

G6869813

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



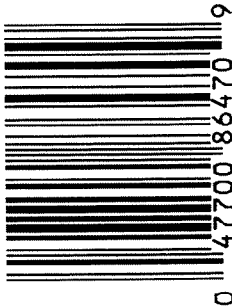
owner registration sticker



ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6869813

UPC



BM FORM

GUN SERIAL # G 6869813

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-15-09	SP
430	ASSEMBLE TO STOCK		8-15-09	SP
440	PROOF		8-15-09	SP
460	CHECK HEADSPACE	MAGNA - FLUX	8-15-09	SP
470	DIS-ASSEMBLE ACTION		8-15-09	SP
472	SERIALIZE BOLT HANDLE		8-25-09	RT
480	MAGNAFLUX BBL ACTION	OPERATOR 	8/19/09	
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		8/19/09	OWD
510	DRILL AND TAP SIGHT HOLES		8-17-09	SP
520	GOFF BLAST BBL / REC		8/26/09	SP
540	APPLY COATINGS (BARREL ACTION)		8/24	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-24-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-24-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	8-24-09	SP
	D) OIL FIRING PIN ASSEMBLY		8-26-09	RT
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

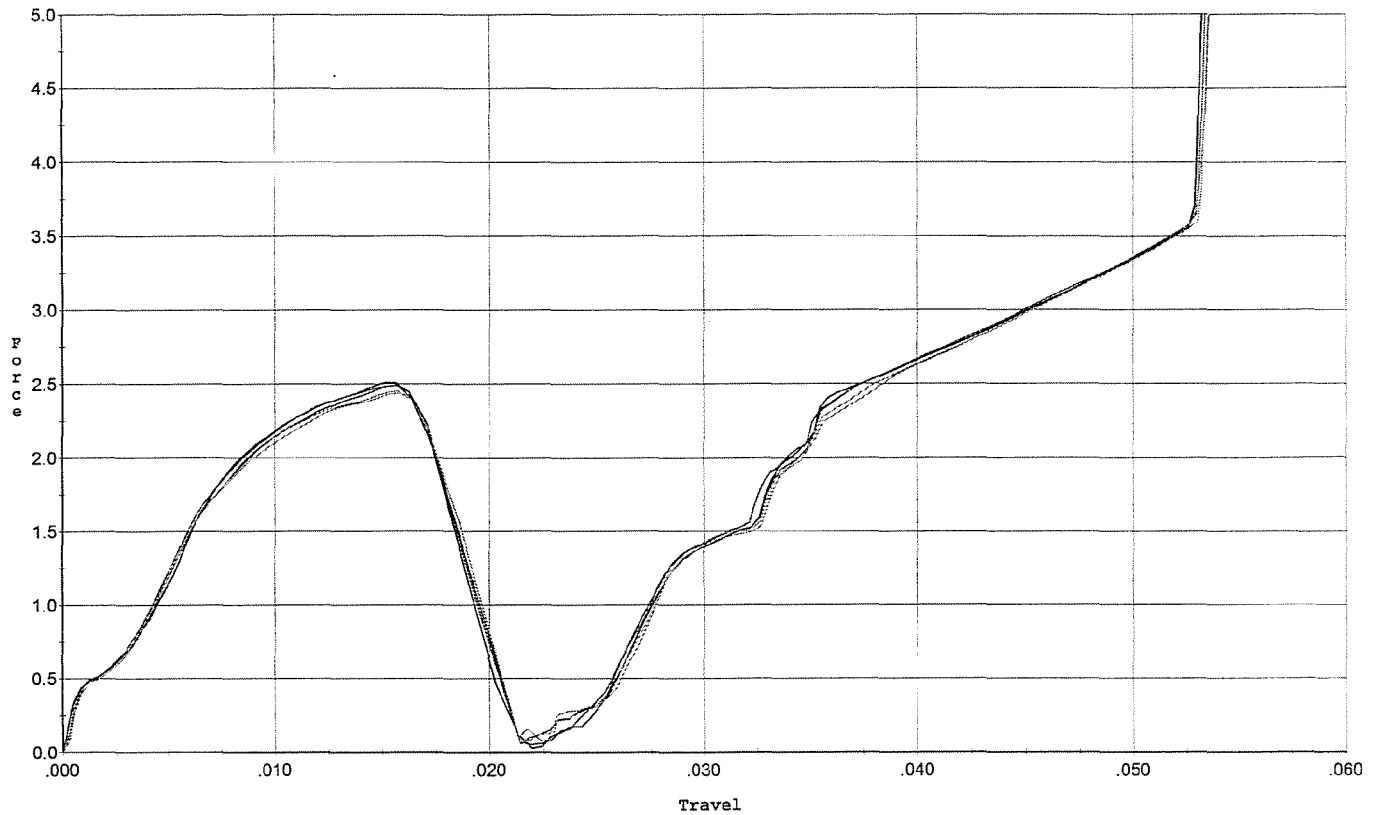
560	BARBER - M24 0095269 F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>3°</u> <u>3°</u> <u>3°</u>	8/29/09	RB
CONT.	G) SAFETY OFF FORCE	2 LBS MIN	<u>8°</u> <u>8°</u> <u>8°</u>	8/29/09	RB
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u> <u>.024</u> <u>.024</u>	8/29/09	RB
	J) ASSEMBLE STOCK			8/26/09	LTZ
	K) ASSEMBLE SWIVEL STUDS			8/29/09	RB
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				
	M) IRON SIGHT ALIGNMENT				
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u> FAIL <u>PASS</u> FAIL	8/27/09	LTZ
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
660	INSPECT FOR LIVE AMMO			8/27/09	RP
670	FINAL INSPECTION A) HEADSPACE			8/29/09	RB
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.59</u> <u>2.71</u> <u>2.65</u> <u>2.70</u> <u>2.69</u>	8/29/09	RB
	C) FUNCTION			8/29/09	RB
690	PACK			8/31/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/25/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



