

66869821

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

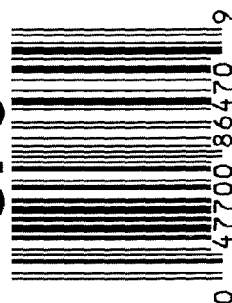
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6869821

UPC



GUN SERIAL # G 6869821

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-13-09	SPD
430	ASSEMBLE TO STOCK		8-13-09	SP
440	PROOF		8-13-09	SPD
460	CHECK HEADSPACE	MAGNA FLUX	8-13-09	SPD
470	DIS-ASSEMBLE ACTION		8-13-09	SPD
472	SERIALIZE BOLT HANDLE		8-14-09	RTE
480	MAGNAFLUX BBL ACTION	OPERATOR 	8/19/09	
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		8/19/09	DLW
510	DRILL AND TAP SIGHT HOLES		8-19-09	SP
520	GOFF BLAST BBL / REC		8/20	REM
540	APPLY COATINGS (BARREL ACTION)		8/28	—
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-28-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-28-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	8-28-09	SP
	D) OIL FIRING PIN ASSEMBLY		9-3-09	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

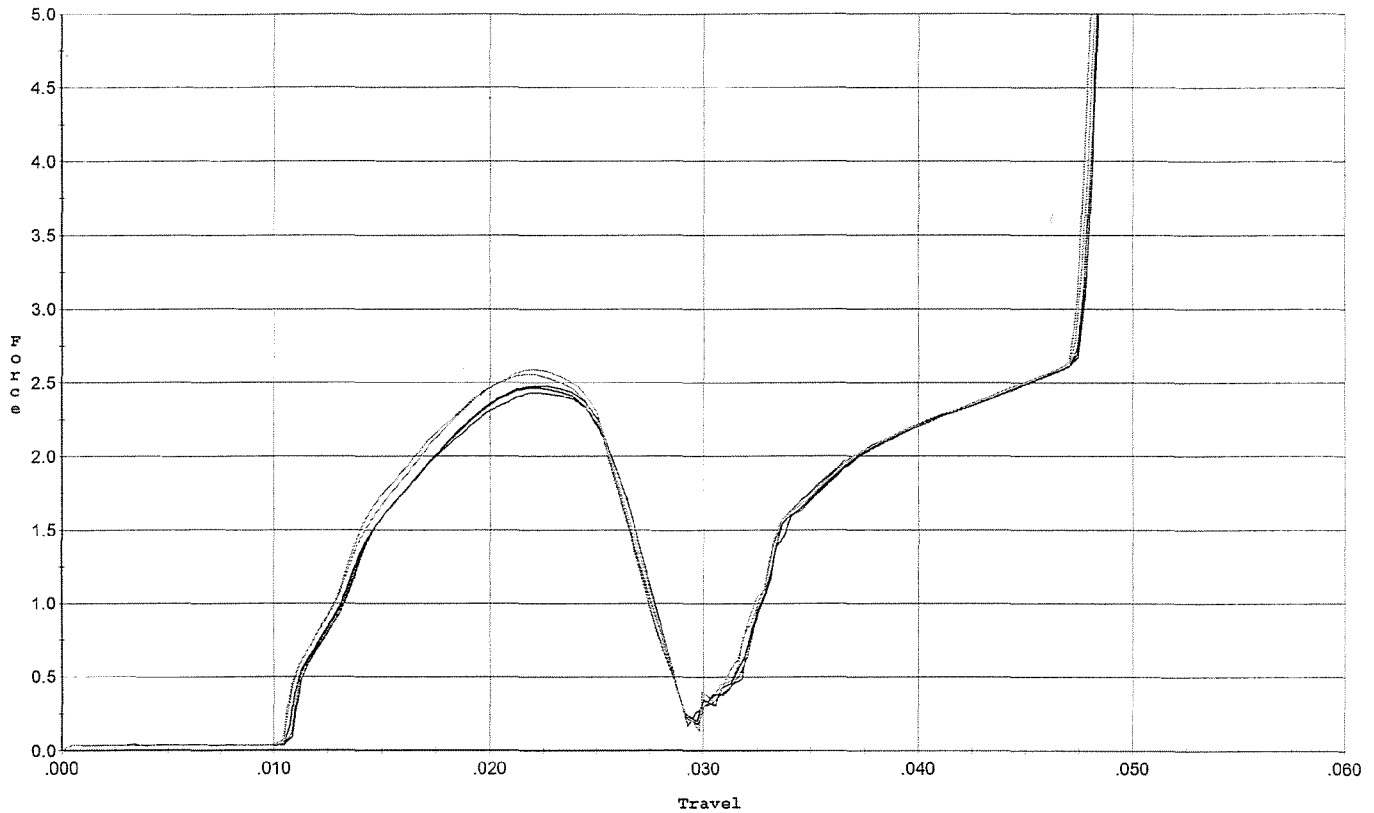
560	BARBER - M24 0095365 F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>2°</u> <u>2°</u> <u>2°</u>	9/10/09	RB
CONT.					
	G) SAFETY OFF FORCE	2 LBS MIN	<u>6°</u> <u>6°</u> <u>6°</u>	9/10/09	RB
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	<u>.024</u> <u>.023</u> <u>.023</u>	9/10/09	RB
	J) ASSEMBLE STOCK			9-309	RPD
	K) ASSEMBLE SWIVEL STUDS			9/10/09	RB
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				
	M) IRON SIGHT ALIGNMENT				
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u> FAIL	9/8/09	RB
			<u>PASS</u> FAIL		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
660	INSPECT FOR LIVE AMMO			9/8/09	TAR
670	FINAL INSPECTION A) HEADSPACE			9/10/09	RB
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.83</u> <u>2.65</u> <u>2.34</u> <u>2.29</u> <u>2.32</u>	9/10/09	RB
	C) FUNCTION			9/10/09	RB
690	PACK			9/11/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 8/31/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



