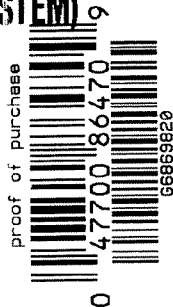
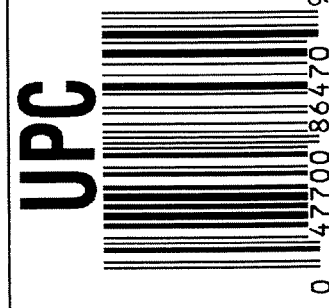


66869820

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD



ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6
G6869820	
	

BM FORM

GUN SERIAL # G 6869820

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-14-09	SPD
430	ASSEMBLE TO STOCK		8-15-09	SP
440	PROOF		8-17-09	SPD
460	CHECK HEADSPACE	MAGNAFLUX	8-14-09	SPD
470	DIS-ASSEMBLE ACTION		8-14-09	SPD
472	SERIALIZE BOLT HANDLE		8-15-09	RTZ
480	MAGNAFLUX BBL ACTION		8/19/09	(D)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		8/19/09	DWB
510	DRILL AND TAP SIGHT HOLES		8-17-09	SP
520	GOFF BLAST BBL / REC		8/21/09	gub
540	APPLY COATINGS (BARREL ACTION)		8/24	—
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-25-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-25-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	8-25-09	SP
	D) OIL FIRING PIN ASSEMBLY		8-27-09	RTZ
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

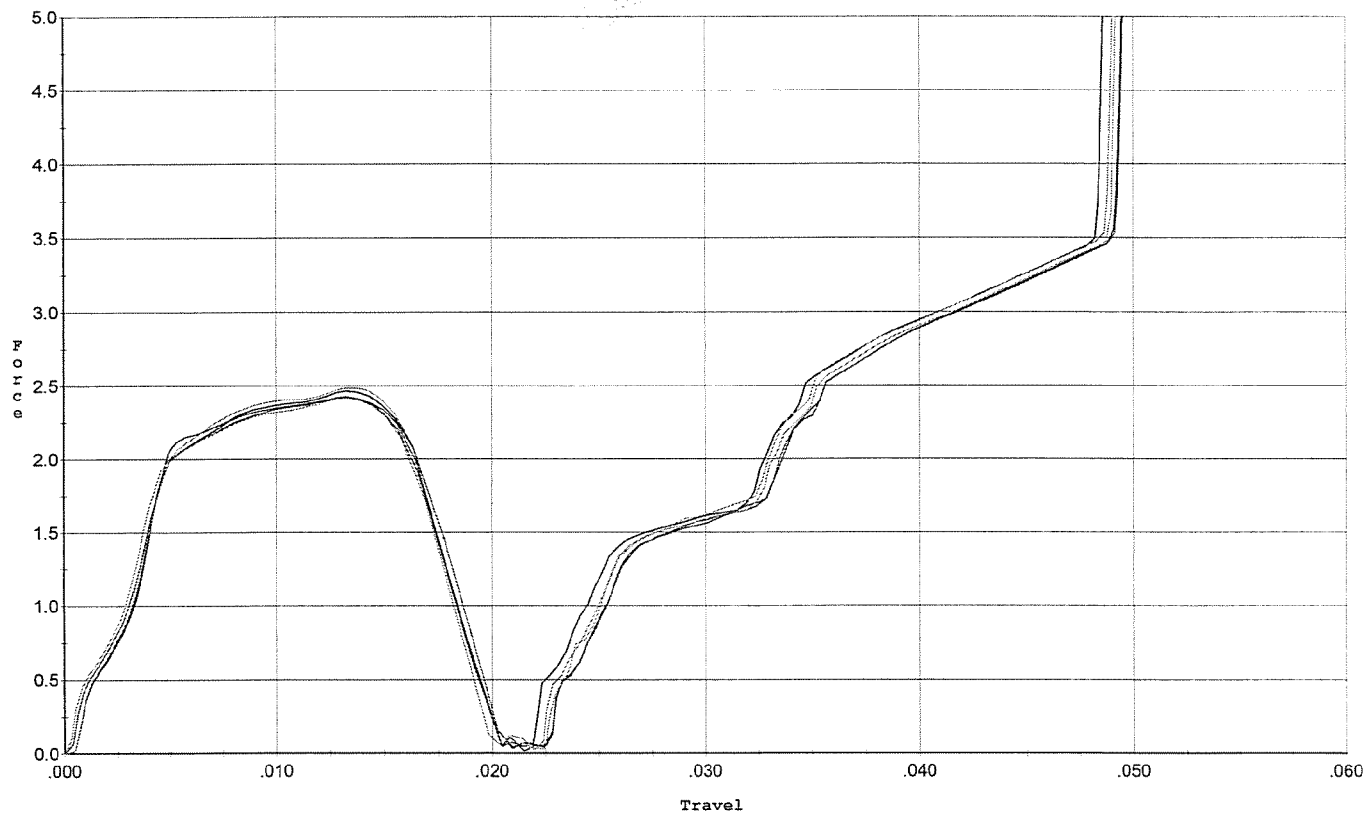
560	BARBER - M24 0095353 F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>12"</u>	<u>7"</u>	<u>2"</u>	8/28/09	RB		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>7"</u>	<u>7"</u>	<u>7"</u>	8/28/09	RB		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u>	<u>.024</u>	<u>.024</u>	8/28/09	RB		
	J) ASSEMBLE STOCK					8-27-09	RTZ		
	K) ASSEMBLE SWIVEL STUDS					8/28/09	RB		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u>	FAIL		8-27-09	RP		
			<u>PASS</u>	FAIL					
	MALFUNCTION		CORRECTION N/A						
	MALFUNCTION								
	MALFUNCTION								
	MALFUNCTION								
660	INSPECT FOR LIVE AMMO					8-27-09	L.P.D.		
670	FINAL INSPECTION A) HEADSPACE					8/28/09	LB		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.72</u>	<u>2.71</u>	<u>2.67</u>	<u>2.68</u>	<u>2.67</u>	8/28/09	RB
	C) FUNCTION							8/28/09	RB
690	PACK							8-28-09	TL

