

66869842

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

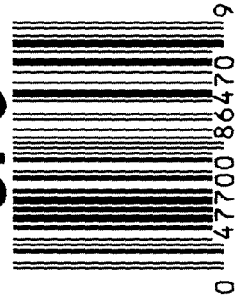
ORDER NO. 86470

BARREL LENGTH 24"

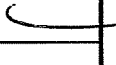
CAPACITY 6

G6869842

UPC



GUN SERIAL # G 6869842

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-24-09	SLP
430	ASSEMBLE TO STOCK		6-24-09	SLP
440	PROOF		6-24-09	SLP
460	CHECK HEADSPACE	MAGNA - FLUX	6-24-09	SLP
470	DIS-ASSEMBLE ACTION		6-24-09	SLP
472	SERIALIZE BOLT HANDLE		6-30-09	SLP
480	MAGNAFLUX BBL ACTION	OPERATOR 	7/9/09	
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7/9/09	RT
510	DRILL AND TAP SIGHT HOLES		7-1-09	SLP
520	GOFF BLAST BBL / REC		7/9/09	RS
540	APPLY COATINGS (BARREL ACTION)		7/16	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-22-09	SLP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-22-09	SLP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	7-22-09	SLP
	D) OIL FIRING PIN ASSEMBLY		7-23-09	SLP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

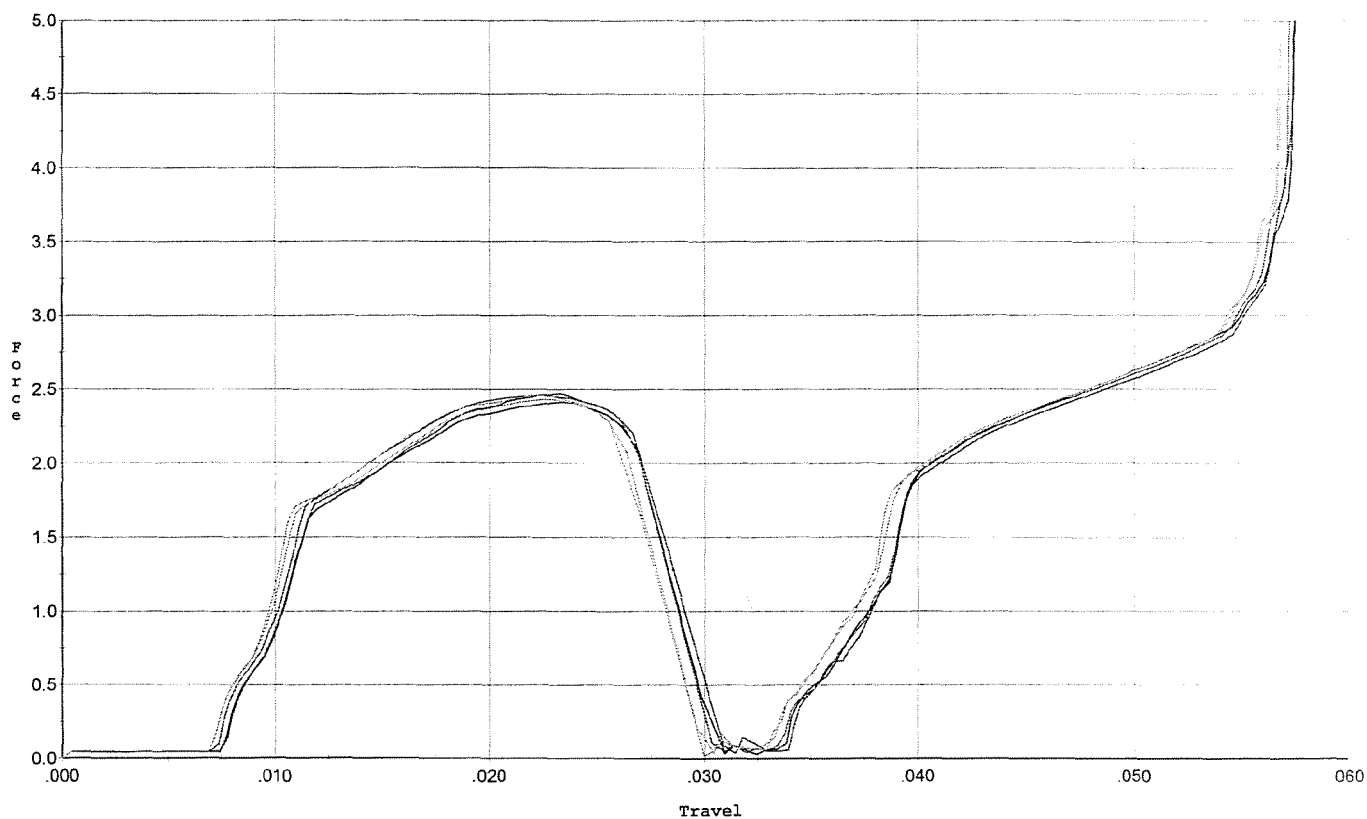
560	F) SAFETY ON FORCE	BARBER - M24 0095605 2 LBS MIN 10 LBS MAX	4° 4° 4°	8-15-09	RN
CONT.	G) SAFETY OFF FORCE	2 LBS MIN	5° 5° 5°	8-15-09	RN
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	.024 .024 .023	8-15-09	RN
	J) ASSEMBLE STOCK			7-23-09	RN
	K) ASSEMBLE SWIVEL STUDS			8-15-09	RN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				
	M) IRON SIGHT ALIGNMENT				
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				
640 & 650	FUNCTION TEST AND TARGET		(PASS) FAIL (PASS) FAIL	8/11/09	FR
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
660	INSPECT FOR LIVE AMMO			8/11/09	TAR
670	FINAL INSPECTION A) HEADSPACE			8-15-09	RN
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	281 278 279 273 278	8-14-09	RN
	C) FUNCTION			8-15-09	RN
690	PACK			8/17/09	FM

