

6868467

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker

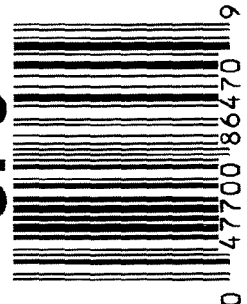


BM FORM

ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6868467

UPC



GUN SERIAL # G 6868467

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-20-09	SP
430	ASSEMBLE TO STOCK		7-20-09	SP
440	PROOF		7-20-09	SP
460	CHECK HEADSPACE	MAGNA - FLUX	7-20-09	SP
470	DIS-ASSEMBLE ACTION		7-20-09	SP
472	SERIALIZE BOLT HANDLE			
480	MAGNAFLUX BBL ACTION	OPERATOR	7/28/09	SP
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7-28-09	DWO
510	DRILL AND TAP SIGHT HOLES		7-27-09	SP
520	GOFF BLAST BBL / REC		7/30/09	SP
540	APPLY COATINGS (BARREL ACTION)		8/12	✓
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-13-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-13-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	8-13-09	SP
	D) OIL FIRING PIN ASSEMBLY		8-31-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

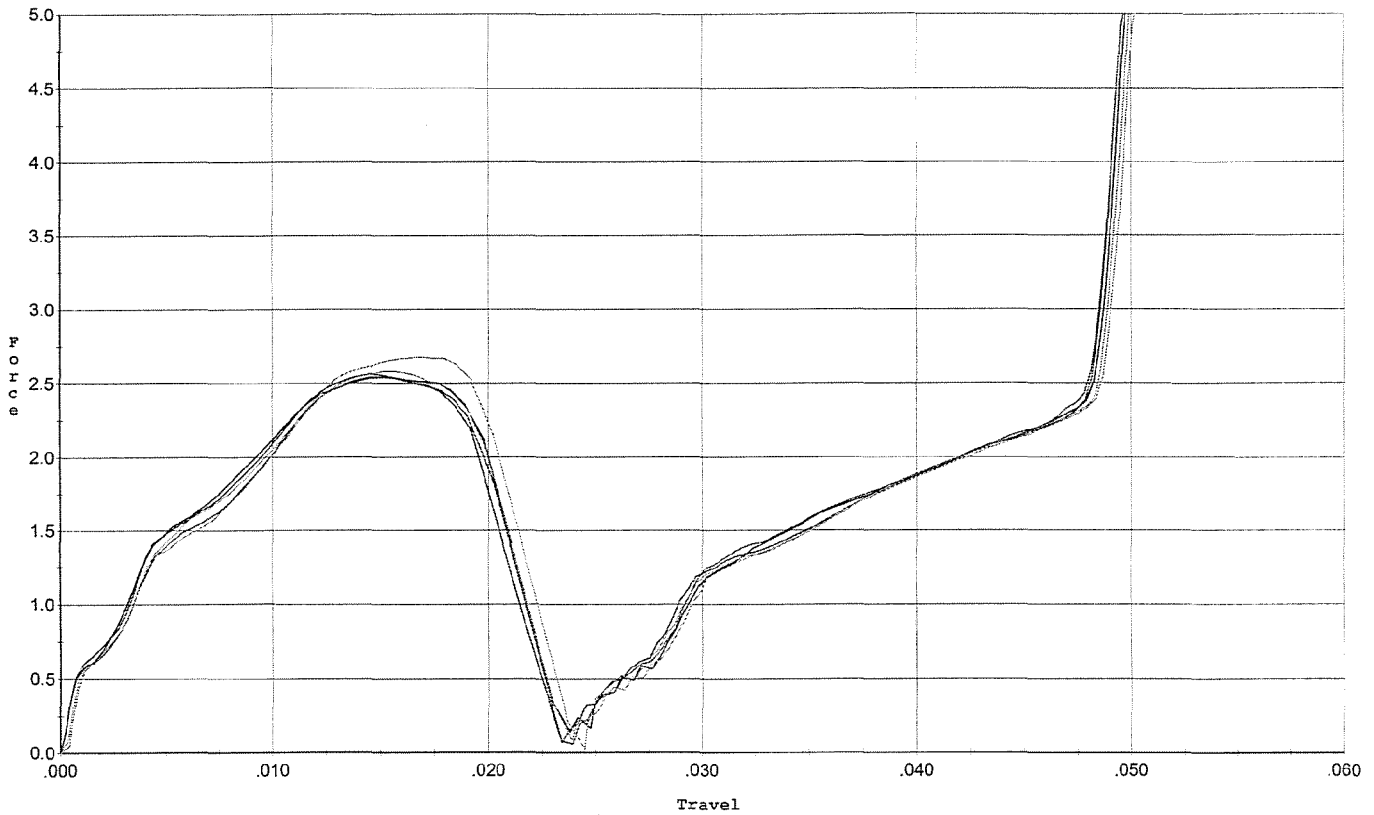
560	BARBER - M24 0094950 F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	2.2	2.2	2.2	9-1-09	RP
CONT.							
	G) SAFETY OFF FORCE	2 LBS MIN	3.8	3.8	3.8	9-1-09	RP
	H) TRIGGER PULL TEST AND RETAINABILITY						
	I) FIRING PIN INDENT	.020 MIN	.022	.022	.022	9-1-09	RP
	J) ASSEMBLE STOCK					8-31-09	RP
	K) ASSEMBLE SWIVEL STUDS					9-1-09	RP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S						
	M) IRON SIGHT ALIGNMENT						
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER						
640 & 650	FUNCTION TEST AND TARGET		PASS	FAIL		9/1/09	RP
			PASS	FAIL			
	MALFUNCTION		CORRECTION				
	MALFUNCTION		CORRECTION				
	MALFUNCTION		CORRECTION				
	MALFUNCTION		CORRECTION				
660	INSPECT FOR LIVE AMMO					9/1/09	TAR
670	FINAL INSPECTION A) HEADSPACE					9-1-09	RP
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	2.47	2.30	2.56 2.50 2.46	9-1-09	RP
	C) FUNCTION					9-1-09	RP
690	PACK						

