

66869837

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker

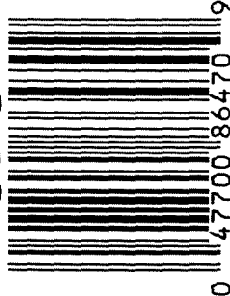


BM FORM

ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6869837

UPC



GUN SERIAL # G 686 9837

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-14-09	SPD
430	ASSEMBLE TO STOCK		8-15-09	SP
440	PROOF		8-14-09	SPD
460	CHECK HEADSPACE	MAGNA - FLUX	8-14-09	SPD
470	DIS-ASSEMBLE ACTION	2009	8-14-09	SPD
472	SERIALIZE BOLT HANDLE		8-15-09	SP
480	MAGNAFLUX BBL ACTION	OPERATOR	8-19-09	SP
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		8-19-09	SP
510	DRILL AND TAP SIGHT HOLES		8-17-09	SP
520	GOFF BLAST BBL / REC		8-19-09	SP
540	APPLY COATINGS (BARREL ACTION)		8/29	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-1-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-1-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	9-1-09	SP
	D) OIL FIRING PIN ASSEMBLY		9-10-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

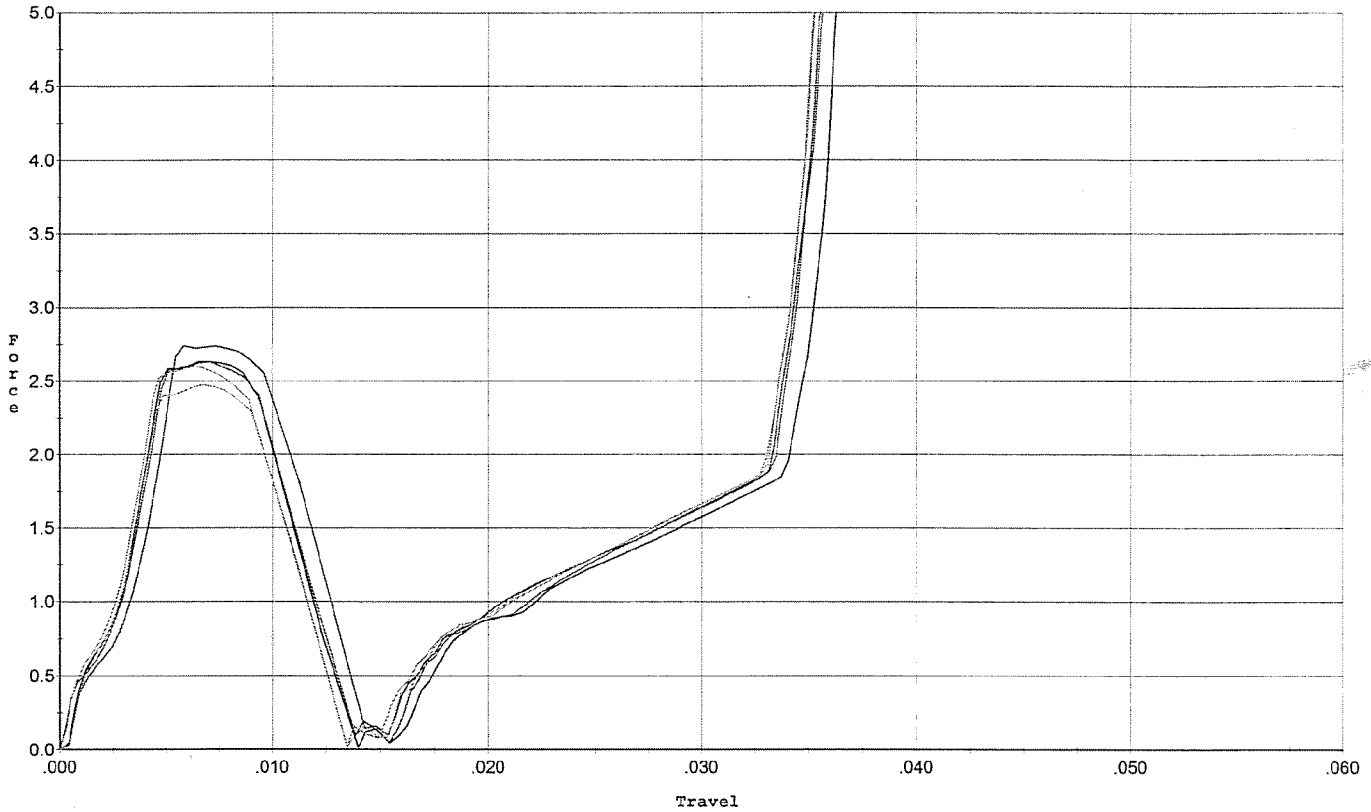
BARBER - M24 0095545		2 LBS MIN 10 LBS MAX	<u>2⁹</u>	<u>2⁹</u>	<u>2⁹</u>	9/21/09	RB		
560	F) SAFETY ON FORCE								
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>8⁹</u>	<u>8⁹</u>	<u>8⁹</u>	9/21/09	RB		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u>	<u>.024</u>	<u>.024</u>	9/21/09	RB		
	J) ASSEMBLE STOCK					9-10-09	L.J.		
	K) ASSEMBLE SWIVEL STUDS					9/21/09	RB		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u>	FAIL		9-17-09	L.P.D.		
			<u>PASS</u>	FAIL					
	MALFUNCTION	CORRECTION	N/A						
	MALFUNCTION	CORRECTION							
	MALFUNCTION	CORRECTION							
	MALFUNCTION	CORRECTION							
660	INSPECT FOR LIVE AMMO					9-17-09	RP		
670	FINAL INSPECTION A) HEADSPACE					9/21/09	RB		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.28</u>	<u>2.19</u>	<u>2.24</u>	<u>2.14</u>	<u>2.21</u>	9-21-09	TL
	C) FUNCTION					9/21/09	RB		
690	PACK					9/29/09	Fm		

