

66869806

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



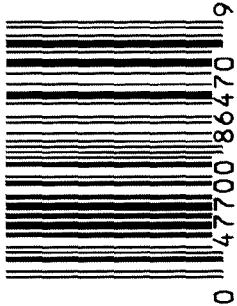
owner registration sticker



ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6869806

UPC



BM FORM

GUN SERIAL # G 6869806

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-14-09	SP
430	ASSEMBLE TO STOCK		8-15-09	SP
440	PROOF		8-14-09	SP
460	CHECK HEADSPACE	MAGNA - FLUX	8-14-09	SP
470	DIS-ASSEMBLE ACTION	2009	8-14-09	SP
472	SERIALIZE BOLT HANDLE		8-15-09	RTZ
480	MAGNAFLUX BBL ACTION	OPERATOR (D)	8/19/09	(D)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		8/19/09	AWO
510	DRILL AND TAP SIGHT HOLES		8-17-09	SP
520	GOFF BLAST BBL / REC		8/21/09	gal
540	APPLY COATINGS (BARREL ACTION)		8/24	—
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-24-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-29-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	8-24-09	SP
	D) OIL FIRING PIN ASSEMBLY		8-26-09	RTZ
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

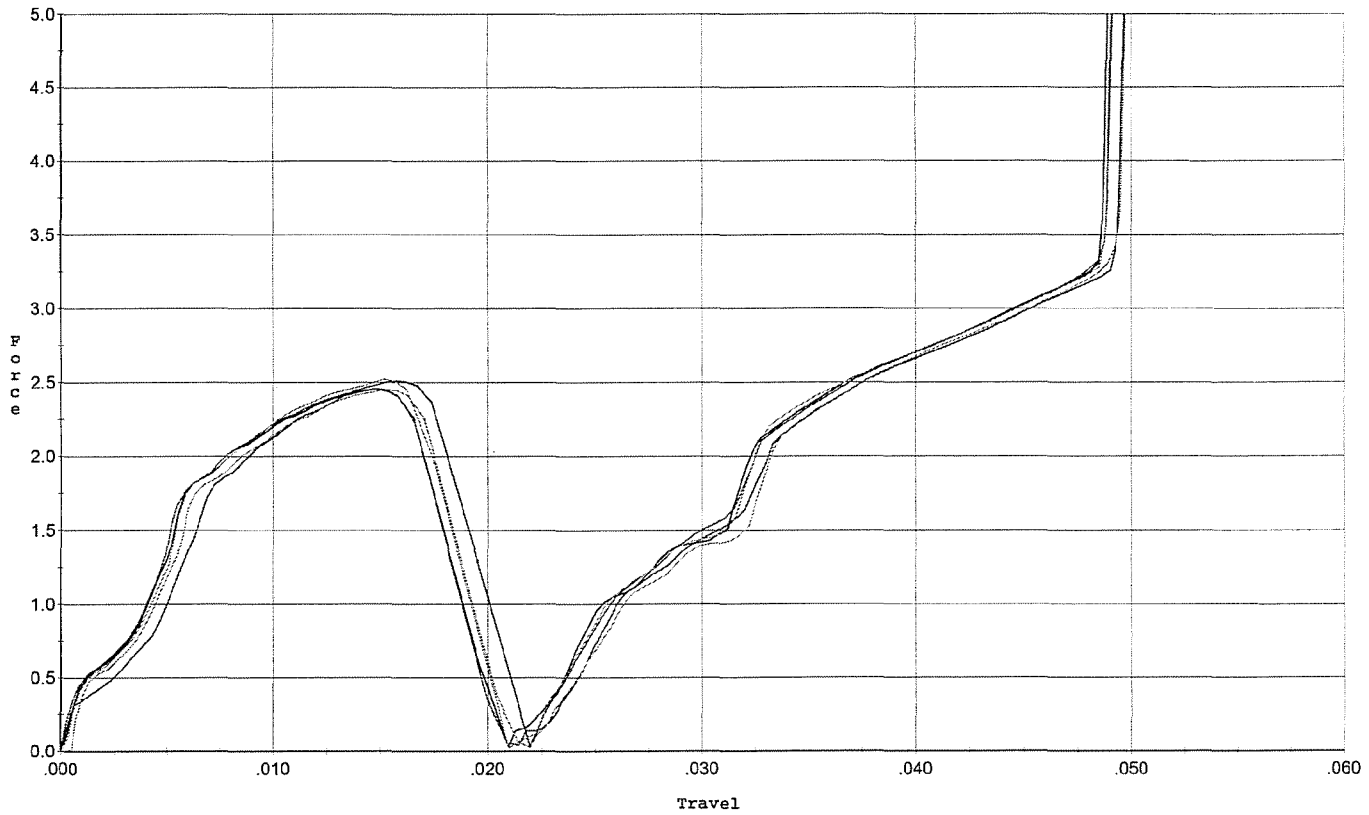
560	F) SAFETY ON FORCE	BARBER - M24 0095185 2 LBS MIN 10 LBS MAX	<u>3°</u>	<u>3°</u>	<u>3°</u>	8/29/09	RB		
CONT.	G) SAFETY OFF FORCE	2 LBS MIN	<u>8°</u>	<u>8°</u>	<u>8°</u>	8/29/09	RB		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u>	<u>.023</u>	<u>.023</u>	8/29/09	RB		
	J) ASSEMBLE STOCK					8-26-09	RT		
	K) ASSEMBLE SWIVEL STUDS					8/29/09	RB		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		PASS	FAIL		8-27-09	SPD		
			PASS	FAIL					
	MALFUNCTION	CORRECTION	N/A						
	MALFUNCTION	CORRECTION							
	MALFUNCTION	CORRECTION							
	MALFUNCTION	CORRECTION							
660	INSPECT FOR LIVE AMMO					8-27-09	RP		
670	FINAL INSPECTION A) HEADSPACE					8/29/09	RB		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.60</u>	<u>2.74</u>	<u>2.75</u>	<u>2.82</u>	<u>2.78</u>	8/29/09	RB
	C) FUNCTION					8/29/09	RB		
690	PACK					8/31/09	Fm		

