

6868482

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase

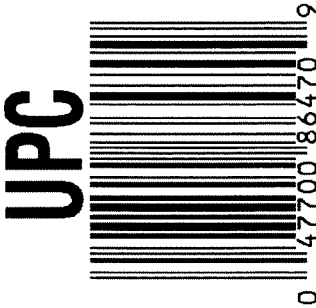


owner registration sticker



ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6868482



BM FORM

GUN SERIAL #

G 6868482

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-28-09	SPD
430	ASSEMBLE TO STOCK		7-28-09	SP
440	PROOF		7-28-09	SPD
460	CHECK HEADSPACE		7-28-09	SPD
470	DIS-ASSEMBLE ACTION		7-28-09	SPD
472	SERIALIZE BOLT HANDLE		7-29-09	RTZ
480	MAGNAFLUX BBL ACTION	MAGNA - FLUX 2009 OPERATOR 	7/31/09	
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7-31-09	Duo
510	DRILL AND TAP SIGHT HOLES		7-29-09	SP
520	GOFF BLAST BBL / REC		7/31/09	ms
540	APPLY COATINGS (BARREL ACTION)		8/11	C
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-18-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-18-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	8-18-09	SP
	D) OIL FIRING PIN ASSEMBLY		8-24-09	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

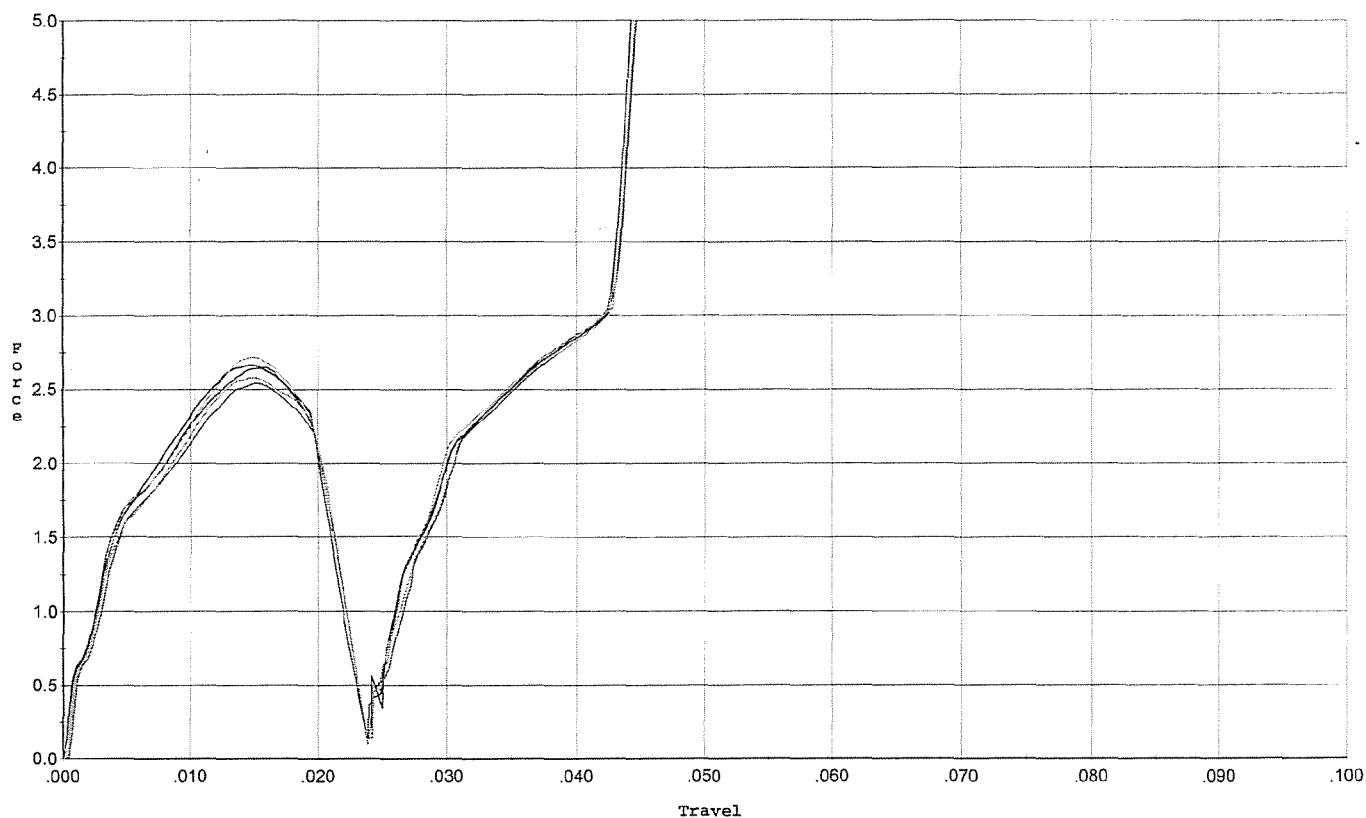
560	F) SAFETY ON FORCE	BARBER - M24 0095125 2 LBS MIN 10 LBS MAX	<u>3°</u> <u>3°</u> <u>3°</u>	8/27/09	RB
CONT.	G) SAFETY OFF FORCE	2 LBS MIN	<u>7°</u> <u>7°</u> <u>7°</u>	8/27/09	RB
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u> <u>.024</u> <u>.024</u>	8/27/09	RB
	J) ASSEMBLE STOCK			8-24-09	R.P.D.
	K) ASSEMBLE SWIVEL STUDS			8/27/09	RB
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				
	M) IRON SIGHT ALIGNMENT				
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u> FAIL <u>PASS</u> FAIL	8/26/09	RB
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
660	INSPECT FOR LIVE AMMO			8/26/09	TOR
670	FINAL INSPECTION A) HEADSPACE			8/27/09	RB
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.82</u> <u>2.72</u> <u>2.60</u> <u>2.56</u> <u>2.65</u>	8/27/09	RR
	C) FUNCTION			8/27/09	RB
690	PACK			8-27-09	TL

