

66869822

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

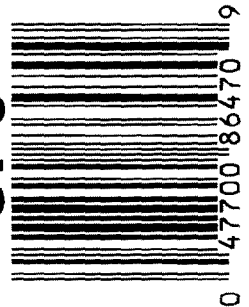
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6869822

UPC



GUN SERIAL # G 6869822

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-23-09	SPD
430	ASSEMBLE TO STOCK		6-23-09	SP
440	PROOF		6-23-09	SPD
460	CHECK HEADSPACE	MAGNA - FLUX	6-23-09	SPD
470	DIS-ASSEMBLE ACTION		6-23-09	SPD
472	SERIALIZE BOLT HANDLE		6-24-09	RJC
480	MAGNAFLUX BBL ACTION	OPERATOR <u>(N)</u>	6/26/09	(N)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6/26/09	RT
510	DRILL AND TAP SIGHT HOLES		6-24-09	SP
520	GOFF BLAST BBL / REC		6/26	WJ
540	APPLY COATINGS (BARREL ACTION)		7/14	✓
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-14-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-14-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	7-14-09	SP
	D) OIL FIRING PIN ASSEMBLY		7-16-09	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

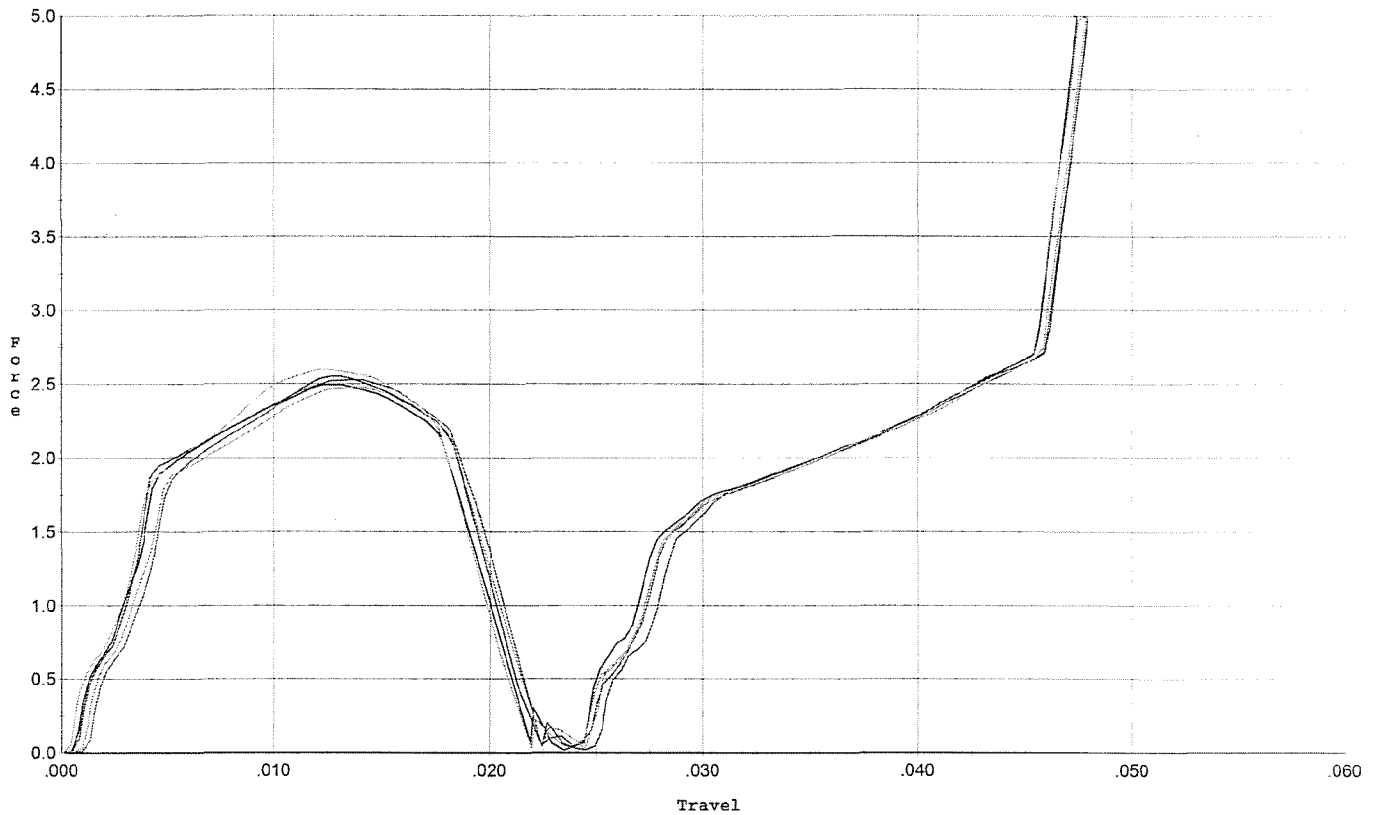
560	BARBER - M24 0095377 F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	4° 4° 4°	8-3-09	L.N.
CONT.					
	G) SAFETY OFF FORCE	2 LBS MIN	5° 5° 5°	8-3-09	L.N.
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	.023 .023 .023	8-3-09	L.P.
	J) ASSEMBLE STOCK			7-16-09	L.N.
	K) ASSEMBLE SWIVEL STUDS			8-3-09	L.N.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				
	M) IRON SIGHT ALIGNMENT				
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				
640 & 650	FUNCTION TEST AND TARGET		(PASS) FAIL (PASS) FAIL	7/27/09	RP
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
660	INSPECT FOR LIVE AMMO			7-27-09	L.P.D.
670	FINAL INSPECTION A) HEADSPACE			8-3-09	L.N.
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	234 228 230 241 238	7-31-09	L.N.
	C) FUNCTION			8-3-09	L.N.
690	PACK			8/5/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/12/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