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/28/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



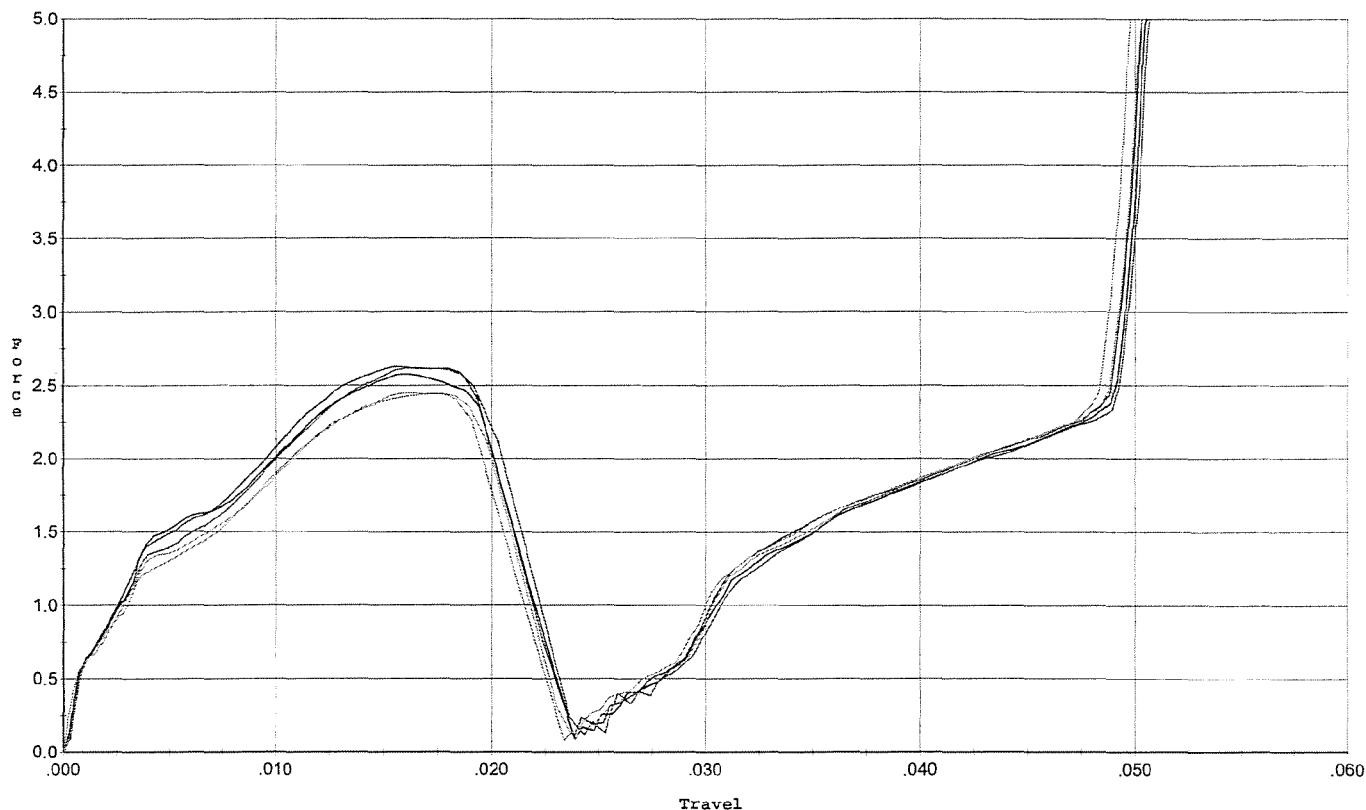
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.561	0.019	0.00	0.035	0.034		Set Trigger
2	2.542	0.020	0.00	0.034	0.035		Set Trigger
3	2.540	0.020	0.00	0.034	0.035		Set Trigger
4	2.675	0.020	0.00	0.034	0.036		Set Trigger
5	2.579	0.020	0.00	0.034	0.034		Set Trigger

