2.521	0.037	0.013	0.026	0.045		Set Trigger
3	2.457	0.037	0.013	0.027	0.045		Set Trigger
4	2.505	0.039	0.014	0.026	0.045		Set Trigger
5	2.509	0.039	0.014	0.026	0.045		Set Trigger

A-2.48

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: cms 8/12/2009

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.199	0.039	0.015	0.022	0.078		Set Trigger
2	4.174	0.039	0.013	0.021	0.078		Set Trigger
3	4.096	0.039	0.013	0.022	0.078		Set Trigger
4	4.331	0.040	0.014	0.021	0.081		Set Trigger
5	4.194	0.039	0.014	0.022	0.078		Set Trigger

A 4.19