

66869838

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

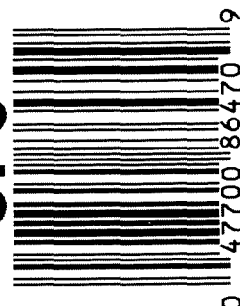
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6869838

UPC



GUN SERIAL # G 6869838

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-14-09	SP
430	ASSEMBLE TO STOCK		7-14-09	SP
440	PROOF		7-14-09	SP
460	CHECK HEADSPACE	MAG 1A - FLUX	7-14-09	SP
470	DIS-ASSEMBLE ACTION	2009	7-14-09	SP
472	SERIALIZE BOLT HANDLE		7-15-09	SP
480	MAGNAFLUX BBL ACTION	OPERATOR	7/18/09	SP
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7-21-09	DWD
510	DRILL AND TAP SIGHT HOLES		7-15-09	SP
520	GOFF BLAST BBL / REC		7-21-09	SP
540	APPLY COATINGS (BARREL ACTION)		8/4	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-11-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-11-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	8-11-09	SP
	D) OIL FIRING PIN ASSEMBLY		8-13-09	L. N.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

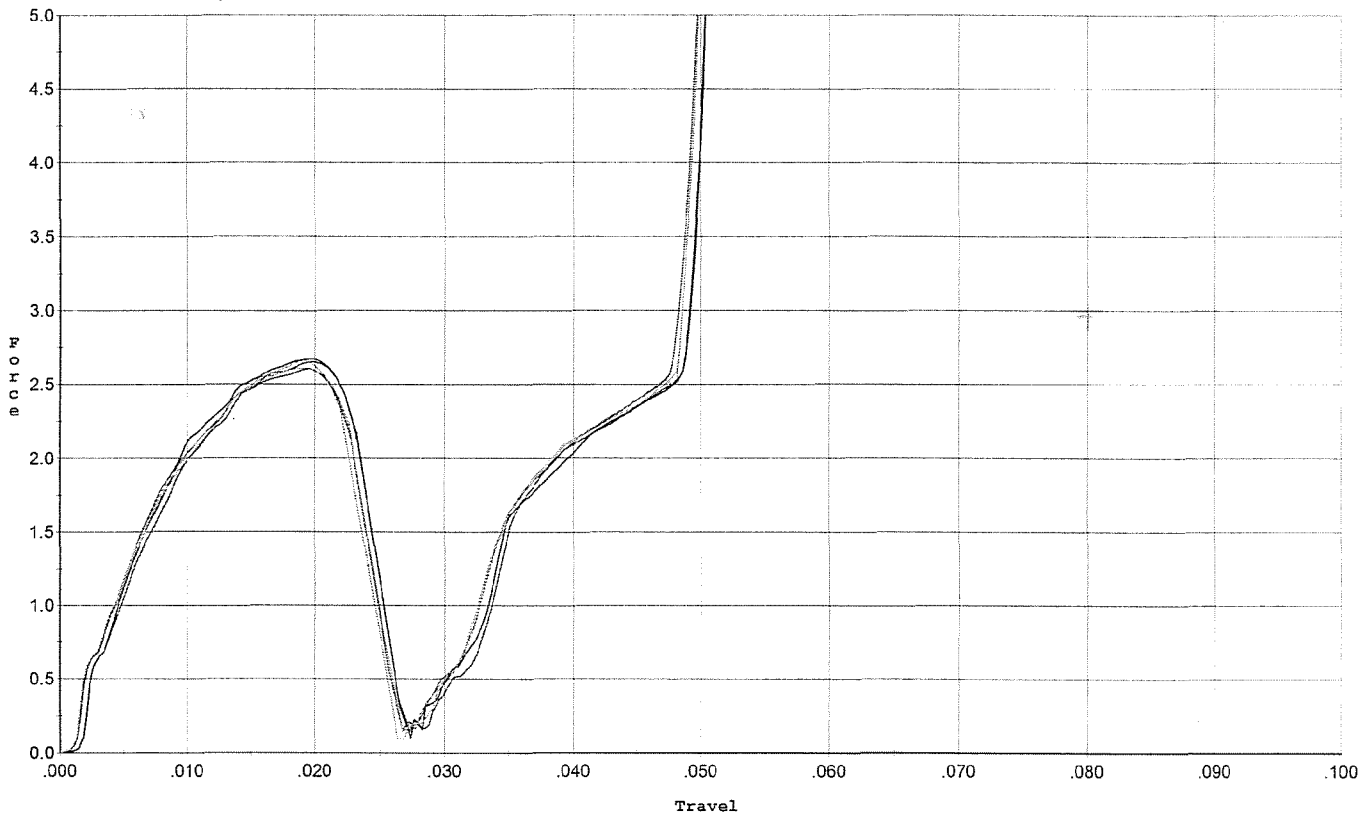
560	BARBER - M24 0095557 F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	5.0	5.0	5.0	8-17-09	RPD	
CONT.								
	G) SAFETY OFF FORCE	2 LBS MIN	2.5	2.5	2.5	8-17-09	RPD	
	H) TRIGGER PULL TEST AND RETAINABILITY							
	I) FIRING PIN INDENT	.020 MIN	.025	.025	.025	8-17-09	RPD	
	J) ASSEMBLE STOCK					8-13-09	RPD	
	K) ASSEMBLE SWIVEL STUDS					8-17-09	RPD	
	L) ATTACH FRONT AND REAR SIGHT ASSY'S							
	M) IRON SIGHT ALIGNMENT							
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER							
640 & 650	FUNCTION TEST AND TARGET		PASS	FAIL		8-17-09	RPD	
			PASS	FAIL		8-17-09	RPD	
	MALFUNCTION		CORRECTION					
	MALFUNCTION		CORRECTION					
	MALFUNCTION		CORRECTION					
	MALFUNCTION		CORRECTION					
660	INSPECT FOR LIVE AMMO					8-17-09	RPD	
670	FINAL INSPECTION A) HEADSPACE					8-17-09	RPD	
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	2.62	2.31	2.69	2.84	2.73	8/17/09 RP
	C) FUNCTION					8-17-09	RPD	
690	PACK					8/18/09	FM	

