

66869839

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

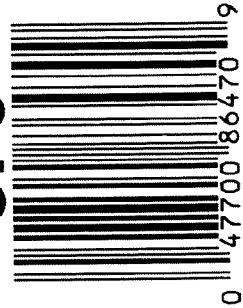
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6869839

UPC



GUN SERIAL #

G6869839

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-14-09	SPD
430	ASSEMBLE TO STOCK		8-15-09	SP
440	PROOF		8-14-09	SPD
460	CHECK HEADSPACE	MAGNA - FLUX	8-14-09	SPD
470	DIS-ASSEMBLE ACTION		8-14-09	SPD
472	SERIALIZE BOLT HANDLE	2000	8-15-09	RJZ
480	MAGNAFLUX BBL ACTION	OPERATOR (N)	8-19-09	(N)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		8-19-09	DWD
510	DRILL AND TAP SIGHT HOLES		8-17-09	SP
520	GOFF BLAST BBL / REC		8-21-09	SP
540	APPLY COATINGS (BARREL ACTION)		8-24	—
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-25-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-25-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	8-25-09	SP
	D) OIL FIRING PIN ASSEMBLY		8-28-09	SP, RJ
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

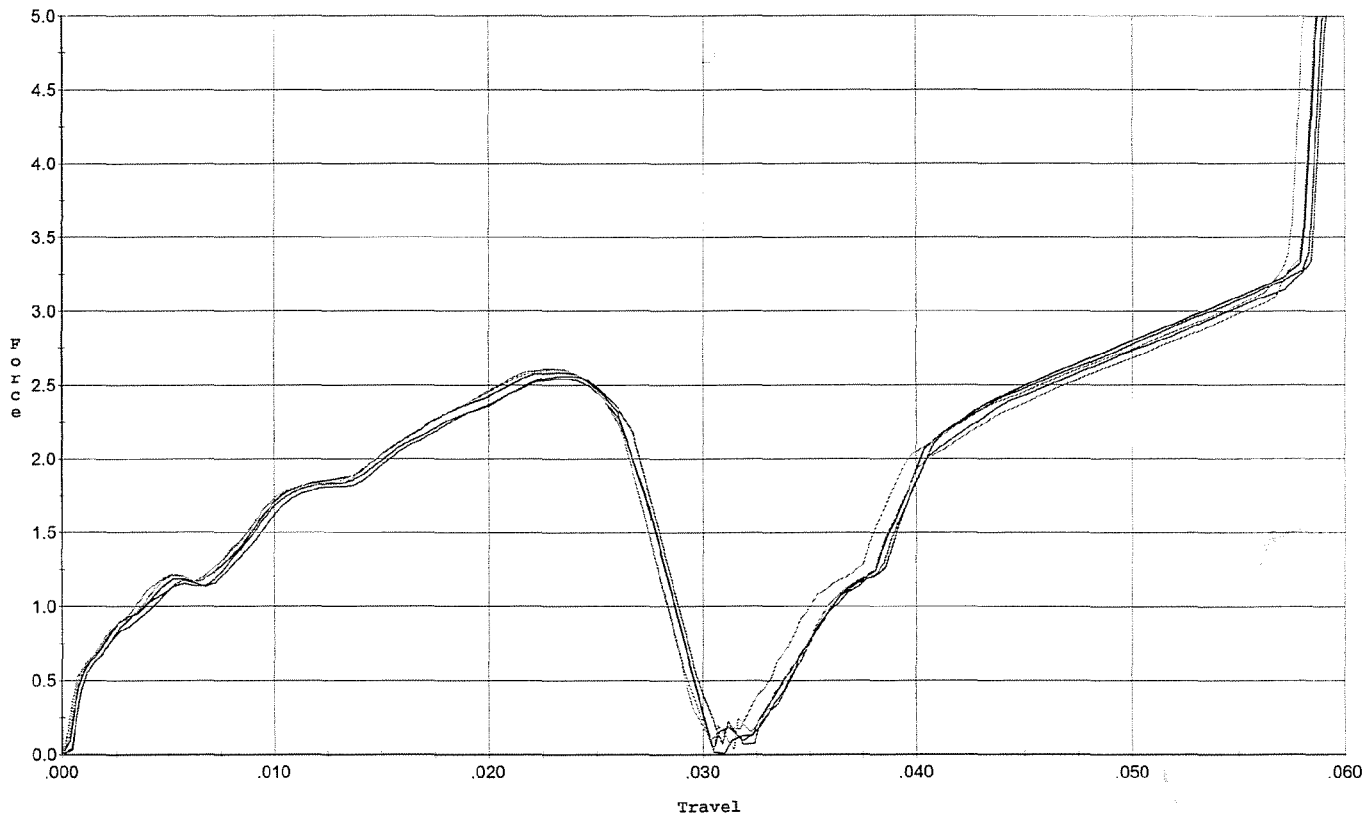
560	F) SAFETY ON FORCE	BARBER - M24 0095569 2 LBS MIN 10 LBS MAX	<u>3°</u> <u>3°</u> <u>3°</u>	8/31/09	RB
CONT.	G) SAFETY OFF FORCE	2 LBS MIN	<u>7°</u> <u>7°</u> <u>7°</u>	8/31/09	RB
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	8/31/09	RB
	J) ASSEMBLE STOCK			8-29-09	R. G.
	K) ASSEMBLE SWIVEL STUDS			8/31/09	RB
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				
	M) IRON SIGHT ALIGNMENT				
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				
640 & 650	FUNCTION TEST AND TARGET		(PASS) FAIL (PASS) FAIL	8-29-09	RP
	MALFUNCTION	CORRECTION	N/A		
	MALFUNCTION	CORRECTION			
	MALFUNCTION	CORRECTION			
	MALFUNCTION	CORRECTION			
660	INSPECT FOR LIVE AMMO			8-29-09	SB
670	FINAL INSPECTION A) HEADSPACE			8/31/09	RB
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.61</u> <u>2.52</u> <u>2.64</u> <u>2.57</u> <u>2.65</u>	8/31/09	RB
	C) FUNCTION			8/31/09	RB
690	PACK			9/1/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile COLLEEN81309
 GunType: Rifle
 Make: Remington
 Note: cms 8/27/2009