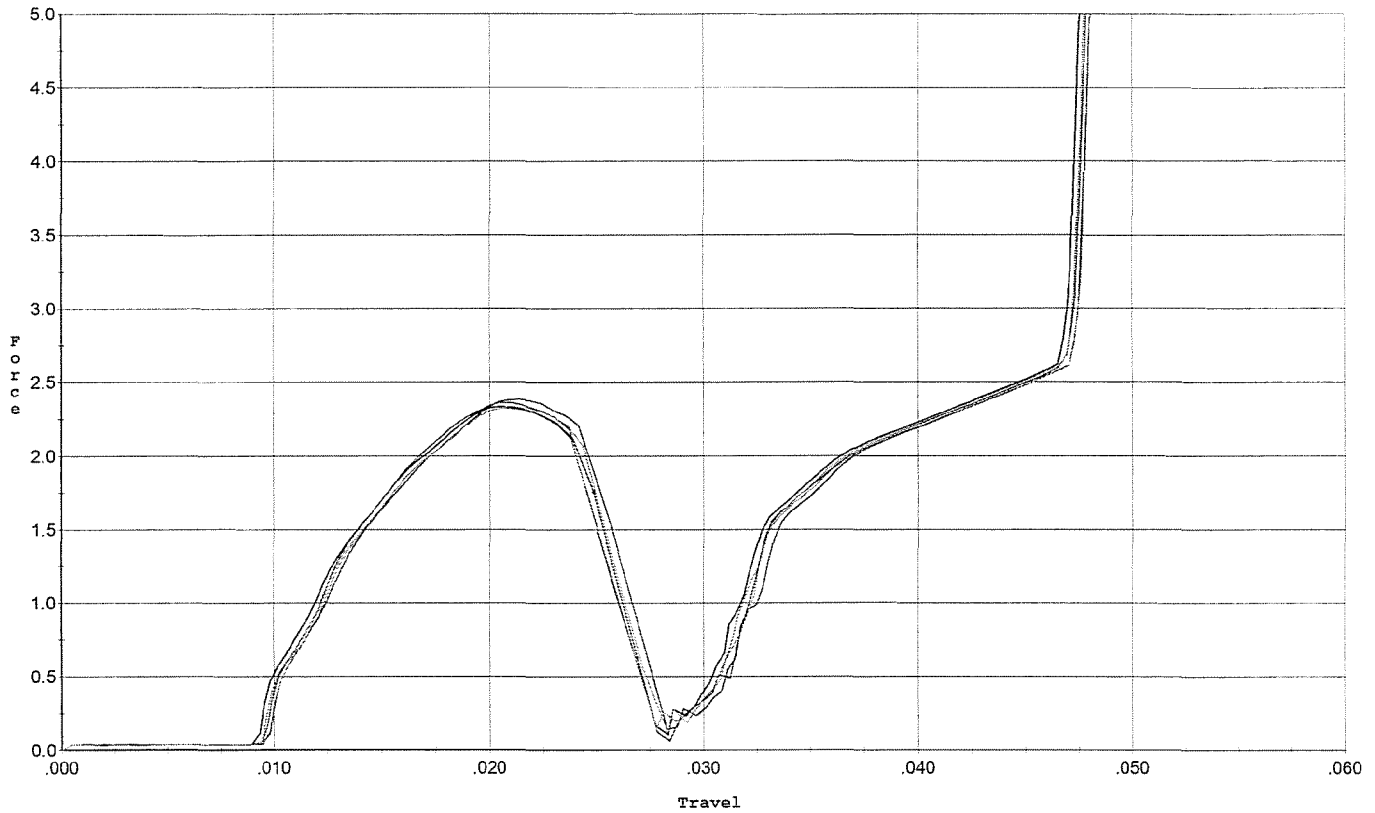
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.476	0.026	0.011	0.026	0.029		Set Trigger
2	2.465	0.025	0.011	0.029	0.028		Set Trigger
3	2.431	0.025	0.011	0.029	0.027		Set Trigger
4	2.587	0.027	0.011	0.027	0.031		Set Trigger
5	2.557	0.025	0.011	0.028	0.029		Set Trigger

