

6869840

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker

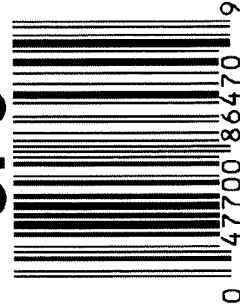


BM FORM

ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6869840

UPC



GUN SERIAL # G 6869840

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-14-09	SP
430	ASSEMBLE TO STOCK		8-15-09	SP
440	PROOF		8-14-09	SP
460	CHECK HEADSPACE	MAGNA - FLUX	8-14-09	SP
470	DIS-ASSEMBLE ACTION	2009	8-14-09	SP
472	SERIALIZE BOLT HANDLE		8-15-09	SP
480	MAGNAFLUX BBL ACTION	OPERATOR	8-19-09	SP
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		8/19/09	SP
510	DRILL AND TAP SIGHT HOLES		8-17-09	SP
520	GOFF BLAST BBL / REC		8/21/09	SP
540	APPLY COATINGS (BARREL ACTION)		8/29	—
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-1-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-1-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	9-1-09	SP
	D) OIL FIRING PIN ASSEMBLY		9-4-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

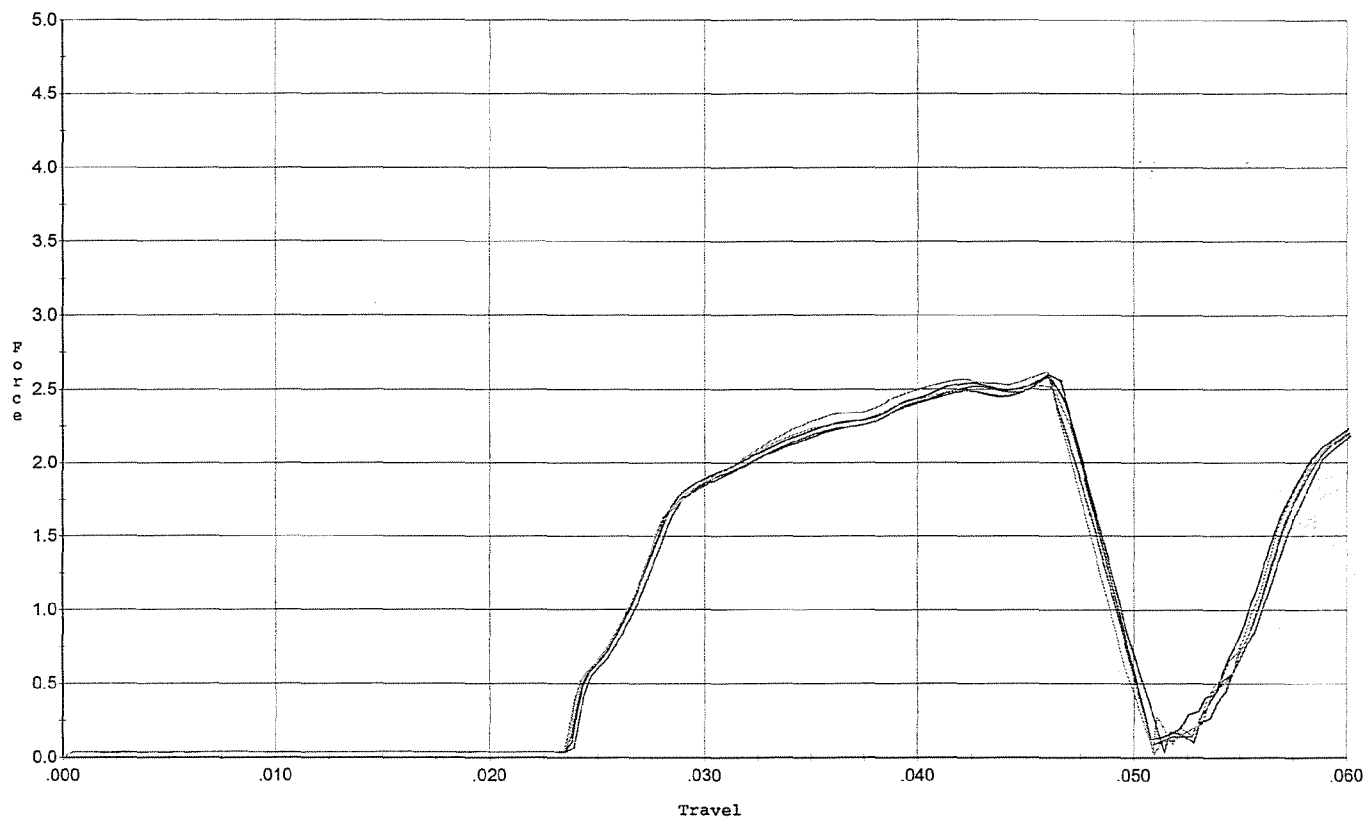
560	BARBER - M24 009558 F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>3°</u> <u>3°</u> <u>3°</u>	9/8/09	LB
CONT.					
	G) SAFETY OFF FORCE	2 LBS MIN	<u>9°</u> <u>7°</u> <u>7°</u>	9/8/09	LB
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	<u>.022</u> <u>.023</u> <u>.023</u>	9/8/09	LB
	J) ASSEMBLE STOCK			9-4-09	R.S.D.
	K) ASSEMBLE SWIVEL STUDS			9/8/09	LB
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				
	M) IRON SIGHT ALIGNMENT				
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u> FAIL <u>PASS</u> FAIL	9-4-09	R.S.D.
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
660	INSPECT FOR LIVE AMMO			9-4-09	RF
670	FINAL INSPECTION A) HEADSPACE			9/8/09	LB
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.11</u> <u>2.22</u> <u>2.22</u> <u>2.30</u> <u>2.22</u>	9/8/09	LB
	C) FUNCTION			9/8/09	LB
690	PACK			9-9-09	TL