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8.11/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



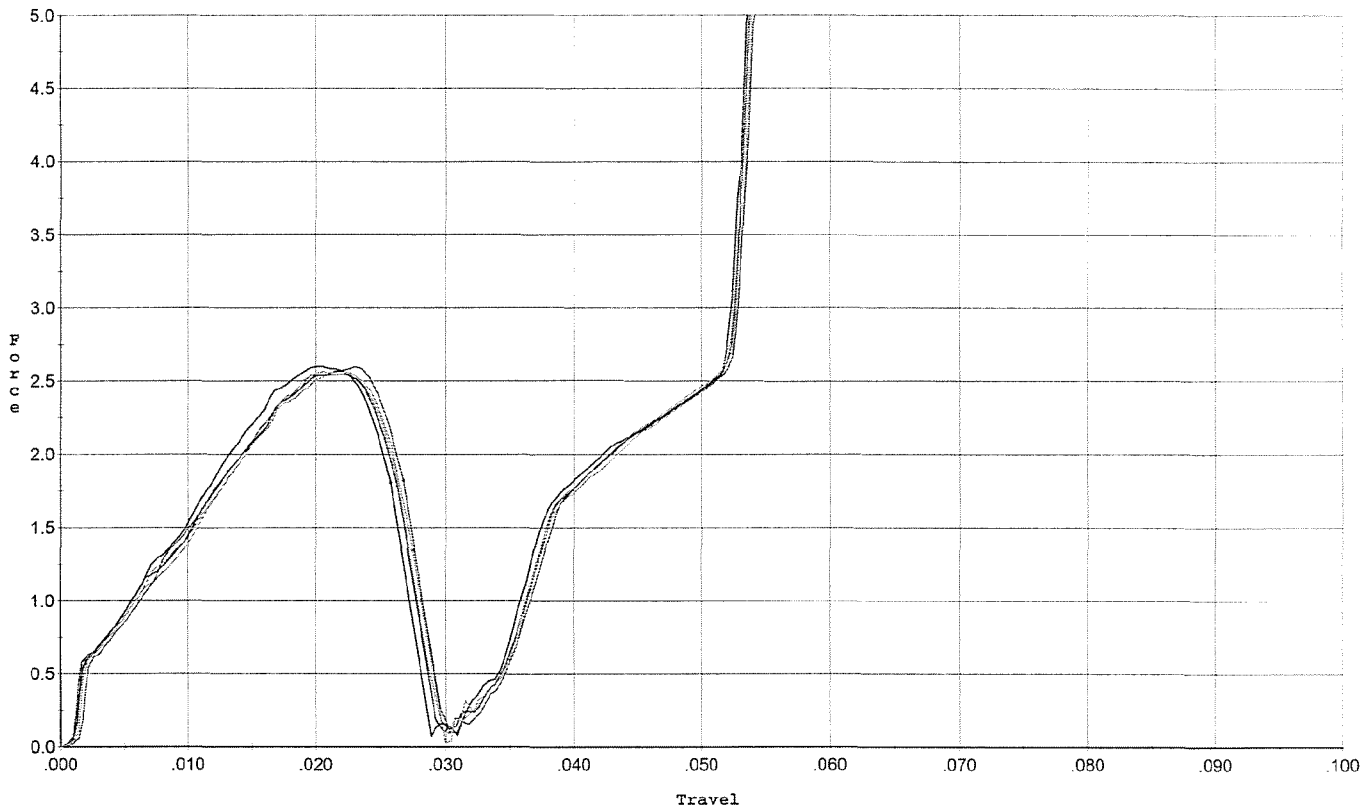
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.651	0.023	0.00	0.032	0.040		Set Trigger
2	2.671	0.023	0.00	0.032	0.041		Set Trigger
3	2.605	0.023	0.00	0.032	0.040		Set Trigger
4	2.609	0.023	0.00	0.032	0.040		Set Trigger
5	2.665	0.024	0.00	0.032	0.042		Set Trigger

