

66869803

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



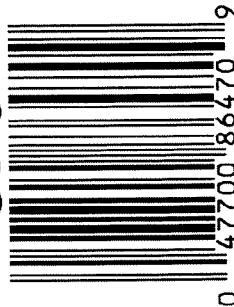
owner registration sticker



ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6869803

UPC



BM FORM

GUN SERIAL # G 6869803

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-24-09	SP
430	ASSEMBLE TO STOCK		6-24-09	SP
440	PROOF		6-24-09	SP
460	CHECK HEADSPACE	MAGNA - FLUX	6-24-09	SP
470	DIS-ASSEMBLE ACTION		6-24-09	SP
472	SERIALIZE BOLT HANDLE		6-24-09	SP
480	MAGNAFLUX BBL ACTION		7/9/09	(N)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7-10-09	OWD
510	DRILL AND TAP SIGHT HOLES		7-1-09	SP
520	GOFF BLAST BBL / REC		7/10	RSM
540	APPLY COATINGS (BARREL ACTION)		7/16	L
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-23-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-23-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	7-23-09	SP
	D) OIL FIRING PIN ASSEMBLY		8-10-09	FTZ
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

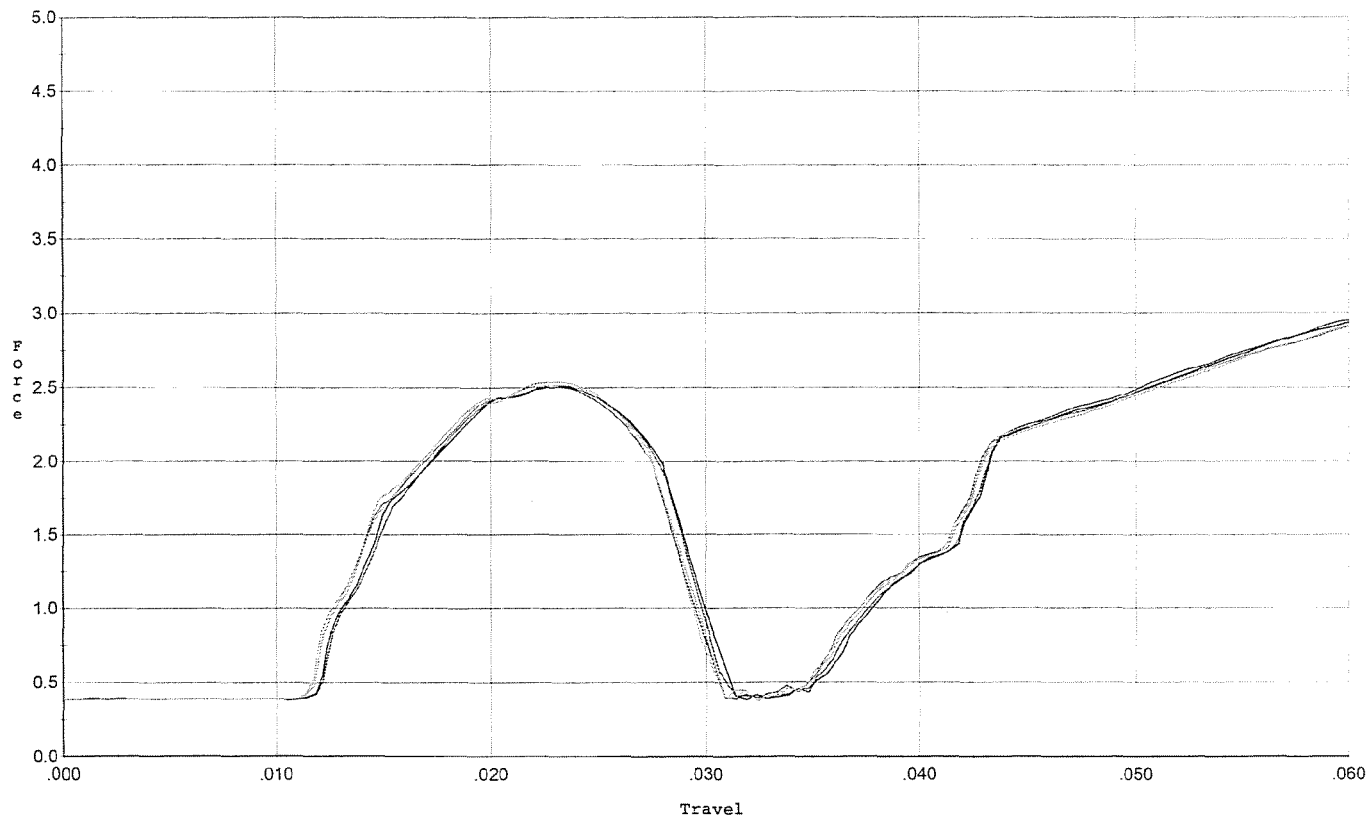
560	F) SAFETY ON FORCE	BARBER M24 0095149 2 LBS MIN 10 LBS MAX	3°	3°	3°	8/25/09	RB		
CONT.	G) SAFETY OFF FORCE	2 LBS MIN	7°	7°	7°	8/25/09	RB		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	.023	.023	.023	8/25/09	RB		
	J) ASSEMBLE STOCK					8-10-09	RTZ		
	K) ASSEMBLE SWIVEL STUDS					8/25/09	RB		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		PASS	FAIL		8/22/09	RB		
			PASS	FAIL					
	MALFUNCTION		CORRECTION N/A						
	MALFUNCTION								
	MALFUNCTION								
	MALFUNCTION								
660	INSPECT FOR LIVE AMMO					8/22/09	cmj		
670	FINAL INSPECTION A) HEADSPACE					8/25/09	RB		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	2.70	2.77	2.84	2.79	2.75	8/25/09	RB
	C) FUNCTION					8/25/09	RB		
690	PACK					8/25/09	Fmj		