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 9/9/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



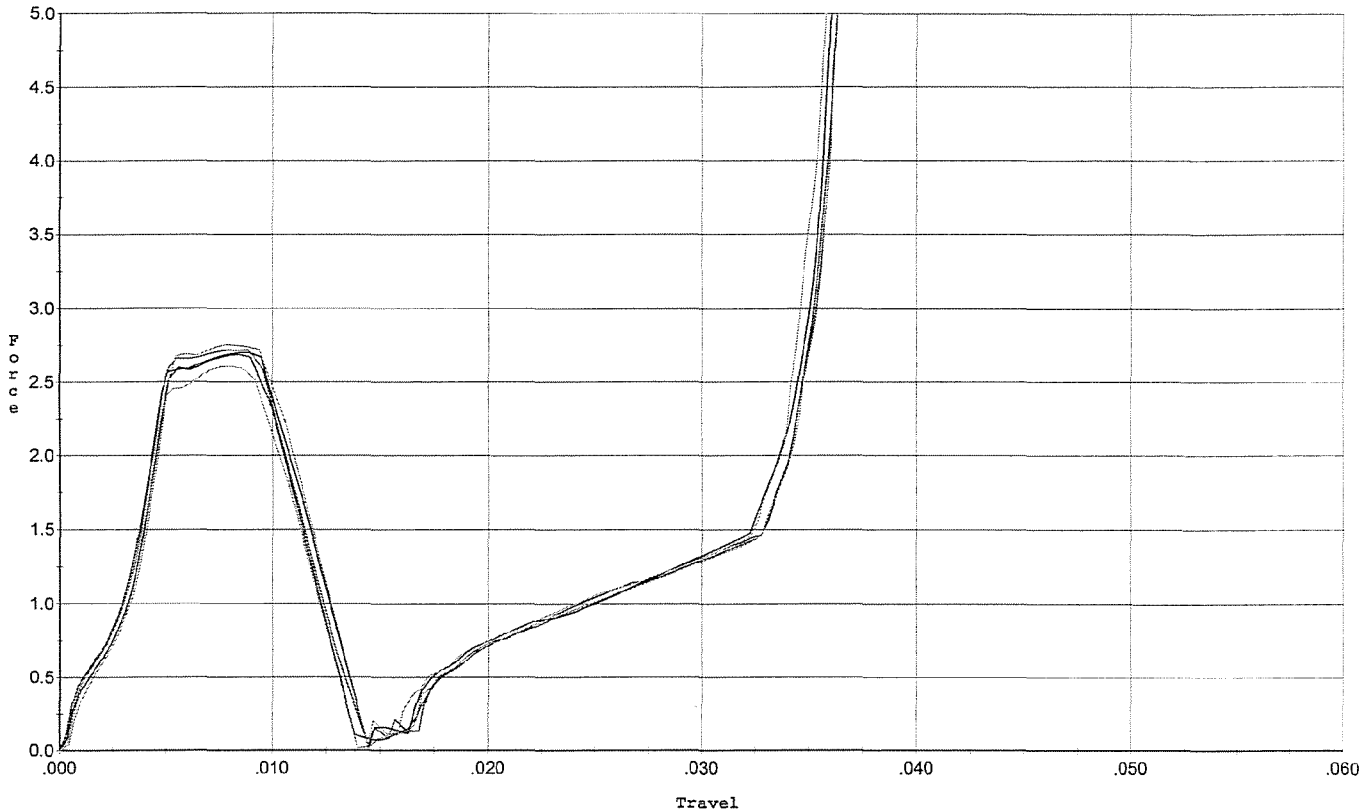
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.742	0.011	0.00	0.029	0.019		Set Trigger
2	2.633	0.009	0.00	0.031	0.016		Set Trigger
3	2.634	0.009	0.00	0.030	0.015		Set Trigger
4	2.474	0.011	0.00	0.030	0.017		Set Trigger
5	2.598	0.011	0.00	0.030	0.018		Set Trigger

