

G 6869812

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



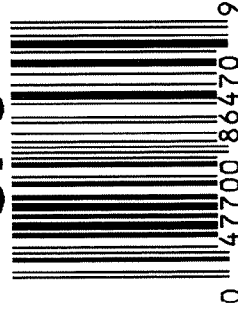
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

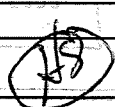
G6869812

UPC



BM FORM

GUN SERIAL # G 6869812

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-14-09	SPD
430	ASSEMBLE TO STOCK		8-15-09	SP
440	PROOF		8-14-09	SPD
460	CHECK HEADSPACE	MAGNA - FLUX	8-14-09	SPD
470	DIS-ASSEMBLE ACTION		8-14-09	SPD
472	SERIALIZE BOLT HANDLE		8-15-09	RIC
480	MAGNAFLUX BBL ACTION	OPERATOR 	8/19/09	(D)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		8/17/09	OWB
510	DRILL AND TAP SIGHT HOLES		8-17-09	SP
520	GOFF BLAST BBL / REC		8/24/09	GLK
540	APPLY COATINGS (BARREL ACTION)		8/24	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-24-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-24-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	8-24-09	SP
	D) OIL FIRING PIN ASSEMBLY		8-27-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

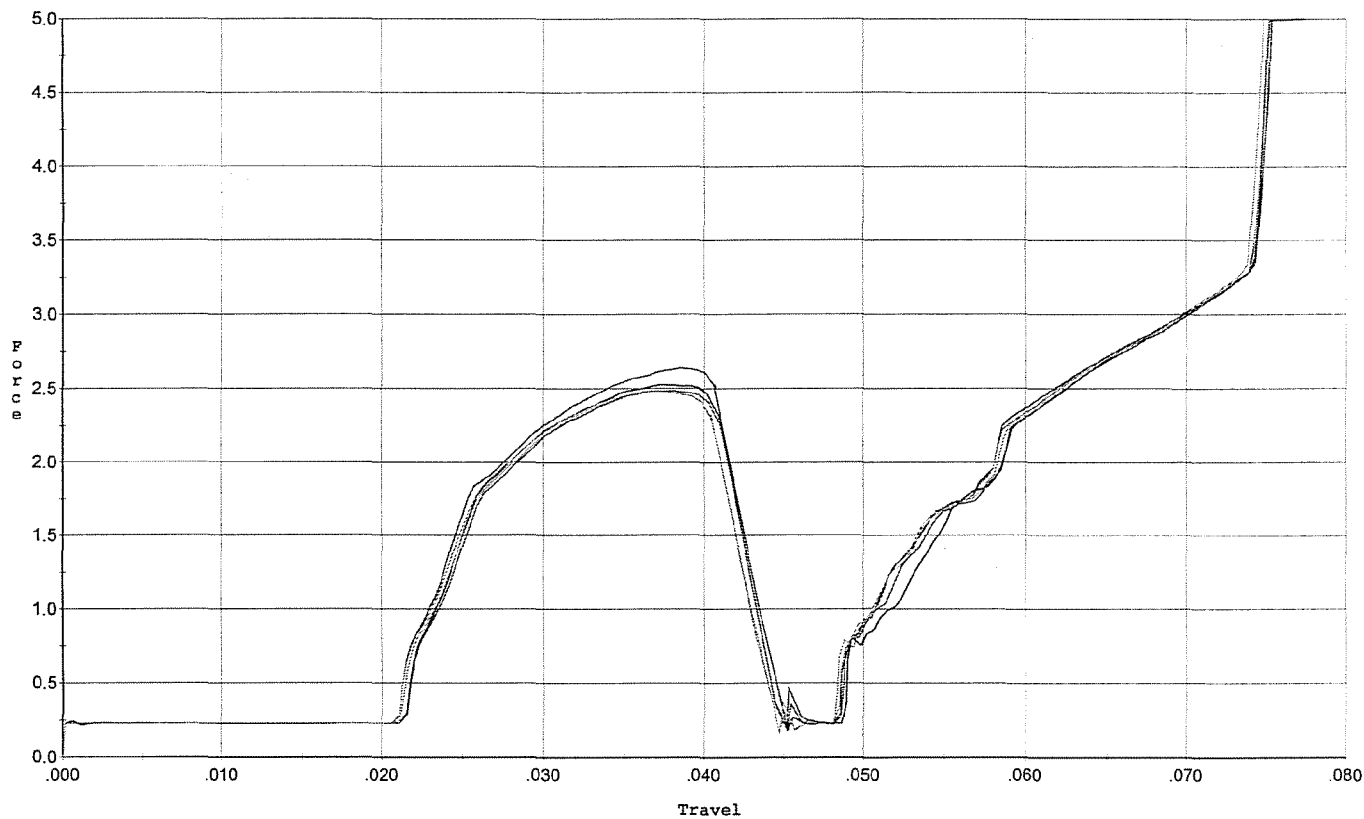
560	BARBER - M24 009525 F) SAFETY ON FORCE	72 LBS MIN 10 LBS MAX	<u>2°</u> <u>2°</u> <u>2°</u>	8/31/07	RB
CONT.	G) SAFETY OFF FORCE	2 LBS MIN	<u>8°</u> <u>8°</u> <u>8°</u>	8/31/07	RB
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	<u>.024</u> <u>.024</u> <u>.023</u>	8/31/07	RB
	J) ASSEMBLE STOCK			8-27-09	RP
	K) ASSEMBLE SWIVEL STUDS			8/31/07	RB
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				
	M) IRON SIGHT ALIGNMENT				
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u> FAIL <u>PASS</u> FAIL	8-29-09	RP
	MALFUNCTION	CORRECTION	N/A		
	MALFUNCTION	CORRECTION			
	MALFUNCTION	CORRECTION			
	MALFUNCTION	CORRECTION			
660	INSPECT FOR LIVE AMMO			8-29-08	JP
670	FINAL INSPECTION A) HEADSPACE			8/31/07	RB
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.62</u> <u>2.59</u> <u>2.42</u> <u>2.42</u> <u>2.44</u>	8/31/07	RR
	C) FUNCTION			8/31/07	RB
690	PACK			9/1/07	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/20/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



