

G6869829

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



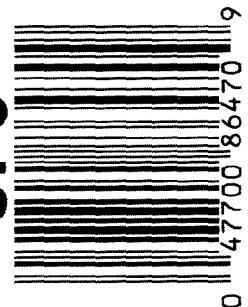
owner registration sticker



ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6869829

UPC



BM FORM

GUN SERIAL # 66869829

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-14-09	SP
430	ASSEMBLE TO STOCK		8-15-09	SP
440	PROOF		8-14-09	SP
460	CHECK HEADSPACE	MAGNA - FLUX	8-14-09	SP
470	DIS-ASSEMBLE ACTION		8-14-09	SP
472	SERIALIZE BOLT HANDLE		8-15-09	RTZ
480	MAGNAFLUX BBL ACTION	OPERATOR	8-19-09	(D)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		8-19-09	DWO
510	DRILL AND TAP SIGHT HOLES		8-17-09	SP
520	GOFF BLAST BBL / REC		8-12-09	gab
540	APPLY COATINGS (BARREL ACTION)		8-24	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-24-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-24-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	8-24-09	SP
	D) OIL FIRING PIN ASSEMBLY		8-27-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

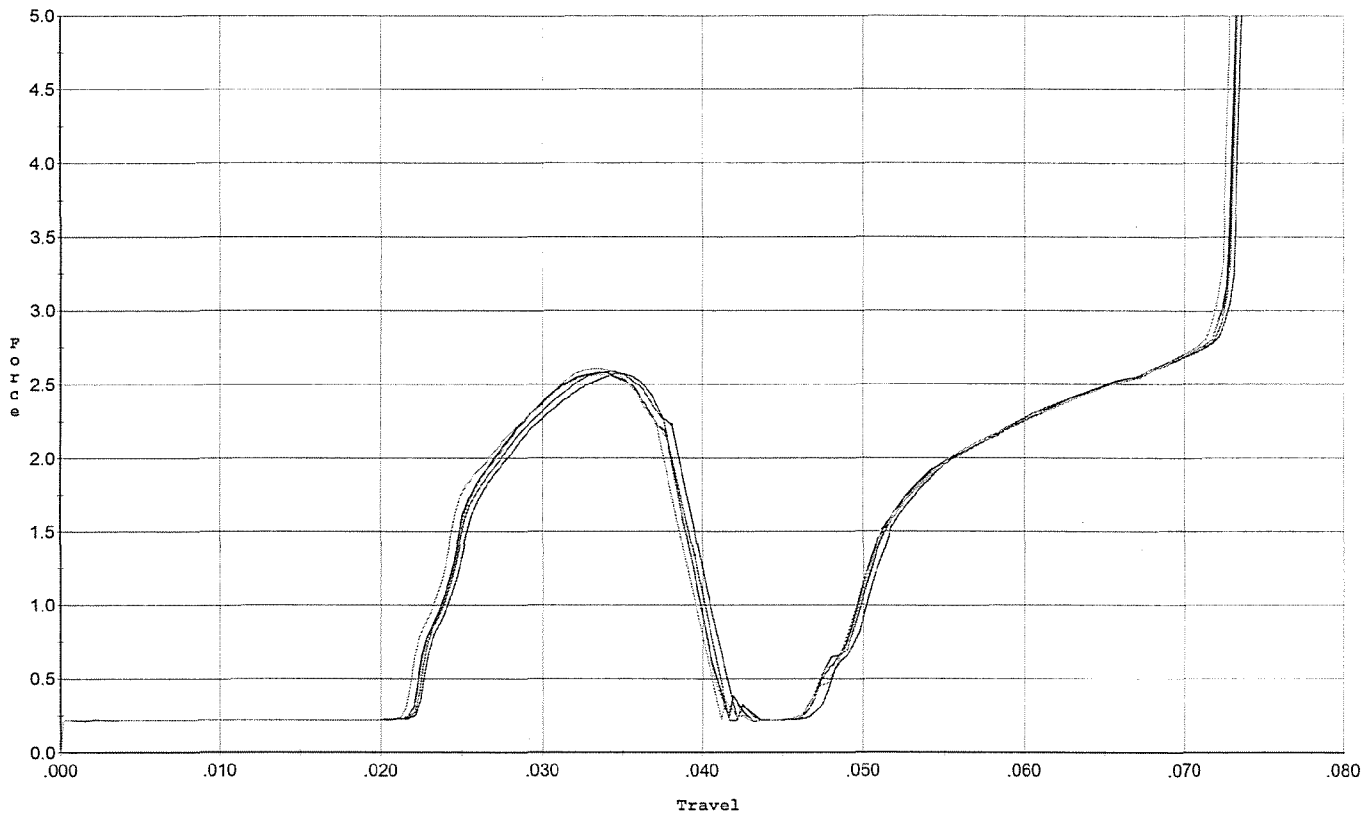
BARBER - M24 0095449		2 LBS MIN 10 LBS MAX	2.2	2.0	2.0	9-1-09	RP		
560	F) SAFETY ON FORCE								
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	28	38	3.6	9-1-09	RP		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	.023	.023	.023	9-1-09	RP		
	J) ASSEMBLE STOCK					8-27-09	L.N.		
	K) ASSEMBLE SWIVEL STUDS					9-1-09	RP		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		PASS	FAIL		9/1/09	RB		
			PASS	FAIL					
	MALFUNCTION		CORRECTION N/A						
	MALFUNCTION								
	MALFUNCTION								
	MALFUNCTION								
660	INSPECT FOR LIVE AMMO					9/1/09	TAR		
670	FINAL INSPECTION A) HEADSPACE					9-1-09	RP		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	2.58	2.67	2.58	2.61	2.51	9-1-09	RP
	C) FUNCTION					9-1-09	RP		
690	PACK					9-2-09	TC		