A-2.64

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: cms 8.11/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs after 50 cycles+/- .50 lb



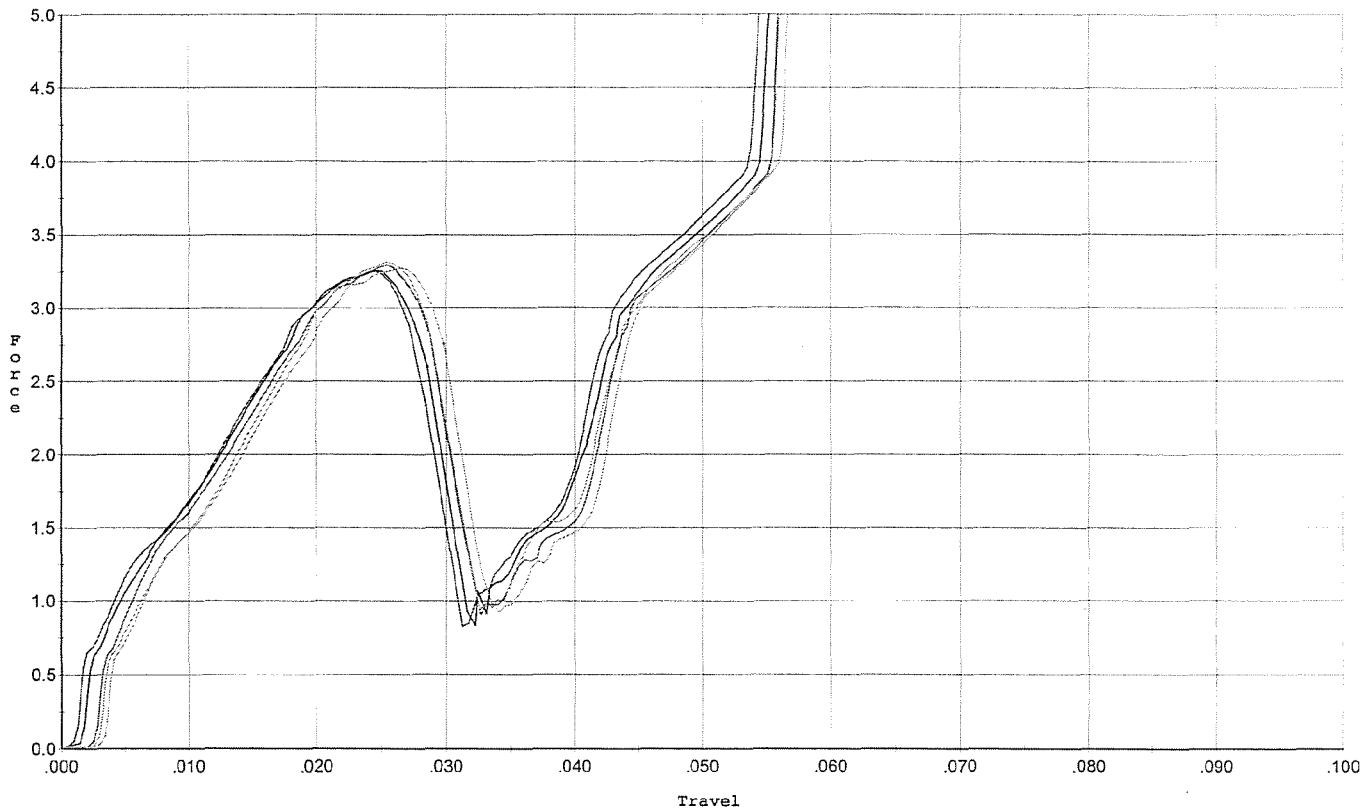
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.547	0.026	0.00	0.034	0.043		Set Trigger
2	2.599	0.026	0.00	0.034	0.043		Set Trigger
3	2.598	0.027	0.00	0.034	0.044		Set Trigger
4	2.564	0.026	0.00	0.034	0.042		Set Trigger
5	2.548	0.027	0.00	0.033	0.044		Set Trigger