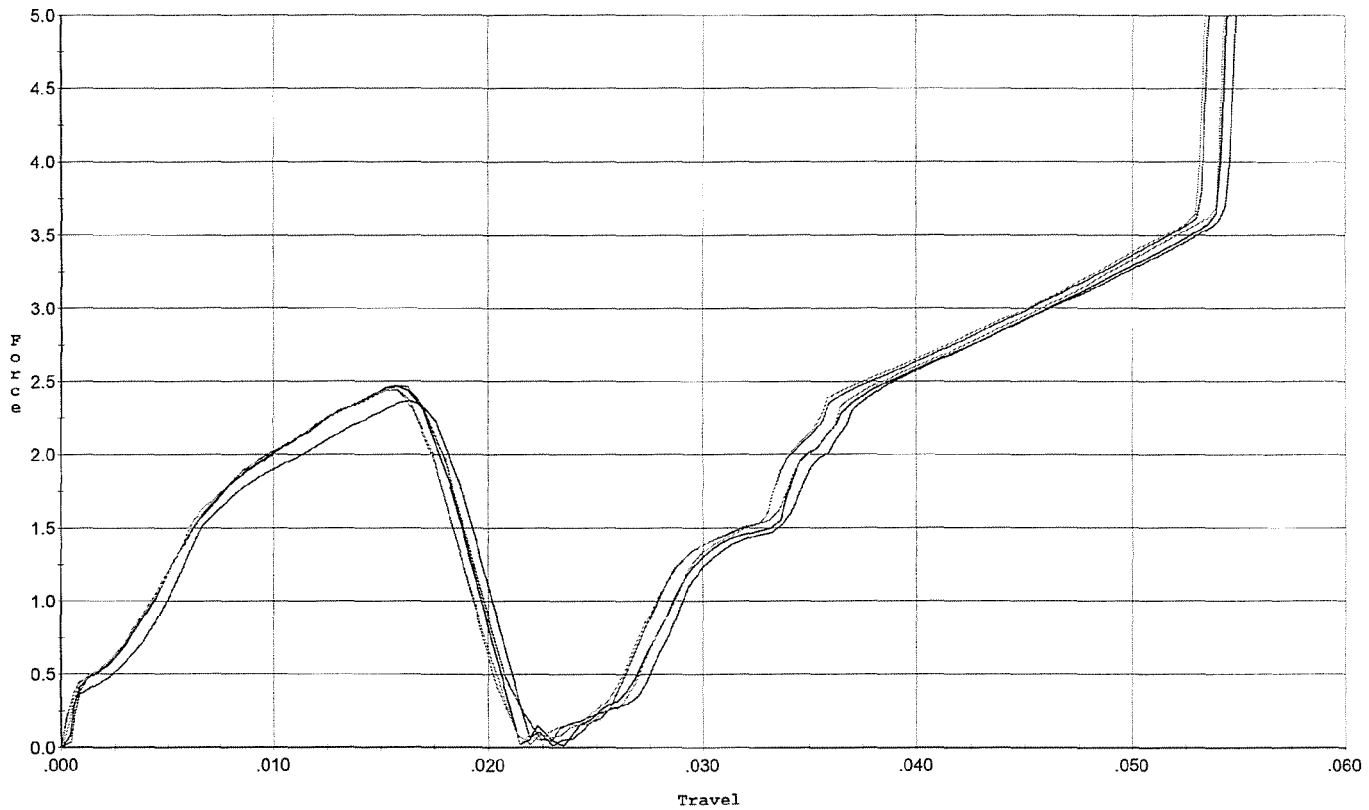
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.492	0.019	0.00	0.038	0.031		Set Trigger
2	2.509	0.017	0.00	0.039	0.028		Set Trigger
3	2.490	0.017	0.00	0.039	0.028		Set Trigger
4	2.437	0.019	0.00	0.038	0.030		Set Trigger
5	2.453	0.019	0.00	0.039	0.030		Set Trigger