Aug 2.50

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 8/31/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



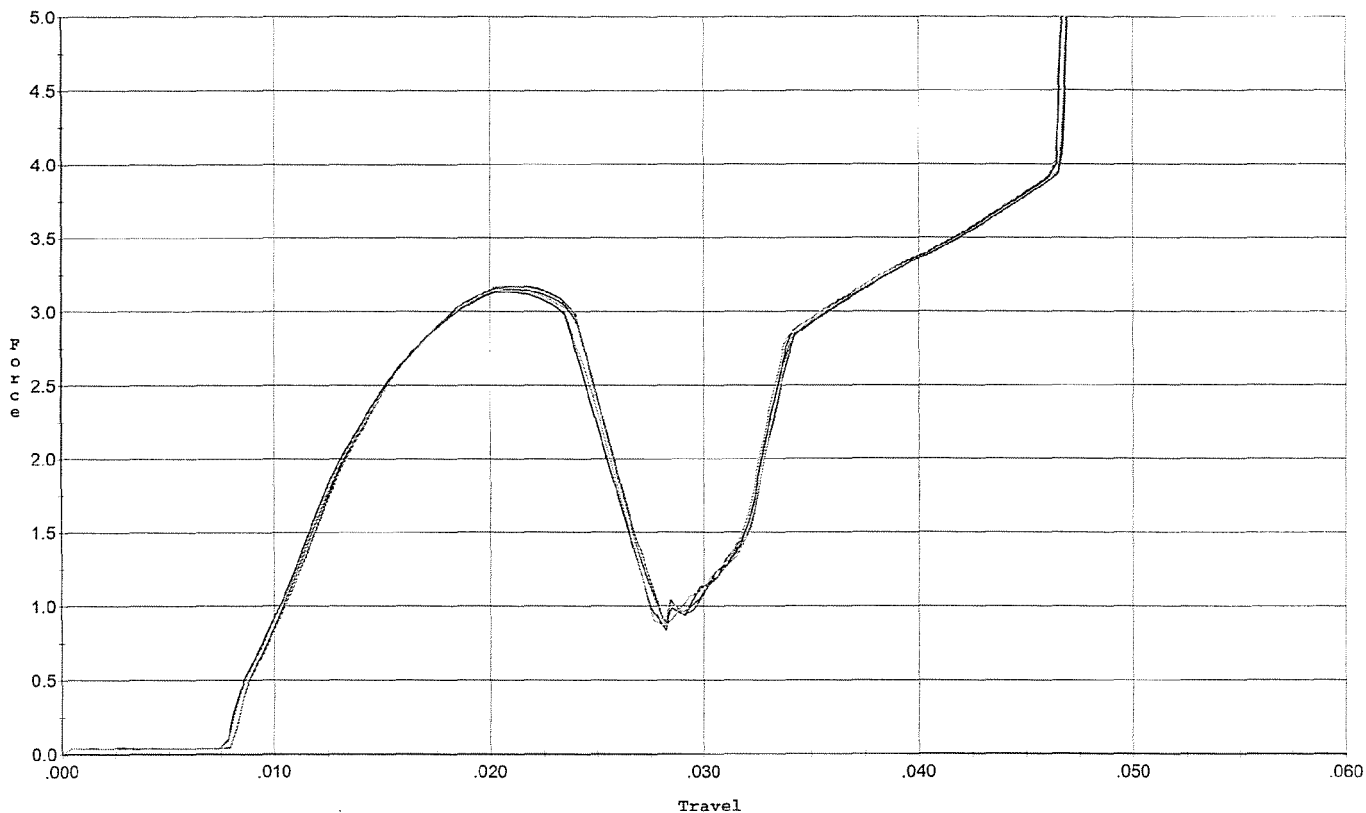
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.384	0.026	0.010	0.029	0.028		Set Trigger
2	2.334	0.024	0.009	0.030	0.026		Set Trigger
3	2.362	0.025	0.010	0.030	0.027		Set Trigger
4	2.335	0.024	0.010	0.030	0.026		Set Trigger
5	2.320	0.026	0.010	0.030	0.027		Set Trigger