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: cms 8/31/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs ini +/- .50 lb



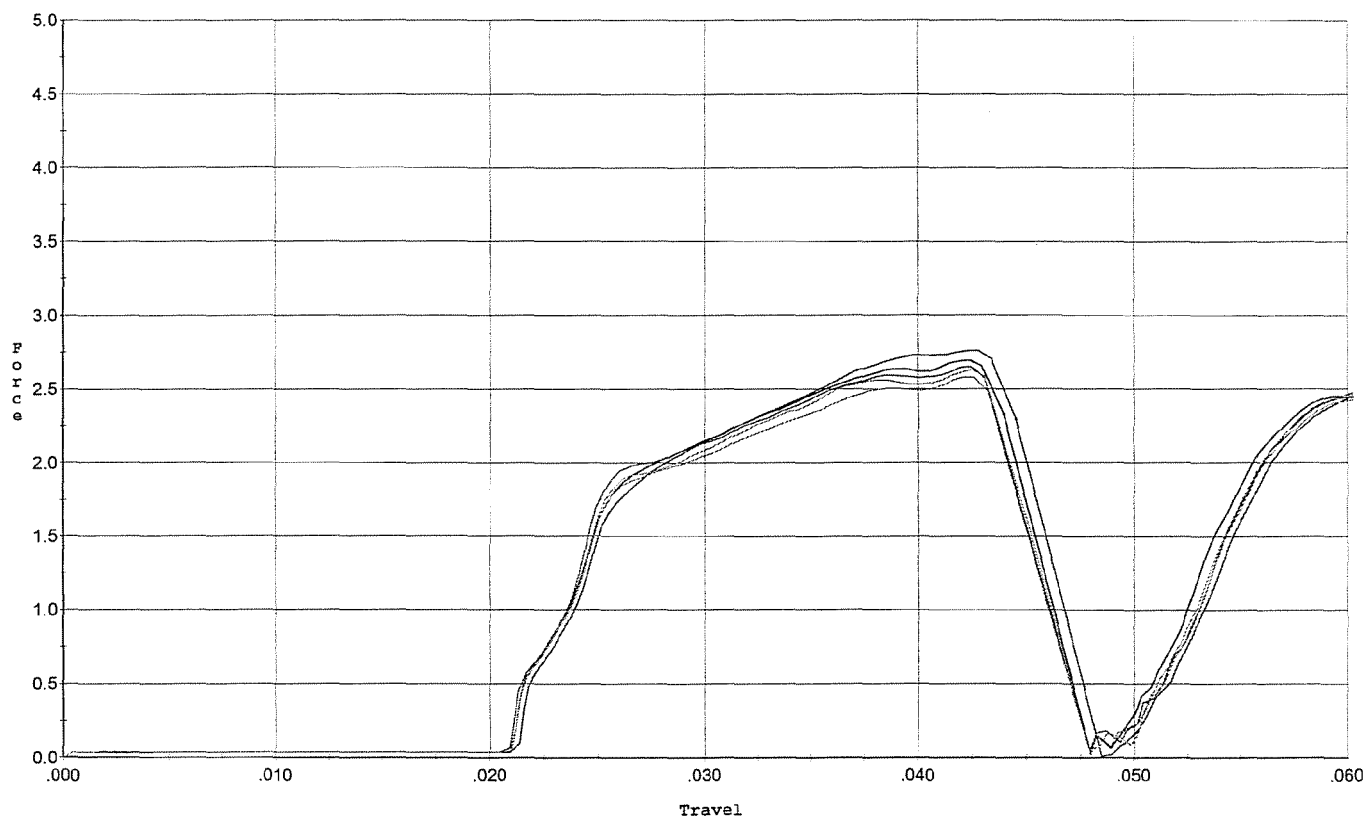
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.600	0.047	0.024	0.036	0.047		Set Trigger
2	2.598	0.047	0.024	0.035	0.048		Set Trigger
3	2.584	0.048	0.024	0.036	0.049		Set Trigger
4	2.532	0.046	0.024	0.036	0.047		Set Trigger
5	2.619	0.047	0.024	0.035	0.049		Set Trigger