A. 2.57

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/28/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



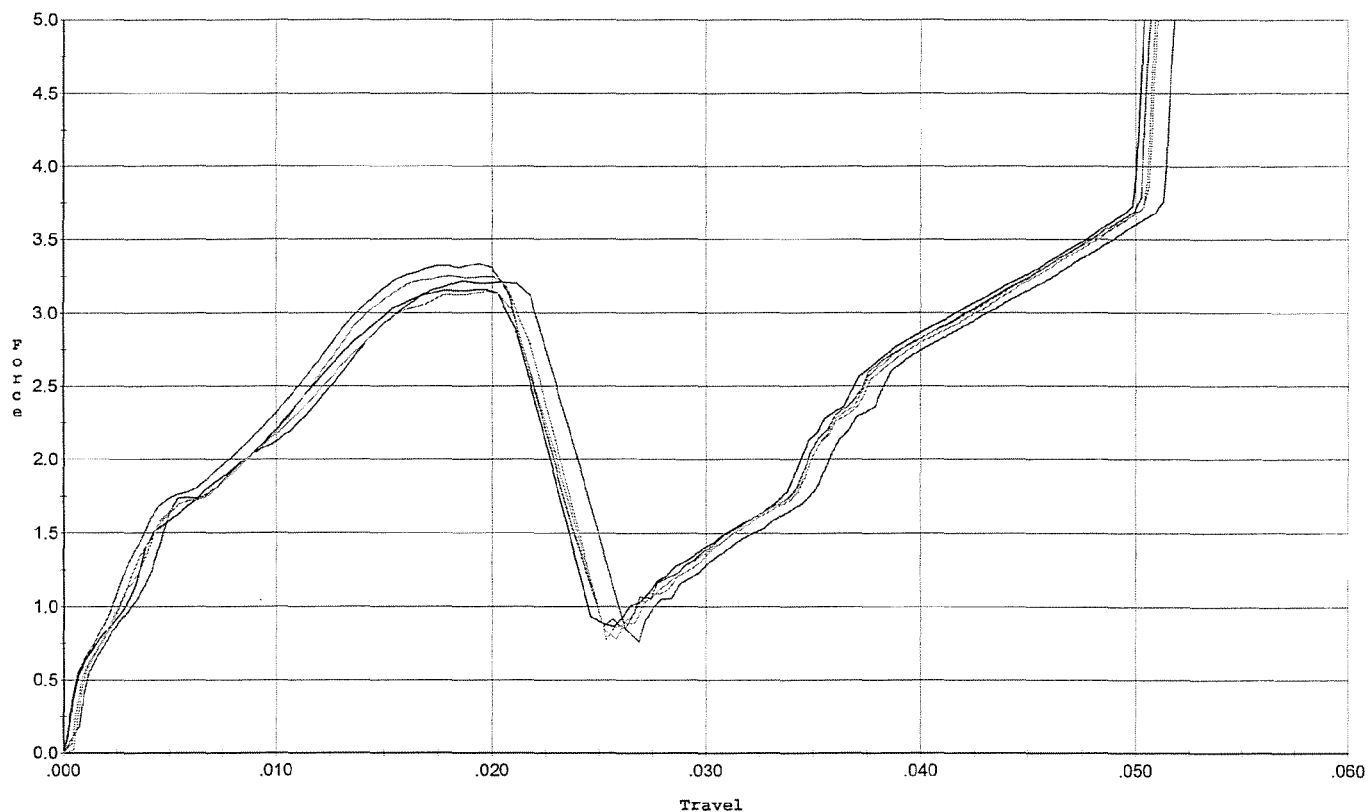
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.630	0.019	0.00	0.035	0.035		Set Trigger
2	2.577	0.019	0.00	0.035	0.035		Set Trigger
3	2.620	0.020	0.00	0.035	0.036		Set Trigger
4	2.450	0.020	0.00	0.035	0.033		Set Trigger
5	2.444	0.019	0.00	0.035	0.032		Set Trigger

