

6869807

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



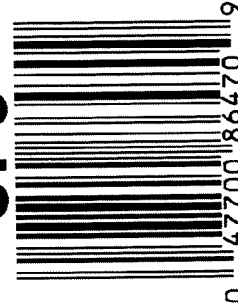
owner registration sticker



ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6869807

UPC



BM FORM

GUN SERIAL # G 6869807

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-23-09	SPD
430	ASSEMBLE TO STOCK		6-23-09	SP
440	PROOF		6-23-09	SPD
460	CHECK HEADSPACE	MAGNA-FLUX	6-23-09	SPD
470	DIS-ASSEMBLE ACTION		6-23-09	SPD
472	SERIALIZE BOLT HANDLE		6-24-09	RT
480	MAGNAFLUX BBL ACTION	OPERATOR	6/26/09	(N)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6/26/09	RT
510	DRILL AND TAP SIGHT HOLES		6-24-09	SP
520	GOFF BLAST BBL / REC		6/26/09	SP
540	APPLY COATINGS (BARREL ACTION)		7/14	✓
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-14-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-14-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	7-14-09	SP
	D) OIL FIRING PIN ASSEMBLY		7-15-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

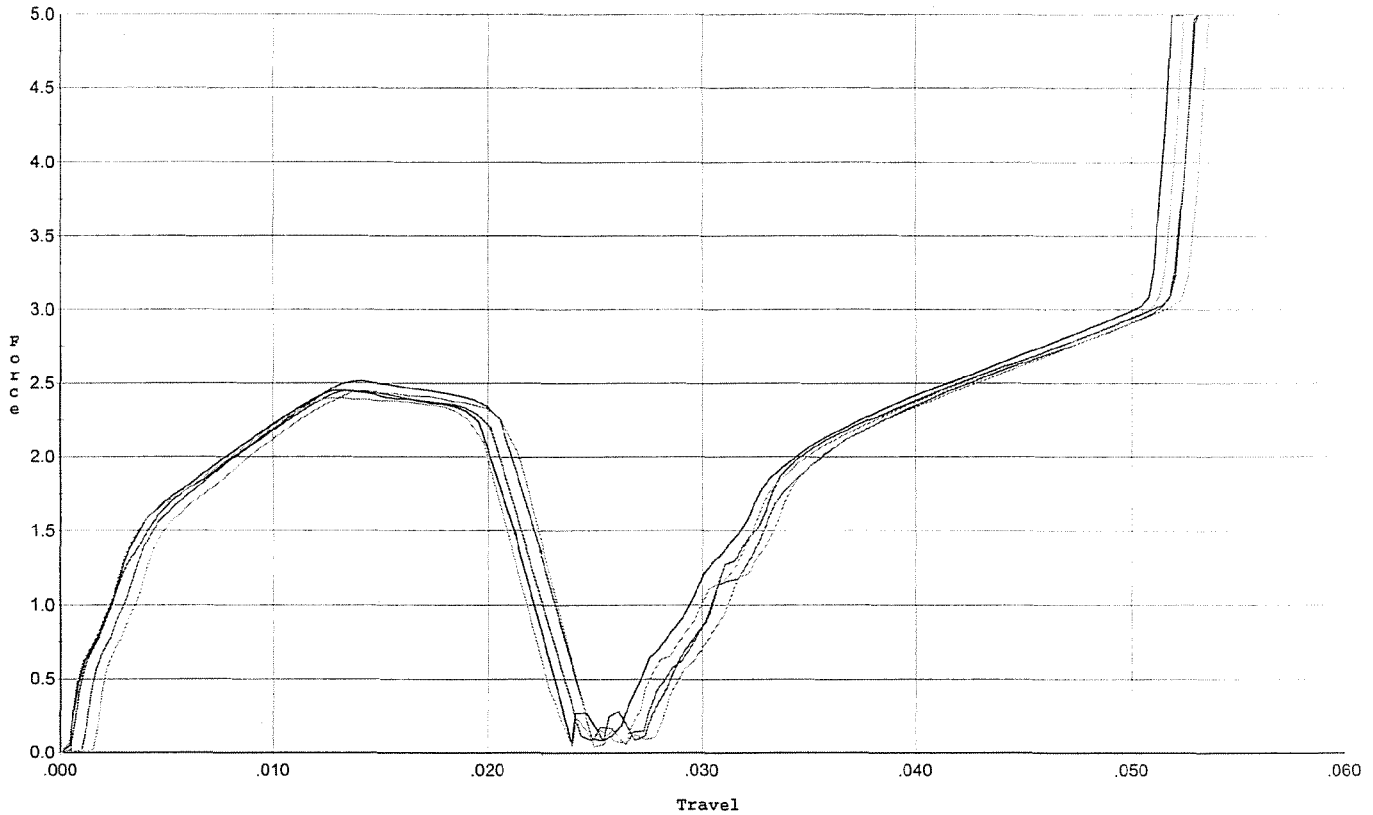
560	F) SAFETY ON FORCE	BARBER - M24 0095197 2 LBS MIN 10 LBS MAX	<u>4°</u>	<u>4°</u>	<u>4°</u>	8-3-09	X N.		
CONT.	G) SAFETY OFF FORCE	2 LBS MIN	<u>6°</u>	<u>6°</u>	<u>6°</u>	8-3-09	X N.		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.034</u>	<u>.034</u>	<u>.034</u>	8-3-09	X N.		
	J) ASSEMBLE STOCK					7-15-09	X N.		
	K) ASSEMBLE SWIVEL STUDS					8-3-09	X N.		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		(PASS)	FAIL		7/29/09	RF		
			(PASS)	FAIL					
	MALFUNCTION		CORRECTION N/A						
	MALFUNCTION								
	MALFUNCTION								
	MALFUNCTION								
660	INSPECT FOR LIVE AMMO					7-29-09	S.P.D.		
670	FINAL INSPECTION A) HEADSPACE					8-3-09	X N.		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.42</u>	<u>2.69</u>	<u>2.71</u>	<u>2.36</u>	<u>2.42</u>	7-31-09	X N.
	C) FUNCTION					8-3-09	X N.		
690	PACK					8/13/09	Fm		