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/24/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



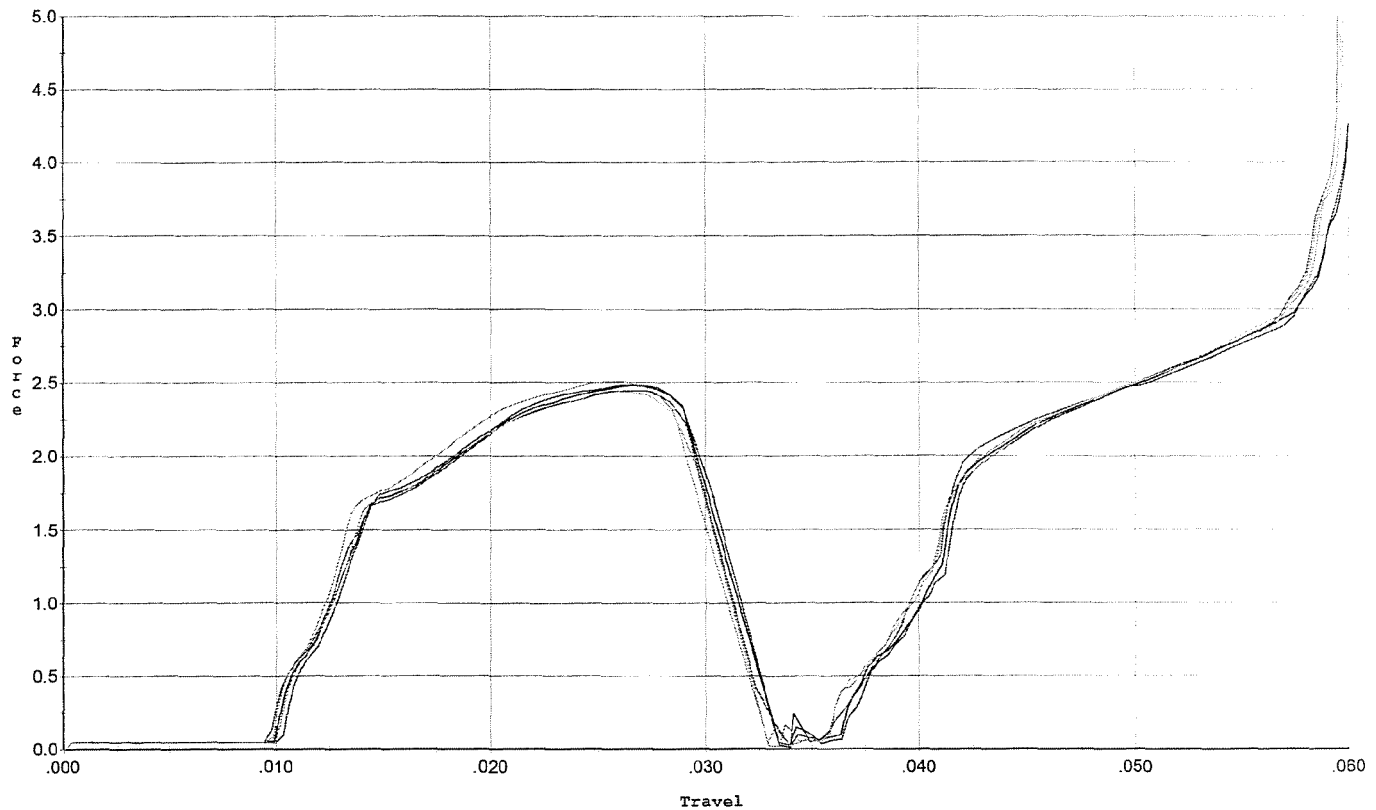
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.468	0.029	0.008	0.036	0.039		Set Trigger
2	2.412	0.027	0.008	0.036	0.036		Set Trigger
3	2.457	0.027	0.008	0.036	0.038		Set Trigger
4	2.431	0.026	0.007	0.036	0.036		Set Trigger
5	2.455	0.027	0.007	0.036	0.038		Set Trigger

