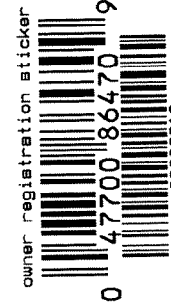
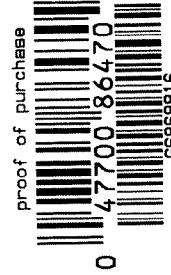


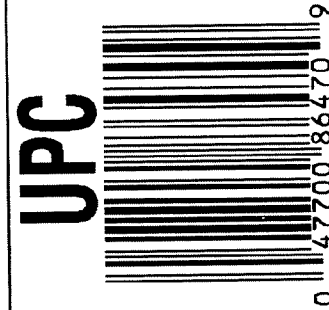
66869816

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD



ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6869816



BM FORM

GUN SERIAL # G6869816

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-14-09	SPD
430	ASSEMBLE TO STOCK		7-14-09	SP
440	PROOF		7-14-09	SPD
460	CHECK HEADSPACE	MAGNA - FLUX	7-14-09	SPD
470	DIS-ASSEMBLE ACTION	2009	7-14-09	SPD
472	SERIALIZE BOLT HANDLE		7-14-09	SPD
480	MAGNAFLUX BBL ACTION	OPERATOR (Signature)	7/18/09	(Signature)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7-21-09	OWD
510	DRILL AND TAP SIGHT HOLES		7-15-09	SP/
520	GOFF BLAST BBL / REC		7-21-09	SP
540	APPLY COATINGS (BARREL ACTION)		8/4	✓
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-11-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-11-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	8-11-09	SP
	D) OIL FIRING PIN ASSEMBLY		8-18-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

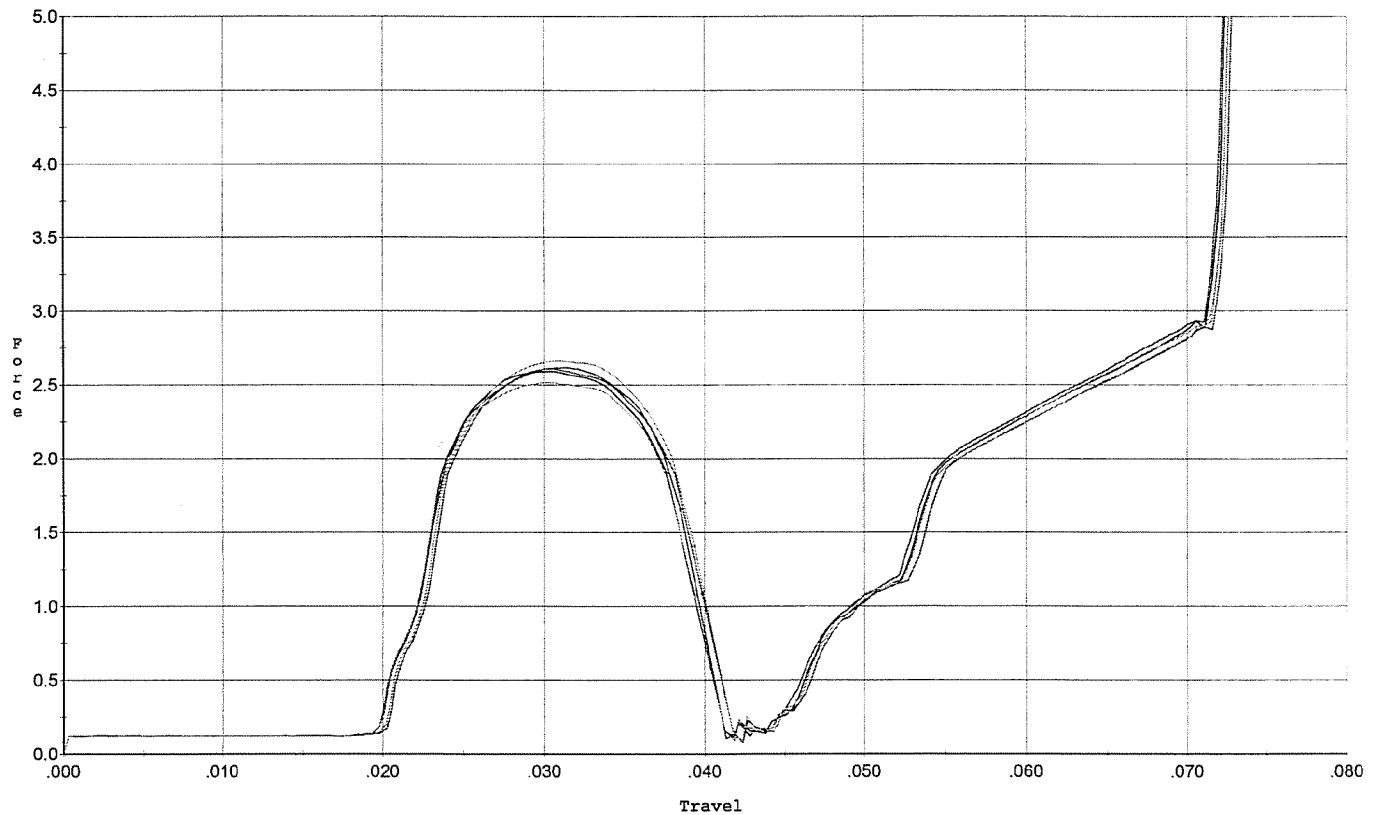
560	F) SAFETY ON FORCE	BARBER - M24 0095305 2 LBS MIN 10 LBS MAX	<u>3°</u>	<u>3°</u>	<u>3°</u>	8/21/09	RB		
CONT.	G) SAFETY OFF FORCE	2 LBS MIN	<u>8°</u>	<u>8°</u>	<u>8°</u>	8/21/09	RB		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u>	<u>.023</u>	<u>.023</u>	8/21/09	RB		
	J) ASSEMBLE STOCK					8/18/09	LTZ		
	K) ASSEMBLE SWIVEL STUDS					8/21/09	RB		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u>	FAIL		8-20-09	SP		
			<u>PASS</u>	FAIL					
	MALFUNCTION	CORRECTION	N/A						
	MALFUNCTION	CORRECTION							
	MALFUNCTION	CORRECTION							
	MALFUNCTION	CORRECTION							
660	INSPECT FOR LIVE AMMO					8-20-09	SP		
670	FINAL INSPECTION A) HEADSPACE					8/21/09	RB		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>251</u>	<u>247</u>	<u>238</u>	<u>232</u>	<u>234</u>	8/21/09	RB
	C) FUNCTION					8/21/09	RB		
690	PACK					8/22/09	Fm		

