

G 6869826

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

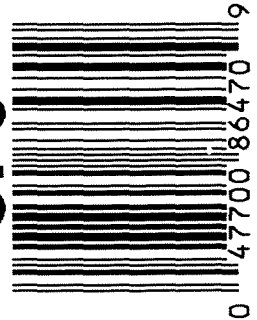
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6869826

UPC



GUN SERIAL #

G 686 9826

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-14-09	SP
430	ASSEMBLE TO STOCK		8-15-09	SP
440	PROOF		8-14-09	SP
460	CHECK HEADSPACE	MAGNA - FLUX	8-14-09	SP
470	DIS-ASSEMBLE ACTION		8-14-09	SP
472	SERIALIZE BOLT HANDLE		8-25-09	SP
480	MAGNAFLUX BBL ACTION	OPERATOR	8/19/09	SP
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		8/19/09	OWD
510	DRILL AND TAP SIGHT HOLES		8-17-09	SP
520	GOFF BLAST BBL / REC		8/24/09	gub
540	APPLY COATINGS (BARREL ACTION)		8/24	✓
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-24-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-24-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	8-24-09	SP
	D) OIL FIRING PIN ASSEMBLY		8-25-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

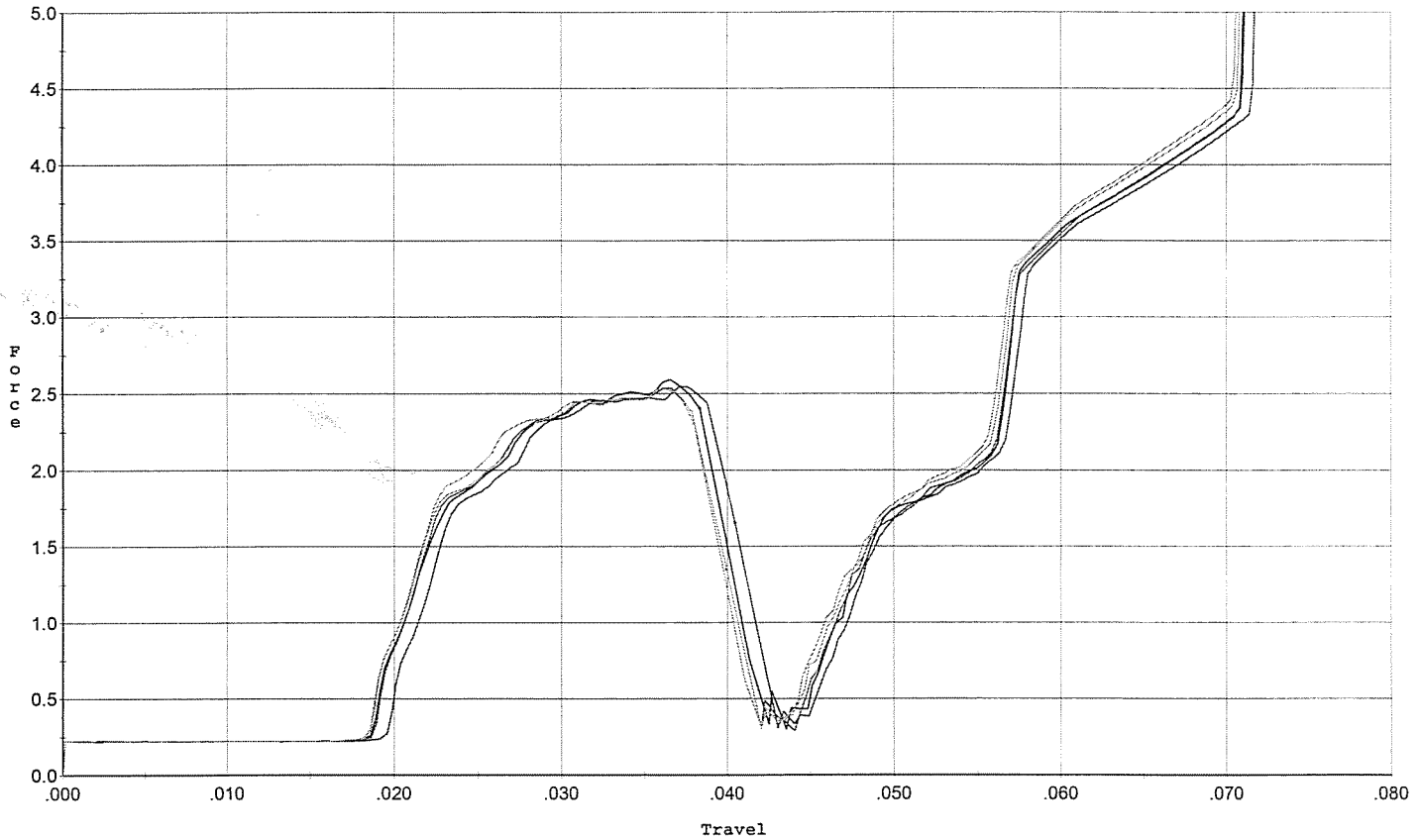
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>2^o</u>	<u>2^o</u>	<u>2^o</u>	8/31/09	RB		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>7^o</u>	<u>7^o</u>	<u>7^o</u>	8/31/09	RB		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.024</u>	<u>.024</u>	<u>.024</u>	8/31/09	RB		
	J) ASSEMBLE STOCK					8-25-09	RP N.		
	K) ASSEMBLE SWIVEL STUDS					8/31/09	RB		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u>	FAIL		8-29-09	RP		
			<u>PASS</u>	FAIL					
	MALFUNCTION		CORRECTION			N/A			
	MALFUNCTION								
	MALFUNCTION								
	MALFUNCTION								
660	INSPECT FOR LIVE AMMO					8-29-09	SP		
670	FINAL INSPECTION A) HEADSPACE					8/31/09	RB		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.42</u>	<u>2.40</u>	<u>2.28</u>	<u>2.25</u>	<u>2.22</u>	8/31/09	RB
	C) FUNCTION							8/31/09	RB
690	PACK							9/1/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/20/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