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: Profile1
 GunType: Rifle
 Make: Remington
 Note: cms 8/24/2009

Model: M/24
 Serial No: Form# F005
 Trigger: 2.5 lbs ini +/- .50 lb



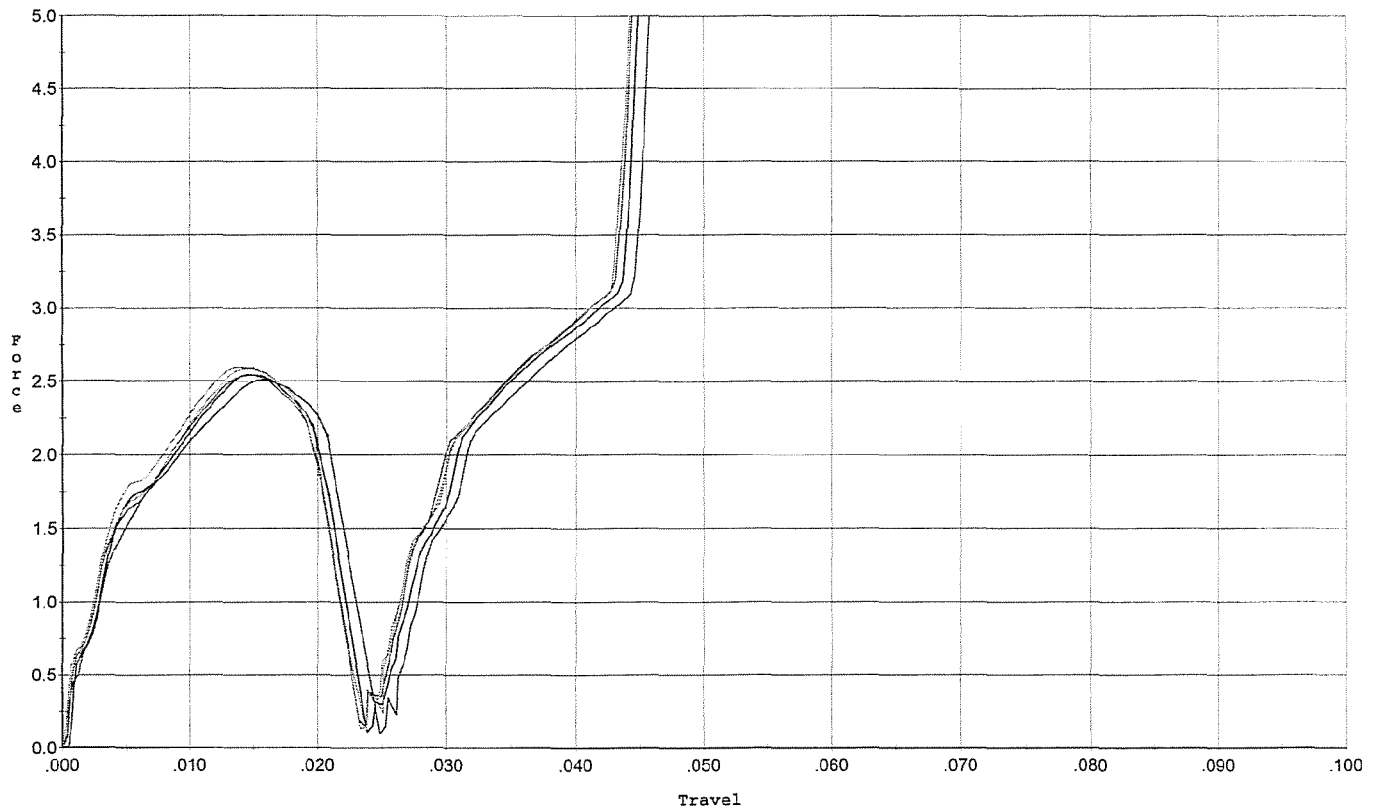
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.649	0.020	0.00	0.029	0.037		Single Action
2	2.668	0.021	0.00	0.028	0.040		Single Action
3	2.544	0.021	0.00	0.029	0.037		Single Action
4	2.718	0.021	0.00	0.029	0.039		Single Action
5	2.582	0.021	0.00	0.029	0.038		Single Action

