

66869850

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



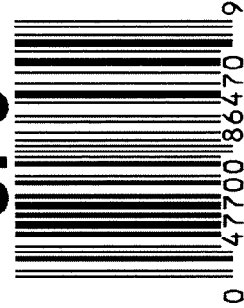
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6869850

UPC



BM FORM

GUN SERIAL # G 6869850

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-24-09	SPD
430	ASSEMBLE TO STOCK		6-24-09	SP
440	PROOF		6-24-09	SPD
460	CHECK HEADSPACE		6-24-09	SPD
470	DIS-ASSEMBLE ACTION		6-24-09	SPD
472	SERIALIZE BOLT HANDLE		6-30-09	SPD
480	MAGNAFLUX BBL ACTION		7/18/09	(D)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7-21-09	OWN
510	DRILL AND TAP SIGHT HOLES		7/21/09	ms
520	GOFF BLAST BBL / REC		8/1/09	✓
540	APPLY COATINGS (BARREL ACTION)			
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-11-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-11-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	8-11-09	SP
	D) OIL FIRING PIN ASSEMBLY		8-28-09	L. N.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

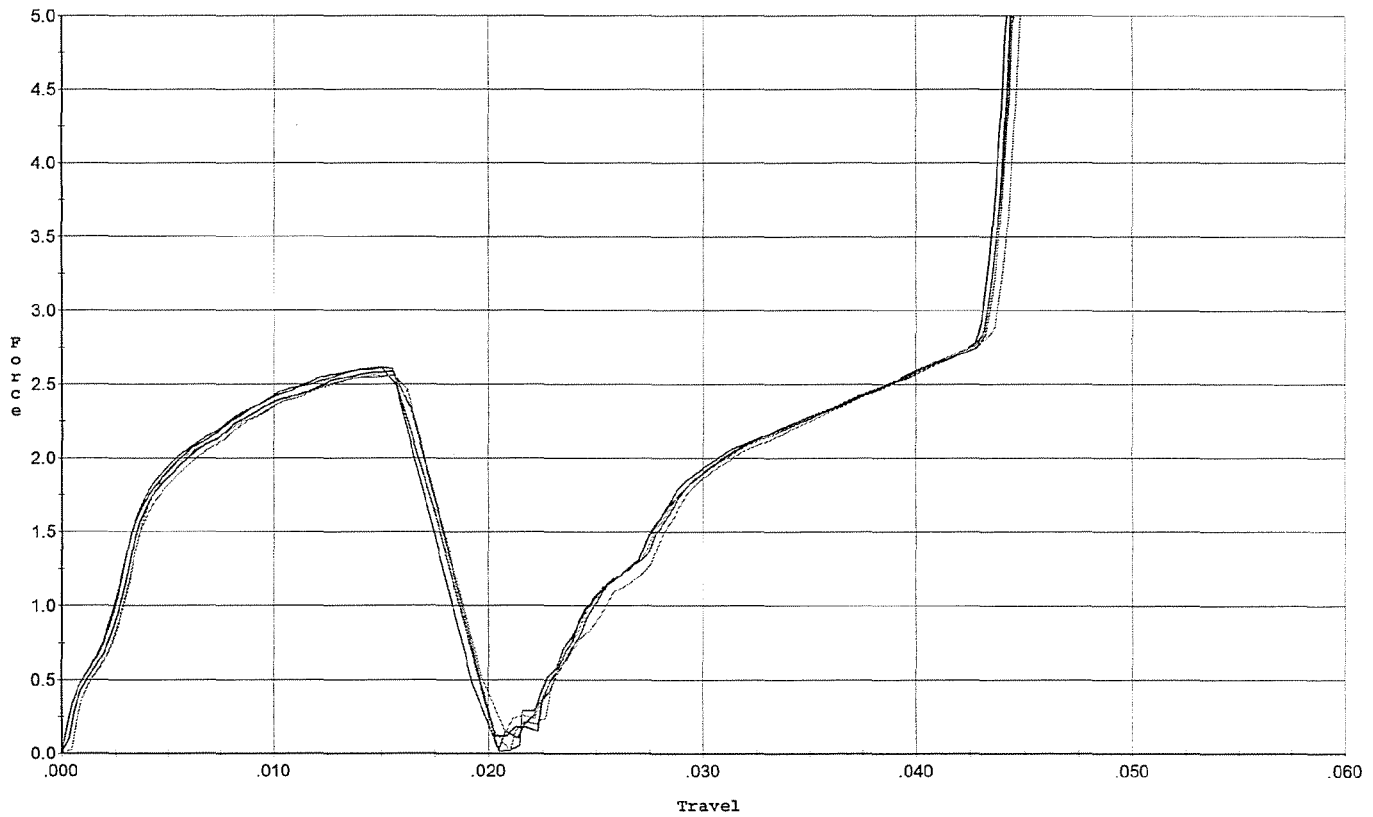
560	F) SAFETY ON FORCE	BARBER - M24 0095701 2 LBS MIN 10 LBS MAX	<u>2⁹</u> <u>2⁹</u> <u>2⁹</u>	8/31/09	RB
CONT.	G) SAFETY OFF FORCE	2 LBS MIN	<u>8⁹</u> <u>8⁹</u> <u>8⁹</u>	8/31/09	RB
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u> <u>.023</u> <u>.024</u>	8/31/09	RB
	J) ASSEMBLE STOCK			8-28-09	R.H.
	K) ASSEMBLE SWIVEL STUDS			8/31/09	RB
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				
	M) IRON SIGHT ALIGNMENT				
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u> FAIL <u>PASS</u> FAIL	8-28-09	RP
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
660	INSPECT FOR LIVE AMMO			8-29-09	SP
670	FINAL INSPECTION A) HEADSPACE			8/31/09	RB
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.63</u> <u>2.62</u> <u>2.92</u> <u>2.82</u> <u>2.76</u>	8/31/09	RB
	C) FUNCTION			8/31/09	RB
690	PACK			9/1/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile COLLEEN81309
 GunType: Rifle
 Make: Remington
 Note: cms 8/27/2009

