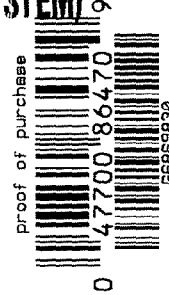


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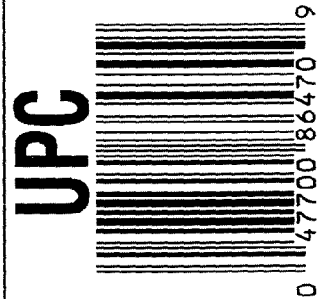
M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD



BM FORM

ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6869830



GUN SERIAL # G 686 9830

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-13-09	SPD.
430	ASSEMBLE TO STOCK		8-13-09	SP
440	PROOF		8-13-09	SPD.
460	CHECK HEADSPACE	MAGNA - FLUX	8-13-09	SPD.
470	DIS-ASSEMBLE ACTION		8-13-09	SPD.
472	SERIALIZE BOLT HANDLE		8-14-09	RTZ
480	MAGNAFLUX BBL ACTION	OPERATOR	8/19/09	Q
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		8/19/09	AND
510	DRILL AND TAP SIGHT HOLES		8-14-09	J
520	GOFF BLAST BBL / REC		8/20	REM
540	APPLY COATINGS (BARREL ACTION)		8/28	—
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-28-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-28-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	8-28-09	SP
	D) OIL FIRING PIN ASSEMBLY		9-3-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

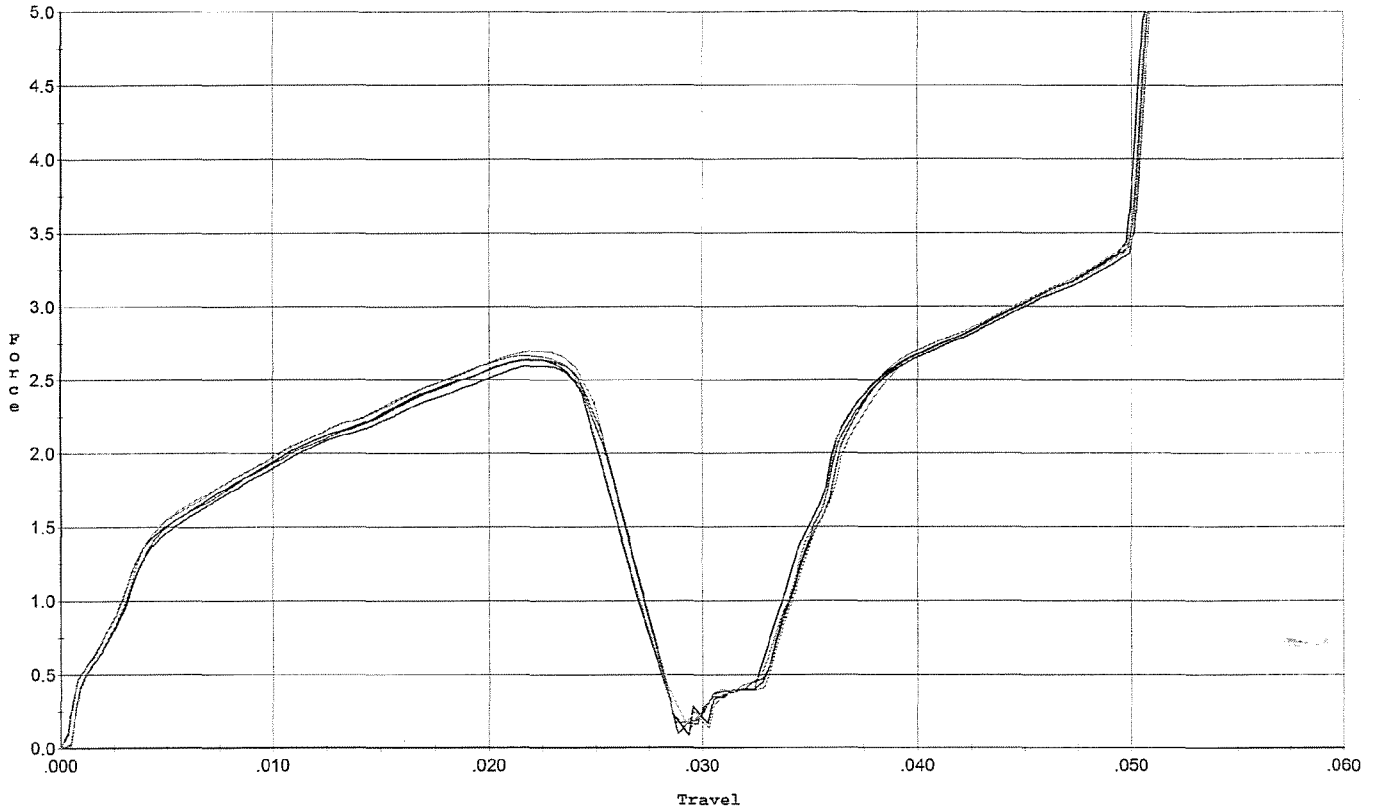
560	BARBER - M24-0095461 F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>2"</u> <u>2"</u> <u>2"</u>	9/22/09	RB
CONT.					
	G) SAFETY OFF FORCE	2 LBS MIN	<u>8"</u> <u>8"</u> <u>8"</u>	9/22/09	RB
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u> <u>.024</u> <u>.024</u>	9/22/09	RB
	J) ASSEMBLE STOCK			9-3-09	L.D.
	K) ASSEMBLE SWIVEL STUDS			9/22/09	RB
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				
	M) IRON SIGHT ALIGNMENT				
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u> FAIL <u>PASS</u> FAIL	9-17-09	RP
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
660	INSPECT FOR LIVE AMMO			9-17-09	L.P.D.
670	FINAL INSPECTION A) HEADSPACE			9/22/09	RB
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.53</u> <u>2.48</u> <u>2.56</u> <u>2.53</u> <u>2.44</u>	9-18-09	TL
	C) FUNCTION			9/22/09	RB
690	PACK			9/23/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 9/1/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 2.5 lbs +/- .50 lb jw