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 8/17/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



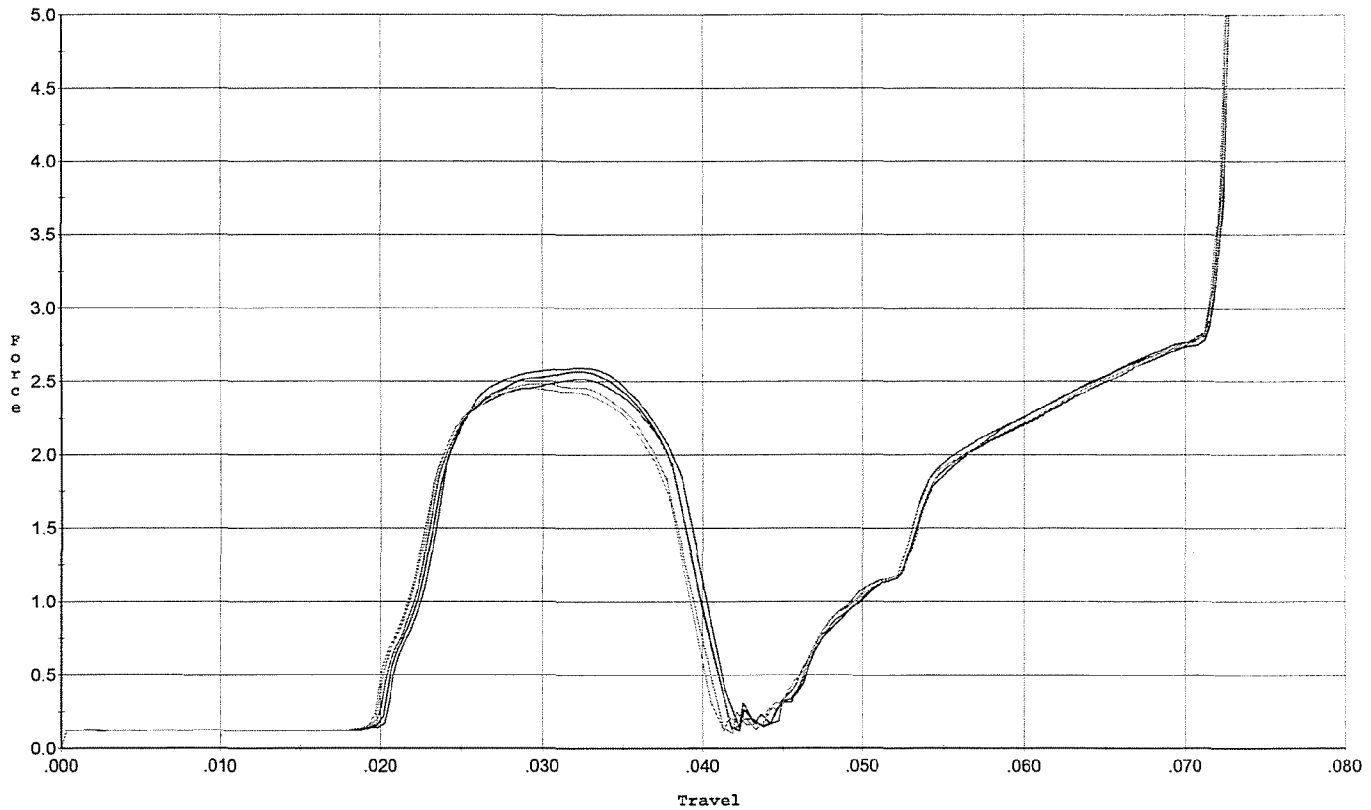
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.615	0.038	0.020	0.038	0.041		Set Trigger
2	2.592	0.038	0.020	0.041	0.040		Set Trigger
3	2.607	0.040	0.021	0.038	0.042		Set Trigger
4	2.666	0.039	0.020	0.038	0.043		Set Trigger
5	2.518	0.039	0.020	0.041	0.041		Set Trigger