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/24/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- 50 lbs.



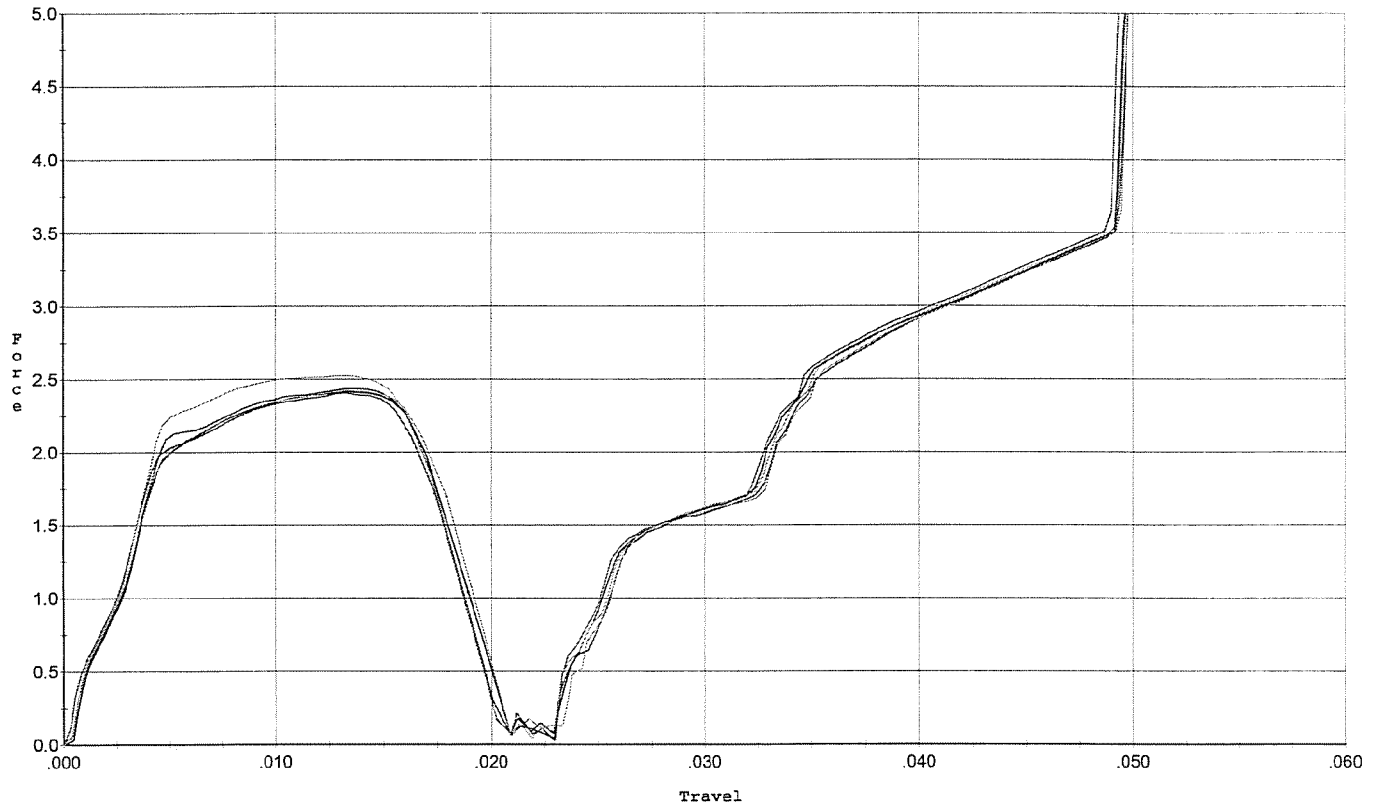
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.426	0.016	0.00	0.036	0.029		Set Trigger
2	2.464	0.018	0.00	0.034	0.031		Set Trigger
3	2.423	0.017	0.00	0.036	0.029		Set Trigger
4	2.417	0.017	0.00	0.035	0.030		Set Trigger
5	2.486	0.018	0.00	0.035	0.031		Set Trigger