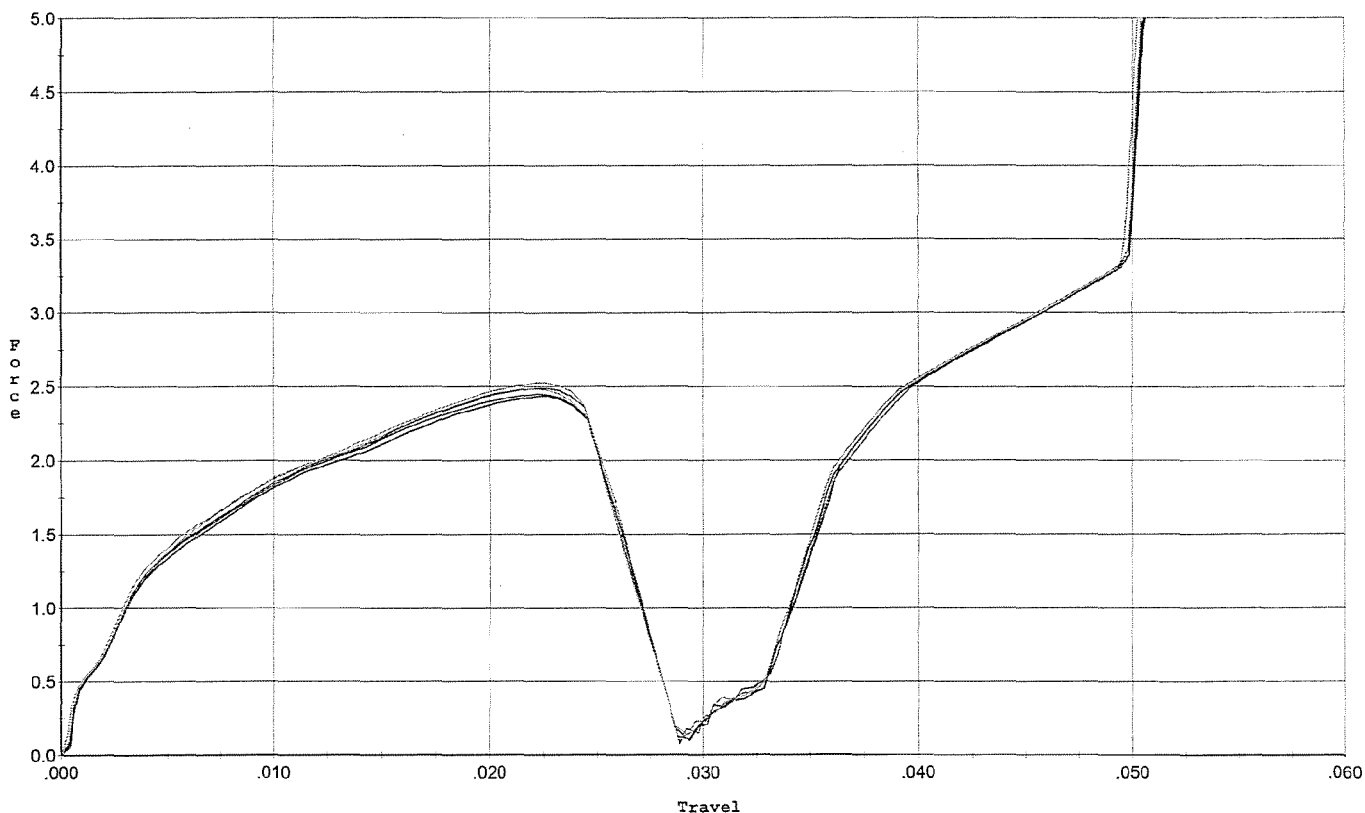
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.593	0.025	0.00	0.031	0.046		Single Action
2	2.639	0.024	0.00	0.032	0.045		Single Action
3	2.636	0.025	0.00	0.031	0.047		Single Action
4	2.696	0.025	0.00	0.031	0.047		Single Action
5	2.665	0.024	0.00	0.032	0.046		Single Action

