

66869847

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

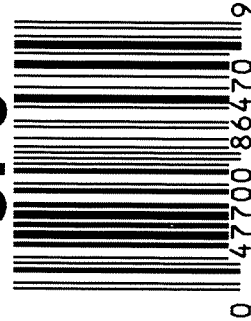
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6869847

UPC



GUN SERIAL # G 6869847

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-24-09	SPD
430	ASSEMBLE TO STOCK		6-24-09	SP
440	PROOF		6-24-09	SPD
460	CHECK HEADSPACE	MAGNA - FLUX	6-24-09	SPD
470	DIS-ASSEMBLE ACTION		6-24-09	SPD
472	SERIALIZE BOLT HANDLE		6-30-09	SPD
480	MAGNAFLUX BBL ACTION	OPERATOR (P)	7/9/09	(P)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7-10-09	DWO
510	DRILL AND TAP SIGHT HOLES		7-1-09	SP
520	GOFF BLAST BBL / REC		7/10	REM
540	APPLY COATINGS (BARREL ACTION)		7/16	C
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-23-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-23-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	7-23-09	SP
	D) OIL FIRING PIN ASSEMBLY		8-11-09	LTZ
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

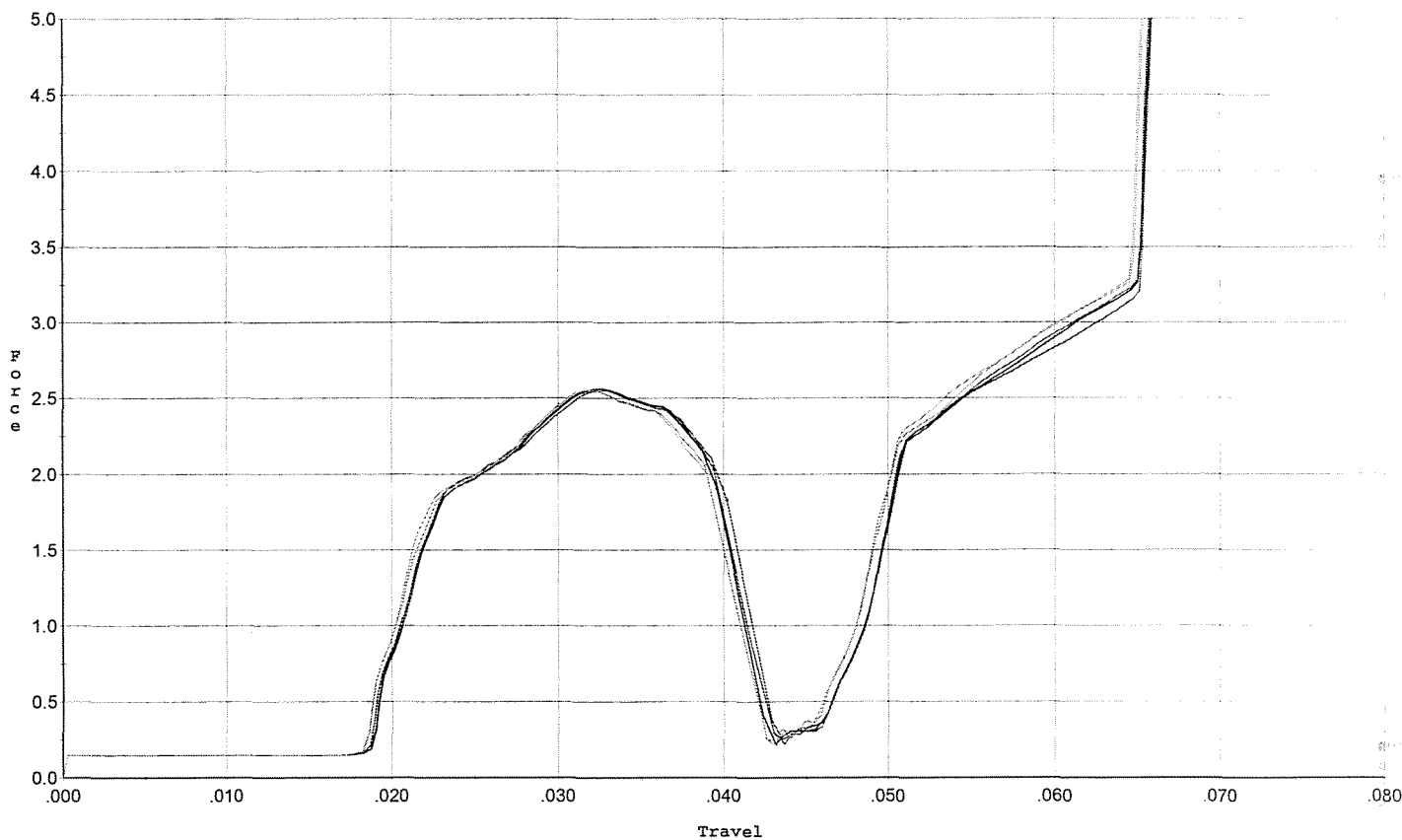
560	F) SAFETY ON FORCE	10 LBS MAX	<u>3°</u>	<u>3°</u>	<u>3°</u>	8/24/09	RB		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>6°</u>	<u>6°</u>	<u>6°</u>	8/24/09	RB		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>023</u>	<u>023</u>	<u>023</u>	8/24/09	RB		
	J) ASSEMBLE STOCK					8-11-09	RP		
	K) ASSEMBLE SWIVEL STUDS					8/24/09	RB		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u>	FAIL		8-22-09	RP		
			<u>PASS</u>	FAIL					
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
660	INSPECT FOR LIVE AMMO					8-22-09	L.P.D.		
670	FINAL INSPECTION A) HEADSPACE					8/24/09	RB		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.45</u>	<u>2.37</u>	<u>2.26</u>	<u>2.26</u>	<u>2.31</u>	8/24/09	RB
	C) FUNCTION					8/24/09	RB		
690	PACK					8/25/09	Fm		