Avg 2.44

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/24/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



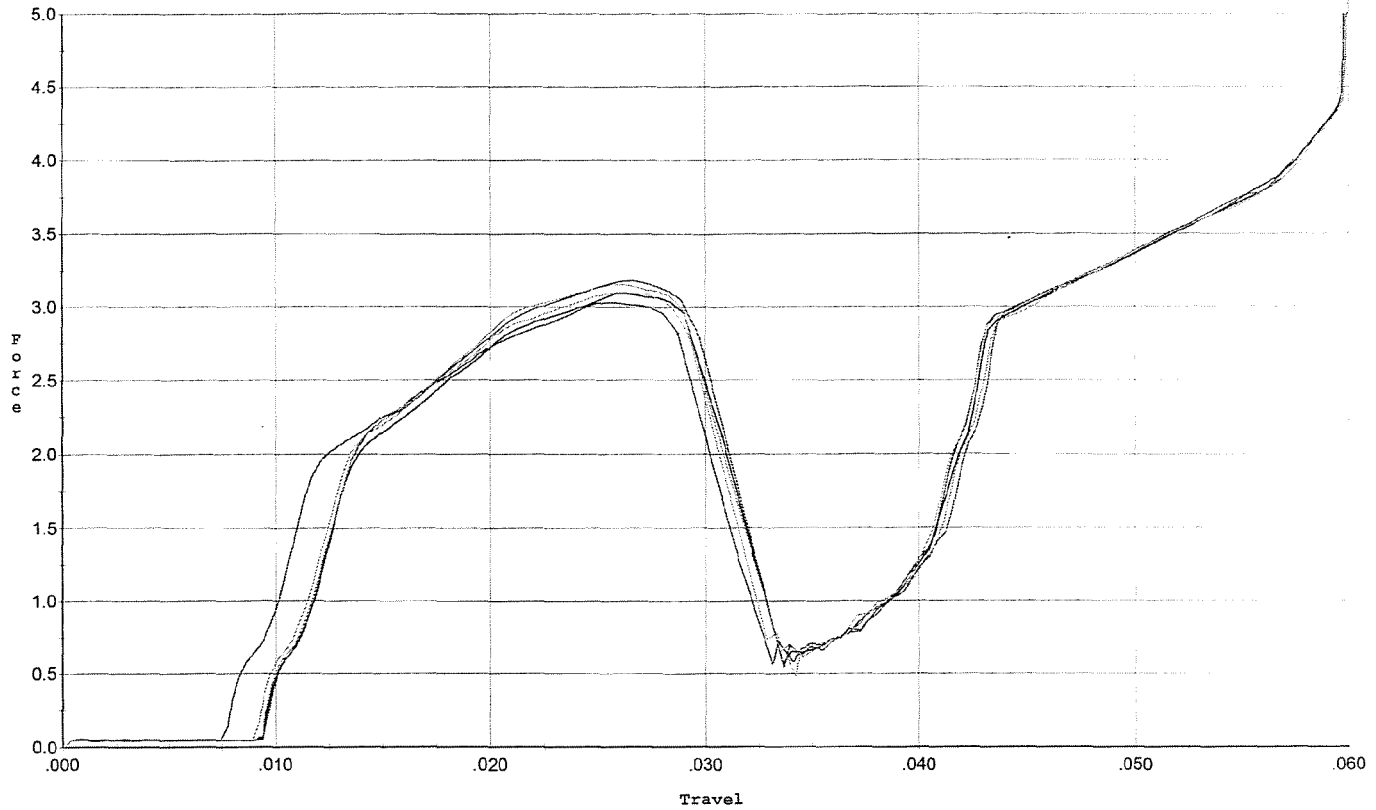
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.482	0.030	0.011	0.036	0.039		Set Trigger
2	2.483	0.031	0.010	0.036	0.039		Set Trigger
3	2.445	0.029	0.010	0.036	0.037		Set Trigger
4	2.442	0.029	0.010	0.036	0.037		Set Trigger
5	2.510	0.028	0.010	0.037	0.037		Set Trigger