A-2164

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 9/1/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 2.5 lbs after 50 cycles +/- .50 lb



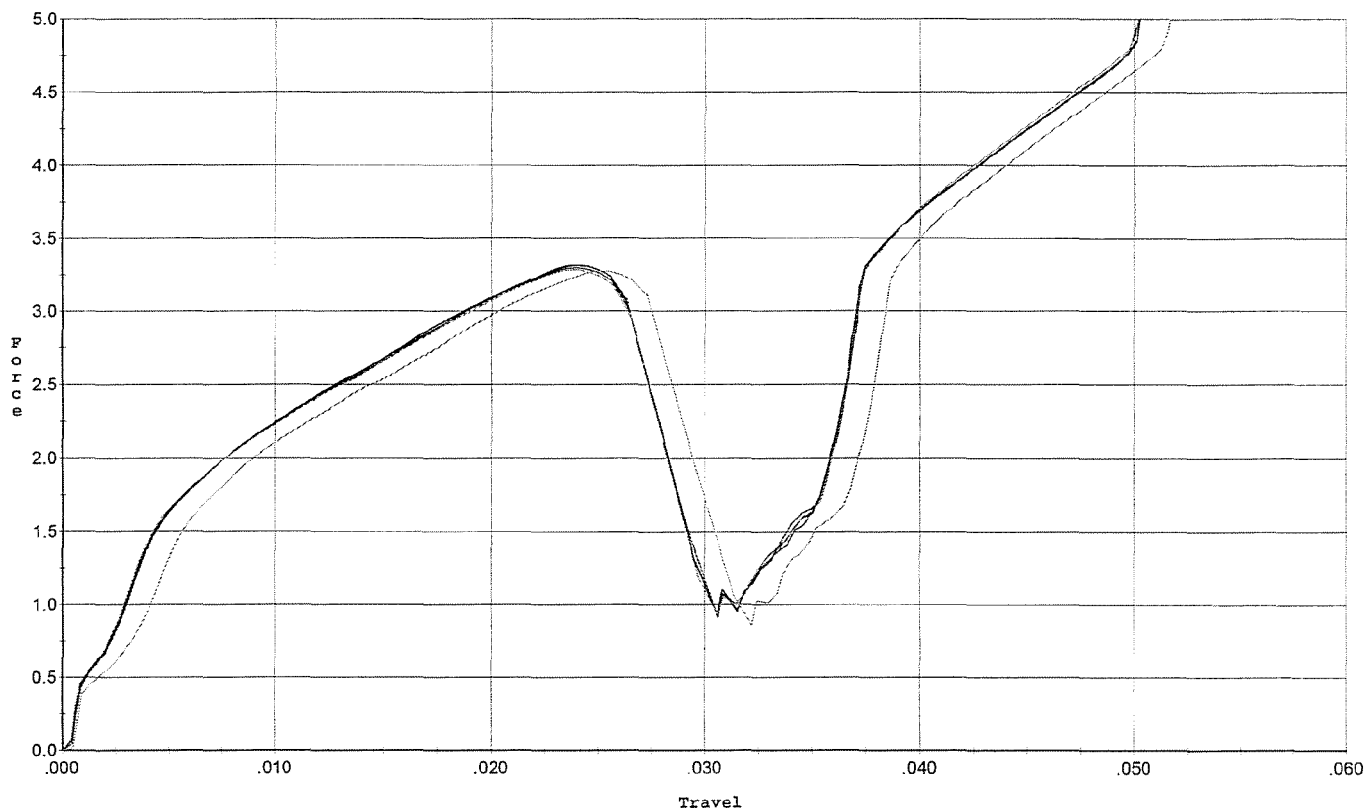
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.447	0.027	0.00	0.031	0.046		Single Action
2	2.434	0.026	0.00	0.031	0.045		Single Action
3	2.488	0.026	0.00	0.031	0.046		Single Action
4	2.526	0.026	0.00	0.031	0.046		Single Action
5	2.485	0.025	0.00	0.031	0.044		Single Action