Aug 2.44

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 8/24/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- 50 lbs.



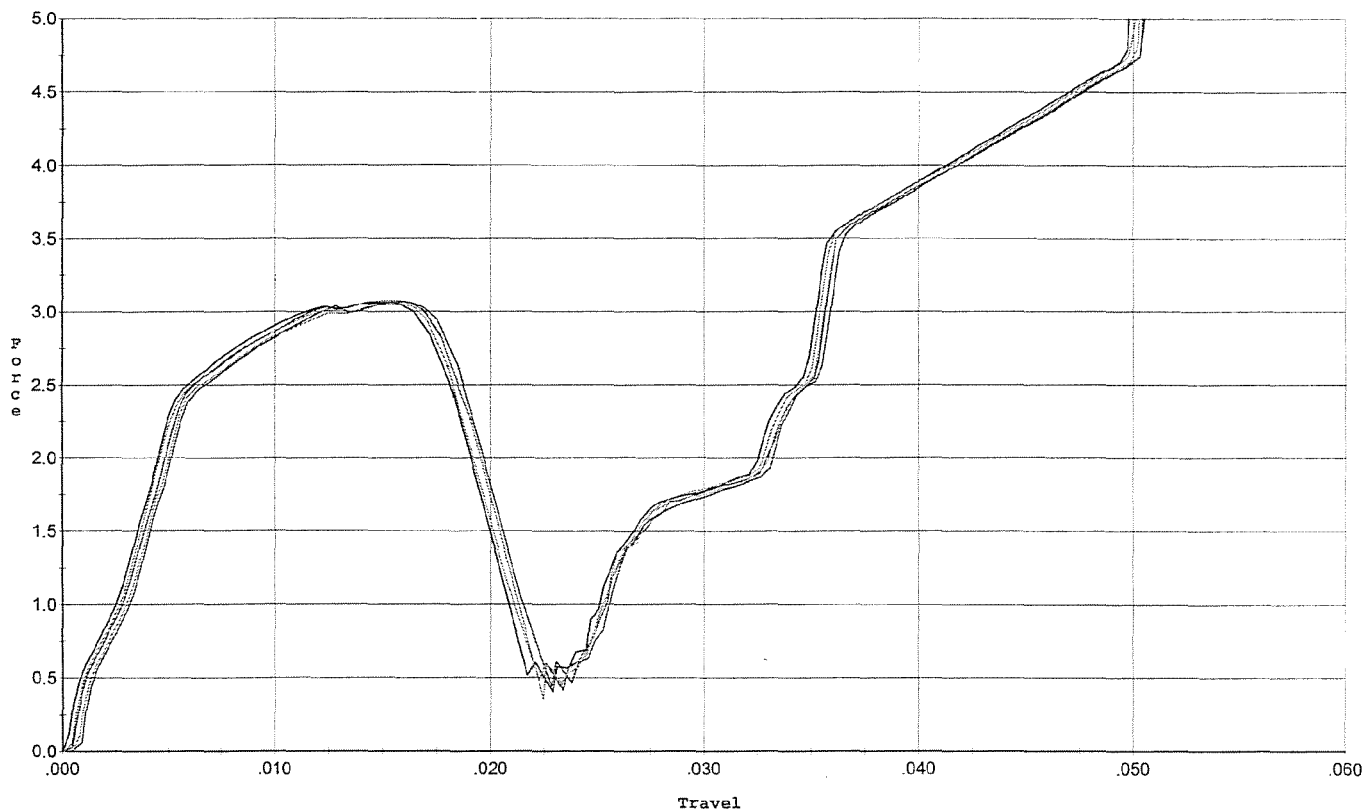
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.437	0.017	0.00	0.036	0.031		Set Trigger
2	2.416	0.019	0.00	0.035	0.034		Set Trigger
3	2.406	0.017	0.00	0.035	0.031		Set Trigger
4	2.525	0.017	0.00	0.035	0.033		Set Trigger
5	2.426	0.018	0.00	0.035	0.032		Set Trigger