A - 2.58

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: cms 8/31/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles +/- .50 lb



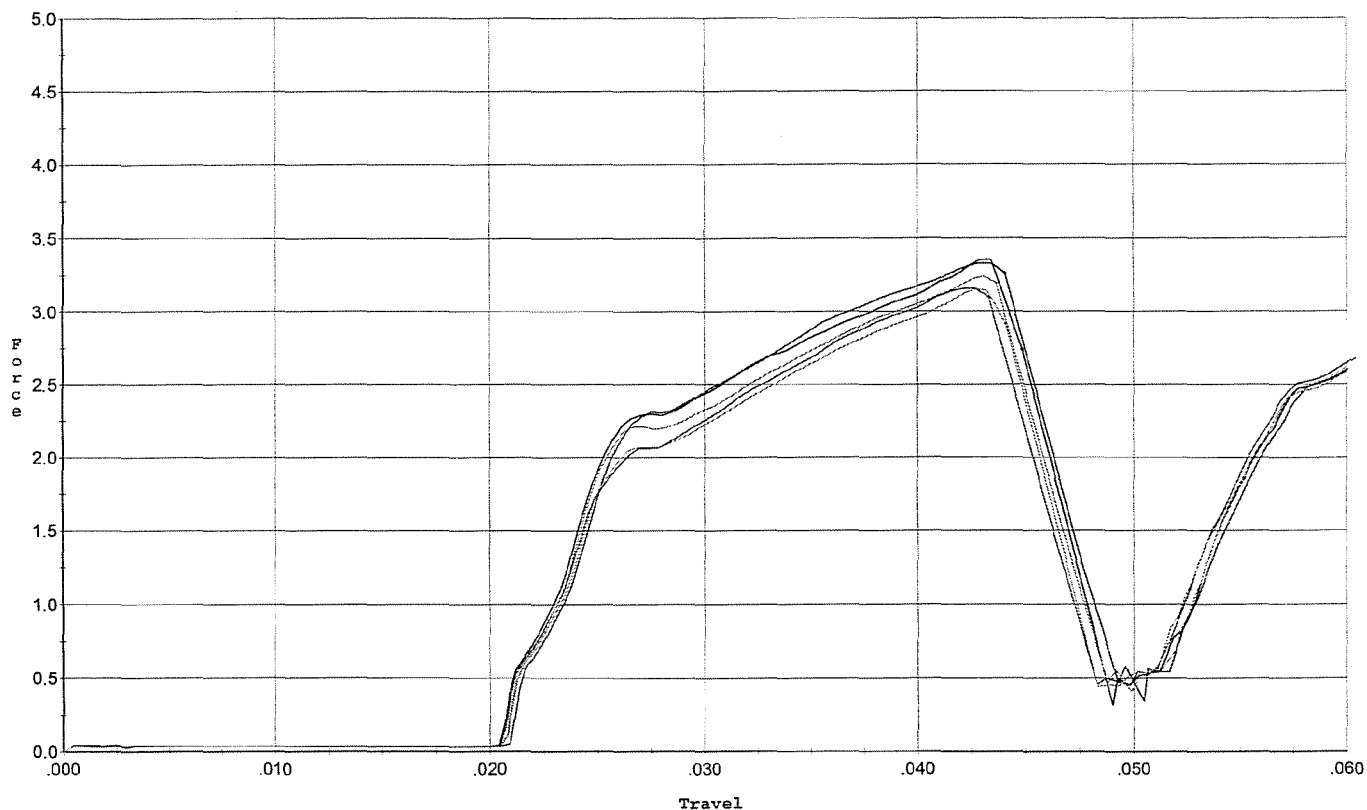
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.760	0.045	0.021	0.035	0.051		Set Trigger
2	2.696	0.044	0.021	0.035	0.050		Set Trigger
3	2.651	0.043	0.021	0.036	0.048		Set Trigger
4	2.632	0.045	0.021	0.036	0.050		Set Trigger
5	2.580	0.043	0.021	0.036	0.046		Set Trigger