Model: M/24
 Serial No: Form# F005
 Trigger: 2.5 lbs ini +/- .50 lb



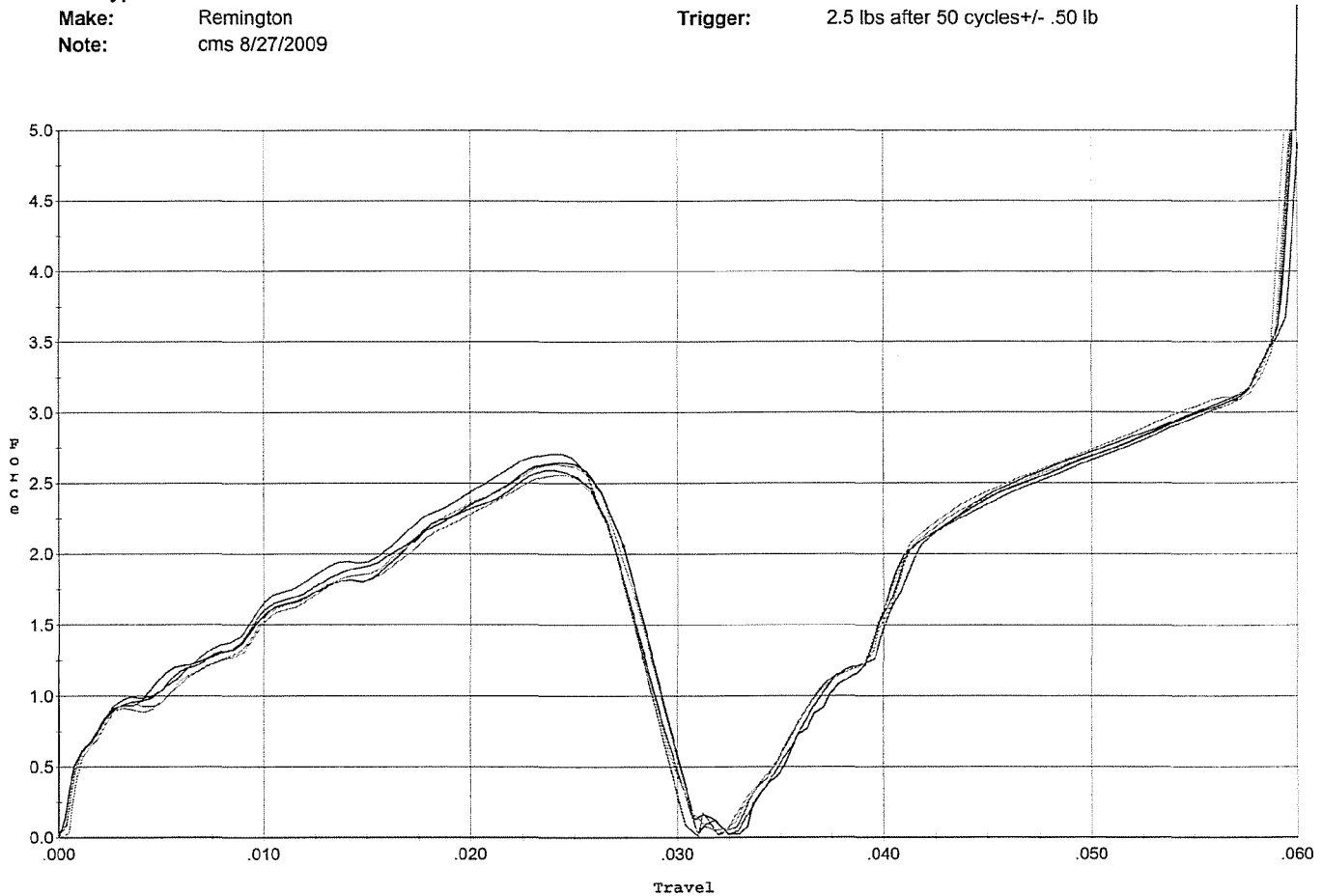
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.545	0.027	0.008	0.037	0.046		Single Action
2	2.582	0.028	0.008	0.037	0.047		Single Action
3	2.561	0.027	0.008	0.037	0.045		Single Action
4	2.609	0.026	0.008	0.037	0.045		Single Action
5	2.609	0.026	0.007	0.037	0.045		Single Action