7.2.47

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 9/1/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



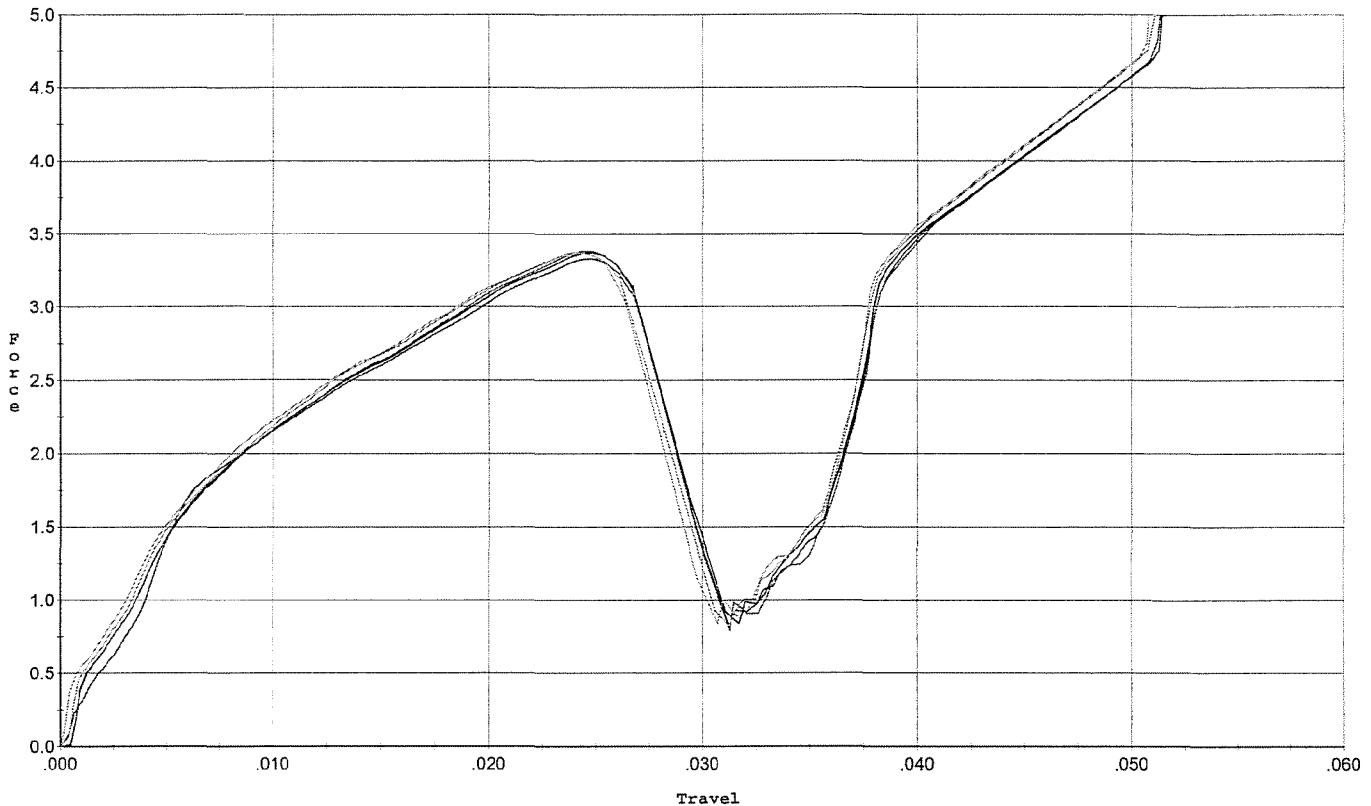
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.299	0.026	0.00	0.024	0.059		Single Action
2	3.312	0.026	0.00	0.024	0.059		Single Action
3	3.319	0.026	0.00	0.024	0.059		Single Action
4	3.272	0.027	0.00	0.025	0.059		Single Action
5	3.285	0.026	0.00	0.024	0.059		Single Action