A-254

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/28/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



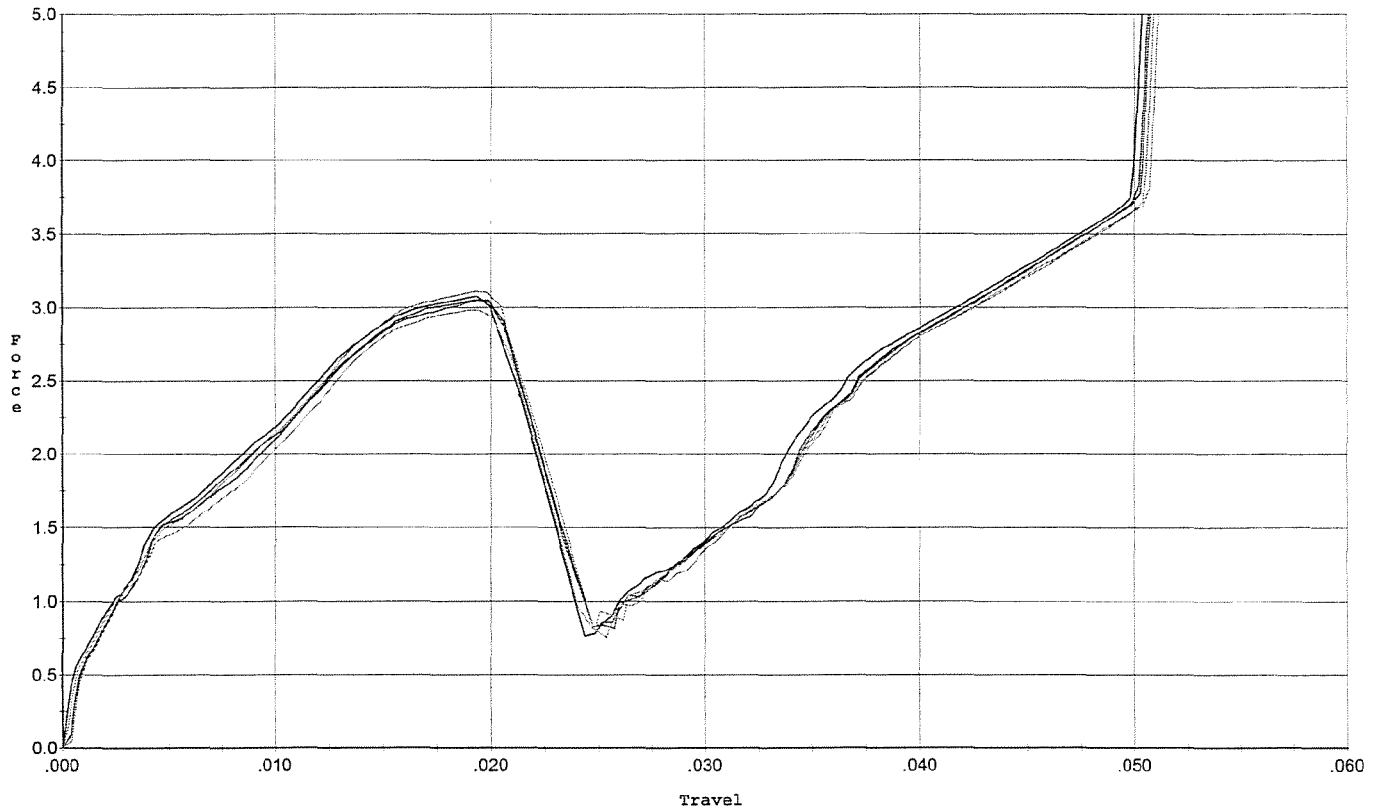
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.217	0.024	0.008	0.032	0.050		Set Trigger
2	3.158	0.021	0.00	0.032	0.044		Set Trigger
3	3.332	0.021	0.00	0.033	0.046		Set Trigger
4	3.147	0.023	0.00	0.032	0.047		Set Trigger
5	3.253	0.022	0.00	0.033	0.046		Set Trigger