Avg 2.60

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 8/17/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



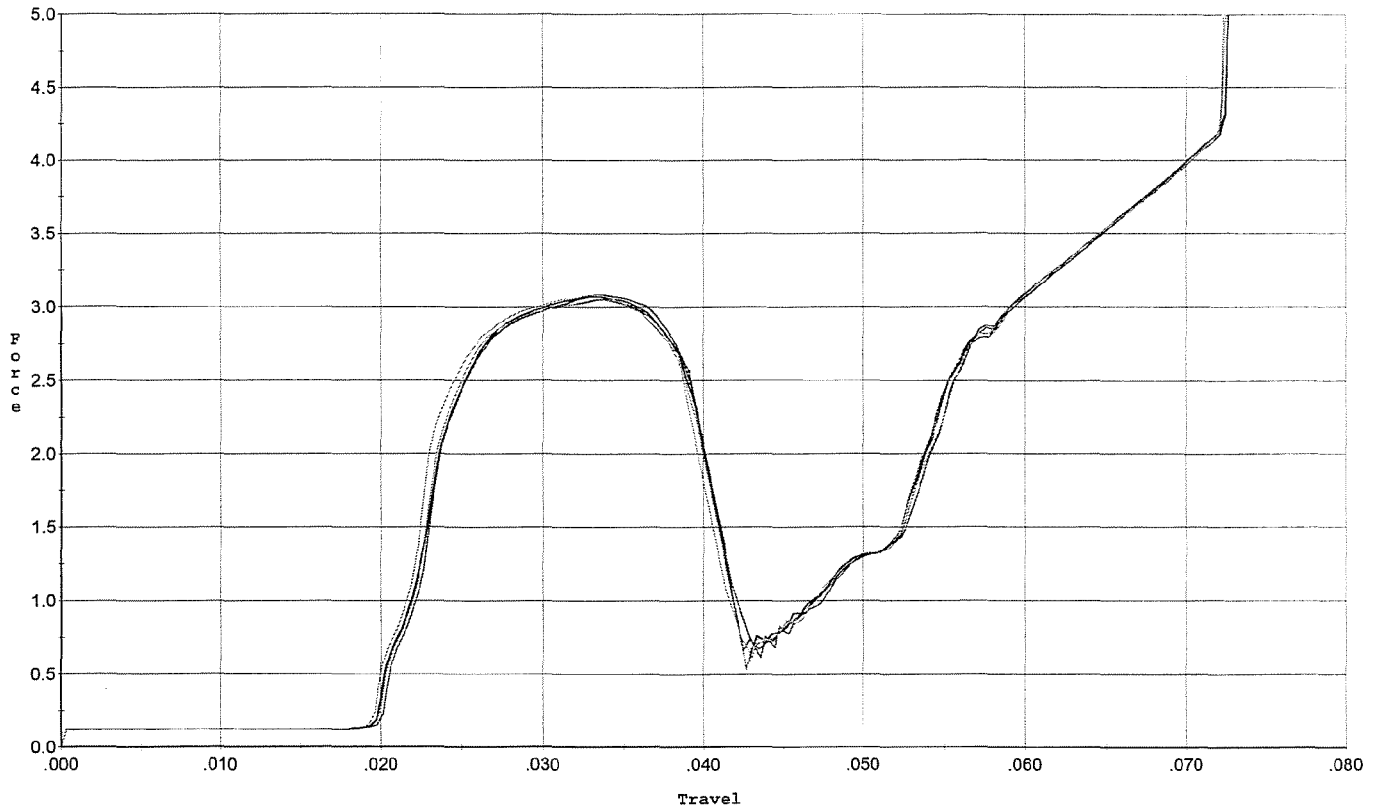
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.592	0.039	0.021	0.038	0.041		Set Trigger
2	2.569	0.038	0.020	0.040	0.040		Set Trigger
3	2.516	0.038	0.020	0.040	0.040		Set Trigger
4	2.450	0.038	0.020	0.041	0.039		Set Trigger
5	2.482	0.038	0.020	0.042	0.039		Set Trigger