A-3.29

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: cms 9/1/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs iafer 20 cycles/- .75 lb



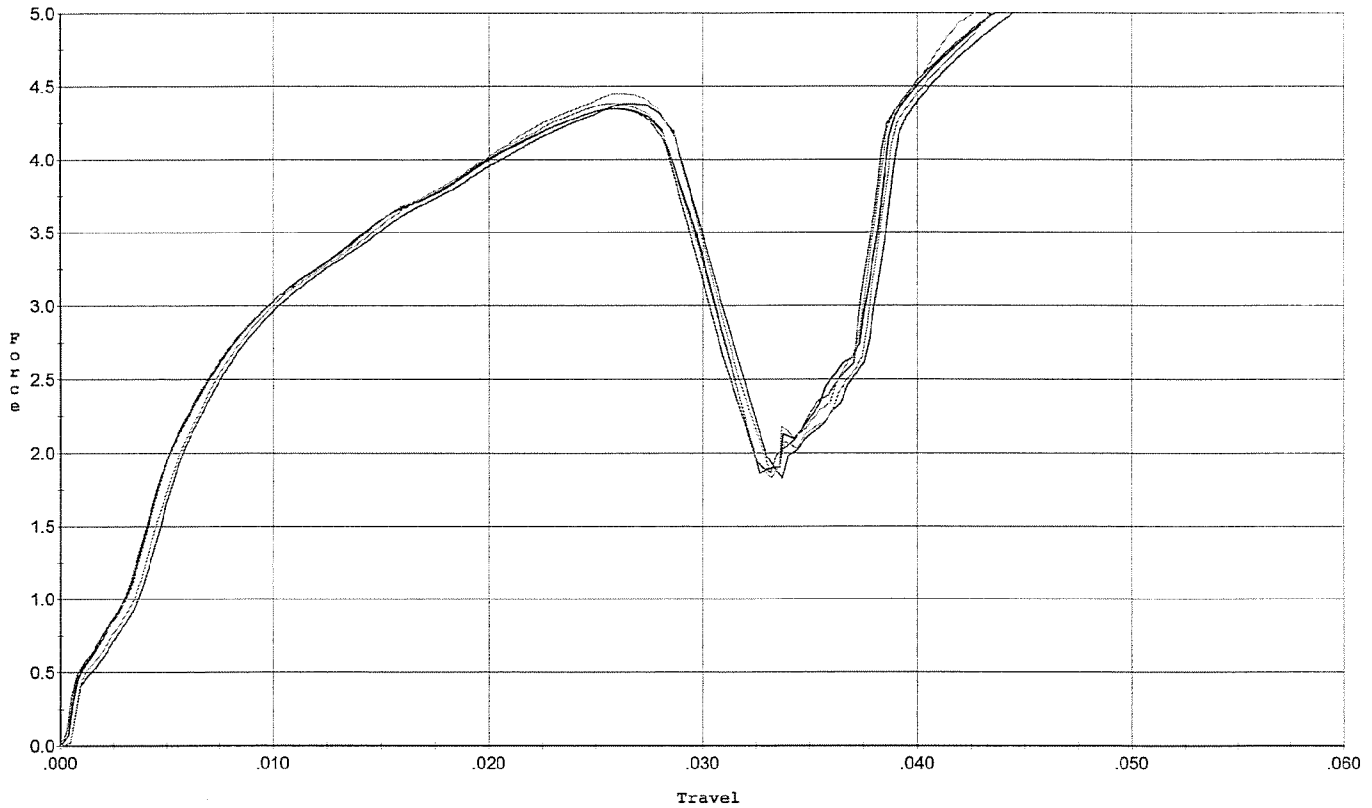
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.327	0.027	0.00	0.024	0.058		Single Action
2	3.370	0.027	0.00	0.024	0.059		Single Action
3	3.377	0.027	0.00	0.024	0.059		Single Action
4	3.369	0.026	0.00	0.024	0.059		Single Action
5	3.364	0.028	0.00	0.024	0.063		Single Action

