

66869852

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



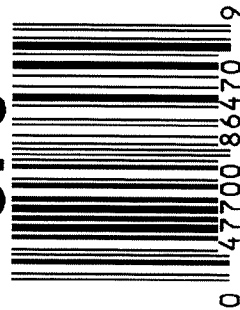
owner registration sticker



ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

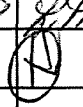
G6869852

UPC



BM FORM

GUN SERIAL # G 686 9852

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-24-09	SPH
430	ASSEMBLE TO STOCK		6-24-09	SP
440	PROOF		6-24-09	SPH
460	CHECK HEADSPACE	MAGNA - FLUX	6-24-09	SPH
470	DIS-ASSEMBLE ACTION		6-24-09	SPH
472	SERIALIZE BOLT HANDLE		6-30-09	SPH
480	MAGNAFLUX BBL ACTION	OPERATOR 	7-1-09	
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7-10-09	AWD
510	DRILL AND TAP SIGHT HOLES		7-1-09	SP
520	GOFF BLAST BBL / REC		7/10	REM
540	APPLY COATINGS (BARREL ACTION)		7/16	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-23-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-23-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	7-23-09	SP
	D) OIL FIRING PIN ASSEMBLY		8-16-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

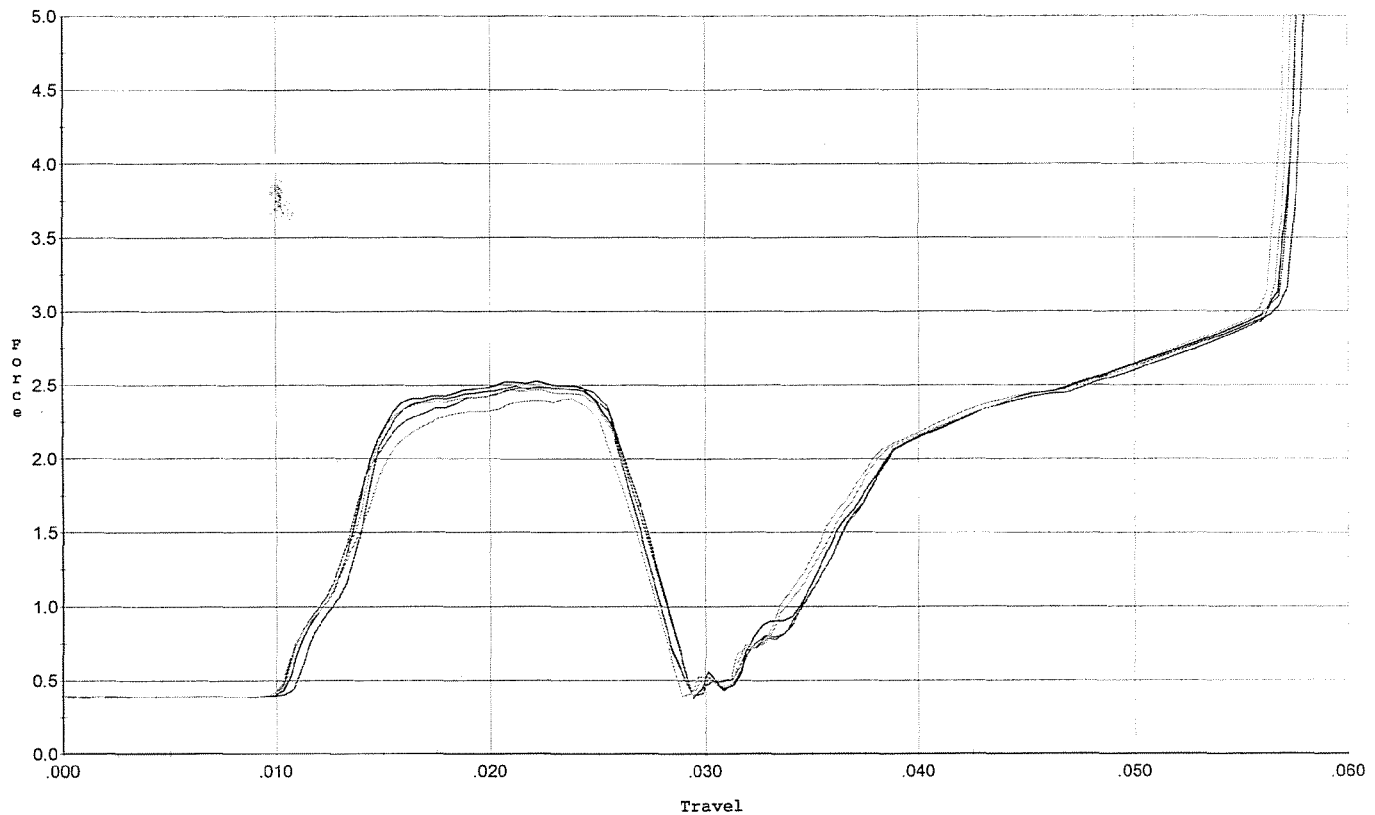
560	F) SAFETY ON FORCE	BARBER M24 0095725 2 LBS MIN 10 LBS MAX	<u>2°</u>	<u>2°</u>	<u>2°</u>	8/25/09	RB		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>5°</u>	<u>5°</u>	<u>5°</u>	8/25/09	RB		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.024</u>	<u>.024</u>	<u>.024</u>	8/25/09	RB		
	J) ASSEMBLE STOCK					8-10-09	RTZ		
	K) ASSEMBLE SWIVEL STUDS					8/25/09	RB		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		PASS	FAIL		8-22-09	RP		
			PASS	FAIL					
	MALFUNCTION		N/A						
		CORRECTION							
	MALFUNCTION								
		CORRECTION							
	MALFUNCTION		N/A						
		CORRECTION							
	MALFUNCTION								
		CORRECTION							
660	INSPECT FOR LIVE AMMO					8-22-09	L.P.D.		
670	FINAL INSPECTION A) HEADSPACE					8/25/09	RB		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.45</u>	<u>2.39</u>	<u>2.40</u>	<u>2.25</u>	<u>2.26</u>	8/24/09	RB
	C) FUNCTION					8/25/09	RB		
690	PACK					8/25/09	Fm		