Aug 2.52

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 8/17/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



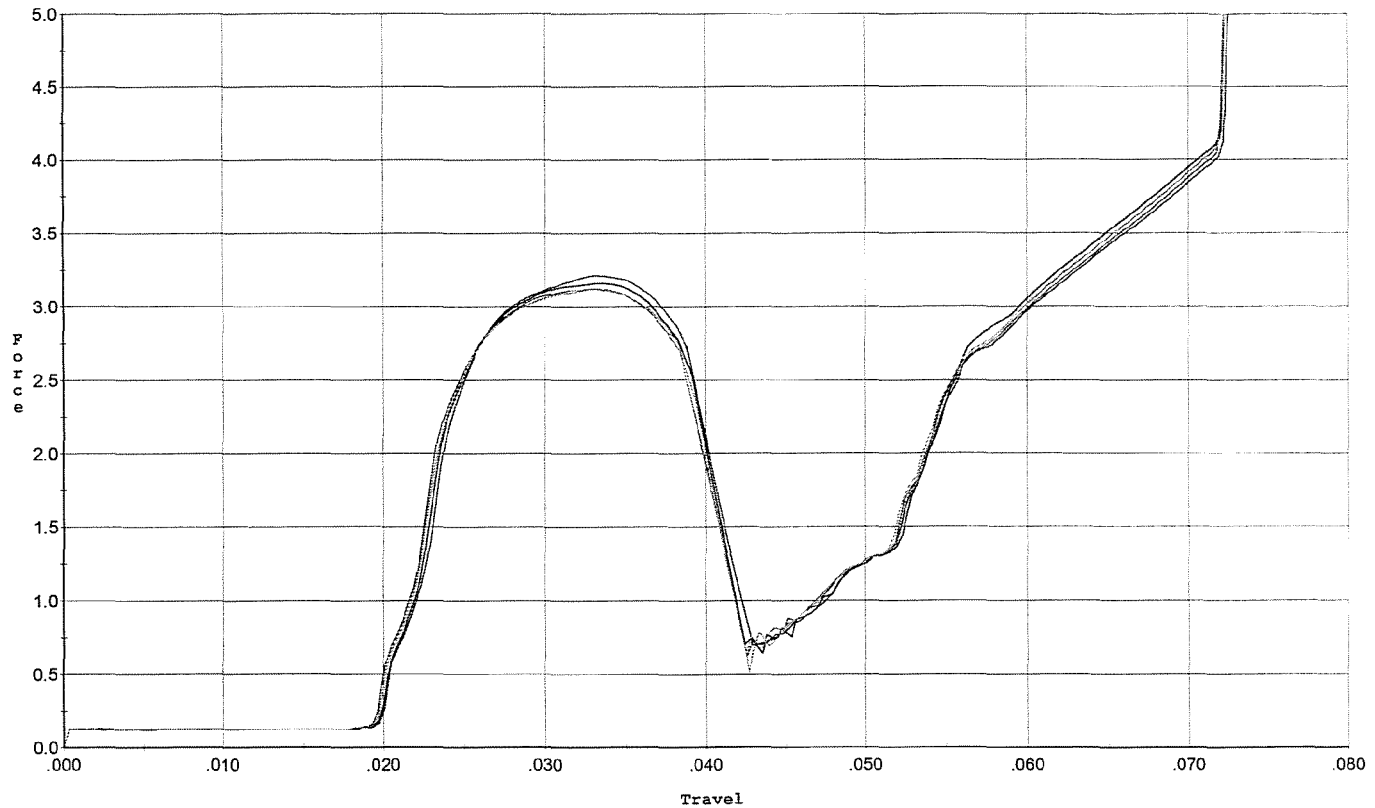
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.083	0.039	0.020	0.035	0.051		Set Trigger
2	3.069	0.039	0.020	0.035	0.051		Set Trigger
3	3.053	0.039	0.020	0.035	0.050		Set Trigger
4	3.081	0.039	0.020	0.035	0.051		Set Trigger
5	3.046	0.040	0.020	0.035	0.052		Set Trigger