Avg 2.47

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 6/24/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



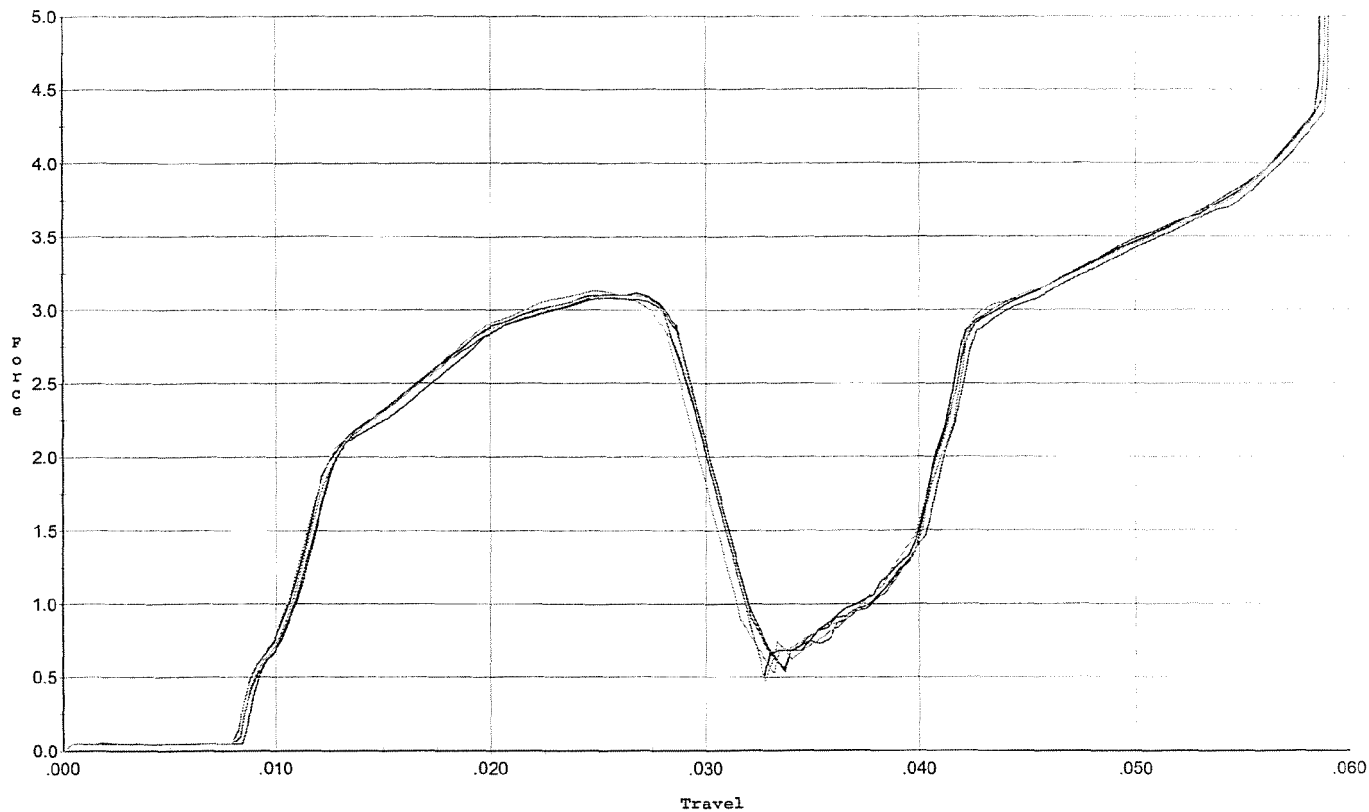
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.032	0.029	0.008	0.035	0.048		Set Trigger
2	3.095	0.031	0.010	0.035	0.050		Set Trigger
3	3.181	0.030	0.010	0.035	0.049		Set Trigger
4	3.101	0.029	0.009	0.034	0.048		Set Trigger
5	3.153	0.029	0.010	0.035	0.048		Set Trigger