Avg 2.47

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/25/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



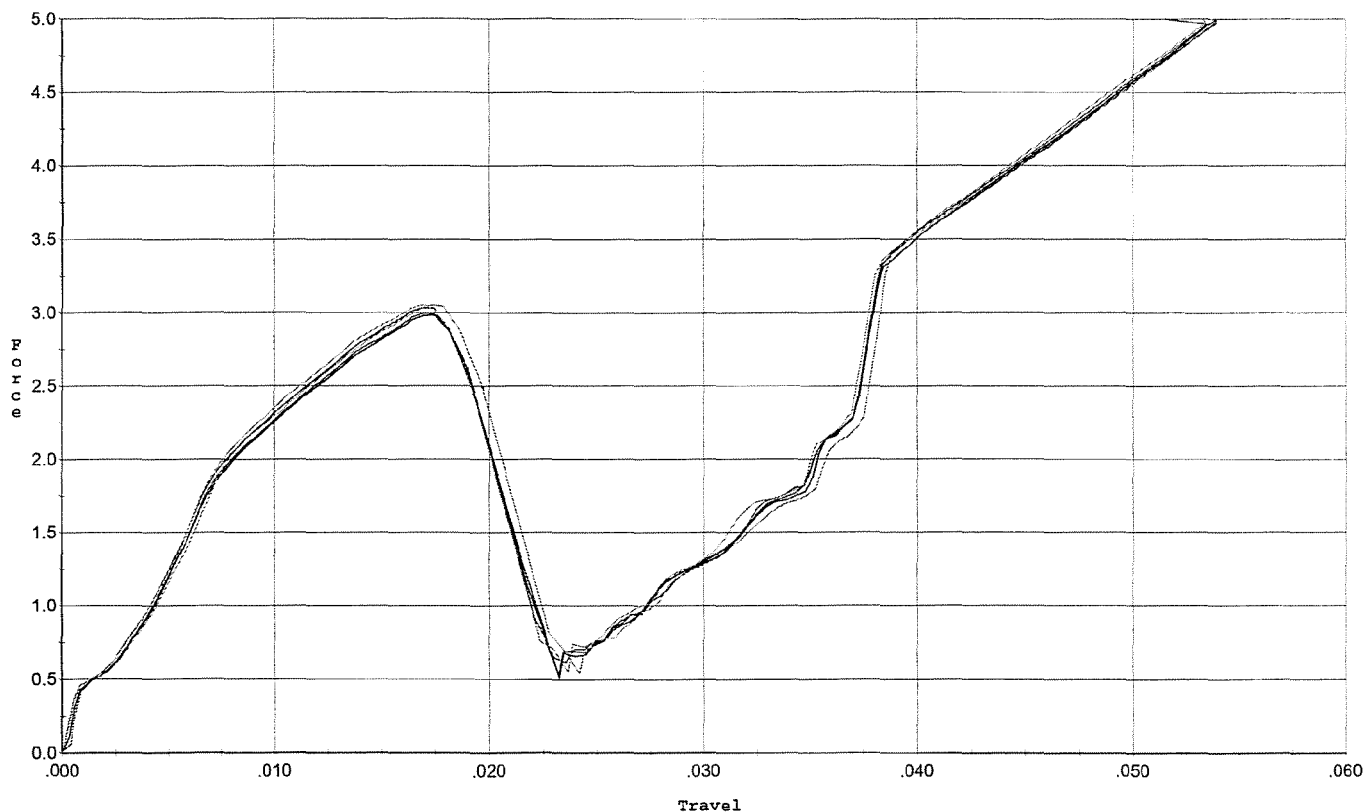
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.367	0.019	0.00	0.039	0.028		Set Trigger
2	2.471	0.018	0.00	0.039	0.029		Set Trigger
3	2.471	0.018	0.00	0.039	0.028		Set Trigger
4	2.455	0.017	0.00	0.039	0.027		Set Trigger
5	2.444	0.018	0.00	0.040	0.028		Set Trigger