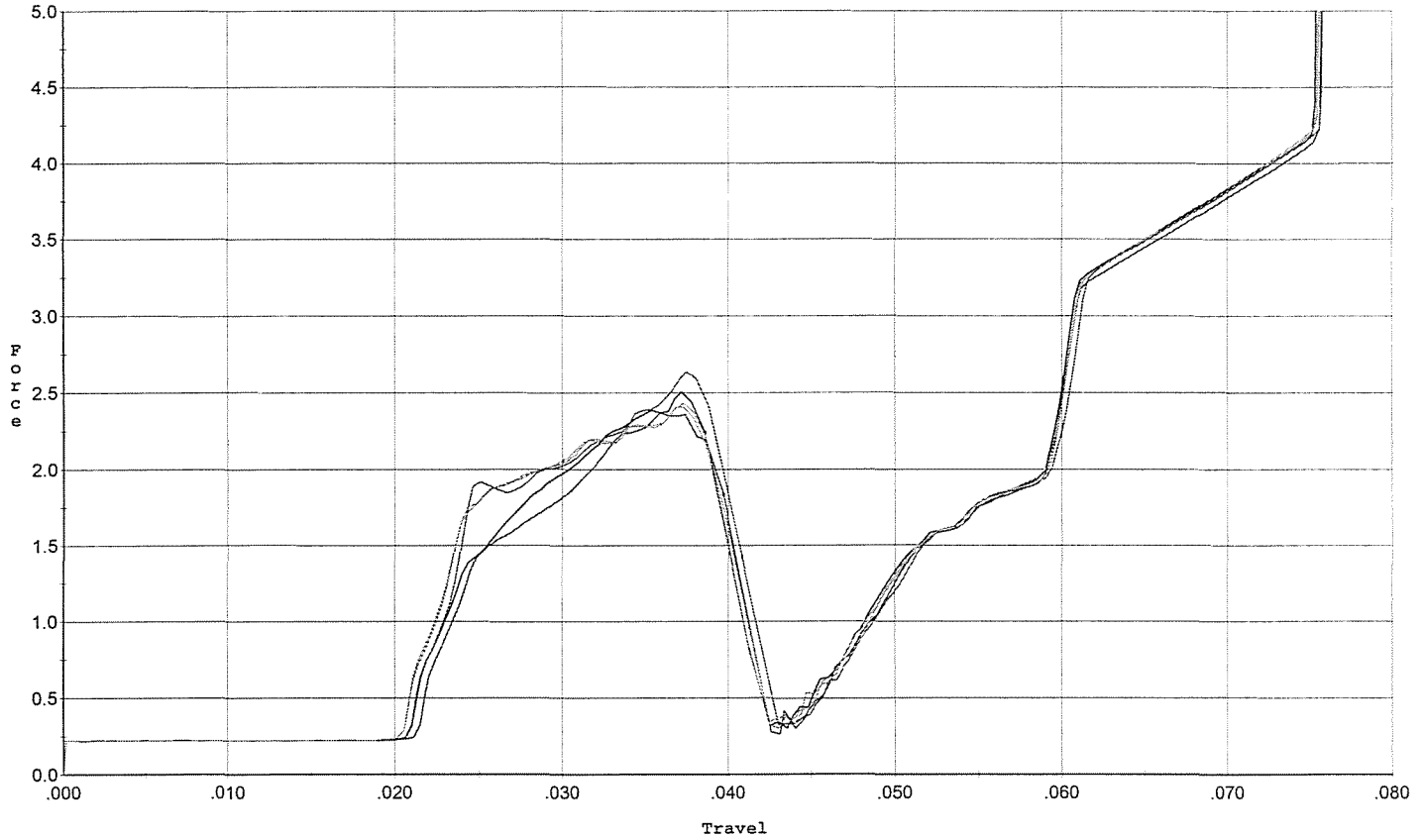
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.546	0.040	0.020	0.035	0.046		Set Trigger
2	2.591	0.038	0.019	0.035	0.045		Set Trigger
3	2.536	0.040	0.019	0.035	0.046		Set Trigger
4	2.539	0.038	0.019	0.035	0.044		Set Trigger
5	2.534	0.038	0.019	0.035	0.045		Set Trigger