A-257

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8.11/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



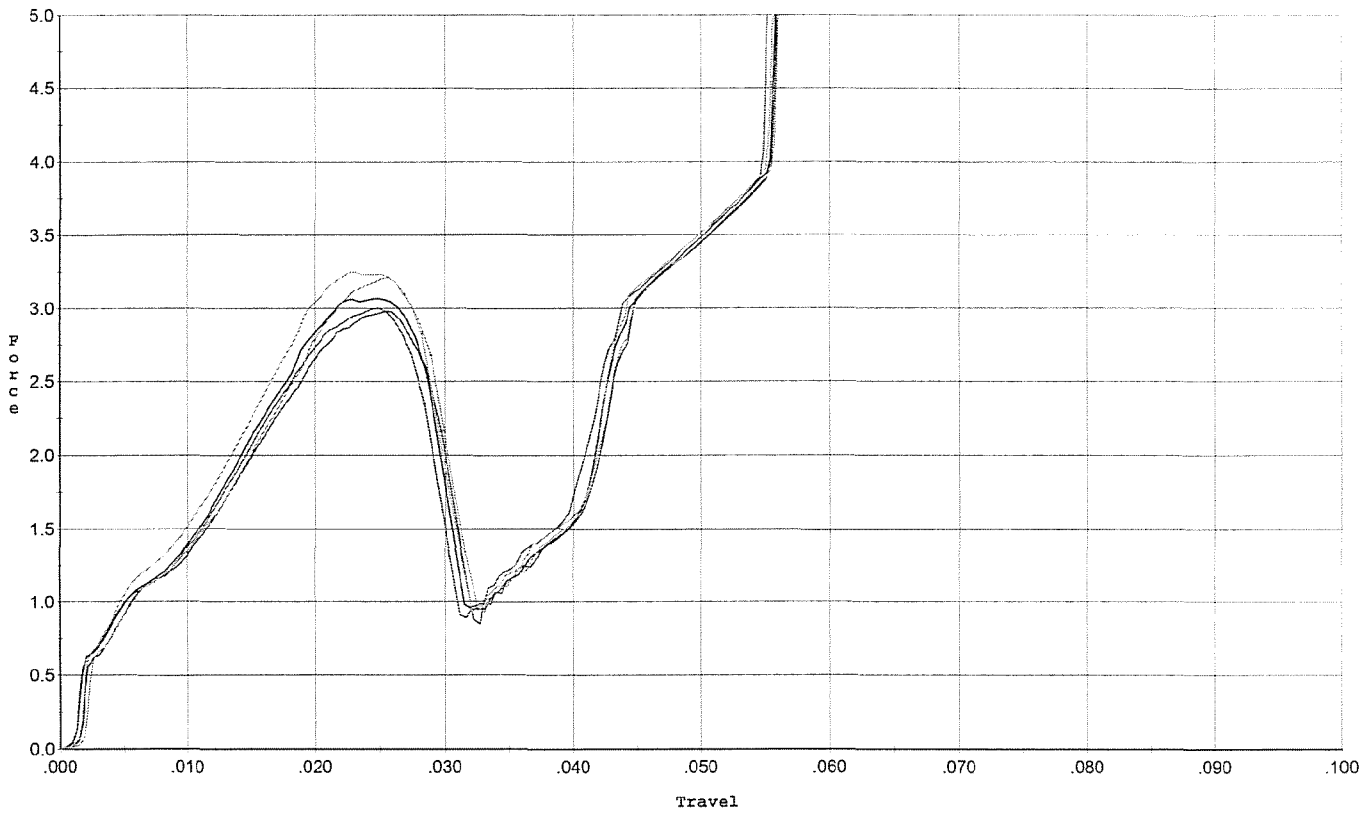
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.250	0.028	0.00	0.028	0.057		Set Trigger
2	3.257	0.029	0.00	0.029	0.057		Set Trigger
3	3.296	0.029	0.003	0.028	0.057		Set Trigger
4	3.314	0.029	0.003	0.029	0.055		Set Trigger
5	3.274	0.030	0.003	0.028	0.057		Set Trigger