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 8/25/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



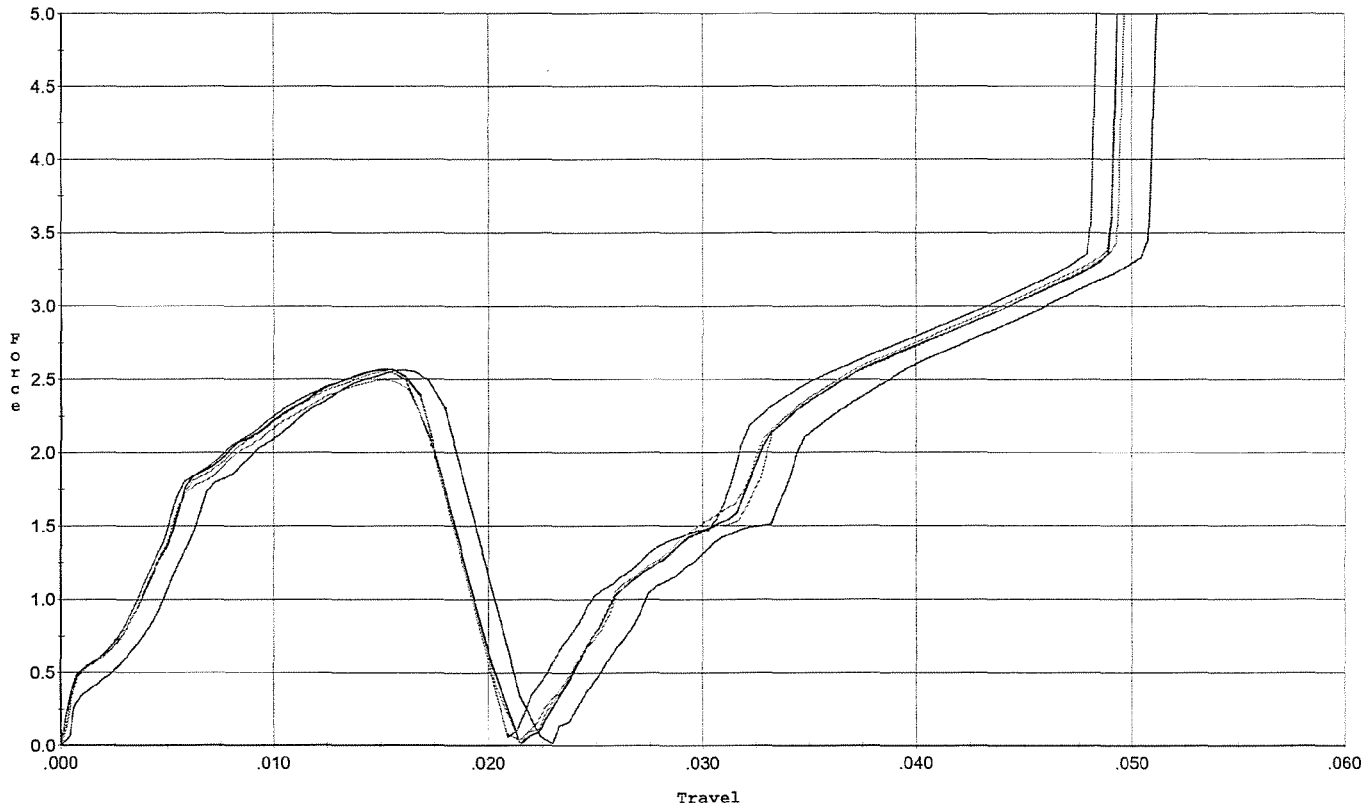
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.513	0.020	0.00	0.035	0.031		Set Trigger
2	2.452	0.017	0.00	0.035	0.027		Set Trigger
3	2.459	0.017	0.00	0.035	0.028		Set Trigger
4	2.520	0.018	0.00	0.034	0.029		Set Trigger
5	2.450	0.017	0.00	0.035	0.028		Set Trigger

