

G6869808

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)  
BOLT ACTION CENTERFIRE RIFLE  
24" BARREL 7.62 NATO  
WITH BIPOD

proof of purchase



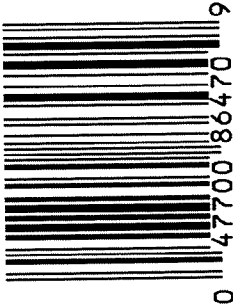
owner registration sticker



|               |       |
|---------------|-------|
| ORDER NO.     | 86470 |
| BARREL LENGTH | 24"   |
| CAPACITY      | 6     |

G6869808

UPC



BM FORM

GUN SERIAL #

G6869808

| OP # | OPERATION NAME                                                 | READINGS              | DATE    | INITIAL |
|------|----------------------------------------------------------------|-----------------------|---------|---------|
| 420  | ASSEMBLE ACTION                                                |                       | 6-24-09 | SP      |
| 430  | ASSEMBLE TO STOCK                                              |                       | 6-24-09 | SP      |
| 440  | PROOF                                                          |                       | 6-24-09 | SP      |
| 460  | CHECK HEADSPACE                                                | MAGNA - FLUX          | 6-24-09 | SP      |
| 470  | DIS-ASSEMBLE ACTION                                            |                       | 6-24-09 | SP      |
| 472  | SERIALIZE BOLT HANDLE                                          |                       | 6-30-09 | SP      |
| 480  | MAGNAFLUX BBL ACTION                                           | OPERATOR              | 7/9/09  | SP      |
| 490  | MAGNAFLUX BOLT                                                 |                       |         |         |
| 500  | ROLLMARK CALIBER                                               |                       | 7-10-09 | DWO     |
| 510  | DRILL AND TAP<br>SIGHT HOLES                                   |                       | 7-1-09  | SP      |
| 520  | GOFF BLAST BBL / REC                                           |                       | 7/10    | REM     |
| 540  | APPLY COATINGS<br>(BARREL ACTION)                              |                       | 7/16    | ✓       |
| 545  | (BOLT)                                                         |                       |         |         |
| 560  | RE-ASSEMBLE ACTION                                             |                       |         |         |
|      | A) CLEAN INSIDE OF<br>BOLT ASSEMBLY                            |                       | 7-23-09 | SP      |
|      | B) INSPECT REAR FIRING<br>PIN HOLE FOR CHAMFER<br>IN BOLT HEAD |                       | 7-23-09 | SP      |
|      | C) INSPECT EJECTOR<br>HOLE FOR CHAMFER                         | INSPECT FOR LIVE AMMO | 7-23-09 | SP      |
|      | D) OIL FIRING PIN ASSEMBLY                                     |                       | 8-10-09 | RTZ     |
|      | E) ADJUST TRIGGER PULL<br>TO MIN. SETTING AND<br>STAKE         | 2.50 LBS +/- .5 LBS   |         |         |