Aug 3.06

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/17/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



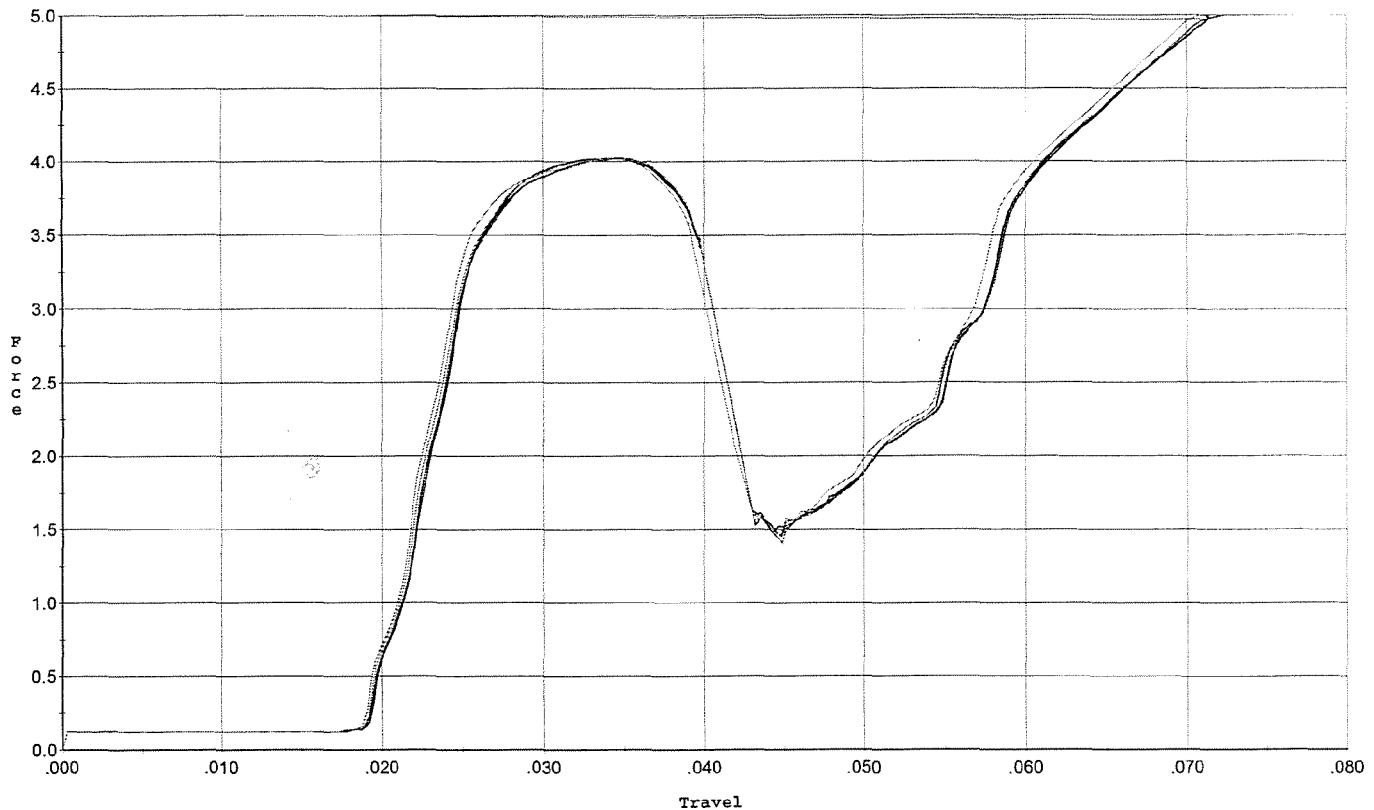
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.212	0.039	0.020	0.035	0.052		Set Trigger
2	3.161	0.039	0.020	0.034	0.052		Set Trigger
3	3.120	0.040	0.020	0.034	0.053		Set Trigger
4	3.119	0.040	0.020	0.034	0.053		Set Trigger
5	3.123	0.039	0.020	0.034	0.052		Set Trigger