A-3.36

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 9/1/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



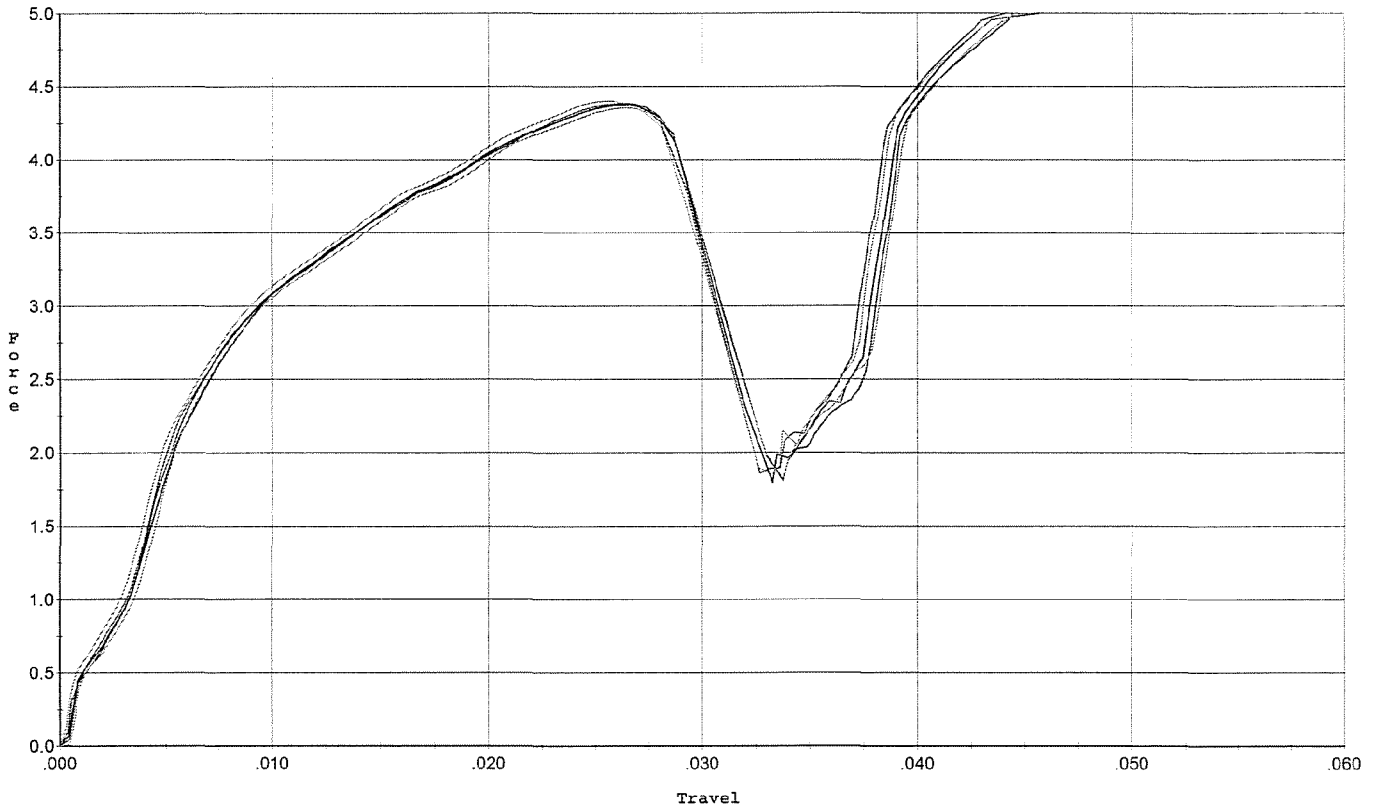
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.382	0.029	0.00	0.020	0.083		Single Action
2	4.347	0.030	0.00	0.020	0.088		Single Action
3	4.349	0.028	0.00	0.020	0.083		Single Action
4	4.449	0.029	0.00	0.020	0.085		Single Action
5	4.384	0.030	0.00	0.020	0.089		Single Action