Avg 2.44

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 8/25/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



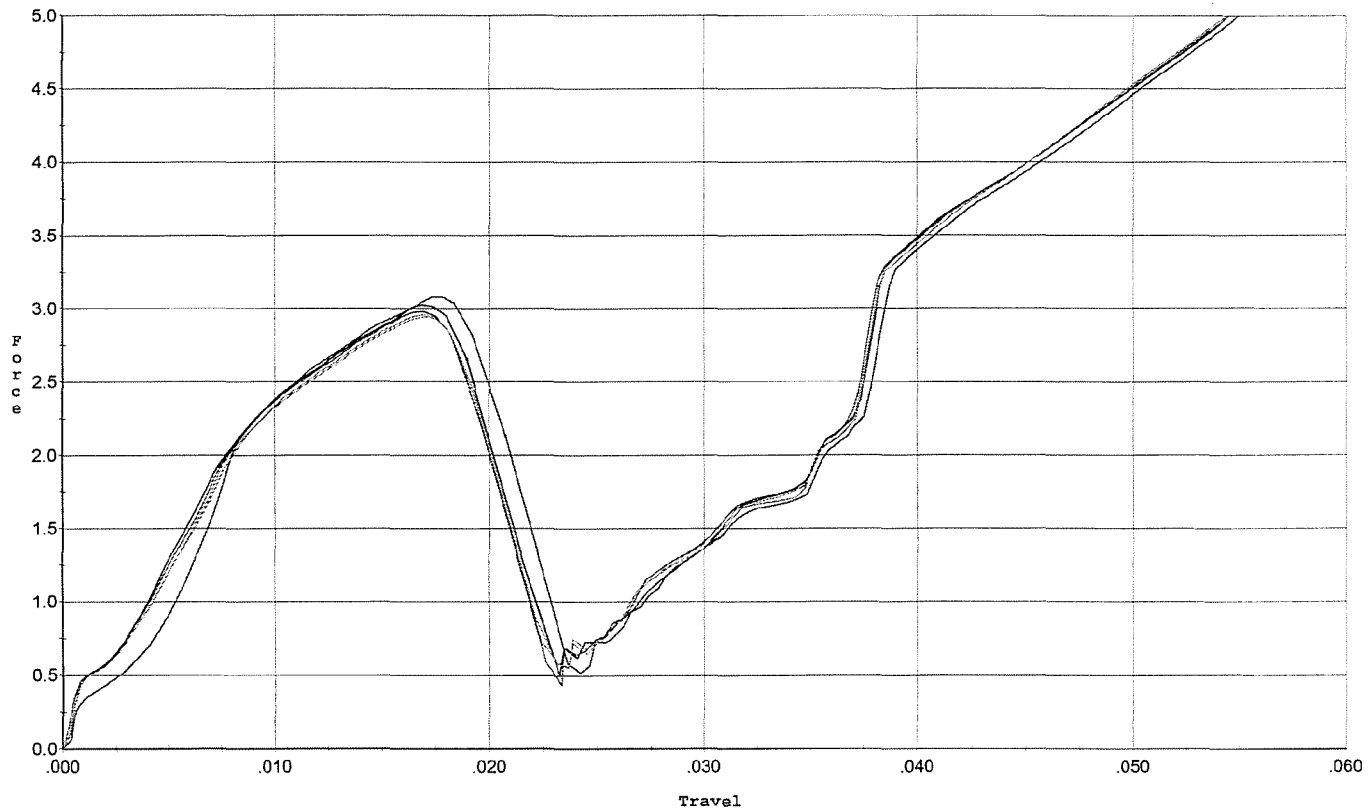
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.995	0.019	0.00	0.038	0.035		Set Trigger
2	2.982	0.019	0.00	0.038	0.035		Set Trigger
3	3.032	0.019	0.00	0.037	0.036		Set Trigger
4	3.051	0.019	0.00	0.037	0.037		Set Trigger
5	3.053	0.020	0.00	0.038	0.037		Set Trigger