Aug 2.47

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 8/25/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



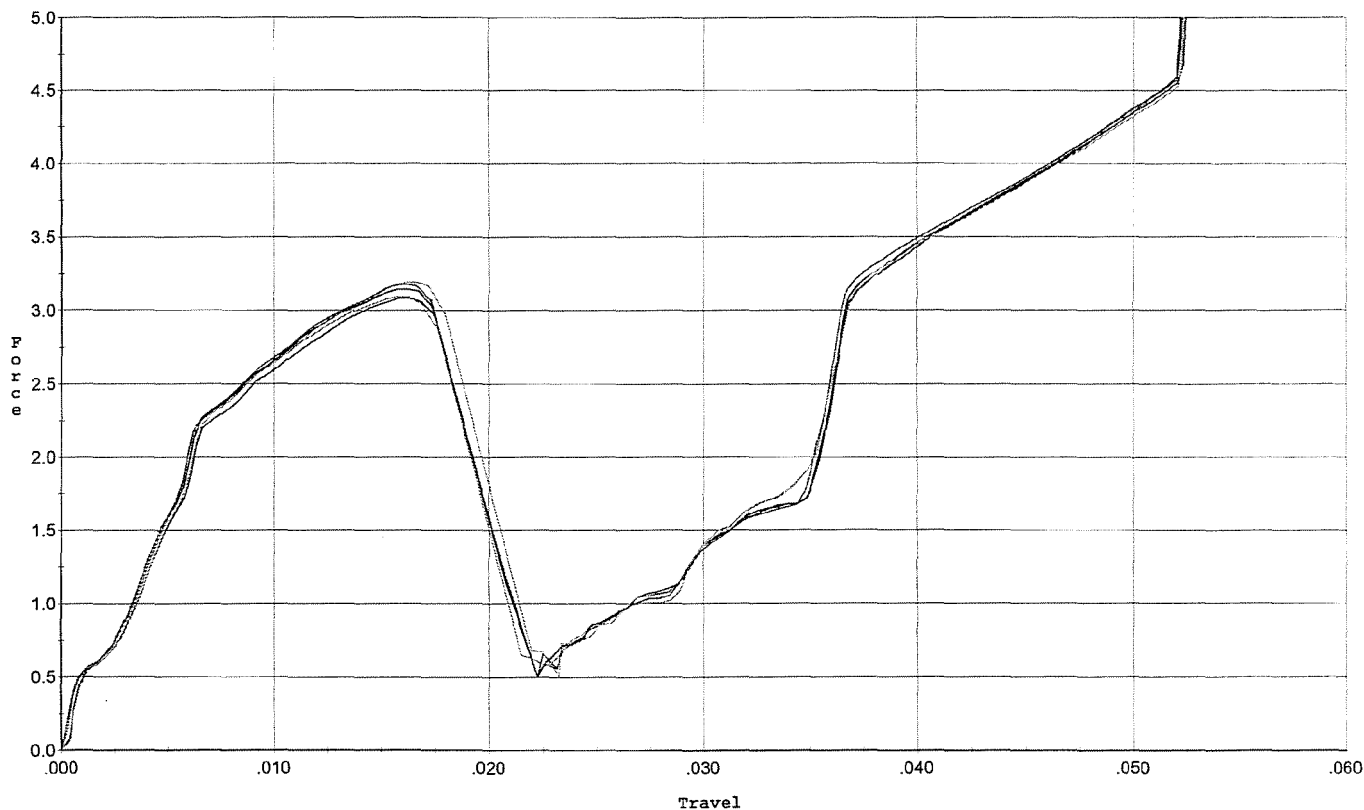
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.564	0.018	0.00	0.036	0.029		Set Trigger
2	2.571	0.017	0.00	0.035	0.029		Set Trigger
3	2.561	0.017	0.00	0.034	0.030		Set Trigger
4	2.496	0.017	0.00	0.035	0.029		Set Trigger
5	2.553	0.017	0.00	0.035	0.029		Set Trigger