Model: M/24
 Serial No: Form# F005
 Trigger: 2.5 lbs ini +/- .50 lb



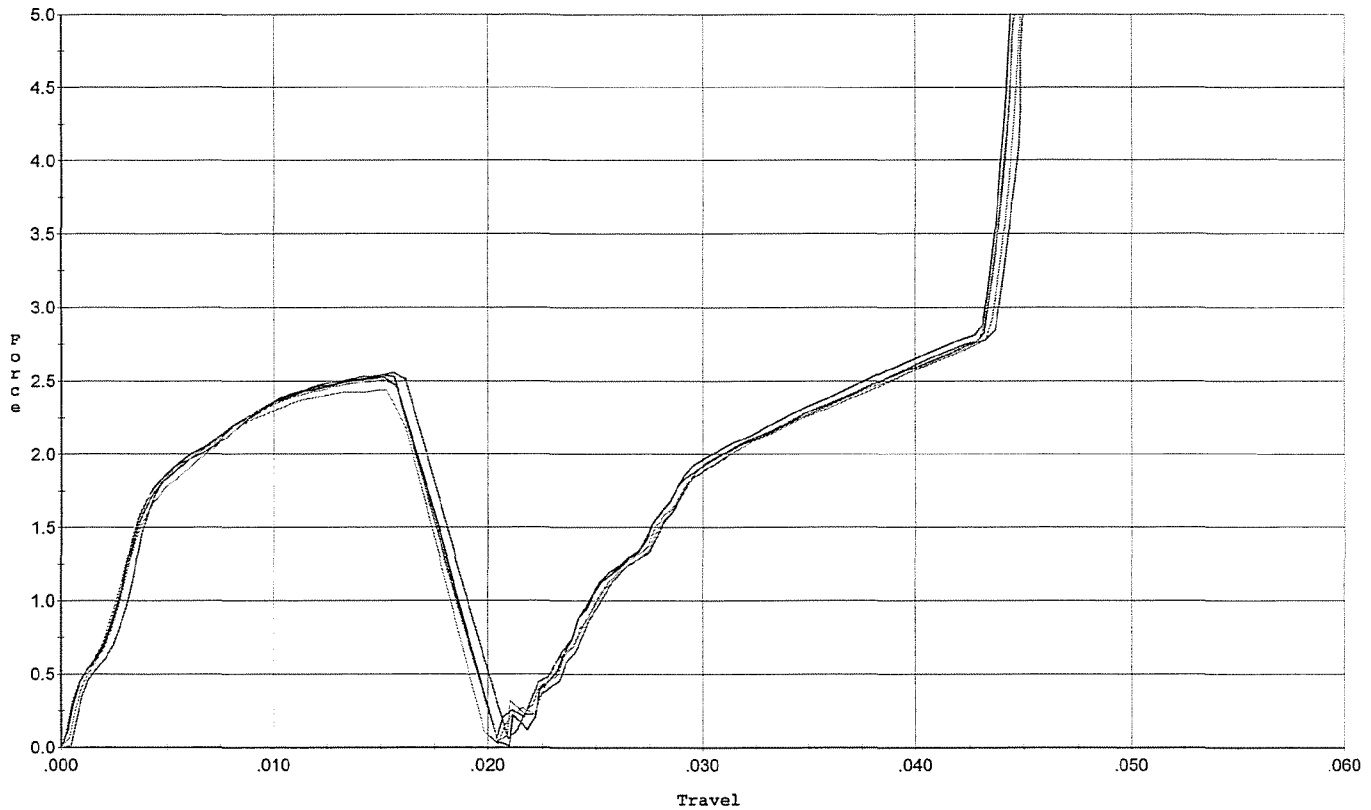
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.613	0.016	0.00	0.031	0.029		Single Action
2	2.589	0.016	0.00	0.031	0.030		Single Action
3	2.615	0.018	0.00	0.031	0.033		Single Action
4	2.566	0.016	0.00	0.031	0.029		Single Action
5	2.558	0.016	0.00	0.031	0.030		Single Action