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/7/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



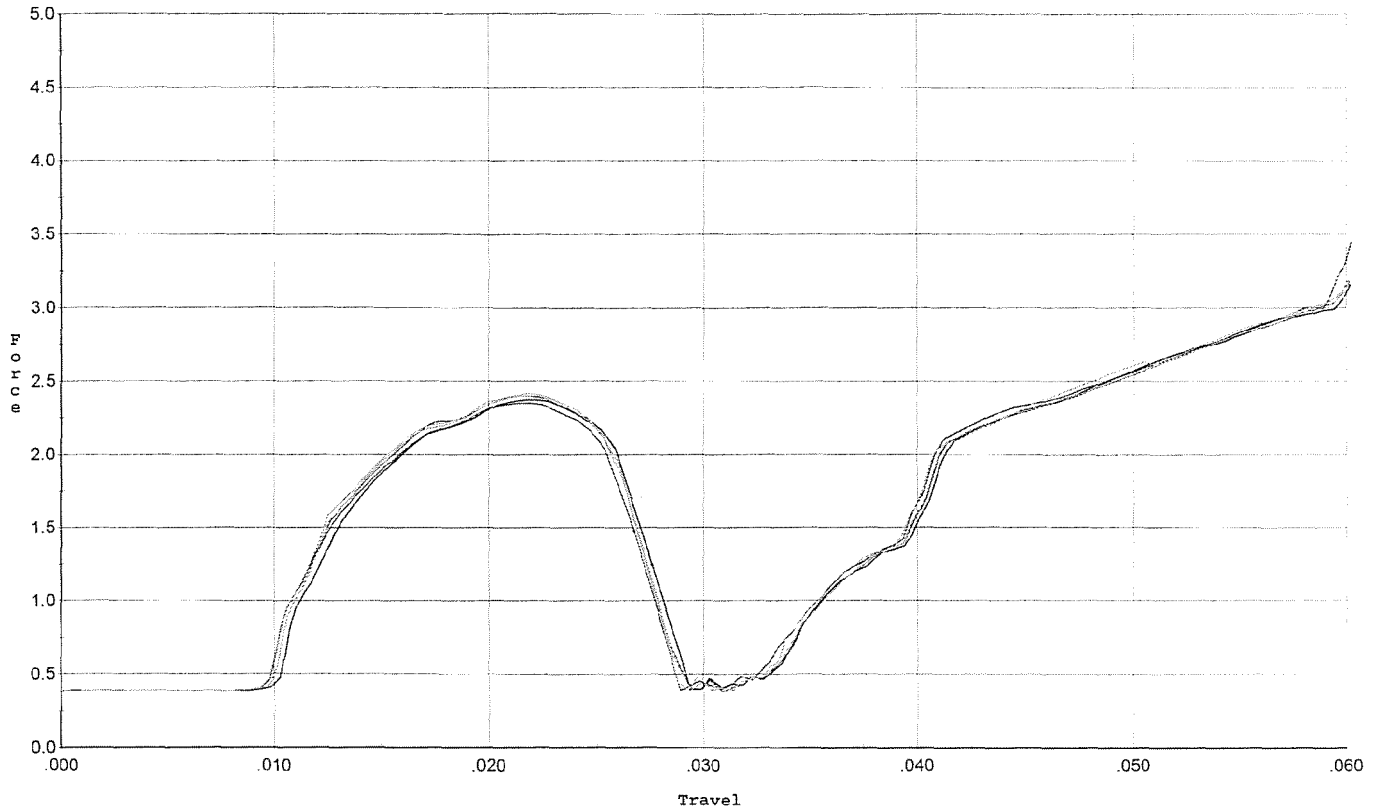
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.504	0.028	0.012	0.040	0.037		Set Trigger
2	2.515	0.028	0.012	0.040	0.037		Set Trigger
3	2.507	0.027	0.012	0.040	0.036		Set Trigger
4	2.519	0.027	0.012	0.040	0.036		Set Trigger
5	2.539	0.029	0.012	0.040	0.039		Set Trigger