Aug 2.44

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/24/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



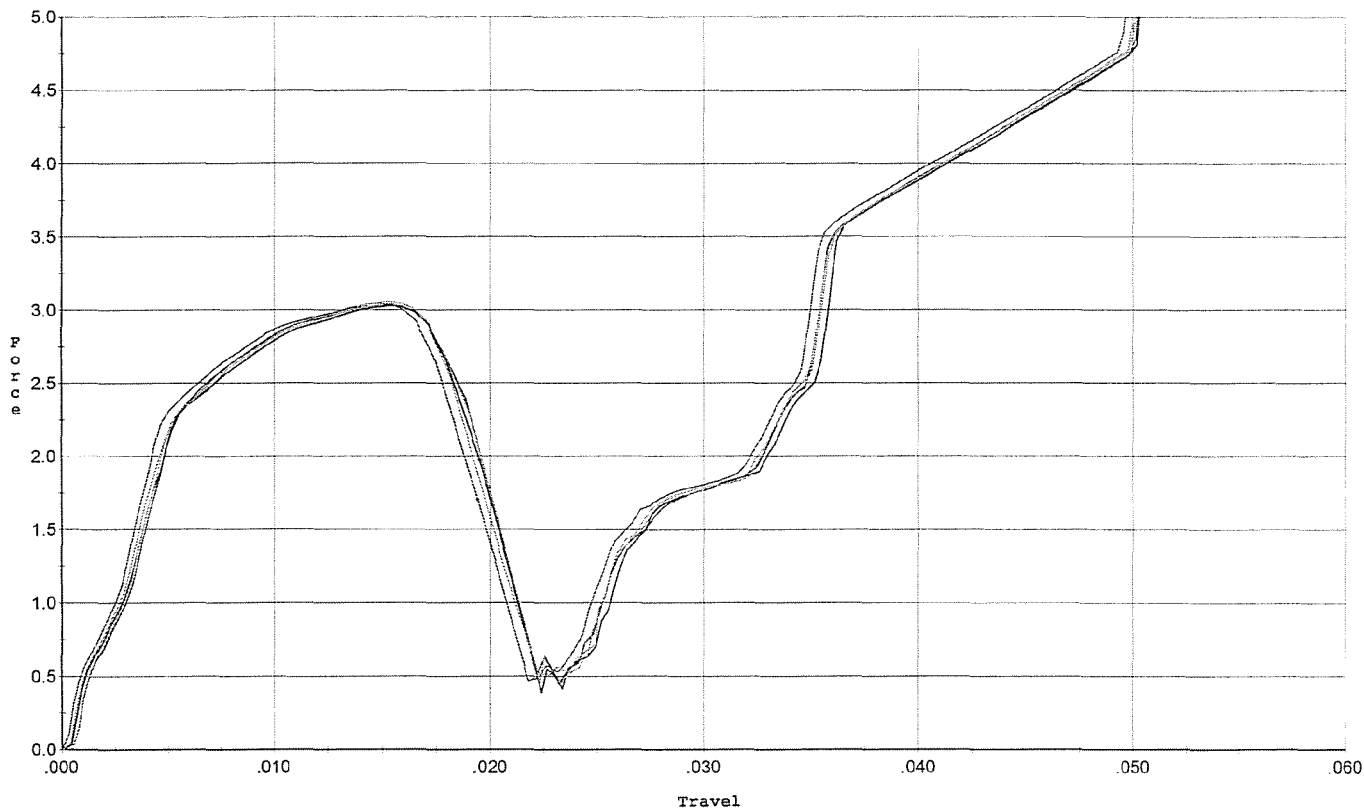
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.070	0.019	0.00	0.034	0.040		Set Trigger
2	3.069	0.018	0.00	0.034	0.040		Set Trigger
3	3.072	0.019	0.00	0.034	0.041		Set Trigger
4	3.050	0.019	0.00	0.034	0.041		Set Trigger
5	3.069	0.018	0.00	0.034	0.039		Set Trigger