Avg 3.02

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 8/25/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



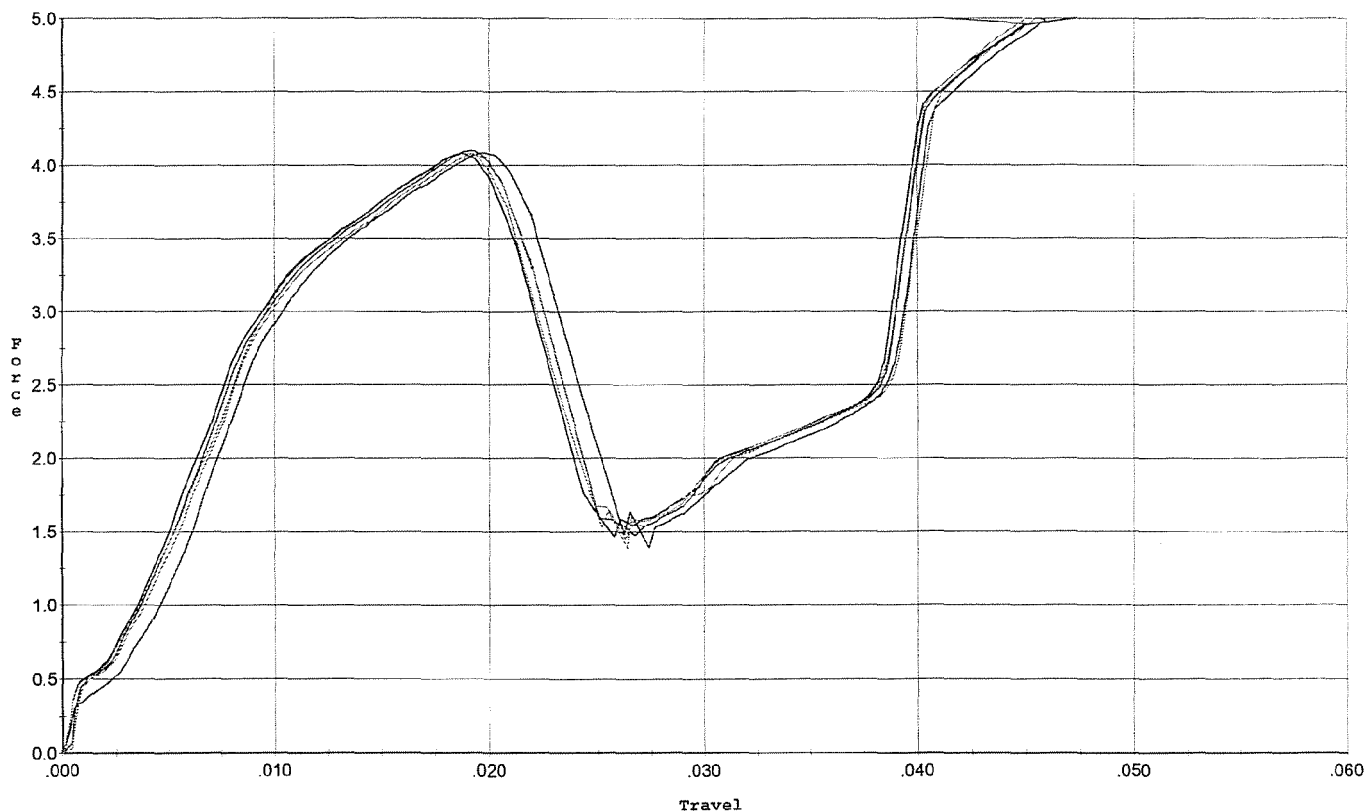
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.080	0.021	0.00	0.038	0.039		Set Trigger
2	3.026	0.019	0.00	0.038	0.036		Set Trigger
3	2.980	0.020	0.00	0.038	0.037		Set Trigger
4	2.945	0.019	0.00	0.038	0.036		Set Trigger
5	2.959	0.019	0.00	0.038	0.036		Set Trigger