Avg 2.54

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/25/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



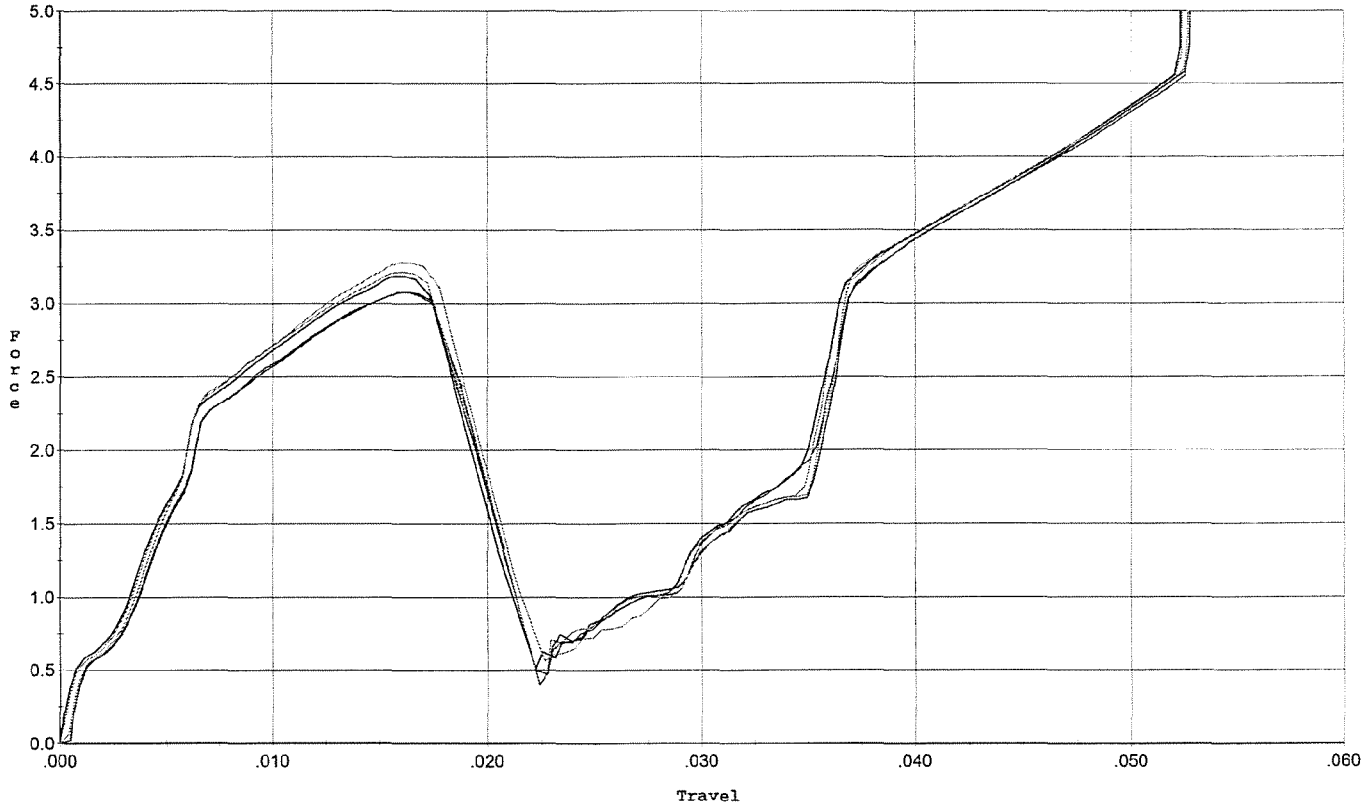
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.082	0.017	0.00	0.036	0.035		Set Trigger
2	3.143	0.017	0.00	0.036	0.036		Set Trigger
3	3.179	0.017	0.00	0.036	0.036		Set Trigger
4	3.191	0.018	0.00	0.036	0.037		Set Trigger
5	3.093	0.018	0.00	0.036	0.036		Set Trigger