Avg 3.06

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 8/24/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



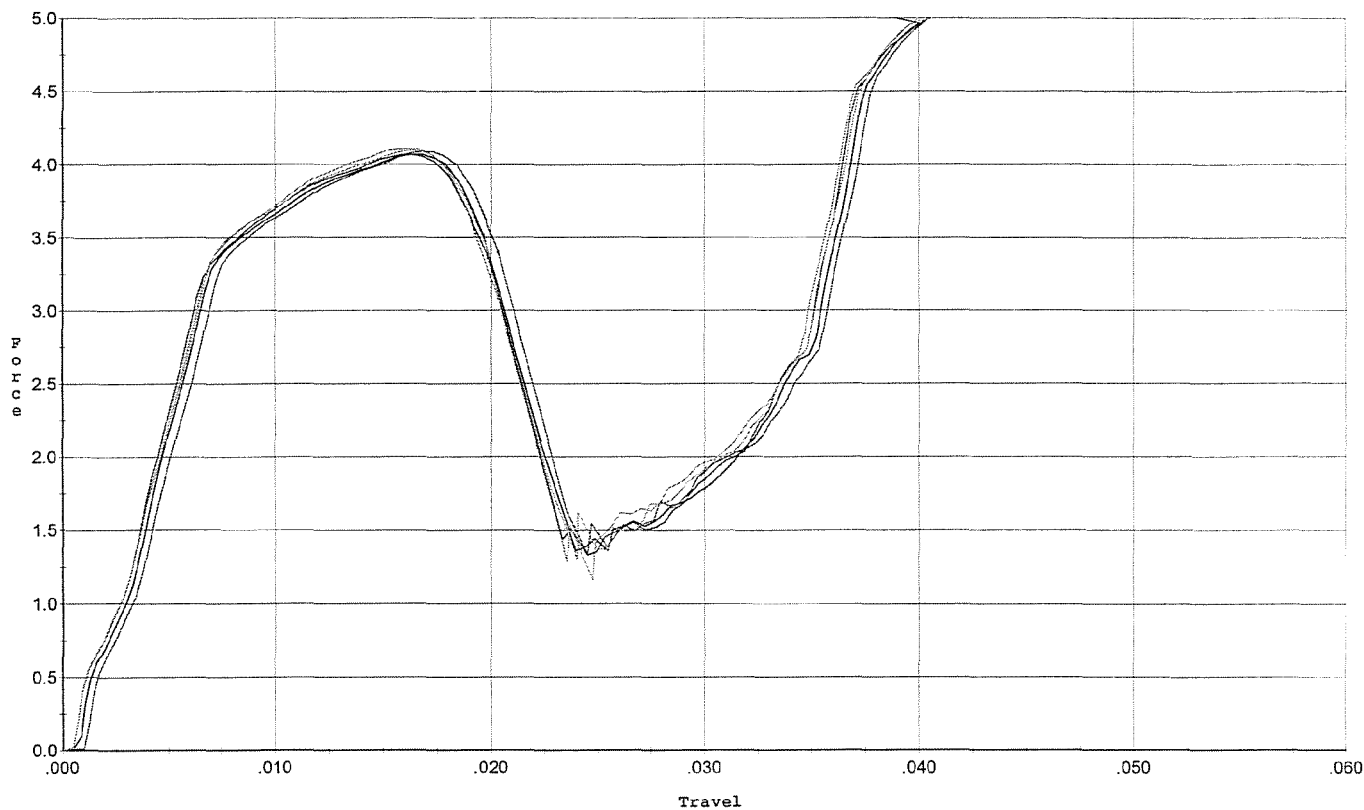
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.032	0.019	0.00	0.034	0.040		Set Trigger
2	3.028	0.020	0.00	0.034	0.041		Set Trigger
3	3.046	0.019	0.00	0.033	0.042		Set Trigger
4	3.043	0.019	0.00	0.034	0.041		Set Trigger
5	3.055	0.018	0.00	0.034	0.039		Set Trigger