Avg 2.54

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 8/20/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



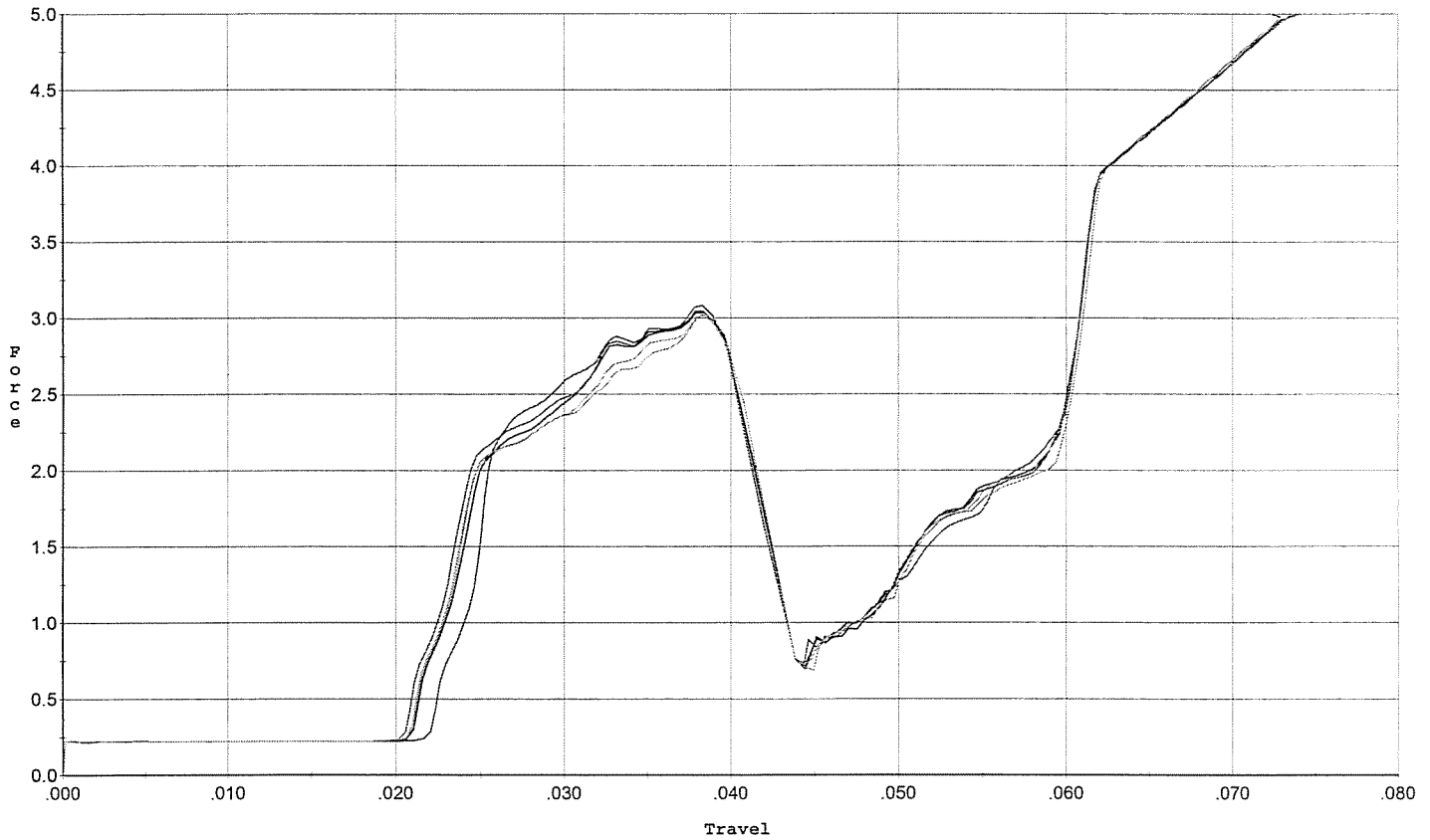
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.371	0.040	0.022	0.043	0.038		Set Trigger
2	2.507	0.039	0.021	0.043	0.038		Set Trigger
3	2.635	0.041	0.021	0.039	0.043		Set Trigger
4	2.406	0.039	0.021	0.042	0.040		Set Trigger
5	2.432	0.040	0.021	0.040	0.041		Set Trigger