Avg 3.11

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/24/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



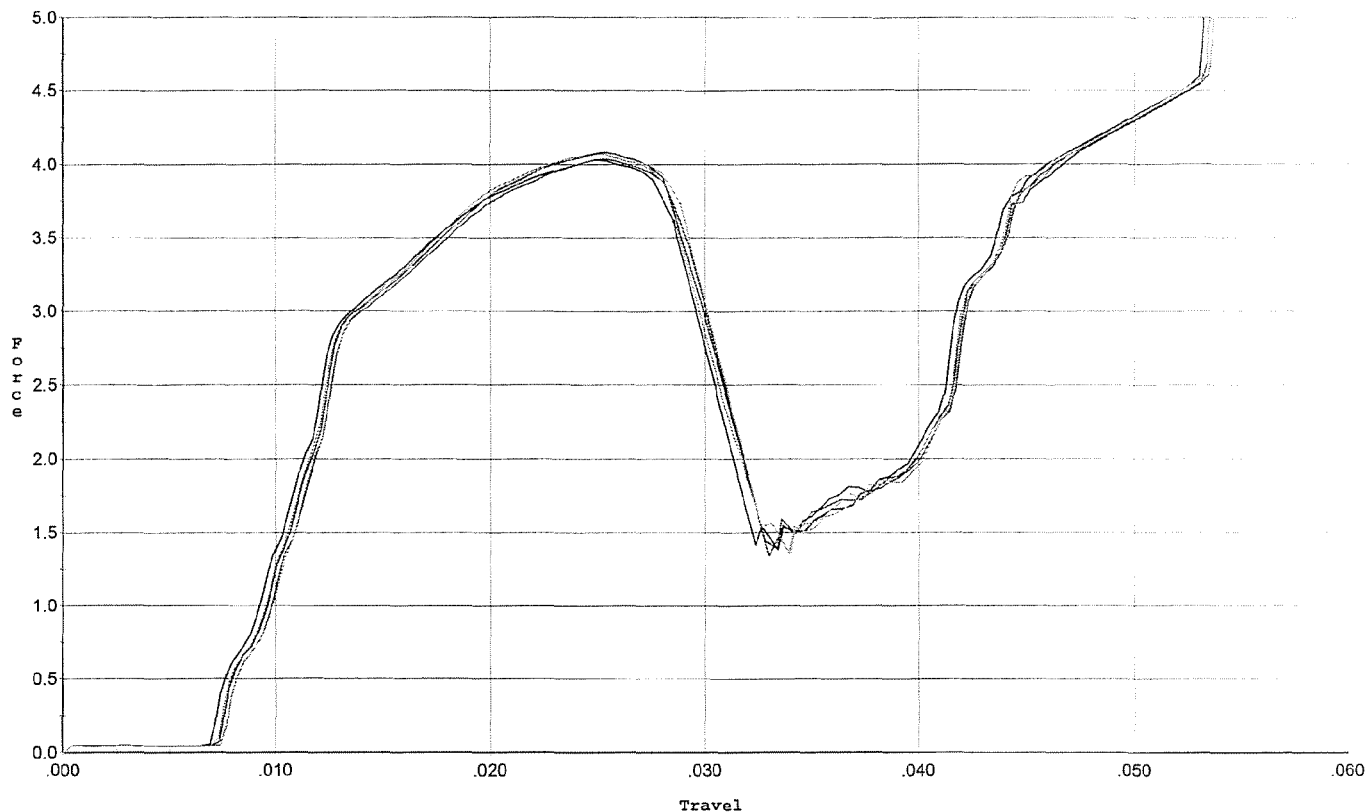
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.109	0.029	0.009	0.034	0.048		Set Trigger
2	3.116	0.029	0.008	0.034	0.050		Set Trigger
3	3.083	0.029	0.009	0.034	0.048		Set Trigger
4	3.088	0.028	0.008	0.034	0.047		Set Trigger
5	3.131	0.029	0.009	0.034	0.049		Set Trigger