Aug 2.34

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 8/31/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



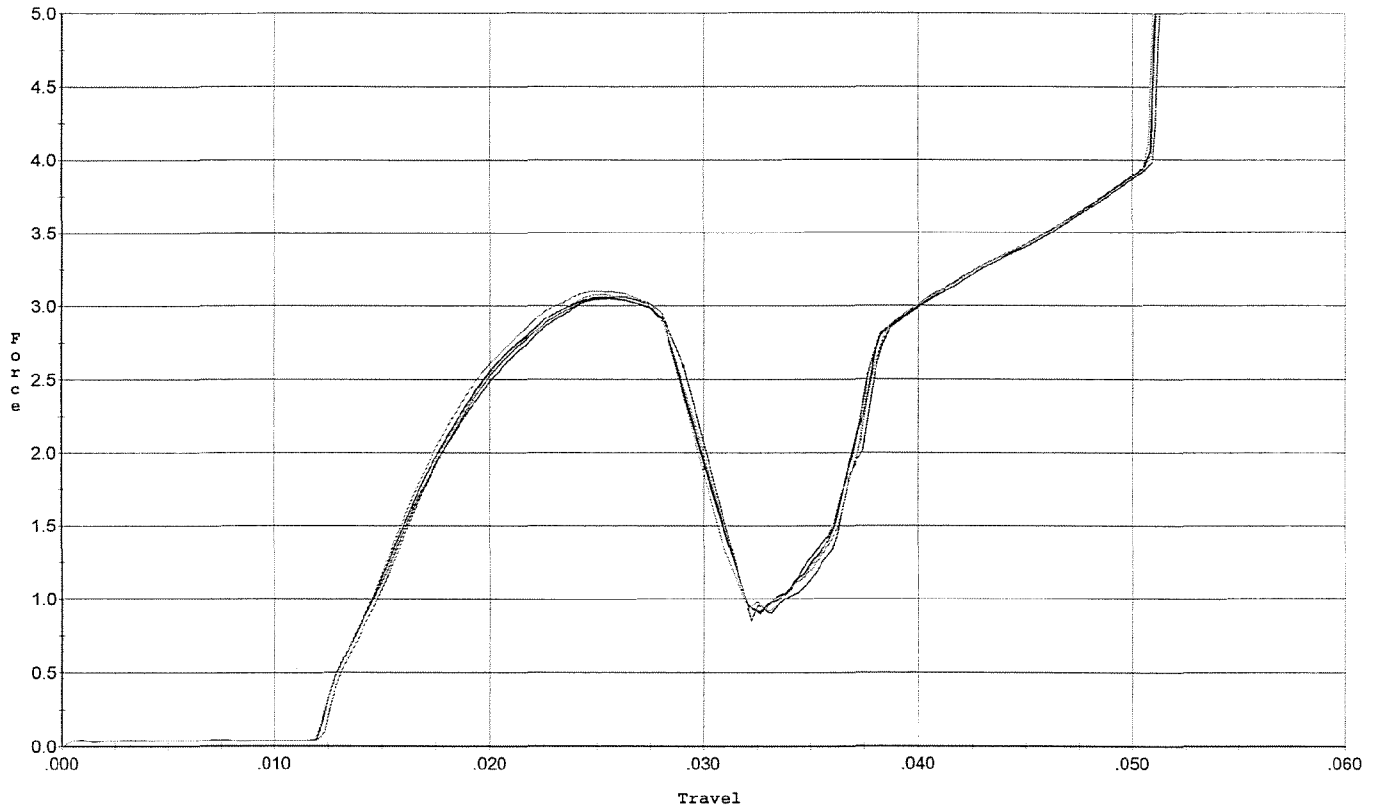
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.150	0.024	0.008	0.023	0.037		Set Trigger
2	3.129	0.025	0.008	0.023	0.039		Set Trigger
3	3.170	0.024	0.008	0.023	0.037		Set Trigger
4	3.148	0.025	0.008	0.023	0.038		Set Trigger
5	3.175	0.024	0.008	0.023	0.037		Set Trigger