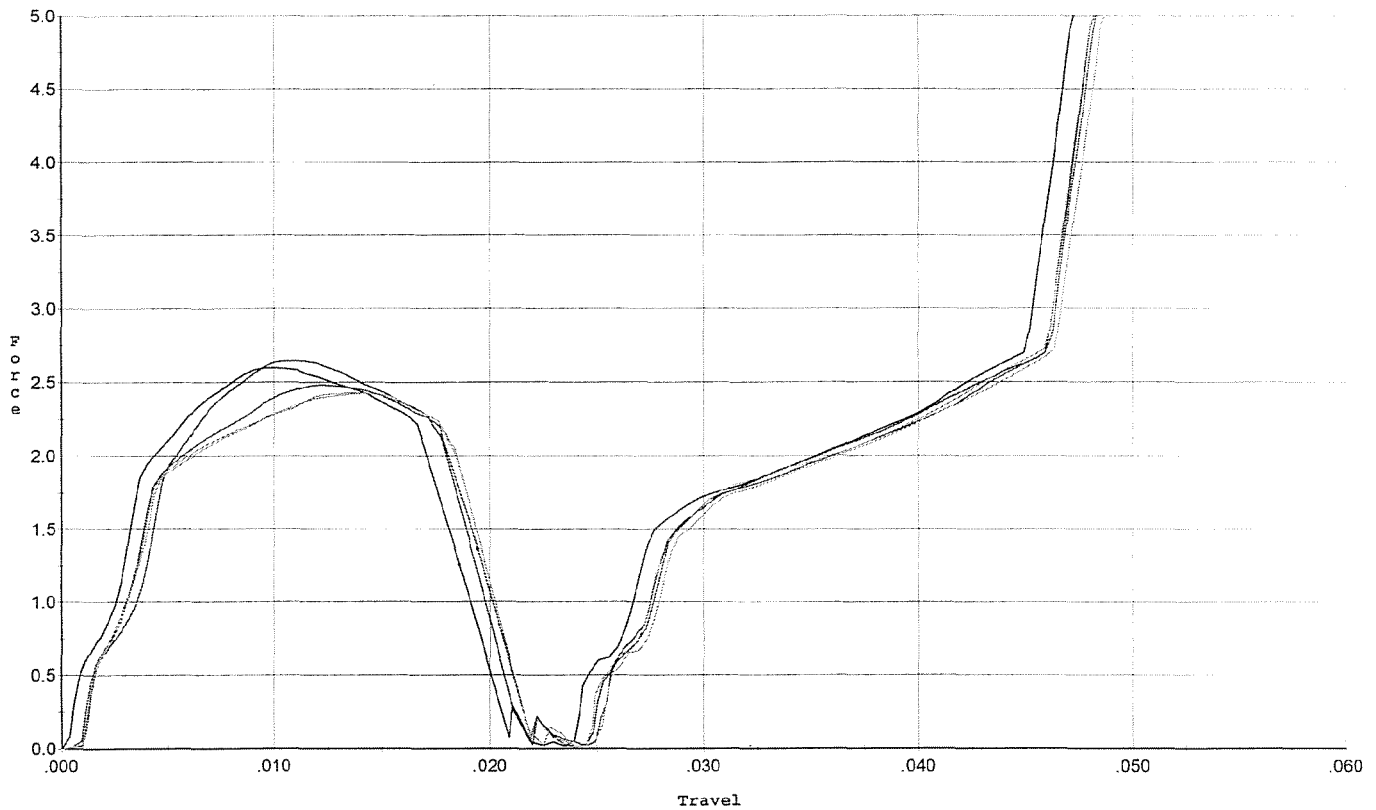
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.550	0.018	0.00	0.034	0.034		Set Trigger
2	2.491	0.018	0.00	0.034	0.032		Set Trigger
3	2.528	0.020	0.00	0.033	0.034		Set Trigger
4	2.599	0.018	0.00	0.034	0.033		Set Trigger
5	2.478	0.018	0.00	0.034	0.032		Set Trigger