A. 2.61

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 9/9/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



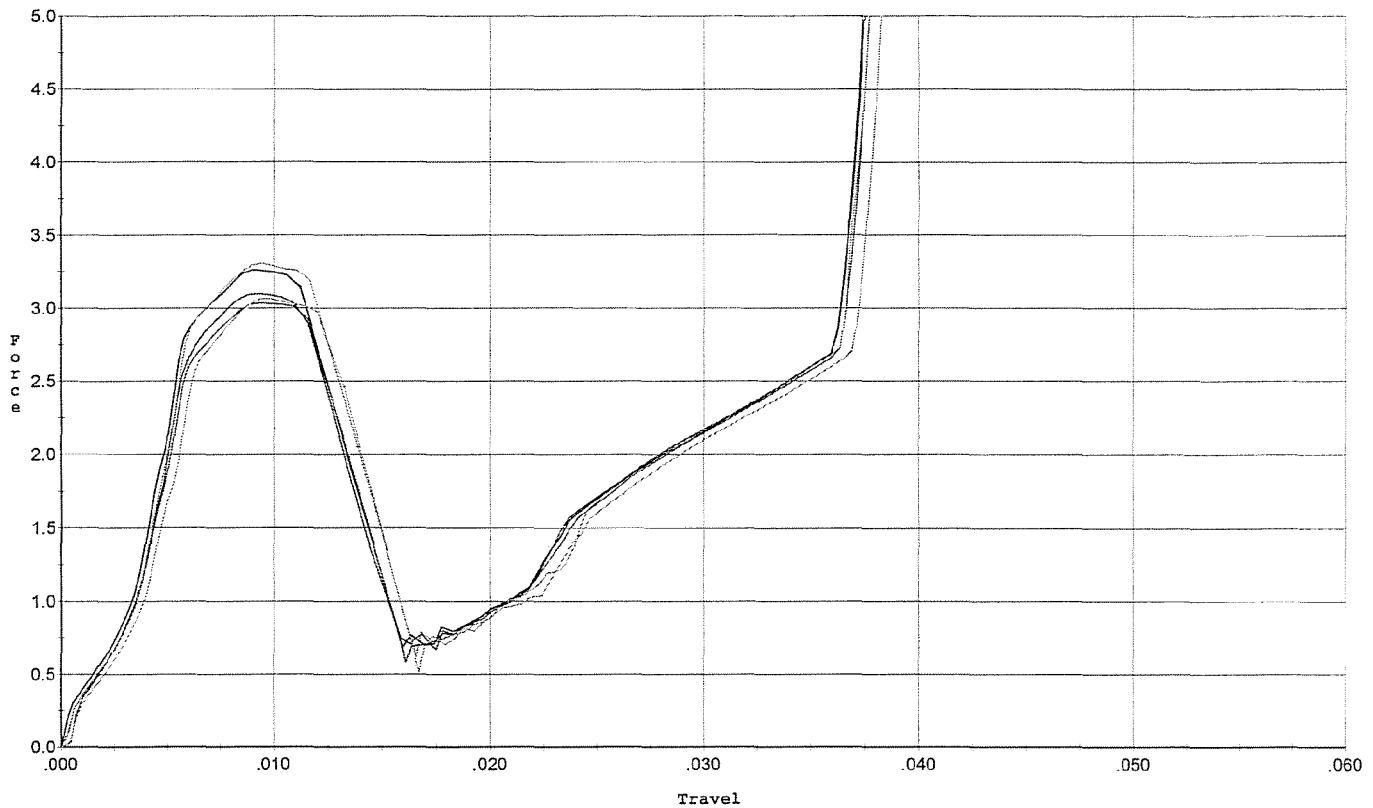
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.687	0.010	0.00	0.030	0.017		Set Trigger
2	2.703	0.011	0.00	0.030	0.019		Set Trigger
3	2.718	0.010	0.00	0.030	0.016		Set Trigger
4	2.606	0.011	0.00	0.030	0.017		Set Trigger
5	2.754	0.011	0.00	0.030	0.018		Set Trigger