12.3.22

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/28/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.051	0.021	0.00	0.033	0.041		Set Trigger
2	3.077	0.021	0.00	0.032	0.043		Set Trigger
3	3.050	0.021	0.00	0.033	0.041		Set Trigger
4	2.983	0.021	0.00	0.033	0.041		Set Trigger
5	3.110	0.022	0.00	0.033	0.045		Set Trigger

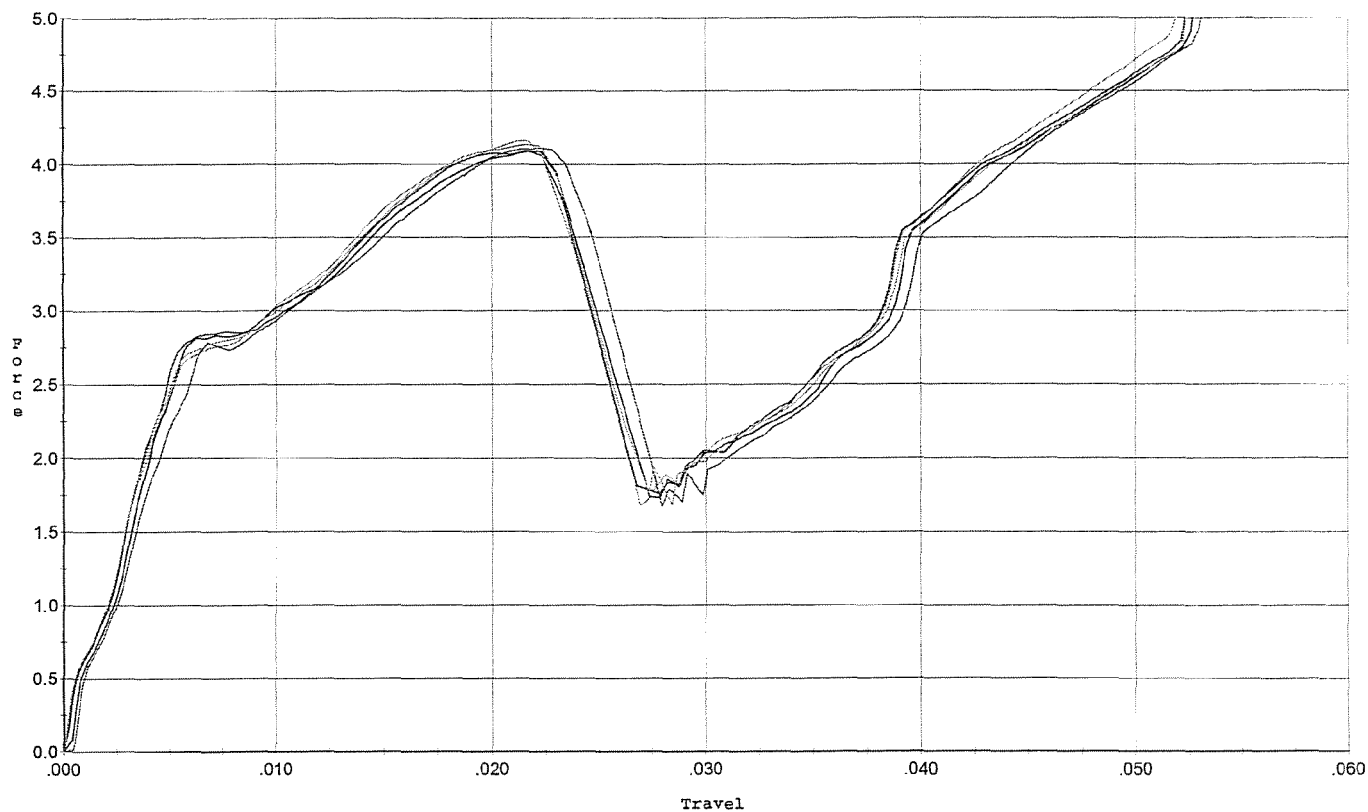
4.3.05

Trigger Scan 2.01 ,SN 10337, printed by Remington Arms Co., Inc.. 8/28/2009 7:53:01 AM