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/20/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



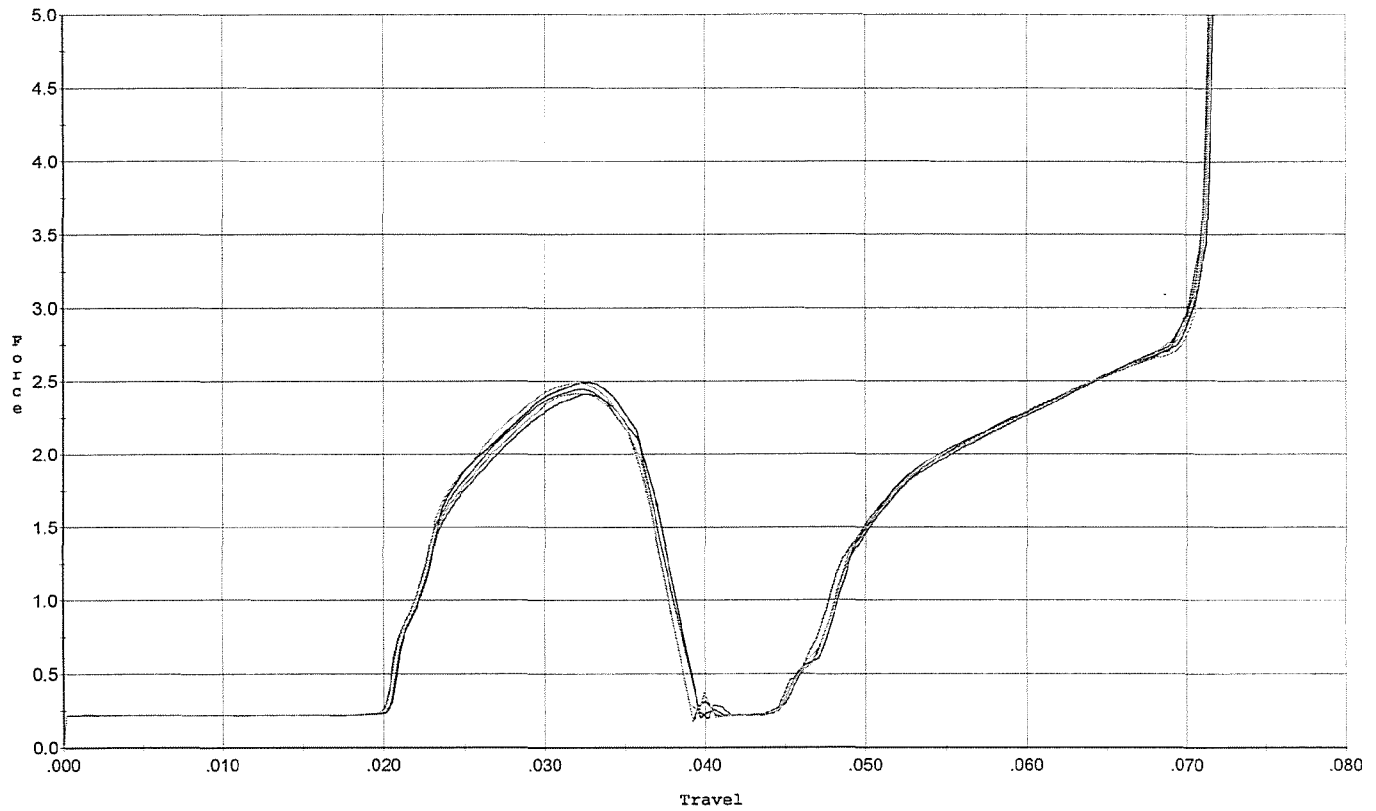
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.573	0.038	0.022	0.038	0.038		Set Trigger
2	2.580	0.038	0.022	0.042	0.038		Set Trigger
3	2.583	0.039	0.022	0.039	0.039		Set Trigger
4	2.564	0.038	0.022	0.042	0.038		Set Trigger
5	2.606	0.037	0.022	0.041	0.038		Set Trigger

