

66869814

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



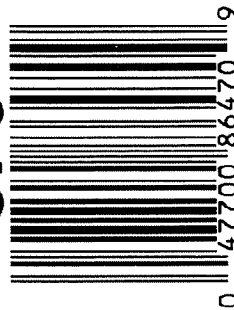
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6869814

UPC



BM FORM

GUN SERIAL # G6869814

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-14-09	SPD
430	ASSEMBLE TO STOCK		8-15-09	SP
440	PROOF		8-14-09	SPD
460	CHECK HEADSPACE	MAGNA FLUX	8-14-09	SPD
470	DIS-ASSEMBLE ACTION		8-14-09	SPD
472	SERIALIZE BOLT HANDLE		8-15-09	SP
480	MAGNAFLUX BBL ACTION	OPERATOR 	8/19/09	
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		8/19/09	SPD
510	DRILL AND TAP SIGHT HOLES		8-17-09	SP
520	GOFF BLAST BBL / REC		8/21/09	SP
540	APPLY COATINGS (BARREL ACTION)		8/24	C
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-24-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-24-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	8-24-09	SP
	D) OIL FIRING PIN ASSEMBLY		8-27-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

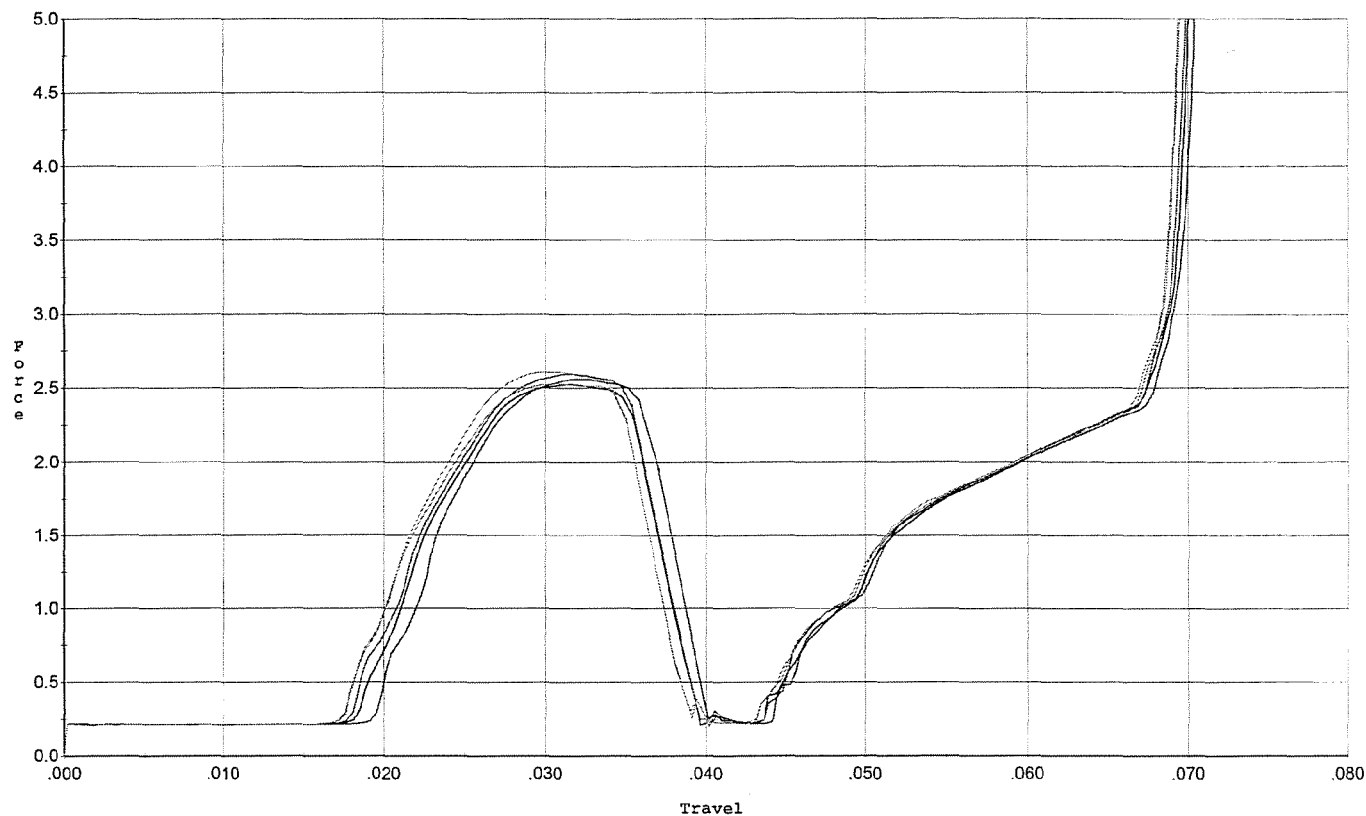
560	BARBER - M24 009528 F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>2°</u> <u>2°</u> <u>2°</u>	8/31/09	RP
CONT.	G) SAFETY OFF FORCE	2 LBS MIN	<u>6°</u> <u>6°</u> <u>6°</u>	8/31/09	RP
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	<u>.025</u> <u>.024</u> <u>.024</u>	8/31/09	RP
	J) ASSEMBLE STOCK			8-29-09	RP
	K) ASSEMBLE SWIVEL STUDS			8/31/09	RP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				
	M) IRON SIGHT ALIGNMENT				
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				
640 &	FUNCTION TEST AND		<u>PASS</u> FAIL	8-29-09	RP
650	TARGET		<u>PASS</u> FAIL		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
660	INSPECT FOR LIVE AMMO			8-29-09	SP
670	FINAL INSPECTION A) HEADSPACE			8/31/09	RP
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>242</u> <u>234</u> <u>231</u> <u>250</u> <u>239</u>	8/31/09	RP
	C) FUNCTION			8/31/09	RP
690	PACK			8/31/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 8/20/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