A-2.69

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 9/9/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



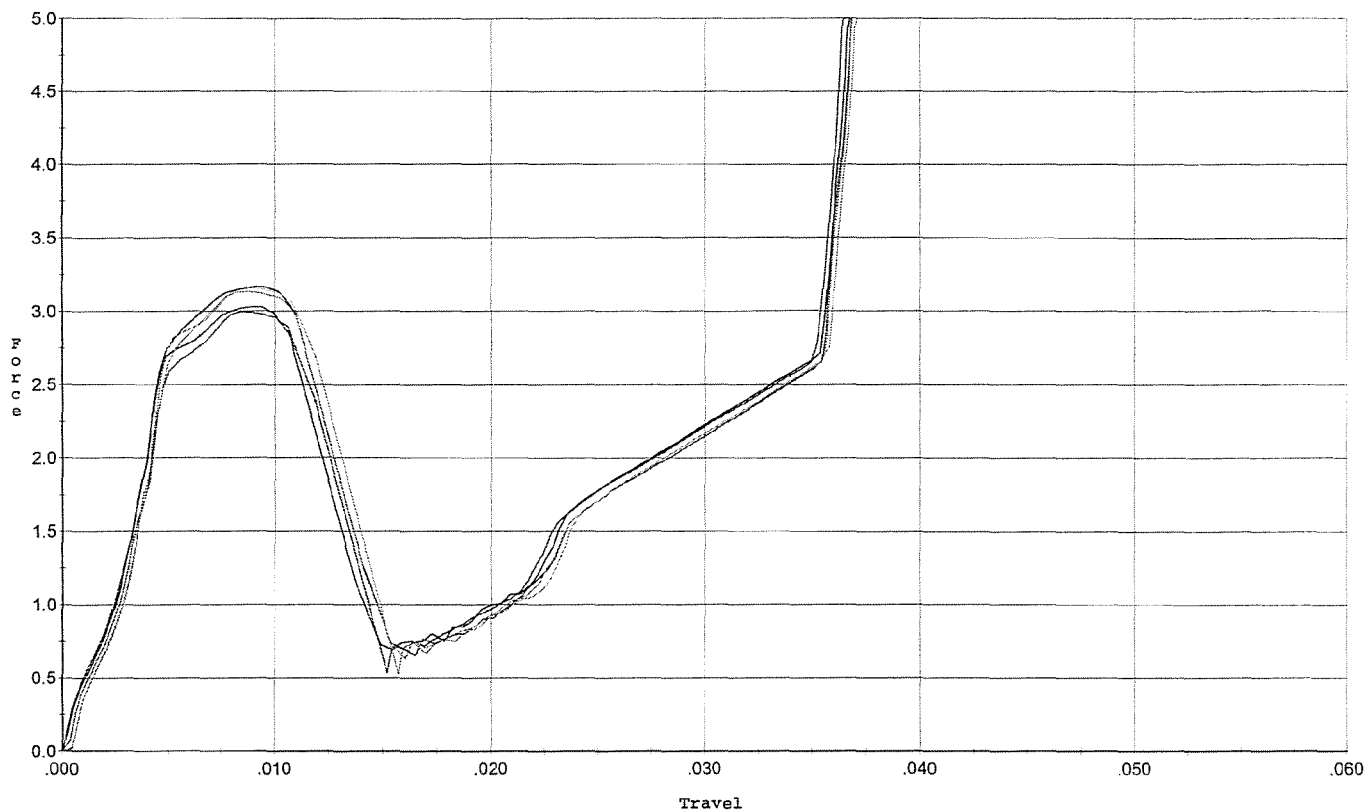
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.099	0.012	0.00	0.028	0.022		Set Trigger
2	3.262	0.011	0.00	0.028	0.022		Set Trigger
3	3.034	0.013	0.00	0.028	0.025		Set Trigger
4	3.065	0.013	0.00	0.028	0.025		Set Trigger
5	3.307	0.014	0.00	0.028	0.028		Set Trigger