A-2.63

Trigger Profile [lbs,inch]

Profile: Profile1
GunType: Rifle
Make: Remington
Note: cms 8/24/2009

Model: M/24
Serial No: Form# F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



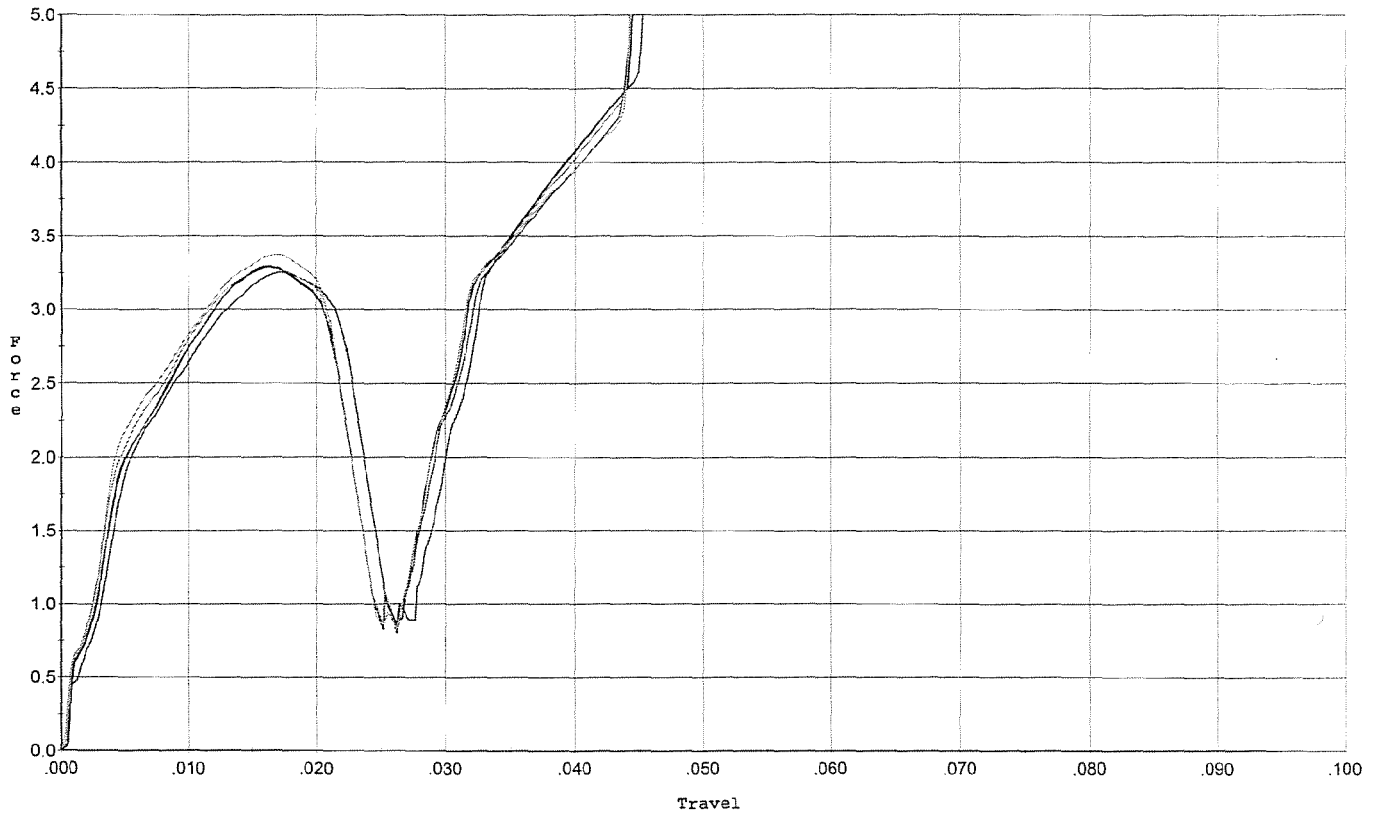
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.511	0.021	0.00	0.029	0.037		Single Action
2	2.545	0.021	0.00	0.029	0.038		Single Action
3	2.542	0.020	0.00	0.029	0.036		Single Action
4	2.585	0.020	0.00	0.029	0.037		Single Action
5	2.593	0.020	0.00	0.029	0.037		Single Action