17-2-58

Trigger Profile [lbs,inch]

Profile COLLEEN81309
GunType: Rifle
Make: Remington
Note: cms 8/27/2009

Model: M/24
Serial No: Form# F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



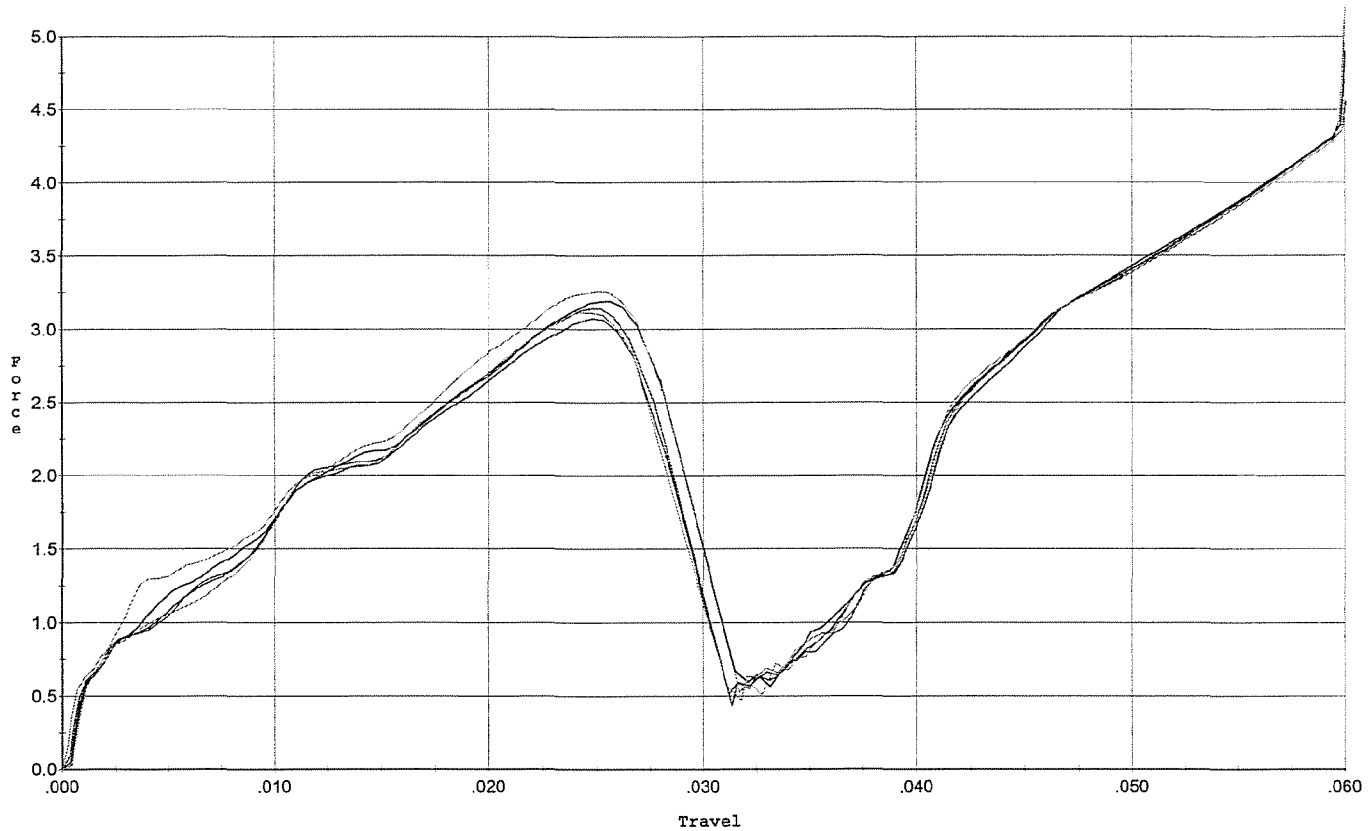
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.592	0.027	0.00	0.038	0.045		Single Action
2	2.645	0.027	0.00	0.037	0.046		Single Action
3	2.706	0.027	0.00	0.038	0.046		Single Action
4	2.631	0.028	0.005	0.037	0.047		Single Action
5	2.555	0.027	0.005	0.038	0.043		Single Action