F004 REV 5/2006

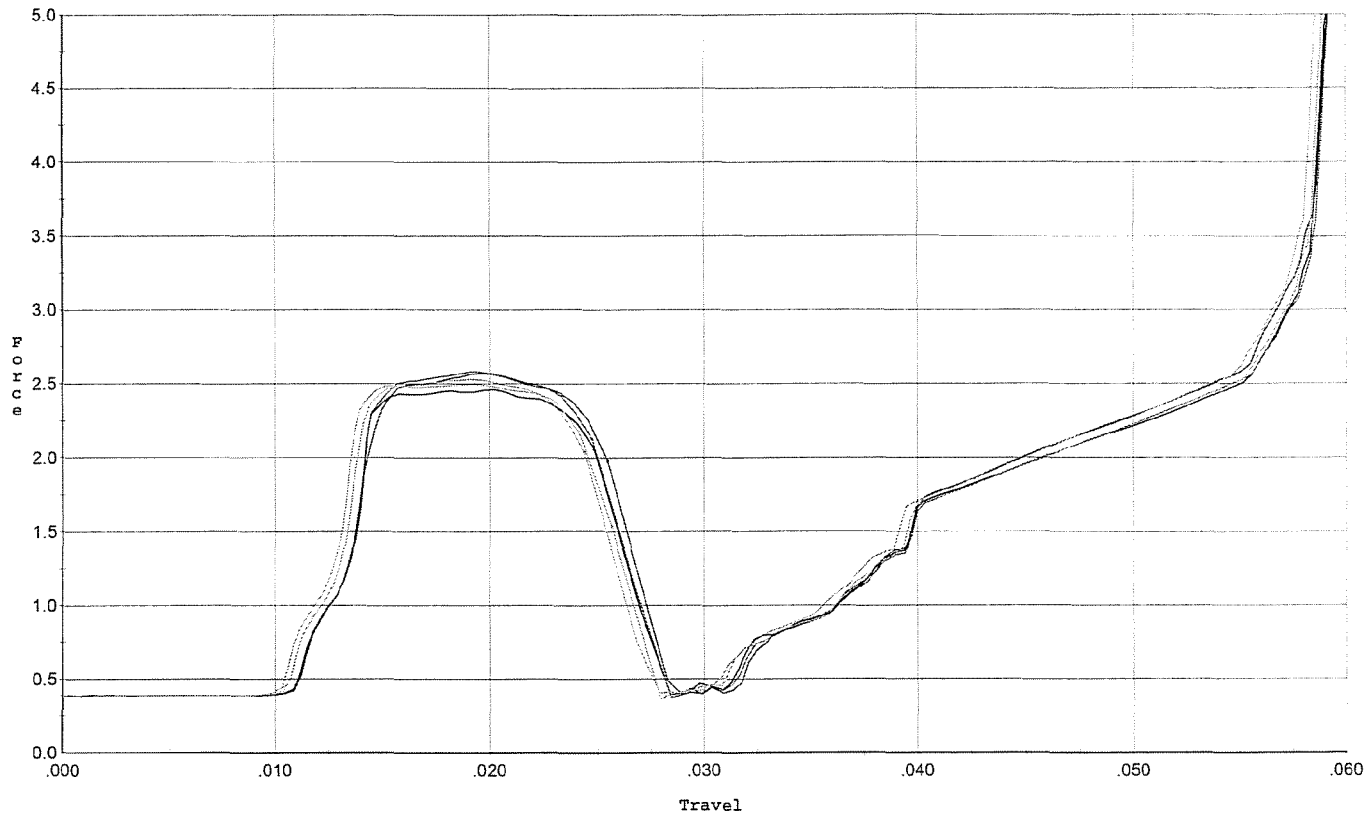
|              |                                                                       |                                                 |                                                             |         |        |
|--------------|-----------------------------------------------------------------------|-------------------------------------------------|-------------------------------------------------------------|---------|--------|
| 560          | F) SAFETY ON FORCE                                                    | BARBER - M24 0095209<br>2 LBS MIN<br>10 LBS MAX | <u>2°</u> <u>2°</u> <u>2°</u>                               | 8/24/09 | RB     |
| CONT.        | G) SAFETY OFF FORCE                                                   | 2 LBS MIN                                       | <u>6°</u> <u>6°</u> <u>6°</u>                               | 8/24/09 | RB     |
|              | H) TRIGGER PULL TEST<br>AND RETAINABILITY                             |                                                 |                                                             |         |        |
|              | I) FIRING PIN INDENT                                                  | .020 MIN                                        | <u>0.24</u> <u>0.24</u> <u>0.24</u>                         | 8/24/09 | RB     |
|              | J) ASSEMBLE STOCK                                                     |                                                 |                                                             | 8/20/09 | LTZ    |
|              | K) ASSEMBLE SWIVEL<br>STUDS                                           |                                                 |                                                             | 8/24/09 | RB     |
|              | L) ATTACH FRONT AND<br>REAR SIGHT ASSY'S                              |                                                 |                                                             |         |        |
|              | M) IRON SIGHT<br>ALIGNMENT                                            |                                                 |                                                             |         |        |
|              | N) DETACH FRONT AND<br>REAR SIGHTS AND PLACE<br>IN NUMBERED CONTAINER |                                                 |                                                             |         |        |
| 640 &<br>650 | FUNCTION TEST AND<br>TARGET                                           |                                                 | <u>PASS</u> FAIL<br><u>PASS</u> FAIL                        | 8-22-09 | Y.P.D. |
|              | MALFUNCTION                                                           |                                                 | CORRECTION                                                  |         |        |
|              | MALFUNCTION                                                           |                                                 | CORRECTION                                                  |         |        |
|              | MALFUNCTION                                                           |                                                 | CORRECTION                                                  |         |        |
|              | MALFUNCTION                                                           |                                                 | CORRECTION                                                  |         |        |
| 660          | INSPECT FOR LIVE AMMO                                                 |                                                 |                                                             | 8-22-09 | RP     |
| 670          | FINAL INSPECTION<br>A) HEADSPACE                                      |                                                 |                                                             | 8/24/09 | RB     |
|              | B) TRIGGER PULL                                                       | +/- .5 LBS<br>MIN 2.50 LBS<br>MAX 4.0 LBS       | <u>2.75</u> <u>2.67</u> <u>2.80</u> <u>2.56</u> <u>2.65</u> | 8/24/09 | RB     |
|              | C) FUNCTION                                                           |                                                 |                                                             | 8/24/09 | RB     |
| 690          | PACK                                                                  |                                                 |                                                             | 8/24/09 | Fm     |

F004 REV 5/2006

## Trigger Profile [ lbs,inch ]

Profile SWS  
 GunType: Rifle  
 Make: Remington  
 Note: R.P. 8/7/09

Model: M/24  
 Serial No: Form #F005  
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