Avg 2.58

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 8/20/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



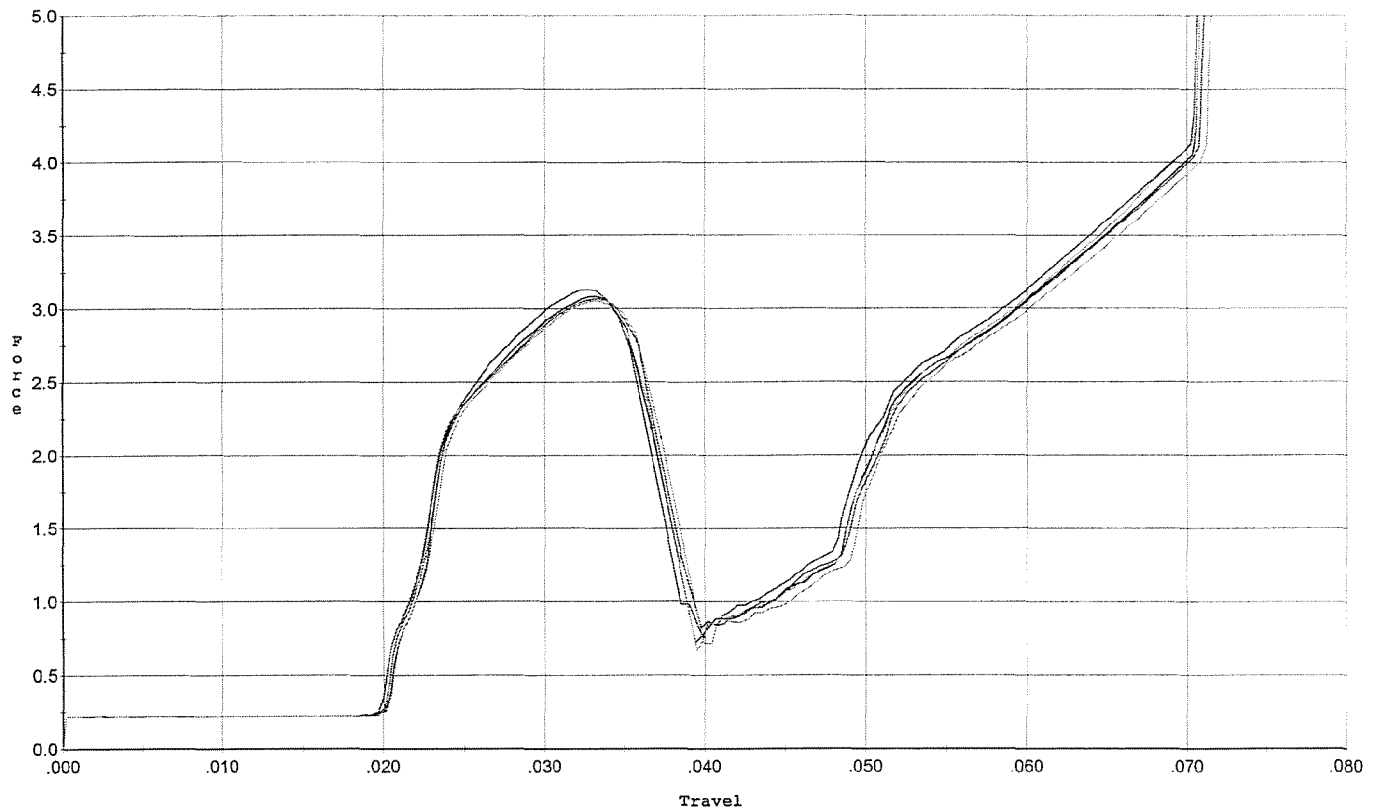
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.412	0.036	0.021	0.042	0.034		Set Trigger
2	2.492	0.037	0.021	0.042	0.037		Set Trigger
3	2.446	0.036	0.020	0.042	0.036		Set Trigger
4	2.491	0.036	0.020	0.042	0.036		Set Trigger
5	2.418	0.036	0.020	0.042	0.035		Set Trigger