A-2.58

Trigger Profile [lbs,inch]

Profile COLLEEN81309
GunType: Rifle
Make: Remington
Note: cms 8/27/2009

Model: M/24
Serial No: Form# F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



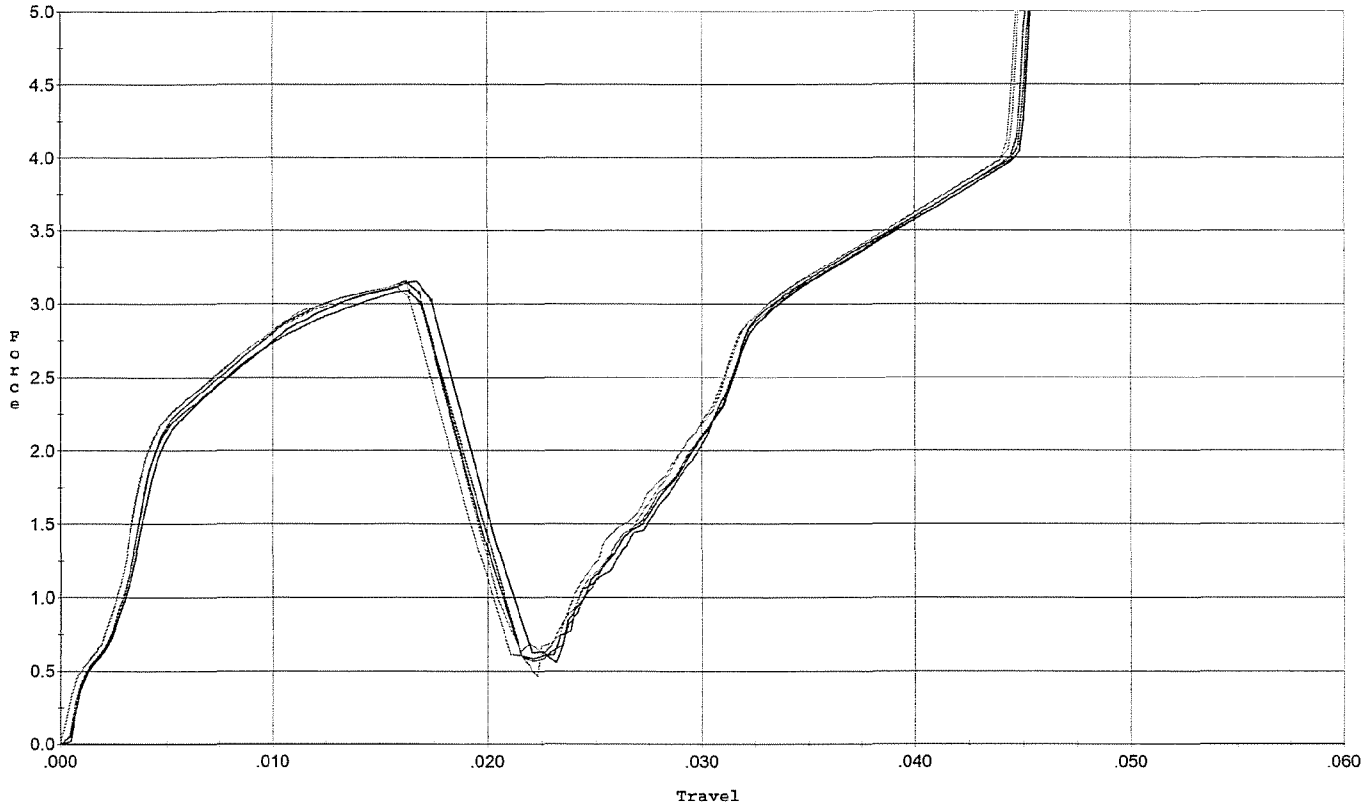
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.530	0.016	0.00	0.032	0.028		Single Action
2	2.542	0.018	0.00	0.031	0.032		Single Action
3	2.555	0.016	0.00	0.031	0.029		Single Action
4	2.436	0.016	0.00	0.032	0.028		Single Action
5	2.510	0.016	0.00	0.032	0.028		Single Action