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/12/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



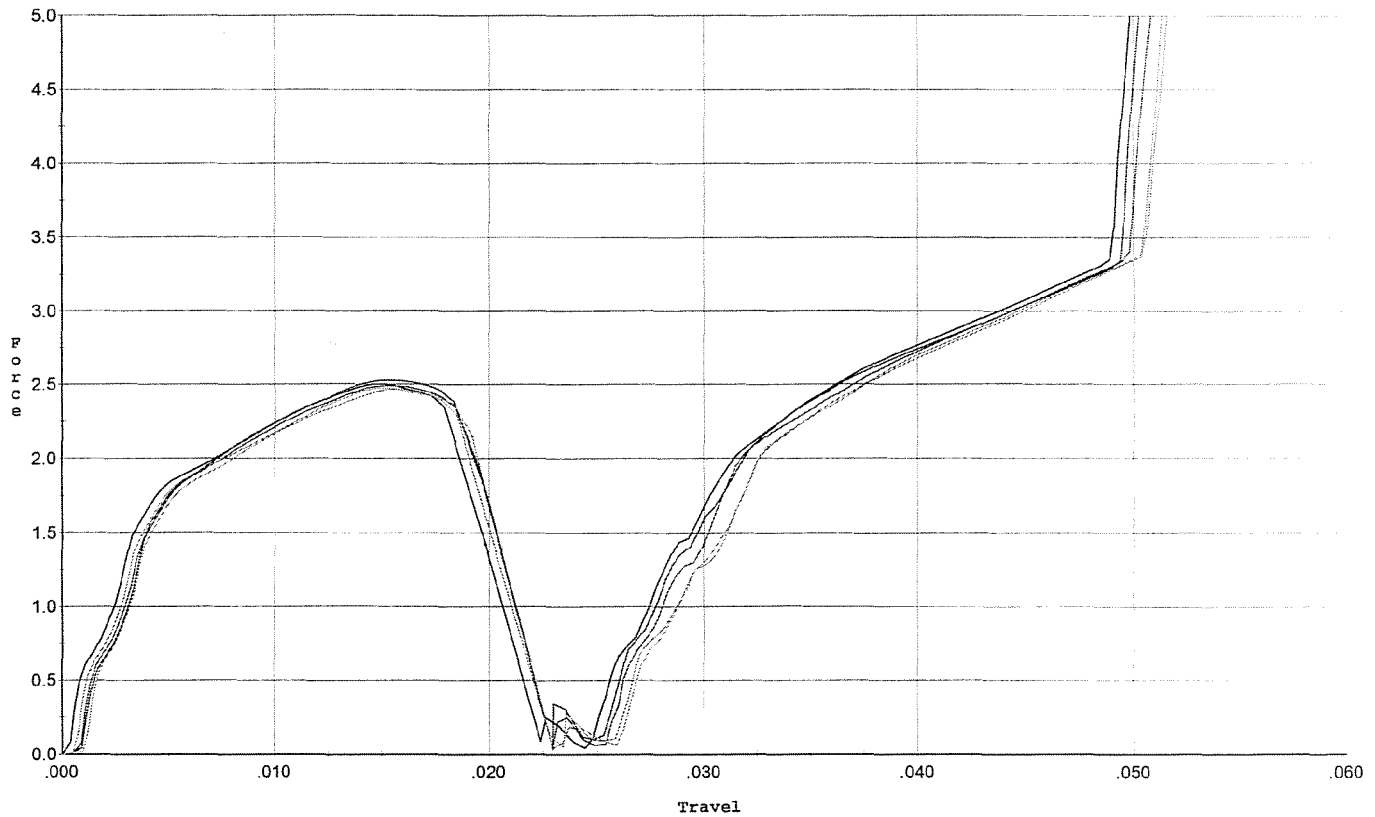
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.514	0.022	0.00	0.035	0.041		Set Trigger
2	2.450	0.021	0.00	0.035	0.039		Set Trigger
3	2.446	0.020	0.00	0.036	0.036		Set Trigger
4	2.399	0.020	0.00	0.036	0.036		Set Trigger
5	2.448	0.021	0.002	0.036	0.037		Set Trigger