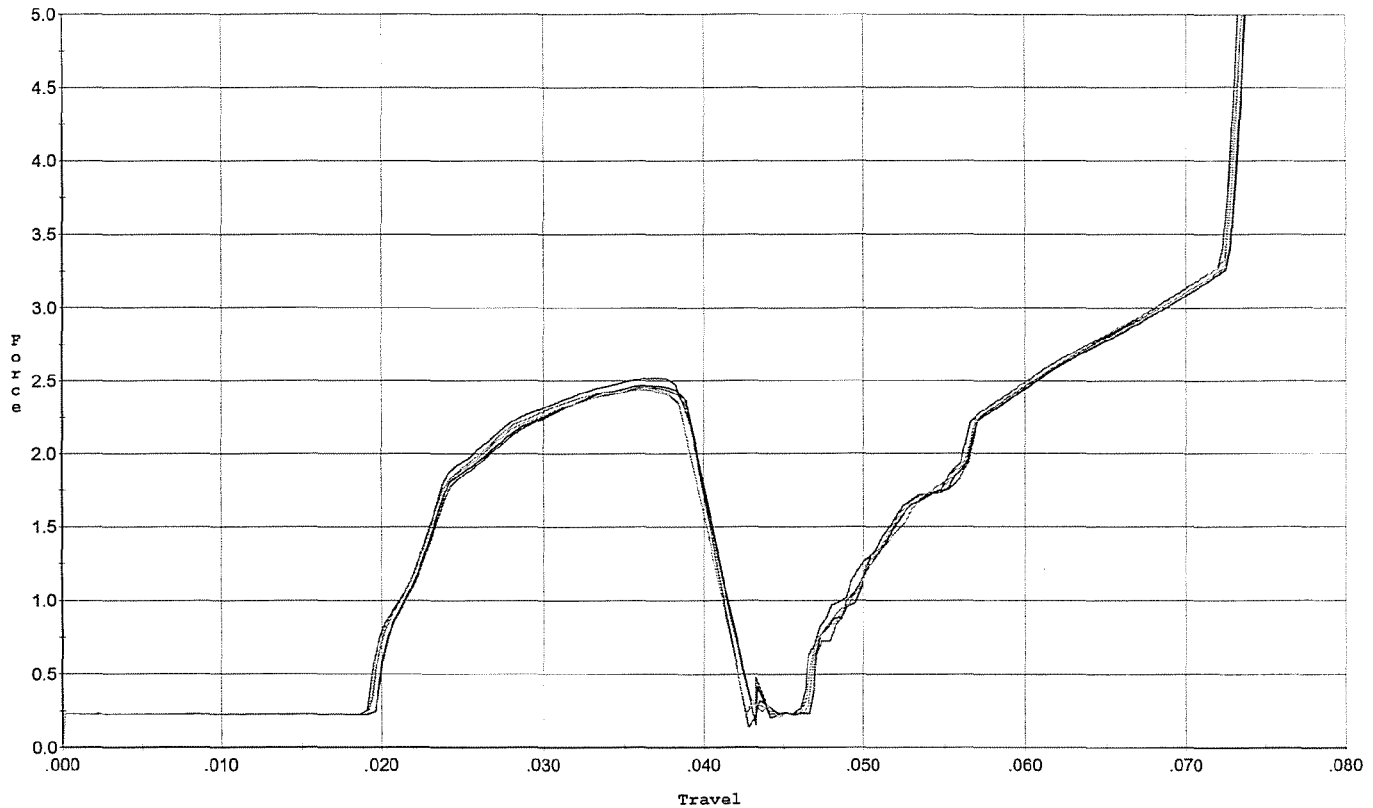
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.639	0.041	0.021	0.037	0.047		Set Trigger
2	2.526	0.041	0.022	0.037	0.045		Set Trigger
3	2.484	0.041	0.022	0.037	0.045		Set Trigger
4	2.485	0.040	0.021	0.037	0.044		Set Trigger
5	2.482	0.041	0.021	0.037	0.044		Set Trigger