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 7/21/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



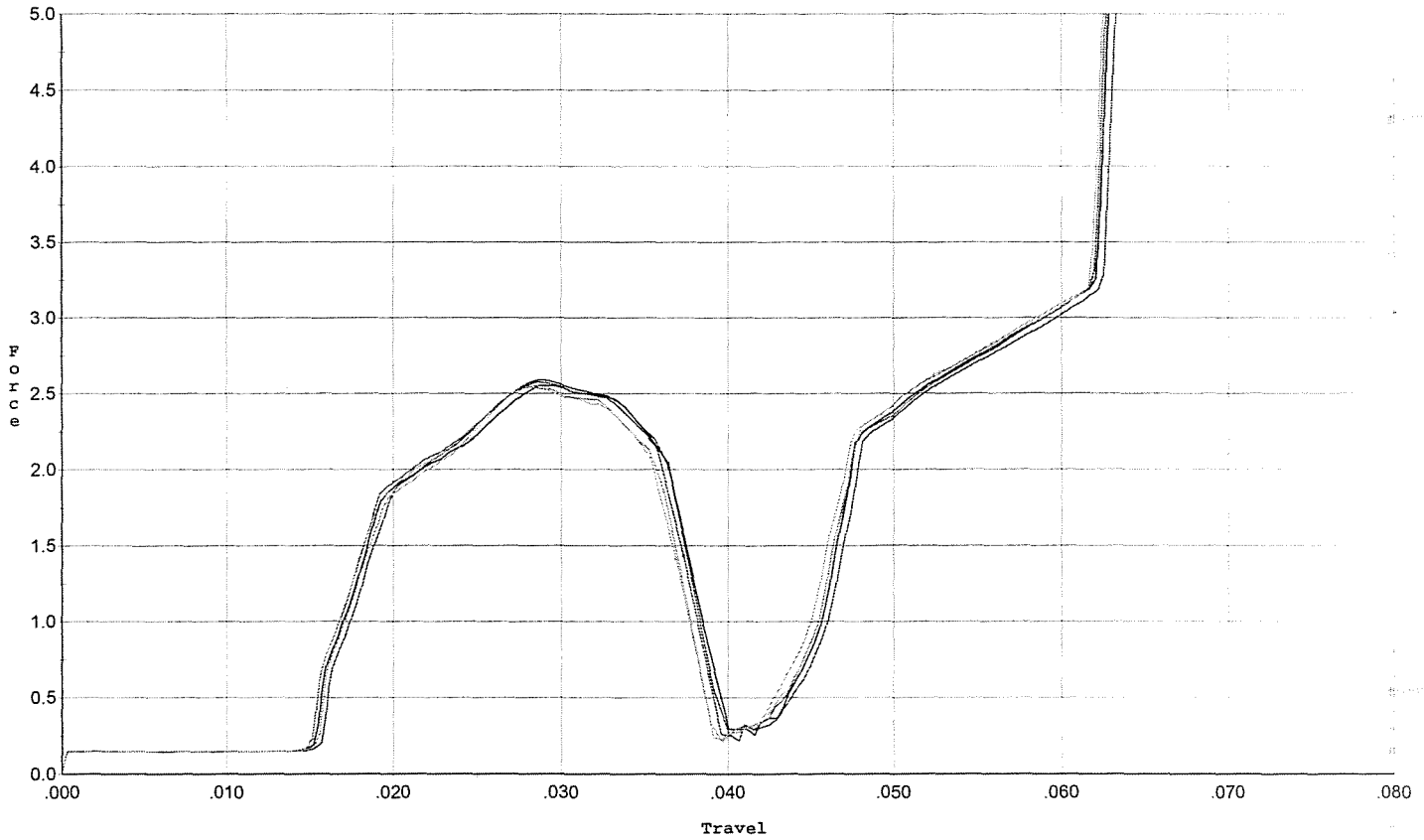
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.561	0.039	0.019	0.029	0.045		Set Trigger
2	2.562	0.040	0.019	0.029	0.045		Set Trigger
3	2.550	0.040	0.019	0.029	0.046		Set Trigger
4	2.553	0.039	0.019	0.029	0.044		Set Trigger
5	2.553	0.039	0.019	0.029	0.045		Set Trigger