Avg 2.51

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/7/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



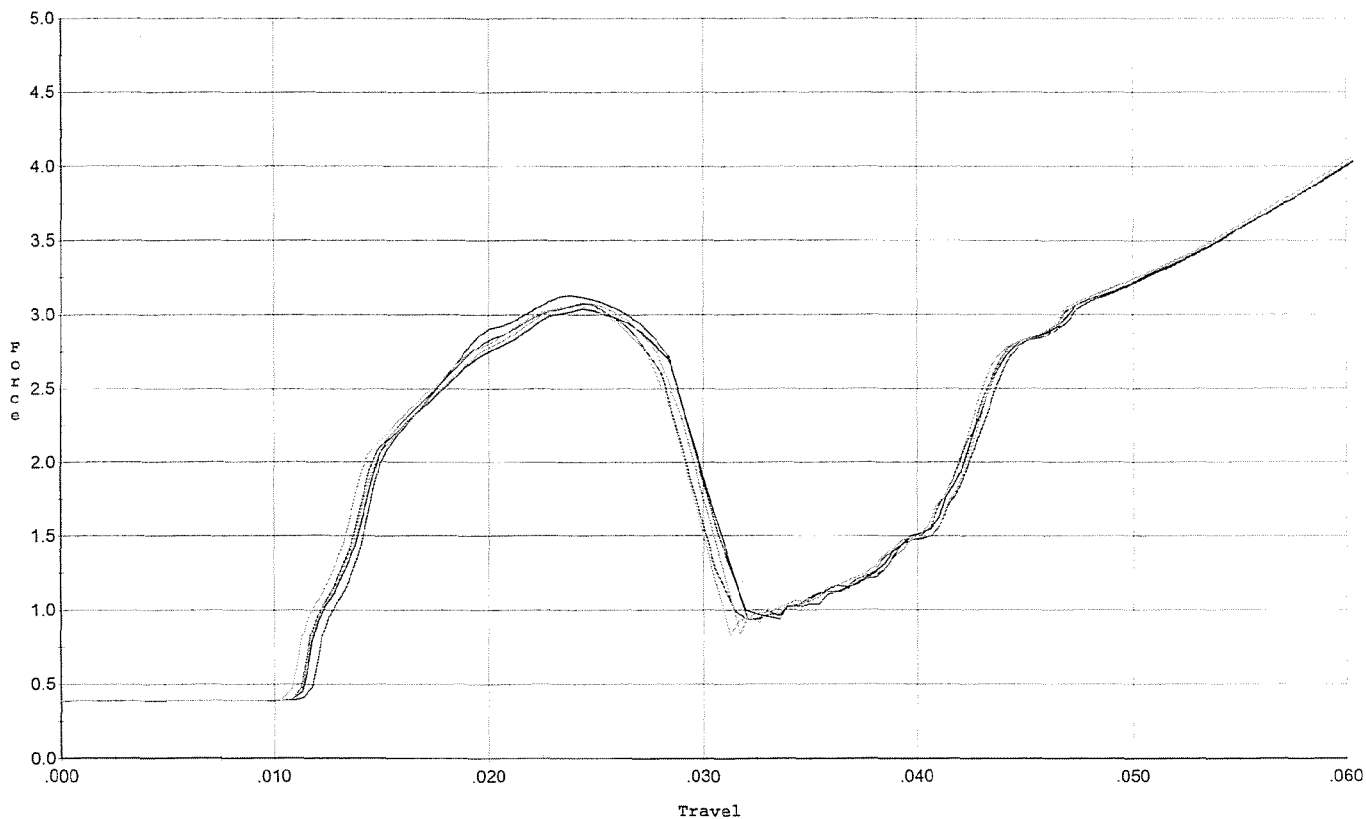
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.352	0.027	0.010	0.039	0.035		Set Trigger
2	2.375	0.028	0.010	0.039	0.036		Set Trigger
3	2.401	0.026	0.010	0.040	0.035		Set Trigger
4	2.415	0.026	0.010	0.040	0.035		Set Trigger
5	2.401	0.026	0.010	0.040	0.035		Set Trigger