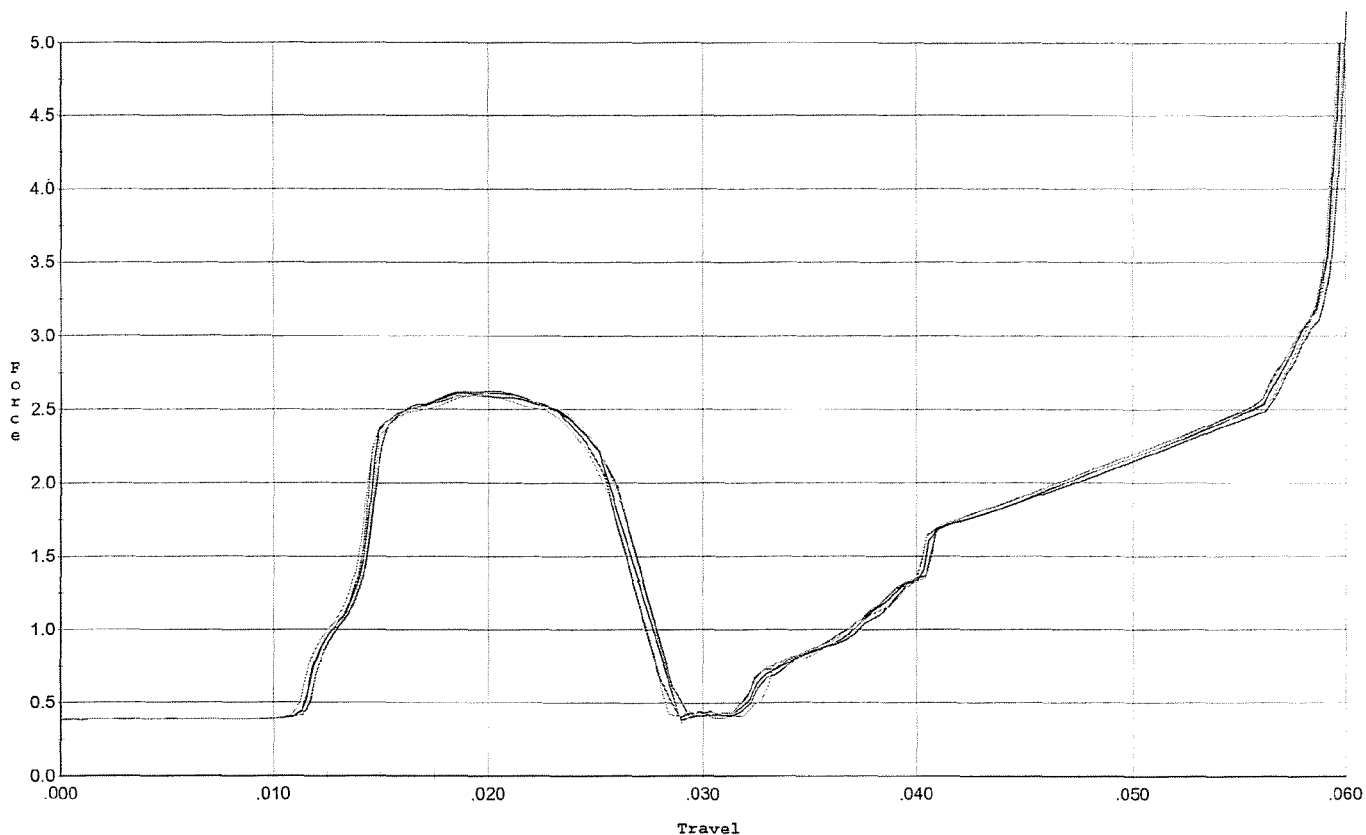
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 2.571      | 0.025             | 0.011           | 0.038      | 0.035             |           | Set Trigger |
| 2 | 2.461      | 0.025             | 0.011           | 0.039      | 0.033             |           | Set Trigger |
| 3 | 2.580      | 0.025             | 0.011           | 0.039      | 0.033             |           | Set Trigger |
| 4 | 2.496      | 0.026             | 0.011           | 0.038      | 0.035             |           | Set Trigger |
| 5 | 2.529      | 0.024             | 0.011           | 0.039      | 0.033             |           | Set Trigger |

Avg 2.52

## Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: R.P. 8/7/09

Model: M/24  
Serial No: Form #F005  
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