A-2.55

Trigger Profile [lbs,inch]

Profile: Profile1
 GunType: Rifle
 Make: Remington
 Note: cms 8/24/2009

Model: M/24
 Serial No: Form# F005
 Trigger: 3.0 lbs ini +/- .75 lb



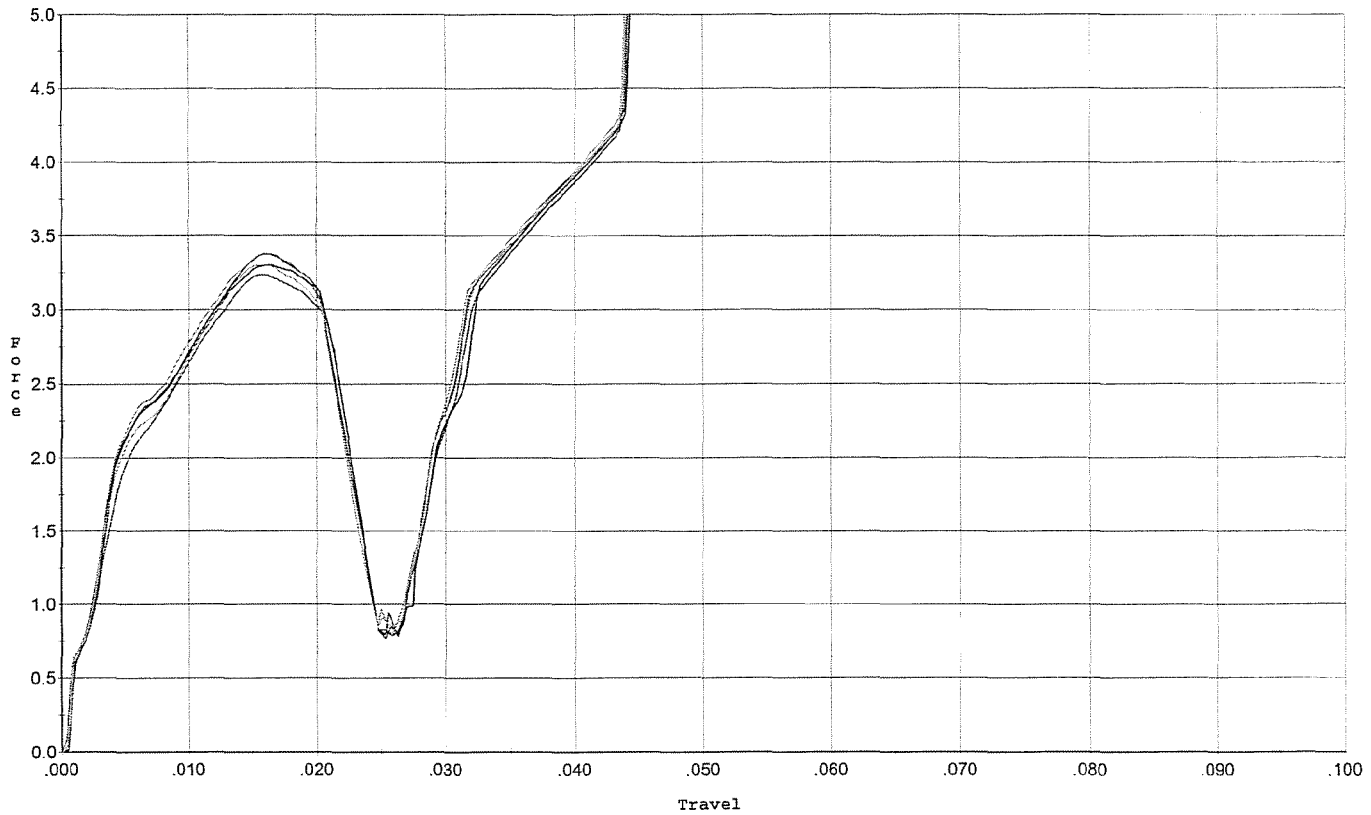
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.251	0.022	0.00	0.027	0.051		Single Action
2	3.296	0.021	0.00	0.027	0.049		Single Action
3	3.291	0.021	0.00	0.027	0.049		Single Action
4	3.374	0.021	0.00	0.027	0.050		Single Action
5	3.298	0.021	0.00	0.027	0.050		Single Action