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Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 8/7/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



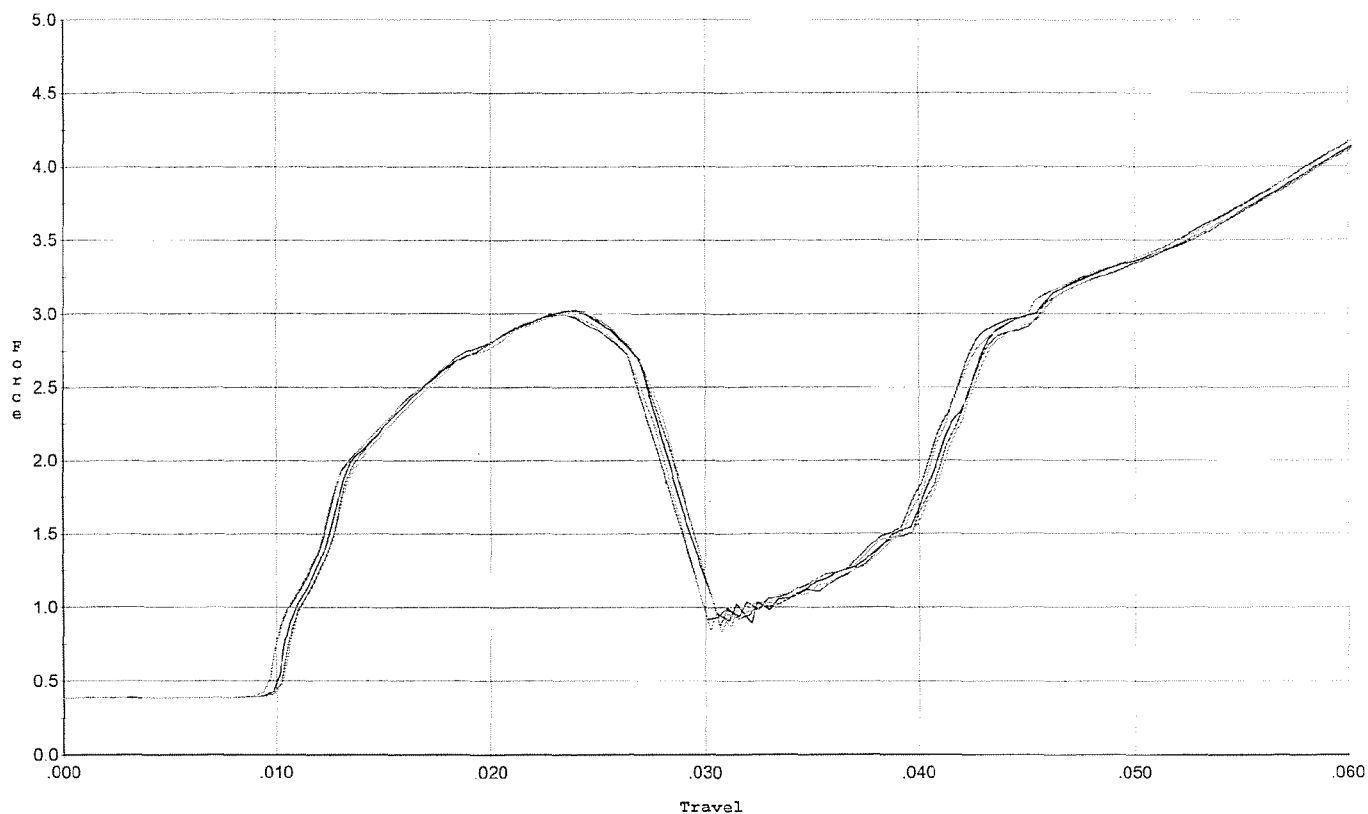
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.130	0.028	0.012	0.039	0.046		Set Trigger
2	3.040	0.028	0.012	0.039	0.045		Set Trigger
3	3.074	0.028	0.011	0.039	0.045		Set Trigger
4	3.065	0.028	0.011	0.038	0.046		Set Trigger
5	3.081	0.029	0.011	0.039	0.047		Set Trigger