A-2-62

Trigger Profile [lbs,inch]

Profile COLLEEN81309
GunType: Rifle
Make: Remington
Note: cms 8/27/2009

Model: M/24
Serial No: Form# F005
Trigger: 3.0 lbs ini +/- .75 lb



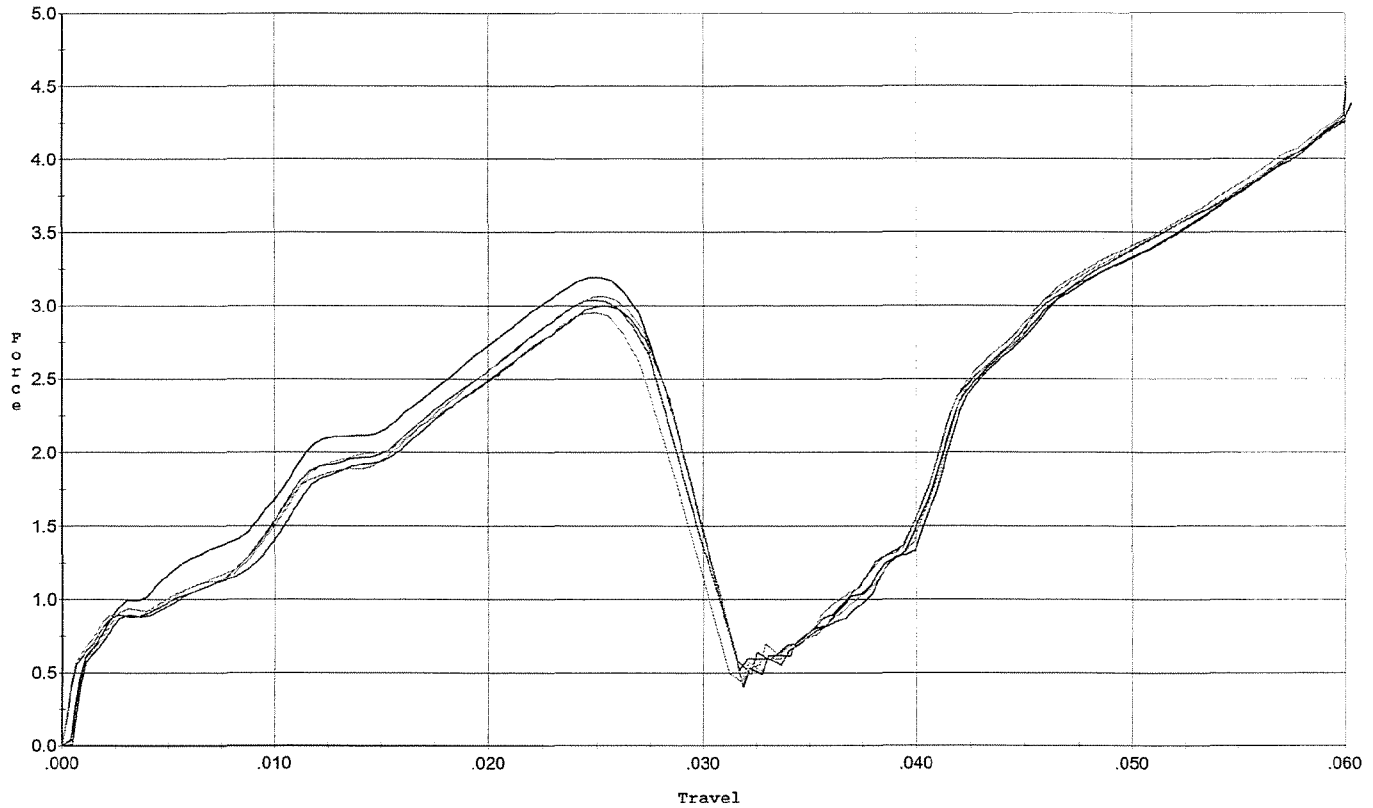
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.072	0.028	0.00	0.037	0.053		Single Action
2	3.193	0.028	0.00	0.036	0.055		Single Action
3	3.140	0.028	0.00	0.037	0.053		Single Action
4	3.261	0.028	0.00	0.036	0.057		Single Action
5	3.115	0.027	0.00	0.037	0.051		Single Action