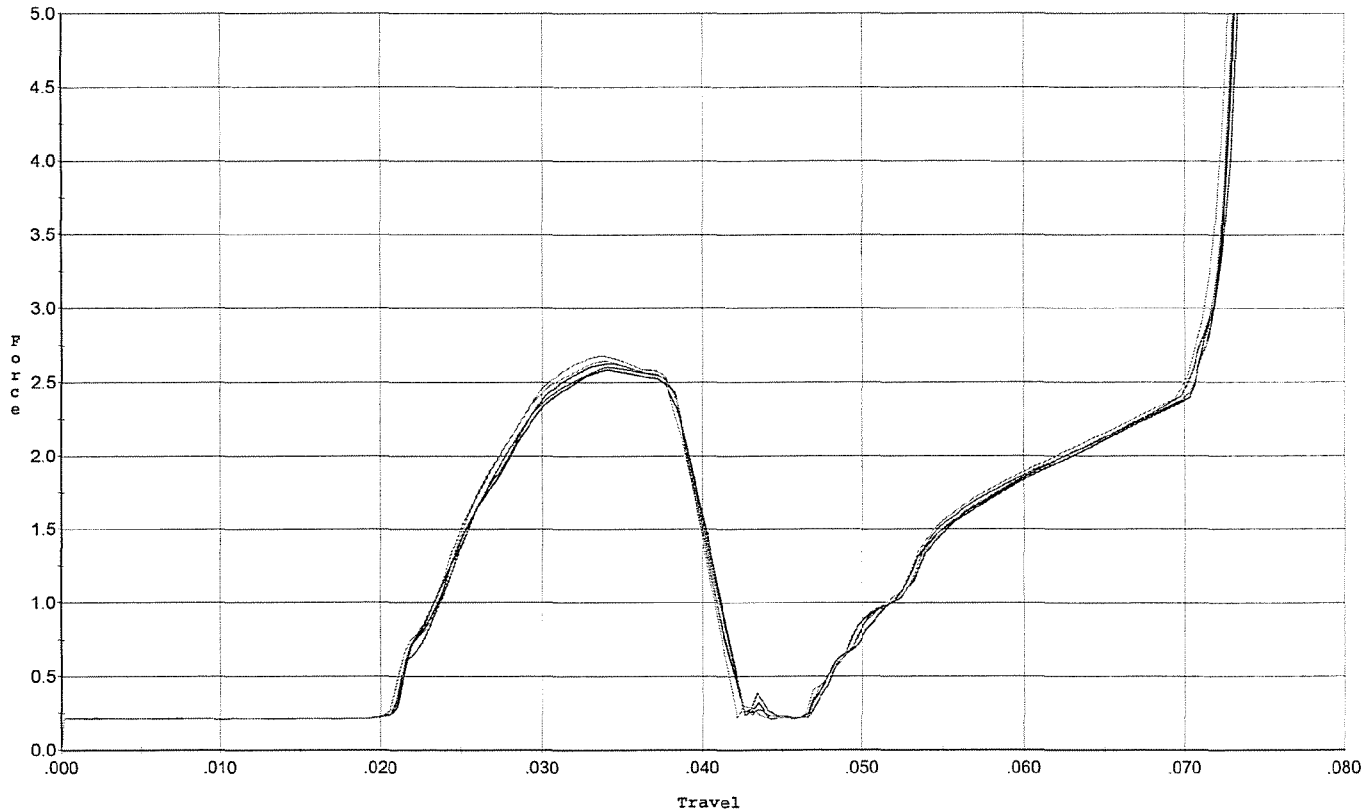
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.564	0.037	0.020	0.037	0.039		Set Trigger
2	2.525	0.035	0.019	0.040	0.038		Set Trigger
3	2.596	0.035	0.018	0.040	0.039		Set Trigger
4	2.611	0.035	0.018	0.040	0.039		Set Trigger
5	2.531	0.035	0.018	0.040	0.039		Set Trigger