Avg 2.52

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 8/20/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



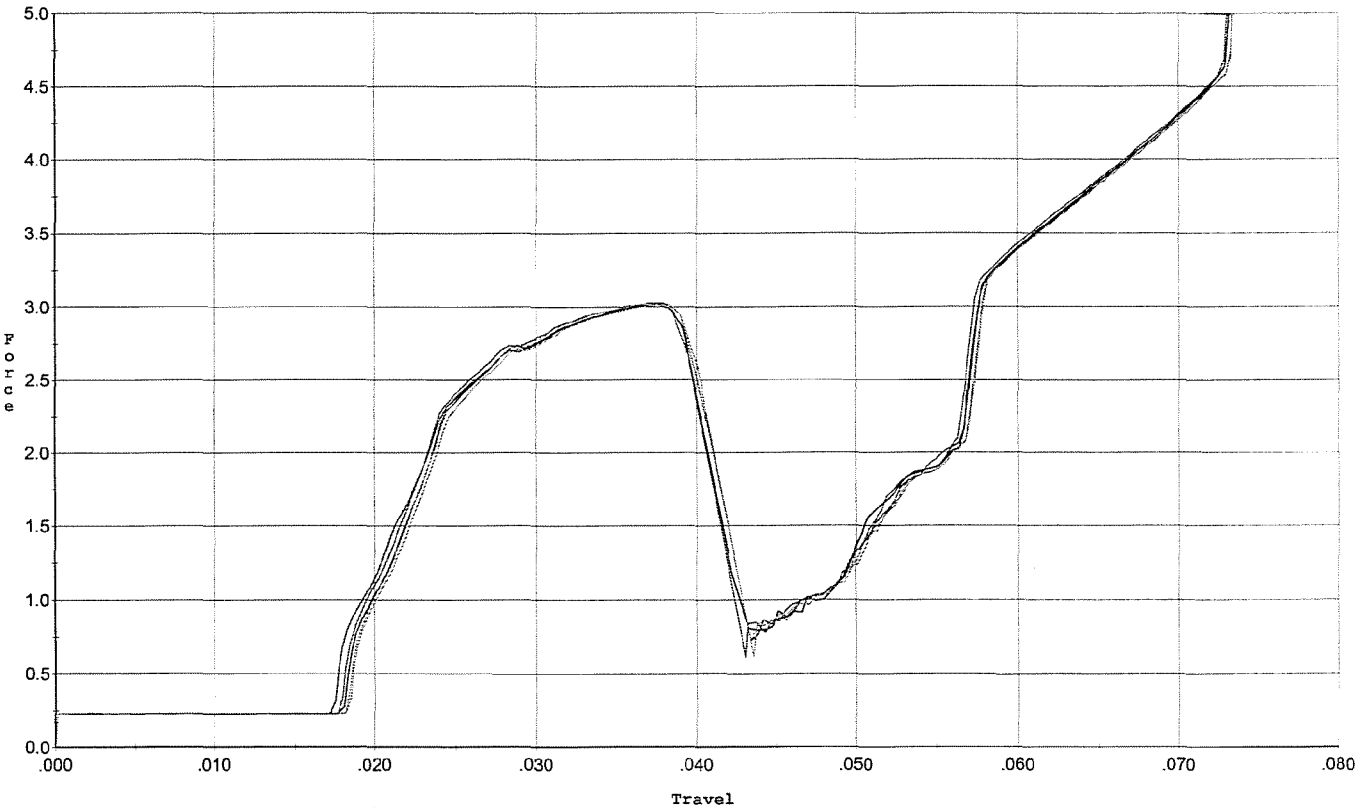
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.520	0.039	0.019	0.037	0.045		Set Trigger
2	2.467	0.039	0.020	0.037	0.044		Set Trigger
3	2.454	0.039	0.020	0.037	0.043		Set Trigger
4	2.439	0.040	0.019	0.037	0.045		Set Trigger
5	2.455	0.040	0.019	0.037	0.045		Set Trigger