Avg 3.04

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/24/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



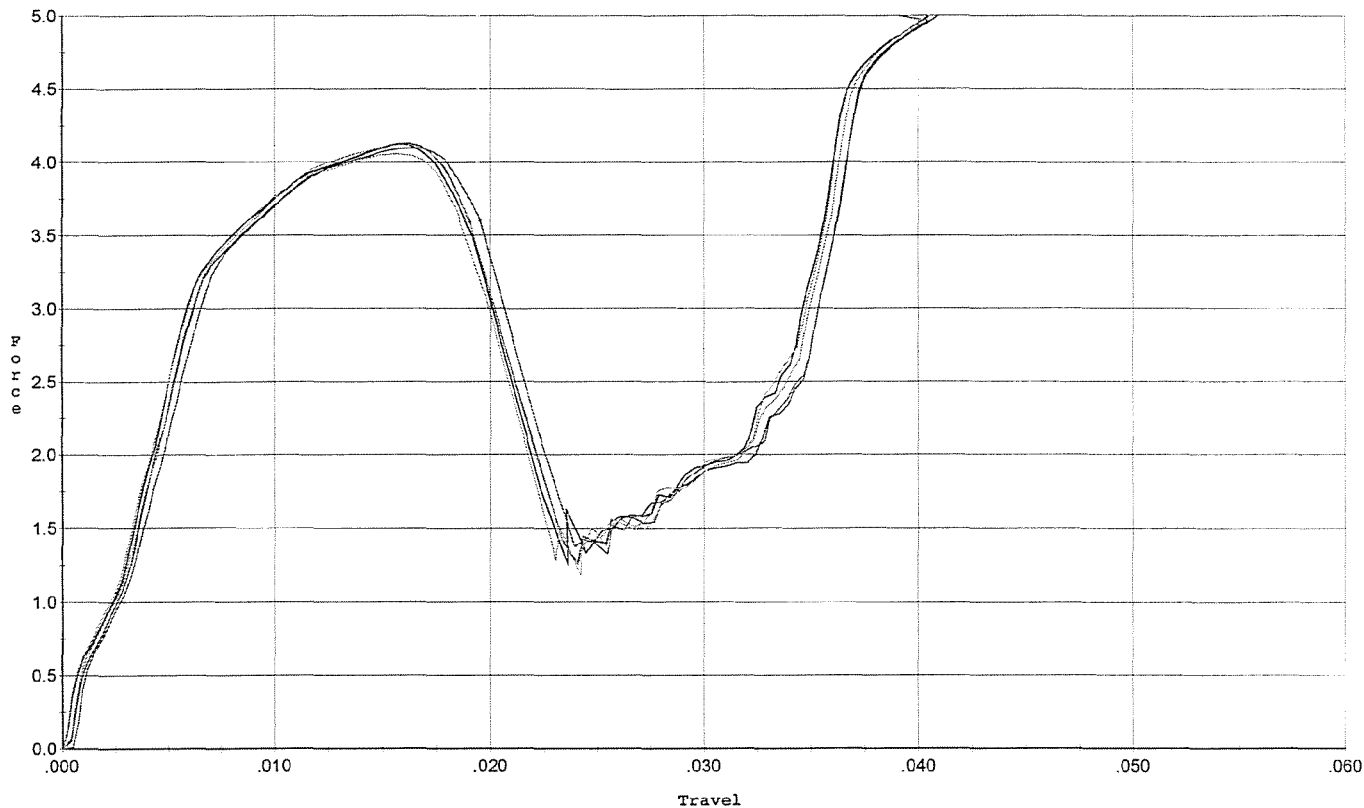
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.066	0.020	0.00	0.032	0.055		Set Trigger
2	4.069	0.020	0.00	0.032	0.054		Set Trigger
3	4.090	0.020	0.00	0.032	0.055		Set Trigger
4	4.097	0.020	0.00	0.032	0.055		Set Trigger
5	4.108	0.020	0.00	0.032	0.056		Set Trigger

