

6869843

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



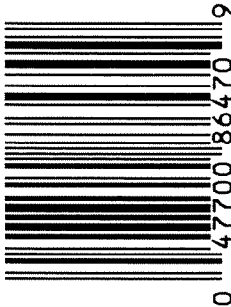
owner registration sticker



ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6869843

UPC



BM FORM

GUN SERIAL # G 6869843

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-24-09	SPD
430	ASSEMBLE TO STOCK		6-24-09	SP
440	PROOF		6-24-09	SPD
460	CHECK HEADSPACE	MAGNA - FLUX	6-24-09	SPD
470	DIS-ASSEMBLE ACTION		6-24-09	SPD
472	SERIALIZE BOLT HANDLE		6-24-09	SPD
480	MAGNAFLUX BBL ACTION	OPERATOR 	7/1/09	
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7/9/09	RT
510	DRILL AND TAP SIGHT HOLES		7-1-09	SP
520	GOFF BLAST BBL / REC		7/9/09	REM
540	APPLY COATINGS (BARREL ACTION)		7/16	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-22-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-22-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	7-22-09	SP
	D) OIL FIRING PIN ASSEMBLY		7-24-09	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

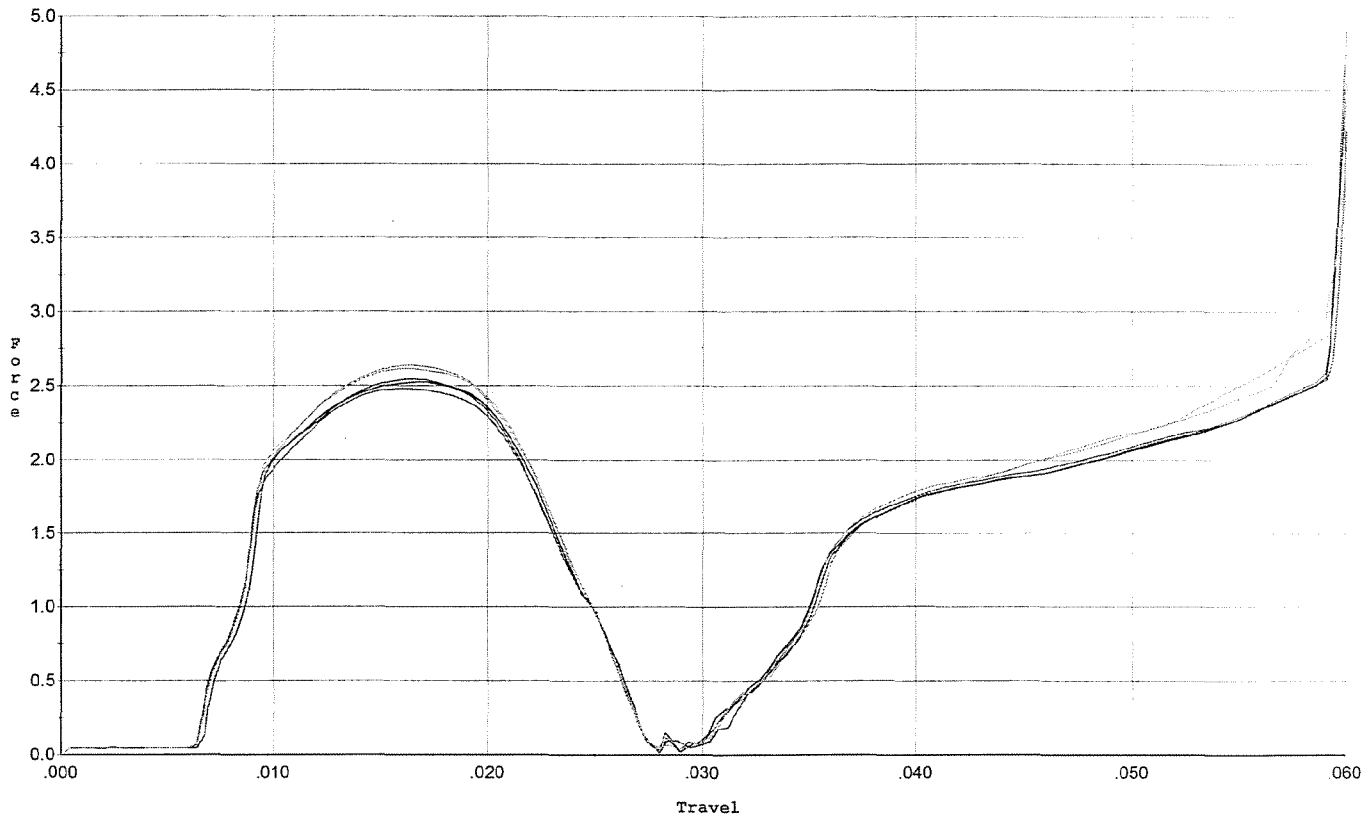
560	F) BARBER - M24 0095617 2 LBS MIN 10 LBS MAX	<u>40</u>	<u>40</u>	<u>40</u>	8-6-09	LN		
CONT.								
	G) SAFETY OFF FORCE 2 LBS MIN	<u>50</u>	<u>50</u>	<u>50</u>	8-6-09	LN		
	H) TRIGGER PULL TEST AND RETAINABILITY							
	I) FIRING PIN INDENT .020 MIN	<u>.024</u>	<u>.024</u>	<u>.024</u>	8-6-09	LN		
	J) ASSEMBLE STOCK				7-24-09	RP		
	K) ASSEMBLE SWIVEL STUDS				8-6-09	LN		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S							
	M) IRON SIGHT ALIGNMENT							
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER							
640 & 650	FUNCTION TEST AND TARGET	PASS	FAIL		7/31/09	RP		
		PASS	FAIL					
	MALFUNCTION	CORRECTION						
	MALFUNCTION	CORRECTION						
	MALFUNCTION	CORRECTION						
	MALFUNCTION	CORRECTION						
660	INSPECT FOR LIVE AMMO				7/31/09	RP		
670	FINAL INSPECTION A) HEADSPACE				8-6-09	LN		
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>251</u>	<u>267</u>	<u>265</u>	<u>253</u>	<u>259</u>	8-5-09	LN
	C) FUNCTION						8-6-09	LN
690	PACK						8/11/09	F04