A-3-27

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: cms 8.11/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs after 20 cycles/- .75 lb



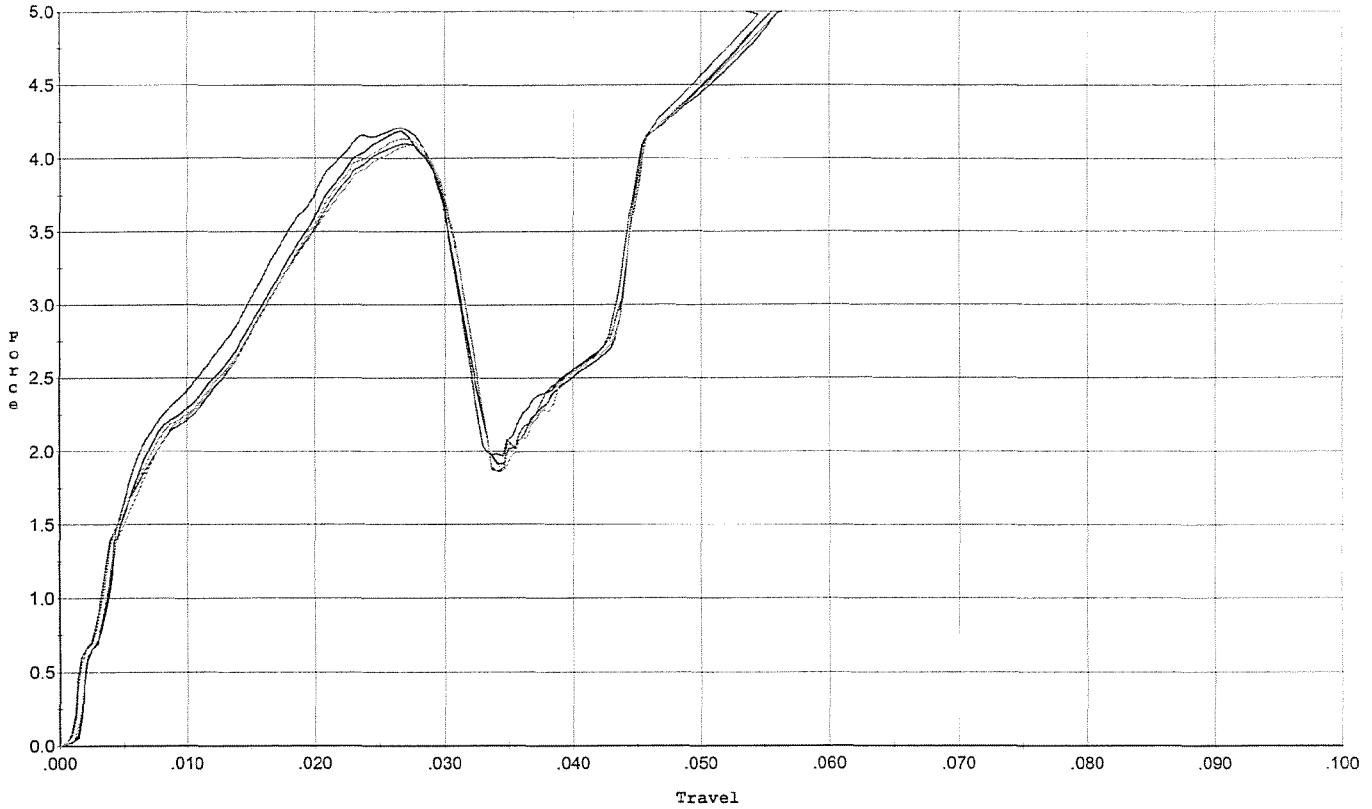
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.979	0.030	0.00	0.029	0.053		Set Trigger
2	3.068	0.029	0.00	0.032	0.054		Set Trigger
3	3.000	0.028	0.00	0.032	0.051		Set Trigger
4	3.250	0.028	0.00	0.030	0.056		Set Trigger
5	3.207	0.029	0.00	0.028	0.054		Set Trigger