A-3.15

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 9/9/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs aafter 20 cycles+/- .75 lb



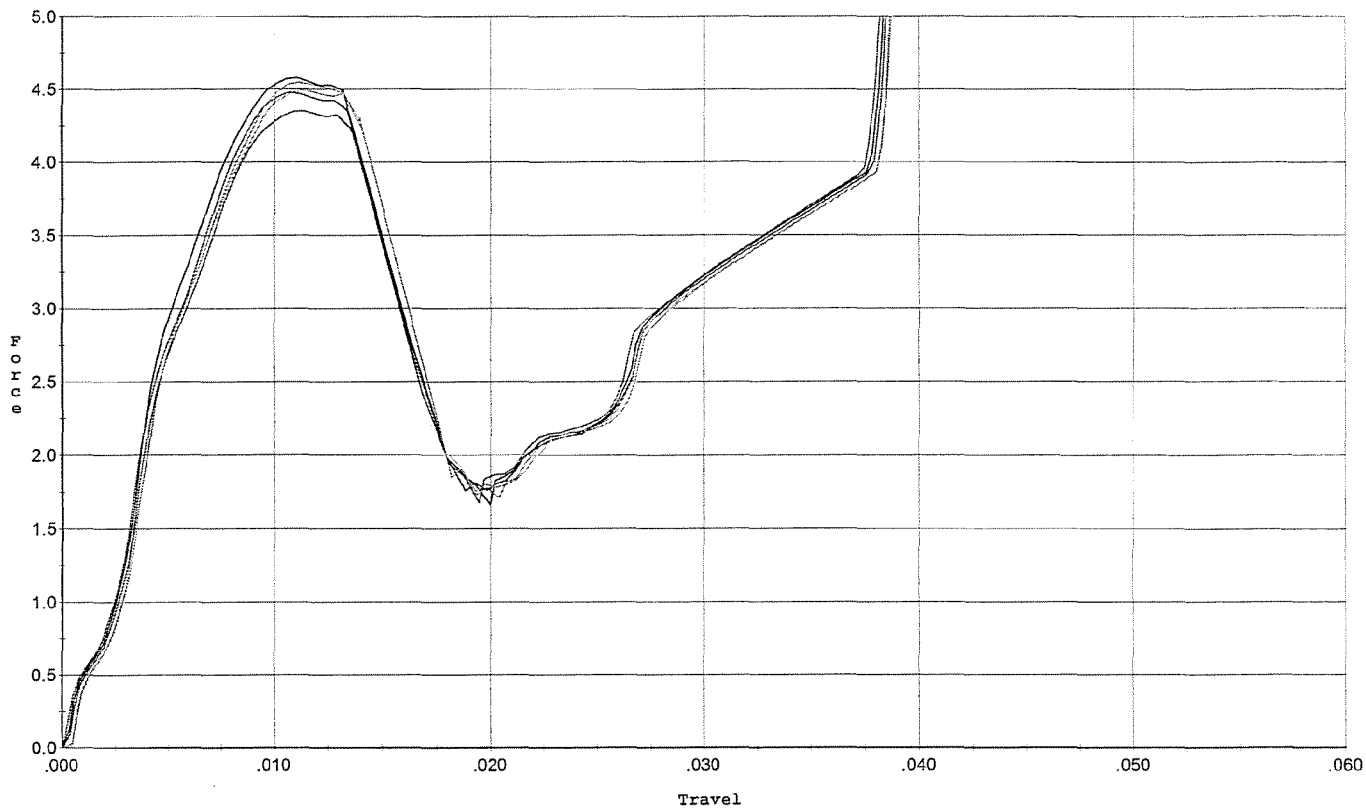
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.028	0.011	0.00	0.028	0.021		Set Trigger
2	3.169	0.011	0.00	0.028	0.022		Set Trigger
3	2.996	0.012	0.00	0.028	0.023		Set Trigger
4	3.157	0.012	0.00	0.028	0.024		Set Trigger
5	3.134	0.011	0.00	0.028	0.022		Set Trigger