Avg 4.08

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 8/24/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



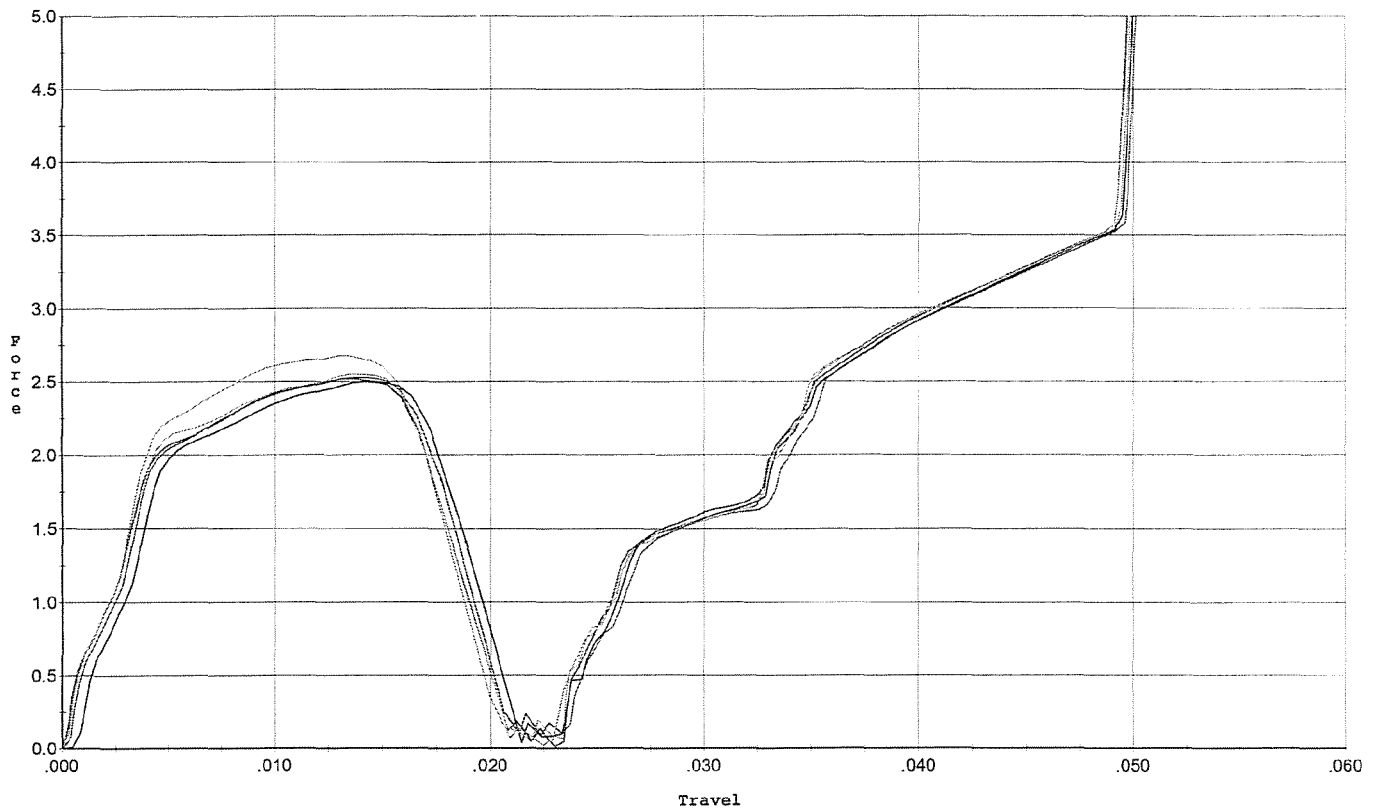
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.128	0.019	0.00	0.033	0.053		Set Trigger
2	4.121	0.019	0.00	0.032	0.054		Set Trigger
3	4.095	0.020	0.00	0.032	0.054		Set Trigger
4	4.053	0.020	0.00	0.032	0.056		Set Trigger
5	4.118	0.019	0.00	0.032	0.053		Set Trigger