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 8/7/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



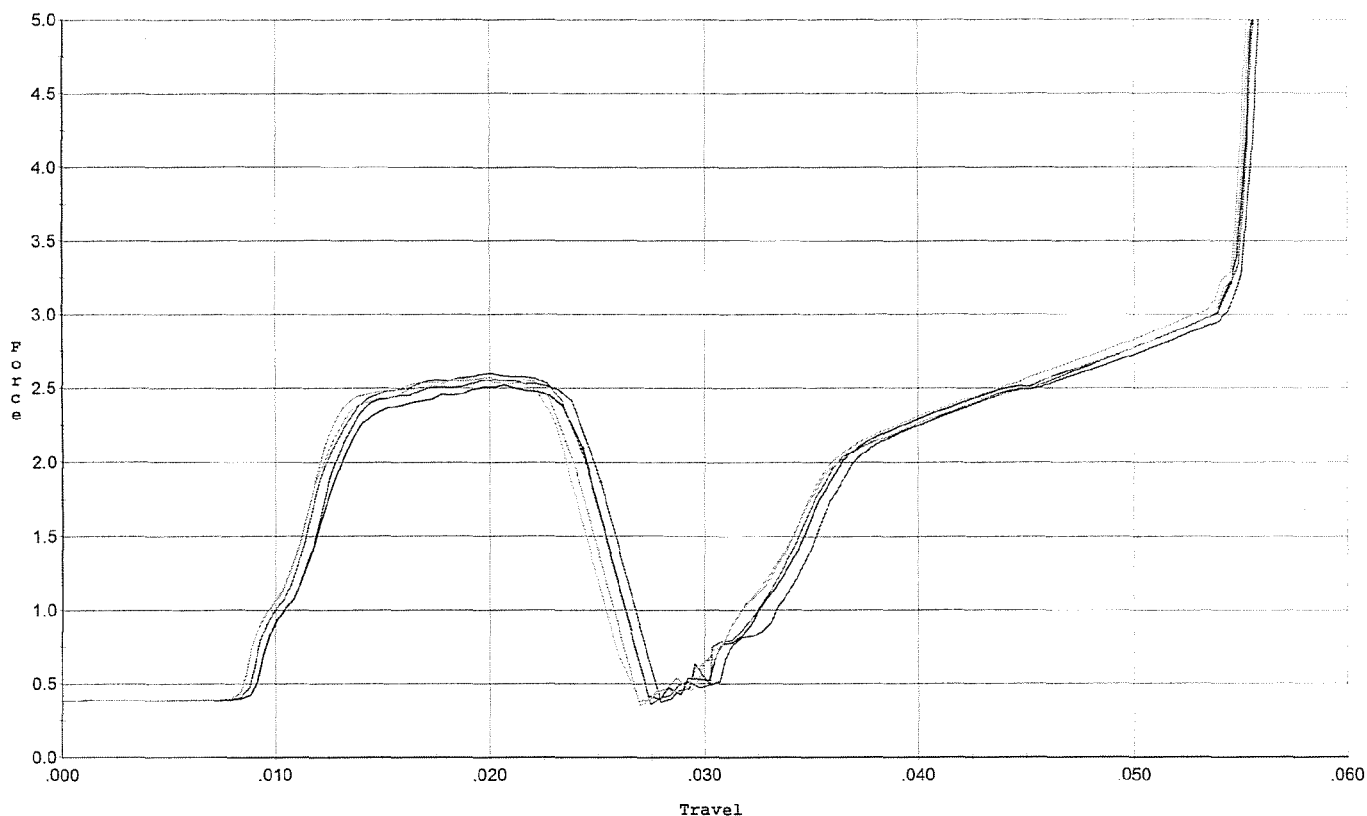
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.492	0.027	0.011	0.036	0.037		Set Trigger
2	2.524	0.026	0.011	0.036	0.035		Set Trigger
3	2.482	0.027	0.011	0.036	0.037		Set Trigger
4	2.469	0.026	0.010	0.036	0.035		Set Trigger
5	2.406	0.027	0.011	0.036	0.035		Set Trigger