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 6/24/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



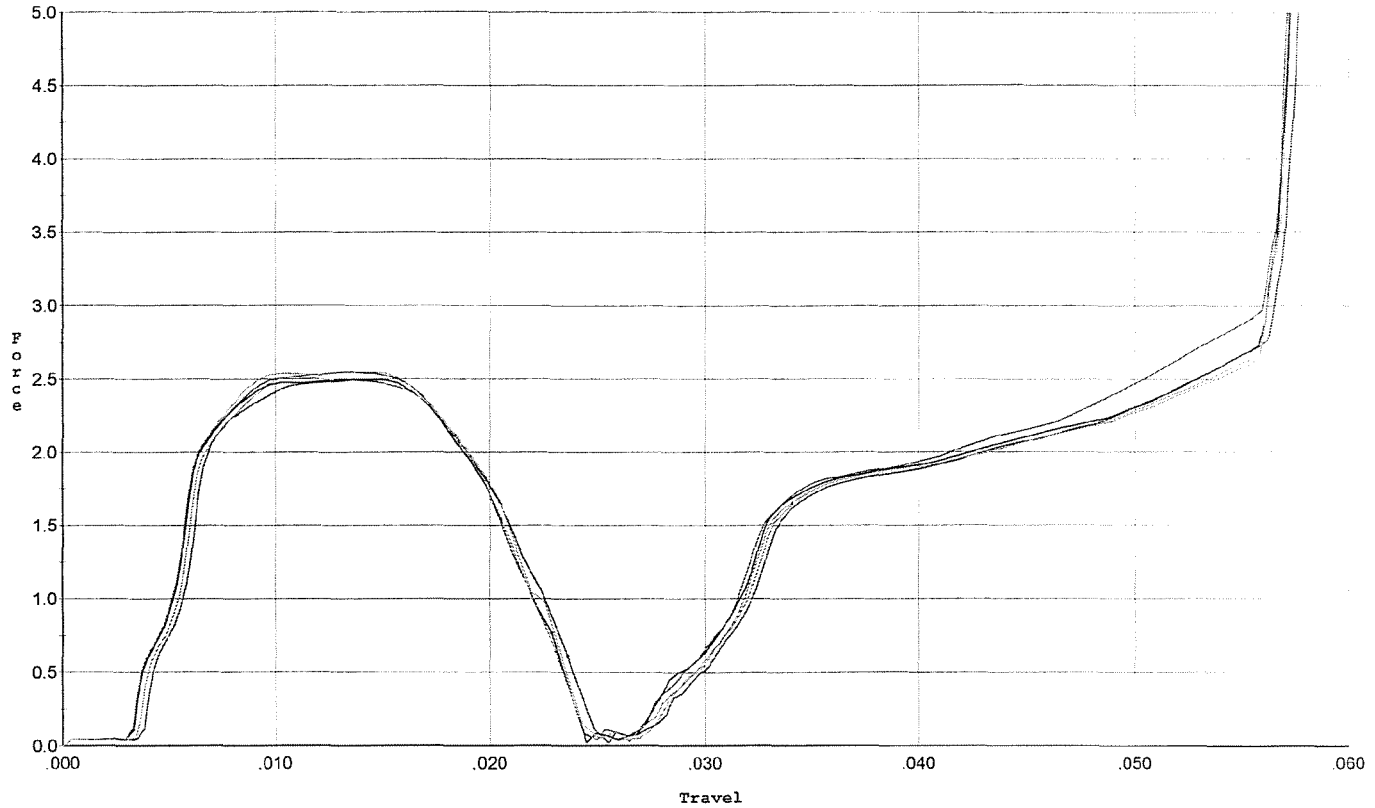
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.547	0.026	0.007	0.040	0.036		Set Trigger
2	2.524	0.025	0.007	0.041	0.035		Set Trigger
3	2.482	0.025	0.007	0.040	0.035		Set Trigger
4	2.615	0.025	0.007	0.041	0.036		Set Trigger
5	2.639	0.025	0.007	0.041	0.036		Set Trigger