Avg 2.45

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 8/20/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



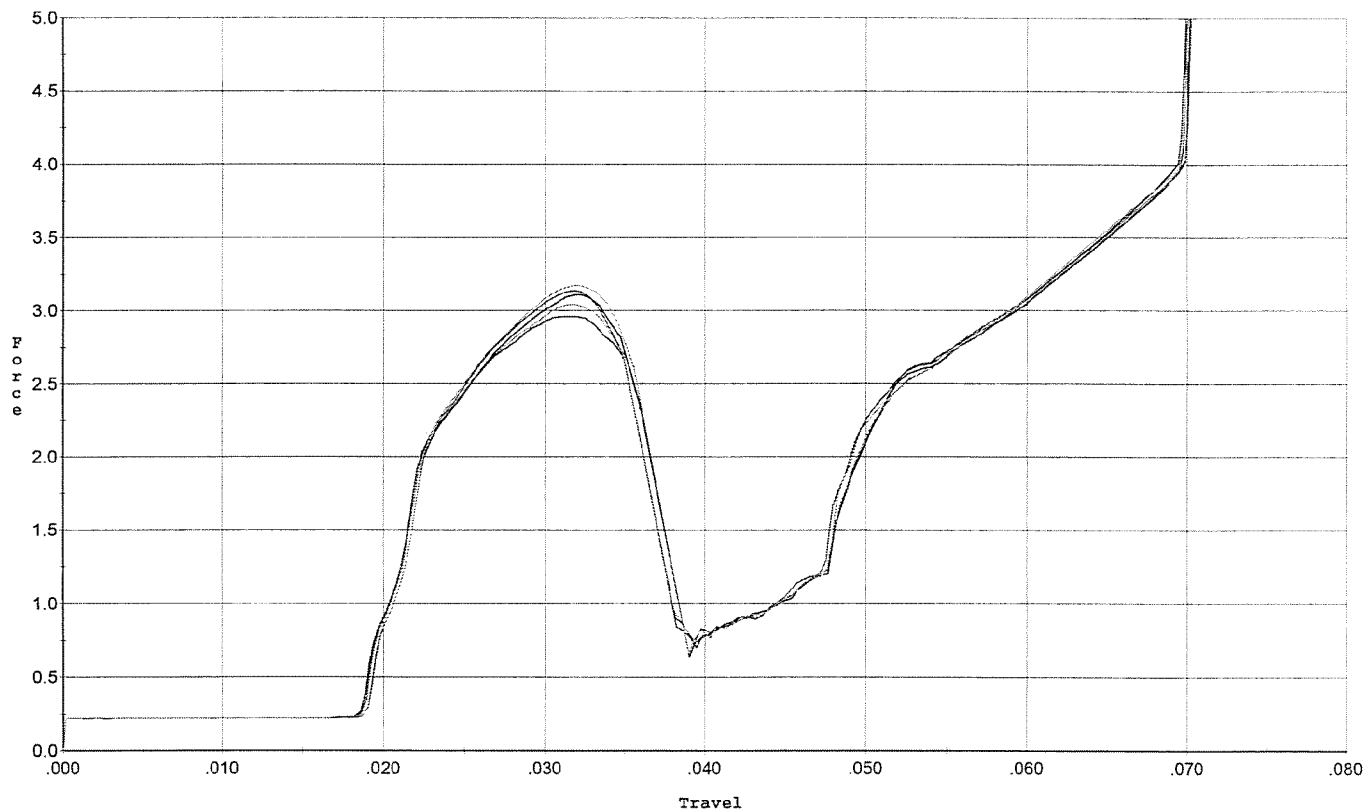
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.128	0.035	0.020	0.040	0.042		Set Trigger
2	3.082	0.037	0.020	0.039	0.044		Set Trigger
3	3.069	0.036	0.020	0.039	0.043		Set Trigger
4	3.055	0.036	0.020	0.039	0.044		Set Trigger
5	3.056	0.037	0.020	0.037	0.045		Set Trigger