Aug 3.10

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 6/24/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



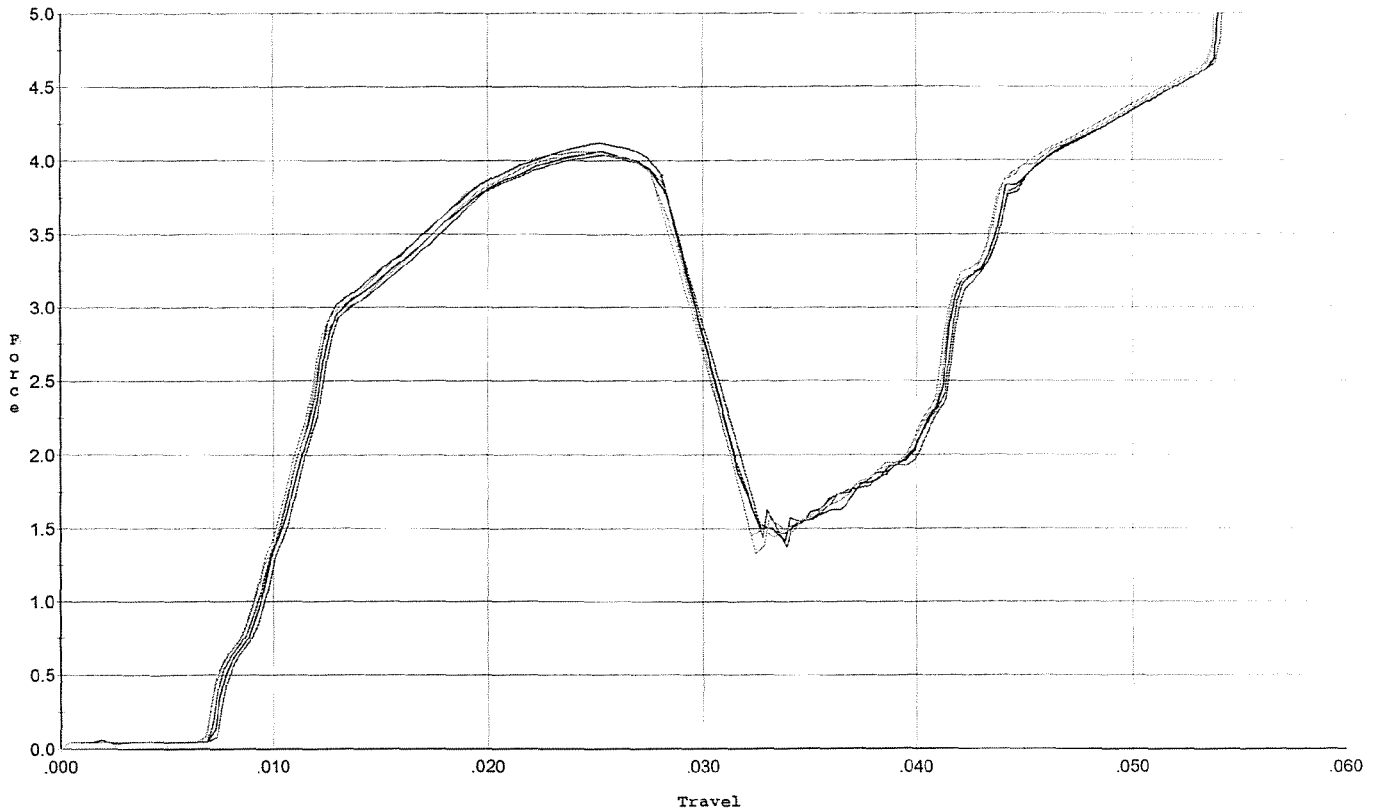
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.085	0.030	0.008	0.022	0.067		Set Trigger
2	4.031	0.029	0.007	0.023	0.064		Set Trigger
3	4.038	0.029	0.008	0.023	0.065		Set Trigger
4	4.077	0.029	0.008	0.023	0.065		Set Trigger
5	4.071	0.028	0.007	0.023	0.063		Set Trigger