Avg 2.56

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 6/24/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



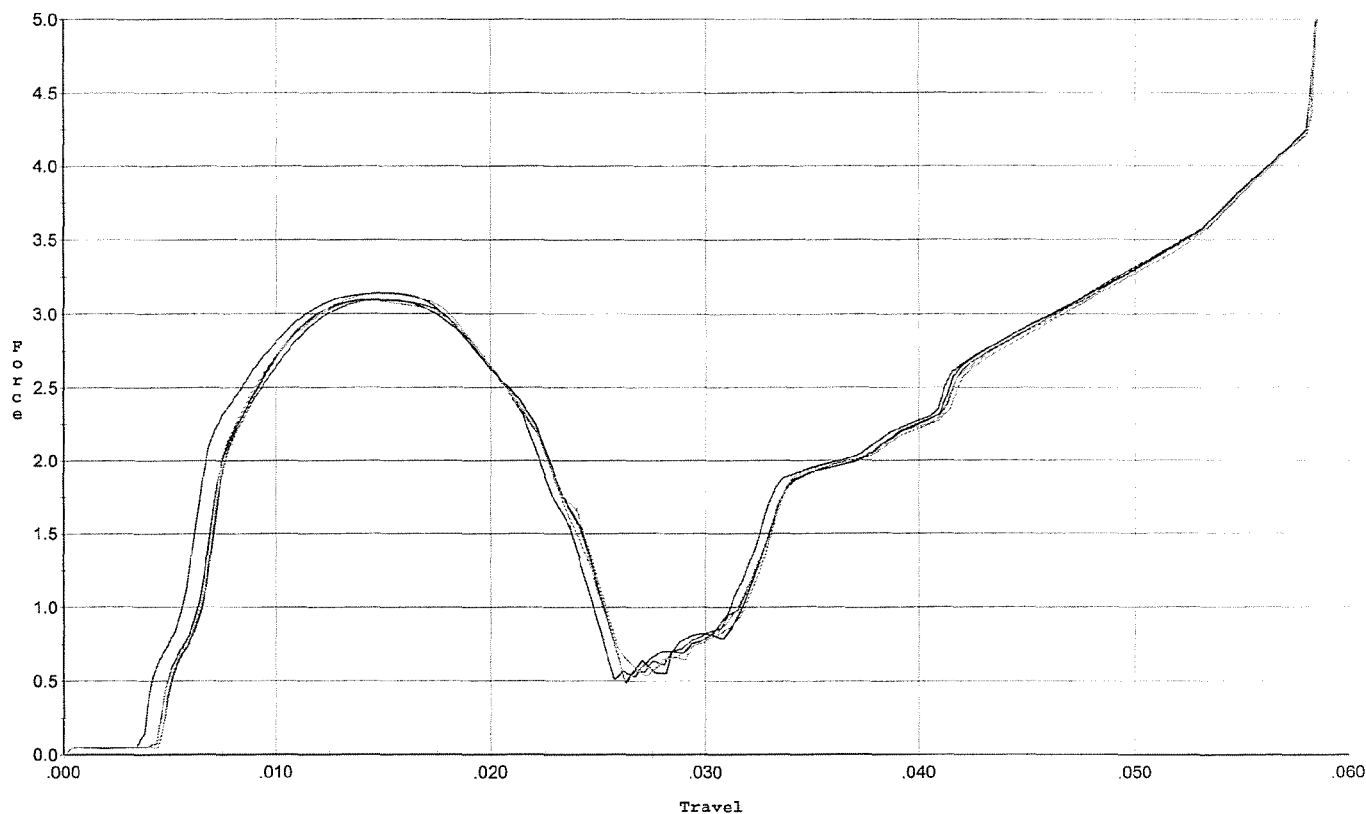
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.494	0.024	0.004	0.040	0.037		Set Trigger
2	2.497	0.023	0.003	0.040	0.037		Set Trigger
3	2.550	0.023	0.003	0.040	0.038		Set Trigger
4	2.511	0.023	0.004	0.040	0.036		Set Trigger
5	2.550	0.023	0.003	0.040	0.038		Set Trigger