Avg 3.13

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 8/25/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



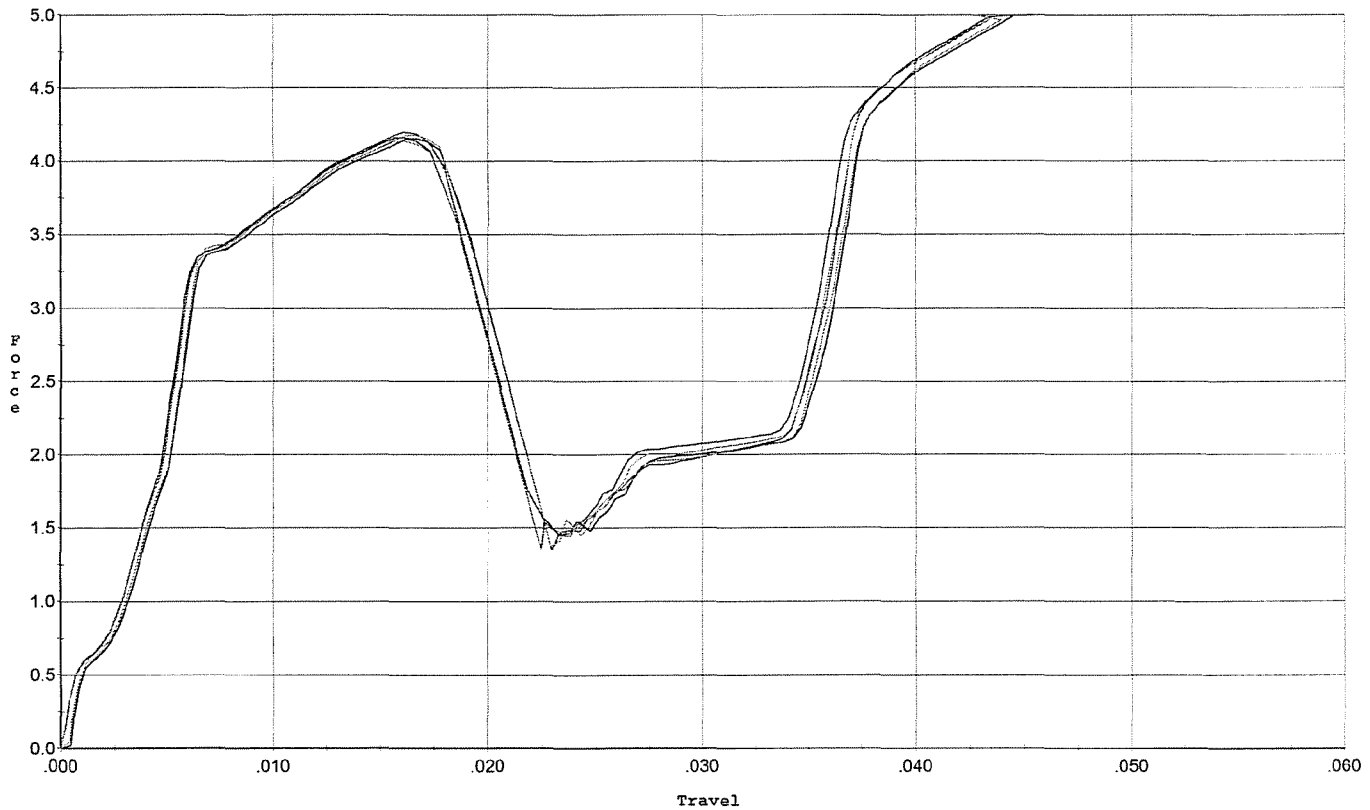
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.077	0.019	0.00	0.036	0.039		Set Trigger
2	3.187	0.017	0.00	0.036	0.036		Set Trigger
3	3.080	0.019	0.00	0.036	0.038		Set Trigger
4	3.279	0.018	0.00	0.036	0.038		Set Trigger
5	3.212	0.019	0.00	0.036	0.040		Set Trigger

