

G 6868474

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

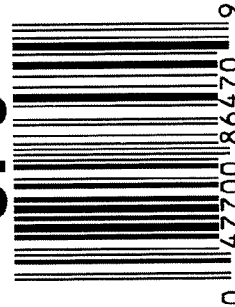
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6868474

UPC



GUN SERIAL # G 6868474

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-28-09	SP
430	ASSEMBLE TO STOCK		7-28-09	SP
440	PROOF		7-28-09	SP
460	CHECK HEADSPACE	MAGNA-FLUX	7-28-09	SP
470	DIS-ASSEMBLE ACTION		7-28-09	SP
472	SERIALIZE BOLT HANDLE		7-29-09	RT
480	MAGNAFLUX BBL ACTION	OPERATOR 	7/31/09	
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7-31-09	AWD
510	DRILL AND TAP SIGHT HOLES		7-29-09	SP
520	GOFF BLAST BBL / REC		7/31/09	gld
540	APPLY COATINGS (BARREL ACTION)		8/11	✓
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-17-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-19-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	8-17-09	SP
	D) OIL FIRING PIN ASSEMBLY		8-20-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

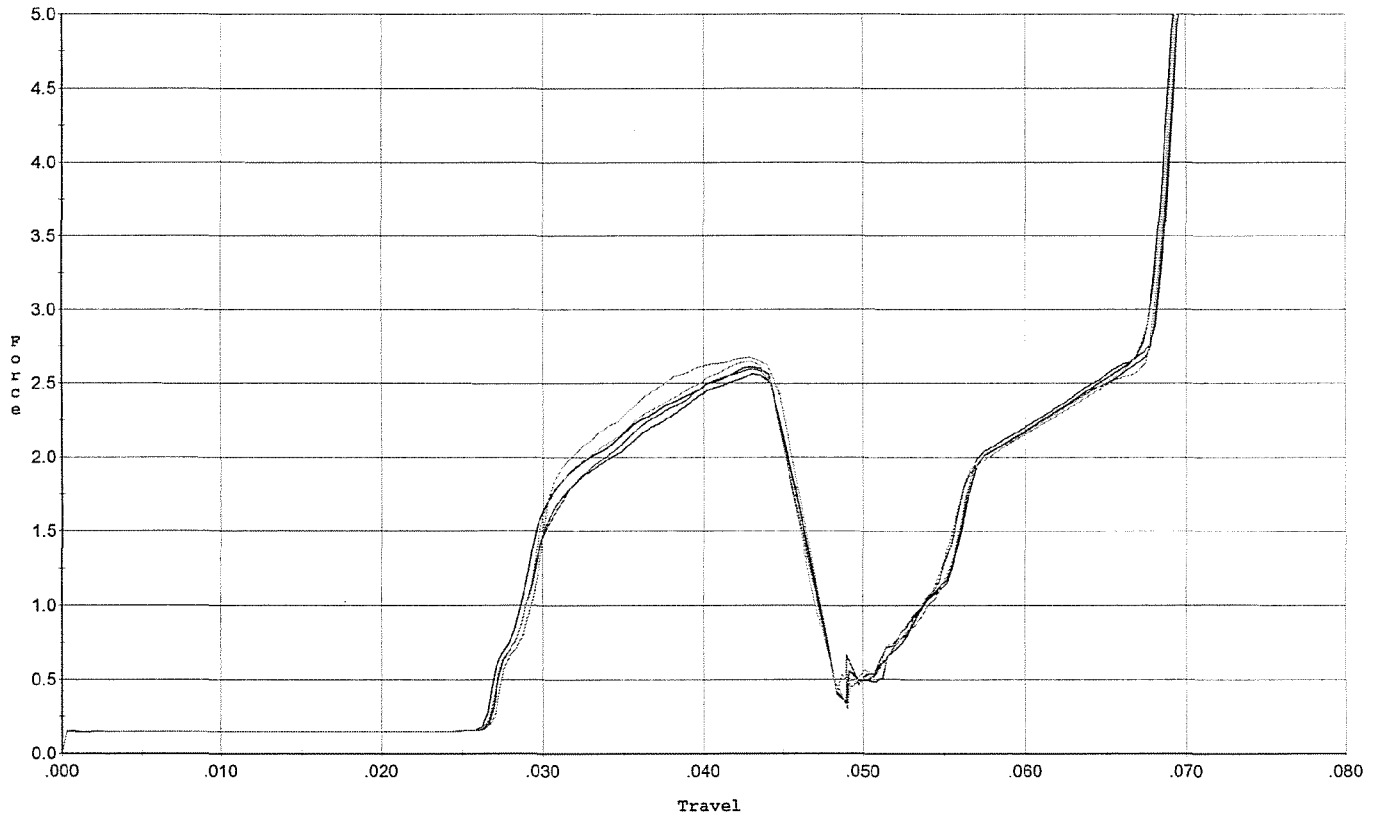
560	BARBER - M24 0095065 F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>42</u> <u>42</u> <u>42</u>	8-22-09	LN
CONT.					
	G) SAFETY OFF FORCE	2 LBS MIN	<u>50</u> <u>50</u> <u>50</u>	8-22-09	LN
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	<u>.024</u> <u>.024</u> <u>.020</u>	8-22-09	LN
	J) ASSEMBLE STOCK			8-20-09	LN
	K) ASSEMBLE SWIVEL STUDS			8-22-09	LN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				
	M) IRON SIGHT ALIGNMENT				
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u> FAIL <u>PASS</u> FAIL	8-21-09	RP
	MALFUNCTION	CORRECTION			
	MALFUNCTION	CORRECTION	N/A		
	MALFUNCTION	CORRECTION			
	MALFUNCTION	CORRECTION			
660	INSPECT FOR LIVE AMMO			8-21-09	RPD
670	FINAL INSPECTION A) HEADSPACE			8-22-09	LN
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>226</u> <u>219</u> <u>234</u> <u>220</u> <u>219</u>	8-22-09	RP
	C) FUNCTION			8-22-09	LN
690	PACK			8/24/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/18/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