Aug 2.52

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 6/24/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



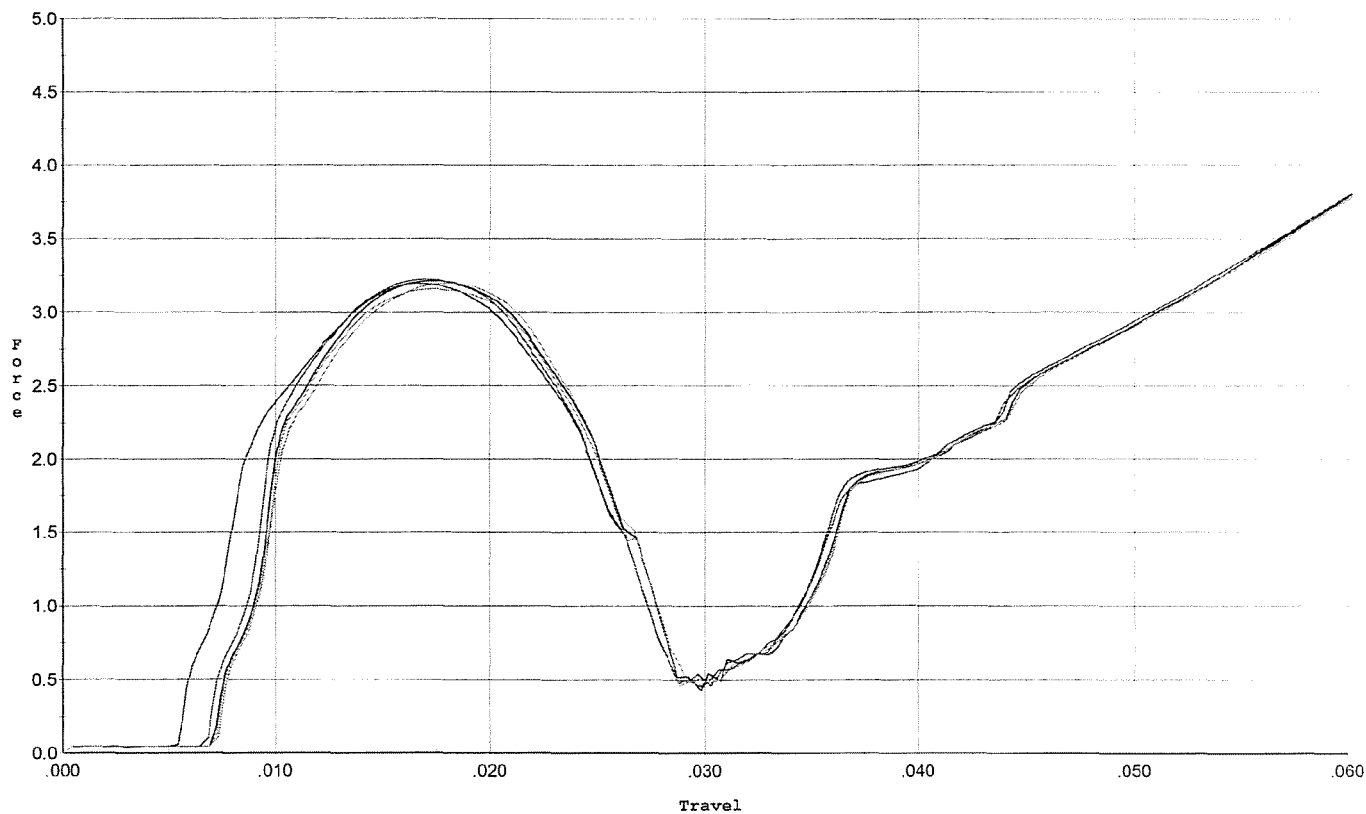
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.144	0.024	0.004	0.039	0.047		Set Trigger
2	3.095	0.024	0.005	0.038	0.046		Set Trigger
3	3.092	0.024	0.005	0.038	0.045		Set Trigger
4	3.136	0.024	0.005	0.038	0.046		Set Trigger
5	3.088	0.024	0.005	0.038	0.045		Set Trigger