Aug 3.16

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 8/25/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



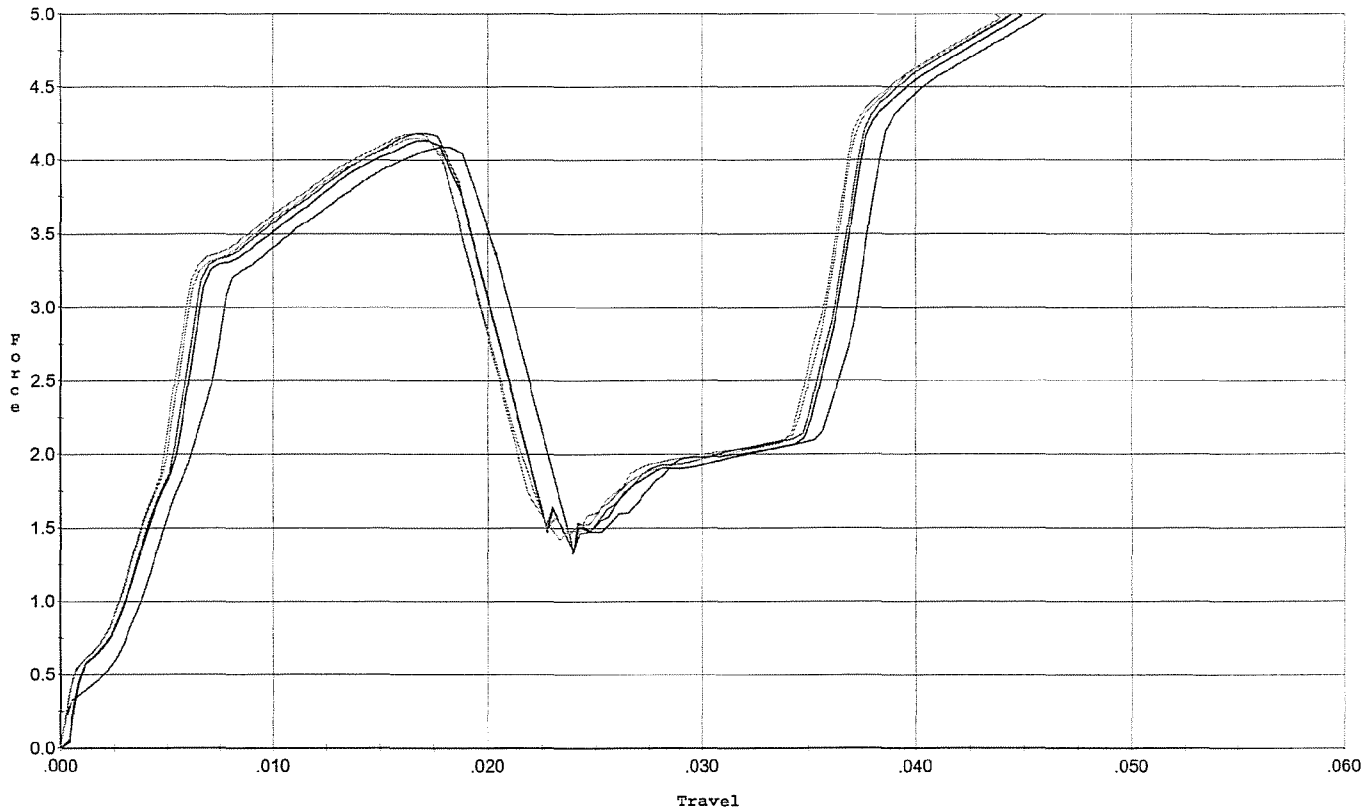
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.163	0.019	0.00	0.034	0.051		Set Trigger
2	4.155	0.019	0.00	0.034	0.052		Set Trigger
3	4.198	0.018	0.00	0.034	0.050		Set Trigger
4	4.136	0.019	0.00	0.034	0.051		Set Trigger
5	4.176	0.019	0.00	0.034	0.053		Set Trigger