A 4.38

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 9/1/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



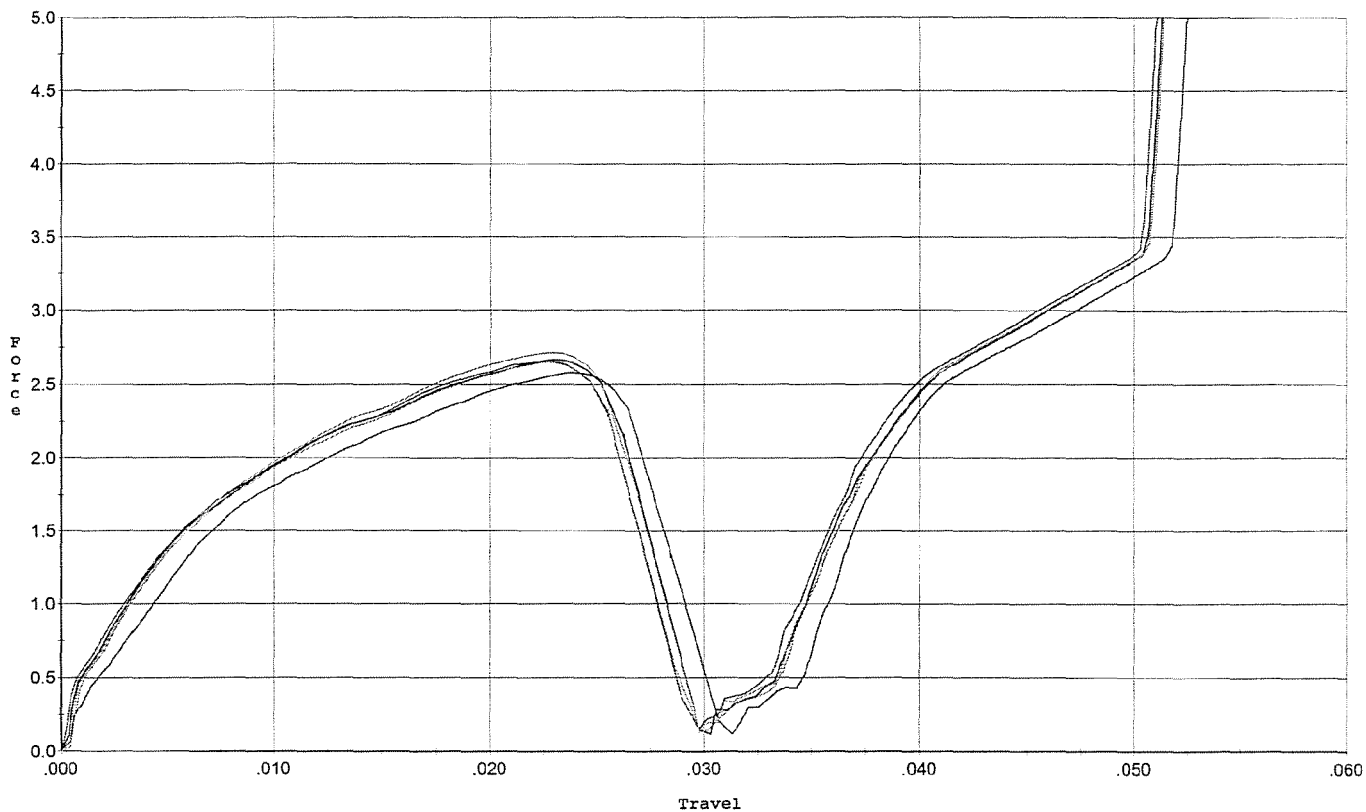
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.387	0.029	0.00	0.020	0.086		Single Action
2	4.377	0.029	0.00	0.020	0.086		Single Action
3	4.383	0.029	0.00	0.020	0.087		Single Action
4	4.400	0.030	0.00	0.020	0.090		Single Action
5	4.355	0.029	0.00	0.020	0.085		Single Action

A 4.38

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 9/1/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