Avg 2.55

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 7/21/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



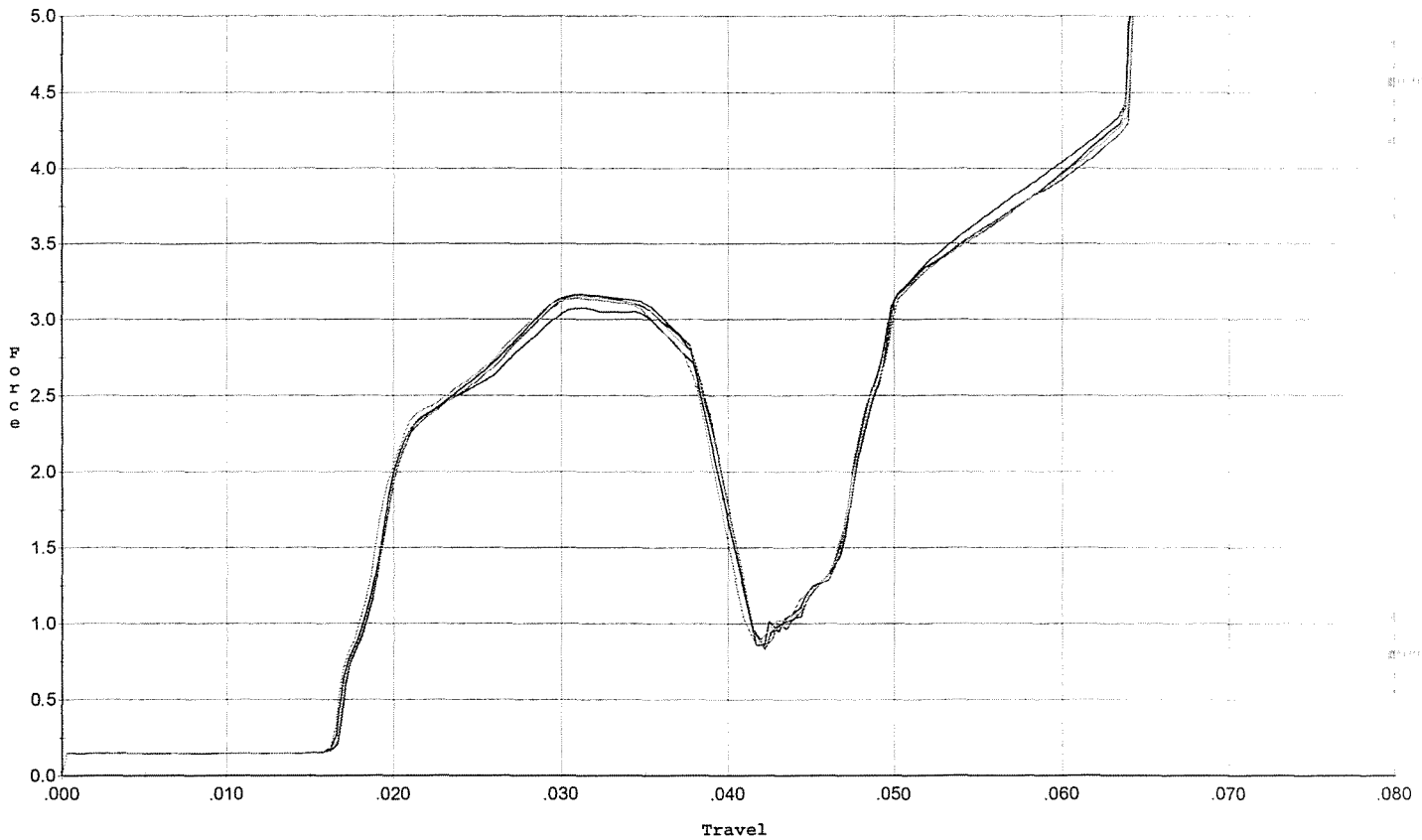
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.587	0.036	0.016	0.030	0.045		Set Trigger
2	2.553	0.036	0.016	0.029	0.045		Set Trigger
3	2.577	0.037	0.015	0.029	0.047		Set Trigger
4	2.553	0.036	0.016	0.030	0.044		Set Trigger
5	2.542	0.037	0.015	0.030	0.046		Set Trigger