Aug 2.45

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 6/12/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



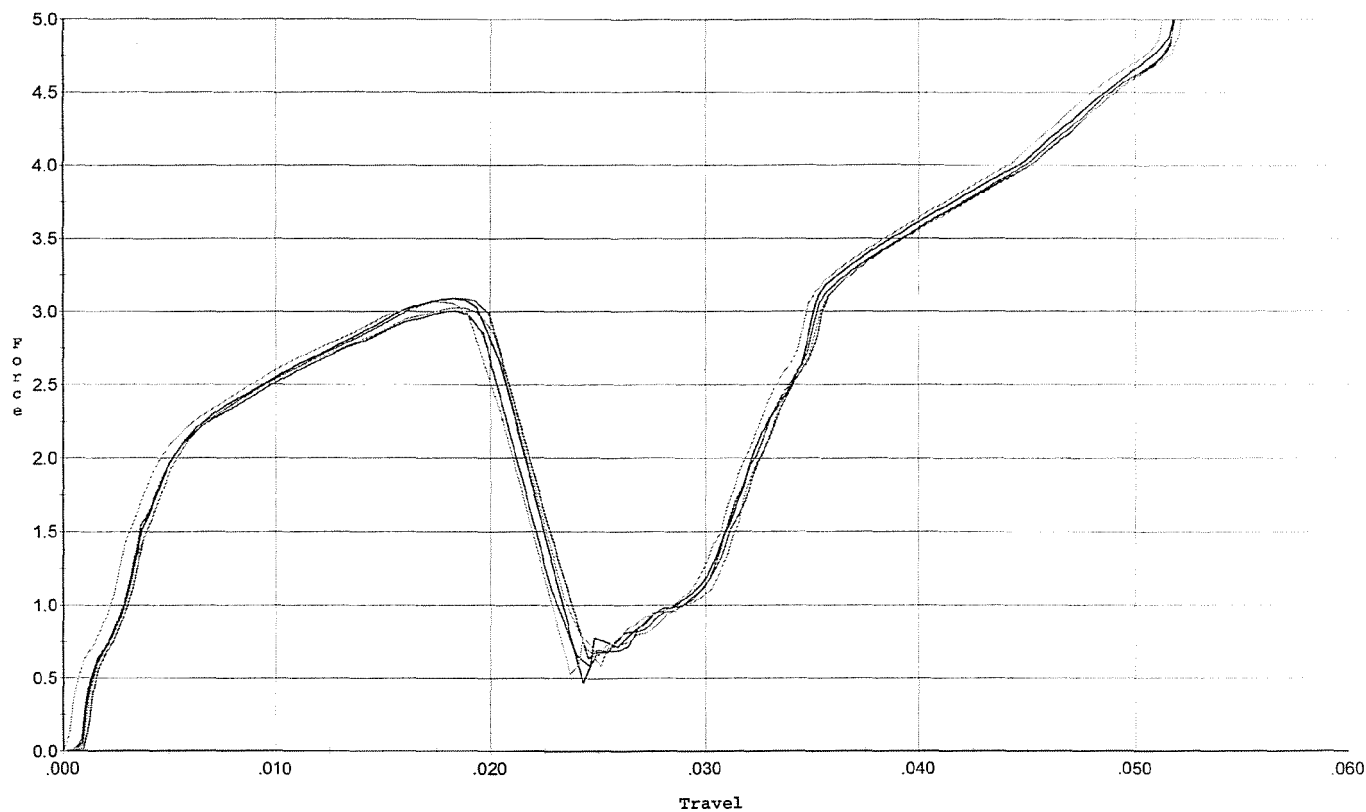
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.528	0.020	0.00	0.034	0.035		Set Trigger
2	2.502	0.020	0.00	0.034	0.036		Set Trigger
3	2.488	0.020	0.00	0.035	0.035		Set Trigger
4	2.467	0.019	0.00	0.035	0.034		Set Trigger
5	2.475	0.019	0.00	0.035	0.033		Set Trigger