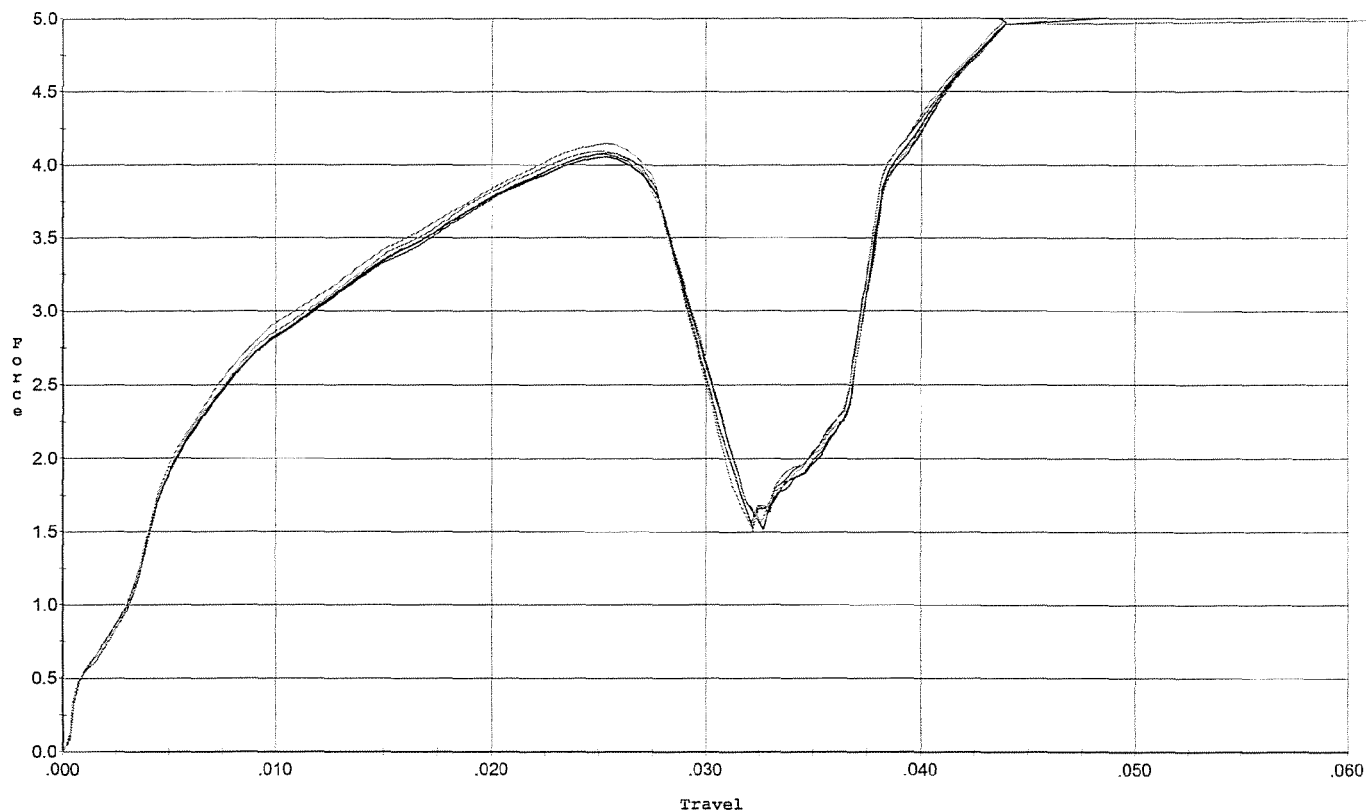
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.578	0.028	0.00	0.032	0.050		Single Action
2	2.667	0.026	0.00	0.031	0.050		Single Action
3	2.655	0.026	0.00	0.031	0.048		Single Action
4	2.649	0.025	0.00	0.032	0.047		Single Action
5	2.714	0.027	0.00	0.031	0.051		Single Action

A-2-65

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 9/1/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.071	0.028	0.00	0.022	0.077		Single Action
2	4.057	0.028	0.00	0.022	0.077		Single Action
3	4.081	0.028	0.00	0.022	0.076		Single Action
4	4.146	0.030	0.00	0.021	0.084		Single Action
5	4.095	0.028	0.00	0.022	0.077		Single Action

A-4.09