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/28/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



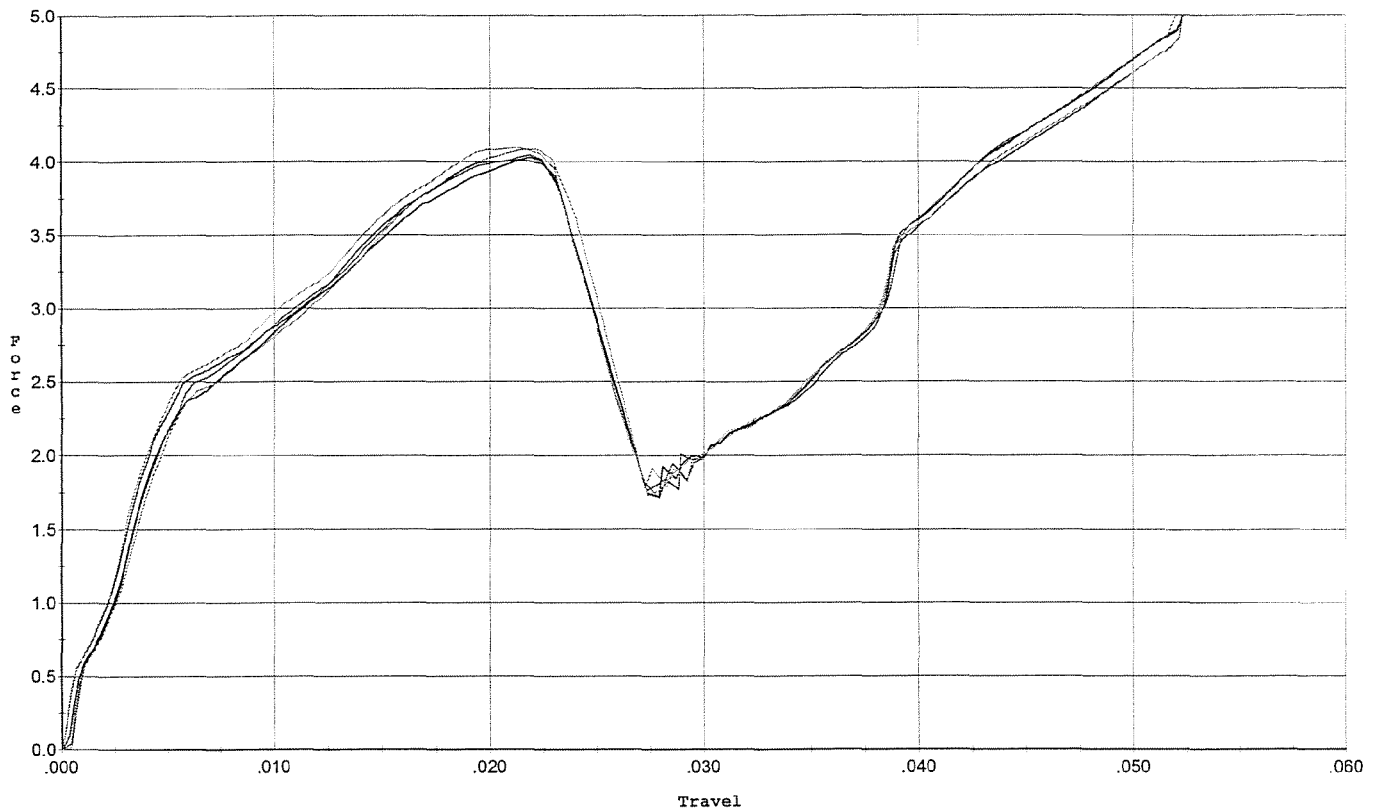
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.085	0.023	0.00	0.030	0.065		Set Trigger
2	4.090	0.023	0.00	0.030	0.064		Set Trigger
3	4.109	0.025	0.00	0.030	0.068		Set Trigger
4	4.131	0.023	0.00	0.030	0.065		Set Trigger
5	4.157	0.024	0.00	0.030	0.067		Set Trigger