Aug 2.49

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/12/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



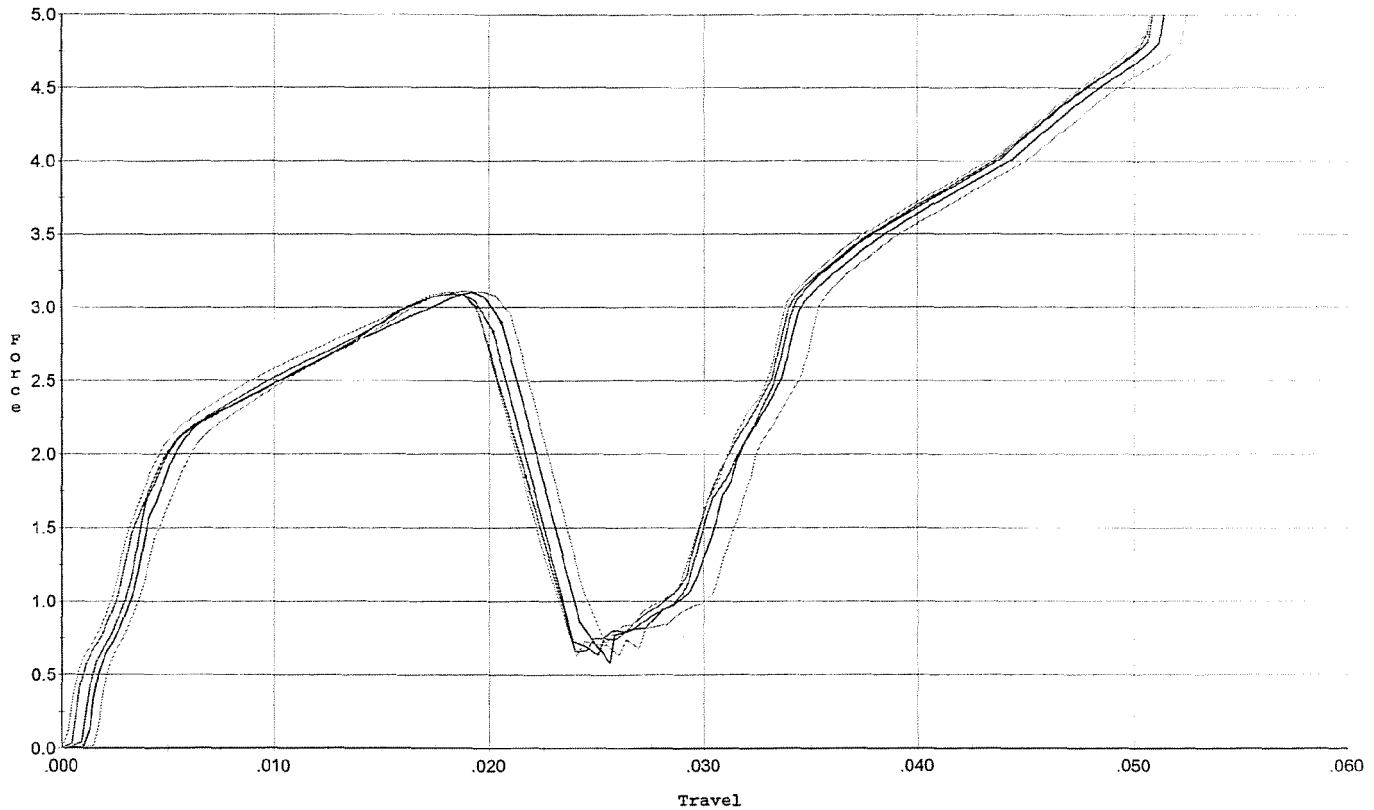
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.002	0.020	0.00	0.034	0.041		Set Trigger
2	3.091	0.021	0.00	0.033	0.044		Set Trigger
3	3.091	0.020	0.00	0.033	0.042		Set Trigger
4	3.061	0.021	0.00	0.033	0.045		Set Trigger
5	3.025	0.020	0.00	0.034	0.042		Set Trigger