Aug 2.56

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 8/20/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



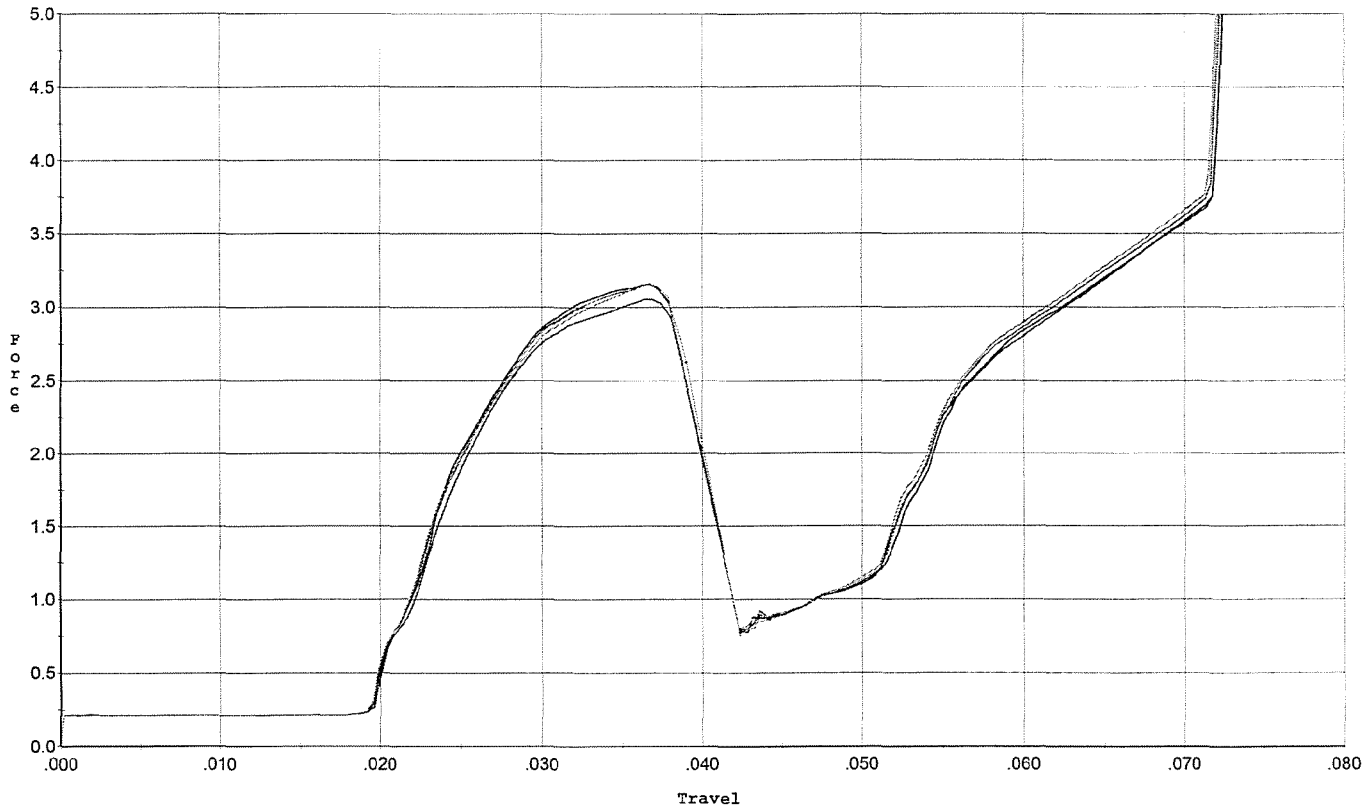
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.626	0.040	0.021	0.037	0.042		Set Trigger
2	2.587	0.038	0.021	0.037	0.040		Set Trigger
3	2.604	0.038	0.021	0.037	0.040		Set Trigger
4	2.647	0.039	0.021	0.037	0.041		Set Trigger
5	2.677	0.038	0.021	0.037	0.041		Set Trigger