Aug 2.56

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 7/21/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



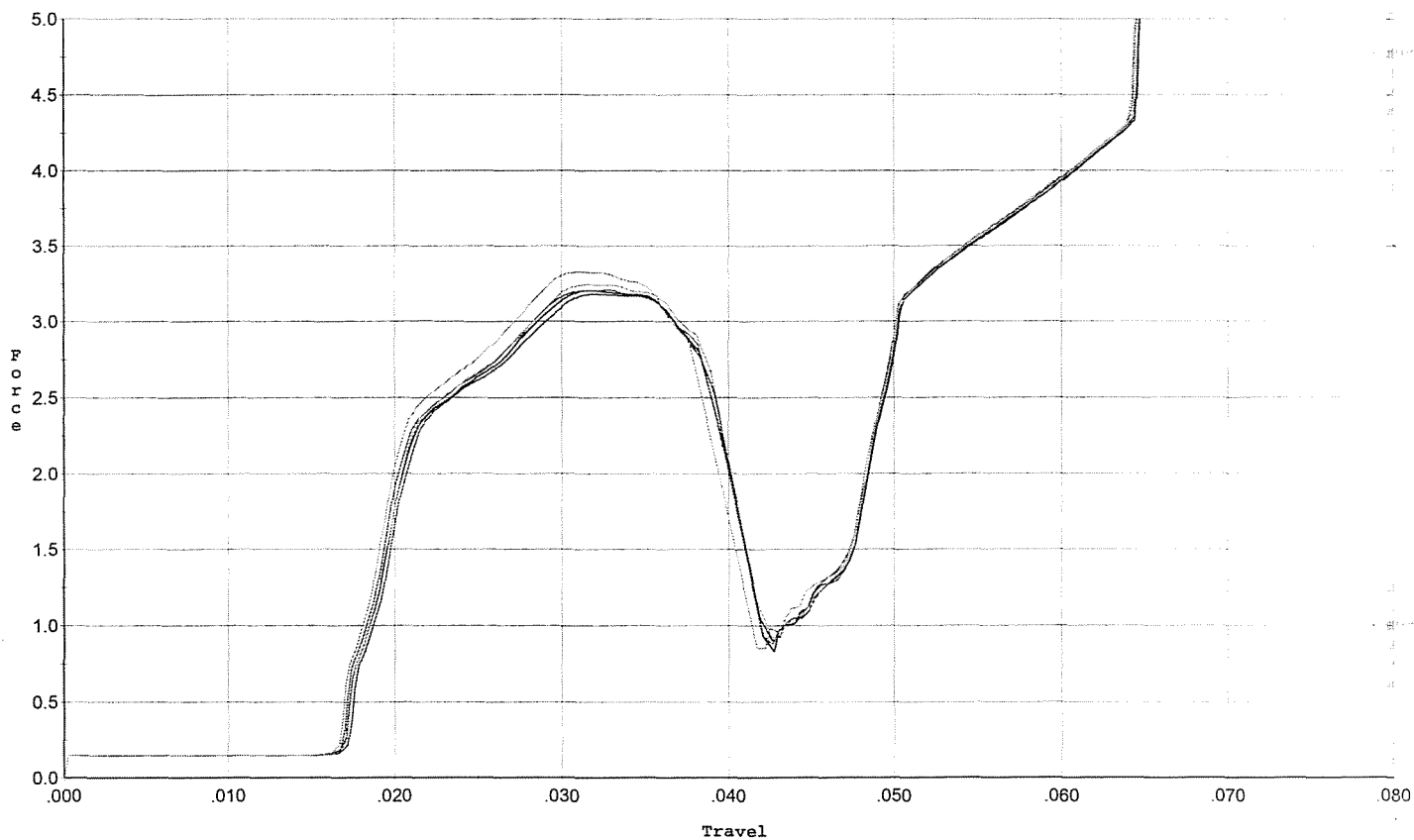
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.077	0.039	0.017	0.027	0.058		Set Trigger
2	3.166	0.040	0.017	0.027	0.060		Set Trigger
3	3.165	0.039	0.017	0.027	0.059		Set Trigger
4	3.152	0.039	0.017	0.027	0.059		Set Trigger
5	3.138	0.038	0.017	0.027	0.058		Set Trigger

