

06869841

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker

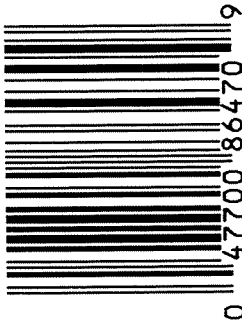


BM FORM

ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6869841

UPC



GUN SERIAL # G 6869841

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-14-09	SP
430	ASSEMBLE TO STOCK		8-15-09	SP
440	PROOF		8-14-09	SP
460	CHECK HEADSPACE	MAGNA - FLUX	8-14-09	SP
470	DIS-ASSEMBLE ACTION		8-14-09	SP
472	SERIALIZE BOLT HANDLE		8-14-09	SP
480	MAGNAFLUX BBL ACTION	OPERATOR 	8-19-09	
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		8/19/09	OWD
510	DRILL AND TAP SIGHT HOLES		8-17-09	SP
520	GOFF BLAST BBL / REC		8/21/09	guf
540	APPLY COATINGS (BARREL ACTION)		8/24	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-24-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-24-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	8-24-09	SP
	D) OIL FIRING PIN ASSEMBLY		8-27-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

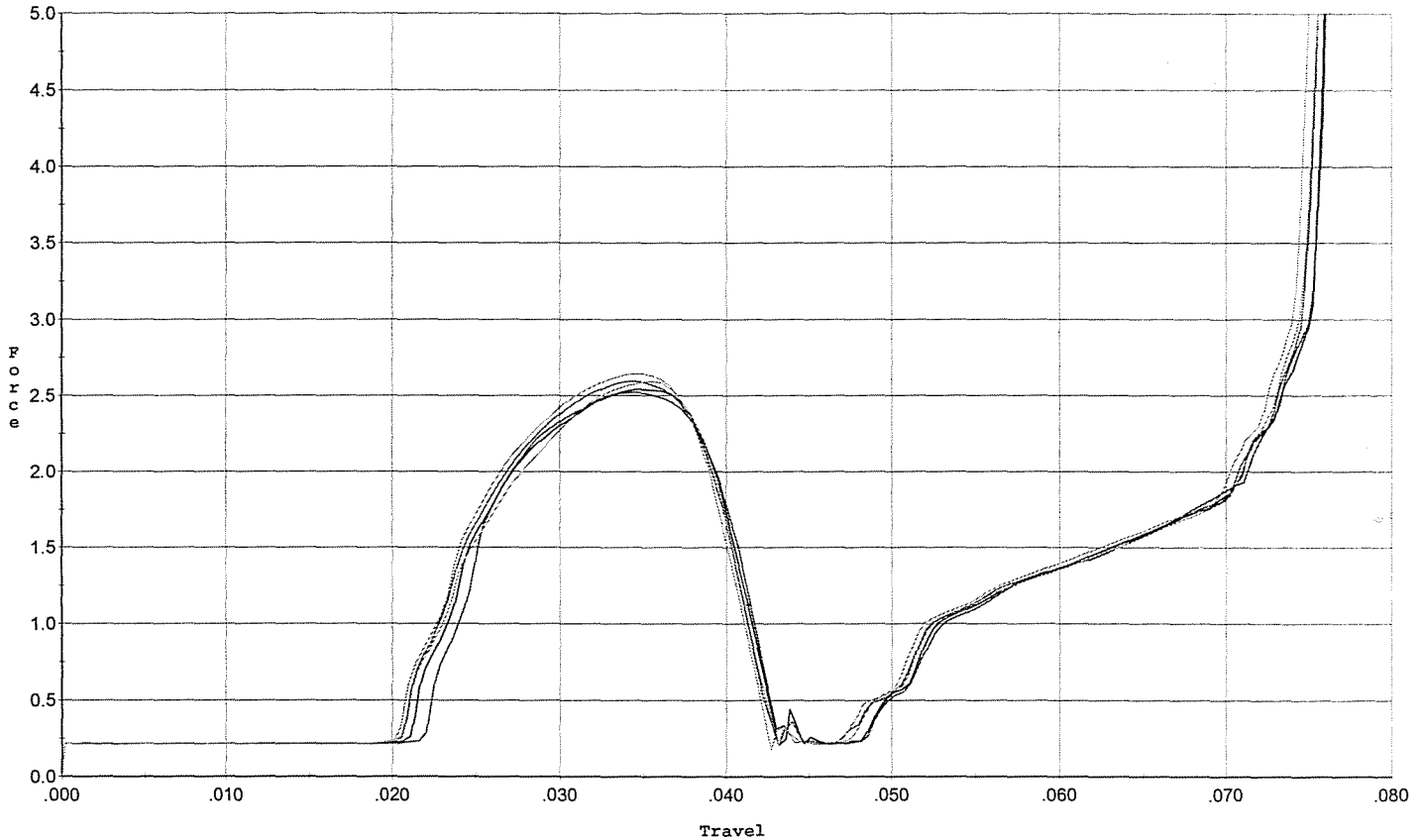
560	F) SAFETY ON FORCE	3 LBS MIN 10 LBS MAX	<u>3°</u>	<u>3°</u>	<u>3°</u>	8/31/09	RB		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>7°</u>	<u>7°</u>	<u>7°</u>	8/31/09	RB		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.024</u>	<u>.024</u>	<u>.024</u>	8/31/09	RB		
	J) ASSEMBLE STOCK					8-27-09	R. H		
	K) ASSEMBLE SWIVEL STUDS					8/31/09	RB		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		(PASS)	FAIL		8-29-09	RP		
			(PASS)	FAIL					
	MALFUNCTION	CORRECTION	N/A						
	MALFUNCTION	CORRECTION							
	MALFUNCTION	CORRECTION							
	MALFUNCTION	CORRECTION							
660	INSPECT FOR LIVE AMMO					8-29-09	SR		
670	FINAL INSPECTION A) HEADSPACE					8/31/09	RB		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.79</u>	<u>2.73</u>	<u>2.72</u>	<u>2.72</u>	<u>2.69</u>	8/31/09	RB
	C) FUNCTION					8/31/09	RB		
690	PACK					9/1/09	Fm		

