

66868477

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



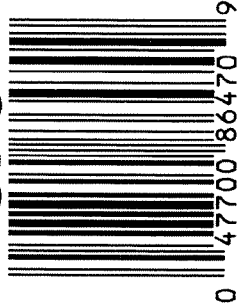
owner registration sticker



ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6868477

UPC



BM FORM

GUN SERIAL # G 6868477

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-28-09	SP
430	ASSEMBLE TO STOCK		7-28-09	SP
440	PROOF		7-28-09	SP
460	CHECK HEADSPACE	MAGNA - FLUX	7-28-09	SP
470	DIS-ASSEMBLE ACTION		7-28-09	SP
472	SERIALIZE BOLT HANDLE		7-29-09	SP
480	MAGNAFLUX BBL ACTION	OPERATOR 	7/31/09	
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7-31-09	DW O
510	DRILL AND TAP SIGHT HOLES		7-29-09	SP
520	GOFF BLAST BBL / REC		7/31/09	SP
540	APPLY COATINGS (BARREL ACTION)		8/11	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-19-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-19-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	8-19-09	SP
	D) OIL FIRING PIN ASSEMBLY		8-24-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

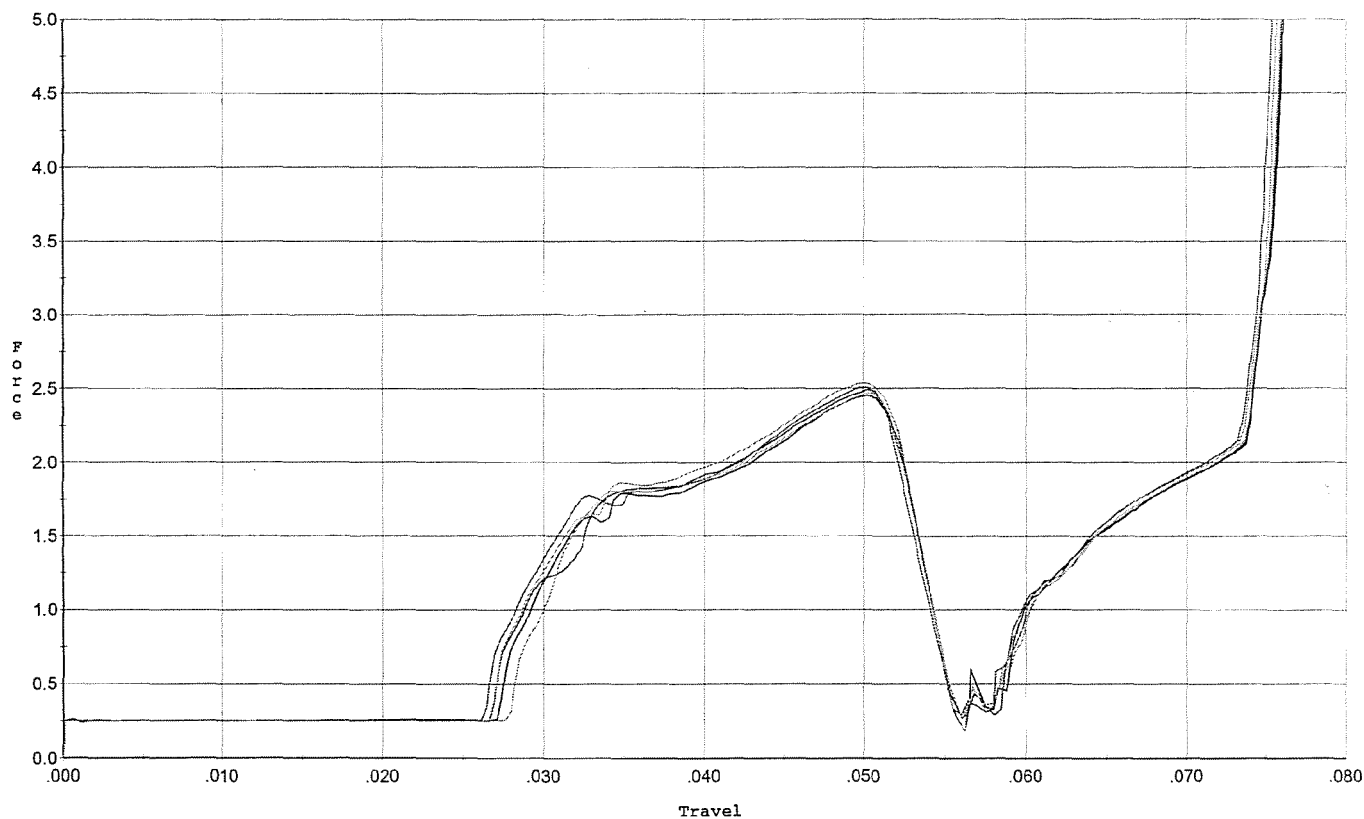
560	F) SAFETY ON FORCE	BARBER - M24 0095101 2 LBS MIN 10 LBS MAX	<u>4°</u> <u>4°</u> <u>4°</u>	8/27/09	RB
CONT.	G) SAFETY OFF FORCE	2 LBS MIN	<u>8°</u> <u>8°</u> <u>8°</u>	8/27/09	RB
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	<u>024</u> <u>024</u> <u>023</u>	8/27/09	RB
	J) ASSEMBLE STOCK			8-24-09	RB
	K) ASSEMBLE SWIVEL STUDS			8/27/09	RB
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				
	M) IRON SIGHT ALIGNMENT				
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u> FAIL <u>PASS</u> FAIL	8/26/09	RB
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
660	INSPECT FOR LIVE AMMO			8/26/09	TAR
670	FINAL INSPECTION A) HEADSPACE			8/27/09	RB
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.45</u> <u>2.52</u> <u>2.60</u> <u>2.54</u> <u>2.55</u>	8/26/09	RB
	C) FUNCTION			8/27/09	RB
690	PACK			8-27-09	TK