173.15

Trigger Profile [lbs,inch]

Profile COLLEEN81309
GunType: Rifle
Make: Remington
Note: cms 8/27/2009

Model: M/24
Serial No: Form# F005
Trigger: 3.0 lbs after 20 cycles +/- .75 lb



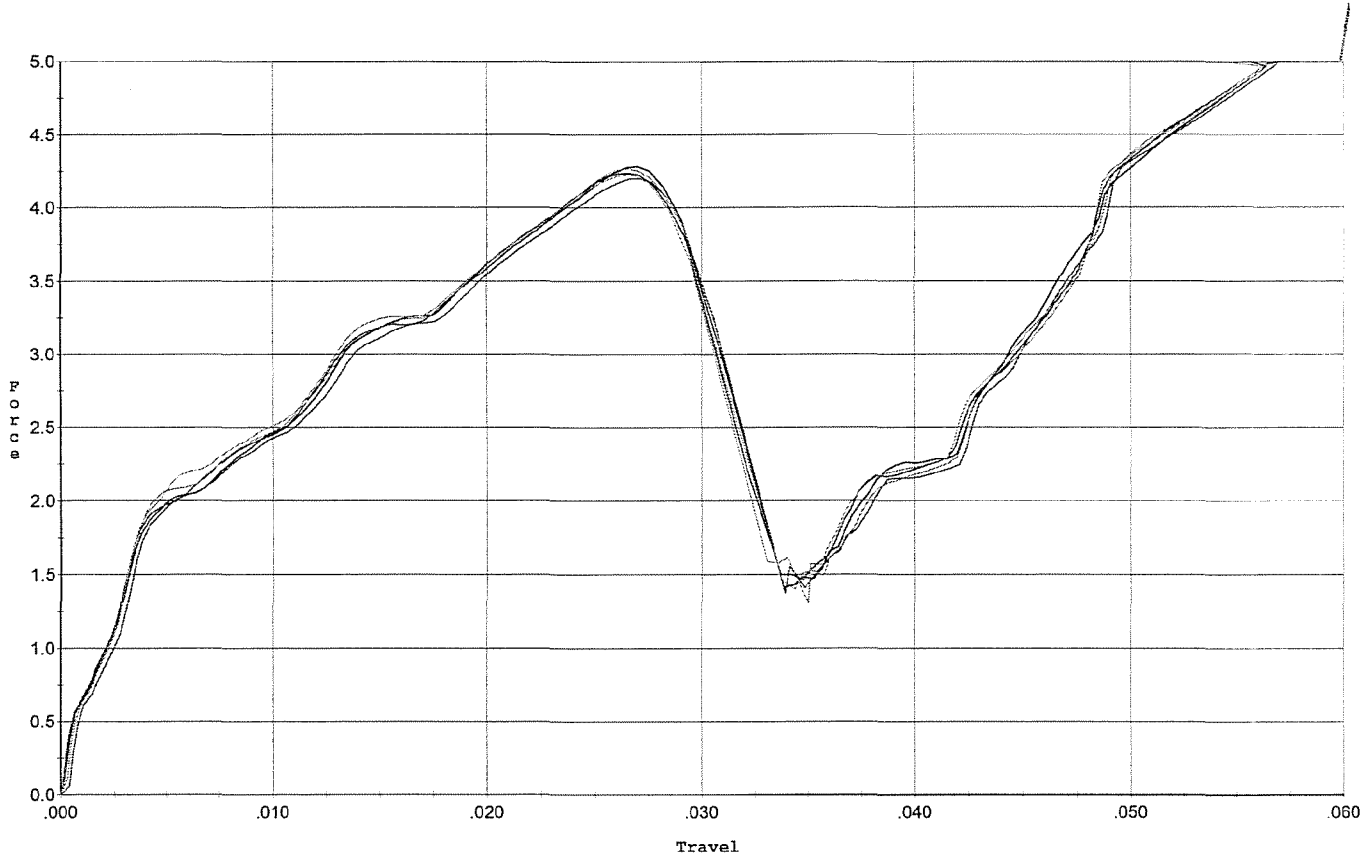
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.002	0.028	0.00	0.037	0.051		Single Action
2	3.194	0.029	0.00	0.037	0.056		Single Action
3	3.037	0.027	0.009	0.037	0.050		Single Action
4	3.063	0.028	0.009	0.037	0.052		Single Action
5	2.952	0.029	0.00	0.037	0.052		Single Action