Aug 3.05

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 6/12/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



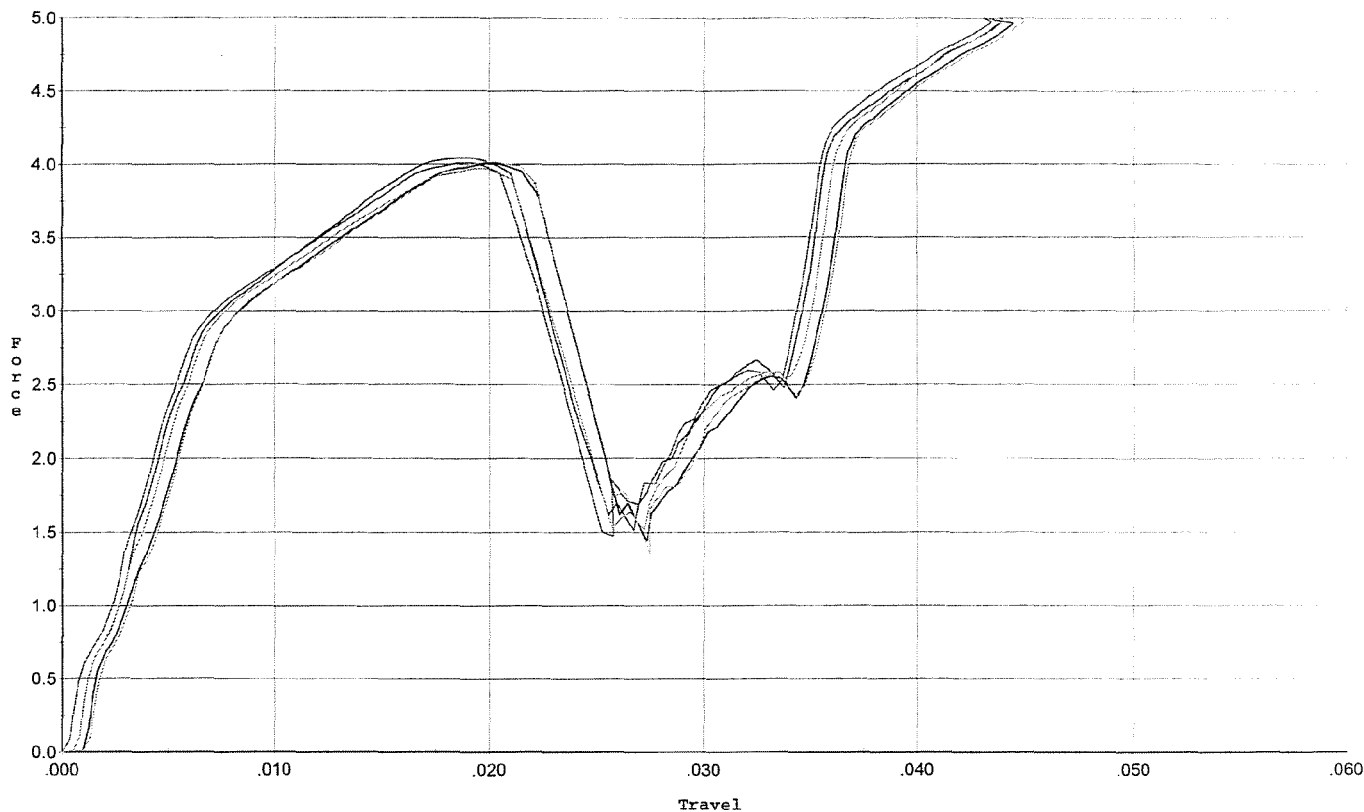
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.088	0.020	0.00	0.033	0.043		Set Trigger
2	3.103	0.021	0.00	0.033	0.043		Set Trigger
3	3.091	0.022	0.00	0.032	0.046		Set Trigger
4	3.107	0.019	0.00	0.033	0.043		Set Trigger
5	3.109	0.021	0.002	0.033	0.044		Set Trigger