A.3.09

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: cms 9/9/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs ini +/- 1.0 lb



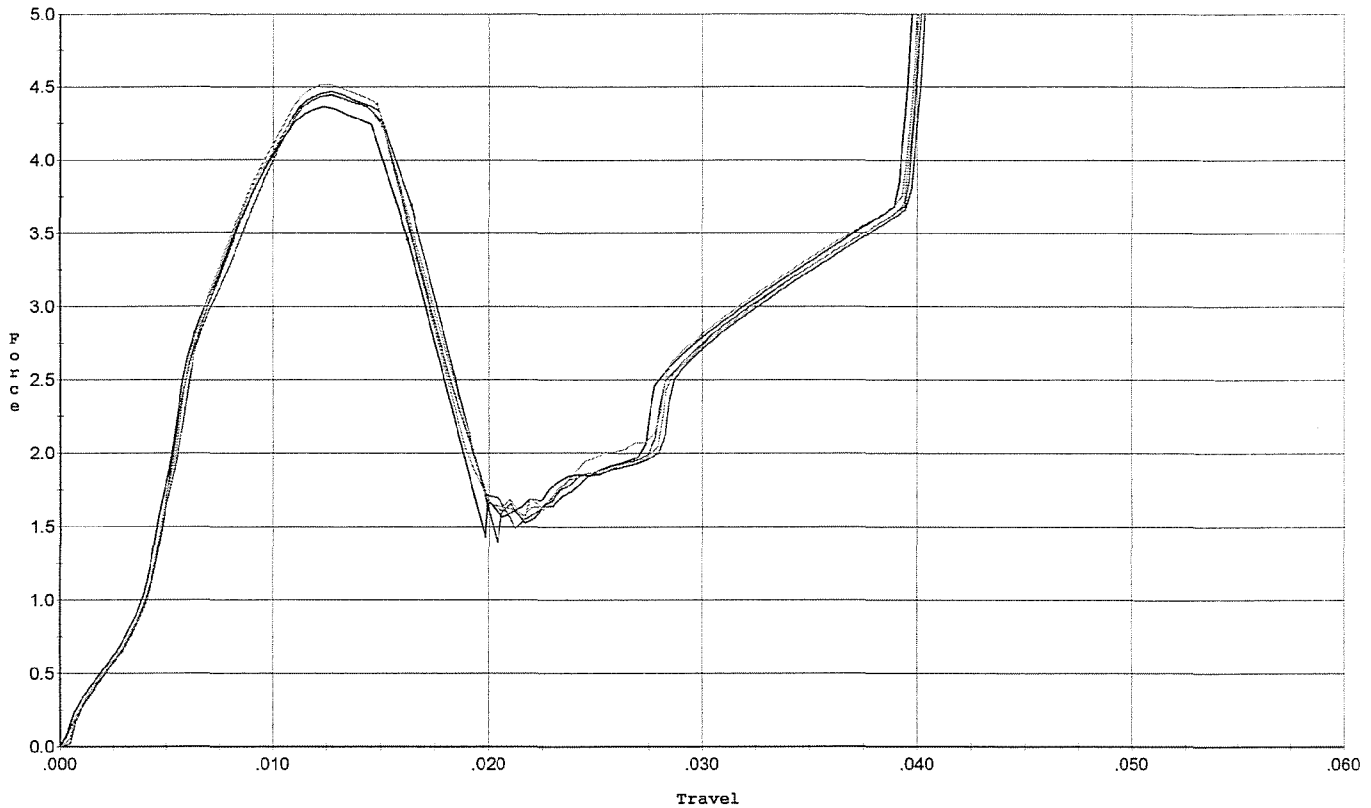
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.351	0.014	0.00	0.025	0.037		Set Trigger
2	4.579	0.013	0.00	0.025	0.037		Set Trigger
3	4.480	0.013	0.00	0.025	0.037		Set Trigger
4	4.495	0.014	0.00	0.025	0.038		Set Trigger
5	4.546	0.014	0.00	0.025	0.039		Set Trigger