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: cms 8/21/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



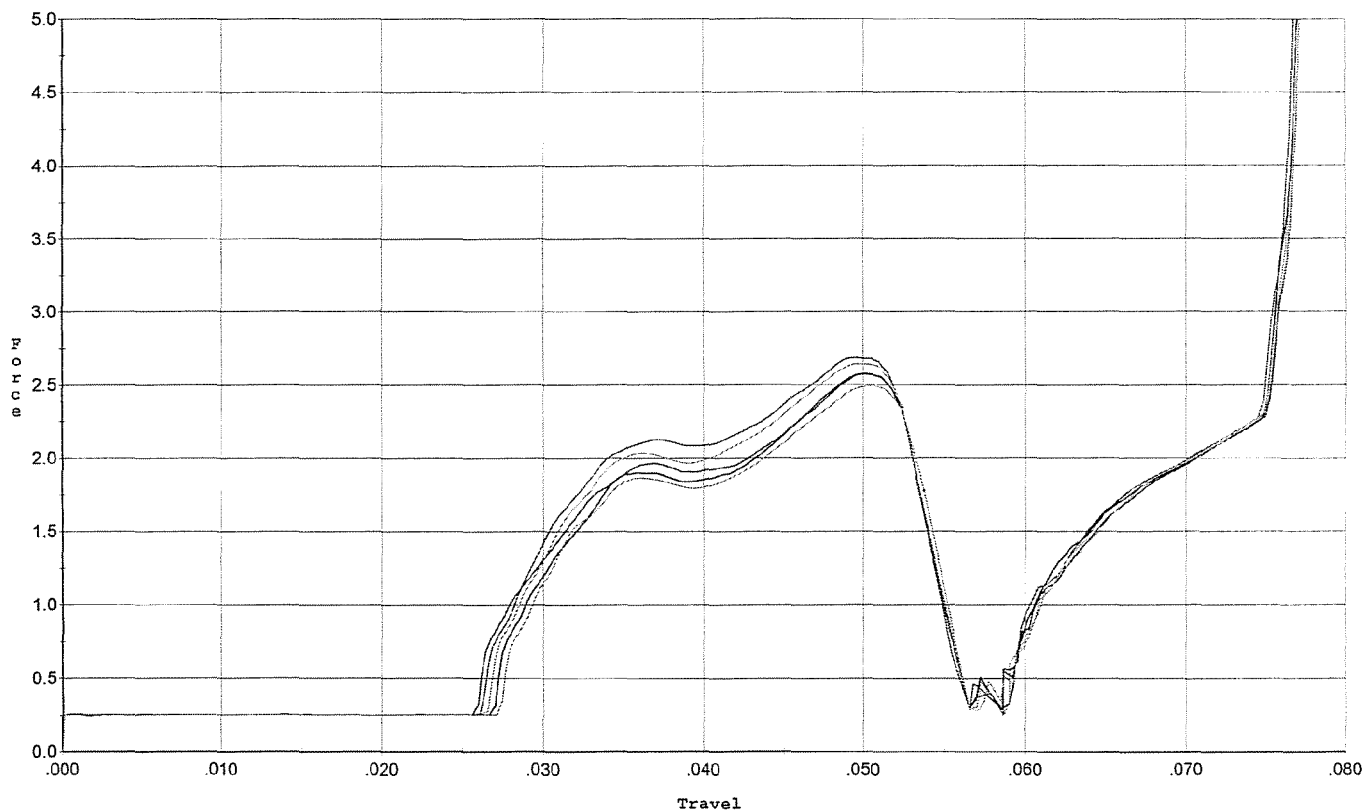
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.489	0.052	0.027	0.029	0.054		Set Trigger
2	2.452	0.052	0.027	0.029	0.054		Set Trigger
3	2.507	0.051	0.026	0.028	0.054		Set Trigger
4	2.467	0.053	0.027	0.029	0.055		Set Trigger
5	2.536	0.052	0.028	0.029	0.054		Set Trigger