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/20/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



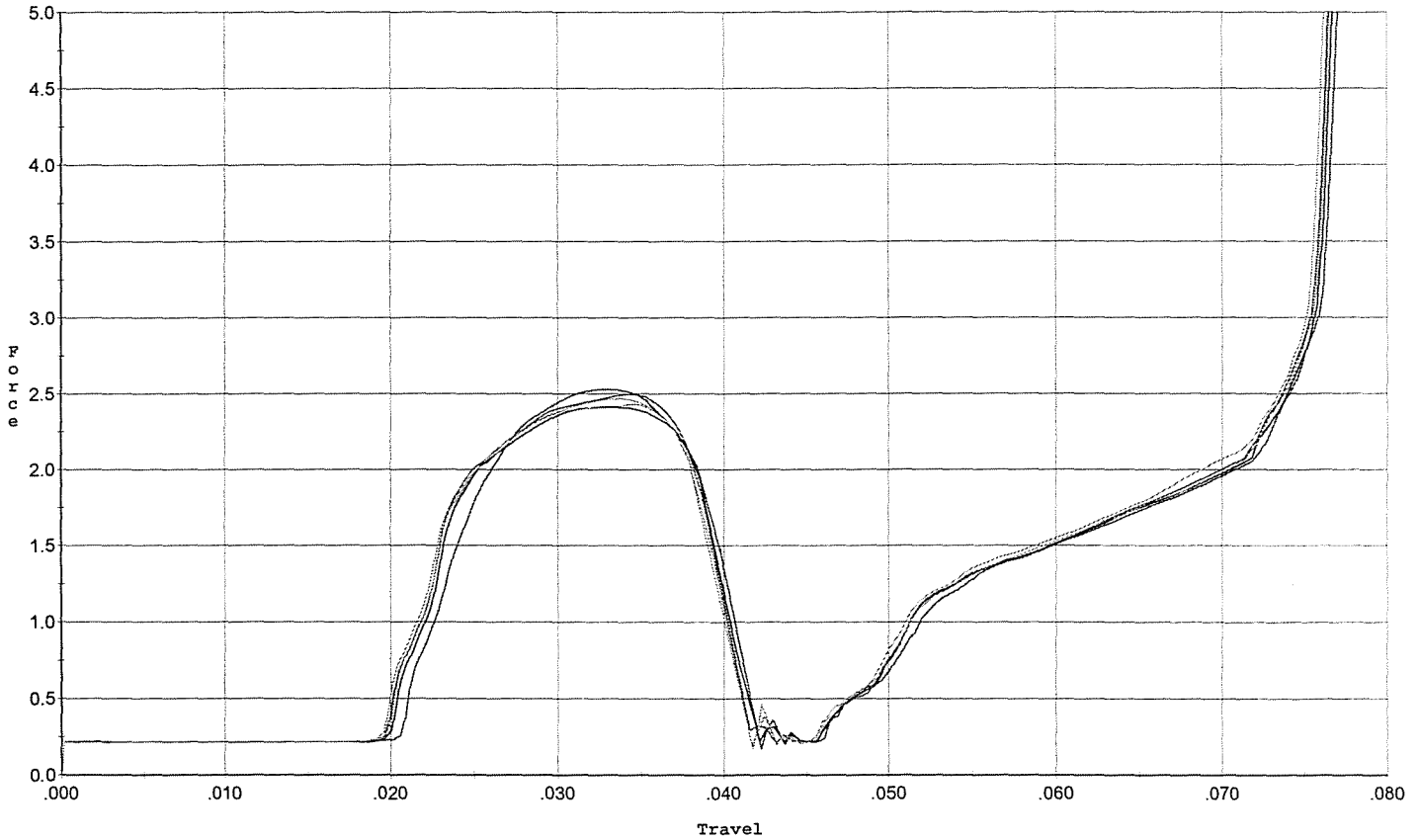
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.520	0.041	0.022	0.040	0.042		Set Trigger
2	2.541	0.041	0.021	0.040	0.044		Set Trigger
3	2.594	0.040	0.021	0.040	0.043		Set Trigger
4	2.593	0.040	0.021	0.040	0.042		Set Trigger
5	2.643	0.041	0.021	0.039	0.045		Set Trigger