A-4.49

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 9/9/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs aafter 20 cycles+/- 1.0 lb



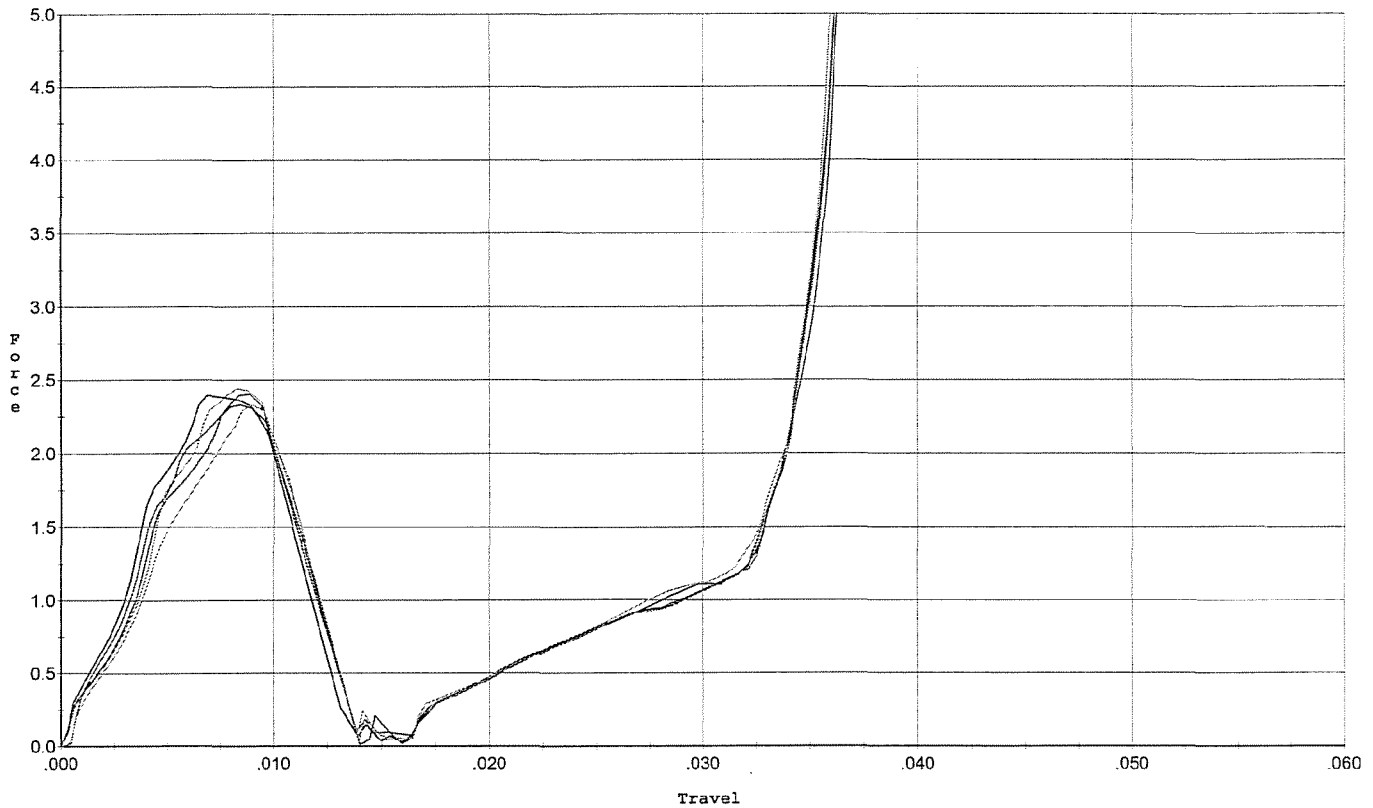
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.466	0.016	0.00	0.025	0.043		Set Trigger
2	4.363	0.016	0.00	0.025	0.042		Set Trigger
3	4.443	0.015	0.00	0.026	0.038		Set Trigger
4	4.517	0.015	0.00	0.025	0.039		Set Trigger
5	4.450	0.015	0.00	0.026	0.039		Set Trigger