A-3-30

Trigger Profile [lbs,inch]

Profile: Profile1
 GunType: Rifle
 Make: Remington
 Note: cms 8/24/2009

Model: M/24
 Serial No: Form# F005
 Trigger: 3.0 lbs after 20 cycles+/- .75 lb



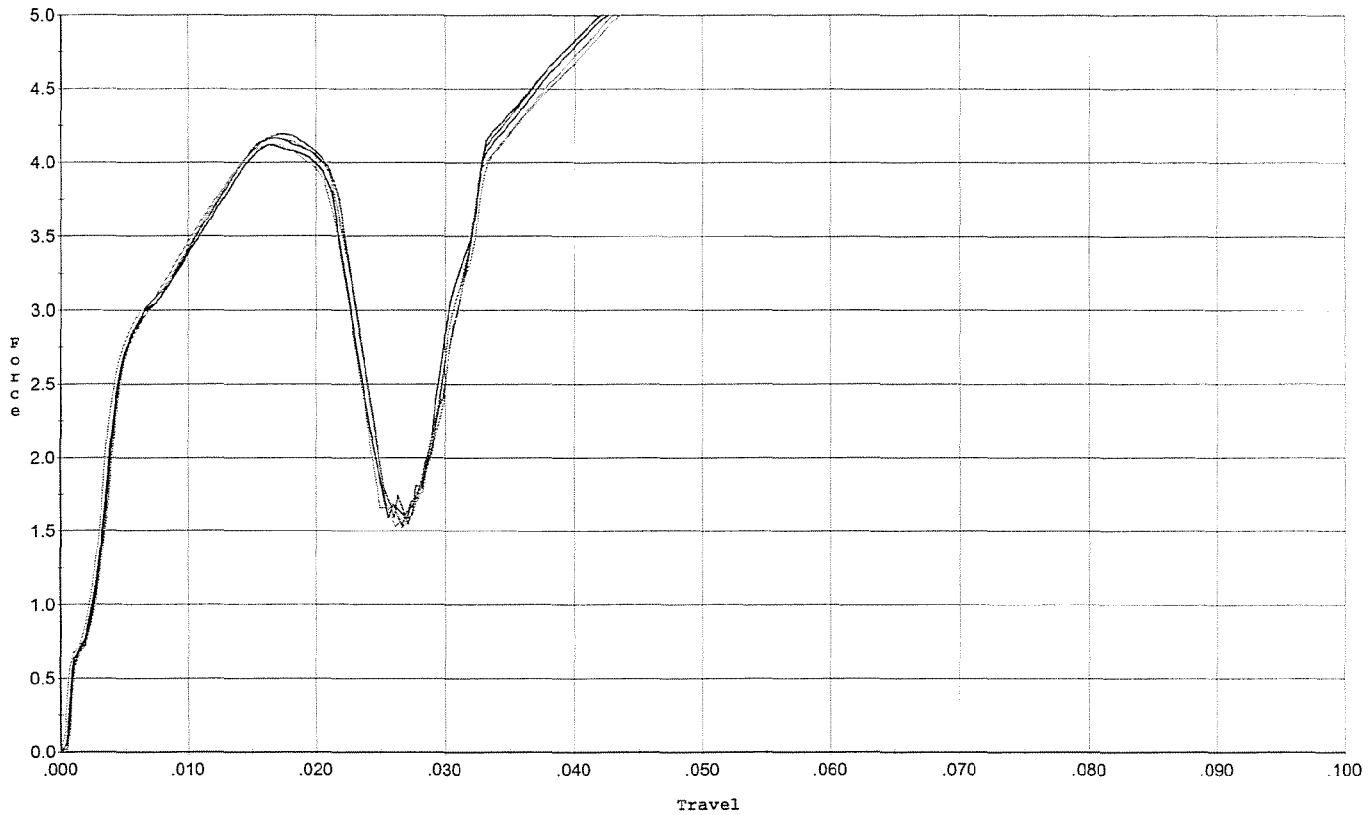
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.304	0.022	0.00	0.027	0.052		Single Action
2	3.377	0.021	0.00	0.027	0.050		Single Action
3	3.237	0.022	0.00	0.027	0.050		Single Action
4	3.303	0.020	0.00	0.027	0.047		Single Action
5	3.376	0.020	0.00	0.027	0.048		Single Action