Avg 2.57

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 8/20/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



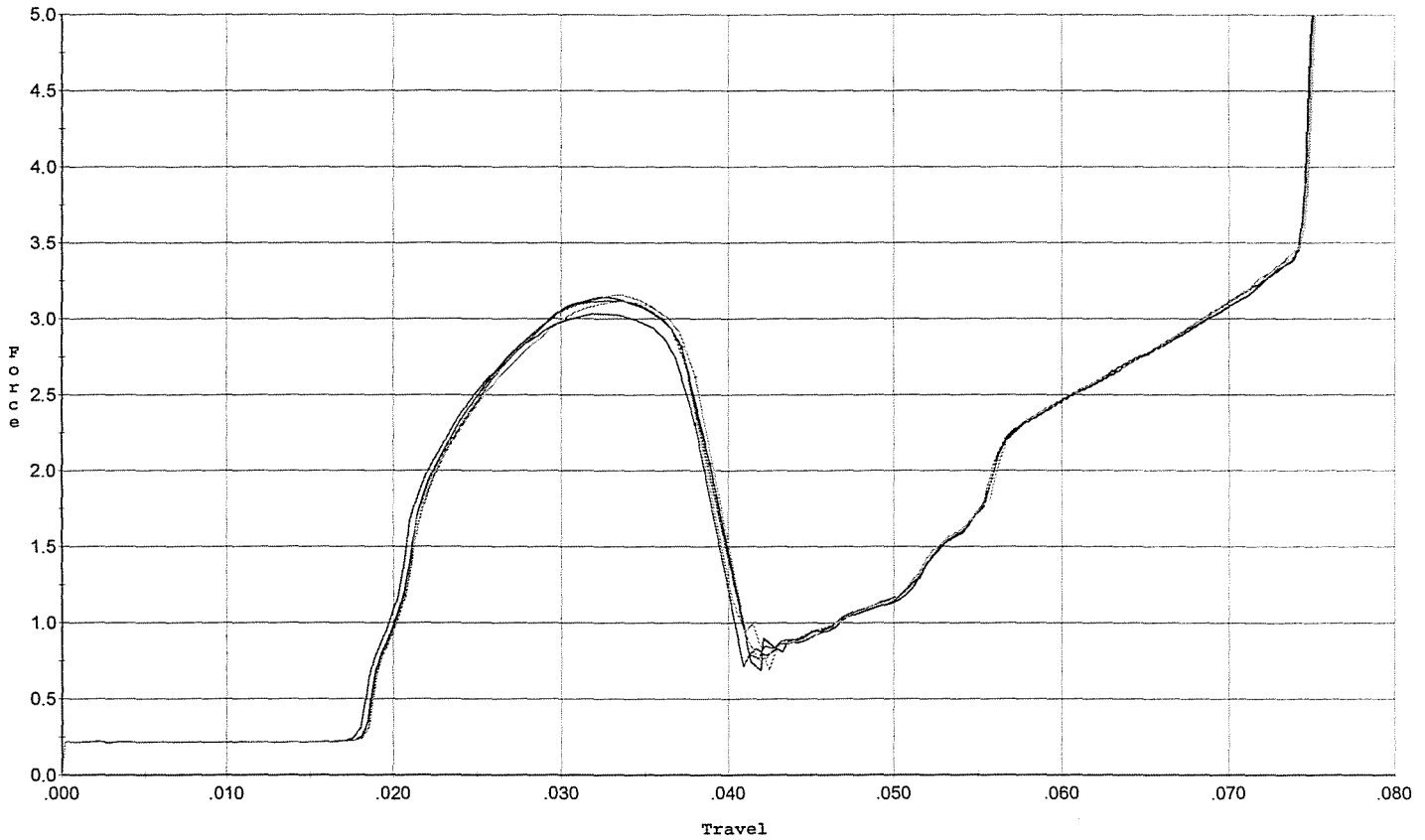
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.528	0.040	0.021	0.044	0.042		Set Trigger
2	2.412	0.039	0.020	0.045	0.041		Set Trigger
3	2.497	0.039	0.020	0.044	0.043		Set Trigger
4	2.470	0.040	0.020	0.044	0.043		Set Trigger
5	2.429	0.039	0.020	0.044	0.043		Set Trigger