172.51

Trigger Profile [lbs,inch]

Profile COLLEEN81309
GunType: Rifle
Make: Remington
Note: cms 8/27/2009

Model: M/24
Serial No: Form# F005
Trigger: 3.0 lbs ini +/- .75 lb



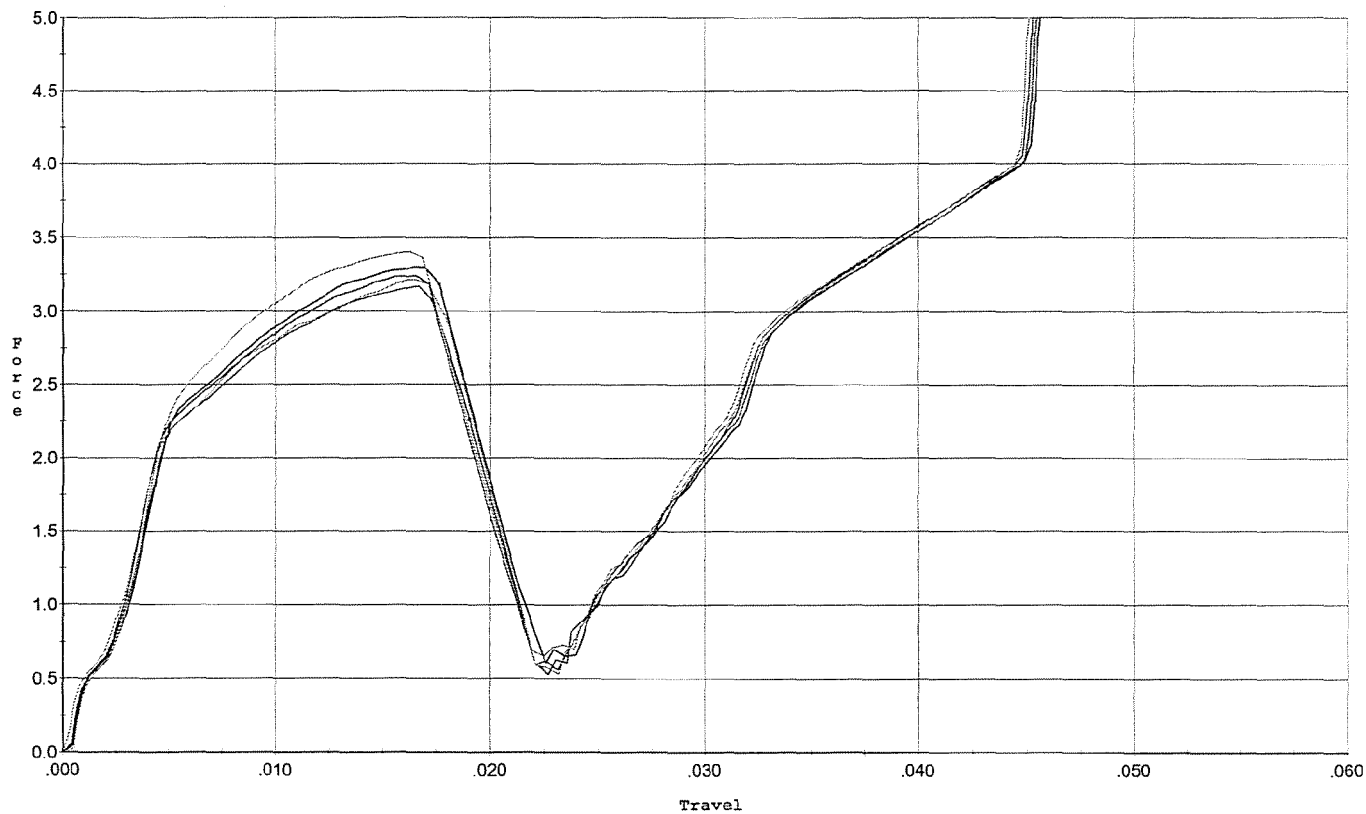
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.089	0.017	0.00	0.030	0.036		Single Action
2	3.153	0.017	0.00	0.030	0.037		Single Action
3	3.155	0.017	0.00	0.030	0.036		Single Action
4	3.136	0.017	0.00	0.030	0.037		Single Action
5	3.118	0.016	0.00	0.030	0.035		Single Action