Avg 4.06

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/24/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



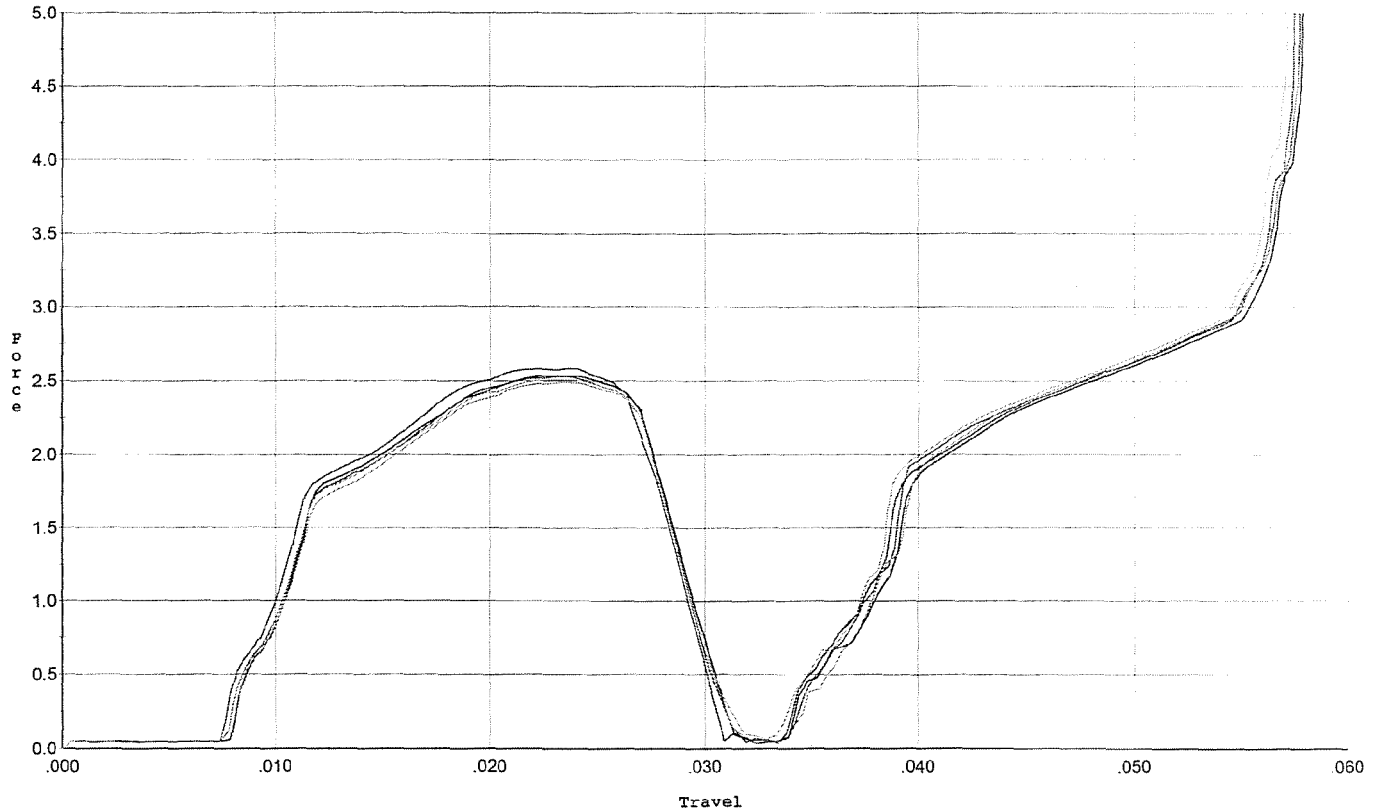
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.122	0.028	0.007	0.023	0.065		Set Trigger
2	4.061	0.028	0.007	0.023	0.064		Set Trigger
3	4.034	0.028	0.008	0.024	0.063		Set Trigger
4	4.060	0.030	0.007	0.023	0.068		Set Trigger
5	4.047	0.029	0.007	0.023	0.066		Set Trigger