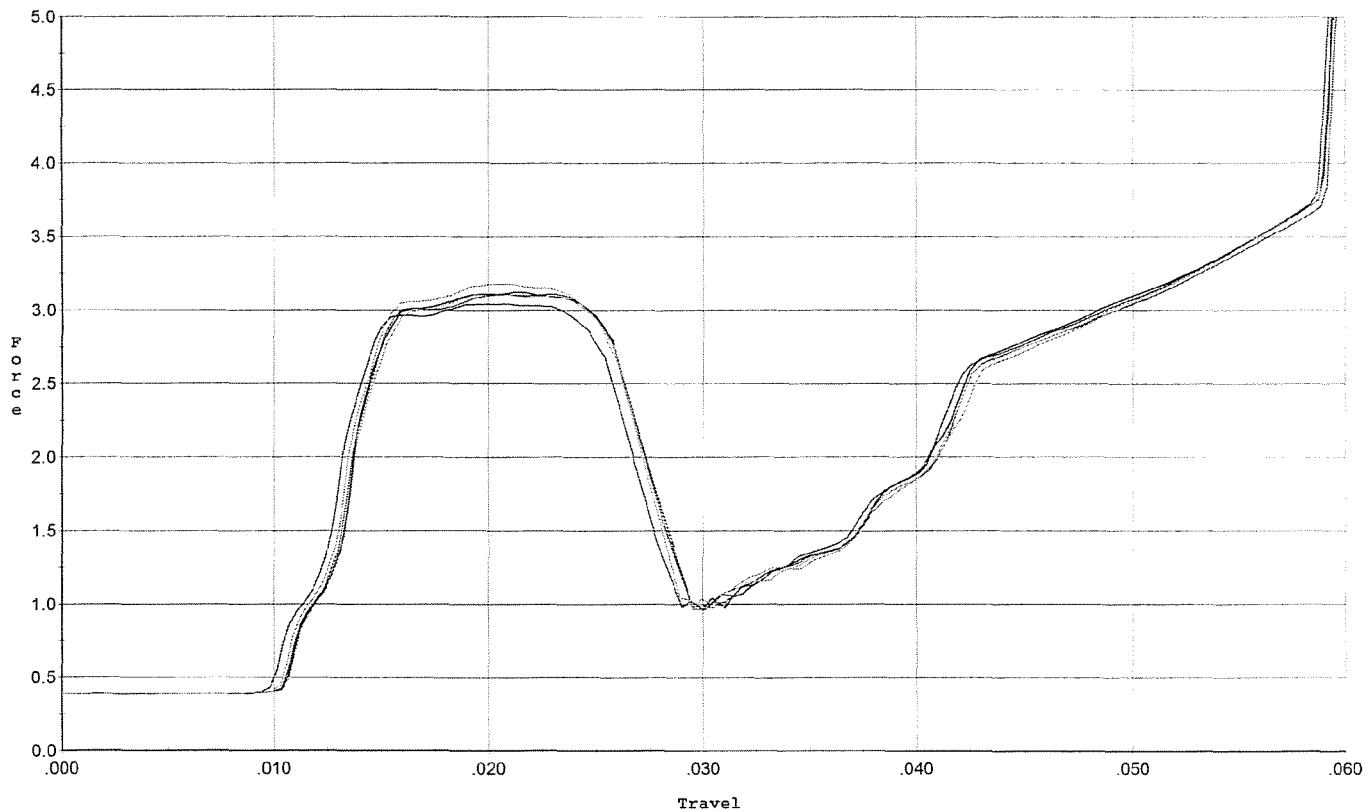
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 2.595      | 0.026             | 0.012           | 0.039      | 0.035             |           | Set Trigger |
| 2 | 2.608      | 0.027             | 0.012           | 0.039      | 0.036             |           | Set Trigger |
| 3 | 2.626      | 0.025             | 0.012           | 0.039      | 0.034             |           | Set Trigger |
| 4 | 2.595      | 0.026             | 0.011           | 0.039      | 0.035             |           | Set Trigger |
| 5 | 2.606      | 0.026             | 0.012           | 0.039      | 0.035             |           | Set Trigger |

AVG 2.60

## Trigger Profile [ lbs,inch ]

Profile SWS  
 GunType: Rifle  
 Make: Remington  
 Note: R.P. 8/7/09

Model: M/24  
 Serial No: Form #F005  
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