A-3.31

Trigger Profile [lbs,inch]

Profile Profile1
 GunType: Rifle
 Make: Remington
 Note: cms 8/24/2009

Model: M/24
 Serial No: Form# F005
 Trigger: 4.0 lbs ini +/- 1.0 lb



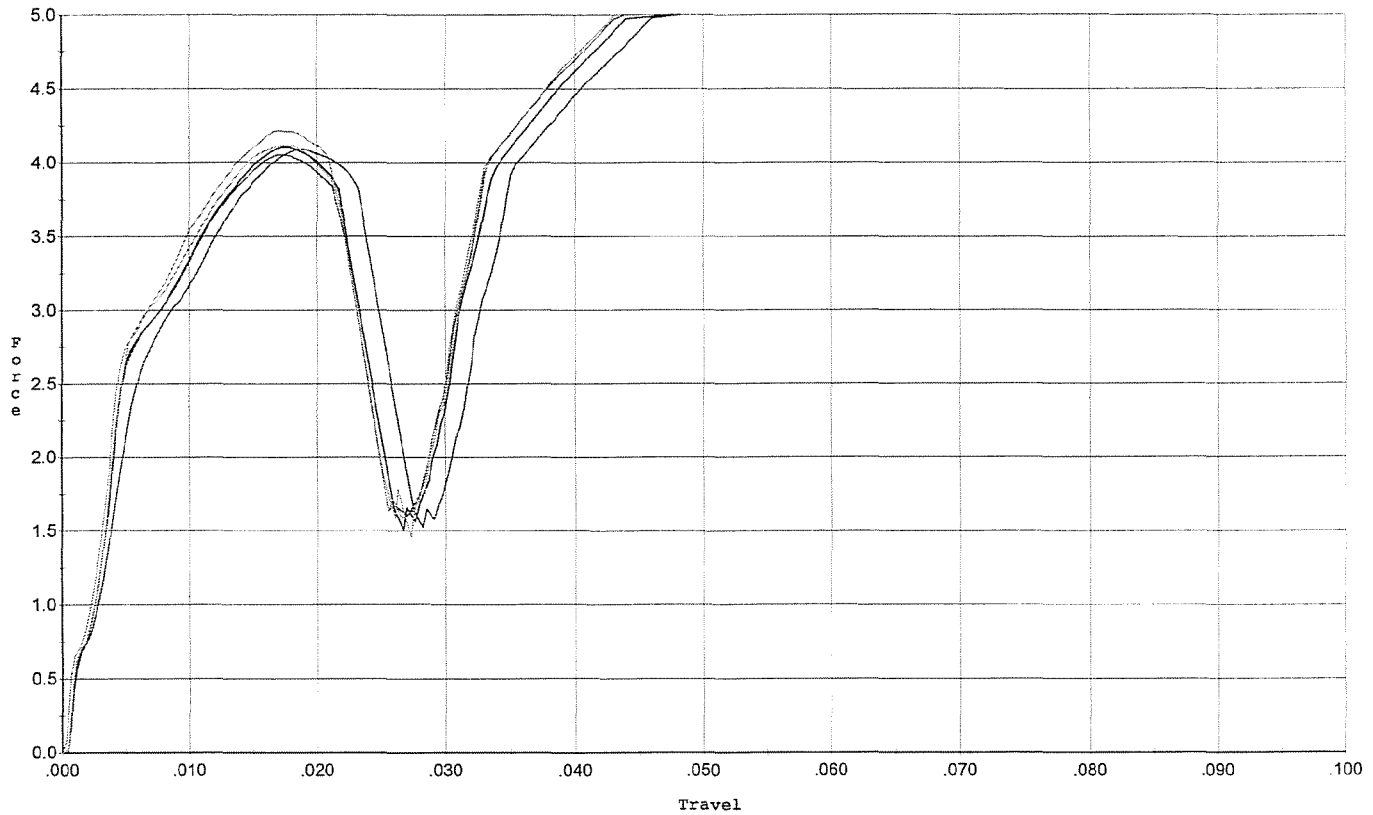
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.164	0.022	0.00	0.020	0.064		Single Action
2	4.119	0.021	0.00	0.021	0.061		Single Action
3	4.194	0.022	0.00	0.020	0.063		Single Action
4	4.125	0.022	0.00	0.021	0.063		Single Action
5	4.166	0.022	0.00	0.020	0.064		Single Action