A-2-49

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: cms 8/21/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs after 50 cycles+/- .50 lb



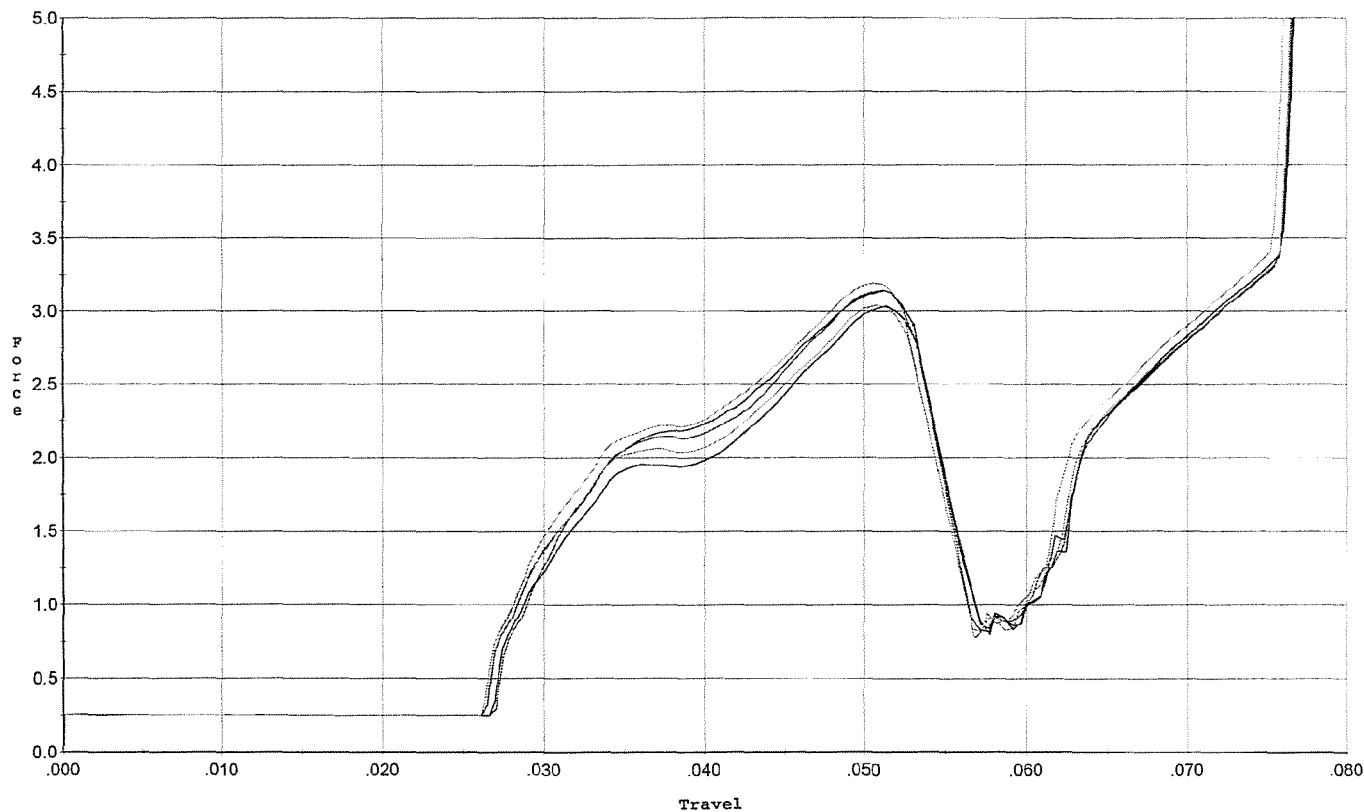
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.577	0.052	0.026	0.029	0.057		Set Trigger
2	2.573	0.052	0.027	0.029	0.056		Set Trigger
3	2.683	0.052	0.026	0.029	0.060		Set Trigger
4	2.642	0.052	0.027	0.029	0.059		Set Trigger
5	2.492	0.054	0.027	0.029	0.056		Set Trigger