Avg 3.11

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 6/24/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



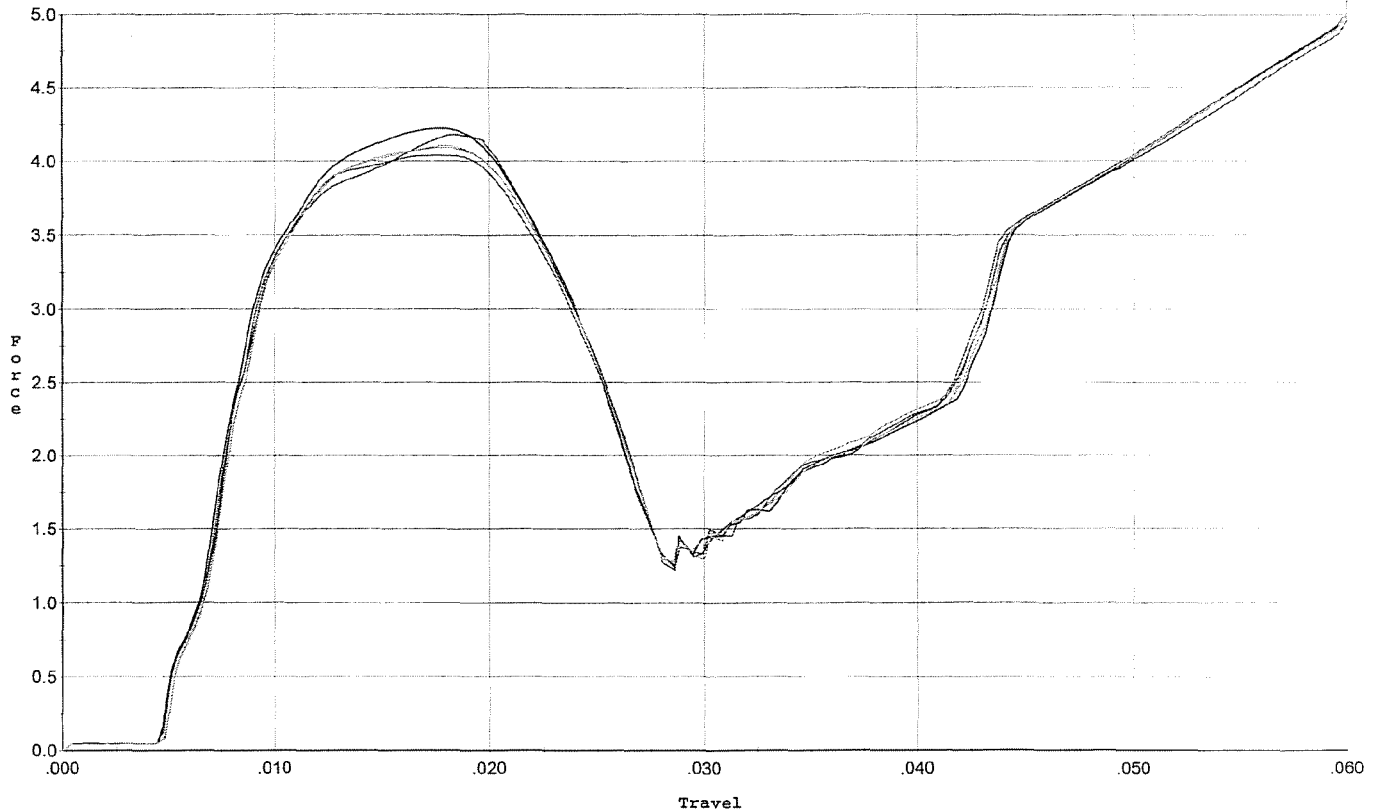
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.195	0.026	0.006	0.040	0.049		Set Trigger
2	3.212	0.027	0.007	0.040	0.047		Set Trigger
3	3.223	0.026	0.007	0.040	0.046		Set Trigger
4	3.153	0.027	0.007	0.040	0.046		Set Trigger
5	3.199	0.027	0.007	0.040	0.046		Set Trigger