Avg 3.07

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 8/7/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



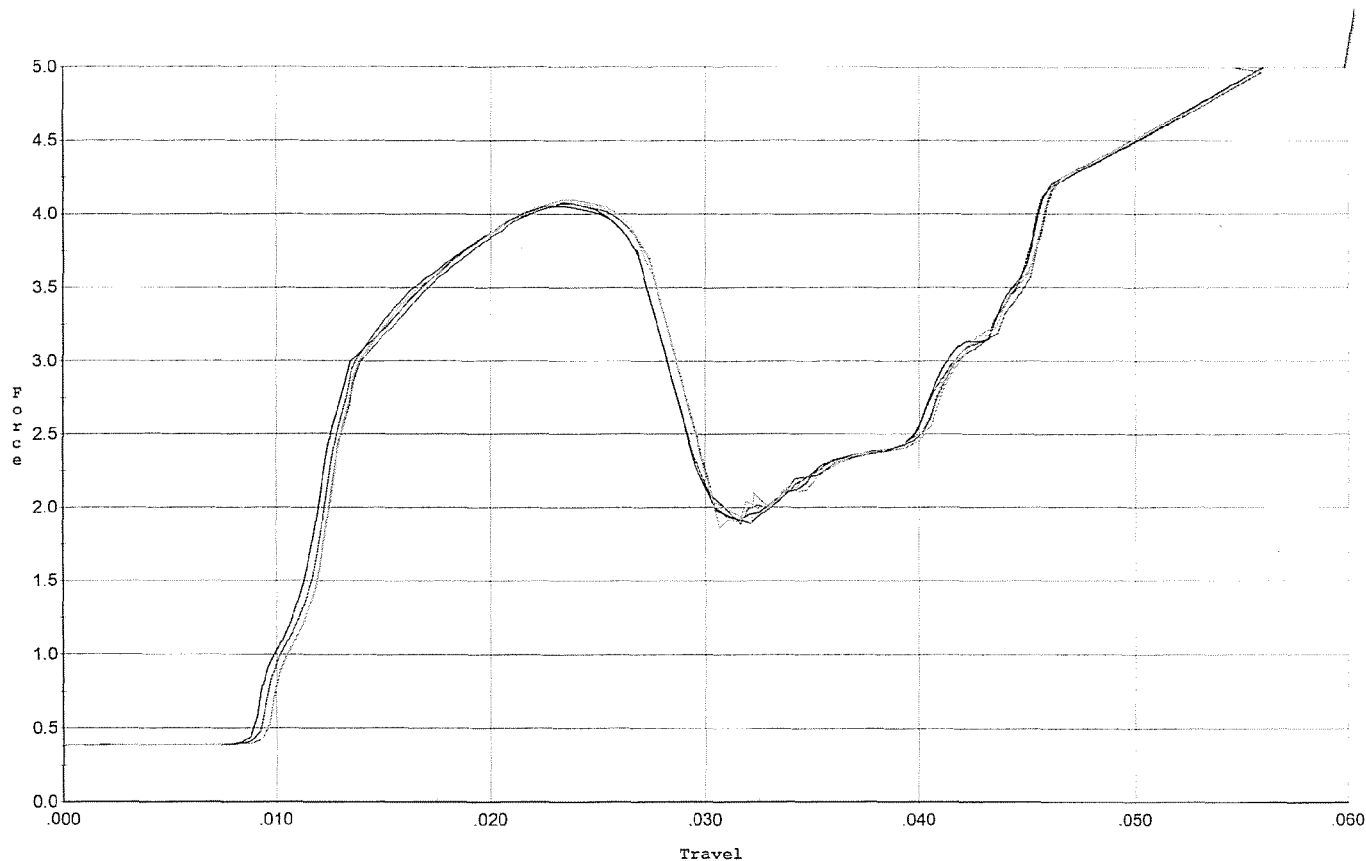
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.994	0.028	0.010	0.038	0.046		Set Trigger
2	3.025	0.027	0.010	0.038	0.044		Set Trigger
3	3.027	0.028	0.010	0.038	0.046		Set Trigger
4	3.018	0.028	0.010	0.038	0.045		Set Trigger
5	2.992	0.028	0.010	0.038	0.045		Set Trigger