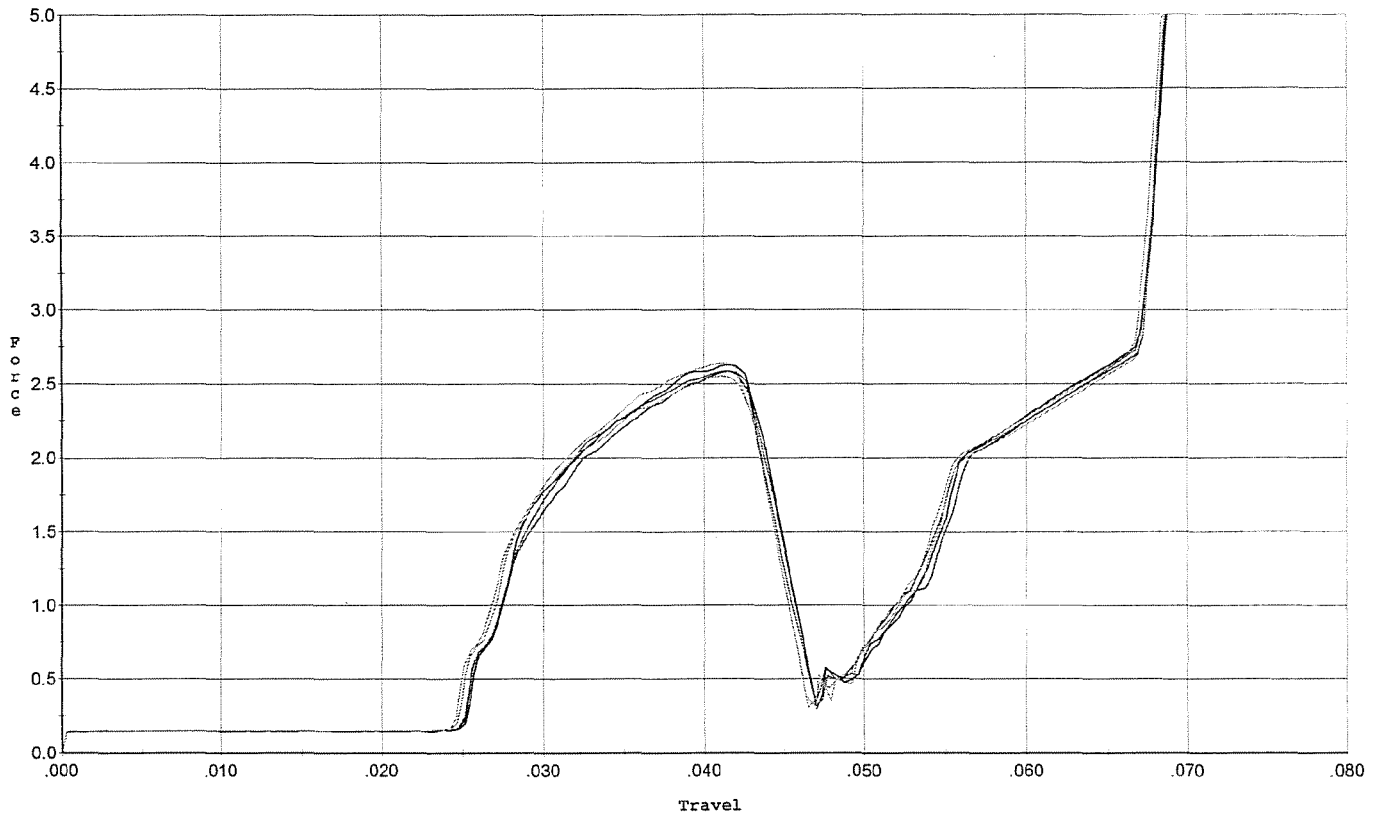
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.564	0.046	0.027	0.029	0.041		Set Trigger
2	2.611	0.046	0.027	0.029	0.043		Set Trigger
3	2.597	0.044	0.027	0.030	0.040		Set Trigger
4	2.649	0.044	0.027	0.030	0.041		Set Trigger
5	2.676	0.045	0.027	0.029	0.043		Set Trigger