Avg 3.19

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 6/24/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



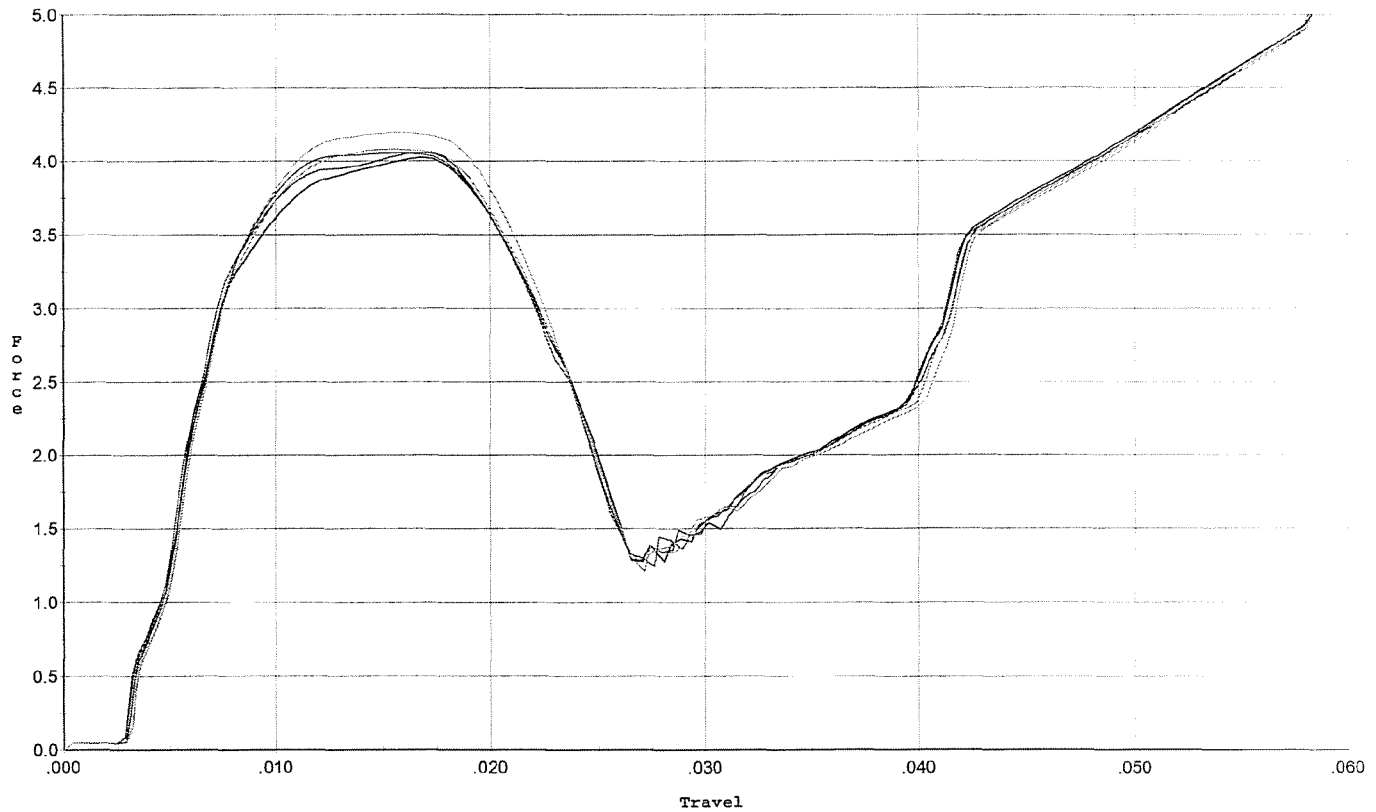
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.177	0.026	0.005	0.037	0.065		Set Trigger
2	4.223	0.025	0.005	0.037	0.063		Set Trigger
3	4.038	0.025	0.005	0.037	0.062		Set Trigger
4	4.103	0.026	0.005	0.037	0.064		Set Trigger
5	4.091	0.025	0.005	0.037	0.061		Set Trigger