A-2.66

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: cms 8/31/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs ini +/- .75 lb



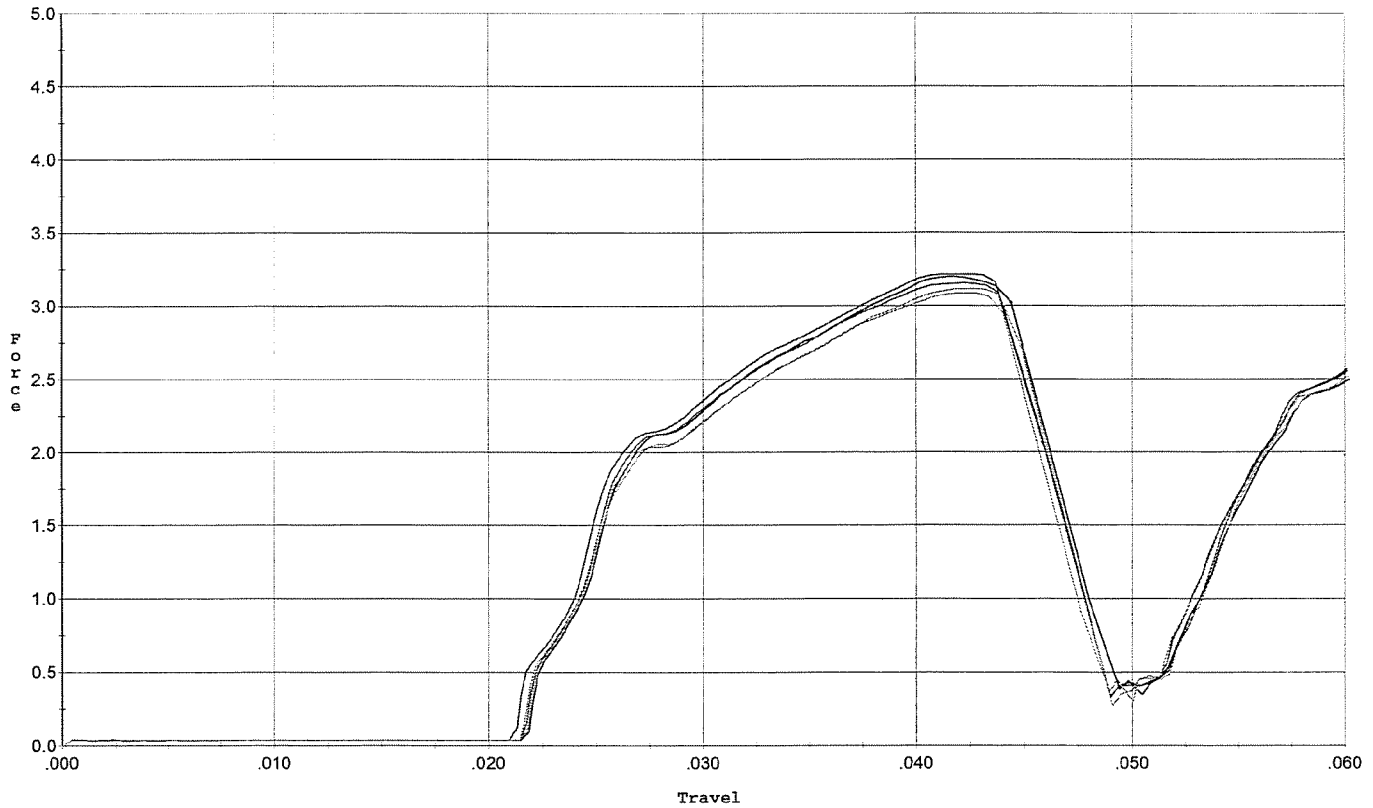
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.330	0.044	0.021	0.033	0.060		Set Trigger
2	3.355	0.045	0.021	0.033	0.061		Set Trigger
3	3.157	0.043	0.021	0.034	0.054		Set Trigger
4	3.153	0.044	0.021	0.034	0.055		Set Trigger
5	3.241	0.044	0.021	0.034	0.057		Set Trigger