Avg 2.46

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 8/20/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



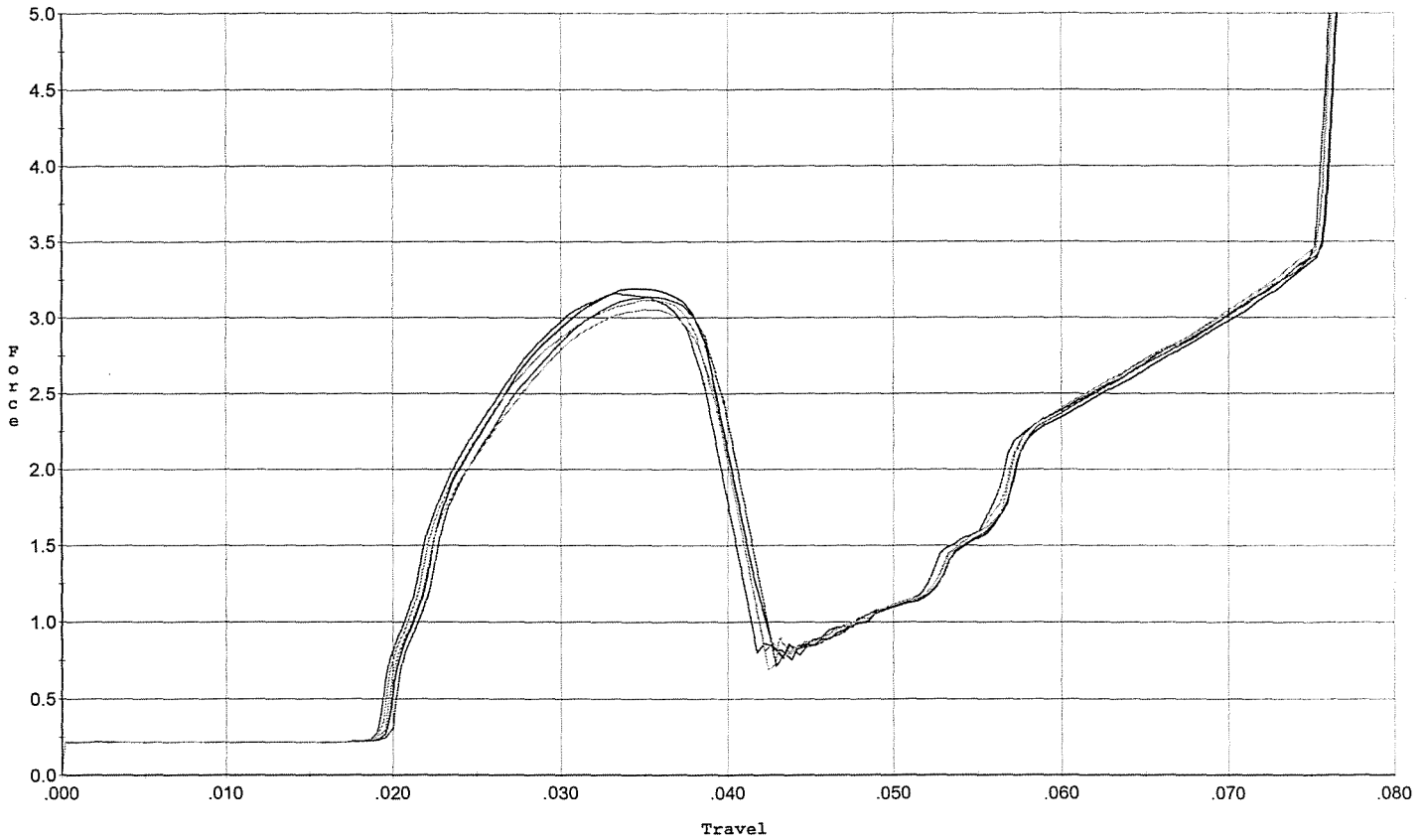
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.032	0.038	0.018	0.042	0.052		Set Trigger
2	3.142	0.039	0.018	0.041	0.054		Set Trigger
3	3.118	0.037	0.019	0.042	0.051		Set Trigger
4	3.113	0.038	0.019	0.041	0.053		Set Trigger
5	3.155	0.037	0.019	0.042	0.052		Set Trigger