A.4.11

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: cms 8/28/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



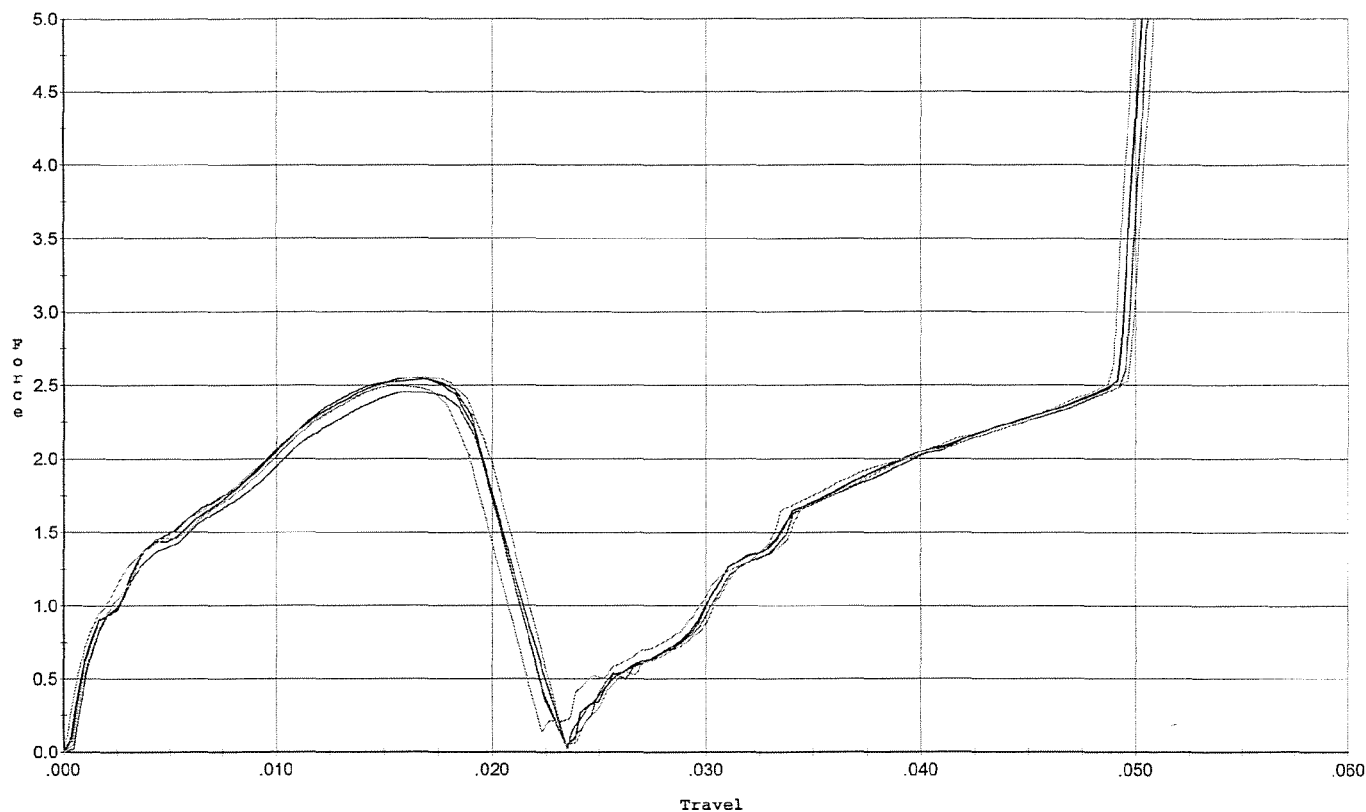
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.012	0.023	0.00	0.030	0.063		Set Trigger
2	4.028	0.023	0.00	0.030	0.062		Set Trigger
3	4.044	0.023	0.00	0.030	0.063		Set Trigger
4	4.097	0.023	0.00	0.029	0.064		Set Trigger
5	4.084	0.024	0.00	0.029	0.065		Set Trigger