Aug 2.47

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 8/7/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



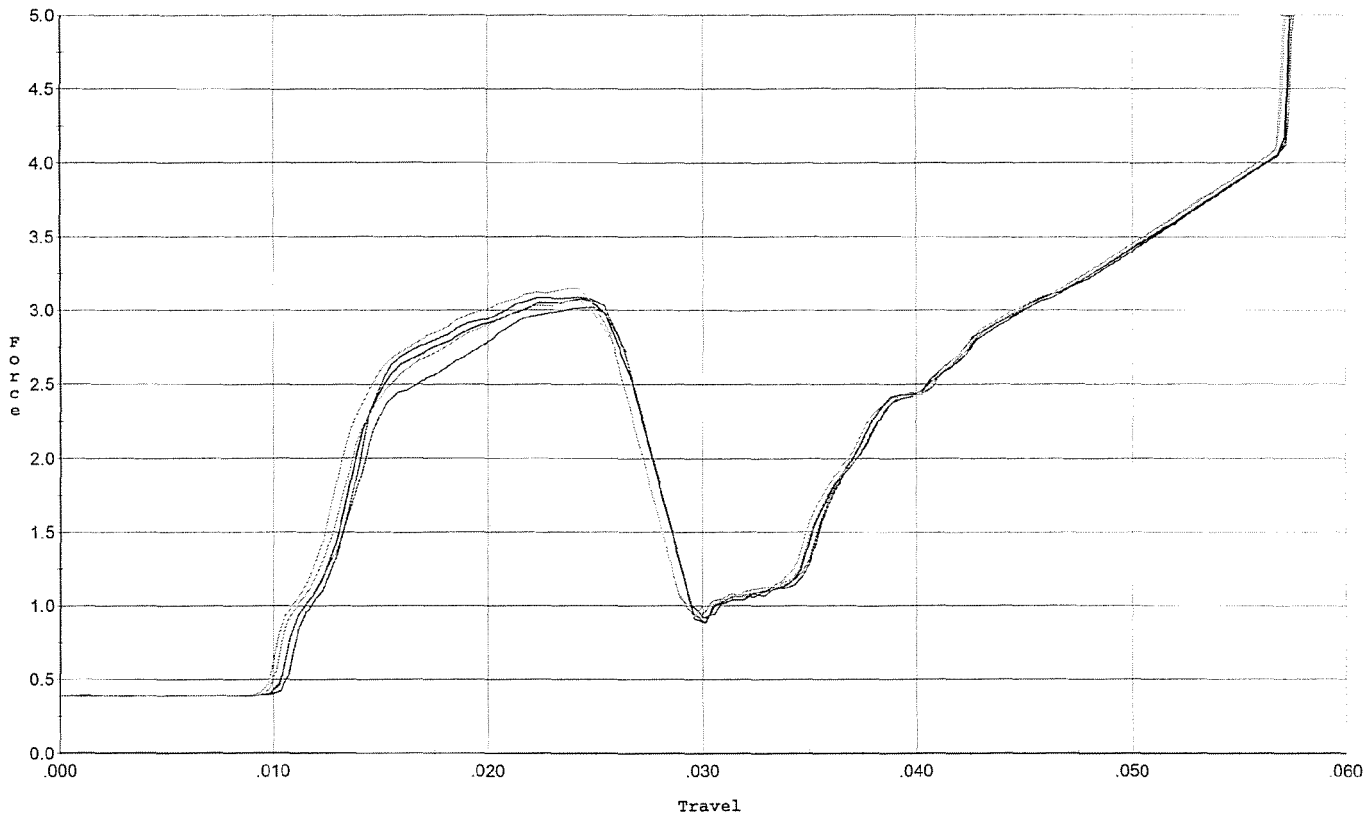
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.557	0.025	0.009	0.035	0.037		Set Trigger
2	2.520	0.024	0.009	0.035	0.035		Set Trigger
3	2.600	0.024	0.009	0.035	0.037		Set Trigger
4	2.564	0.023	0.009	0.036	0.034		Set Trigger
5	2.572	0.024	0.009	0.035	0.036		Set Trigger