Avg 2.52

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 6/12/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



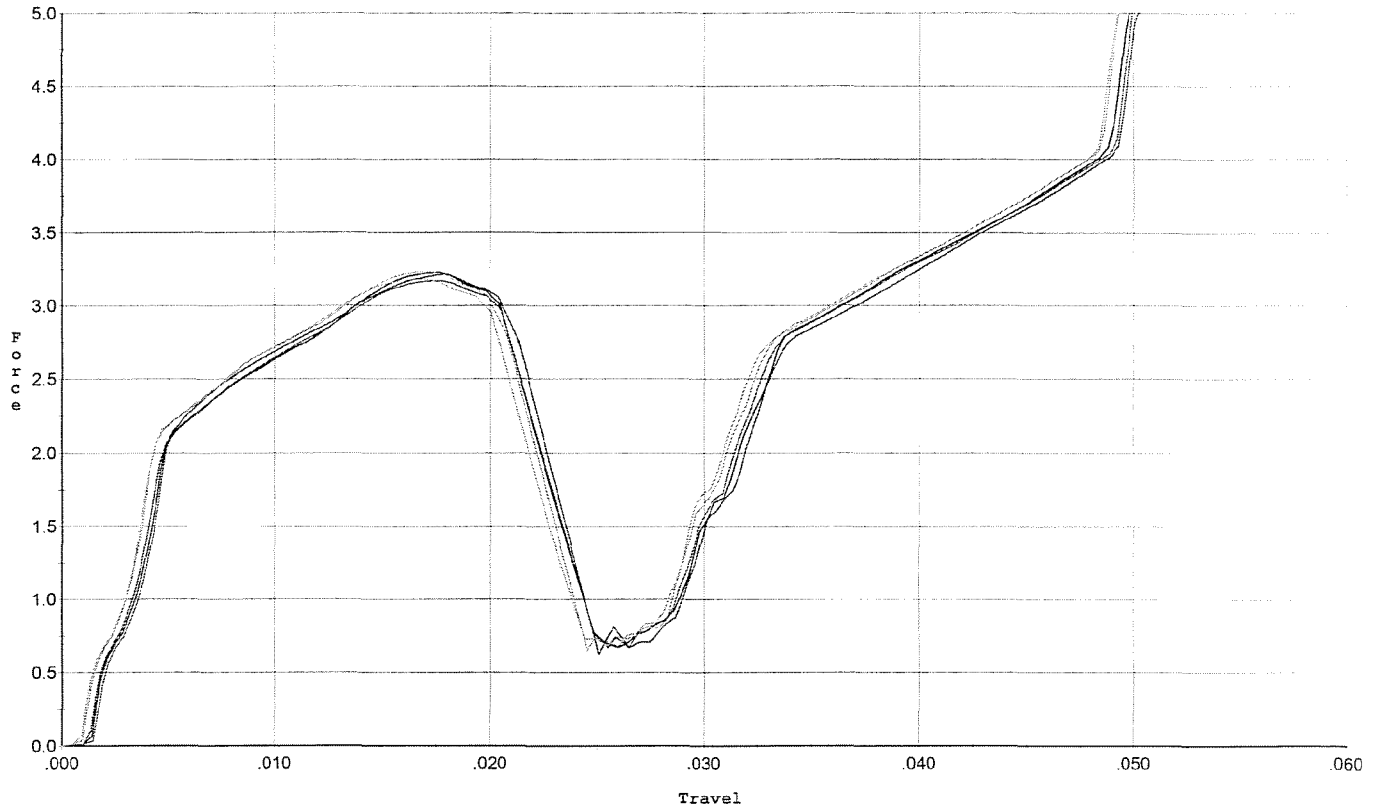
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.642	0.018	0.00	0.034	0.033		Set Trigger
2	2.598	0.019	0.00	0.034	0.035		Set Trigger
3	2.482	0.019	0.00	0.034	0.035		Set Trigger
4	2.427	0.018	0.00	0.034	0.033		Set Trigger
5	2.423	0.018	0.00	0.034	0.033		Set Trigger