Avg 4.16

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 8/25/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



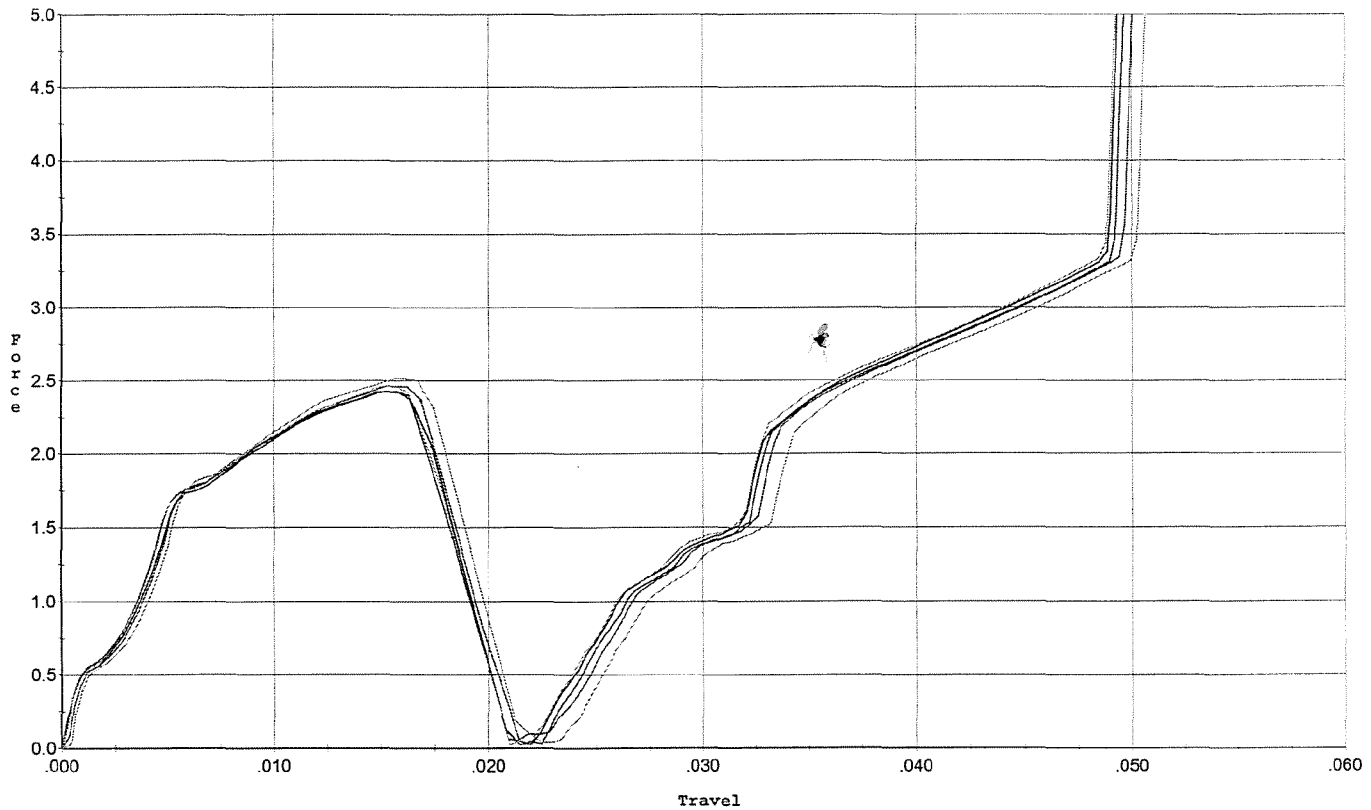
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.086	0.020	0.00	0.034	0.053		Set Trigger
2	4.130	0.019	0.00	0.034	0.050		Set Trigger
3	4.183	0.019	0.00	0.034	0.051		Set Trigger
4	4.152	0.018	0.00	0.035	0.049		Set Trigger
5	4.182	0.018	0.00	0.034	0.049		Set Trigger