A-4-15

Trigger Profile [lbs,inch]

Profile: Profile1
 GunType: Rifle
 Make: Remington
 Note: cms 8/24/2009

Model: M/24
 Serial No: Form# F005
 Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



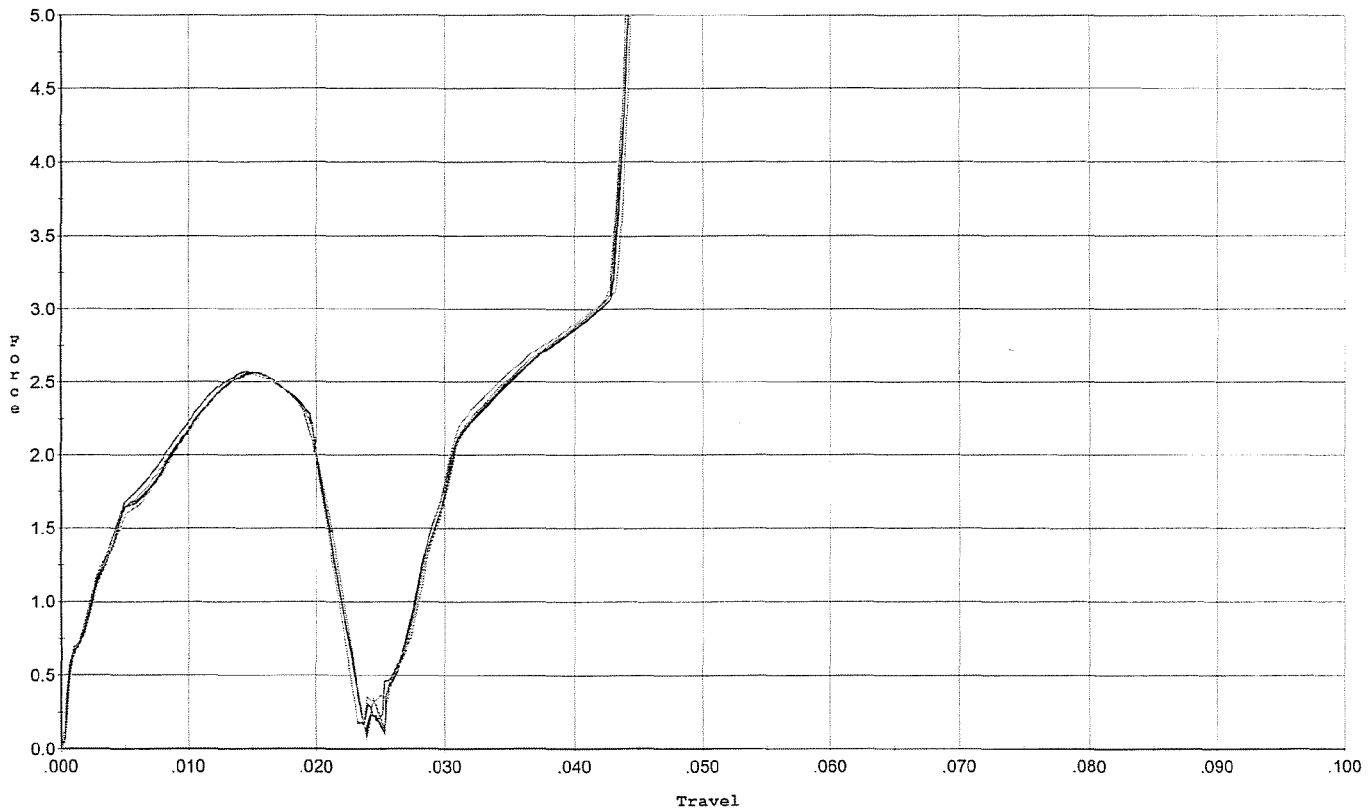
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.091	0.025	0.00	0.020	0.071		Single Action
2	4.106	0.022	0.00	0.021	0.062		Single Action
3	4.050	0.022	0.00	0.021	0.063		Single Action
4	4.115	0.022	0.00	0.021	0.063		Single Action
5	4.216	0.022	0.00	0.020	0.065		Single Action

A 4.11

Trigger Profile [lbs,inch]