Aug 3.11

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 8/20/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



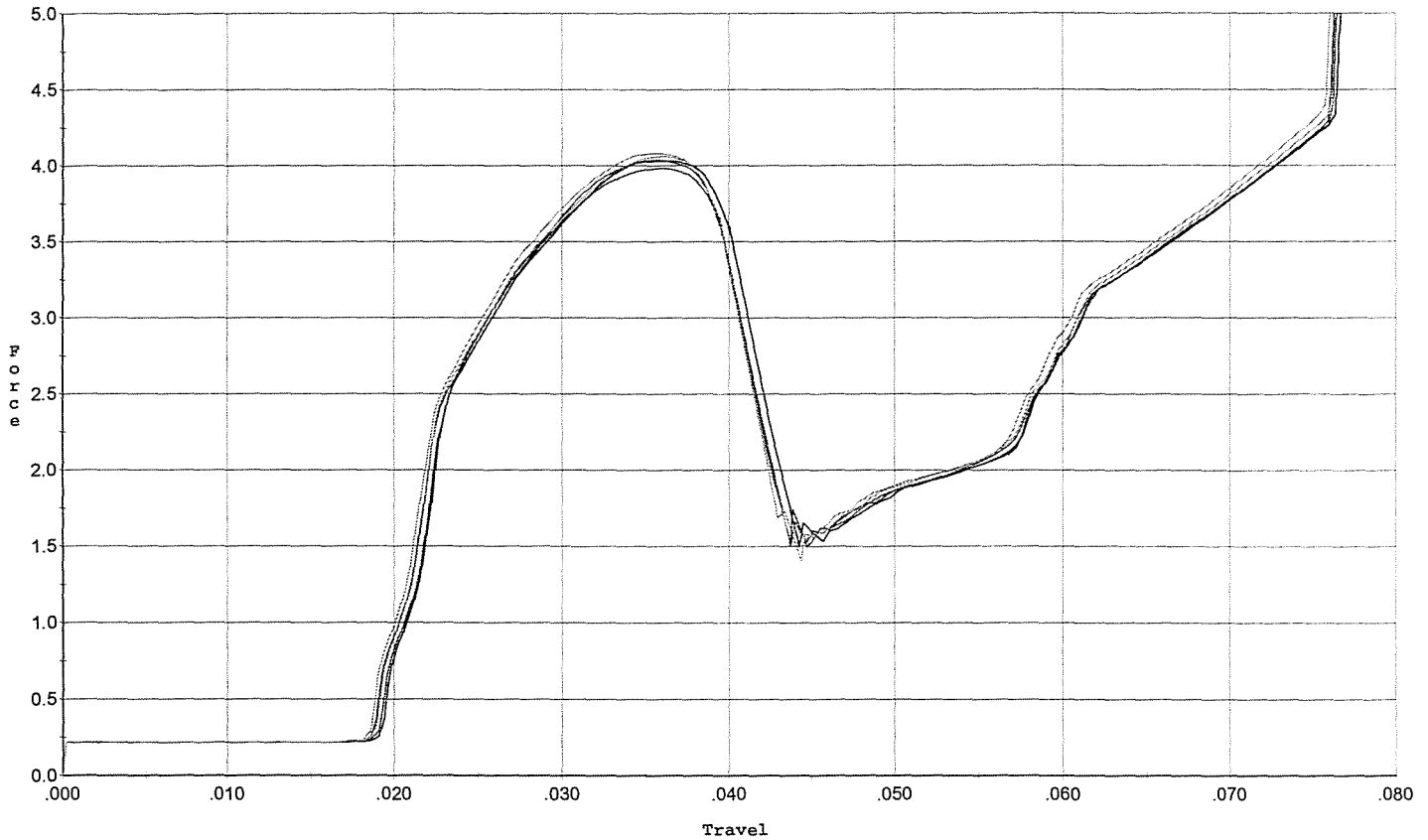
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.158	0.039	0.019	0.042	0.053		Set Trigger
2	3.191	0.039	0.020	0.039	0.053		Set Trigger
3	3.136	0.040	0.020	0.039	0.053		Set Trigger
4	3.055	0.039	0.020	0.039	0.051		Set Trigger
5	3.115	0.039	0.019	0.039	0.053		Set Trigger