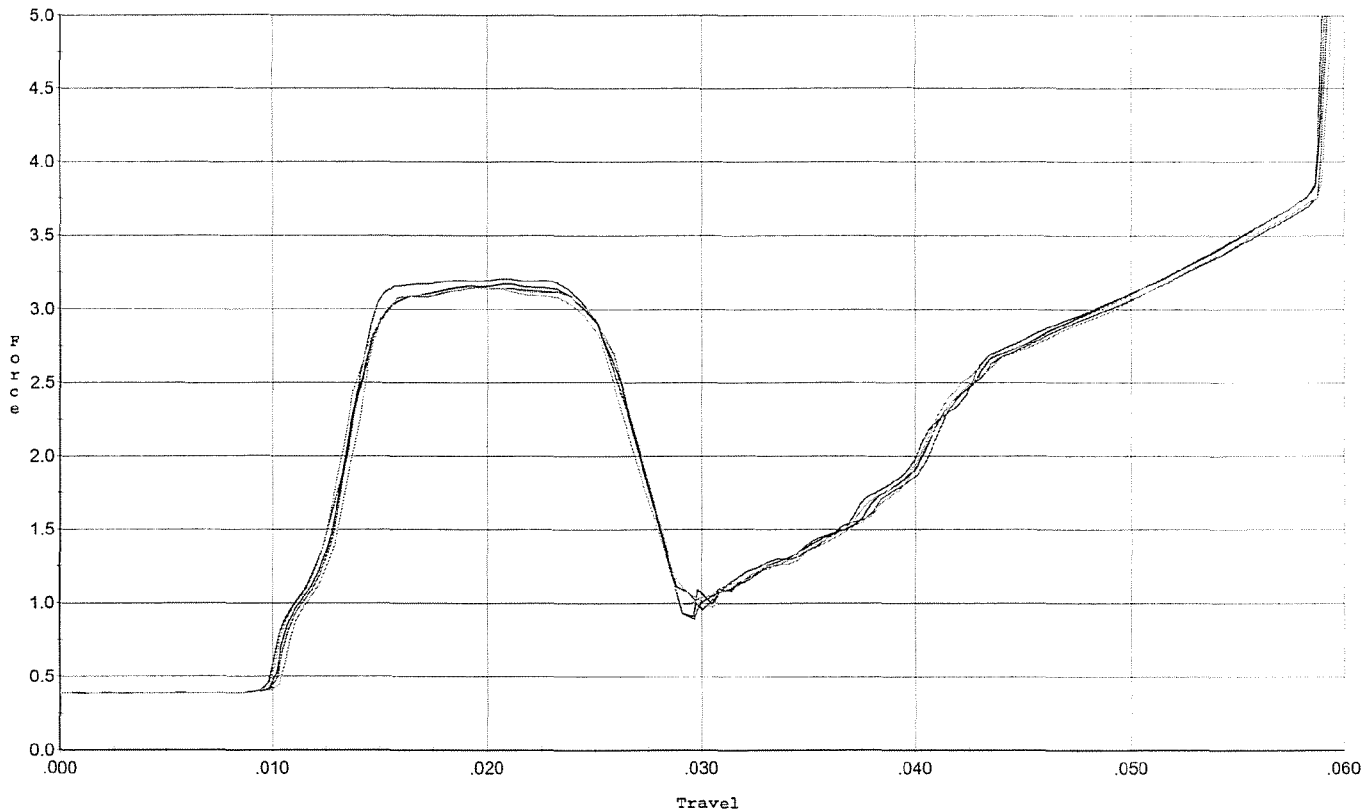
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 3.044      | 0.025             | 0.010           | 0.037      | 0.042             |           | Set Trigger |
| 2 | 3.124      | 0.026             | 0.011           | 0.037      | 0.043             |           | Set Trigger |
| 3 | 3.109      | 0.026             | 0.011           | 0.037      | 0.043             |           | Set Trigger |
| 4 | 3.177      | 0.026             | 0.011           | 0.037      | 0.044             |           | Set Trigger |
| 5 | 3.116      | 0.026             | 0.011           | 0.037      | 0.043             |           | Set Trigger |

Aug 3-11

## Trigger Profile [ lbs,inch ]

Profile SWS  
 GunType: Rifle  
 Make: Remington  
 Note: R.P. 8/7/09

Model: M/24  
 Serial No: Form #F005  
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 3.207      | 0.026             | 0.010           | 0.036      | 0.046             |           | Set Trigger |
| 2 | 3.171      | 0.026             | 0.010           | 0.036      | 0.045             |           | Set Trigger |
| 3 | 3.145      | 0.026             | 0.010           | 0.037      | 0.044             |           | Set Trigger |
| 4 | 3.149      | 0.026             | 0.011           | 0.037      | 0.044             |           | Set Trigger |
| 5 | 3.149      | 0.025             | 0.010           | 0.037      | 0.043             |           | Set Trigger |