Avg 2.52

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 8/20/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



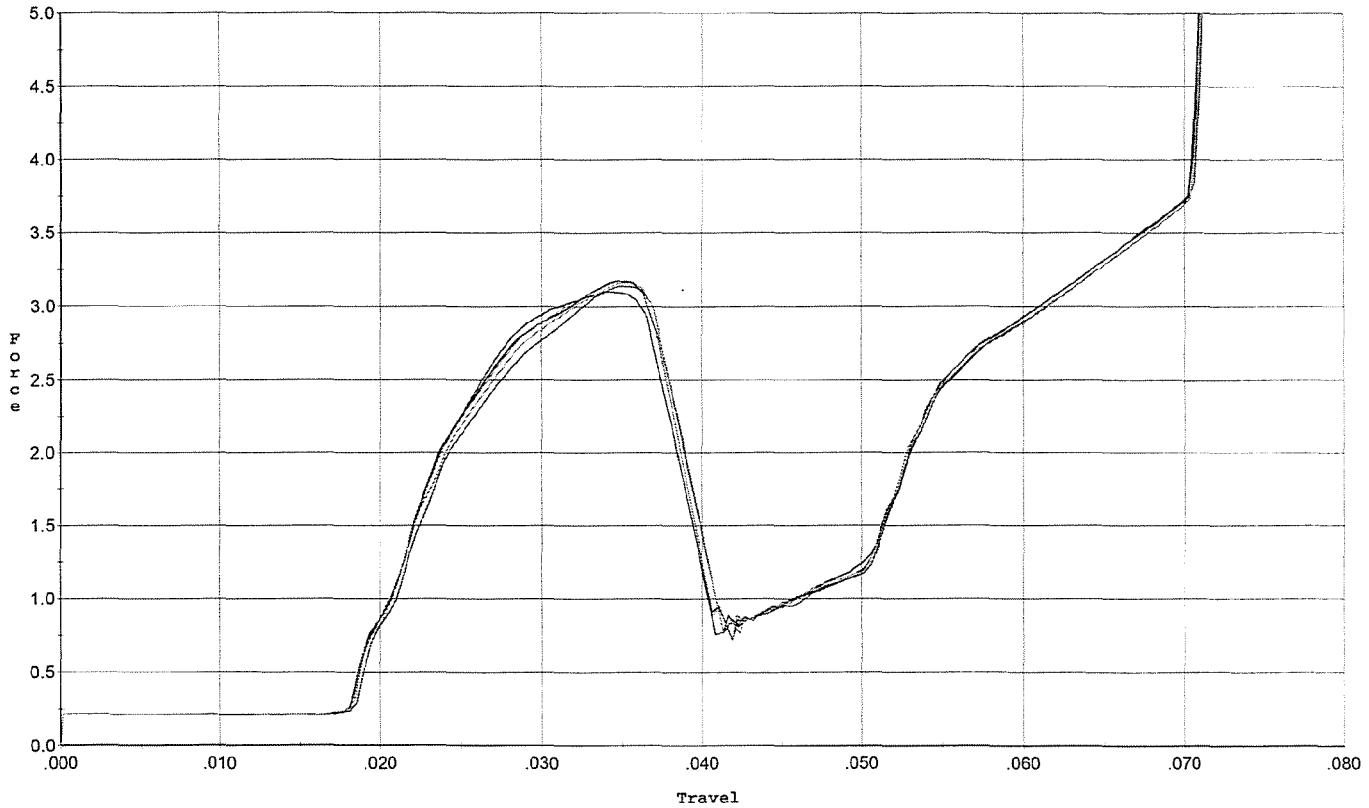
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.052	0.040	0.020	0.034	0.050		Set Trigger
2	3.152	0.040	0.020	0.034	0.052		Set Trigger
3	3.155	0.040	0.020	0.034	0.051		Set Trigger
4	3.150	0.038	0.020	0.034	0.049		Set Trigger
5	3.154	0.039	0.020	0.034	0.051		Set Trigger