A-3.10

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: cms 8.11/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs ini +/- 1.0 lb



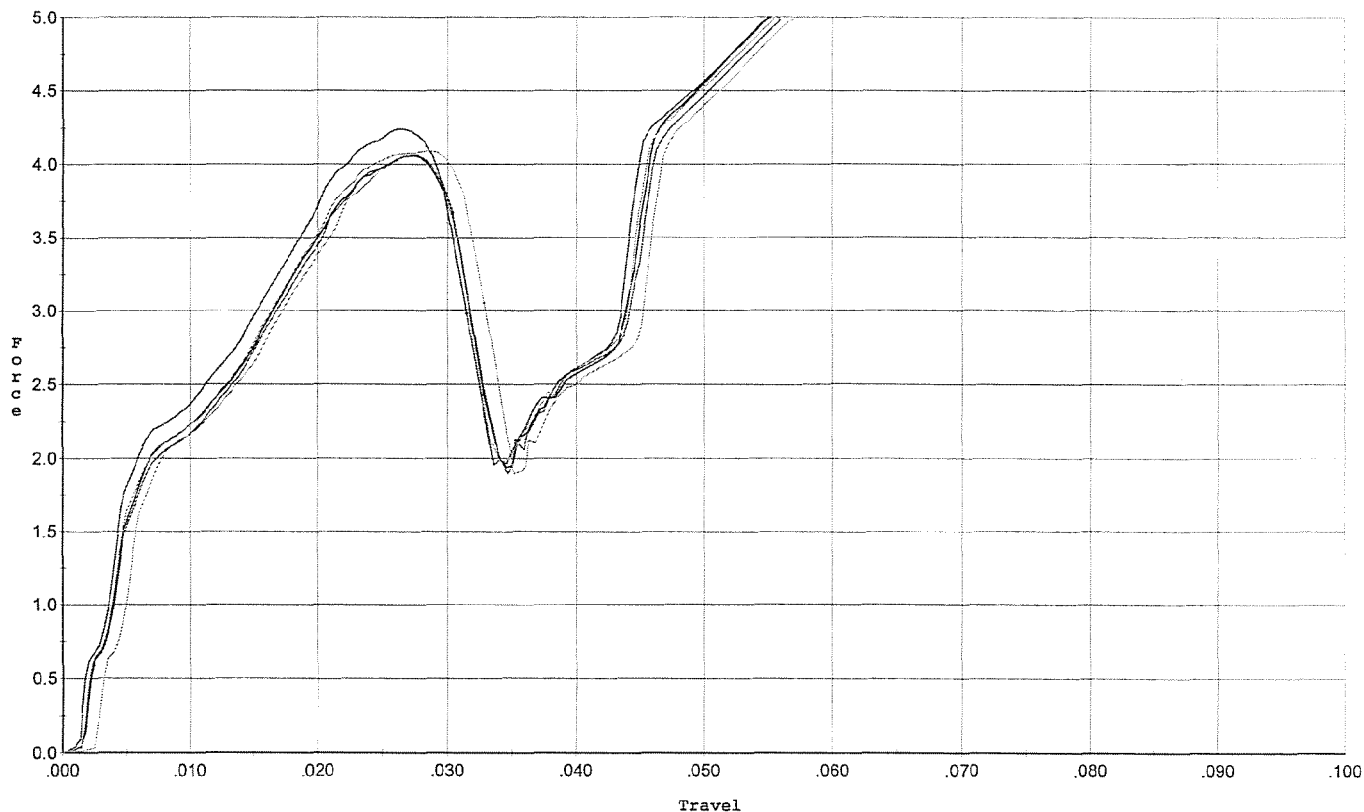
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.211	0.030	0.00	0.024	0.081		Set Trigger
2	4.188	0.030	0.00	0.024	0.078		Set Trigger
3	4.099	0.031	0.00	0.024	0.080		Set Trigger
4	4.136	0.031	0.00	0.024	0.080		Set Trigger
5	4.089	0.031	0.00	0.024	0.080		Set Trigger