A 3.13

Trigger Profile [lbs,inch]

Profile COLLEEN81309
GunType: Rifle
Make: Remington
Note: cms 8/27/2009

Model: M/24
Serial No: Form# F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.239	0.019	0.00	0.030	0.042		Single Action
2	3.299	0.018	0.00	0.030	0.039		Single Action
3	3.172	0.017	0.00	0.030	0.037		Single Action
4	3.211	0.018	0.00	0.029	0.040		Single Action
5	3.406	0.017	0.00	0.030	0.039		Single Action

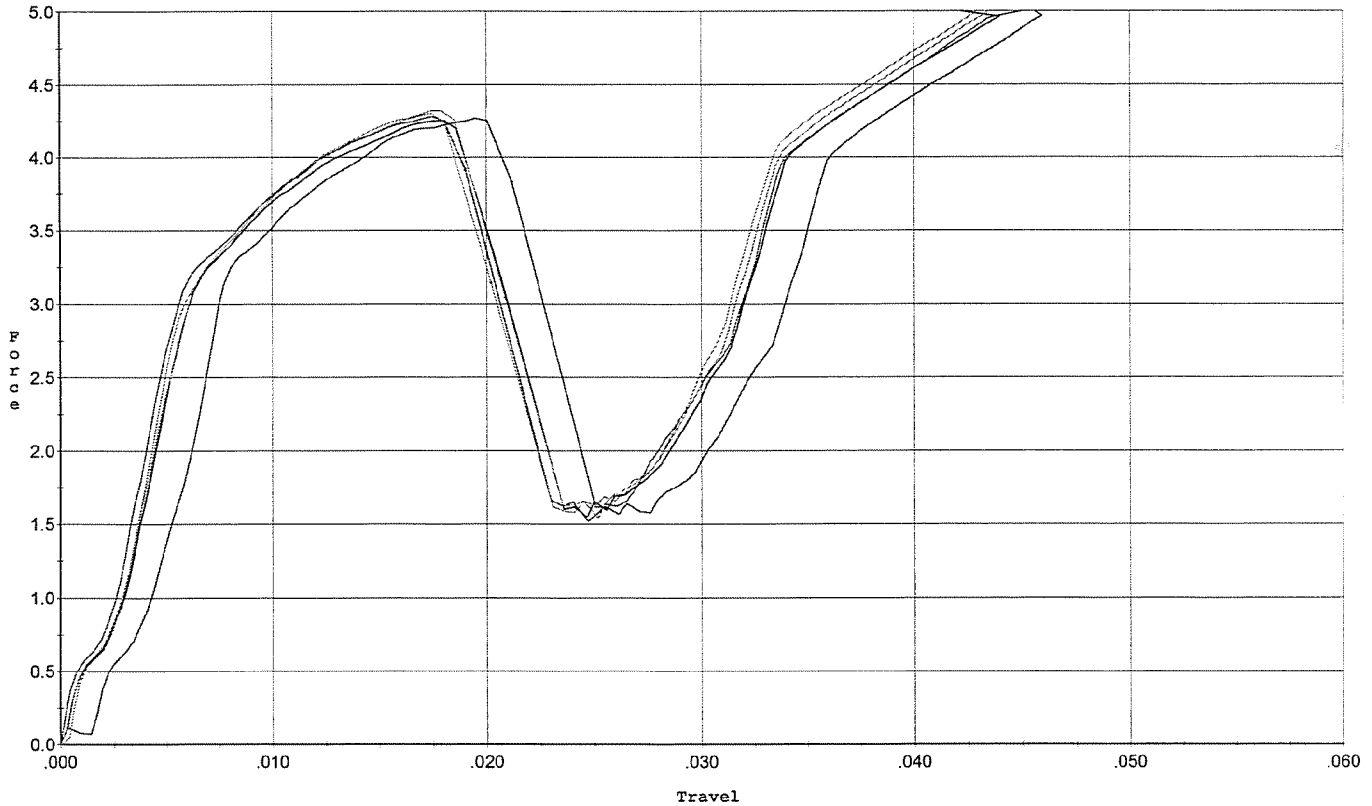
A-3-26

Trigger Profile [lbs,inch]