A 2.61

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/18/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



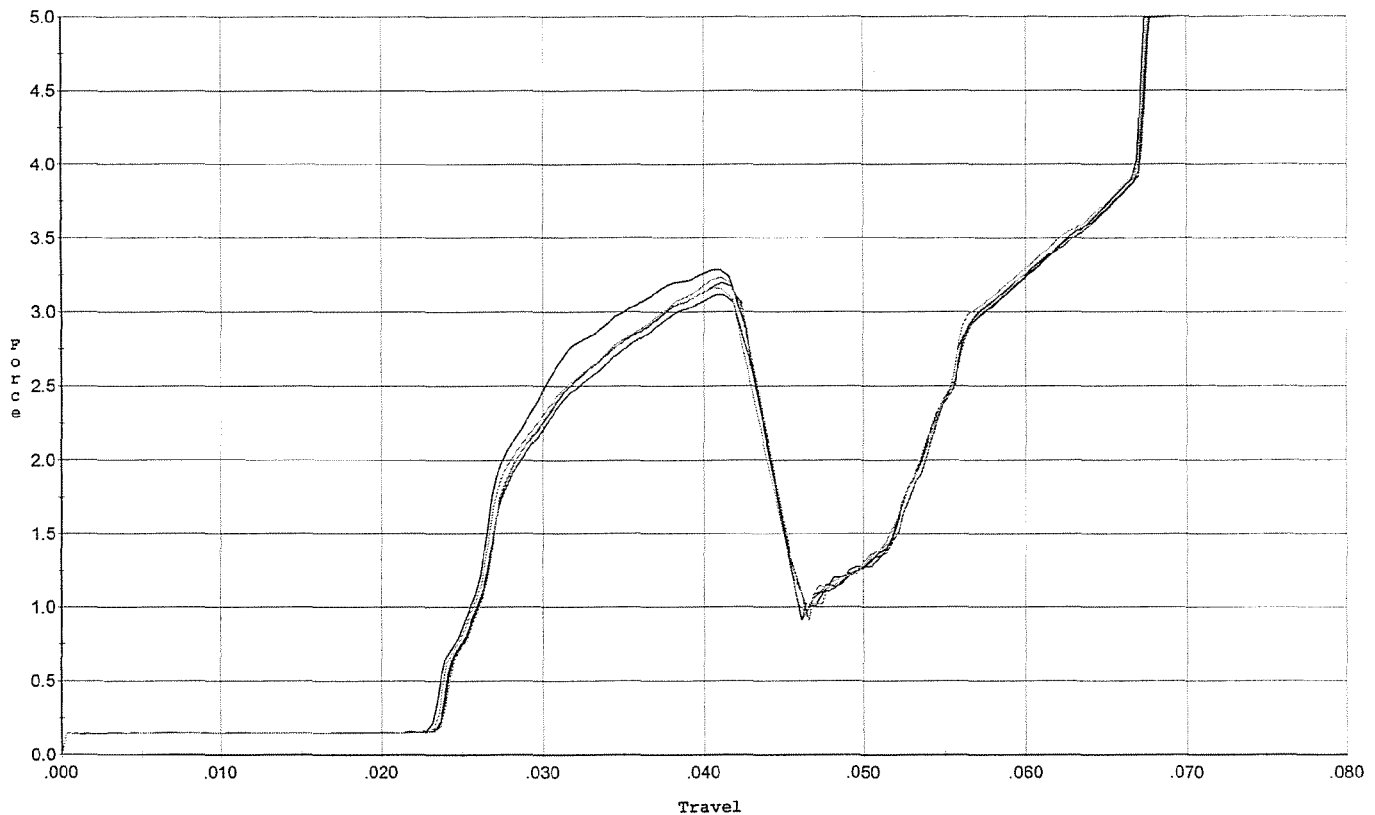
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.583	0.044	0.025	0.030	0.041		Set Trigger
2	2.628	0.044	0.025	0.029	0.042		Set Trigger
3	2.585	0.043	0.025	0.030	0.040		Set Trigger
4	2.555	0.043	0.025	0.030	0.041		Set Trigger
5	2.642	0.043	0.025	0.029	0.042		Set Trigger