Profile: Profile1
GunType: Rifle
Make: Remington
Note: cms 8/24/2009

Model: M/24
Serial No: Form# F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



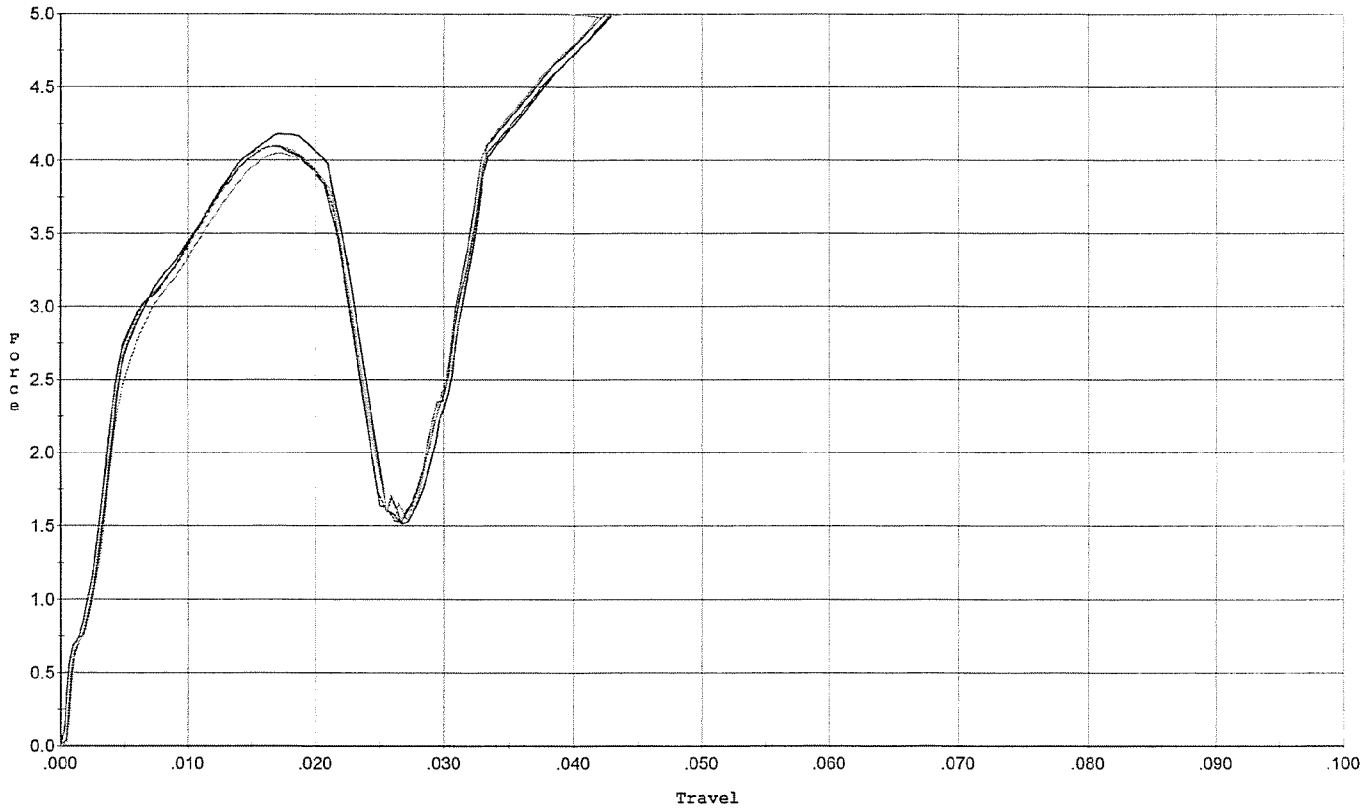
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.564	0.021	0.00	0.029	0.039		Single Action
2	2.568	0.020	0.00	0.029	0.036		Single Action
3	2.574	0.020	0.00	0.029	0.037		Single Action
4	2.569	0.020	0.00	0.029	0.037		Single Action
5	2.552	0.021	0.00	0.029	0.038		Single Action

A 2-56

Trigger Profile [lbs,inch]

Profile: Profile1
GunType: Rifle
Make: Remington
Note: cms 8/24/2009

Model: M/24
Serial No: Form# F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.095	0.022	0.00	0.022	0.063		Single Action
2	4.181	0.022	0.00	0.020	0.065		Single Action
3	4.095	0.021	0.00	0.021	0.062		Single Action
4	4.096	0.021	0.00	0.021	0.061		Single Action
5	4.047	0.021	0.00	0.021	0.060		Single Action

A-4.10