Aug 3.15

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/31/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



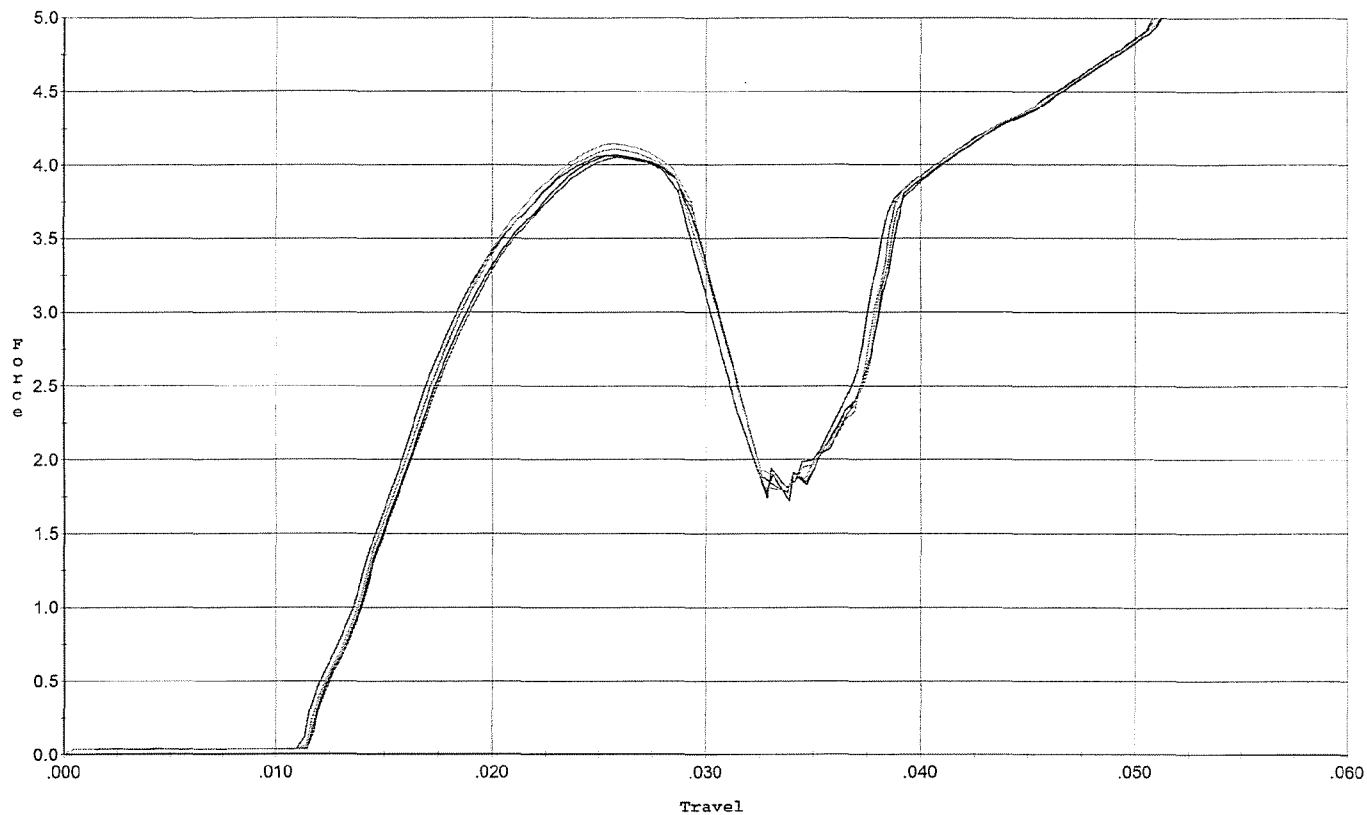
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.049	0.028	0.012	0.024	0.037		Set Trigger
2	3.053	0.028	0.012	0.023	0.037		Set Trigger
3	3.062	0.029	0.012	0.023	0.038		Set Trigger
4	3.101	0.028	0.012	0.023	0.038		Set Trigger
5	3.077	0.030	0.012	0.023	0.039		Set Trigger