Profile COLLEEN81309
 GunType: Rifle
 Make: Remington
 Note: cms 8/27/2009

Model: M/24
 Serial No: Form# F005
 Trigger: 4.0 lbs ini +/- 1.0 lb

Handwritten signature/initials



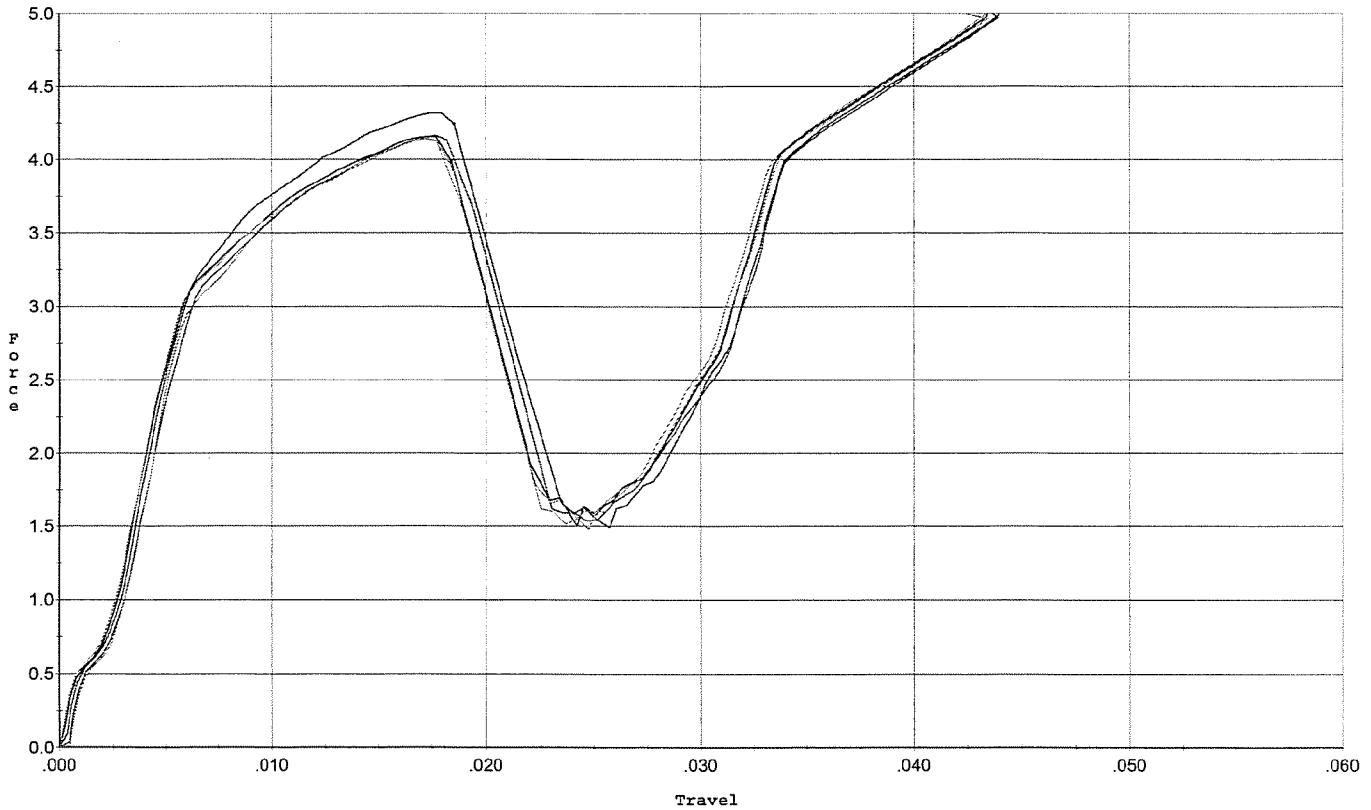
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.269	0.021	0.002	0.028	0.057		Single Action
2	4.253	0.021	0.00	0.027	0.058		Single Action
3	4.282	0.019	0.00	0.028	0.055		Single Action
4	4.302	0.020	0.00	0.027	0.057		Single Action
5	4.320	0.021	0.00	0.027	0.060		Single Action

Handwritten: A-4.25

Trigger Profile [lbs,inch]