Aug 3.14

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 7/21/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



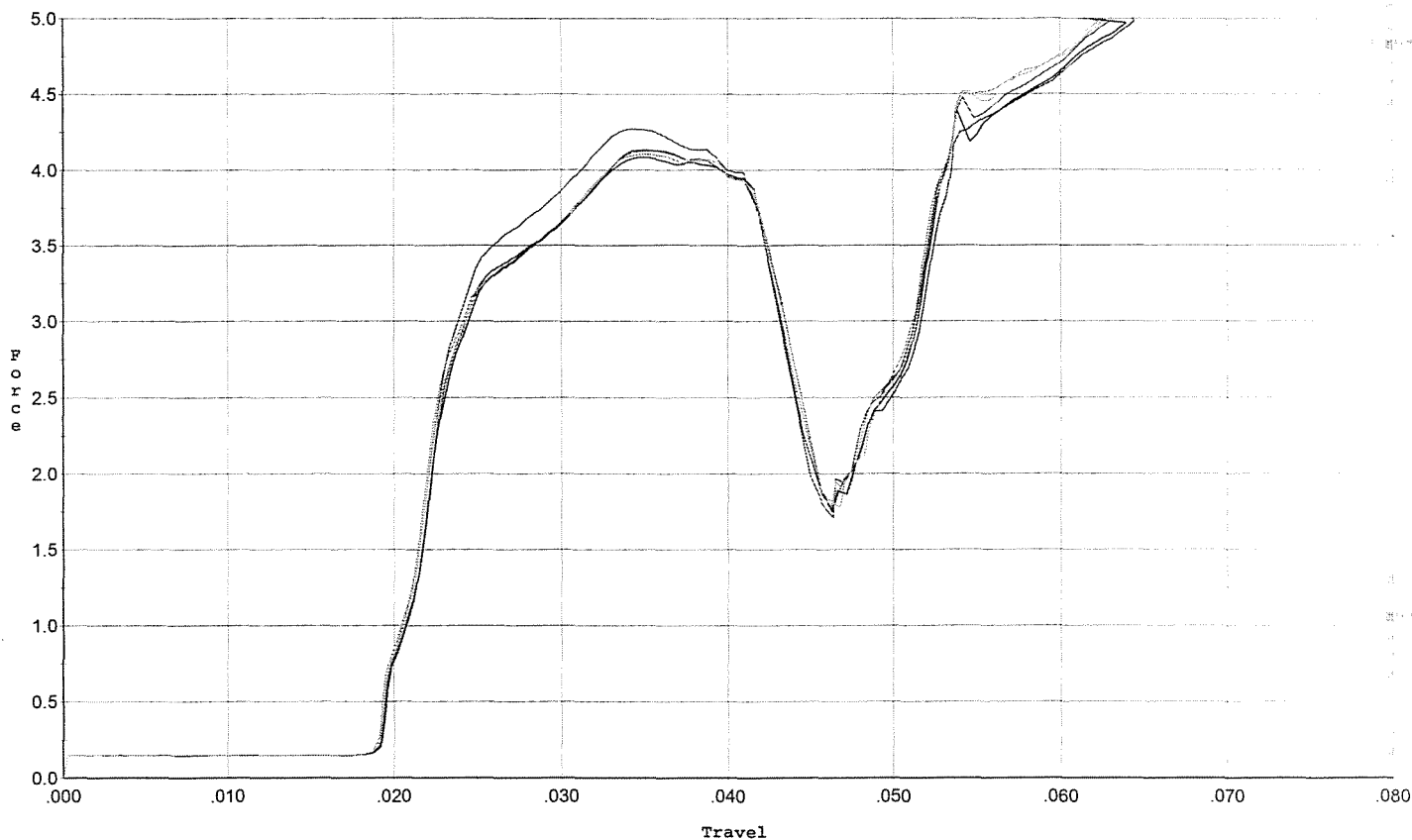
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.180	0.039	0.017	0.027	0.059		Set Trigger
2	3.204	0.040	0.017	0.027	0.060		Set Trigger
3	3.209	0.040	0.017	0.027	0.061		Set Trigger
4	3.246	0.039	0.017	0.027	0.060		Set Trigger
5	3.329	0.040	0.017	0.027	0.062		Set Trigger