Avg 3.06

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/31/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



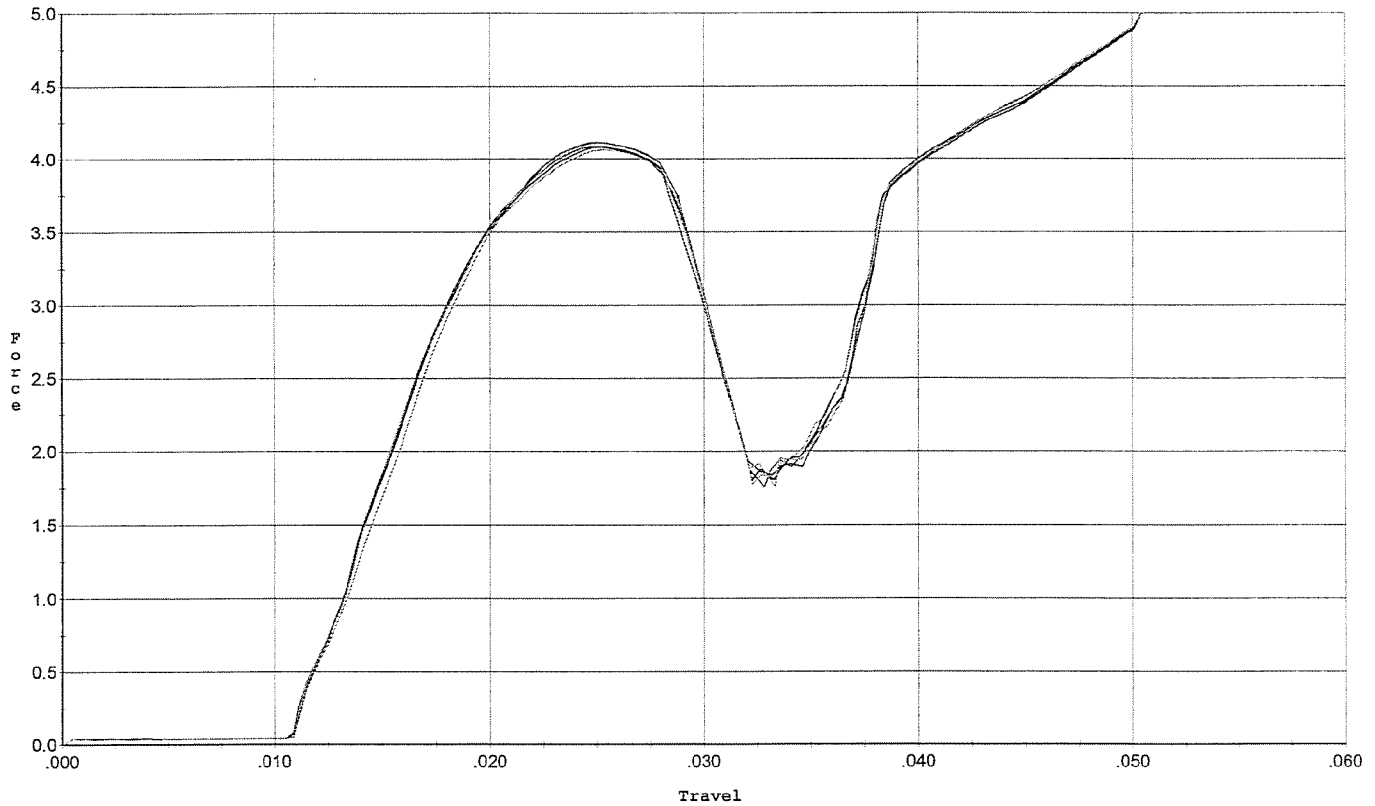
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.064	0.029	0.011	0.021	0.052		Set Trigger
2	4.067	0.030	0.012	0.020	0.053		Set Trigger
3	4.052	0.029	0.012	0.021	0.053		Set Trigger
4	4.146	0.029	0.012	0.020	0.054		Set Trigger
5	4.107	0.030	0.012	0.020	0.055		Set Trigger