Aug 3.10

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/12/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



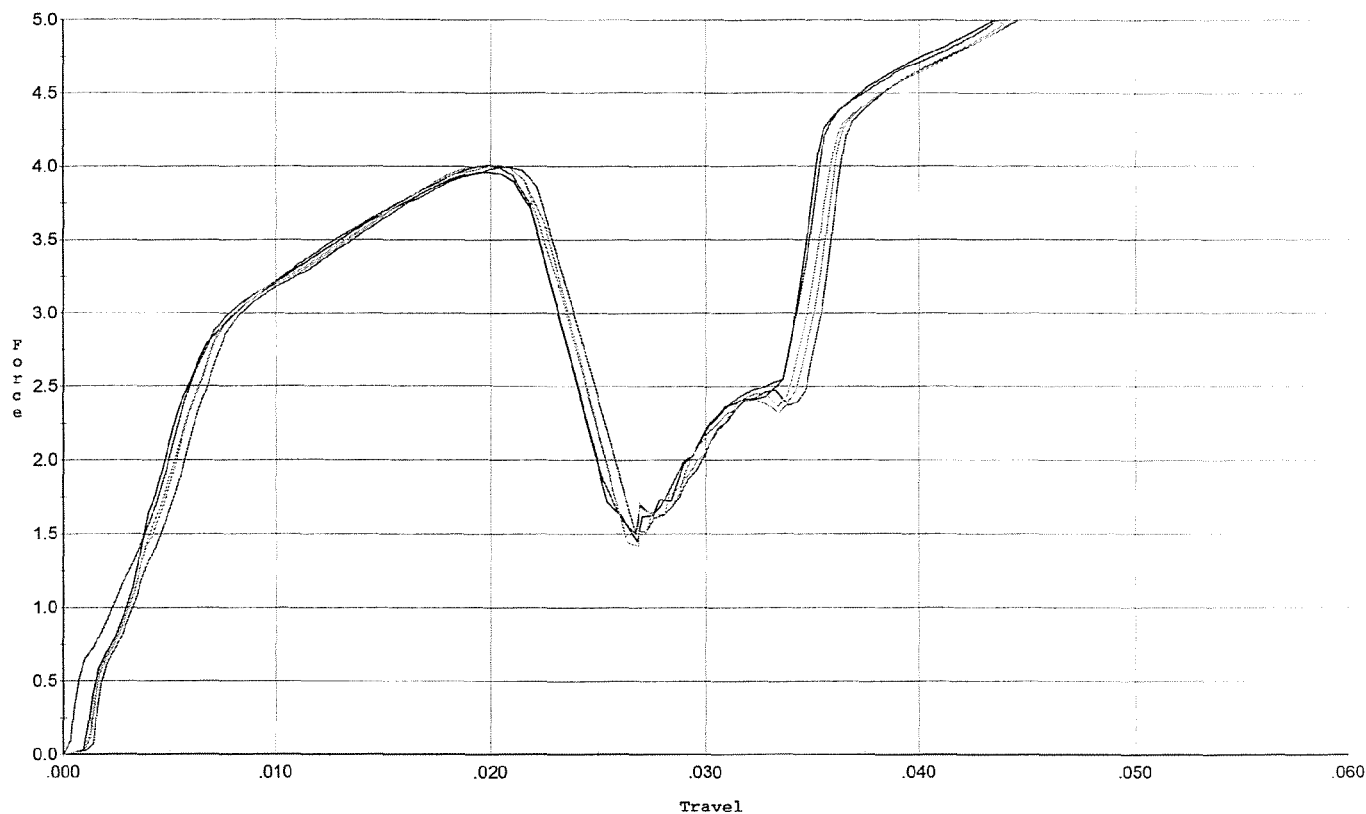
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.048	0.021	0.00	0.031	0.058		Set Trigger
2	4.011	0.022	0.00	0.031	0.059		Set Trigger
3	4.012	0.022	0.00	0.031	0.061		Set Trigger
4	4.018	0.022	0.00	0.031	0.059		Set Trigger
5	3.974	0.023	0.00	0.031	0.063		Set Trigger