Avg 3.14

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 8/17/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



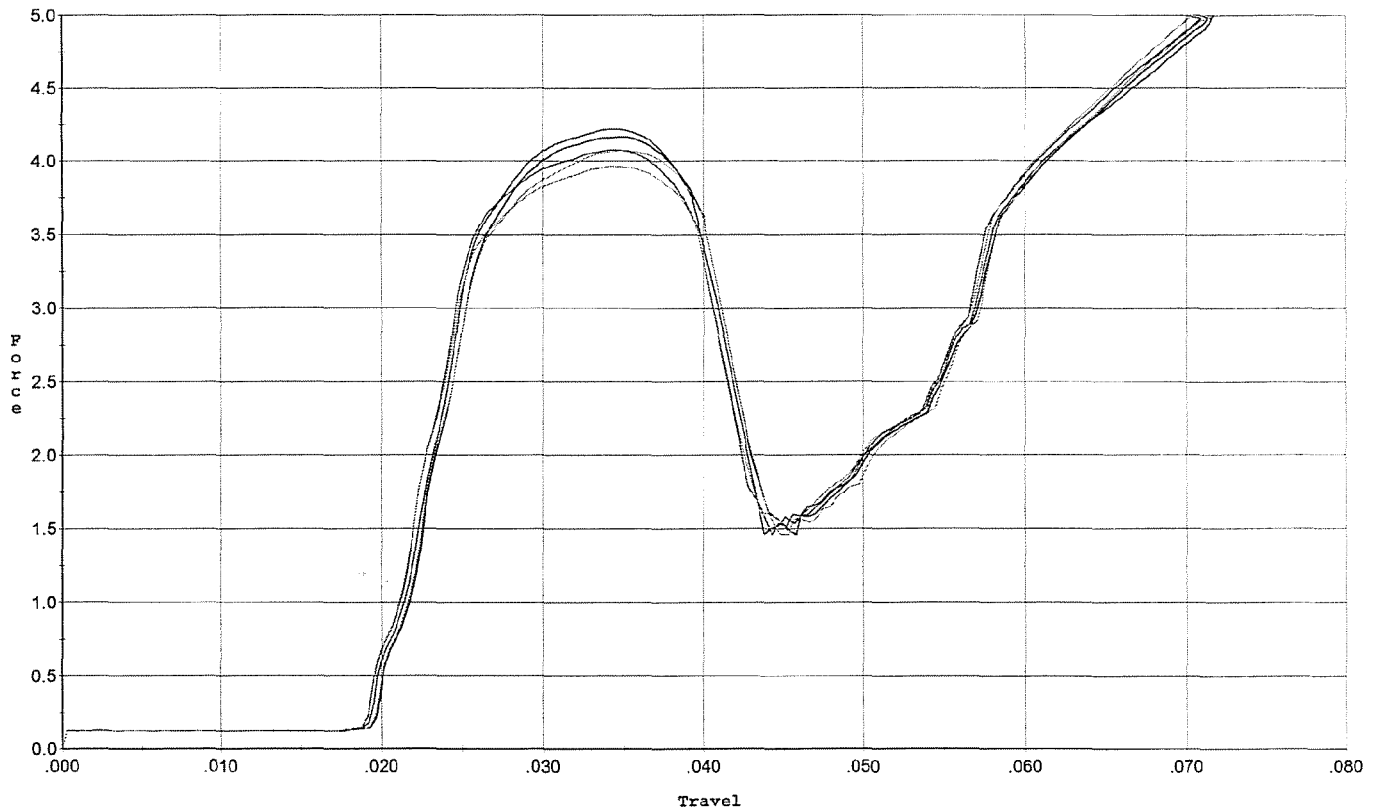
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.020	0.040	0.019	0.031	0.069		Set Trigger
2	4.025	0.040	0.020	0.031	0.069		Set Trigger
3	4.026	0.040	0.019	0.031	0.069		Set Trigger
4	4.027	0.039	0.019	0.031	0.068		Set Trigger
5	4.023	0.040	0.019	0.031	0.069		Set Trigger