Avg 4.12

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 6/24/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



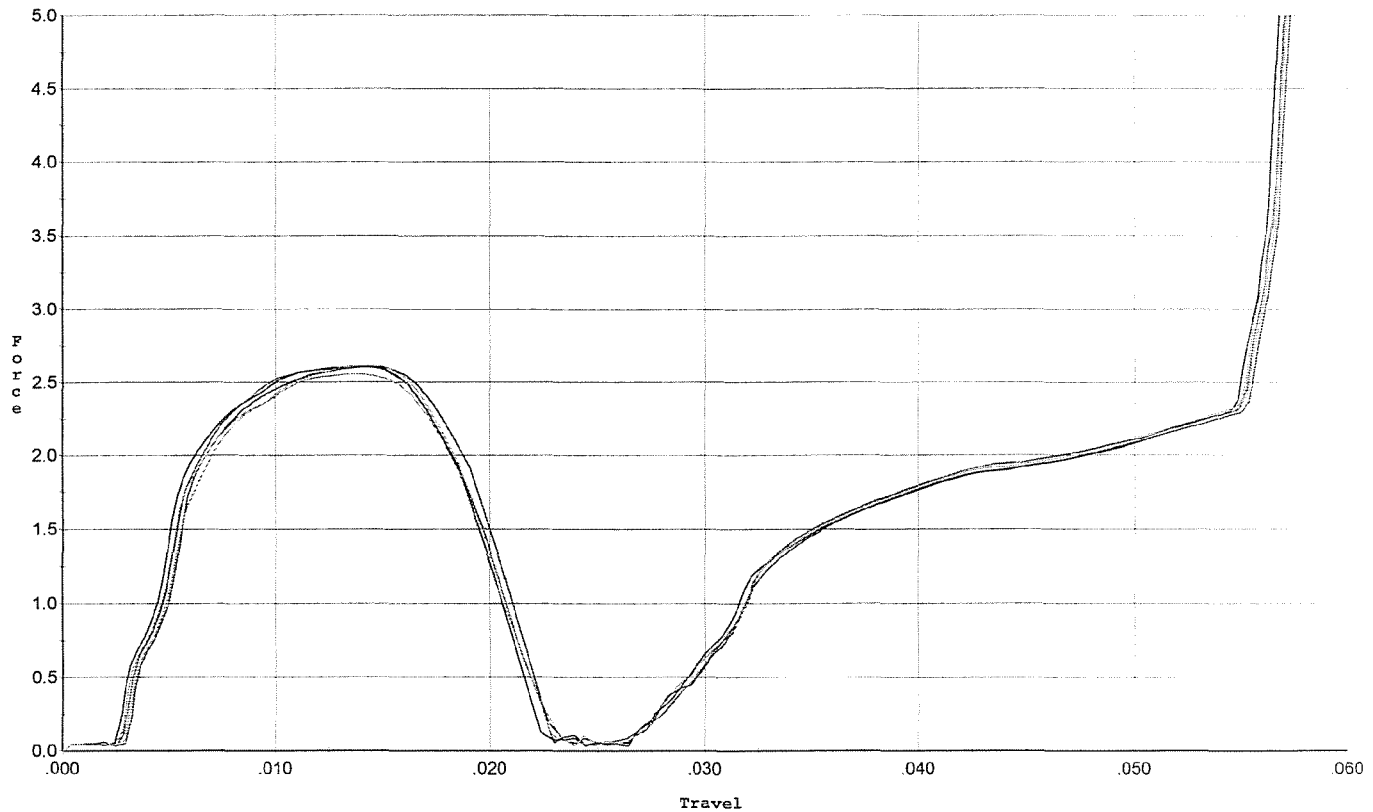
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.058	0.024	0.003	0.037	0.062		Set Trigger
2	4.026	0.025	0.003	0.037	0.064		Set Trigger
3	4.056	0.024	0.003	0.037	0.063		Set Trigger
4	4.195	0.024	0.003	0.037	0.063		Set Trigger
5	4.080	0.024	0.003	0.037	0.062		Set Trigger