Avg 3.07

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 8/20/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



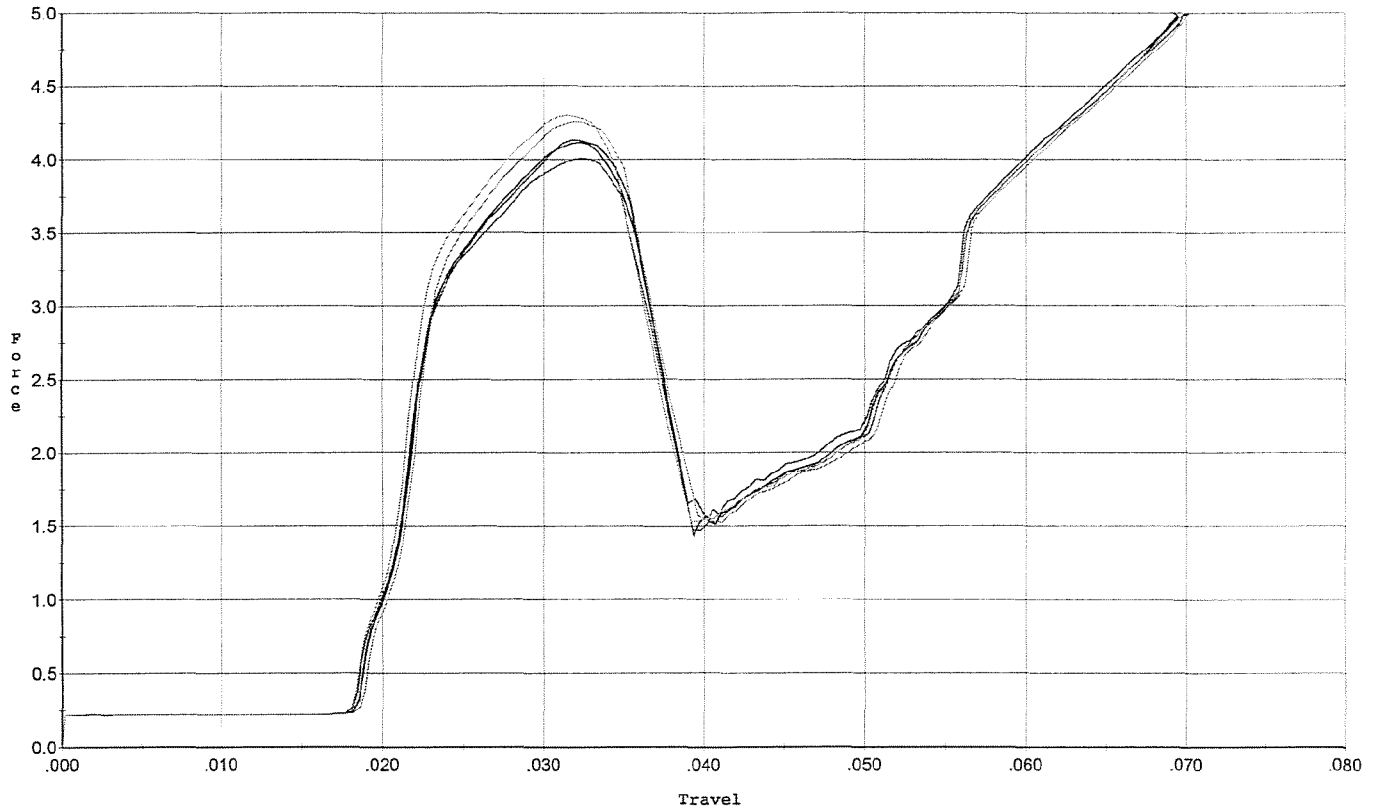
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.960	0.035	0.019	0.039	0.043		Set Trigger
2	3.109	0.036	0.019	0.039	0.045		Set Trigger
3	3.136	0.035	0.019	0.039	0.044		Set Trigger
4	3.170	0.036	0.019	0.039	0.045		Set Trigger
5	3.042	0.035	0.019	0.039	0.043		Set Trigger