Avg 3.13

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 8/20/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



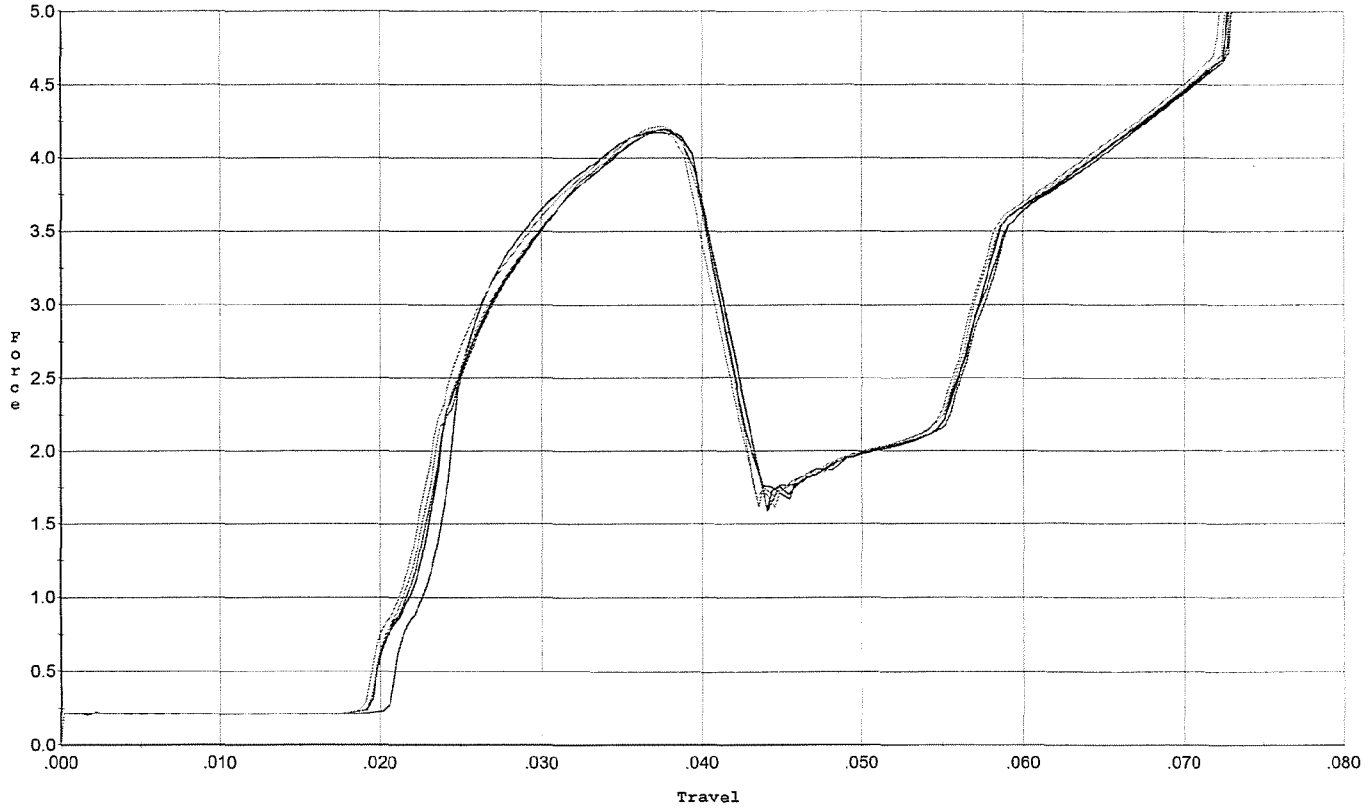
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.099	0.038	0.018	0.034	0.050		Set Trigger
2	3.170	0.037	0.018	0.034	0.049		Set Trigger
3	3.136	0.039	0.019	0.034	0.050		Set Trigger
4	3.161	0.037	0.018	0.034	0.048		Set Trigger
5	3.172	0.037	0.018	0.034	0.049		Set Trigger