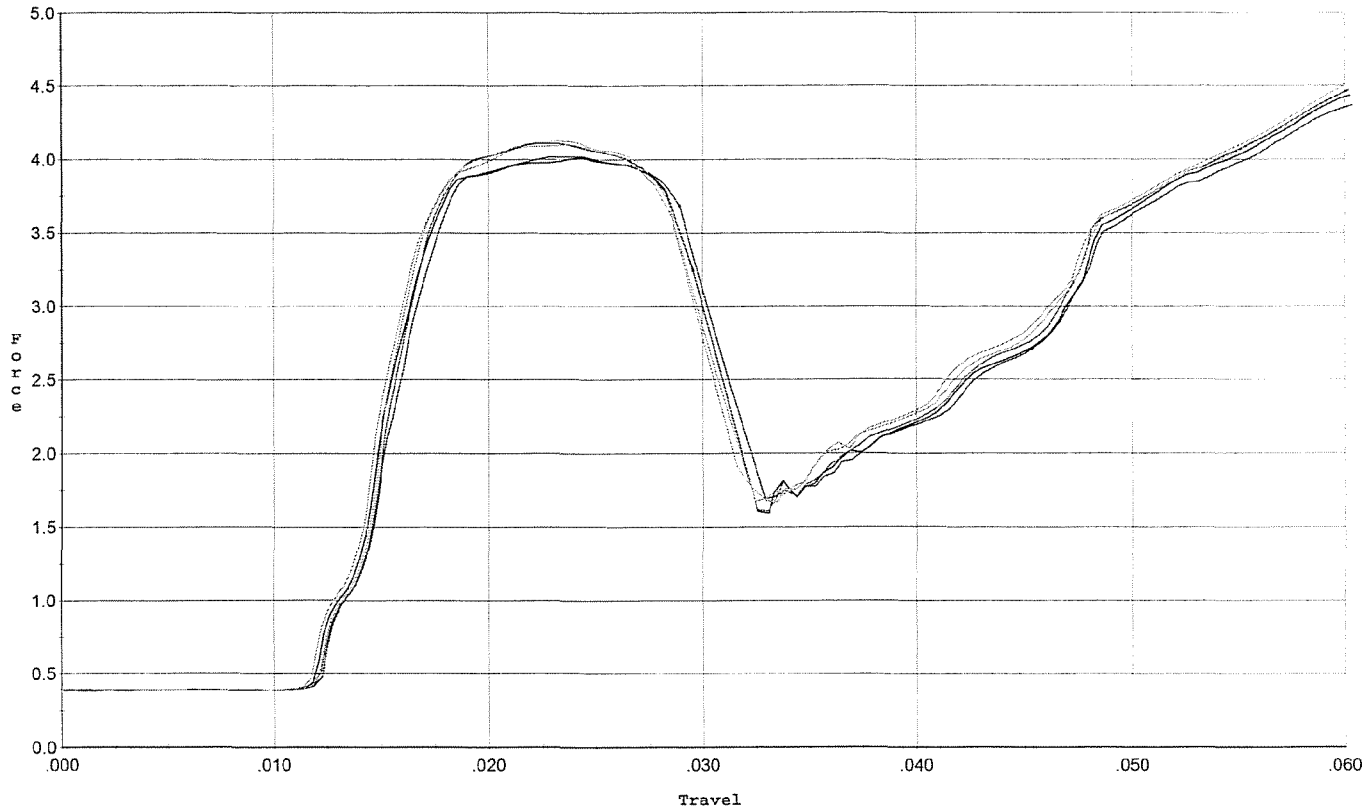
Avg 3.16



## Trigger Profile [ lbs,inch ]

Profile: SWS  
 GunType: Rifle  
 Make: Remington  
 Note: R.P. 8/7/09

Model: M/24  
 Serial No: Form #F005  
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



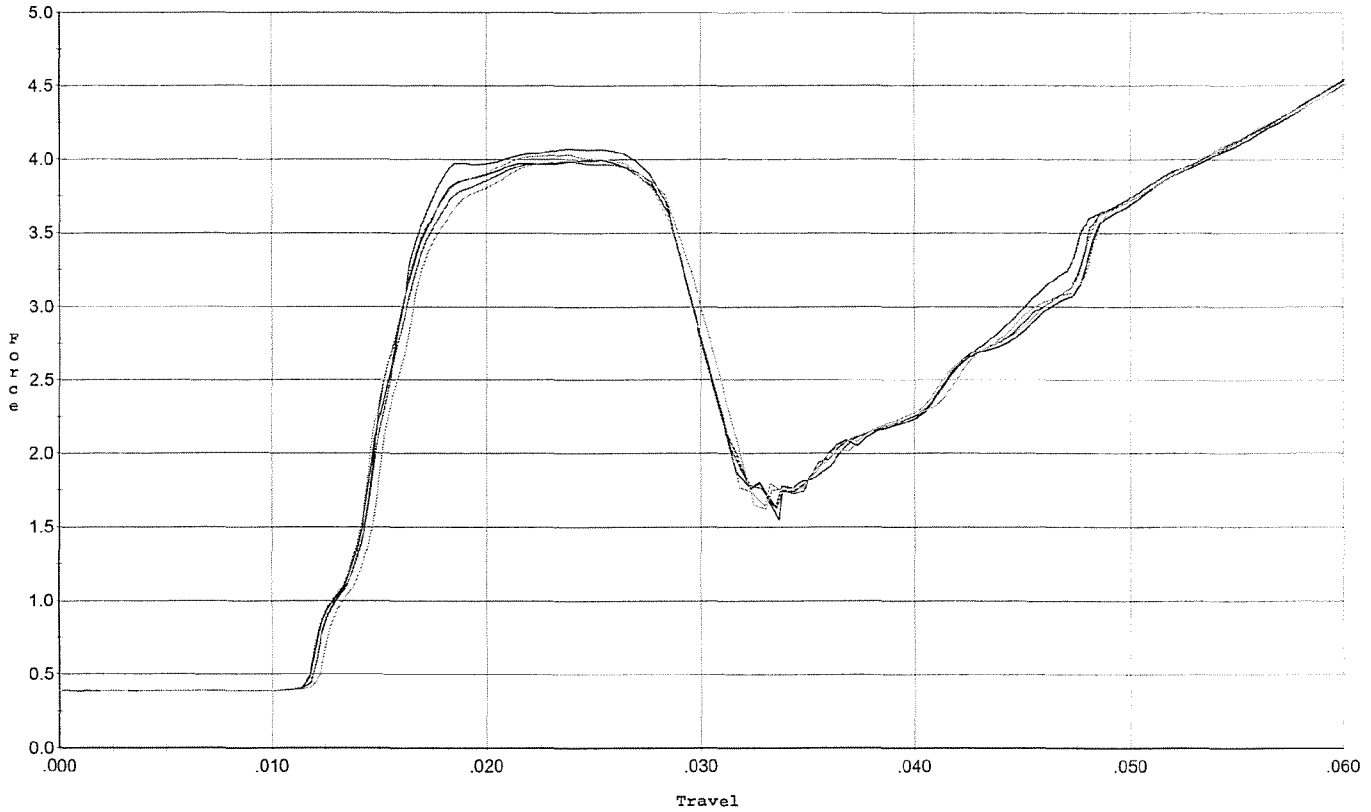
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 4.019      | 0.029             | 0.012           | 0.035      | 0.059             |           | Set Trigger |
| 2 | 4.009      | 0.030             | 0.012           | 0.034      | 0.061             |           | Set Trigger |
| 3 | 4.109      | 0.030             | 0.012           | 0.034      | 0.061             |           | Set Trigger |
| 4 | 4.128      | 0.028             | 0.012           | 0.035      | 0.059             |           | Set Trigger |
| 5 | 4.104      | 0.028             | 0.012           | 0.035      | 0.060             |           | Set Trigger |