Avg 3.08

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 8/20/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



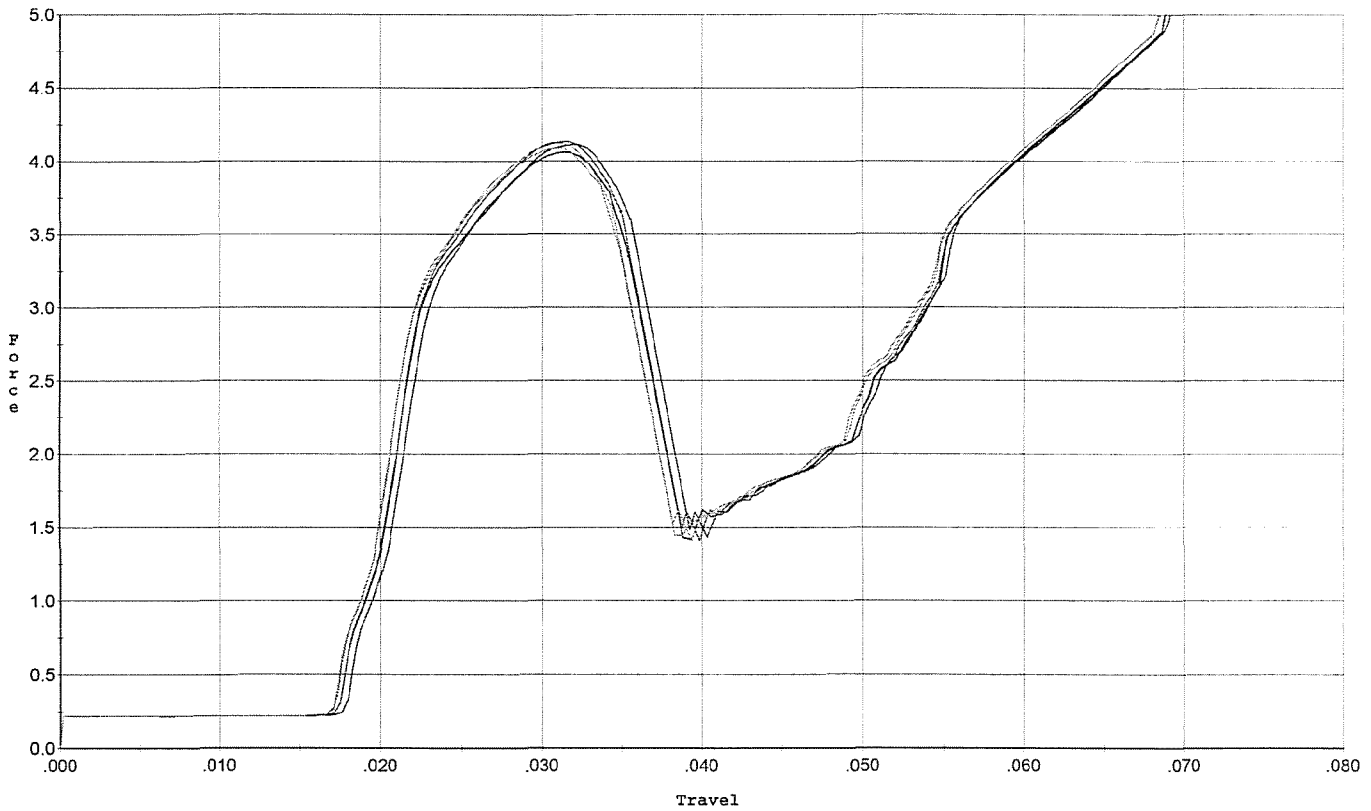
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.133	0.035	0.018	0.032	0.059		Set Trigger
2	4.118	0.036	0.019	0.032	0.060		Set Trigger
3	4.008	0.037	0.019	0.032	0.060		Set Trigger
4	4.304	0.034	0.018	0.032	0.060		Set Trigger
5	4.258	0.035	0.019	0.033	0.060		Set Trigger