Avg 2.51

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 6/12/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



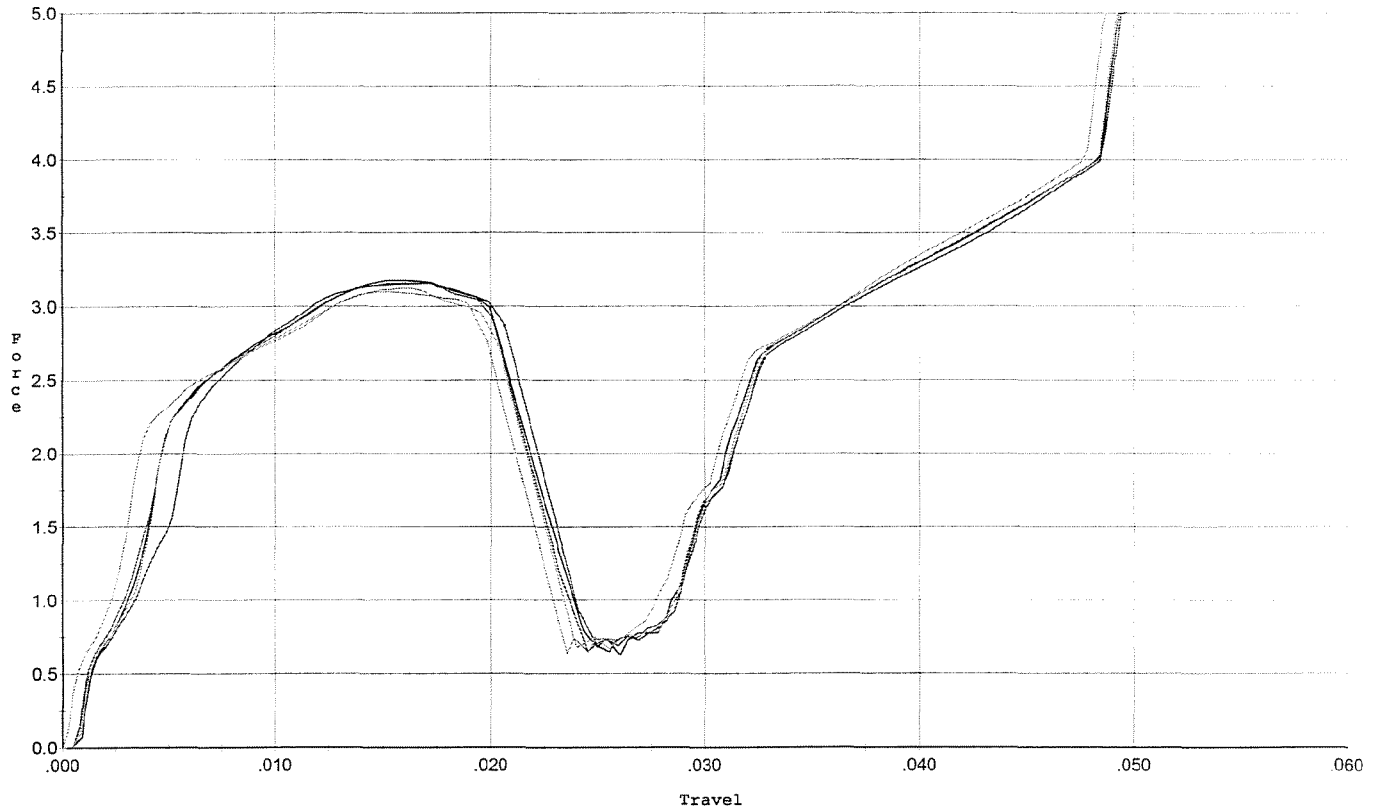
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.210	0.021	0.00	0.032	0.047		Set Trigger
2	3.228	0.020	0.00	0.032	0.045		Set Trigger
3	3.169	0.020	0.00	0.032	0.044		Set Trigger
4	3.180	0.020	0.00	0.032	0.045		Set Trigger
5	3.232	0.021	0.00	0.031	0.047		Set Trigger