Avg 4.08

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/31/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



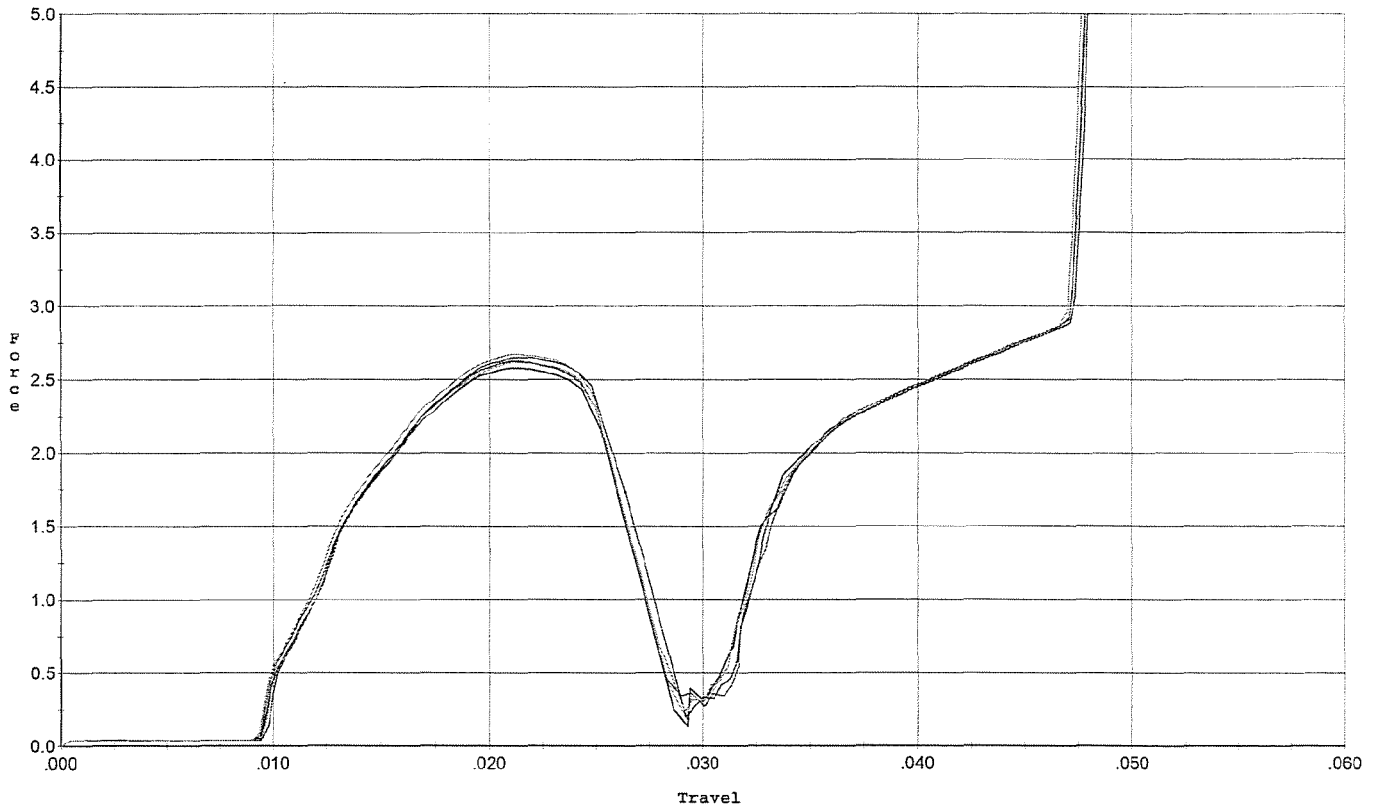
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.112	0.029	0.011	0.020	0.054		Set Trigger
2	4.081	0.029	0.011	0.020	0.054		Set Trigger
3	4.084	0.030	0.011	0.020	0.055		Set Trigger
4	4.108	0.029	0.011	0.020	0.054		Set Trigger
5	4.063	0.029	0.011	0.020	0.053		Set Trigger