Avg 4.08

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 6/24/09

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



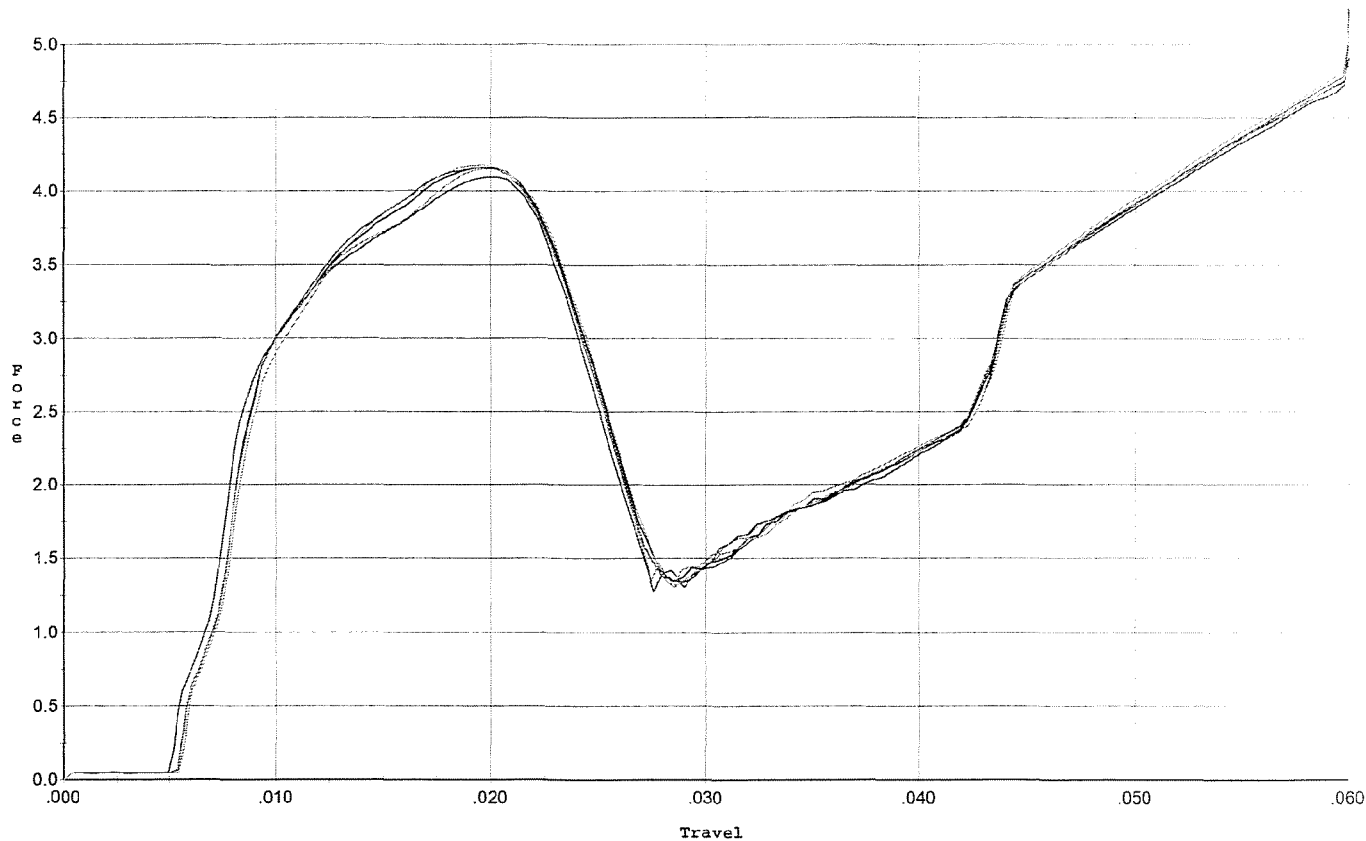
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.604	0.021	0.003	0.042	0.035		Set Trigger
2	2.607	0.020	0.003	0.042	0.035		Set Trigger
3	2.608	0.020	0.003	0.042	0.034		Set Trigger
4	2.615	0.020	0.003	0.042	0.033		Set Trigger
5	2.559	0.019	0.003	0.042	0.031		Set Trigger

Aug 2.59

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 6/24/09

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.096	0.024	0.005	0.038	0.056		Set Trigger
2	4.161	0.025	0.006	0.037	0.059		Set Trigger
3	4.159	0.025	0.006	0.037	0.060		Set Trigger
4	4.176	0.024	0.006	0.037	0.058		Set Trigger
5	4.148	0.025	0.006	0.037	0.059		Set Trigger

Avg 4.14