Aug 2.47

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/20/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



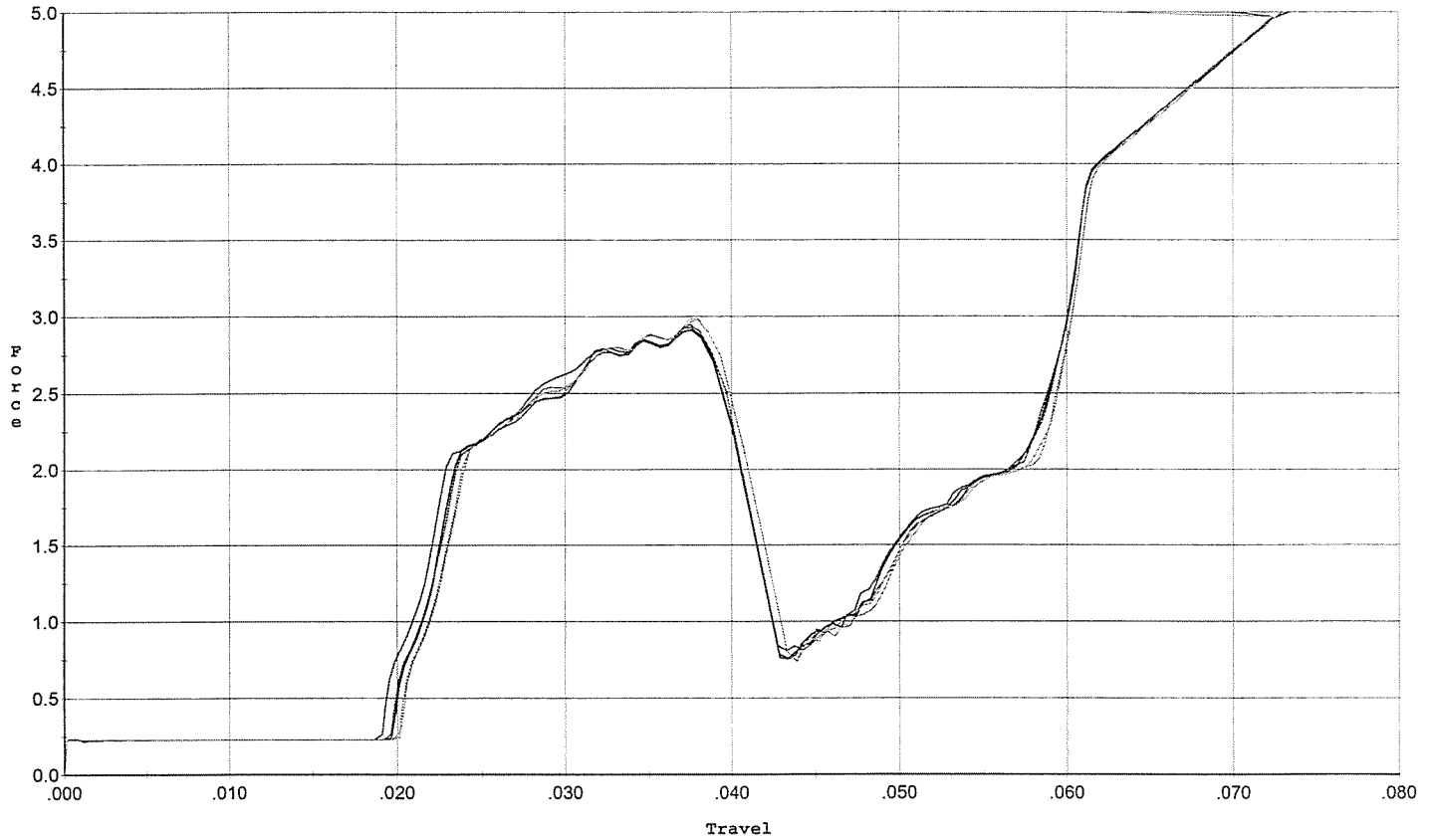
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.044	0.042	0.022	0.037	0.051		Set Trigger
2	3.035	0.041	0.021	0.037	0.052		Set Trigger
3	3.082	0.040	0.021	0.037	0.050		Set Trigger
4	3.020	0.042	0.021	0.037	0.051		Set Trigger
5	3.031	0.041	0.021	0.037	0.050		Set Trigger