Avg 4.09

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/31/09

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs.for final test



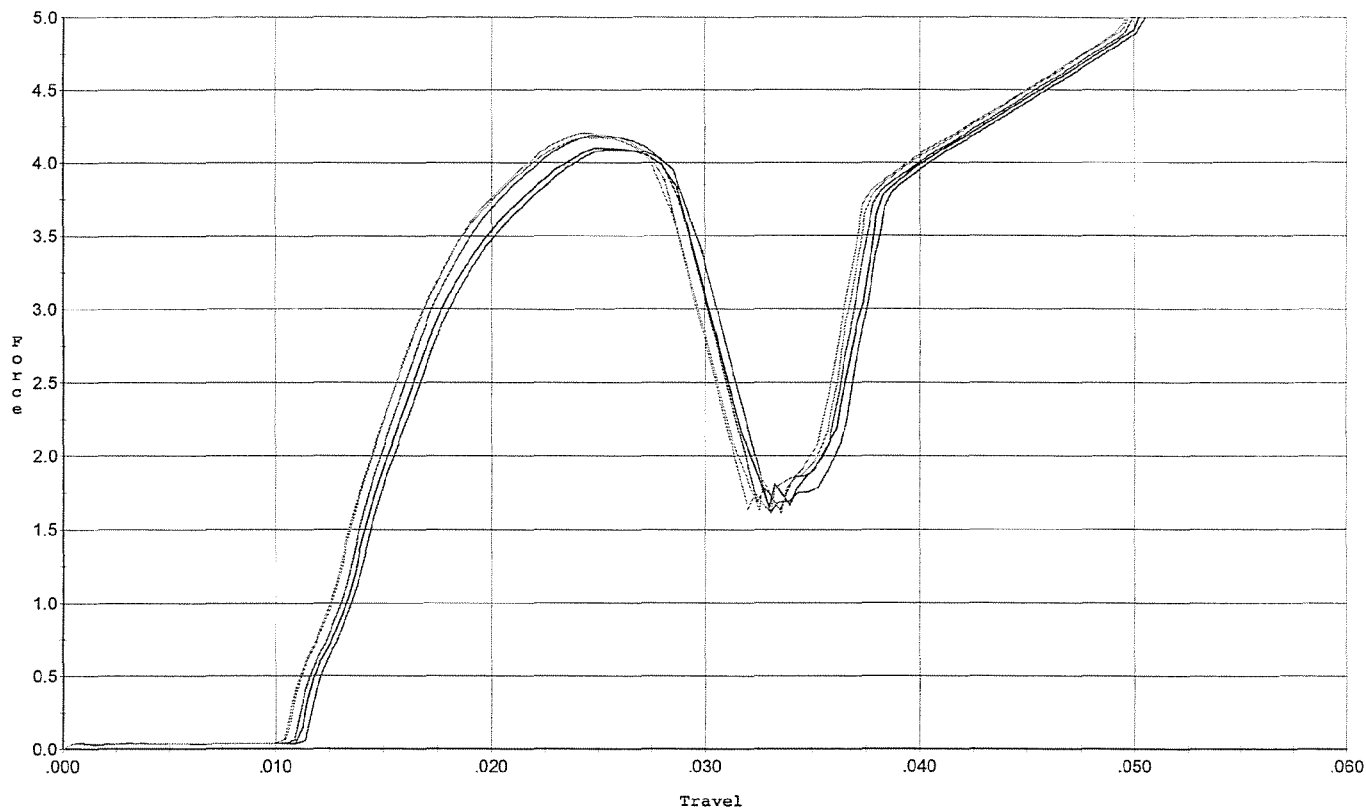
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.653	0.026	0.010	0.025	0.033		Set Trigger
2	2.580	0.025	0.010	0.029	0.031		Set Trigger
3	2.626	0.025	0.010	0.028	0.031		Set Trigger
4	2.616	0.025	0.010	0.028	0.031		Set Trigger
5	2.672	0.025	0.010	0.025	0.032		Set Trigger

Avg 2.62

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 8/31/09

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.088	0.030	0.012	0.020	0.056		Set Trigger
2	4.096	0.029	0.011	0.020	0.054		Set Trigger
3	4.185	0.029	0.011	0.020	0.056		Set Trigger
4	4.201	0.028	0.011	0.020	0.055		Set Trigger
5	4.169	0.028	0.011	0.019	0.056		Set Trigger

Avg 4.18 RP
 4.14