A. 4.44

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: cms 9/9/2009

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs +/- .50 lb for final test



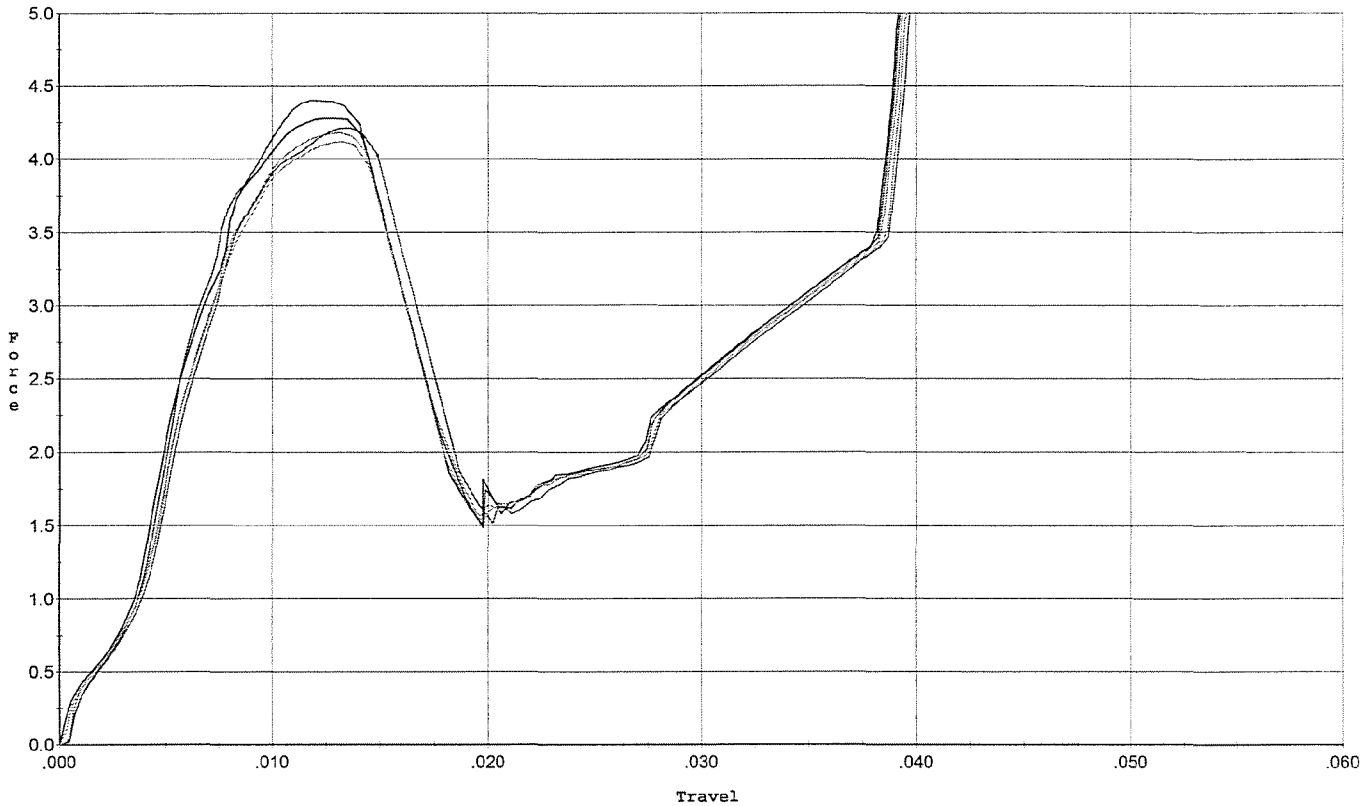
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.333	0.011	0.00	0.031	0.016		Set Trigger
2	2.396	0.010	0.00	0.031	0.015		Set Trigger
3	2.405	0.009	0.00	0.031	0.014		Set Trigger
4	2.440	0.011	0.00	0.031	0.016		Set Trigger
5	2.336	0.011	0.00	0.030	0.014		Set Trigger

A.2.38

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: cms 9/9/2009

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.399	0.014	0.00	0.026	0.036		Set Trigger
2	4.277	0.014	0.00	0.026	0.036		Set Trigger
3	4.211	0.015	0.00	0.026	0.037		Set Trigger
4	4.118	0.014	0.00	0.026	0.035		Set Trigger
5	4.180	0.014	0.00	0.026	0.035		Set Trigger

A.4.23