Aug 2.46

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/20/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



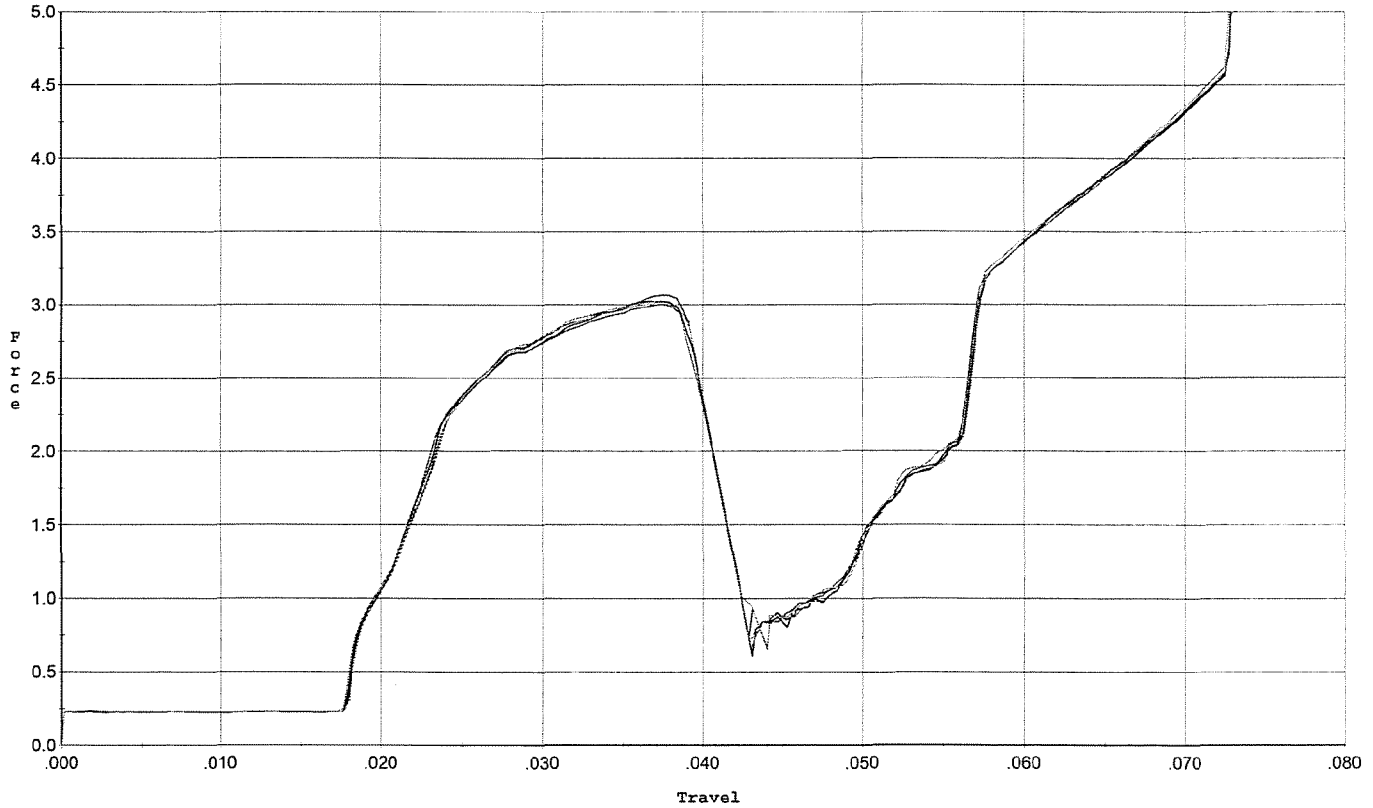
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.026	0.041	0.018	0.034	0.058		Set Trigger
2	3.013	0.039	0.018	0.035	0.055		Set Trigger
3	3.024	0.039	0.018	0.035	0.056		Set Trigger
4	3.020	0.041	0.018	0.034	0.057		Set Trigger
5	3.011	0.040	0.018	0.035	0.056		Set Trigger