Aug 3.04

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/20/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



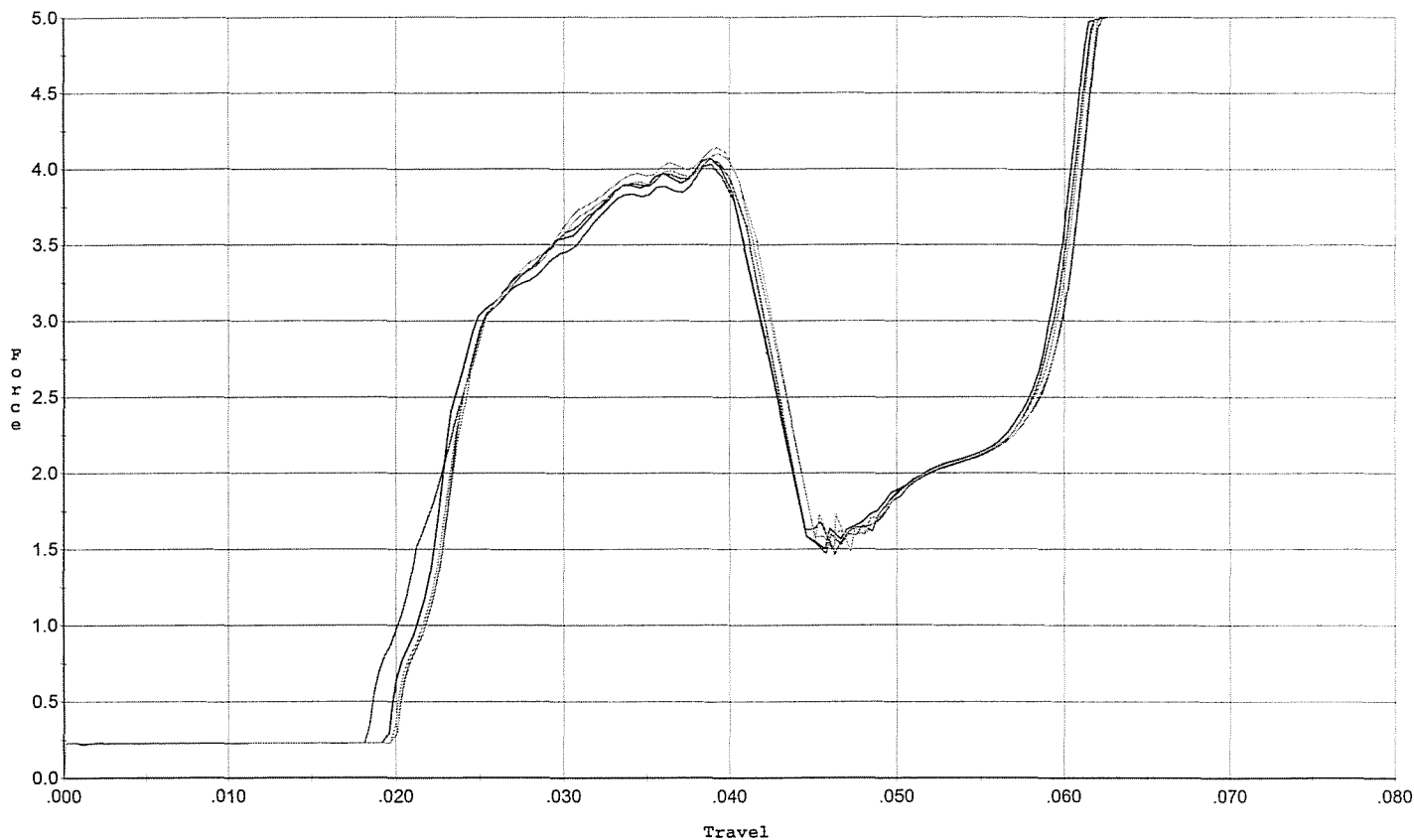
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.932	0.040	0.019	0.038	0.053		Set Trigger
2	2.914	0.040	0.020	0.038	0.052		Set Trigger
3	2.947	0.040	0.020	0.038	0.051		Set Trigger
4	2.988	0.041	0.020	0.037	0.053		Set Trigger
5	2.978	0.041	0.020	0.037	0.053		Set Trigger