A-2-59

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: cms 8/18/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs ini +/- .75 lb



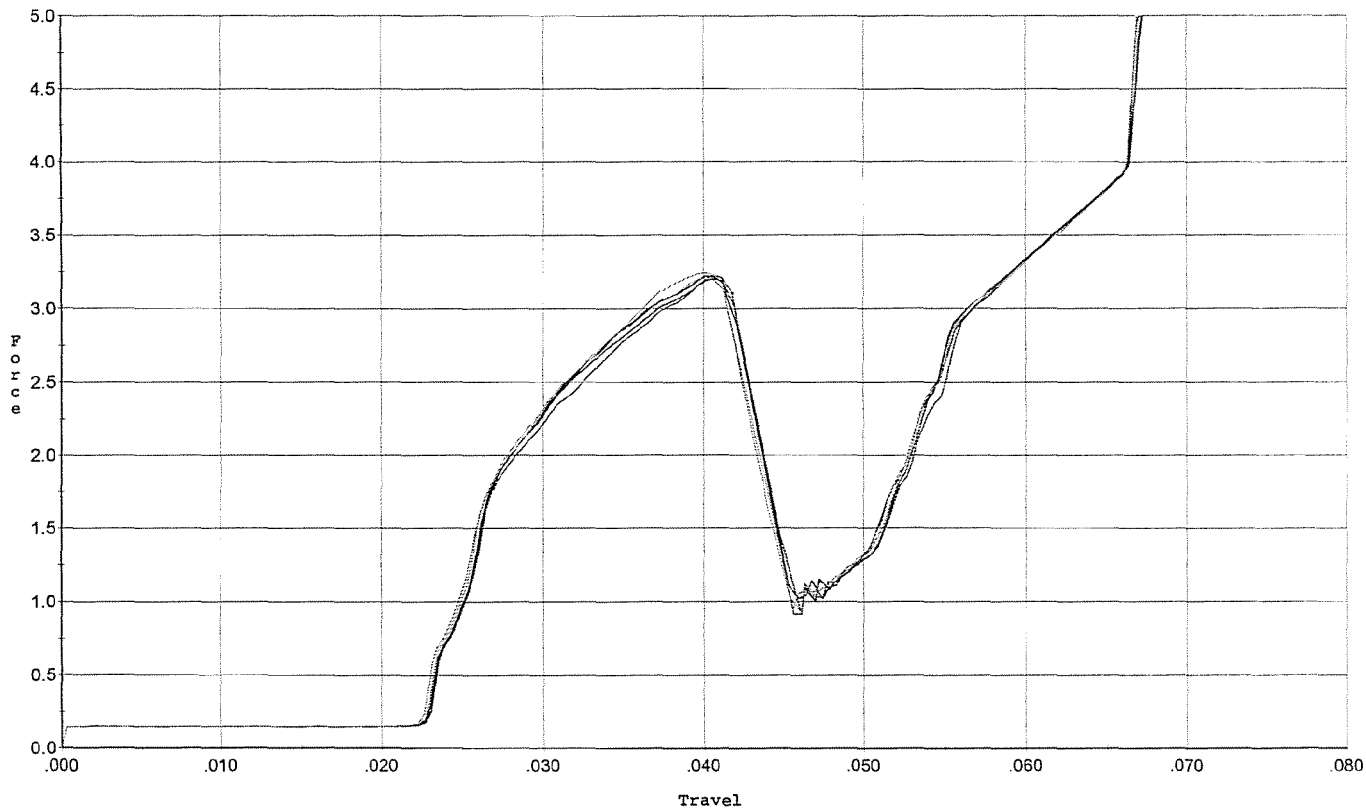
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.115	0.043	0.024	0.028	0.050		Set Trigger
2	3.286	0.043	0.023	0.027	0.053		Set Trigger
3	3.198	0.042	0.024	0.028	0.050		Set Trigger
4	3.162	0.042	0.024	0.028	0.049		Set Trigger
5	3.236	0.042	0.024	0.028	0.050		Set Trigger