Avg 3.01

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/20/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



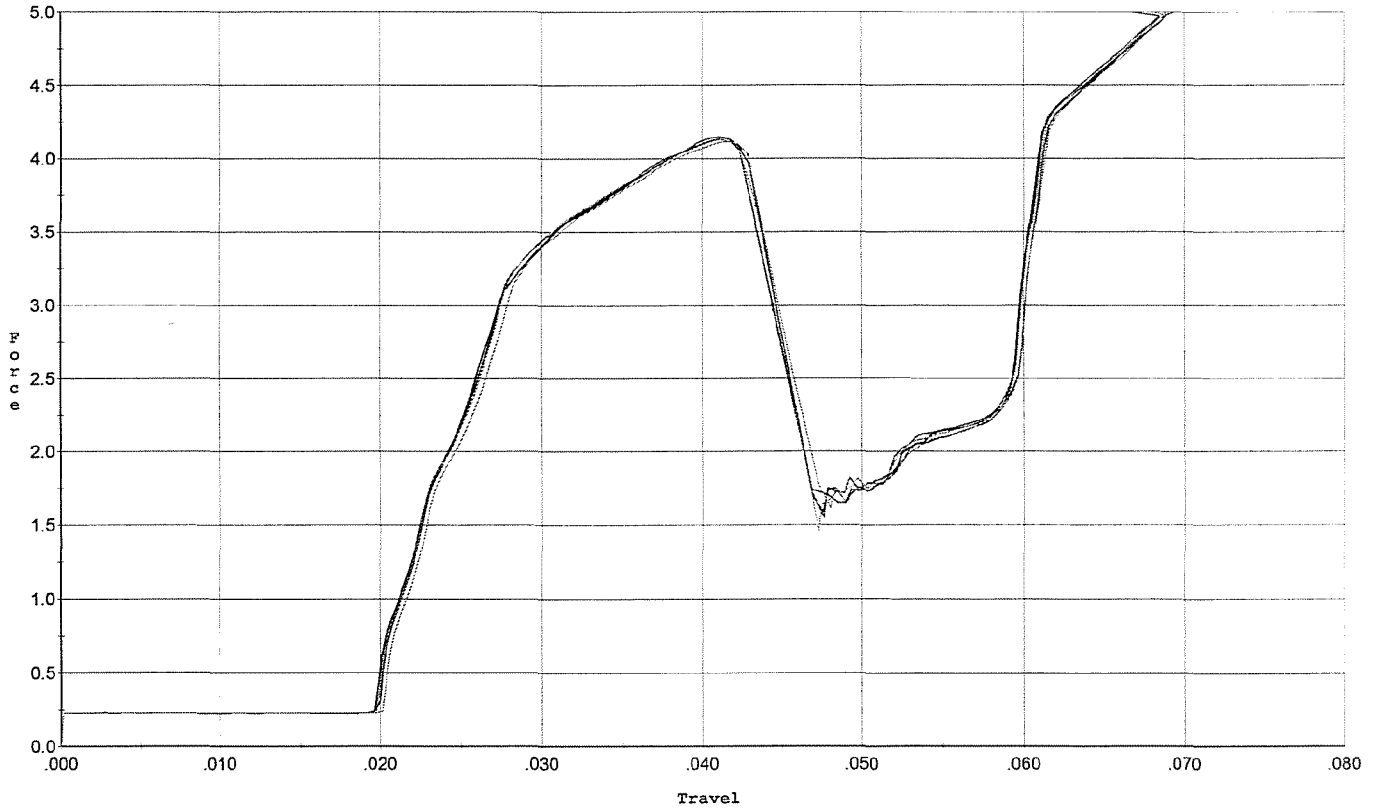
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.063	0.039	0.018	0.035	0.055		Set Trigger
2	3.026	0.039	0.018	0.034	0.056		Set Trigger
3	3.002	0.040	0.018	0.035	0.055		Set Trigger
4	3.028	0.039	0.018	0.034	0.055		Set Trigger
5	3.015	0.040	0.018	0.035	0.056		Set Trigger