Aug 4.07

## Trigger Profile [ lbs,inch ]

Profile SWS  
 GunType: Rifle  
 Make: Remington  
 Note: R.P. 8/7/09

Model: M/24  
 Serial No: Form #F005  
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



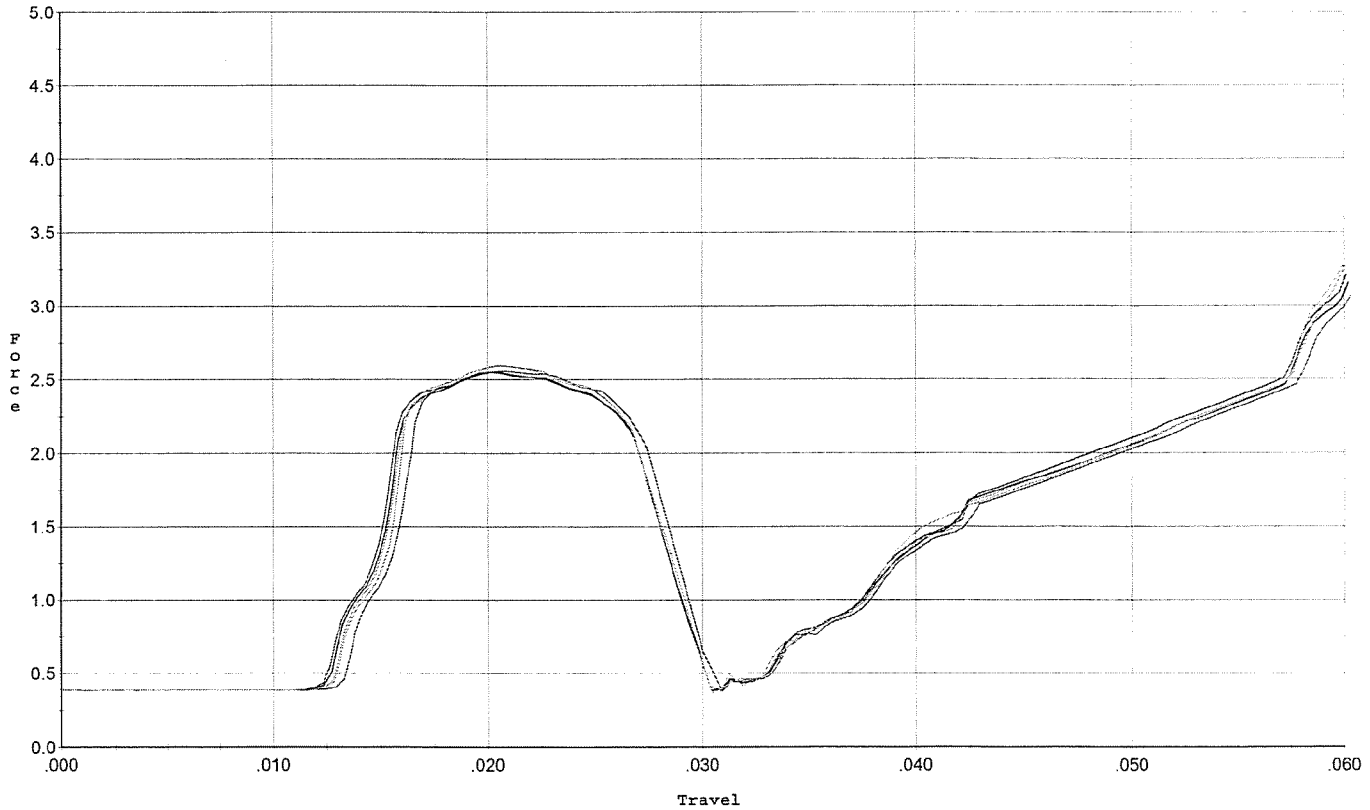
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 4.074      | 0.028             | 0.012           | 0.035      | 0.059             |           | Set Trigger |
| 2 | 3.993      | 0.028             | 0.012           | 0.035      | 0.059             |           | Set Trigger |
| 3 | 3.986      | 0.028             | 0.012           | 0.035      | 0.058             |           | Set Trigger |
| 4 | 3.996      | 0.030             | 0.012           | 0.035      | 0.060             |           | Set Trigger |
| 5 | 4.031      | 0.029             | 0.012           | 0.035      | 0.059             |           | Set Trigger |