4-3-24

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: cms 8/31/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs after 20 cycles+/- .75 lb



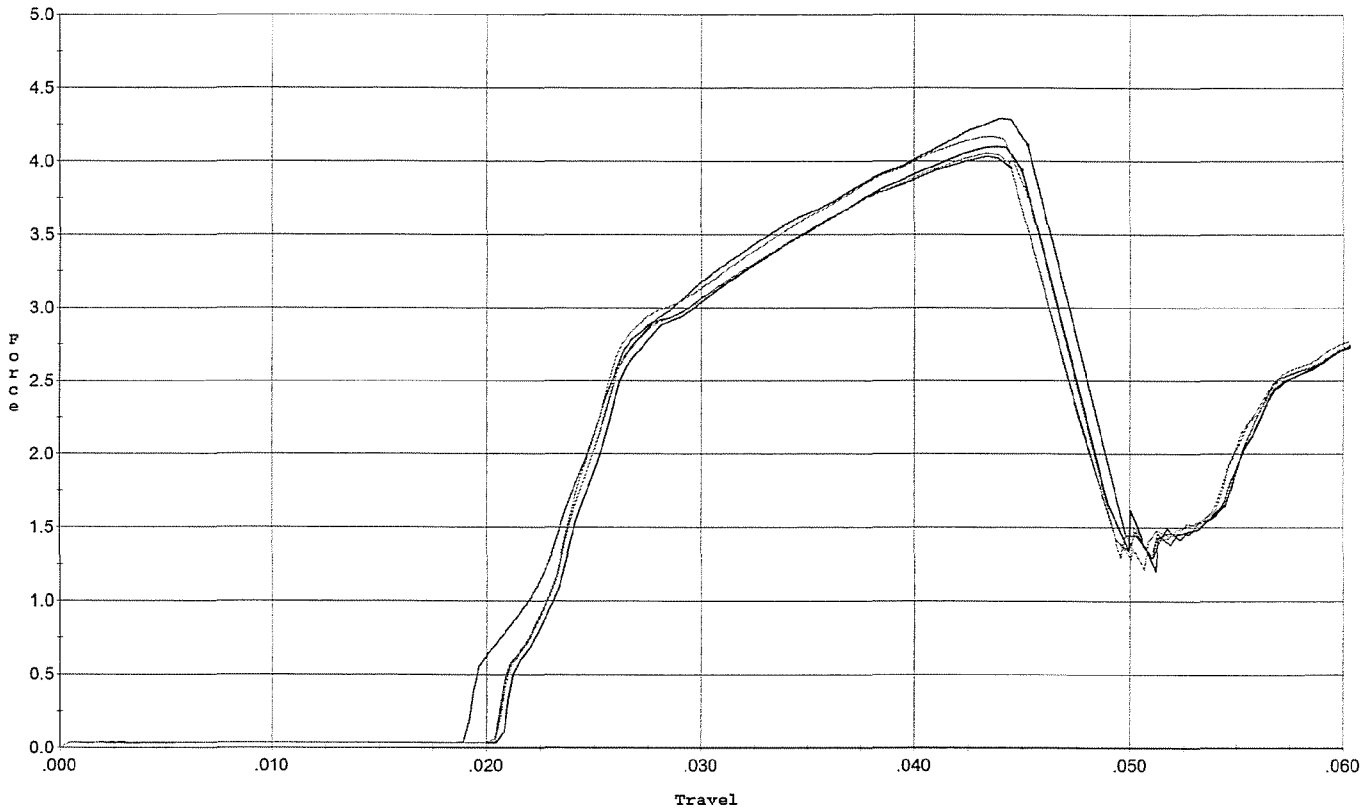
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.215	0.046	0.021	0.033	0.059		Set Trigger
2	3.199	0.044	0.022	0.033	0.057		Set Trigger
3	3.157	0.046	0.022	0.033	0.058		Set Trigger
4	3.118	0.045	0.022	0.034	0.056		Set Trigger
5	3.085	0.044	0.022	0.034	0.054		Set Trigger