Avg 3.02

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/20/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



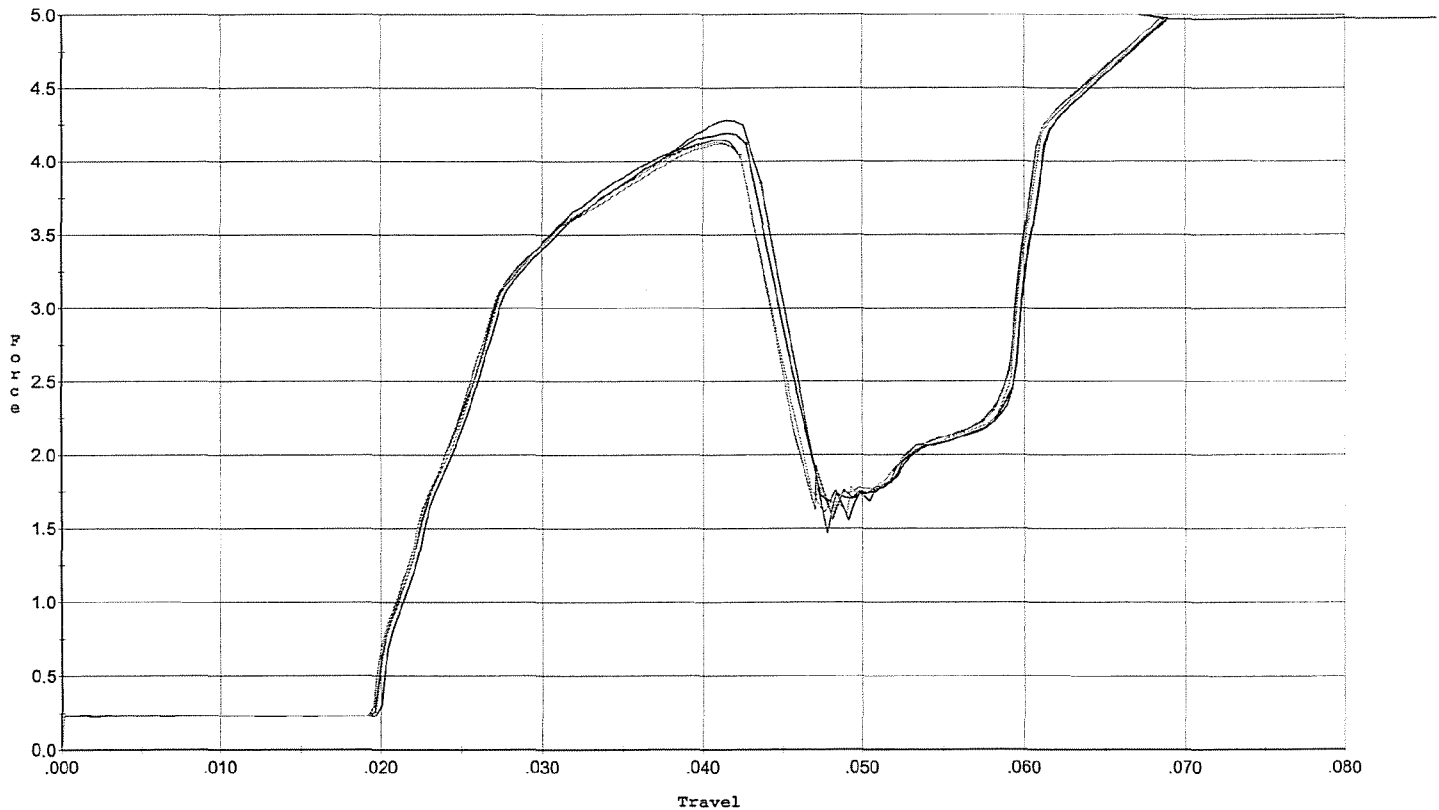
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.147	0.043	0.020	0.031	0.078		Set Trigger
2	4.136	0.044	0.020	0.031	0.081		Set Trigger
3	4.131	0.044	0.020	0.031	0.081		Set Trigger
4	4.133	0.043	0.020	0.031	0.079		Set Trigger
5	4.117	0.043	0.020	0.031	0.077		Set Trigger