Avg 3.01

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 8/7/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



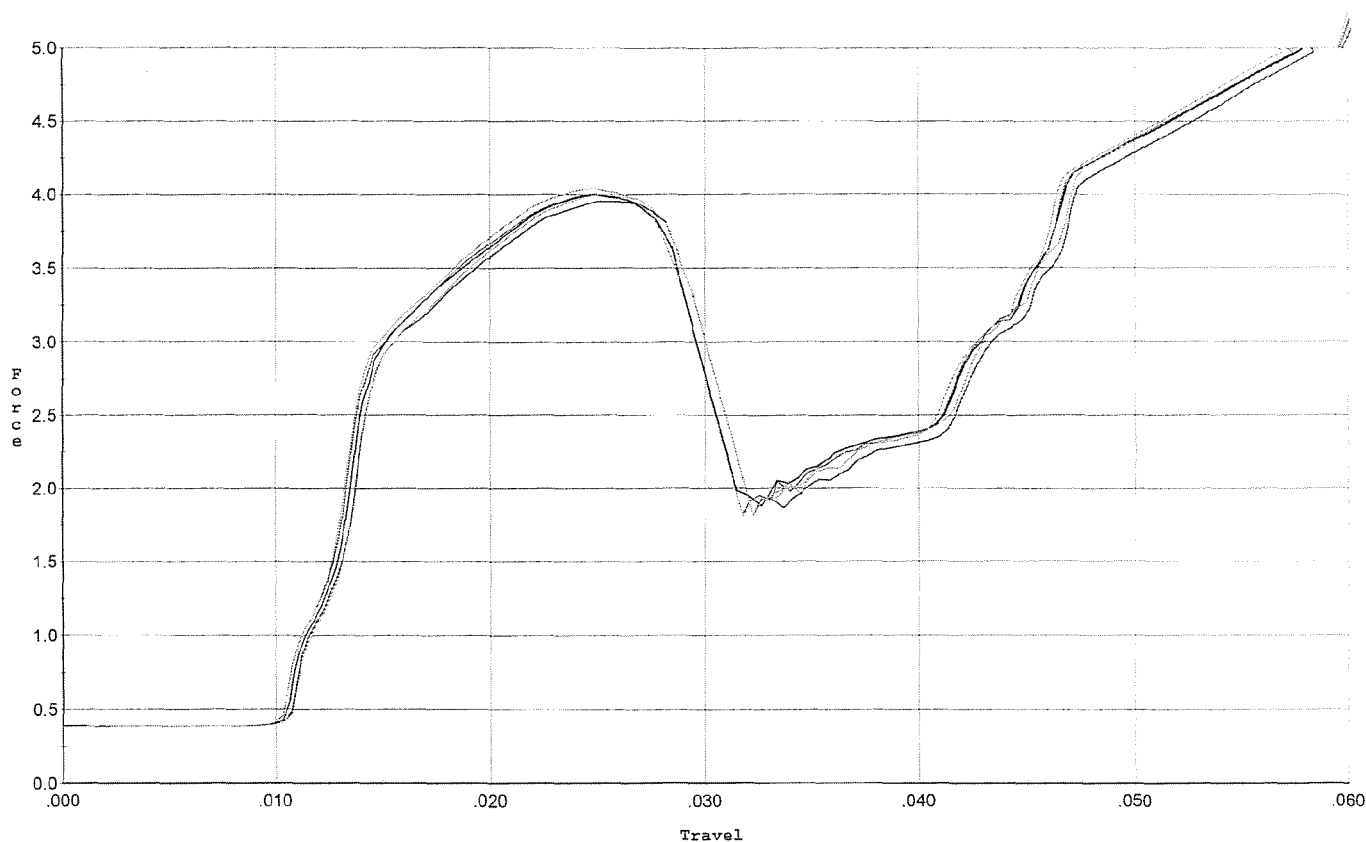
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.053	0.027	0.009	0.034	0.059		Set Trigger
2	4.078	0.027	0.009	0.034	0.060		Set Trigger
3	4.073	0.027	0.010	0.034	0.060		Set Trigger
4	4.088	0.028	0.010	0.034	0.061		Set Trigger
5	4.100	0.027	0.010	0.034	0.061		Set Trigger