Avg 3.14

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 8/20/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



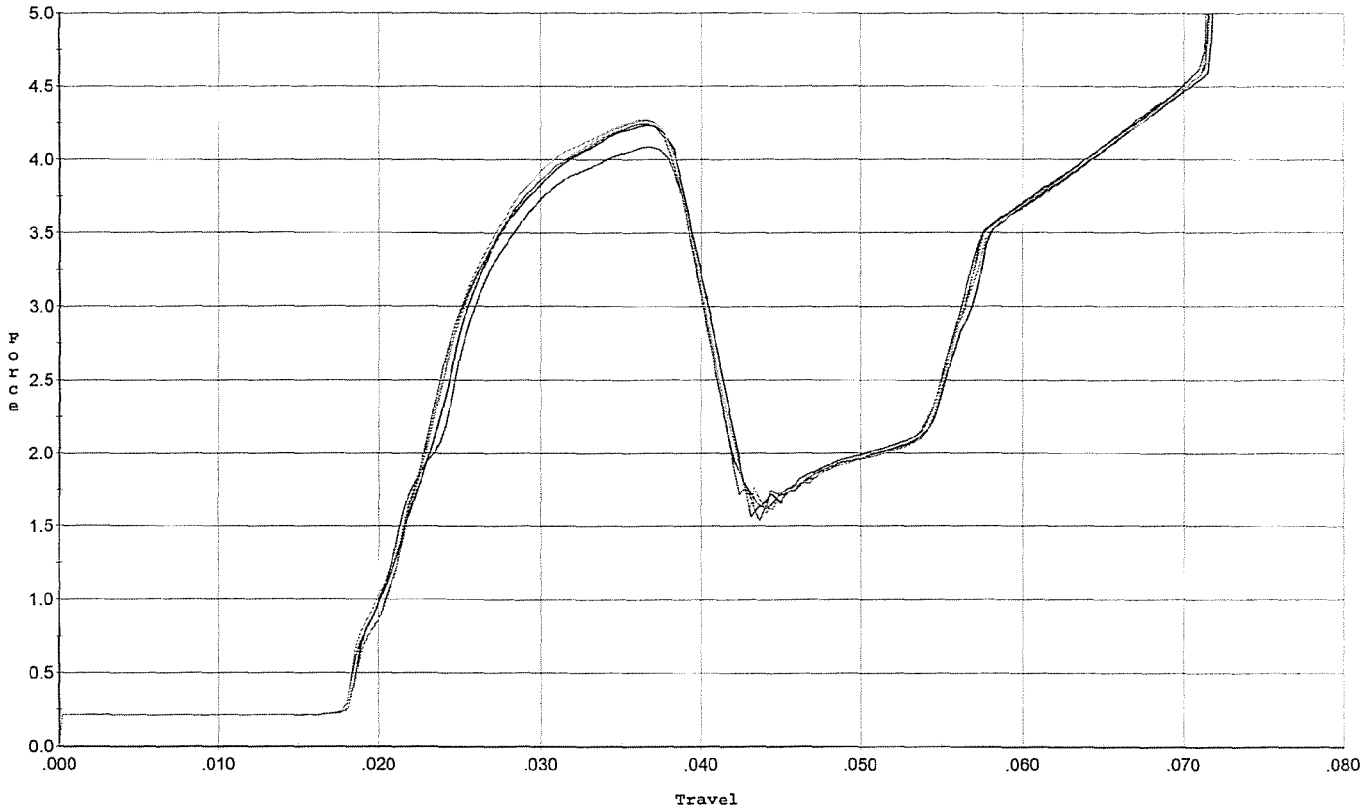
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.194	0.040	0.021	0.031	0.067		Set Trigger
2	4.199	0.042	0.020	0.031	0.072		Set Trigger
3	4.174	0.042	0.020	0.031	0.071		Set Trigger
4	4.213	0.040	0.019	0.031	0.068		Set Trigger
5	4.190	0.039	0.019	0.031	0.067		Set Trigger