A-259

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: cms 8/21/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



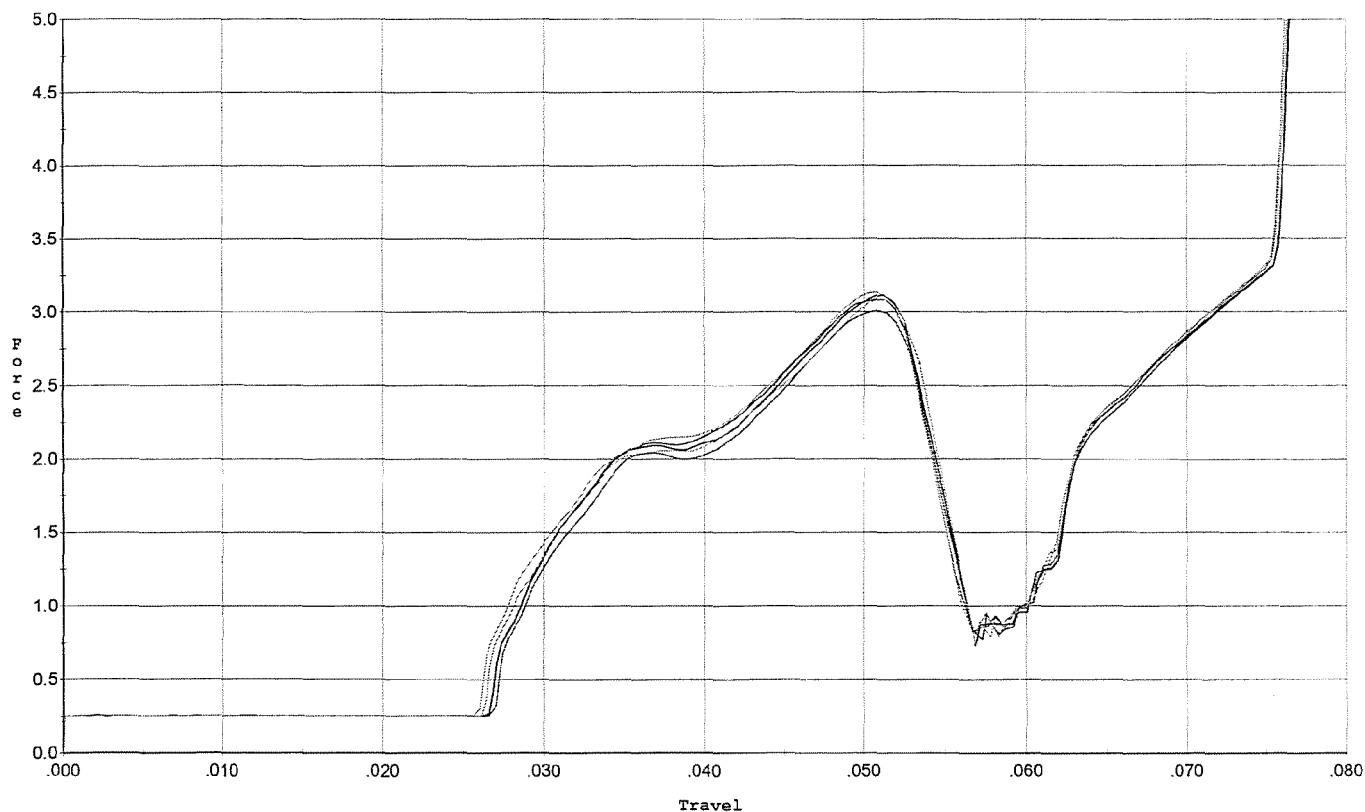
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.139	0.053	0.027	0.028	0.067		Set Trigger
2	3.034	0.053	0.027	0.028	0.063		Set Trigger
3	3.142	0.053	0.027	0.028	0.066		Set Trigger
4	3.190	0.052	0.026	0.028	0.067		Set Trigger
5	3.042	0.055	0.026	0.027	0.066		Set Trigger