Profile COLLEEN81309
GunType: Rifle
Make: Remington
Note: cms 8/27/2009

Model: M/24
Serial No: Form# F005
Trigger: 4.0 lbs after 20 cycles +/- 1.0 lb



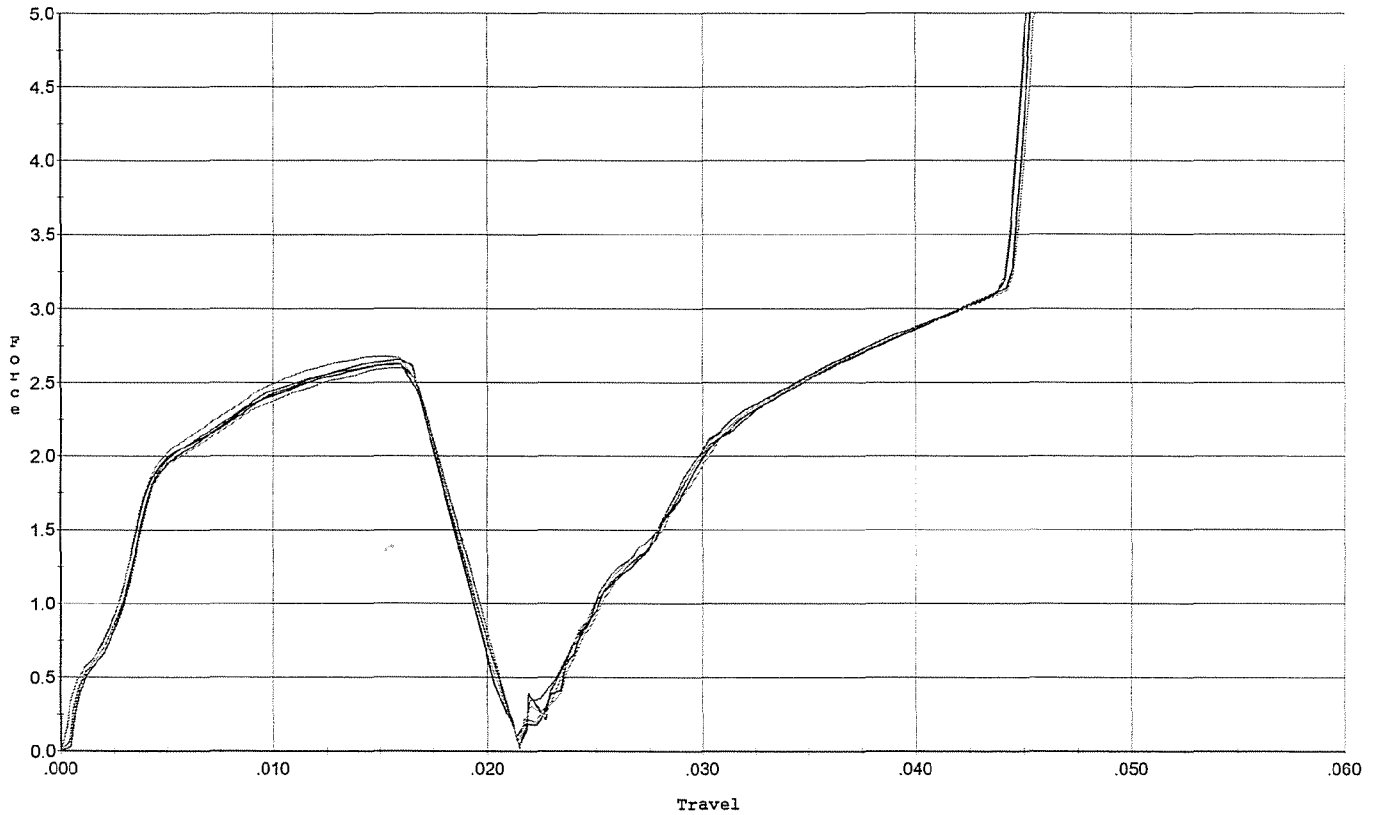
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.318	0.019	0.00	0.028	0.053		Single Action
2	4.157	0.018	0.00	0.028	0.052		Single Action
3	4.164	0.019	0.00	0.028	0.054		Single Action
4	4.152	0.019	0.00	0.028	0.053		Single Action
5	4.139	0.019	0.00	0.028	0.051		Single Action

17.4.18

Trigger Profile [lbs,inch]

Profile COLLEEN81309
GunType: Rifle
Make: Remington
Note: cms 8/27/2009

Model: M/24
Serial No: Form# F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