A-3-19

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/18/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



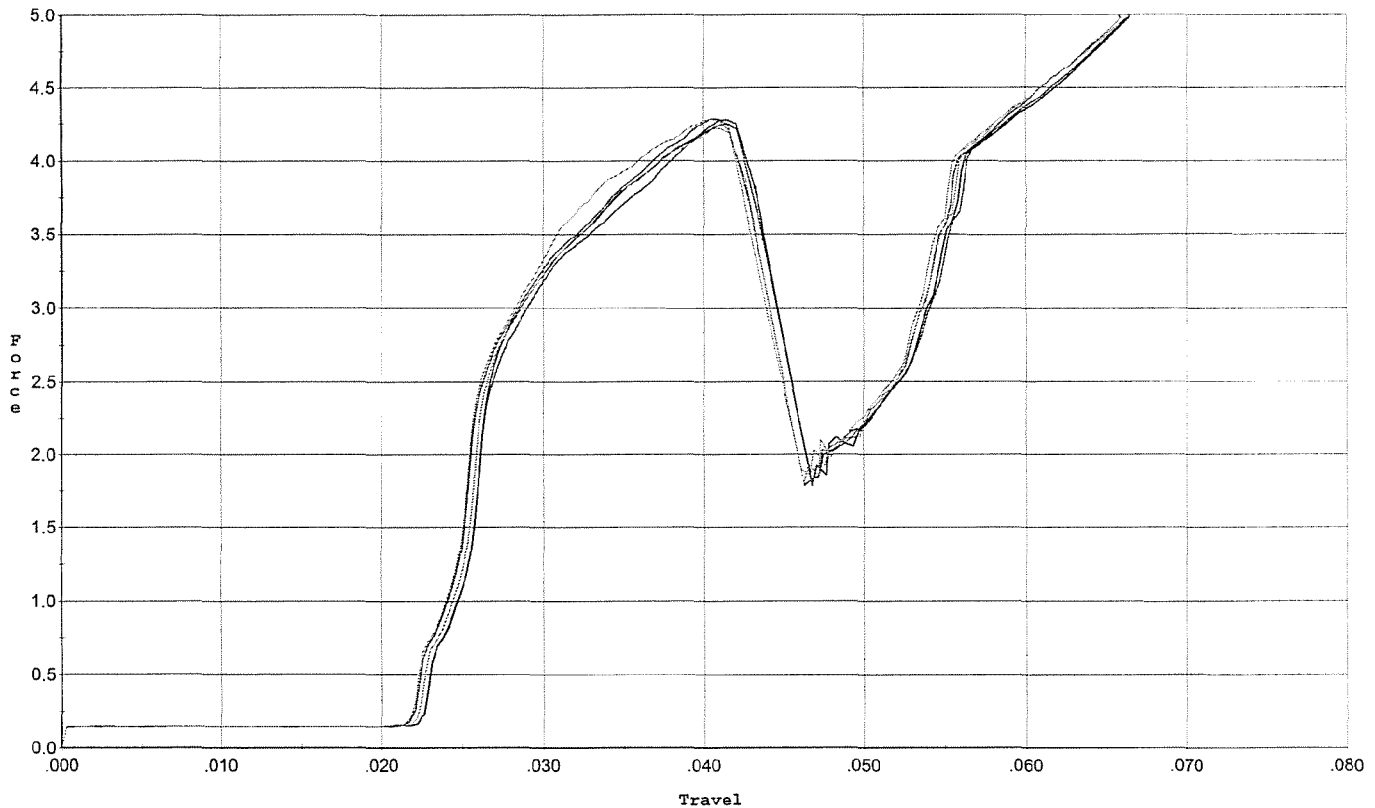
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.202	0.042	0.023	0.028	0.050		Set Trigger
2	3.220	0.042	0.023	0.028	0.050		Set Trigger
3	3.227	0.042	0.023	0.028	0.049		Set Trigger
4	3.243	0.043	0.023	0.028	0.052		Set Trigger
5	3.205	0.041	0.023	0.028	0.049		Set Trigger