4.3.15

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: cms 8/31/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



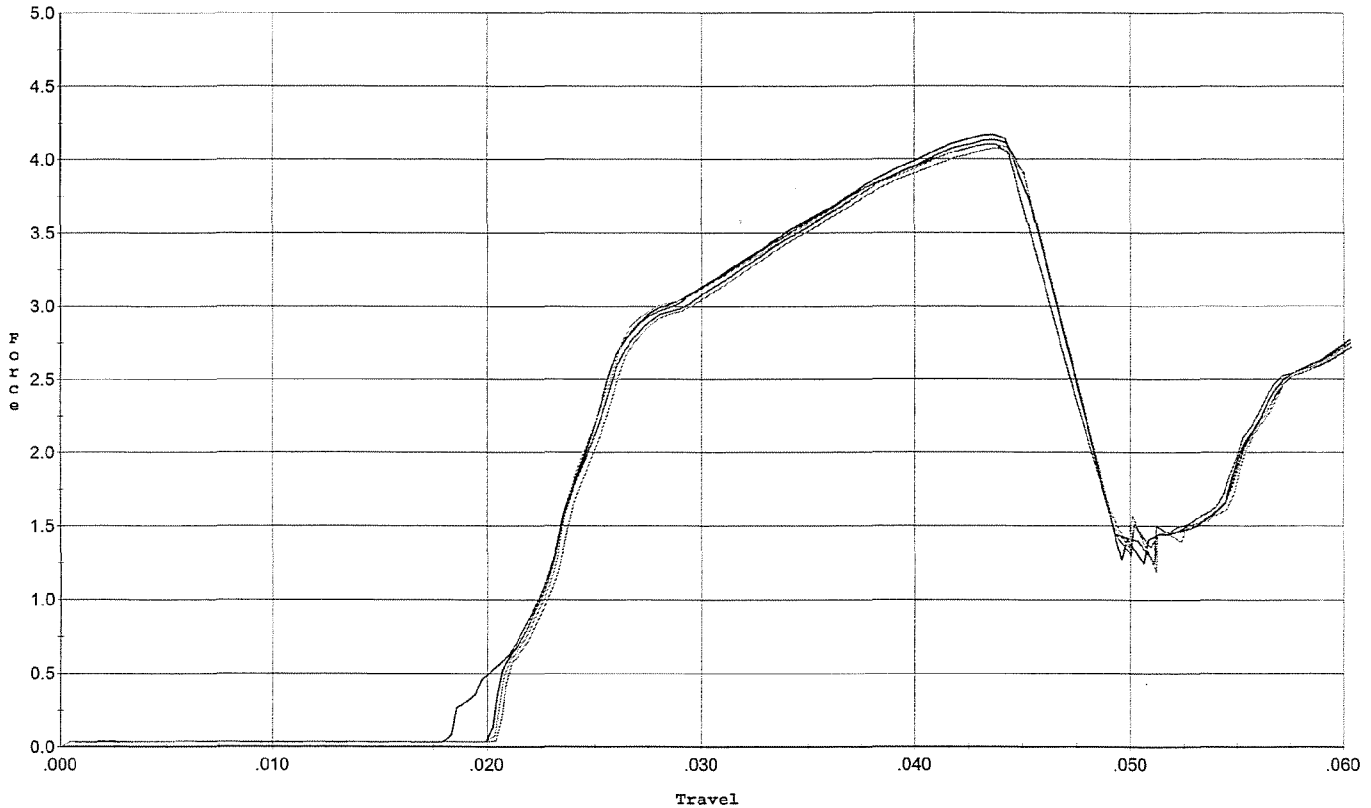
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.292	0.045	0.019	0.030	0.082		Set Trigger
2	4.101	0.045	0.021	0.030	0.076		Set Trigger
3	4.034	0.044	0.021	0.031	0.075		Set Trigger
4	4.055	0.044	0.021	0.031	0.075		Set Trigger
5	4.172	0.045	0.021	0.030	0.079		Set Trigger