Avg 2.95

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 8/20/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



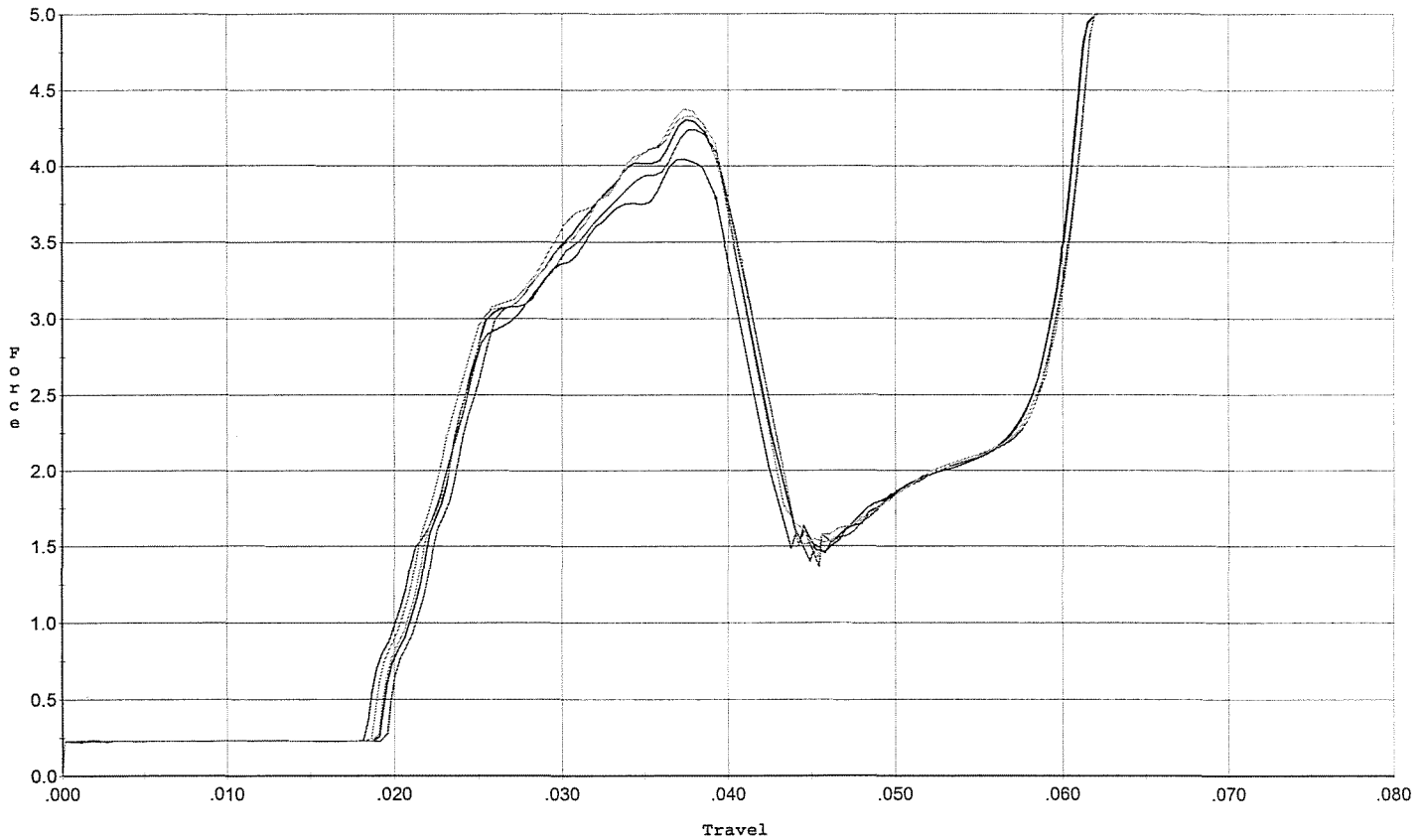
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.028	0.042	0.018	0.030	0.076		Set Trigger
2	4.069	0.042	0.020	0.029	0.075		Set Trigger
3	4.062	0.041	0.020	0.030	0.072		Set Trigger
4	4.104	0.042	0.020	0.029	0.075		Set Trigger
5	4.143	0.042	0.020	0.029	0.076		Set Trigger