Avg 3.23

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 7/21/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



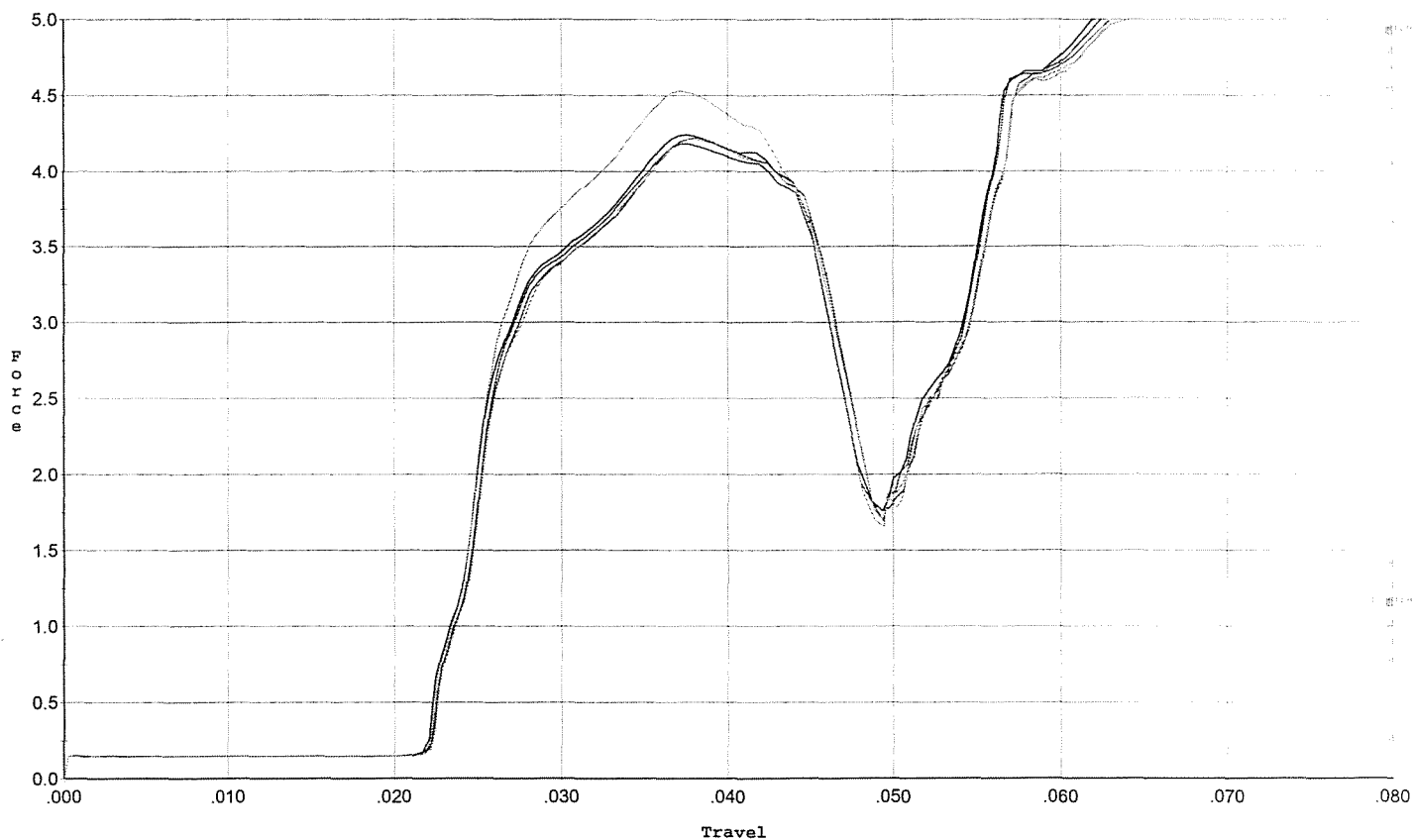
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.085	0.042	0.019	0.025	0.079		Set Trigger
2	4.130	0.043	0.019	0.024	0.082		Set Trigger
3	4.269	0.042	0.019	0.025	0.081		Set Trigger
4	4.125	0.043	0.019	0.024	0.082		Set Trigger
5	4.104	0.042	0.019	0.025	0.079		Set Trigger