A-3.05

Trigger Profile [lbs,inch]

Profile COLLEEN81309
GunType: Rifle
Make: Remington
Note: cms 8/27/2009

Model: M/24
Serial No: Form# F005
Trigger: 4.0 lbs ini +/- 1.0 lb



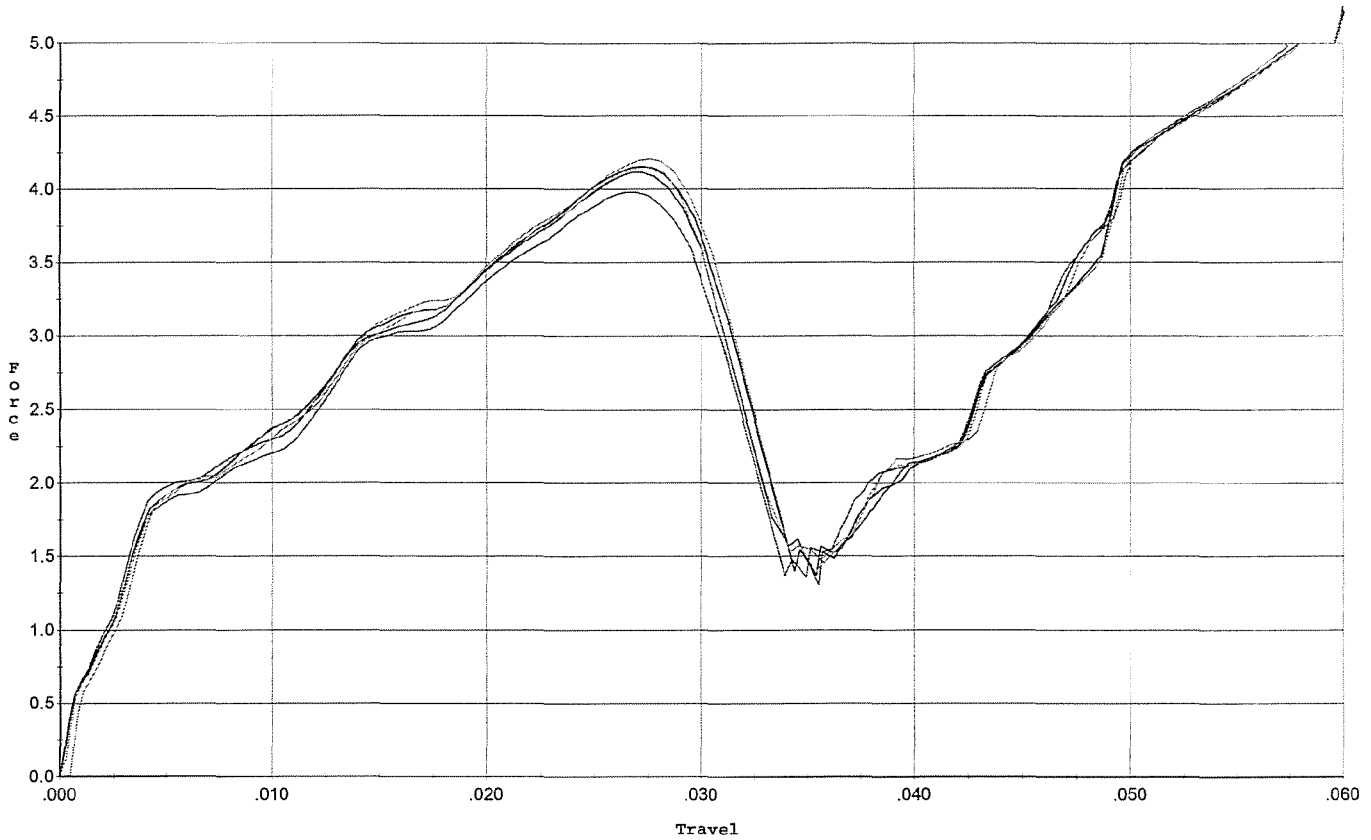
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.235	0.029	0.00	0.032	0.081		Single Action
2	4.282	0.031	0.00	0.029	0.086		Single Action
3	4.198	0.031	0.00	0.031	0.083		Single Action
4	4.229	0.030	0.00	0.033	0.082		Single Action
5	4.266	0.029	0.00	0.034	0.081		Single Action