A-3.10

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/21/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles/- .75 lb



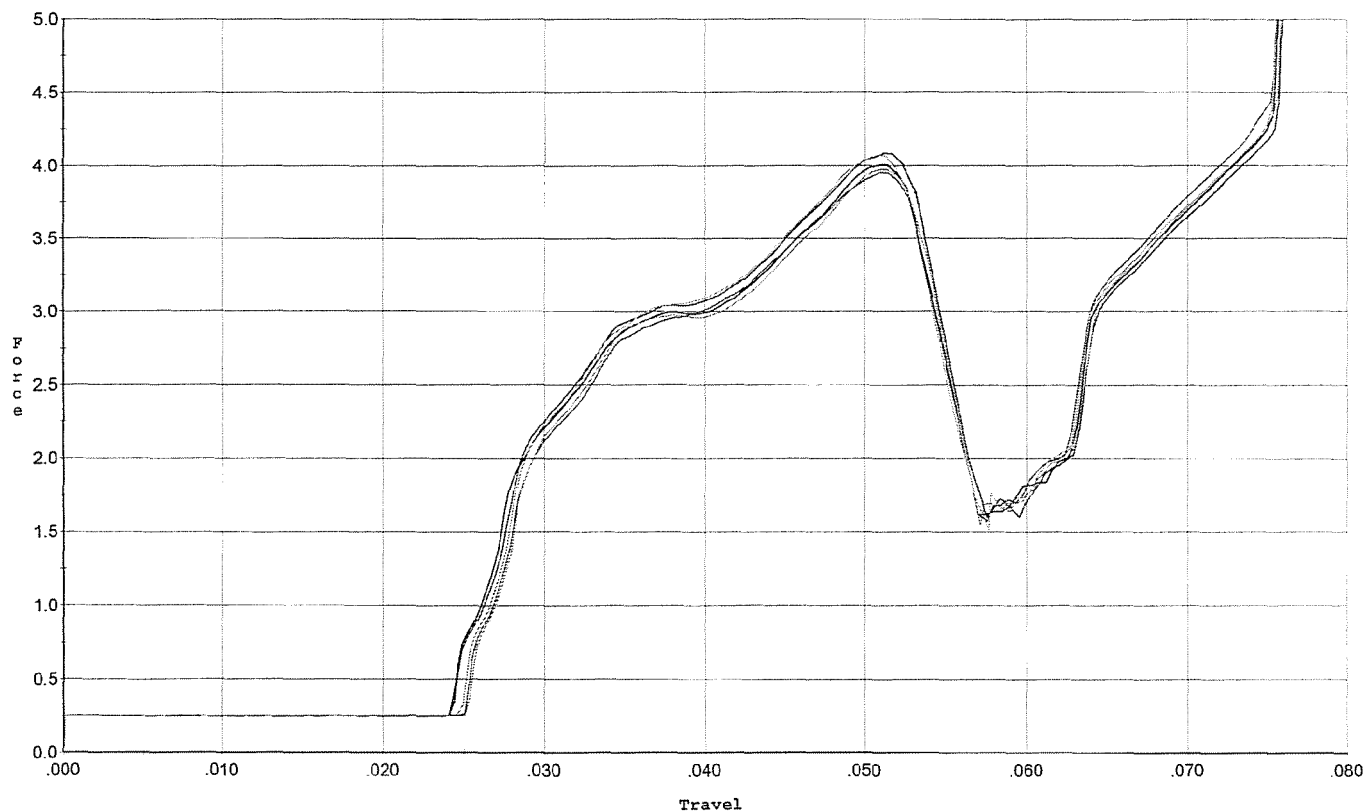
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.085	0.053	0.027	0.028	0.065		Set Trigger
2	3.113	0.054	0.027	0.027	0.067		Set Trigger
3	3.009	0.053	0.027	0.028	0.063		Set Trigger
4	3.083	0.053	0.026	0.027	0.066		Set Trigger
5	3.131	0.053	0.026	0.028	0.066		Set Trigger