Avg 4.01

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/12/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



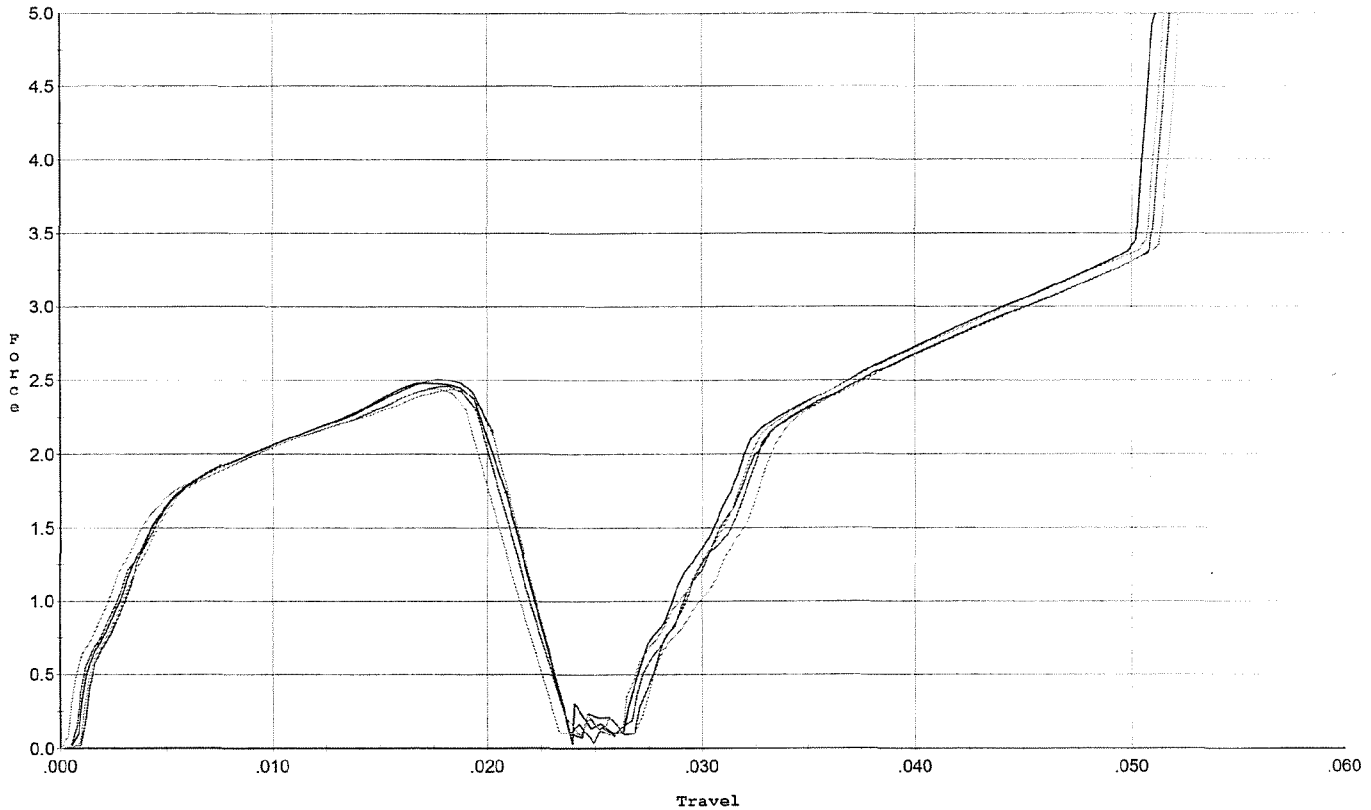
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.004	0.022	0.00	0.031	0.059		Set Trigger
2	3.961	0.022	0.00	0.031	0.059		Set Trigger
3	3.994	0.024	0.00	0.031	0.064		Set Trigger
4	4.006	0.023	0.00	0.031	0.062		Set Trigger
5	4.010	0.023	0.00	0.031	0.060		Set Trigger