Aug 2.99

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 8/25/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



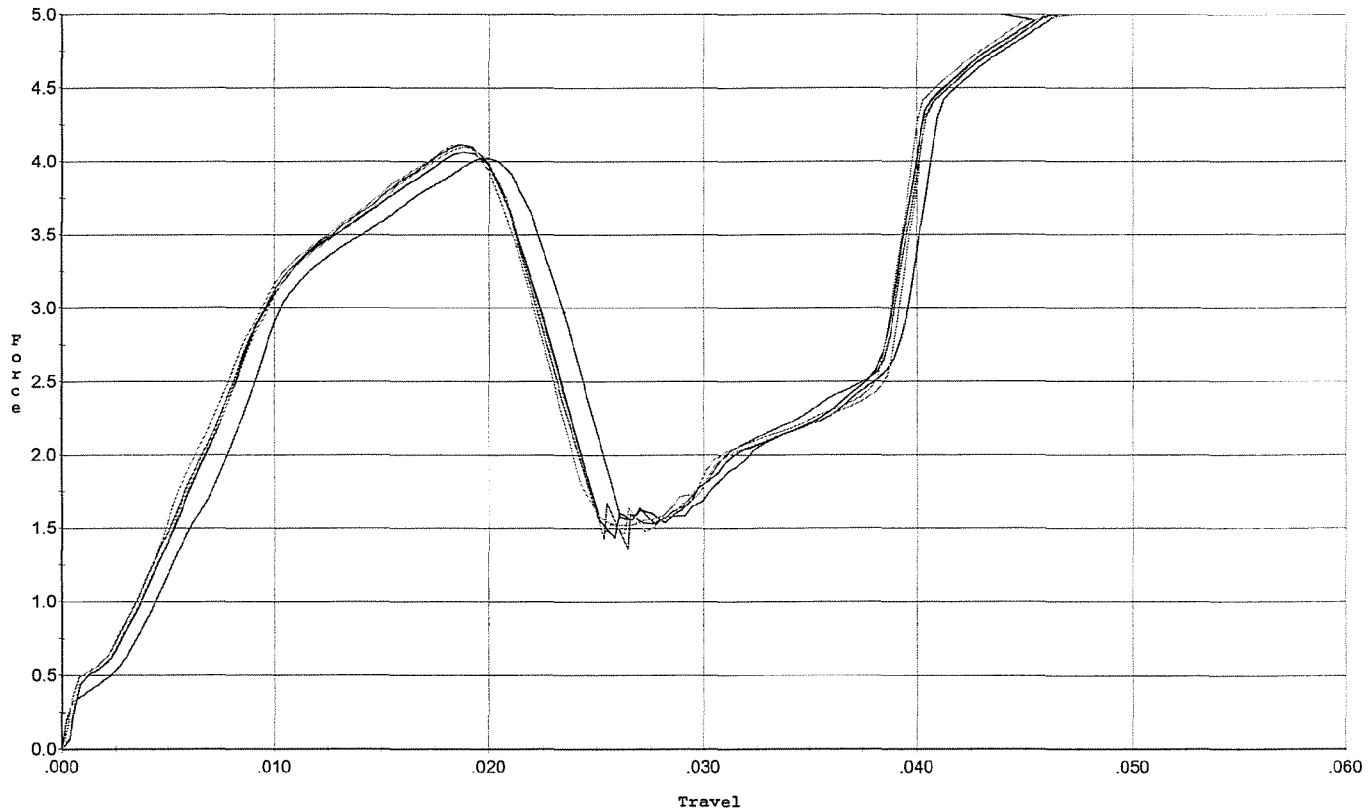
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.088	0.022	0.00	0.035	0.054		Set Trigger
2	4.081	0.021	0.00	0.035	0.054		Set Trigger
3	4.102	0.022	0.00	0.034	0.056		Set Trigger
4	4.075	0.022	0.00	0.035	0.055		Set Trigger
5	4.081	0.021	0.00	0.035	0.053		Set Trigger