Avg 4.16

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 8/20/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



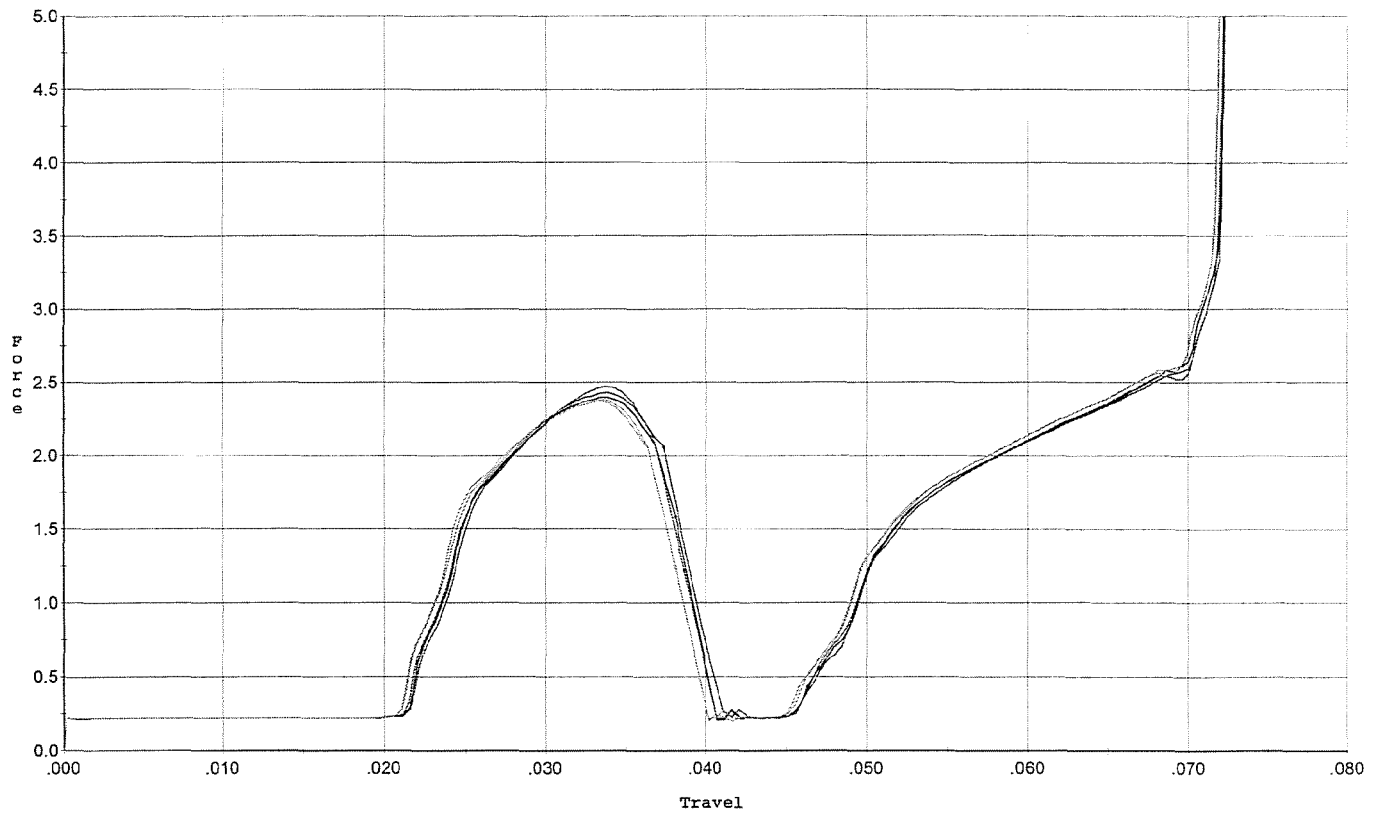
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.115	0.036	0.018	0.032	0.061		Set Trigger
2	4.061	0.035	0.018	0.032	0.060		Set Trigger
3	4.134	0.035	0.018	0.032	0.060		Set Trigger
4	4.123	0.034	0.017	0.032	0.060		Set Trigger
5	4.091	0.035	0.017	0.032	0.060		Set Trigger