Aug 4.13

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/20/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



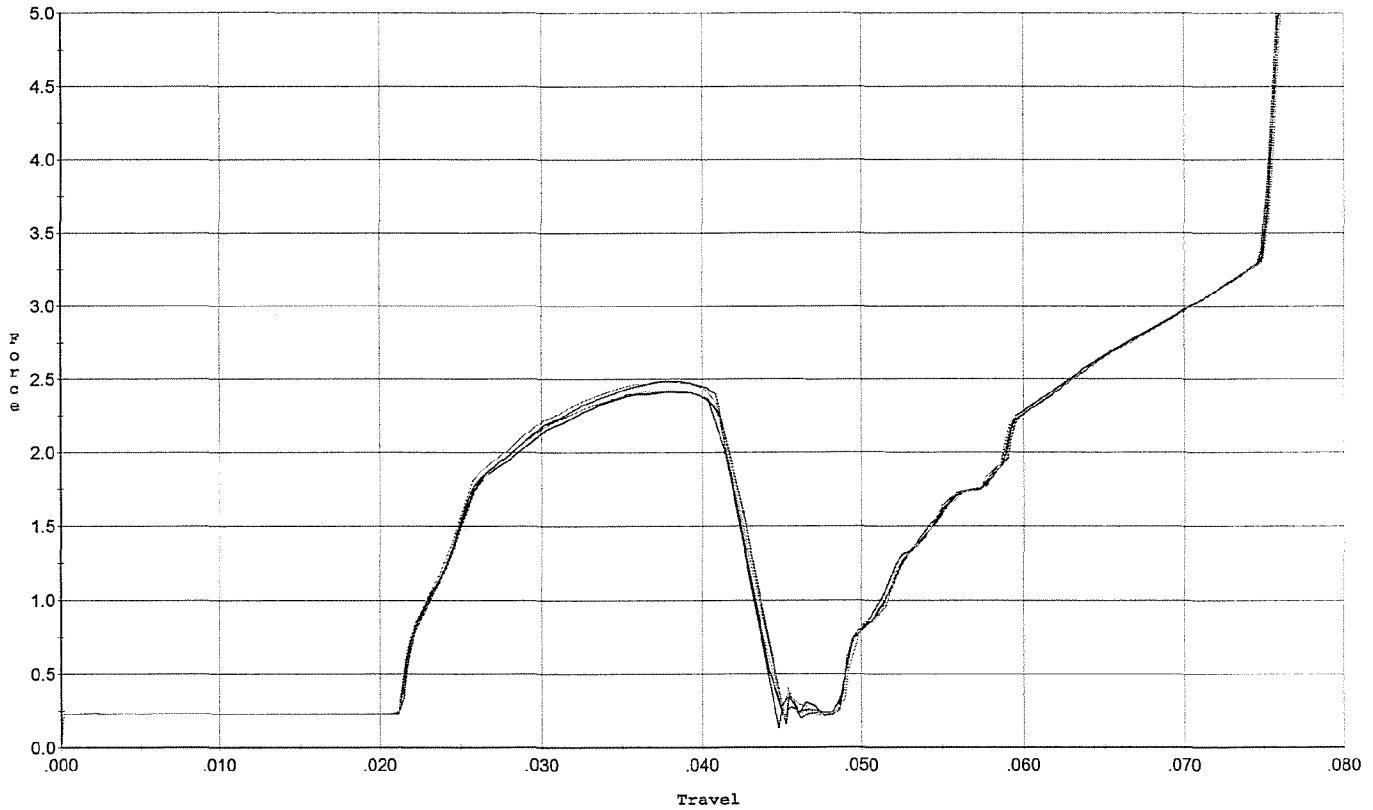
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.280	0.044	0.020	0.031	0.082		Set Trigger
2	4.191	0.043	0.020	0.031	0.078		Set Trigger
3	4.147	0.042	0.020	0.031	0.078		Set Trigger
4	4.131	0.042	0.020	0.031	0.078		Set Trigger
5	4.120	0.042	0.020	0.032	0.077		Set Trigger