Avg 4.08

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 8/25/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



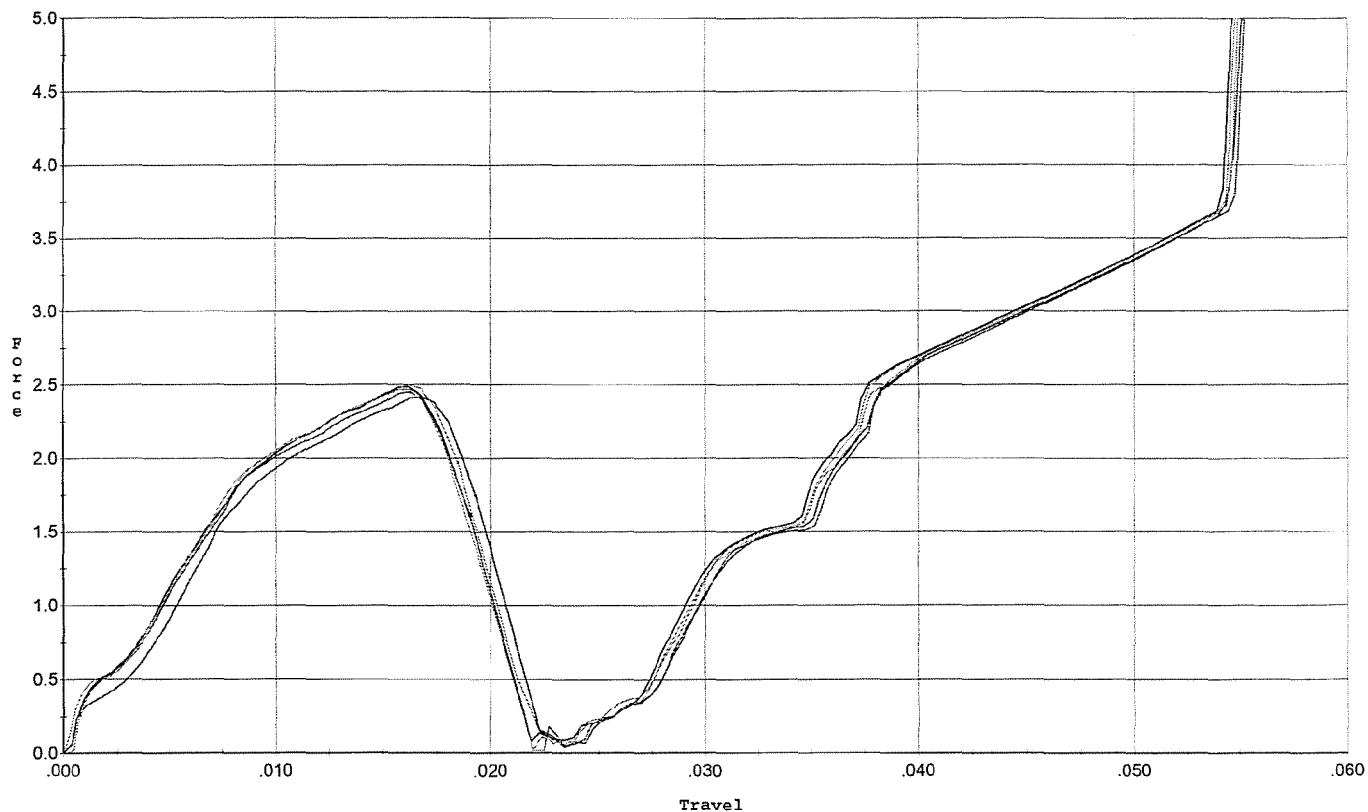
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.026	0.023	0.00	0.035	0.058		Set Trigger
2	4.064	0.023	0.00	0.035	0.057		Set Trigger
3	4.115	0.021	0.00	0.035	0.053		Set Trigger
4	4.097	0.023	0.00	0.035	0.058		Set Trigger
5	4.116	0.021	0.00	0.035	0.055		Set Trigger