Aug 3.13

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/20/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



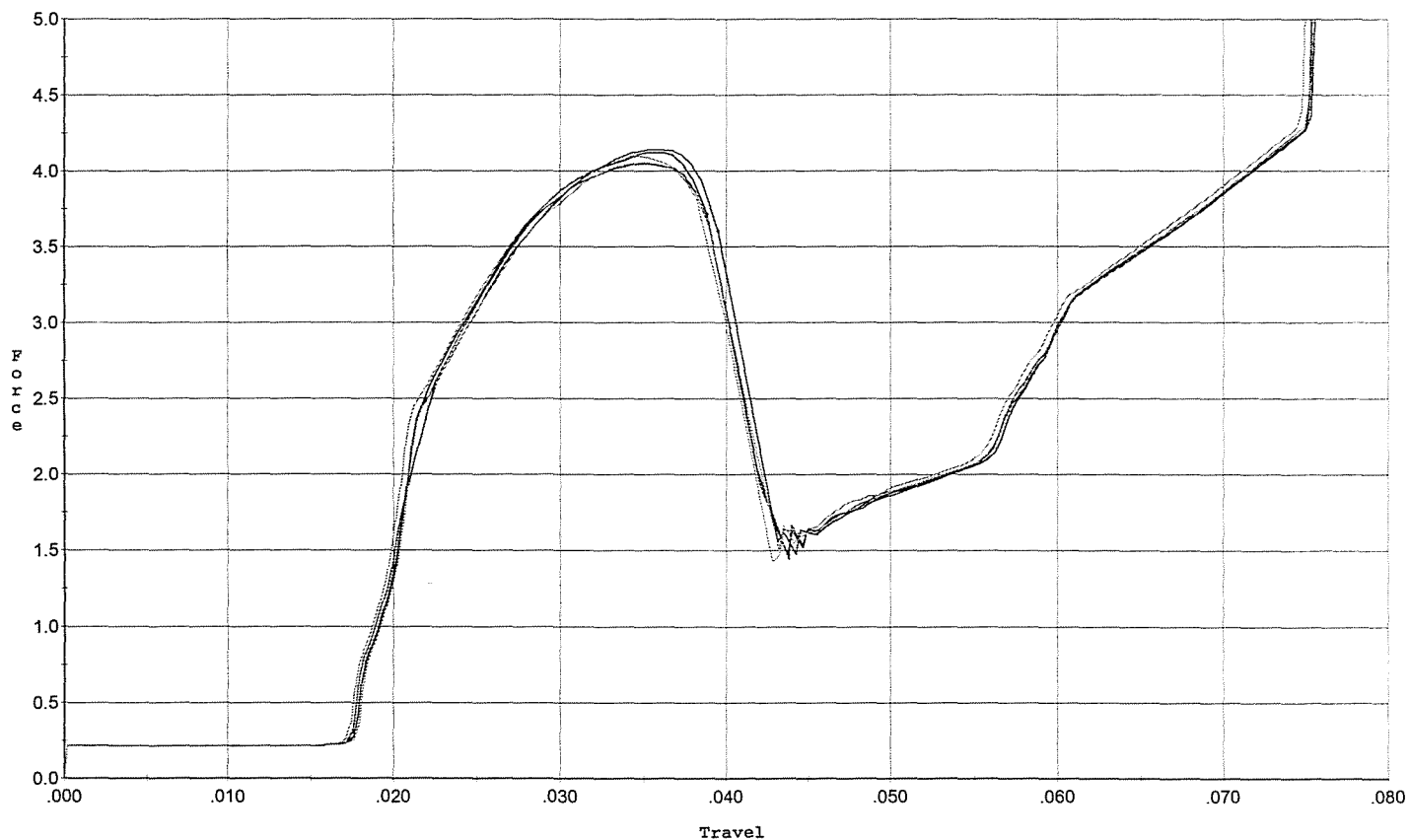
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.984	0.040	0.019	0.035	0.069		Set Trigger
2	4.031	0.040	0.019	0.035	0.071		Set Trigger
3	4.040	0.039	0.019	0.035	0.070		Set Trigger
4	4.061	0.039	0.019	0.035	0.070		Set Trigger
5	4.082	0.040	0.019	0.035	0.071		Set Trigger