Aug 2.56

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/7/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



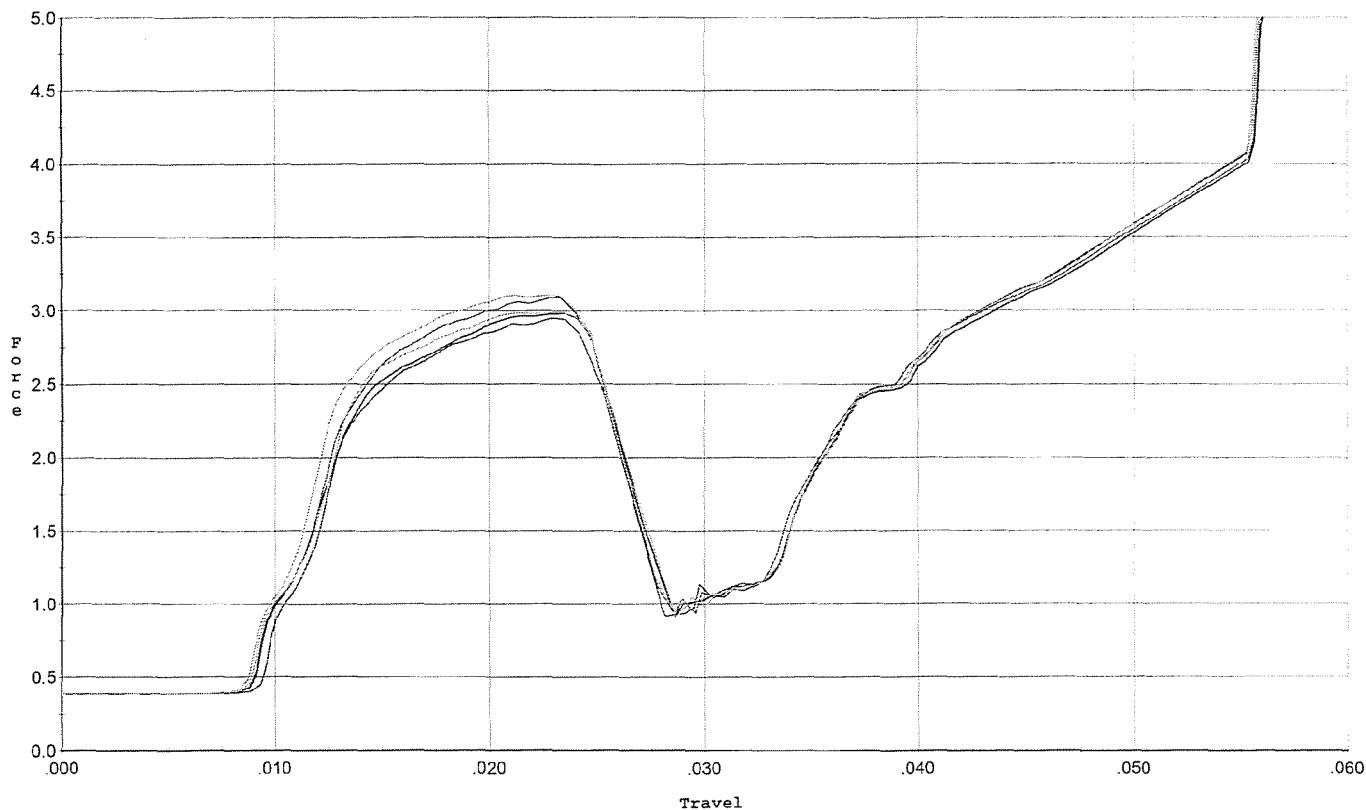
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.091	0.026	0.011	0.035	0.043		Set Trigger
2	3.077	0.027	0.010	0.035	0.044		Set Trigger
3	3.021	0.026	0.010	0.035	0.042		Set Trigger
4	3.066	0.026	0.010	0.035	0.042		Set Trigger
5	3.150	0.026	0.010	0.035	0.043		Set Trigger