Avg 4.14

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 7/21/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



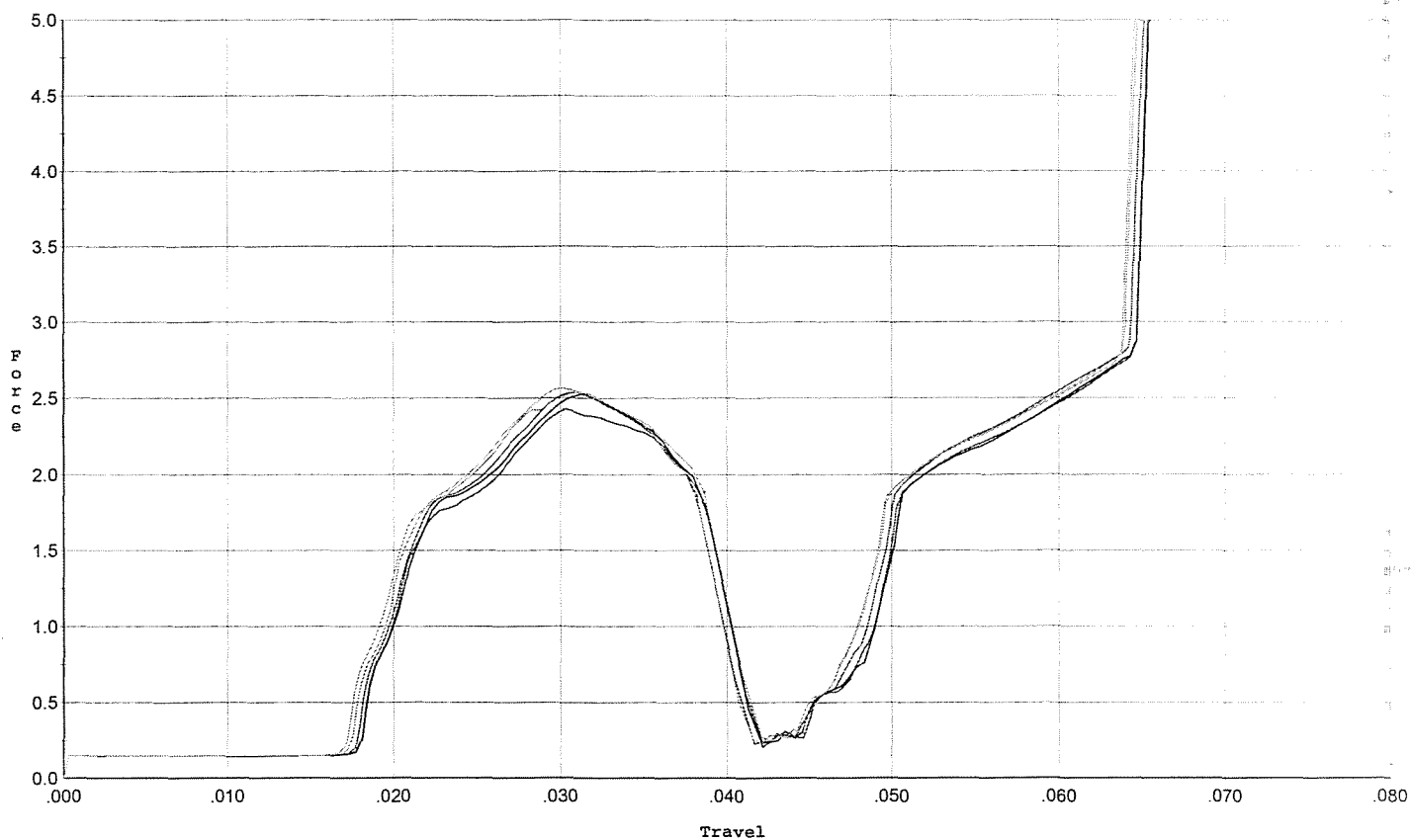
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.180	0.045	0.022	0.026	0.081		Set Trigger
2	4.242	0.045	0.022	0.025	0.082		Set Trigger
3	4.220	0.046	0.022	0.026	0.083		Set Trigger
4	4.212	0.046	0.022	0.026	0.083		Set Trigger
5	4.528	0.045	0.022	0.026	0.086		Set Trigger