Avg 4.14

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/25/09

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



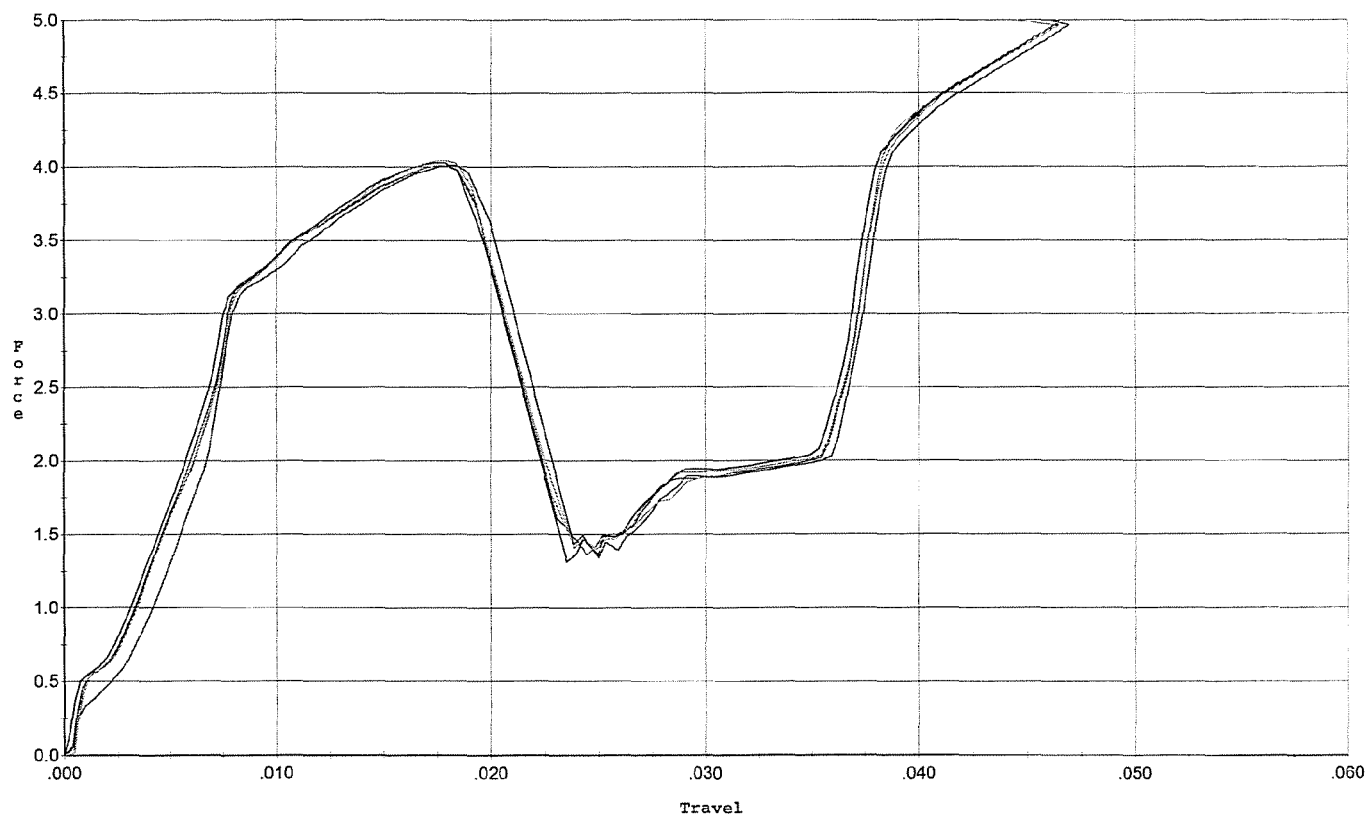
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.423	0.018	0.00	0.035	0.030		Set Trigger
2	2.426	0.017	0.00	0.035	0.029		Set Trigger
3	2.462	0.017	0.00	0.035	0.028		Set Trigger
4	2.462	0.018	0.00	0.035	0.030		Set Trigger
5	2.514	0.017	0.00	0.036	0.029		Set Trigger

AVG 2.45

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 8/25/09

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.008	0.020	0.00	0.035	0.050		Set Trigger
2	4.027	0.020	0.00	0.034	0.051		Set Trigger
3	4.007	0.019	0.00	0.035	0.050		Set Trigger
4	4.042	0.019	0.00	0.035	0.049		Set Trigger
5	4.009	0.019	0.00	0.035	0.049		Set Trigger

Avg 4.01