Avg 3.99

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 6/12/09

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



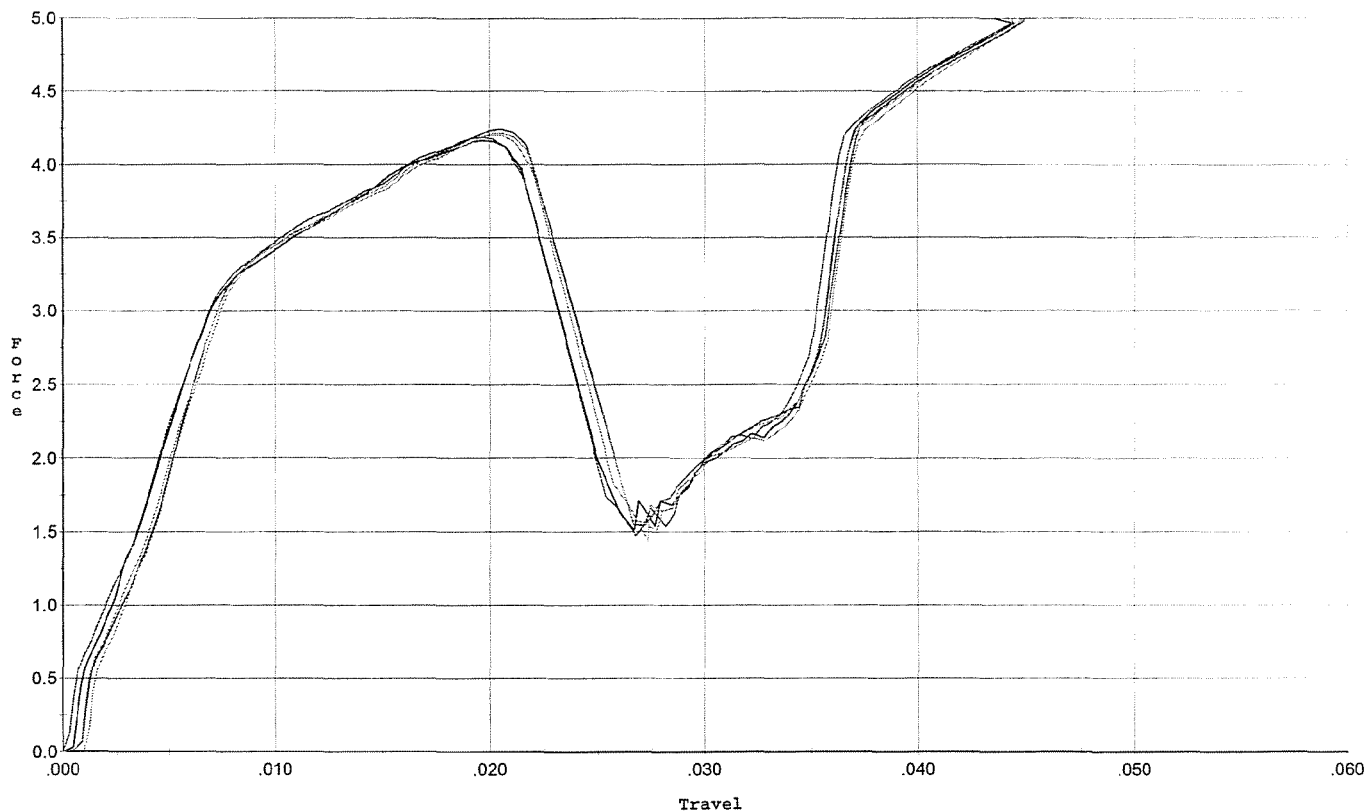
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.507	0.020	0.00	0.035	0.035		Set Trigger
2	2.480	0.021	0.00	0.034	0.037		Set Trigger
3	2.456	0.020	0.00	0.035	0.034		Set Trigger
4	2.436	0.020	0.00	0.035	0.035		Set Trigger
5	2.443	0.019	0.00	0.035	0.034		Set Trigger

Avg 2.46

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 6/12/09

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.244	0.024	0.00	0.031	0.068		Set Trigger
2	4.166	0.021	0.00	0.032	0.061		Set Trigger
3	4.190	0.022	0.00	0.031	0.062		Set Trigger
4	4.212	0.022	0.00	0.031	0.061		Set Trigger
5	4.202	0.022	0.00	0.031	0.062		Set Trigger

Avg 4.20