A 3.21

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/18/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



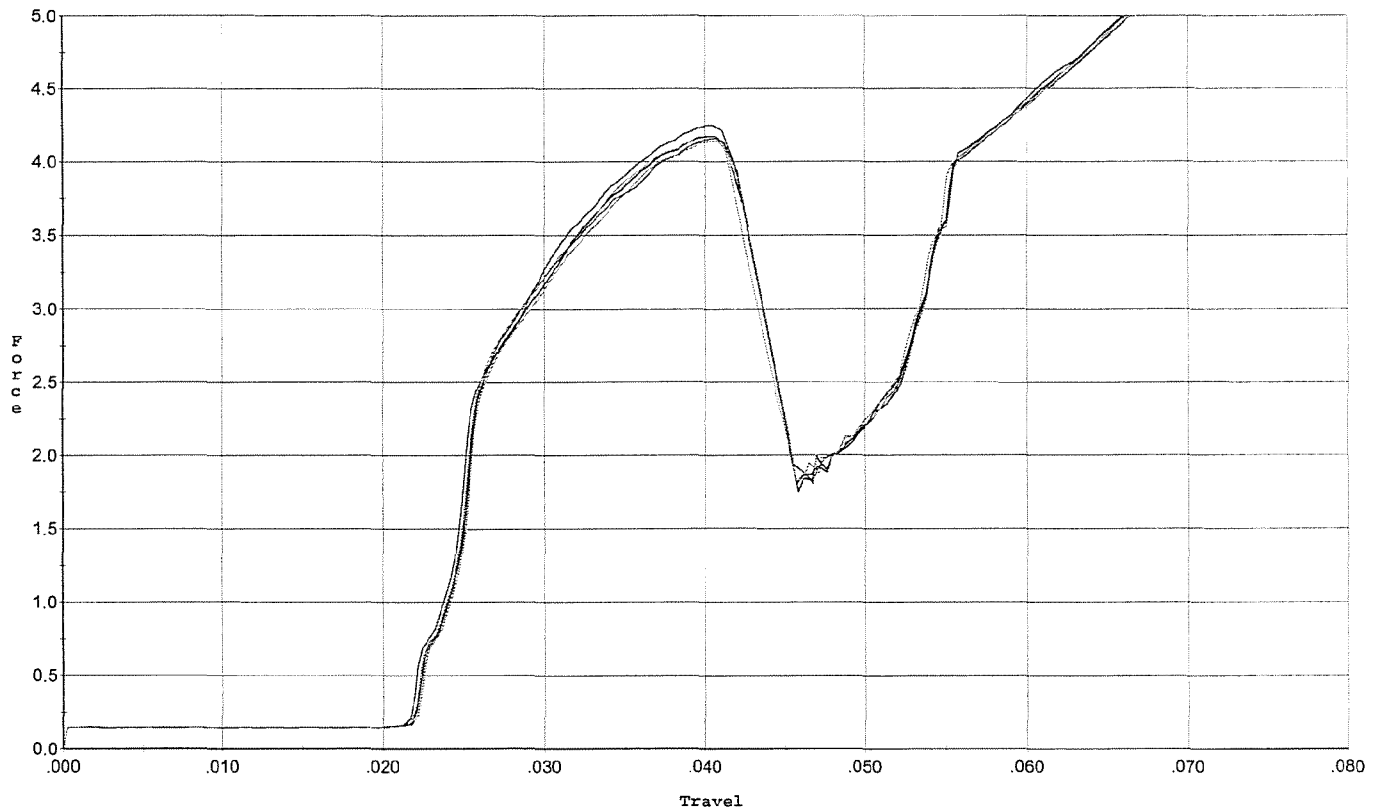
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.253	0.044	0.023	0.026	0.071		Set Trigger
2	4.281	0.043	0.023	0.026	0.071		Set Trigger
3	4.289	0.043	0.022	0.025	0.071		Set Trigger
4	4.220	0.043	0.022	0.026	0.070		Set Trigger
5	4.285	0.042	0.022	0.025	0.069		Set Trigger