Avg 3.20

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 6/12/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



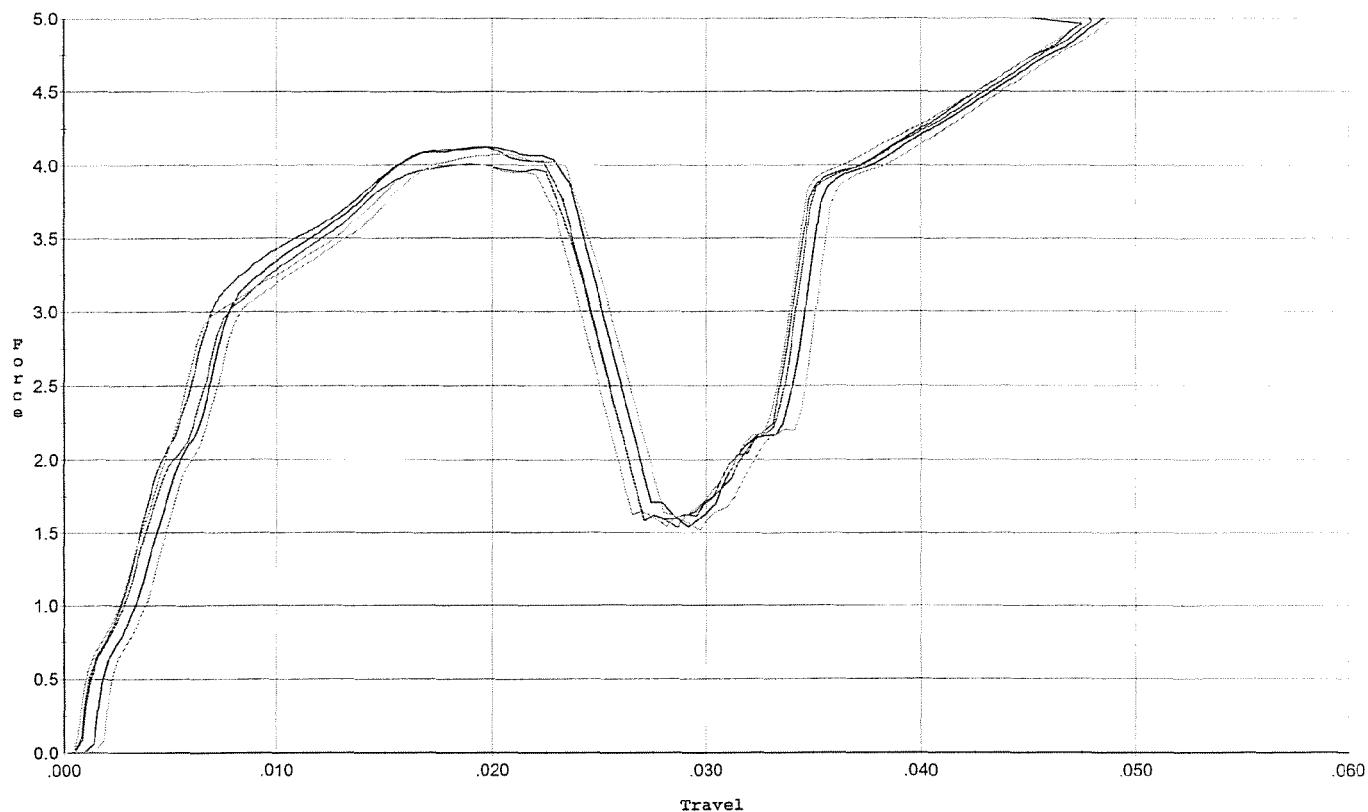
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.153	0.021	0.00	0.031	0.046		Set Trigger
2	3.176	0.020	0.00	0.032	0.045		Set Trigger
3	3.165	0.020	0.00	0.032	0.045		Set Trigger
4	3.099	0.020	0.00	0.032	0.045		Set Trigger
5	3.124	0.020	0.00	0.031	0.046		Set Trigger