A-424

Trigger Profile [lbs,inch]

Profile: COLLEEN81309
GunType: Rifle
Make: Remington
Note: cms 8/27/2009

Model: M/24
Serial No: Form# F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



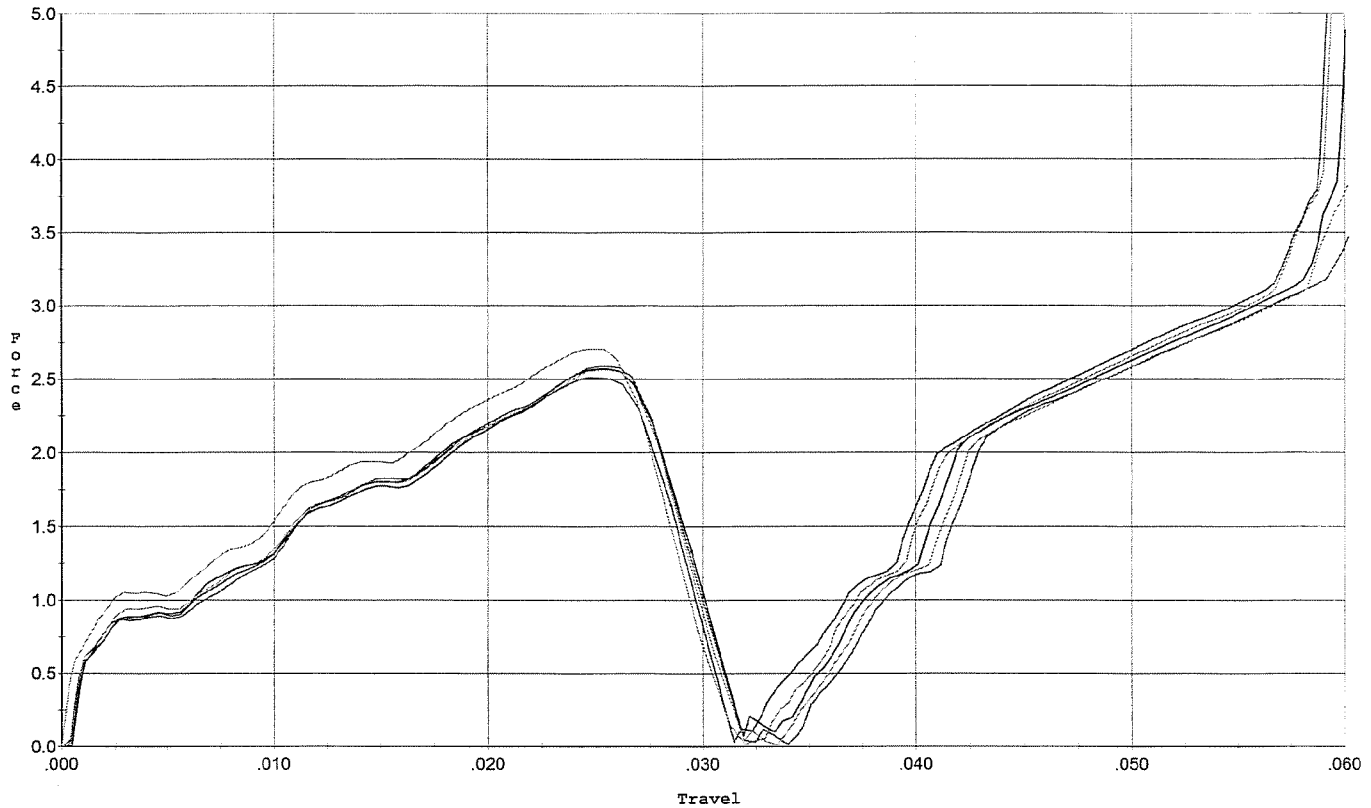
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.115	0.030	0.00	0.033	0.081		Single Action
2	4.155	0.031	0.00	0.030	0.084		Single Action
3	3.980	0.031	0.00	0.034	0.081		Single Action
4	4.149	0.030	0.00	0.033	0.080		Single Action
5	4.205	0.031	0.00	0.030	0.083		Single Action

A-4.12

Trigger Profile [lbs,inch]

Profile COLLEEN81309
 GunType: Rifle
 Make: Remington
 Note: cms 8/27/2009

Model: M/24
 Serial No: Form# F005
 Trigger: reset to 2.5 lbs +/- .50 lb for final test