A-4.26

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/18/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles +/- 1.0 lb



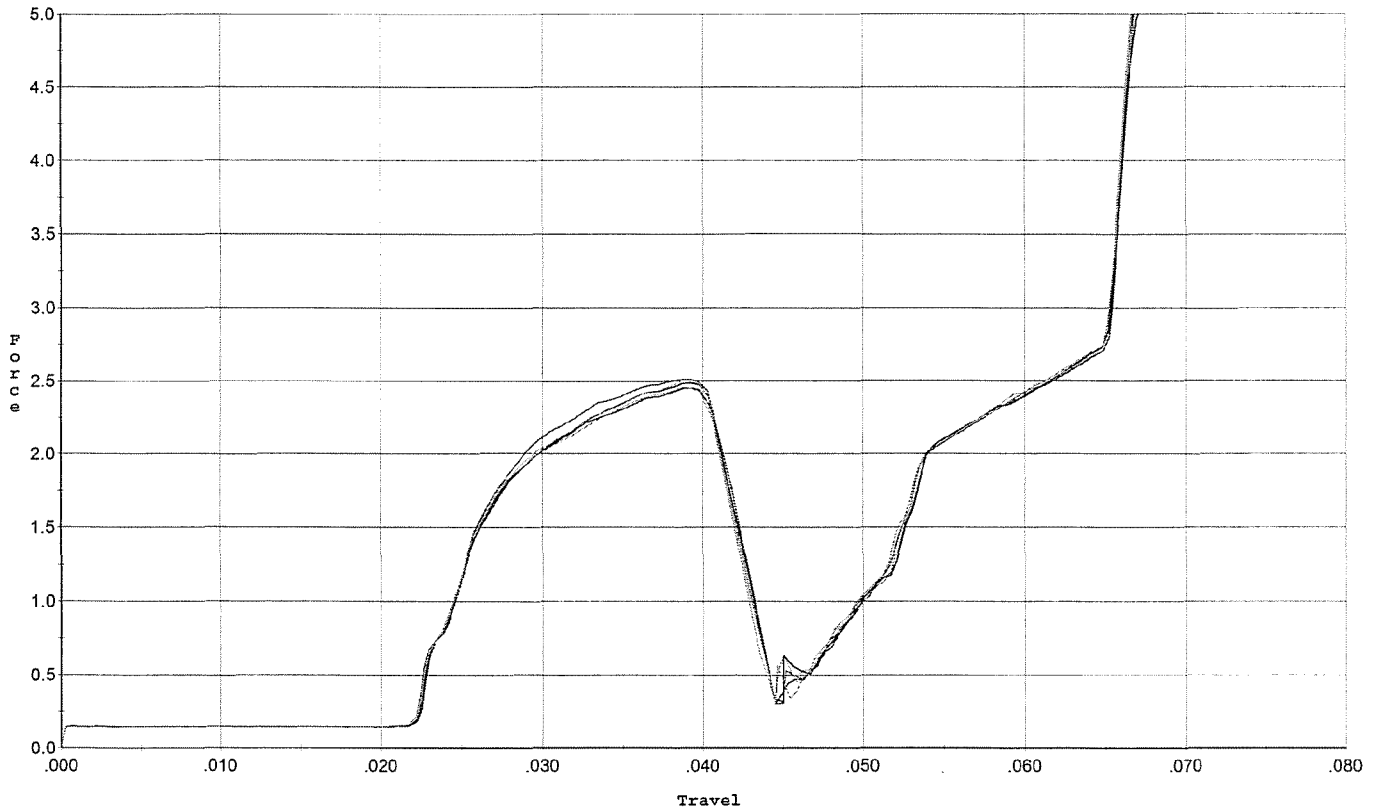
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.248	0.042	0.022	0.025	0.070		Set Trigger
2	4.174	0.042	0.022	0.025	0.069		Set Trigger
3	4.161	0.042	0.022	0.025	0.068		Set Trigger
4	4.169	0.041	0.022	0.025	0.067		Set Trigger
5	4.145	0.042	0.022	0.026	0.068		Set Trigger

A-4.19

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/18/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