A.3.08

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/21/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



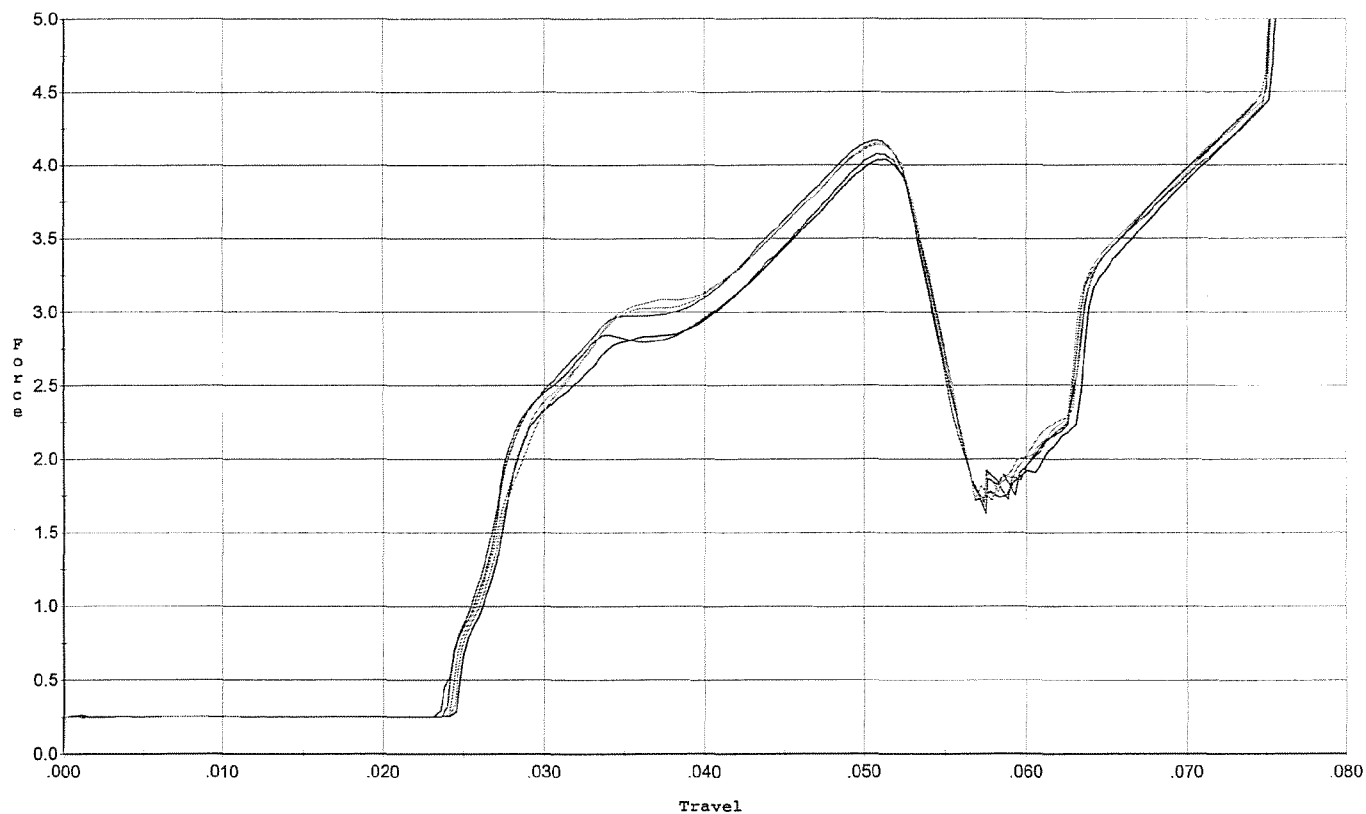
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.087	0.053	0.024	0.025	0.092		Set Trigger
2	4.007	0.055	0.024	0.025	0.093		Set Trigger
3	3.955	0.055	0.025	0.026	0.091		Set Trigger
4	4.072	0.053	0.025	0.026	0.090		Set Trigger
5	3.976	0.054	0.025	0.026	0.089		Set Trigger