Avg 4.10

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 8/20/09

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



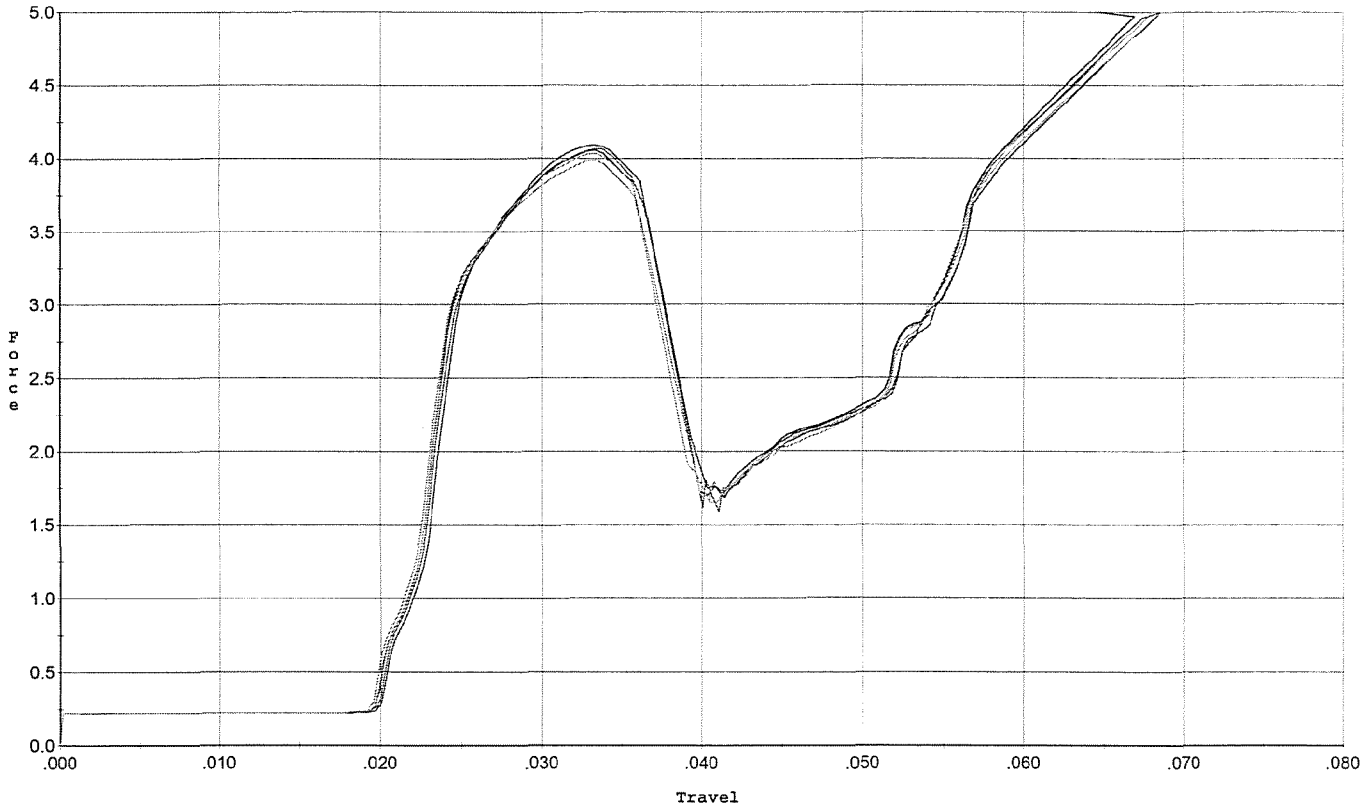
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.432	0.037	0.022	0.041	0.035		Set Trigger
2	2.397	0.038	0.022	0.041	0.036		Set Trigger
3	2.472	0.039	0.022	0.041	0.037		Set Trigger
4	2.373	0.038	0.021	0.041	0.036		Set Trigger
5	2.384	0.038	0.021	0.041	0.036		Set Trigger

Aug 2.41

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 8/20/09

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.091	0.036	0.020	0.032	0.057		Set Trigger
2	4.059	0.036	0.020	0.032	0.056		Set Trigger
3	4.066	0.036	0.020	0.032	0.058		Set Trigger
4	4.034	0.036	0.020	0.032	0.056		Set Trigger
5	3.991	0.036	0.020	0.032	0.056		Set Trigger

Avg 4.04