A-4.05

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: cms 8/28/2009

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs +/- .50 lb for final test



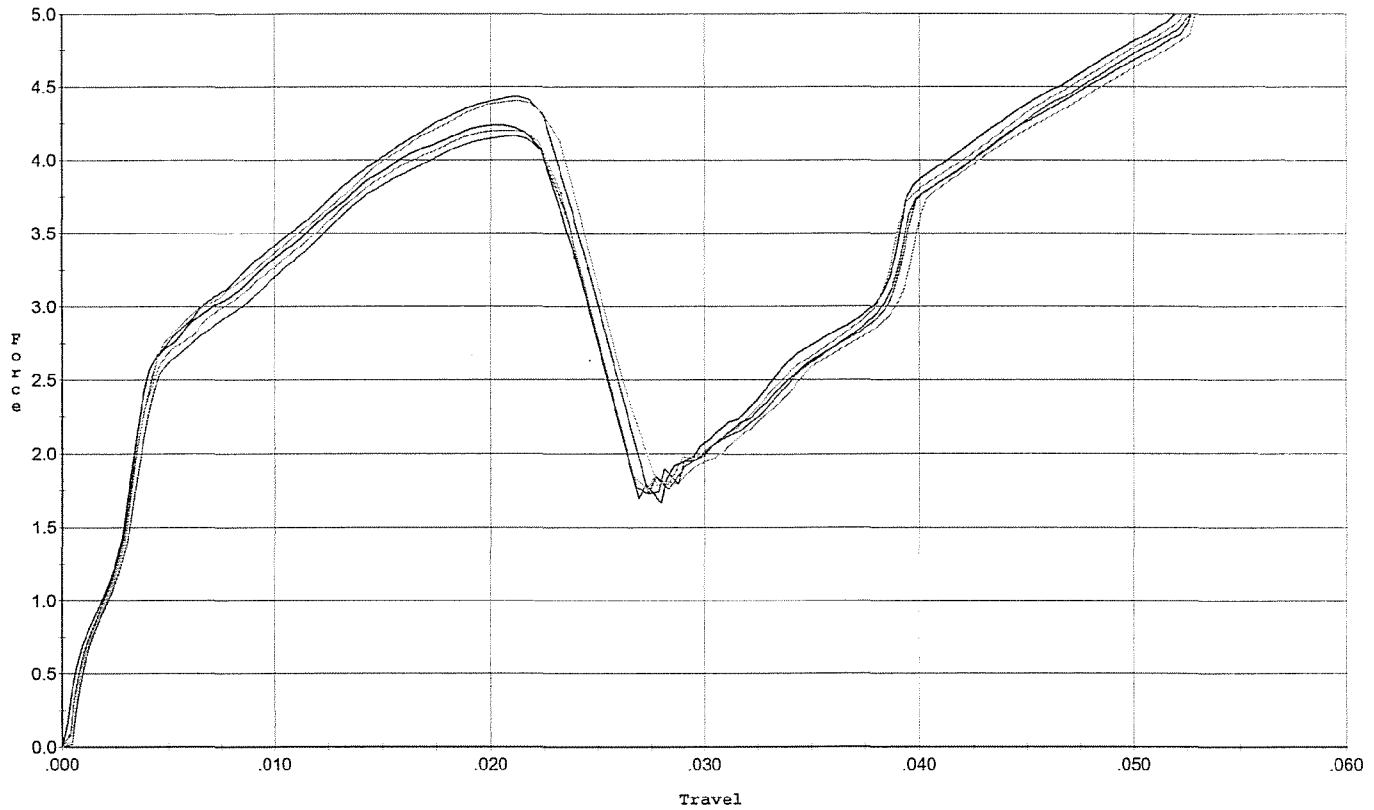
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.539	0.019	0.00	0.035	0.034		Set Trigger
2	2.548	0.019	0.00	0.035	0.034		Set Trigger
3	2.453	0.019	0.00	0.035	0.033		Set Trigger
4	2.496	0.019	0.00	0.035	0.033		Set Trigger
5	2.554	0.020	0.006	0.035	0.035		Set Trigger

A-251

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: cms 8/28/2009

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.436	0.025	0.00	0.030	0.075		Set Trigger
2	4.241	0.024	0.00	0.030	0.071		Set Trigger
3	4.166	0.023	0.00	0.030	0.068		Set Trigger
4	4.406	0.023	0.00	0.030	0.071		Set Trigger
5	4.202	0.023	0.00	0.030	0.068		Set Trigger

A.4.29