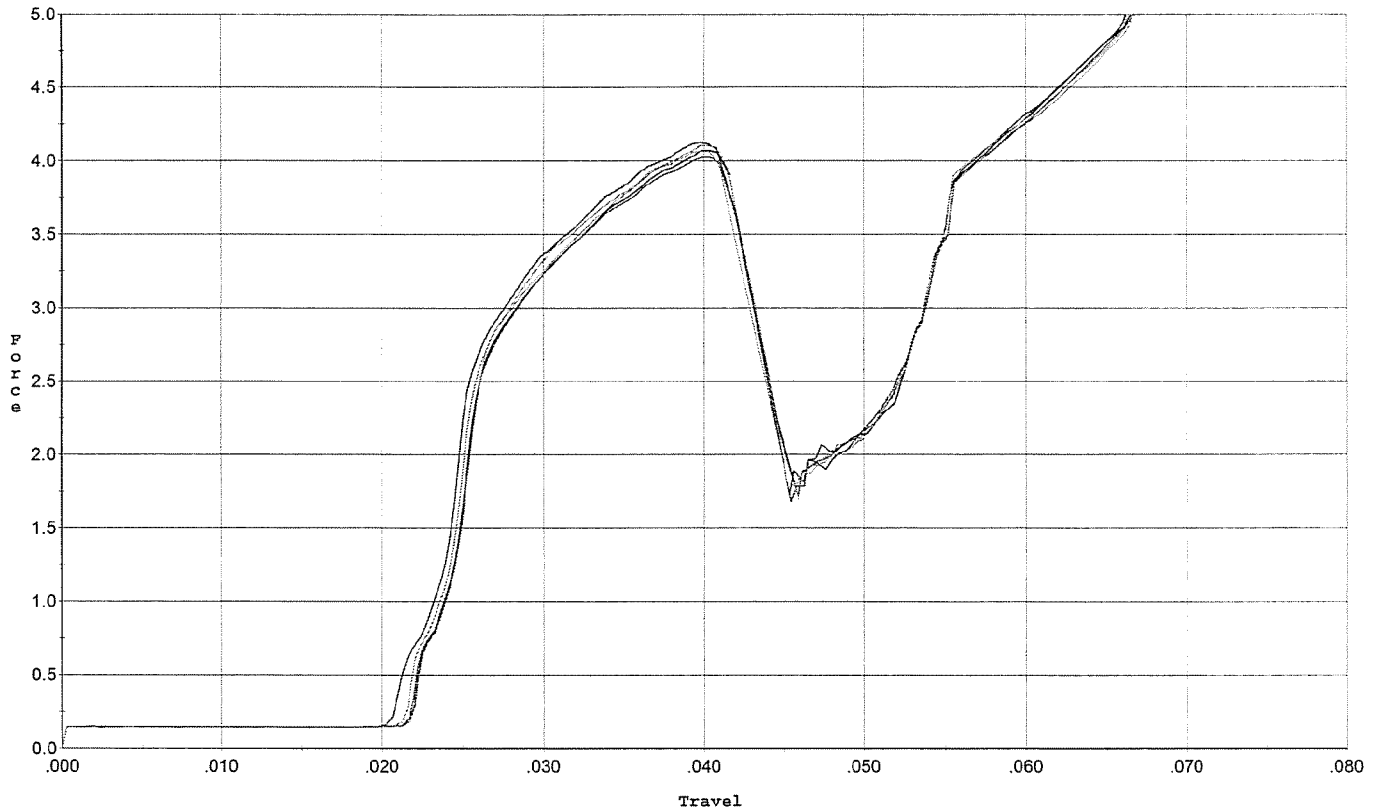
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.451	0.040	0.023	0.030	0.039		Set Trigger
2	2.487	0.042	0.023	0.029	0.041		Set Trigger
3	2.513	0.042	0.022	0.029	0.042		Set Trigger
4	2.499	0.040	0.022	0.029	0.039		Set Trigger
5	2.458	0.041	0.022	0.029	0.039		Set Trigger

A-2-48

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: cms 8/18/2009

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.126	0.042	0.021	0.025	0.070		Set Trigger
2	4.071	0.042	0.022	0.026	0.066		Set Trigger
3	4.024	0.042	0.022	0.026	0.067		Set Trigger
4	4.065	0.041	0.022	0.025	0.066		Set Trigger
5	4.104	0.042	0.022	0.026	0.067		Set Trigger

A 4.07