Avg 4.19

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 8/20/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



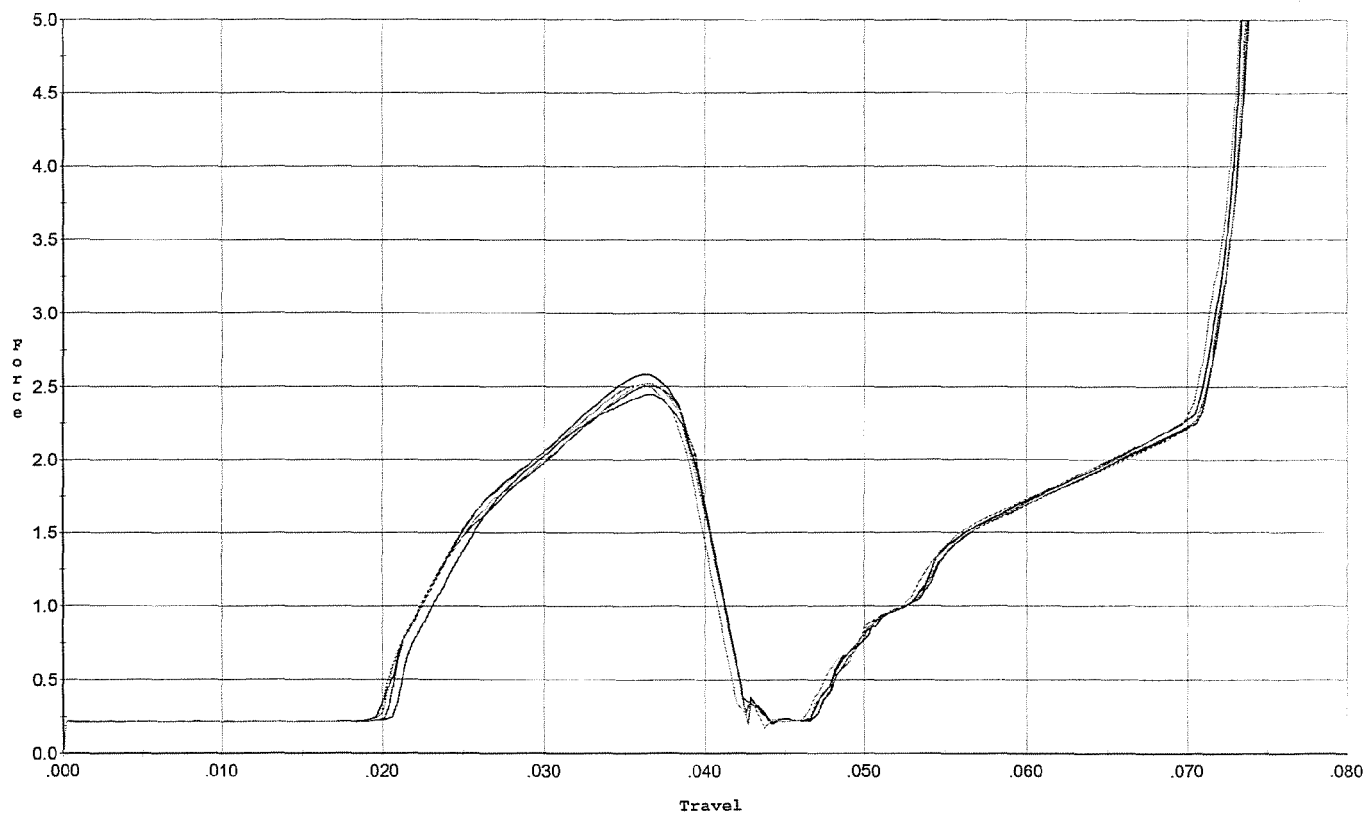
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.088	0.039	0.018	0.031	0.067		Set Trigger
2	4.234	0.040	0.018	0.031	0.072		Set Trigger
3	4.243	0.039	0.018	0.031	0.069		Set Trigger
4	4.277	0.038	0.018	0.030	0.070		Set Trigger
5	4.269	0.038	0.018	0.031	0.069		Set Trigger