Avg 4.04

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 8/20/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



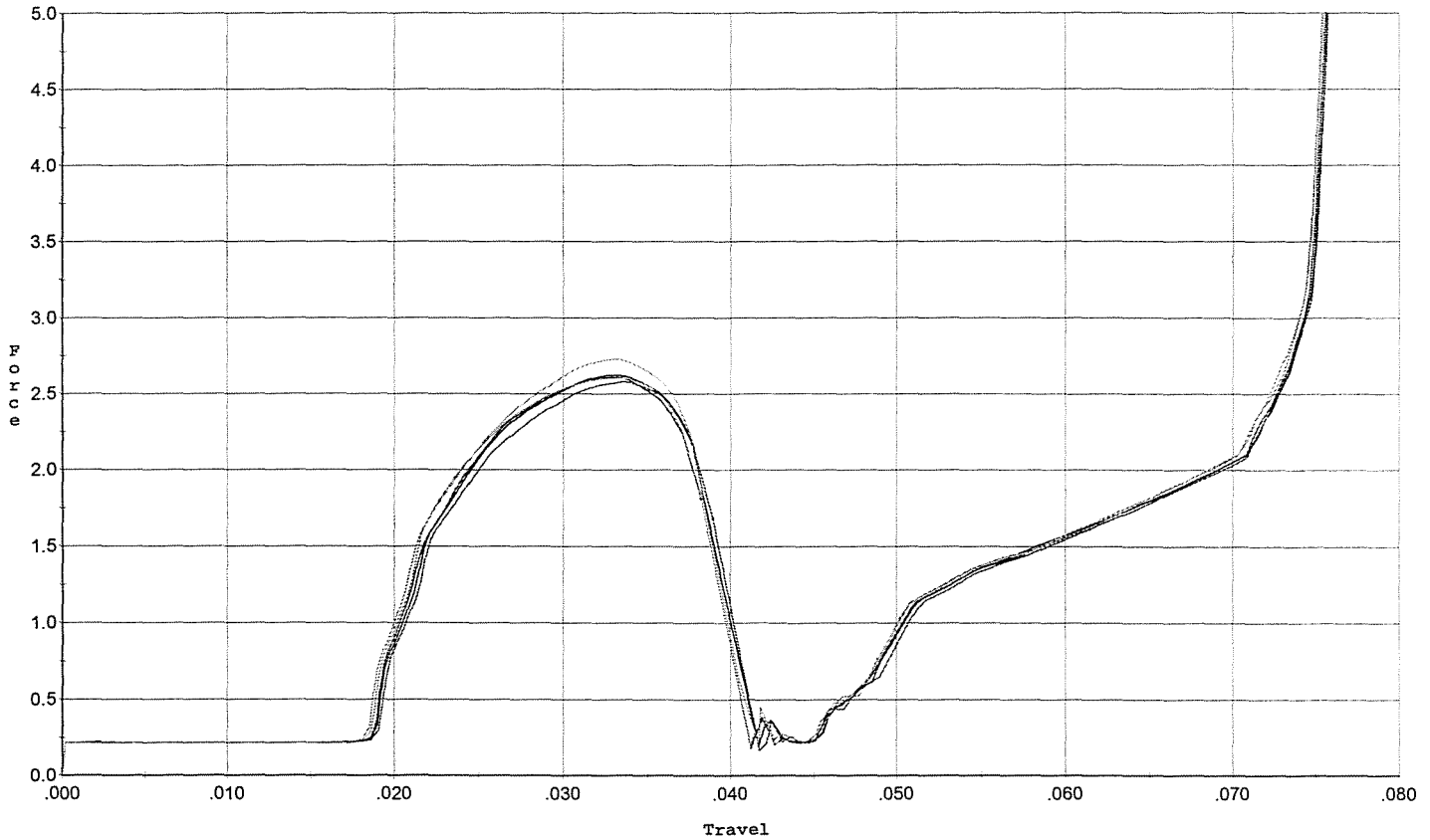
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.142	0.040	0.018	0.034	0.074		Set Trigger
2	4.123	0.039	0.018	0.034	0.073		Set Trigger
3	4.048	0.039	0.018	0.034	0.072		Set Trigger
4	4.055	0.039	0.018	0.034	0.072		Set Trigger
5	4.098	0.040	0.017	0.034	0.075		Set Trigger