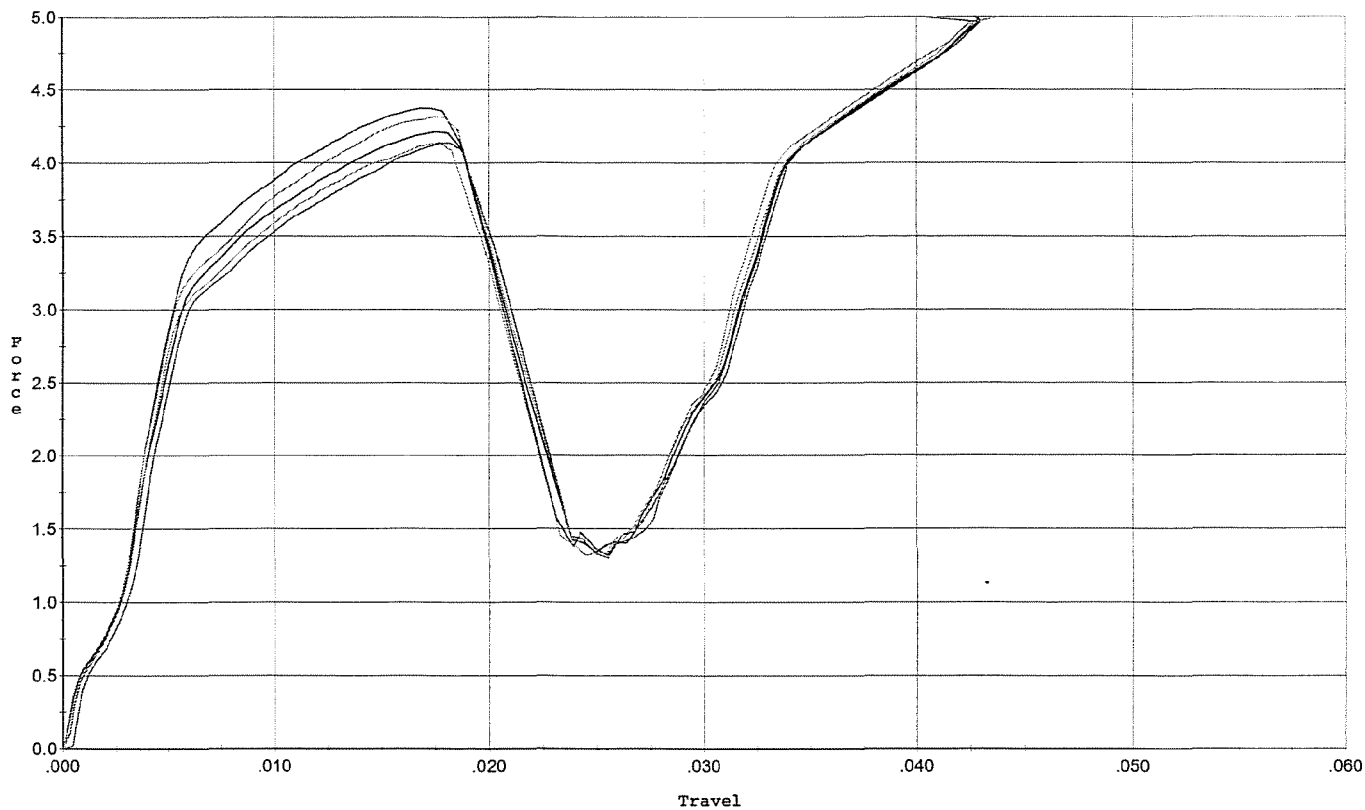
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.661	0.019	0.00	0.031	0.035		Single Action
2	2.626	0.017	0.00	0.031	0.032		Single Action
3	2.625	0.017	0.00	0.031	0.031		Single Action
4	2.601	0.019	0.00	0.031	0.035		Single Action
5	2.678	0.017	0.00	0.031	0.032		Single Action

A-2.63

Trigger Profile [lbs,inch]

Profile COLLEEN81309
GunType: Rifle
Make: Remington
Note: cms 8/27/2009

Model: M/24
Serial No: Form# F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.373	0.019	0.00	0.028	0.056		Single Action
2	4.214	0.019	0.00	0.028	0.054		Single Action
3	4.136	0.020	0.00	0.028	0.056		Single Action
4	4.141	0.020	0.00	0.028	0.056		Single Action
5	4.315	0.019	0.00	0.027	0.054		Single Action

A-4.23