Aug 4.02

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 8/17/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



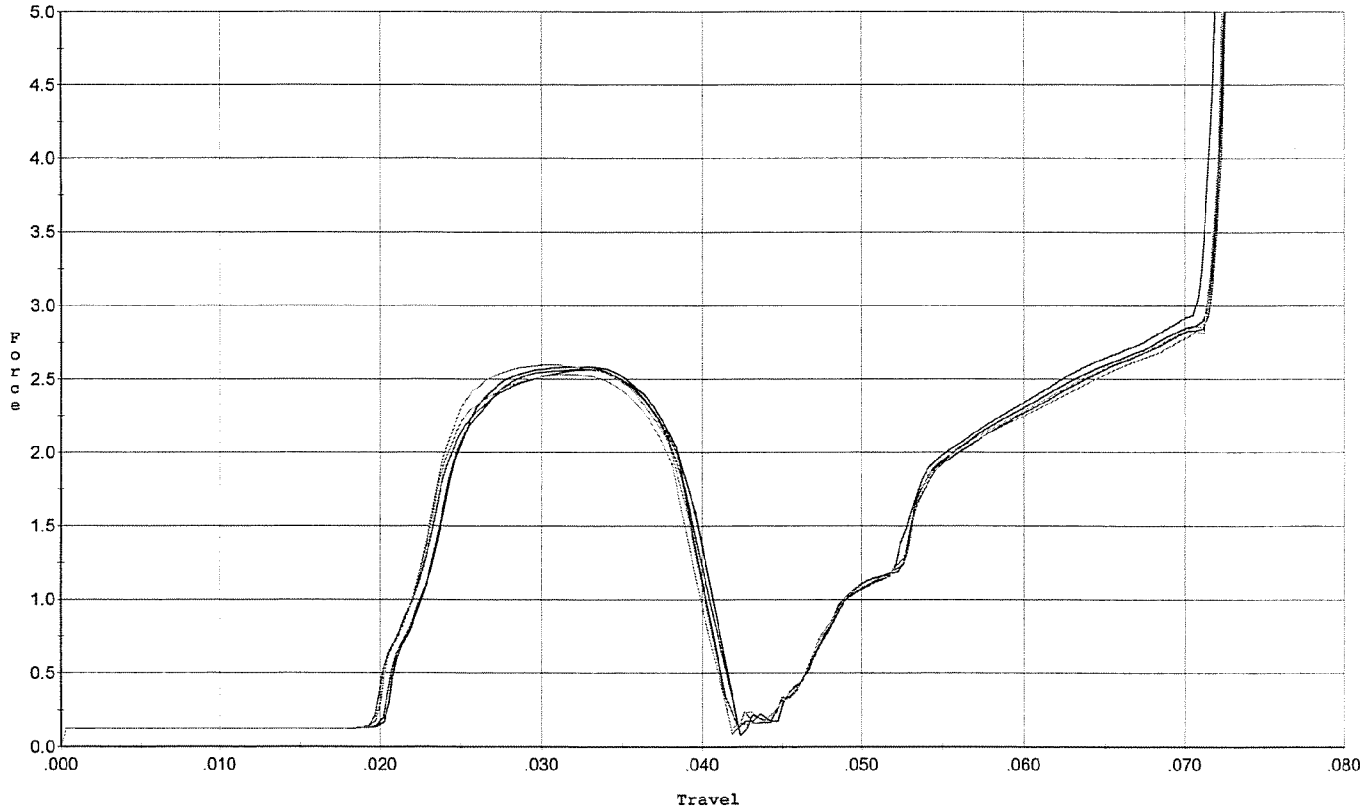
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.221	0.041	0.020	0.030	0.073		Set Trigger
2	4.168	0.040	0.020	0.030	0.070		Set Trigger
3	4.077	0.040	0.019	0.030	0.069		Set Trigger
4	4.074	0.040	0.020	0.030	0.069		Set Trigger
5	3.964	0.040	0.019	0.030	0.068		Set Trigger