Avg 4.09

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/20/09

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



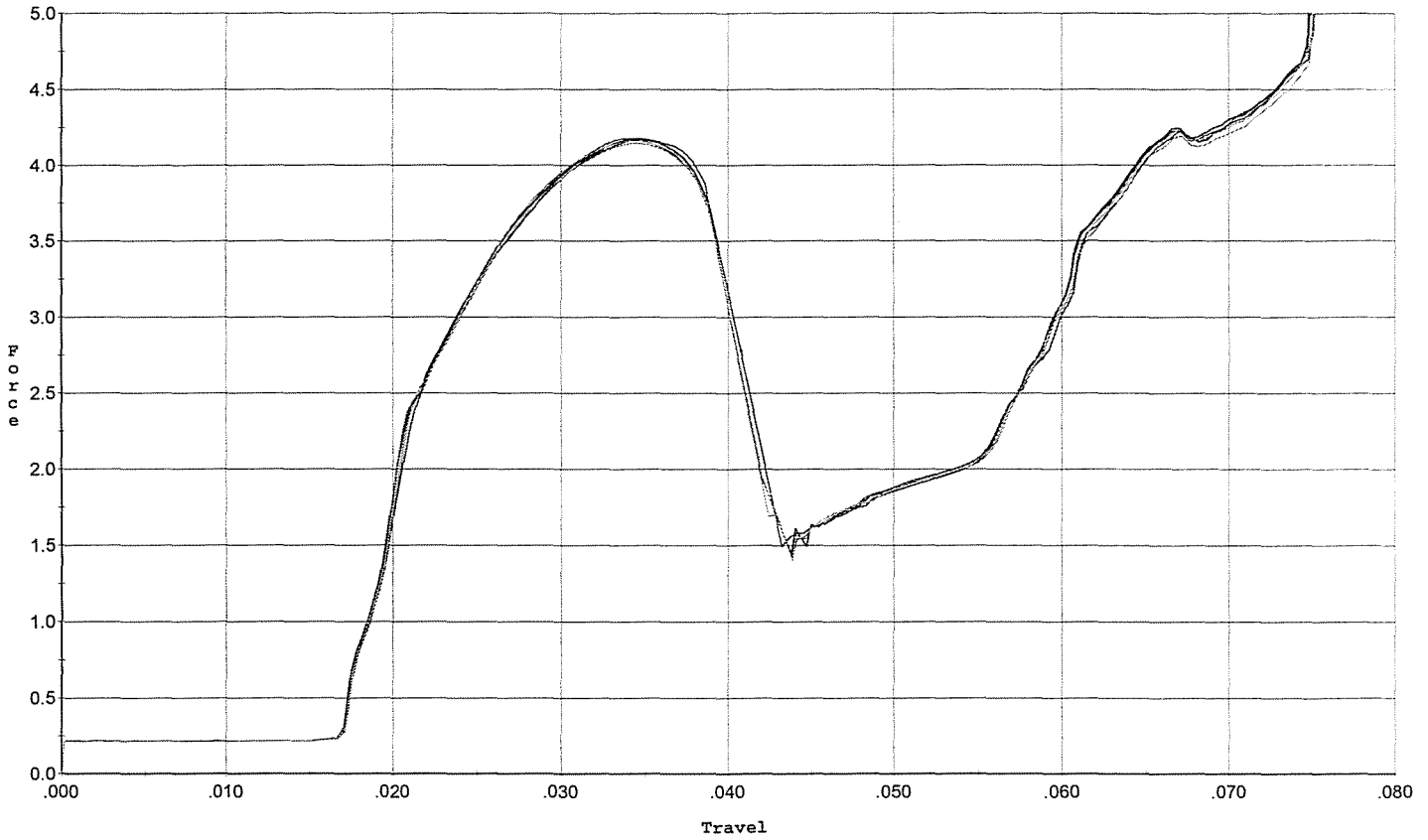
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.611	0.038	0.019	0.044	0.045		Set Trigger
2	2.623	0.038	0.019	0.044	0.044		Set Trigger
3	2.581	0.039	0.019	0.044	0.045		Set Trigger
4	2.728	0.038	0.019	0.044	0.046		Set Trigger
5	2.605	0.038	0.019	0.044	0.045		Set Trigger

Aug 26 3

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/20/09

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.172	0.041	0.017	0.034	0.078		Set Trigger
2	4.179	0.039	0.017	0.034	0.075		Set Trigger
3	4.180	0.039	0.017	0.034	0.075		Set Trigger
4	4.163	0.039	0.017	0.034	0.075		Set Trigger
5	4.147	0.039	0.017	0.034	0.074		Set Trigger

Aug 4.16