Aug 4.06

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 6/24/09

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



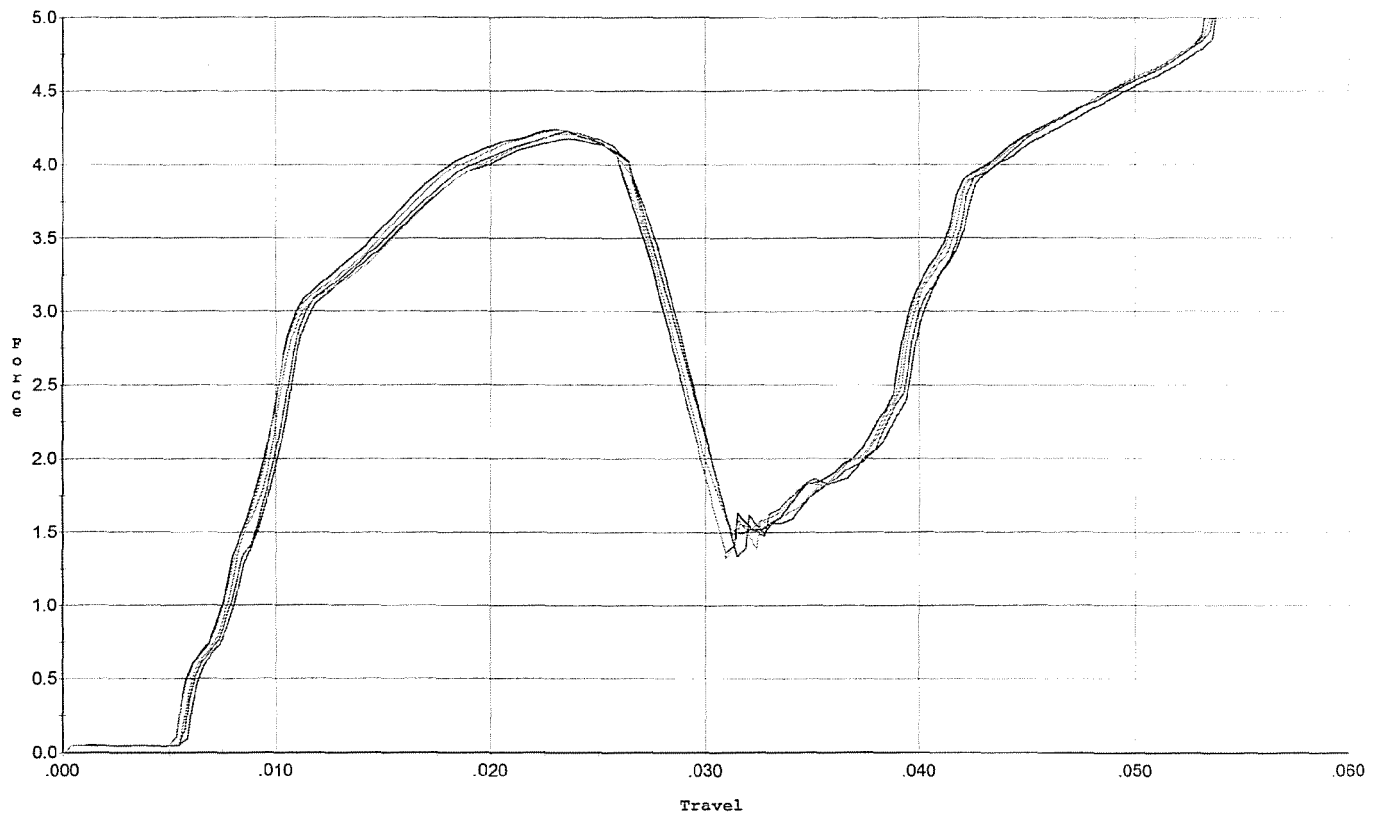
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.584	0.028	0.008	0.036	0.040		Set Trigger
2	2.536	0.027	0.008	0.036	0.038		Set Trigger
3	2.532	0.027	0.008	0.036	0.038		Set Trigger
4	2.508	0.027	0.008	0.035	0.038		Set Trigger
5	2.489	0.027	0.008	0.036	0.037		Set Trigger

AVG 2.53

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 6/24/09

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.177	0.028	0.006	0.024	0.067		Set Trigger
2	4.238	0.027	0.005	0.024	0.068		Set Trigger
3	4.226	0.029	0.006	0.024	0.070		Set Trigger
4	4.236	0.027	0.005	0.024	0.067		Set Trigger
5	4.205	0.027	0.006	0.024	0.065		Set Trigger

Avg 4.21