Avg 3.14

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 6/12/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



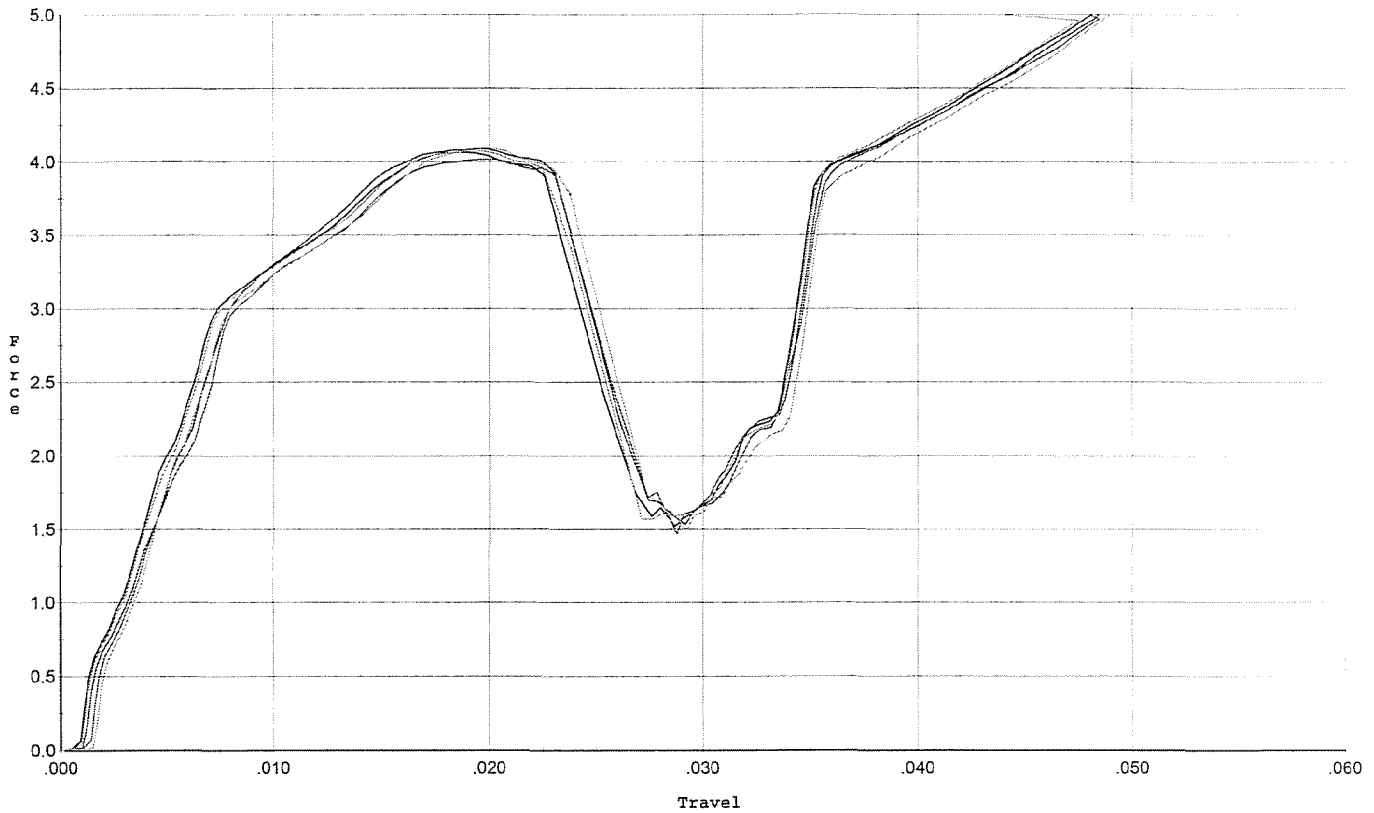
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.128	0.023	0.00	0.029	0.067		Set Trigger
2	4.124	0.024	0.00	0.029	0.066		Set Trigger
3	4.007	0.024	0.00	0.029	0.066		Set Trigger
4	4.074	0.025	0.002	0.029	0.068		Set Trigger
5	4.015	0.023	0.00	0.029	0.064		Set Trigger