Aug 4.10

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 8/17/09

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



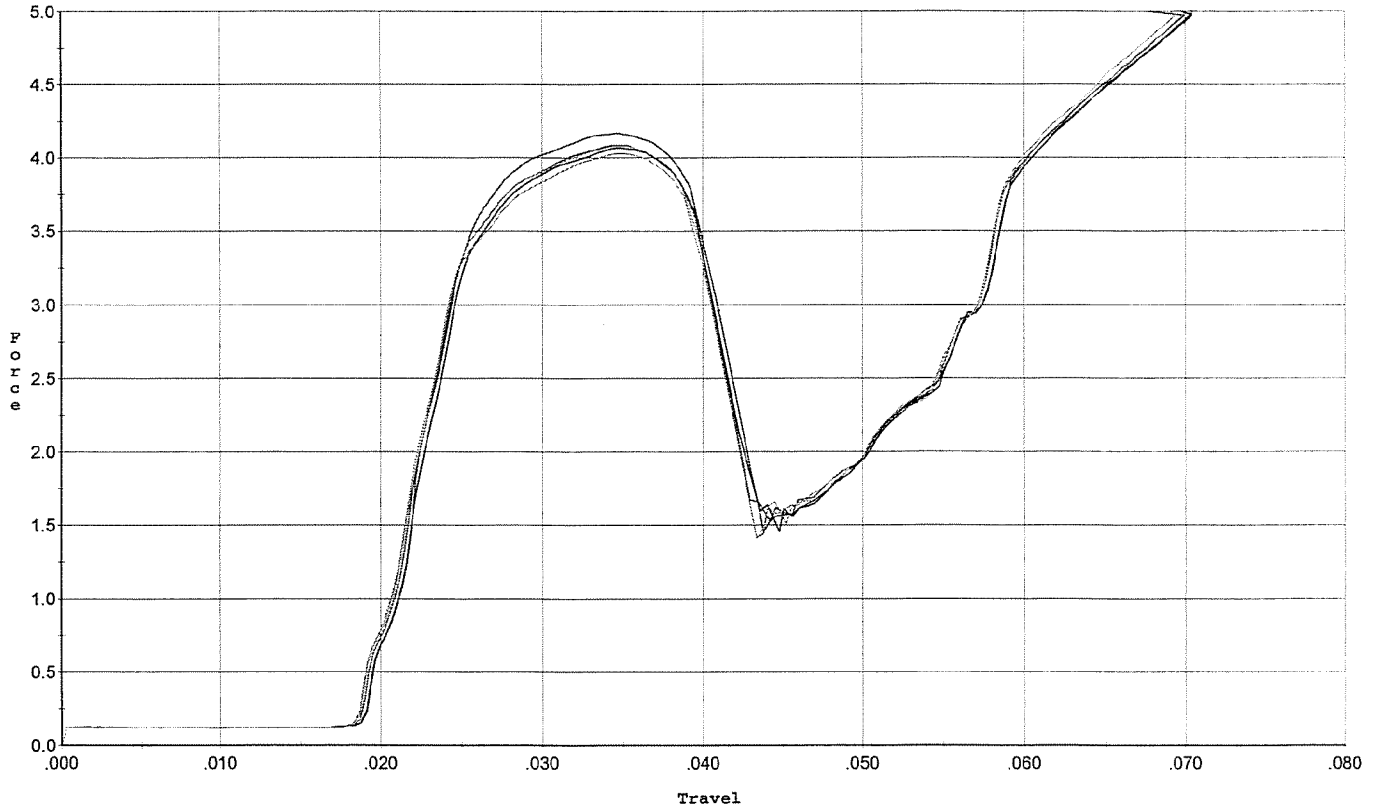
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.573	0.039	0.020	0.036	0.041		Set Trigger
2	2.583	0.040	0.021	0.036	0.042		Set Trigger
3	2.565	0.039	0.020	0.037	0.042		Set Trigger
4	2.534	0.038	0.020	0.038	0.040		Set Trigger
5	2.600	0.039	0.020	0.037	0.043		Set Trigger

Avg 2.57

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/17/09

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs.+/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.166	0.041	0.019	0.030	0.074		Set Trigger
2	4.068	0.039	0.019	0.031	0.069		Set Trigger
3	4.086	0.040	0.019	0.031	0.070		Set Trigger
4	4.078	0.040	0.019	0.031	0.071		Set Trigger
5	4.028	0.040	0.019	0.031	0.070		Set Trigger

Aug 4.0 ±