Avg 4.07

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/7/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



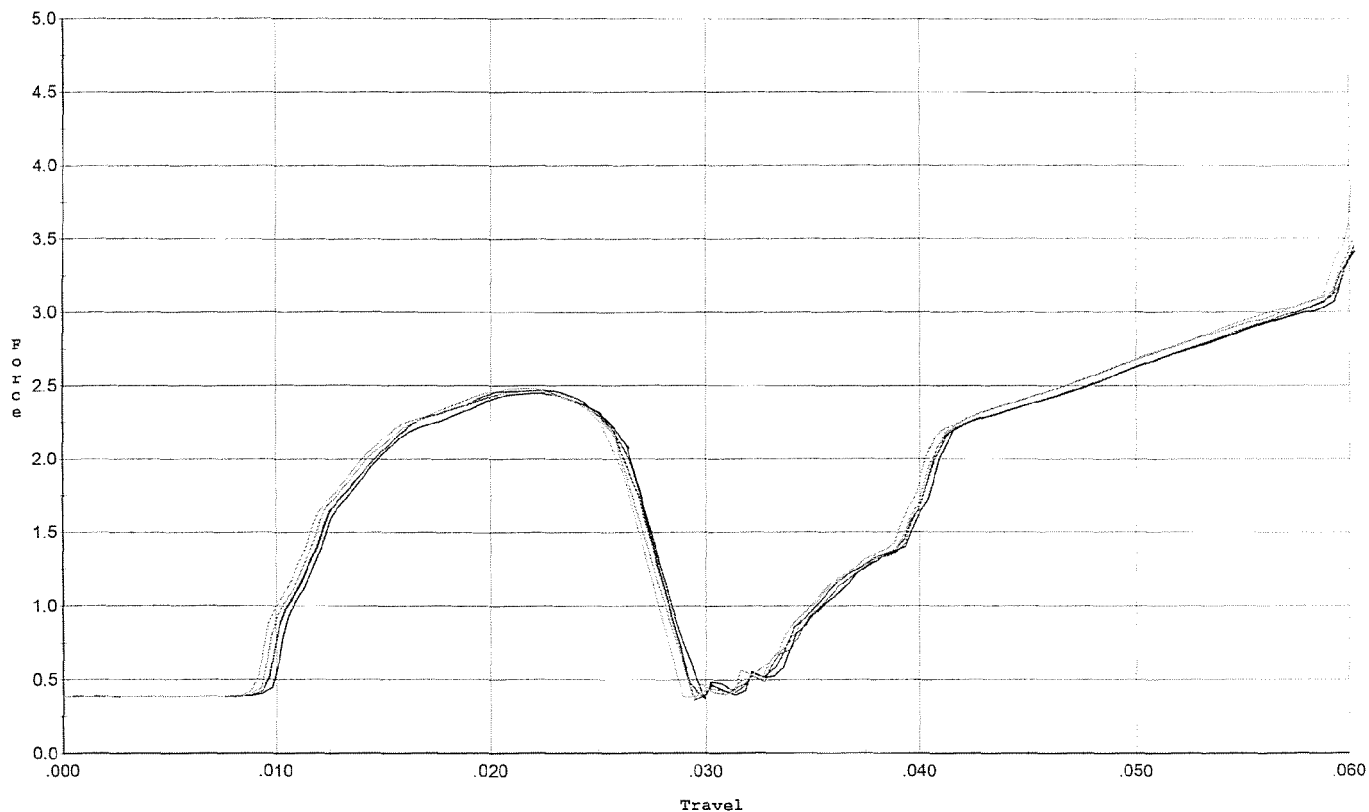
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.955	0.029	0.011	0.035	0.062		Set Trigger
2	4.001	0.028	0.011	0.034	0.060		Set Trigger
3	4.001	0.029	0.011	0.034	0.061		Set Trigger
4	4.001	0.029	0.011	0.034	0.062		Set Trigger
5	4.041	0.029	0.011	0.035	0.062		Set Trigger