Avg 4.27

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 7/21/09

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



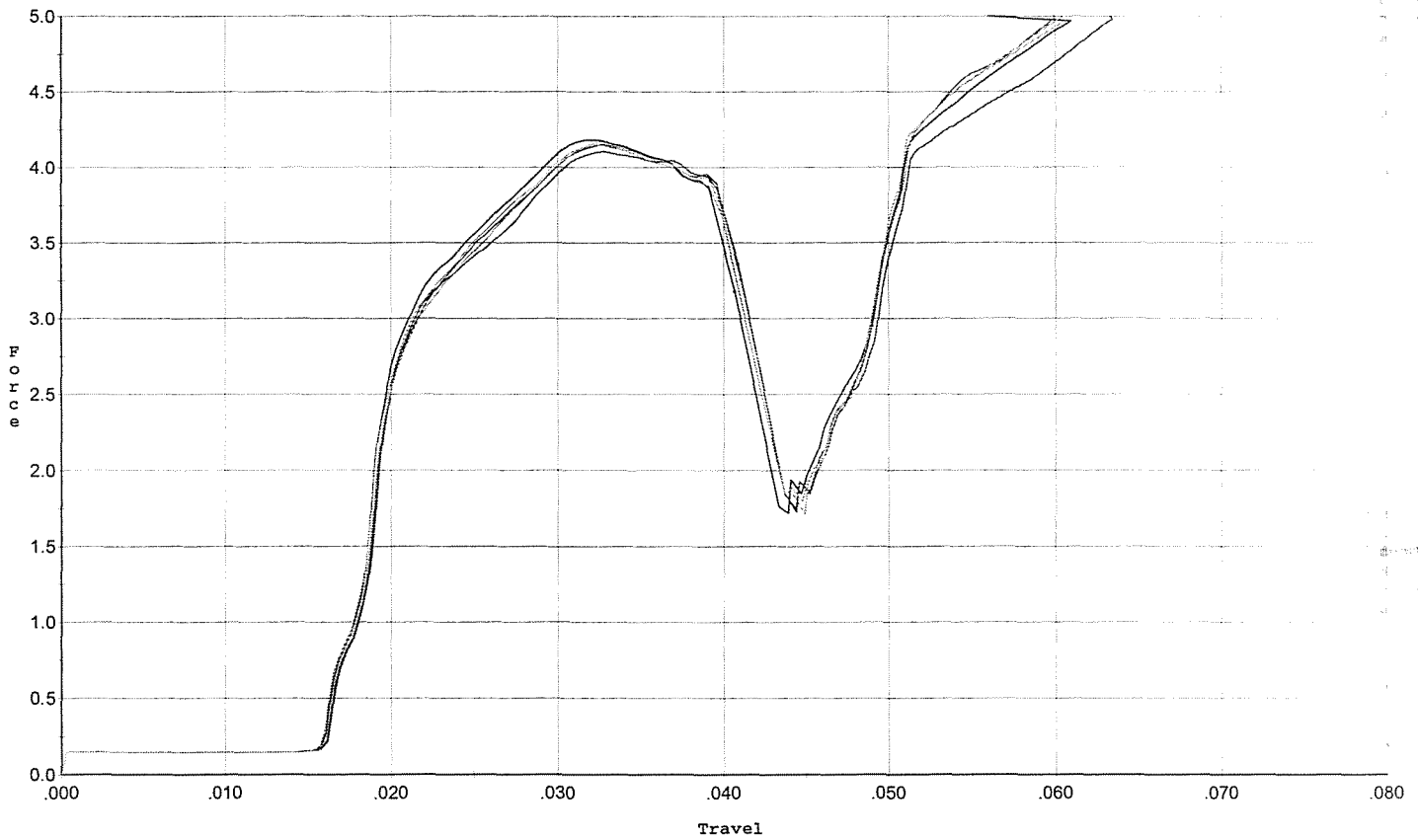
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.429	0.039	0.018	0.030	0.043		Set Trigger
2	2.524	0.039	0.018	0.030	0.043		Set Trigger
3	2.534	0.038	0.018	0.030	0.043		Set Trigger
4	2.564	0.038	0.018	0.030	0.044		Set Trigger
5	2.536	0.039	0.017	0.029	0.045		Set Trigger

Avg 2.51

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 7/21/09

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.107	0.041	0.016	0.023	0.083		Set Trigger
2	4.182	0.041	0.016	0.023	0.084		Set Trigger
3	4.152	0.041	0.016	0.023	0.084		Set Trigger
4	4.169	0.040	0.016	0.023	0.082		Set Trigger
5	4.147	0.040	0.016	0.024	0.081		Set Trigger

Avg 4.15