A-24.13

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: cms 8/31/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



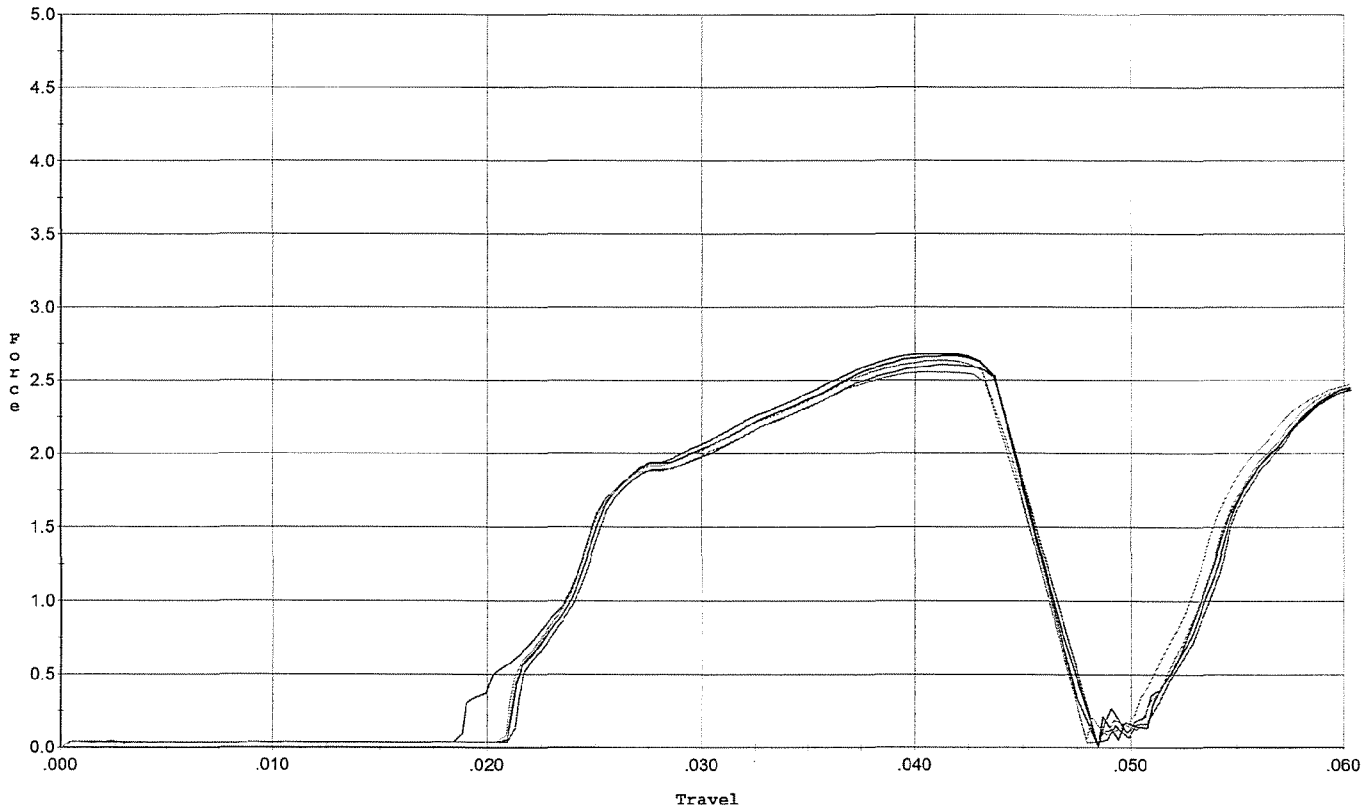
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.131	0.045	0.019	0.031	0.079		Set Trigger
2	4.166	0.045	0.020	0.030	0.080		Set Trigger
3	4.098	0.044	0.020	0.031	0.077		Set Trigger
4	4.099	0.045	0.021	0.031	0.079		Set Trigger
5	4.074	0.045	0.021	0.031	0.077		Set Trigger