Avg 4.10

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/24/09

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



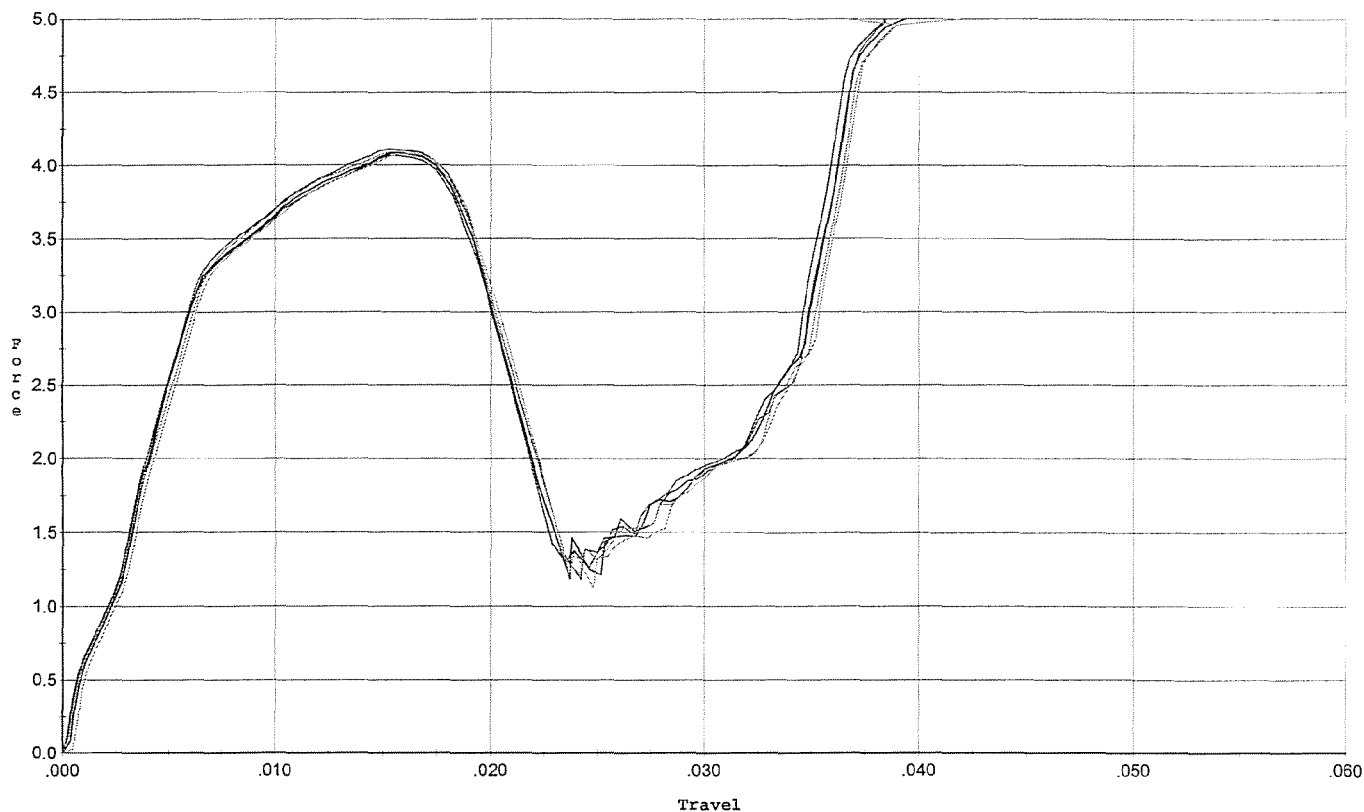
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.519	0.017	0.00	0.036	0.032		Set Trigger
2	2.500	0.019	0.00	0.035	0.034		Set Trigger
3	2.528	0.018	0.00	0.035	0.033		Set Trigger
4	2.551	0.017	0.00	0.036	0.032		Set Trigger
5	2.680	0.017	0.00	0.036	0.033		Set Trigger

Avg 2.55

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/24/09

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.069	0.019	0.00	0.032	0.054		Set Trigger
2	4.085	0.019	0.00	0.033	0.054		Set Trigger
3	4.110	0.019	0.00	0.033	0.054		Set Trigger
4	4.077	0.021	0.00	0.033	0.057		Set Trigger
5	4.099	0.019	0.00	0.033	0.053		Set Trigger

Avg 4.08