Avg 4.22

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 8/20/09

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



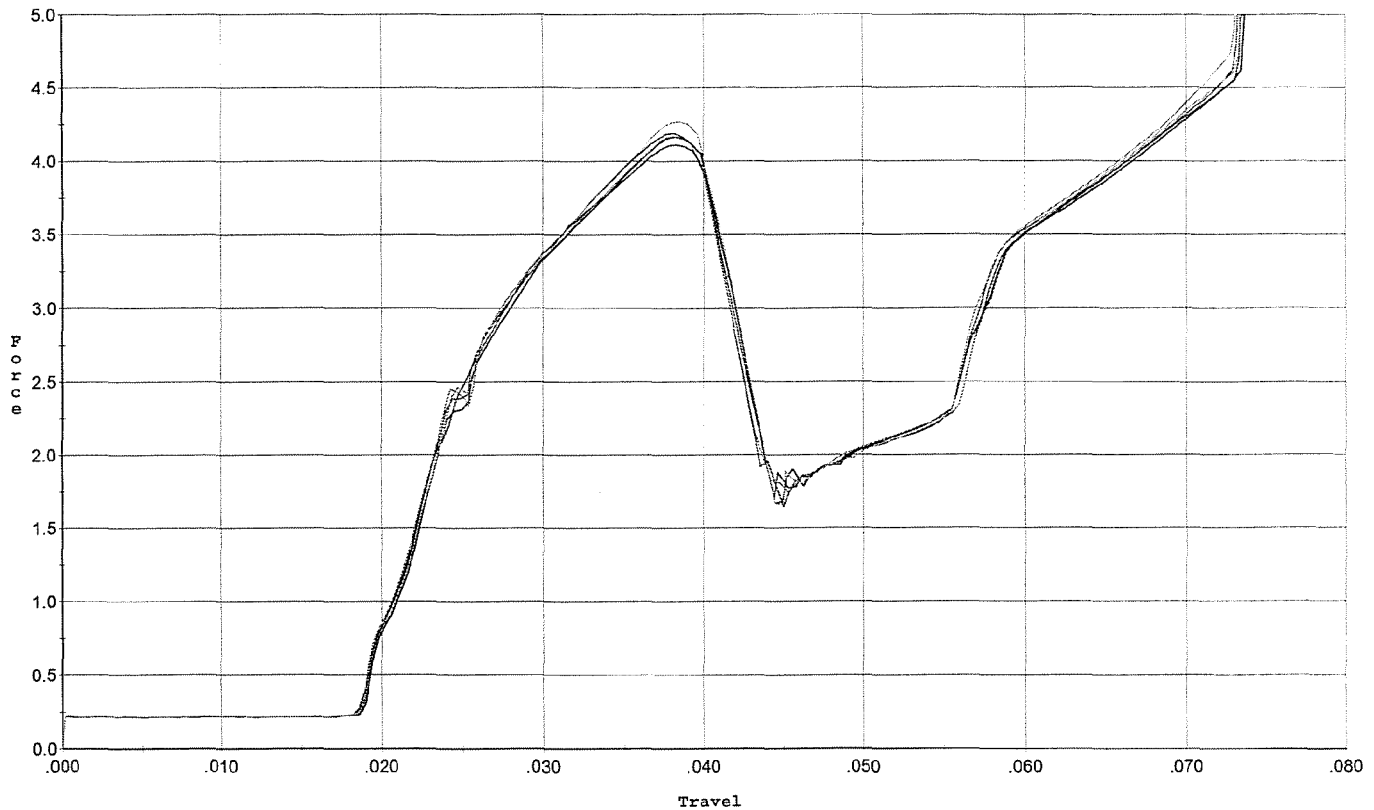
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.446	0.040	0.021	0.037	0.039		Set Trigger
2	2.584	0.040	0.020	0.037	0.041		Set Trigger
3	2.507	0.039	0.020	0.037	0.040		Set Trigger
4	2.523	0.040	0.020	0.037	0.041		Set Trigger
5	2.516	0.039	0.020	0.037	0.040		Set Trigger

avg 2.51

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 8/20/09

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.112	0.040	0.019	0.032	0.069		Set Trigger
2	4.166	0.042	0.019	0.032	0.072		Set Trigger
3	4.191	0.040	0.019	0.032	0.069		Set Trigger
4	4.272	0.041	0.019	0.031	0.072		Set Trigger
5	4.169	0.040	0.019	0.032	0.069		Set Trigger

Avg 4.18