Avg 4.00

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/7/09

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



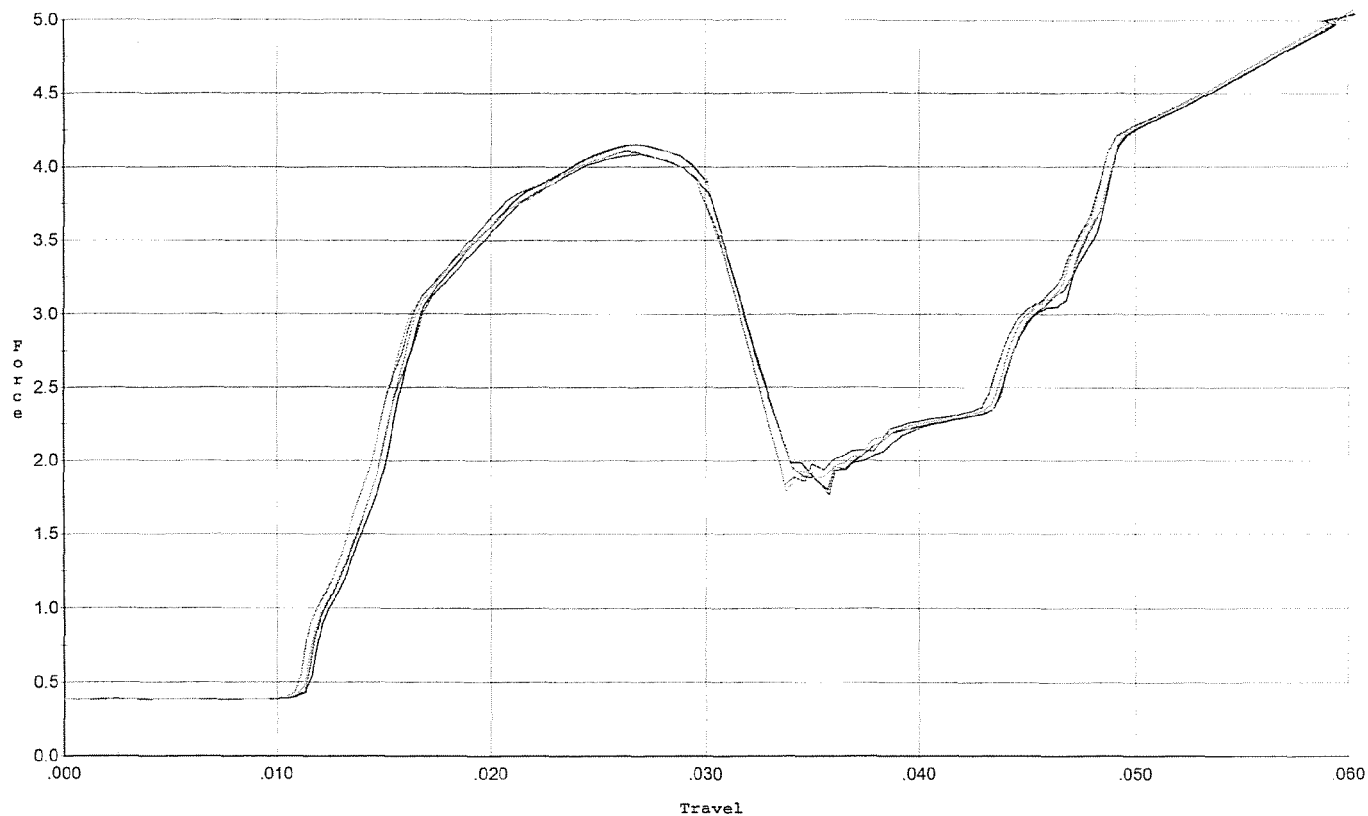
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.471	0.026	0.010	0.039	0.038		Set Trigger
2	2.450	0.026	0.010	0.039	0.037		Set Trigger
3	2.467	0.027	0.010	0.039	0.038		Set Trigger
4	2.482	0.026	0.009	0.039	0.038		Set Trigger
5	2.464	0.026	0.010	0.039	0.037		Set Trigger

Avg 2.46

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 8/7/09

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.088	0.030	0.012	0.035	0.064		Set Trigger
2	4.155	0.030	0.012	0.034	0.064		Set Trigger
3	4.109	0.031	0.011	0.035	0.066		Set Trigger
4	4.149	0.030	0.011	0.035	0.065		Set Trigger
5	4.103	0.031	0.011	0.035	0.066		Set Trigger

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