Avg 4.17

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/20/09

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



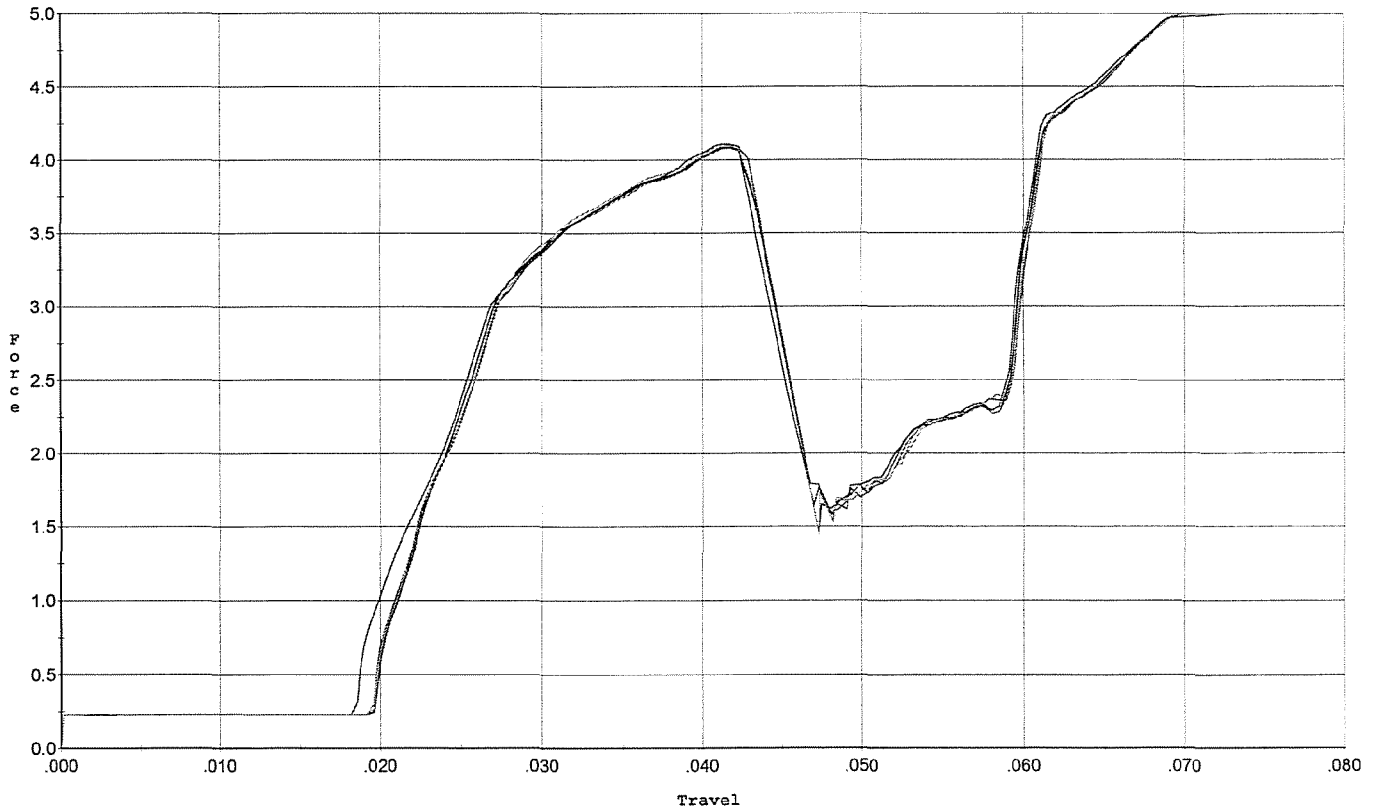
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.415	0.041	0.021	0.037	0.045		Set Trigger
2	2.415	0.041	0.021	0.037	0.045		Set Trigger
3	2.488	0.043	0.021	0.037	0.047		Set Trigger
4	2.481	0.041	0.021	0.037	0.046		Set Trigger
5	2.423	0.041	0.021	0.038	0.045		Set Trigger

Avg 2.44

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 8/20/09

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.109	0.042	0.019	0.031	0.078		Set Trigger
2	4.085	0.043	0.020	0.031	0.079		Set Trigger
3	4.103	0.043	0.020	0.031	0.078		Set Trigger
4	4.096	0.043	0.020	0.031	0.079		Set Trigger
5	4.076	0.043	0.020	0.031	0.078		Set Trigger

Aug 4.09