A-4.14

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8.11/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



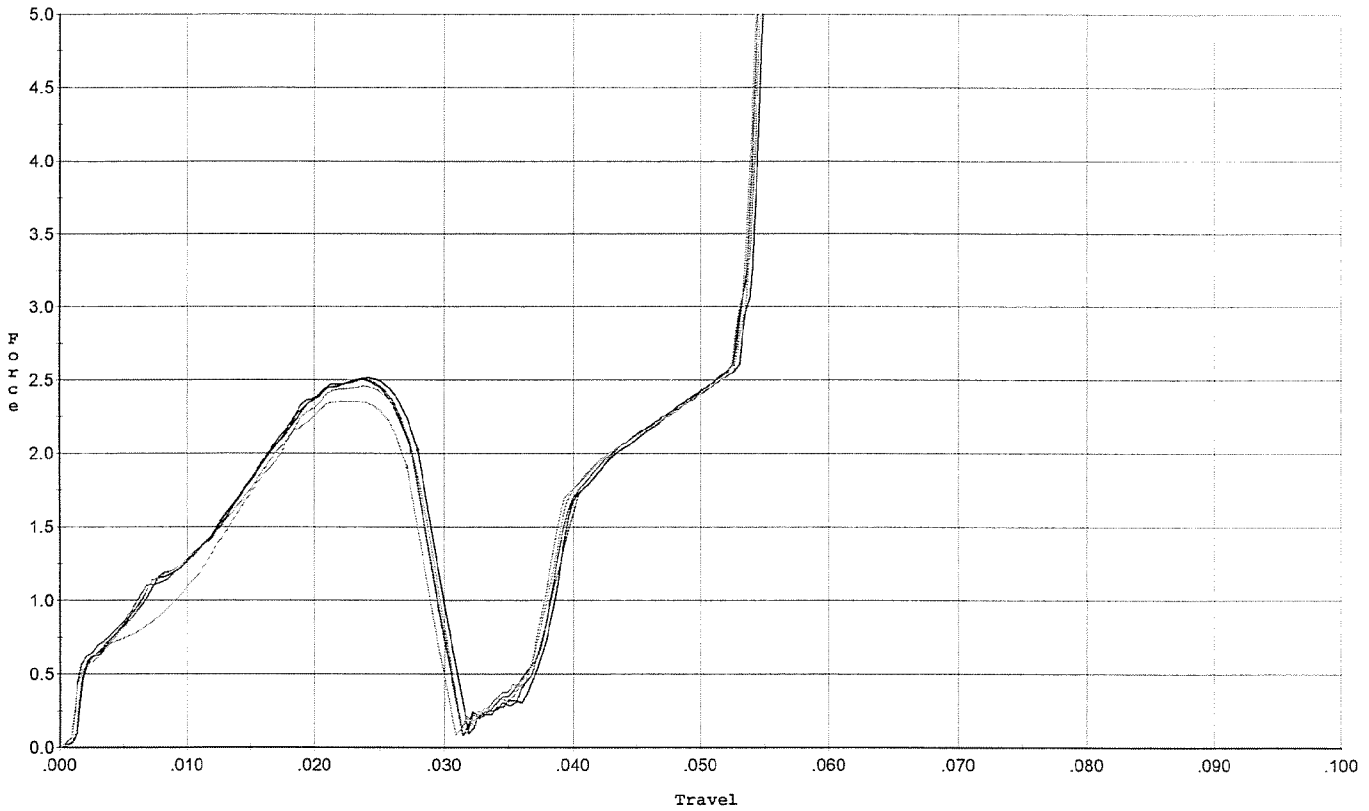
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.239	0.031	0.00	0.023	0.085		Set Trigger
2	4.063	0.031	0.00	0.024	0.078		Set Trigger
3	4.057	0.030	0.00	0.024	0.078		Set Trigger
4	4.091	0.033	0.003	0.024	0.083		Set Trigger
5	4.077	0.031	0.00	0.024	0.079		Set Trigger