Avg 4.07

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/12/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



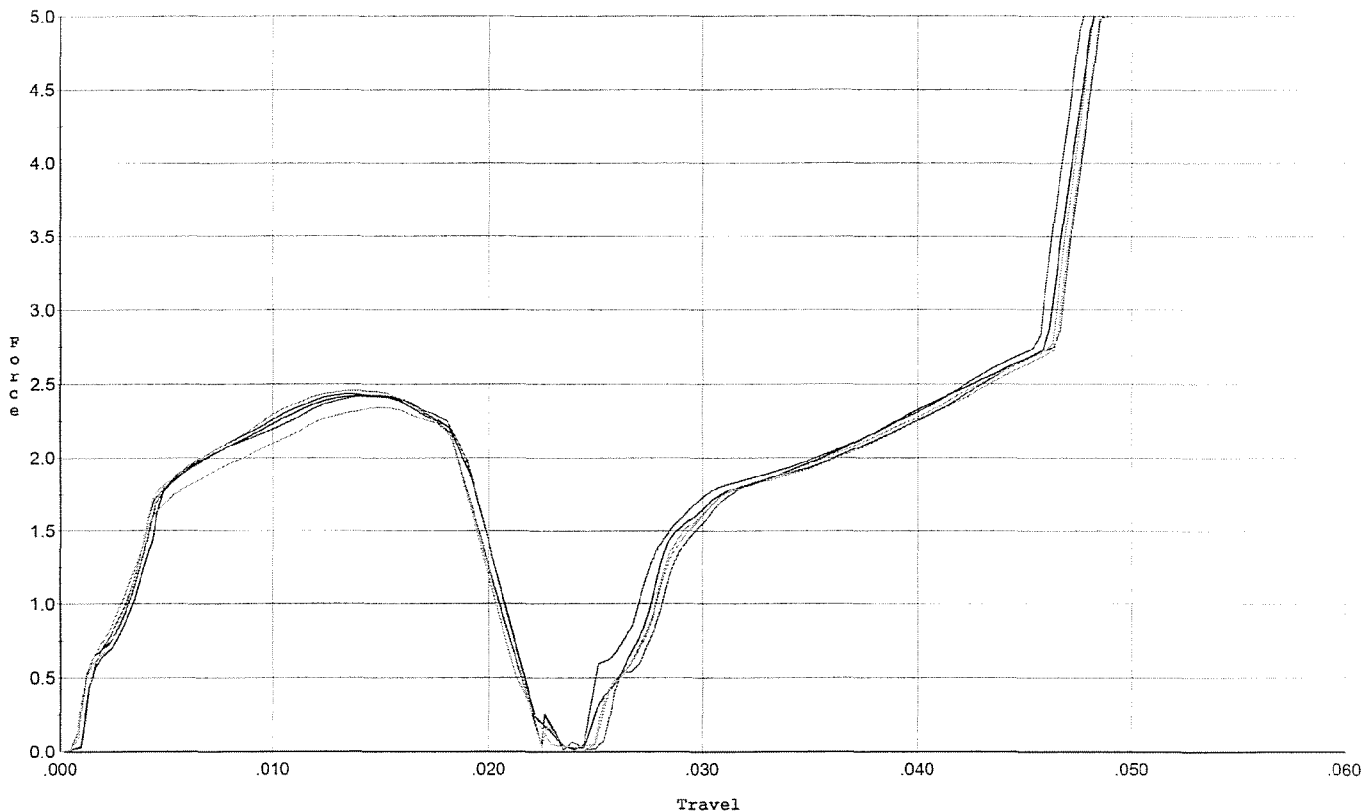
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.087	0.023	0.00	0.030	0.064		Set Trigger
2	4.065	0.023	0.00	0.030	0.063		Set Trigger
3	4.015	0.023	0.00	0.030	0.062		Set Trigger
4	4.091	0.024	0.00	0.029	0.065		Set Trigger
5	4.070	0.024	0.00	0.029	0.066		Set Trigger