A.4.11

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: cms 8/31/2009

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs +/- .50 lb for final test



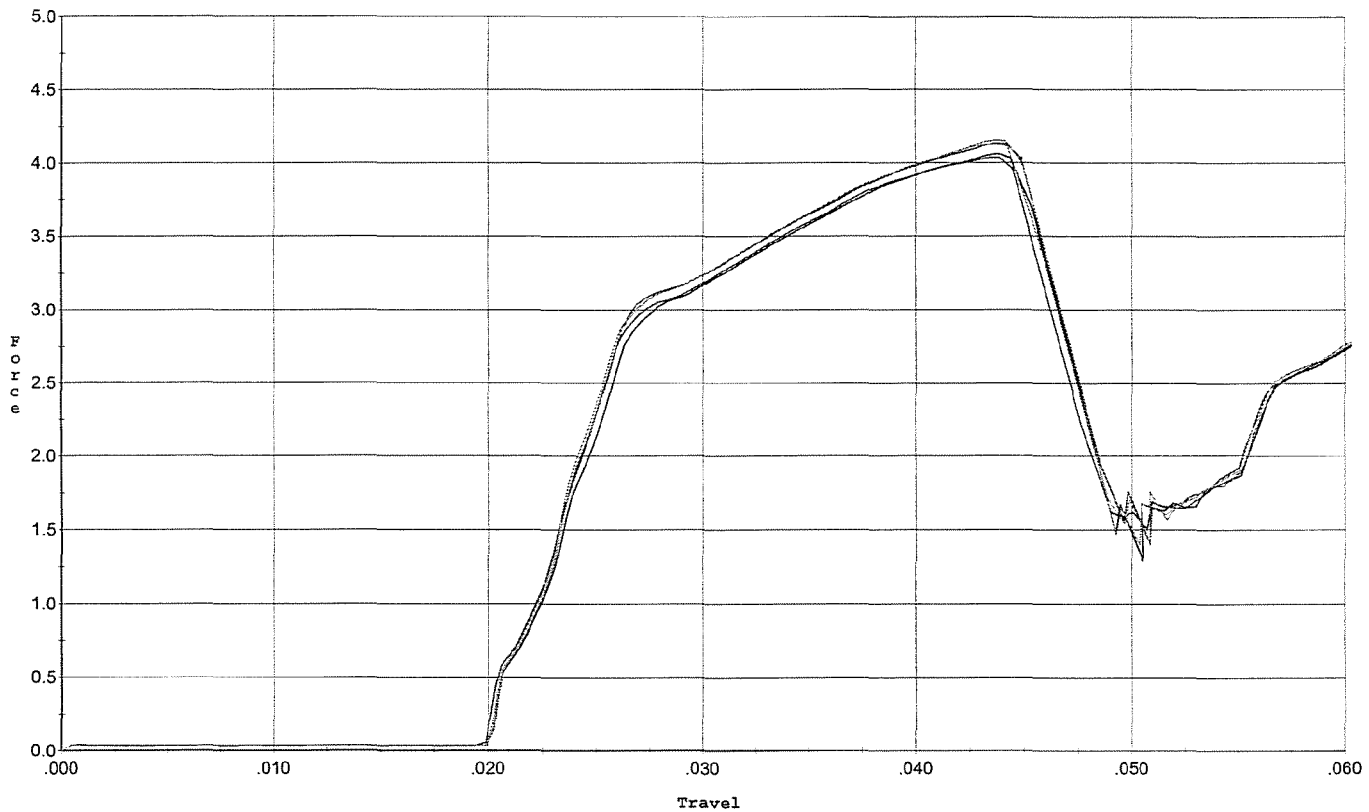
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.678	0.044	0.019	0.035	0.050		Set Trigger
2	2.667	0.044	0.021	0.035	0.048		Set Trigger
3	2.605	0.044	0.021	0.035	0.047		Set Trigger
4	2.633	0.045	0.021	0.035	0.049		Set Trigger
5	2.557	0.045	0.021	0.035	0.048		Set Trigger

7.2.62

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/31/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.036	0.044	0.020	0.031	0.078		Set Trigger
2	4.061	0.045	0.020	0.030	0.079		Set Trigger
3	4.133	0.045	0.020	0.030	0.080		Set Trigger
4	4.153	0.045	0.020	0.030	0.080		Set Trigger
5	4.128	0.046	0.020	0.030	0.082		Set Trigger

A-4.10