A 4.10

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: cms 8.11/2009

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs +/- .50 lb for final test



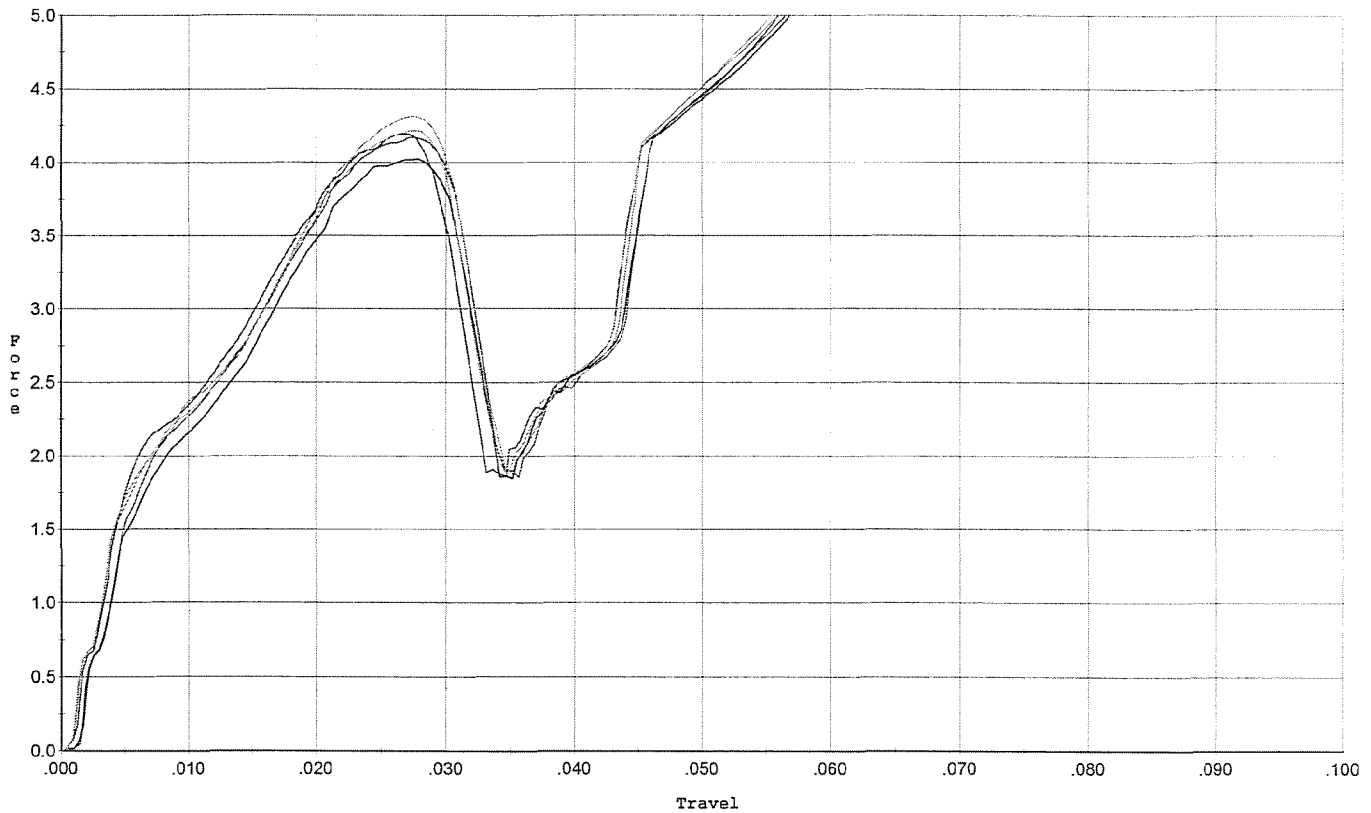
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.502	0.027	0.00	0.033	0.043		Set Trigger
2	2.515	0.028	0.00	0.033	0.044		Set Trigger
3	2.507	0.027	0.00	0.034	0.043		Set Trigger
4	2.354	0.027	0.00	0.034	0.039		Set Trigger
5	2.461	0.029	0.00	0.033	0.044		Set Trigger

A-2.46

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: cms 8.11/2009

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs +/- 1.0 lb for arget & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.196	0.030	0.00	0.024	0.081		Set Trigger
2	4.024	0.032	0.00	0.024	0.082		Set Trigger
3	4.172	0.031	0.00	0.024	0.081		Set Trigger
4	4.218	0.030	0.00	0.023	0.080		Set Trigger
5	4.316	0.031	0.00	0.023	0.084		Set Trigger

A 4.18