Aug 4.08

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/20/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



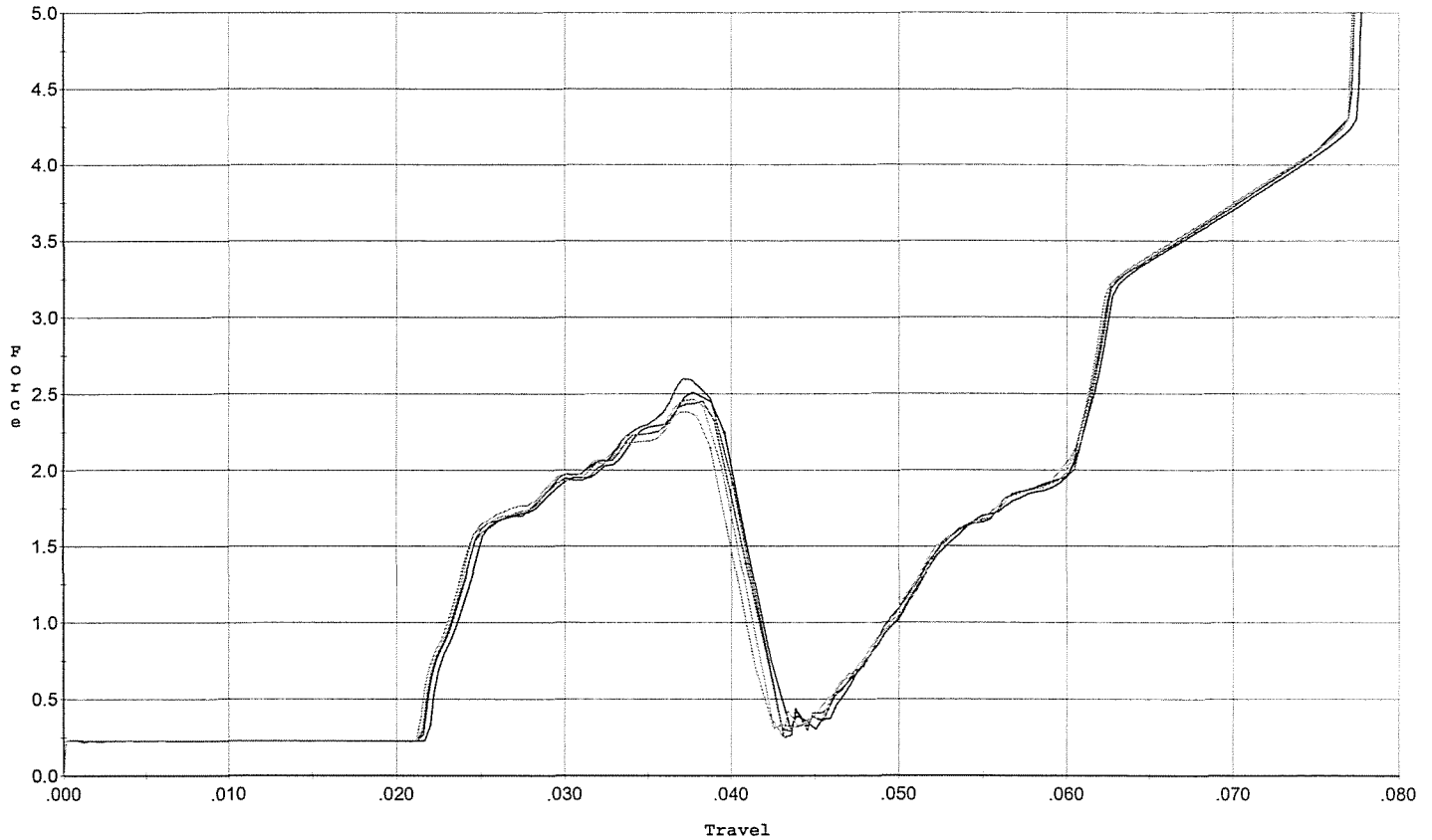
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.045	0.039	0.018	0.031	0.067		Set Trigger
2	4.307	0.039	0.019	0.030	0.069		Set Trigger
3	4.241	0.041	0.020	0.030	0.071		Set Trigger
4	4.328	0.041	0.019	0.029	0.074		Set Trigger
5	4.377	0.039	0.019	0.030	0.070		Set Trigger