Aug 4.08

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 8/25/09

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



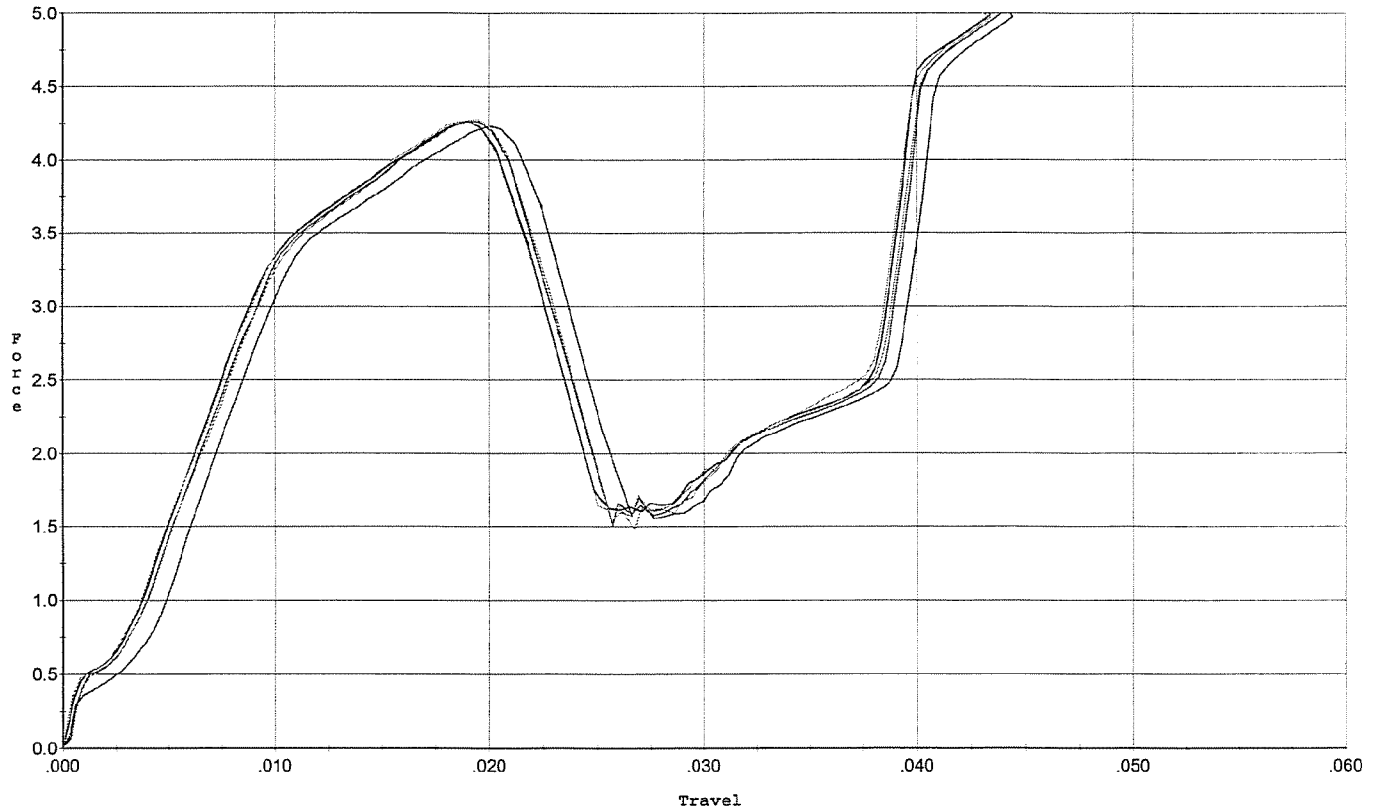
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.414	0.019	0.00	0.039	0.029		Set Trigger
2	2.482	0.019	0.00	0.039	0.030		Set Trigger
3	2.452	0.019	0.00	0.040	0.029		Set Trigger
4	2.469	0.020	0.00	0.039	0.031		Set Trigger
5	2.499	0.018	0.00	0.039	0.029		Set Trigger

Avg 2.46

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 8/25/09

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.234	0.022	0.00	0.034	0.057		Set Trigger
2	4.262	0.022	0.00	0.033	0.058		Set Trigger
3	4.262	0.023	0.00	0.033	0.061		Set Trigger
4	4.264	0.022	0.00	0.034	0.058		Set Trigger
5	4.275	0.023	0.00	0.033	0.060		Set Trigger

Avg 4.25