Avg 4.06

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 6/12/09

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



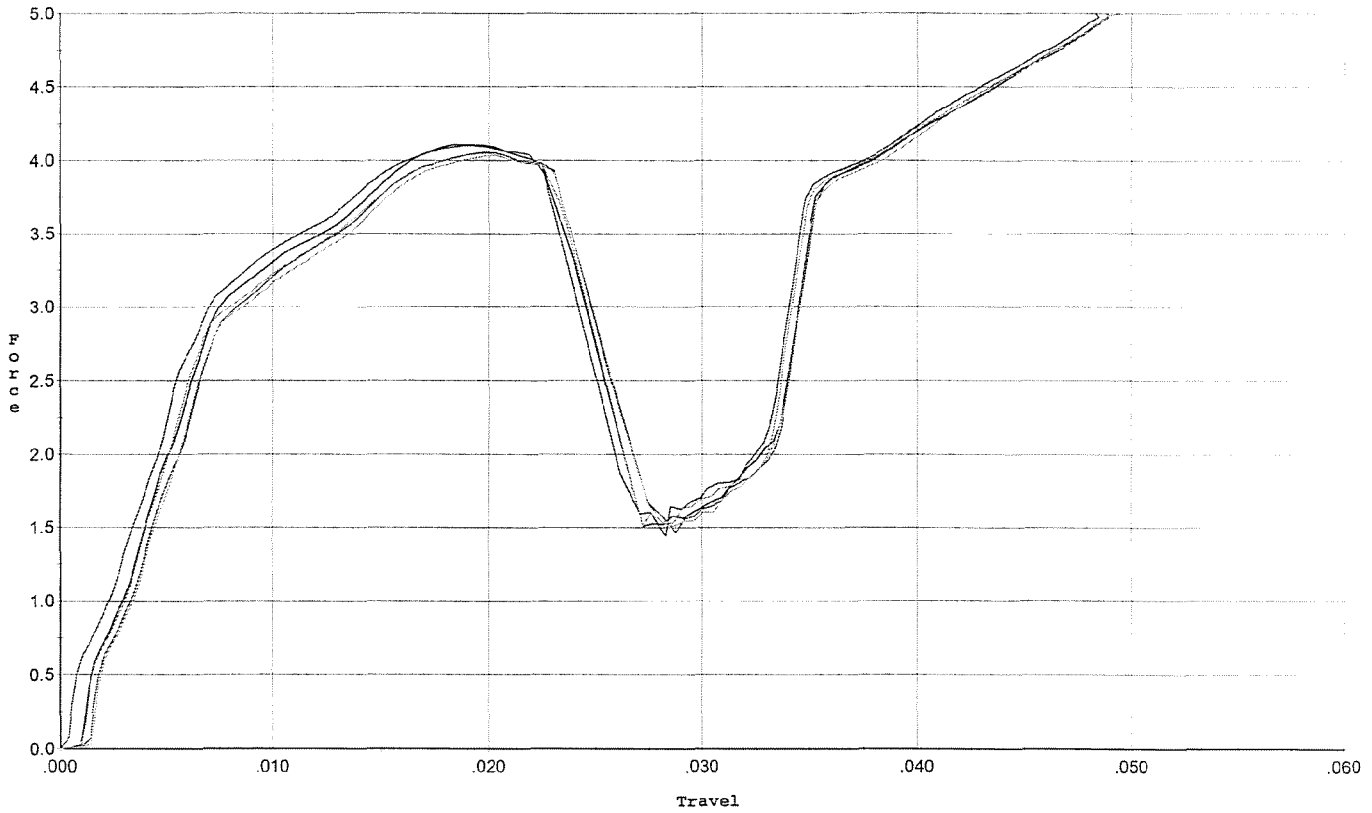
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.431	0.018	0.00	0.034	0.032		Set Trigger
2	2.422	0.019	0.00	0.034	0.033		Set Trigger
3	2.426	0.019	0.00	0.034	0.033		Set Trigger
4	2.455	0.018	0.00	0.034	0.033		Set Trigger
5	2.345	0.018	0.00	0.034	0.031		Set Trigger

Aug 2.41

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 6/12/09

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.099	0.023	0.00	0.029	0.065		Set Trigger
2	4.104	0.024	0.00	0.029	0.067		Set Trigger
3	4.056	0.023	0.00	0.030	0.063		Set Trigger
4	4.031	0.023	0.00	0.030	0.062		Set Trigger
5	4.049	0.023	0.00	0.029	0.065		Set Trigger

Avg 4.06