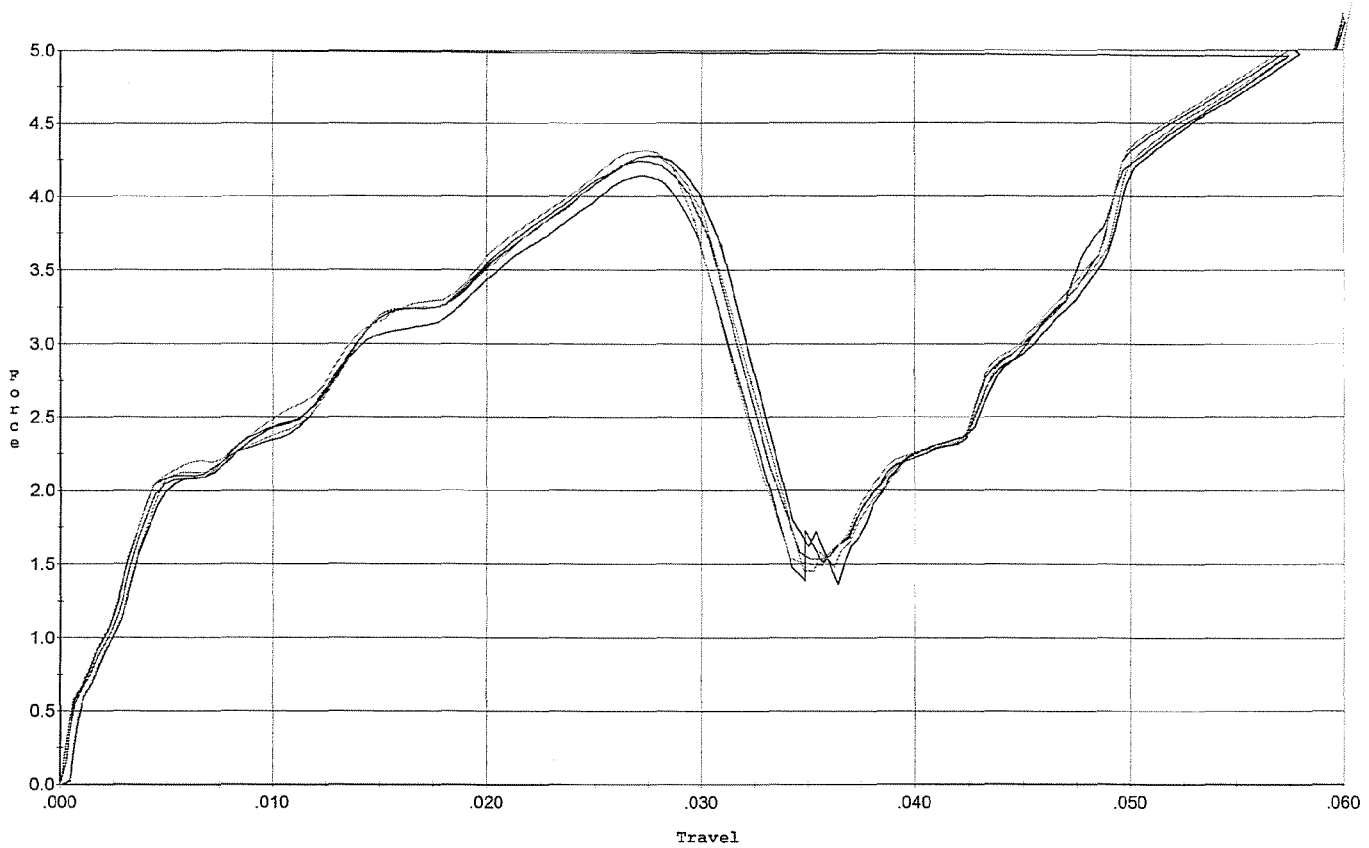
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.510	0.028	0.00	0.037	0.045		Single Action
2	2.569	0.029	0.00	0.037	0.047		Single Action
3	2.585	0.028	0.010	0.038	0.044		Single Action
4	2.562	0.028	0.010	0.038	0.045		Single Action
5	2.707	0.027	0.006	0.037	0.047		Single Action

A-2.58

Trigger Profile [lbs,inch]

Profile COLLEEN81309
GunType: Rifle
Make: Remington
Note: cms 8/27/2009

Model: M/24
Serial No: Form# F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.145	0.030	0.012	0.032	0.081		Single Action
2	4.276	0.031	0.00	0.029	0.086		Single Action
3	4.242	0.030	0.008	0.029	0.084		Single Action
4	4.314	0.030	0.00	0.033	0.083		Single Action
5	4.274	0.032	0.012	0.029	0.089		Single Action

A-4.25