Avg 4.01

## Trigger Profile [ lbs,inch ]

Profile: SWS  
 GunType: Rifle  
 Make: Remington  
 Note: R.P. 8/7/09

Model: M/24  
 Serial No: Form #F005  
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



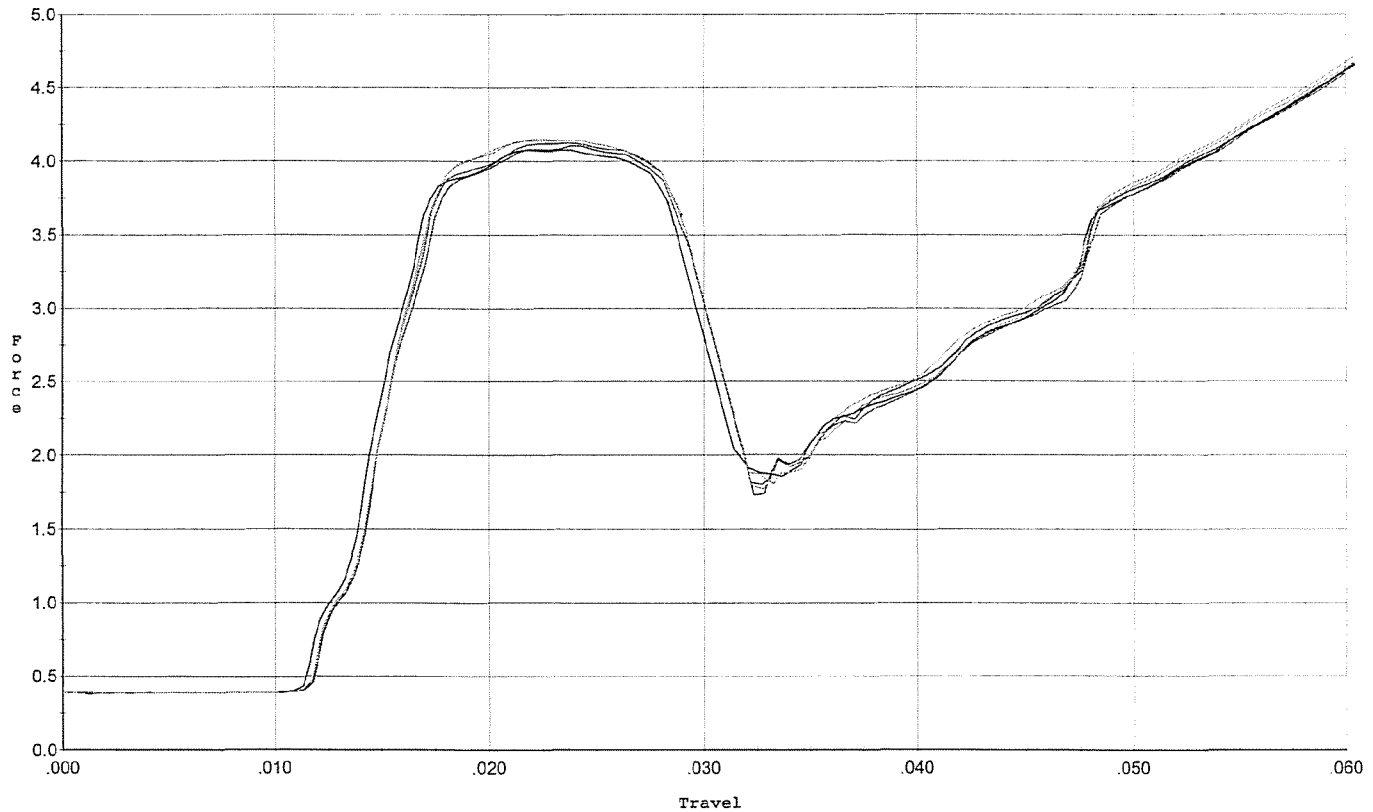
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 2.551      | 0.027             | 0.013           | 0.039      | 0.035             |           | Set Trigger |
| 2 | 2.552      | 0.027             | 0.013           | 0.039      | 0.035             |           | Set Trigger |
| 3 | 2.559      | 0.027             | 0.014           | 0.039      | 0.035             |           | Set Trigger |
| 4 | 2.596      | 0.028             | 0.013           | 0.039      | 0.037             |           | Set Trigger |
| 5 | 2.591      | 0.027             | 0.013           | 0.039      | 0.035             |           | Set Trigger |

Avg 2.57

## Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: R.P. 8/7/09

Model: M/24  
Serial No: Form #F005  
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 4.103      | 0.029             | 0.012           | 0.034      | 0.061             |           | Set Trigger |
| 2 | 4.076      | 0.028             | 0.012           | 0.034      | 0.060             |           | Set Trigger |
| 3 | 4.128      | 0.029             | 0.012           | 0.034      | 0.061             |           | Set Trigger |
| 4 | 4.144      | 0.029             | 0.012           | 0.034      | 0.062             |           | Set Trigger |
| 5 | 4.150      | 0.029             | 0.012           | 0.034      | 0.061             |           | Set Trigger |

Aug 4.12