A.4.01

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/21/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



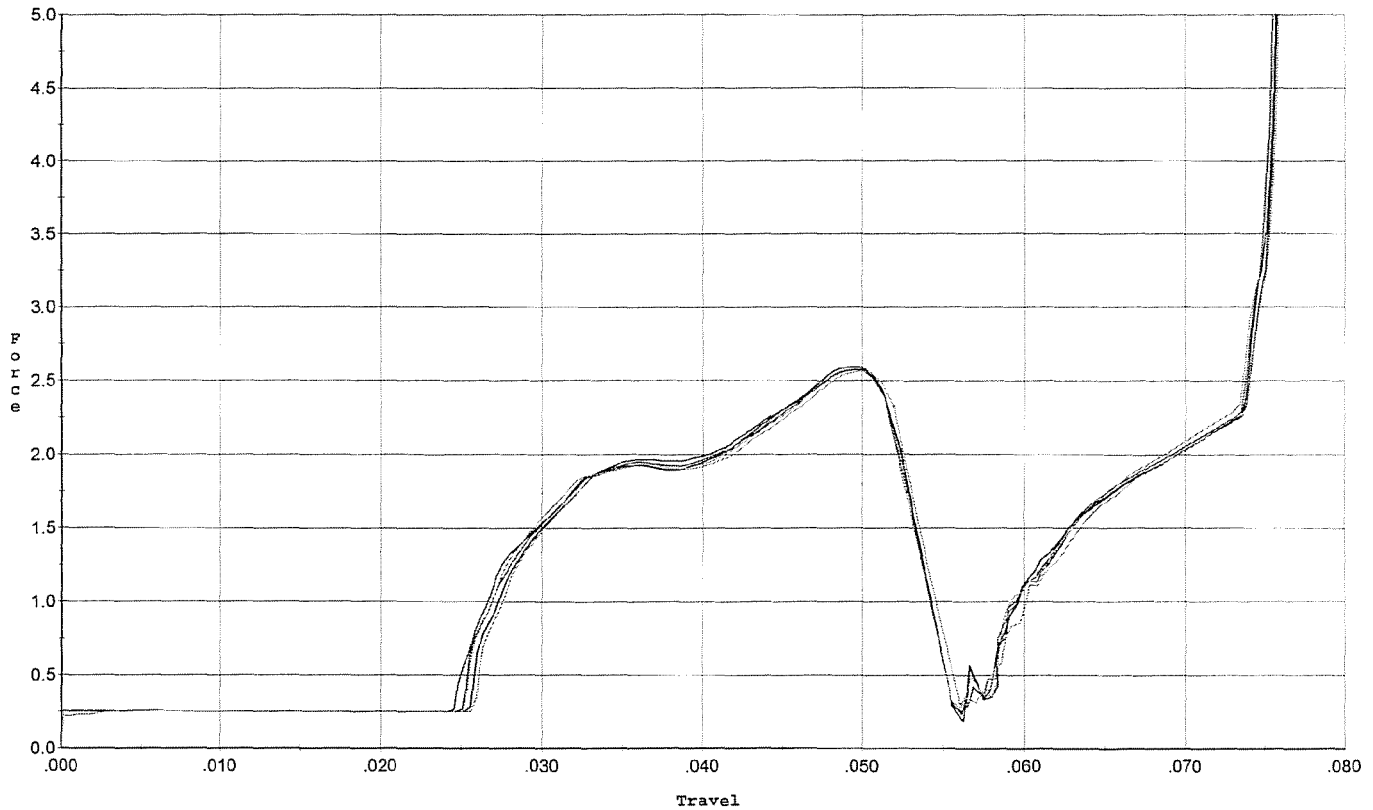
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.076	0.053	0.024	0.025	0.091		Set Trigger
2	4.039	0.054	0.025	0.025	0.092		Set Trigger
3	4.172	0.053	0.024	0.025	0.093		Set Trigger
4	4.153	0.052	0.024	0.025	0.092		Set Trigger
5	4.139	0.054	0.024	0.025	0.095		Set Trigger

A-4-11

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: cms 8/21/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb



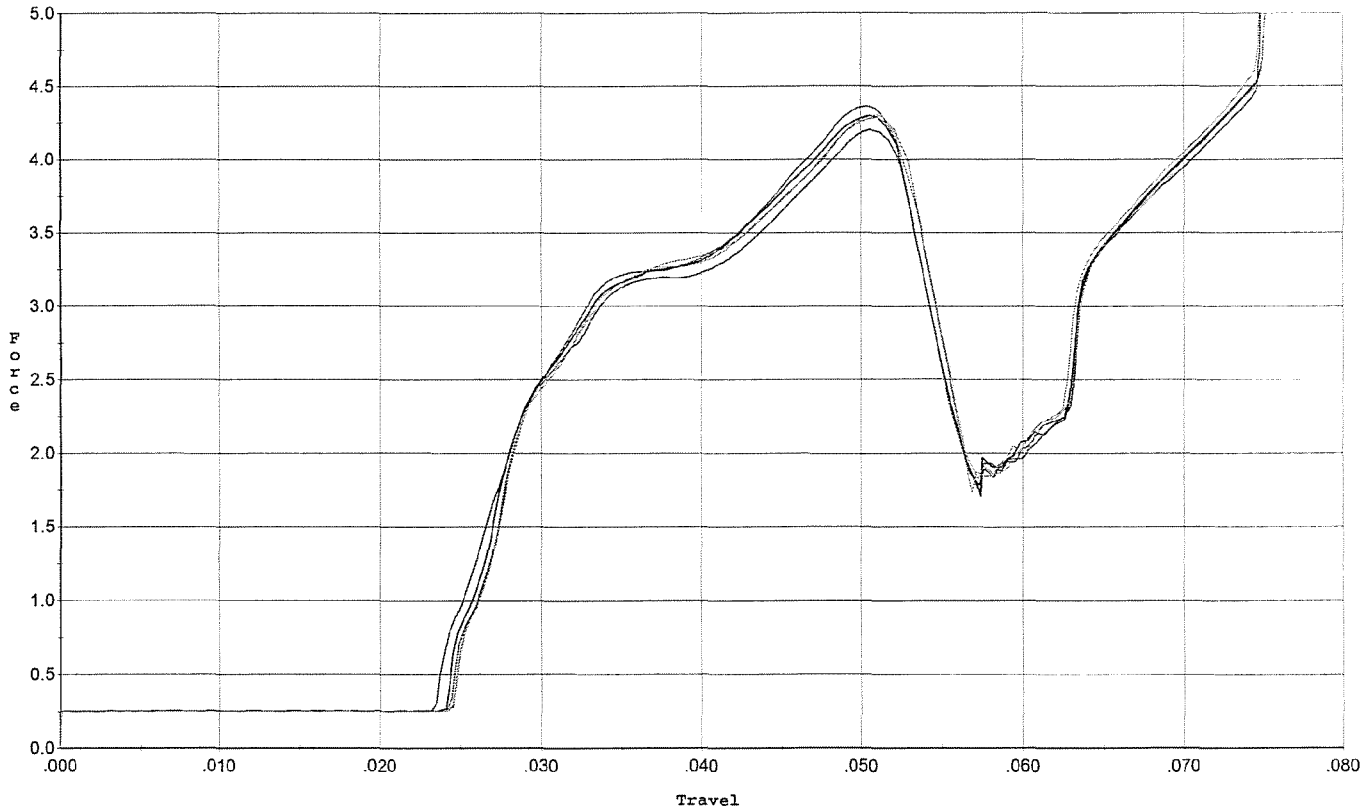
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.593	0.053	0.025	0.028	0.060		Set Trigger
2	2.574	0.052	0.026	0.028	0.058		Set Trigger
3	2.572	0.053	0.025	0.028	0.059		Set Trigger
4	2.566	0.052	0.026	0.028	0.057		Set Trigger
5	2.569	0.053	0.025	0.028	0.060		Set Trigger

A-2.57

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: cms 8/21/2009

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs ini +/- 1.0 lb for target & accurac



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.204	0.052	0.024	0.025	0.095		Set Trigger
2	4.299	0.052	0.024	0.025	0.096		Set Trigger
3	4.365	0.052	0.024	0.025	0.096		Set Trigger
4	4.307	0.053	0.025	0.025	0.097		Set Trigger
5	4.288	0.053	0.025	0.025	0.097		Set Trigger

A.4.29