Avg 4.26

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/20/09

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



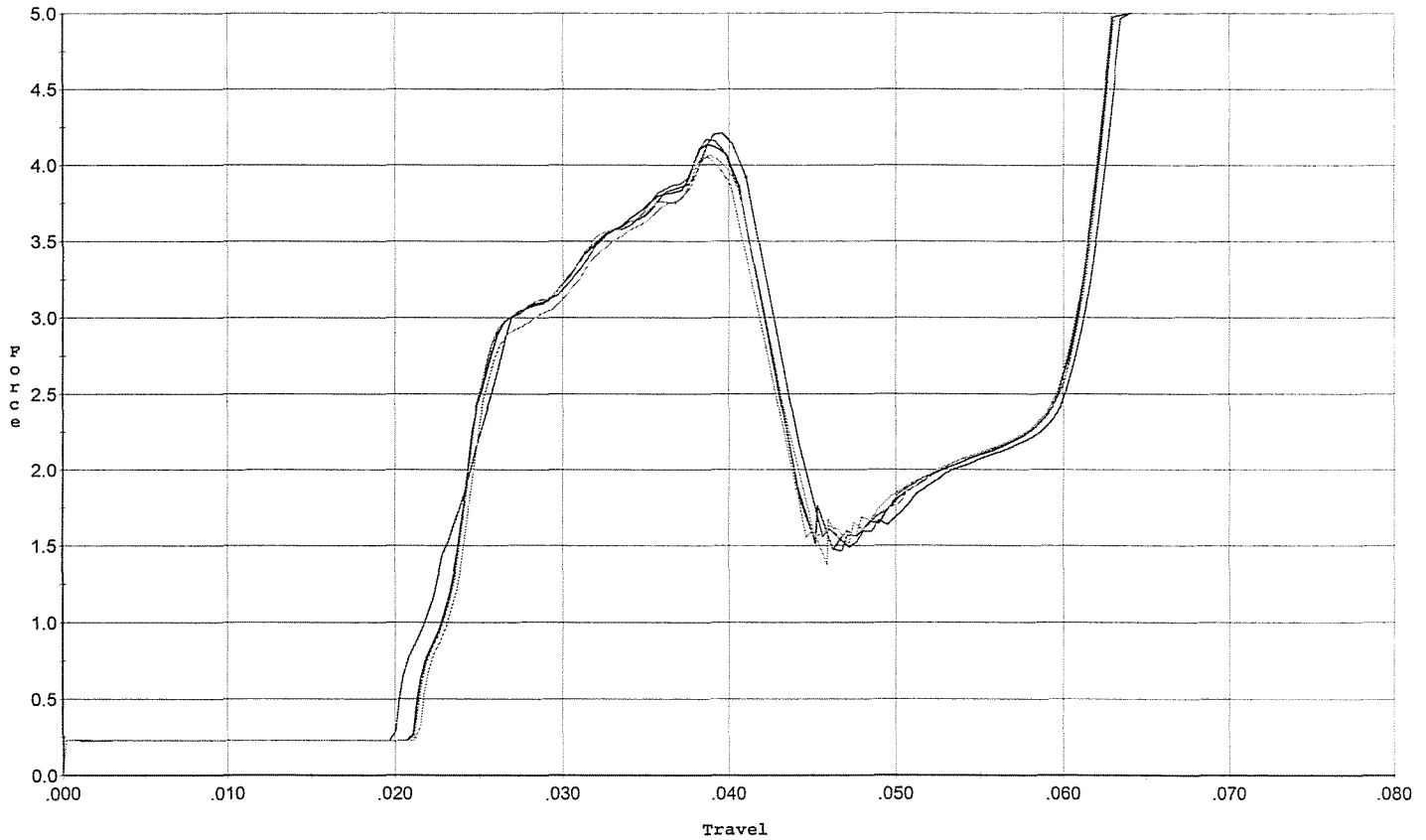
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.598	0.040	0.022	0.044	0.040		Set Trigger
2	2.510	0.040	0.022	0.044	0.039		Set Trigger
3	2.453	0.041	0.022	0.044	0.040		Set Trigger
4	2.464	0.039	0.022	0.044	0.039		Set Trigger
5	2.383	0.039	0.021	0.044	0.037		Set Trigger

Aug 2.48

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/20/09

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.211	0.041	0.020	0.031	0.069		Set Trigger
2	4.136	0.041	0.021	0.030	0.067		Set Trigger
3	4.166	0.041	0.021	0.031	0.067		Set Trigger
4	4.066	0.041	0.022	0.030	0.065		Set Trigger
5	4.049	0.042	0.021	0.030	0.069		Set Trigger

Aug 4.12