Avg 3.08

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 8/7/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



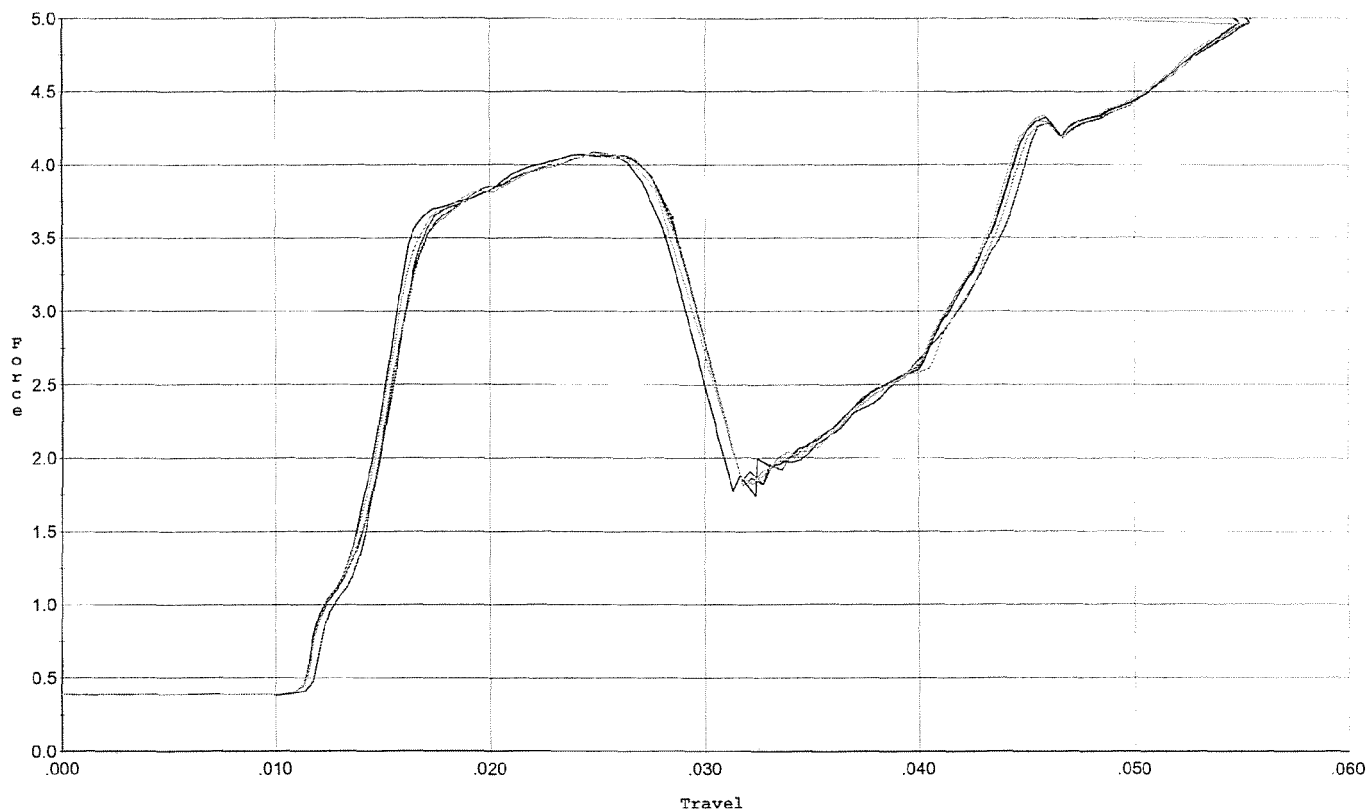
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.947	0.025	0.010	0.034	0.040		Set Trigger
2	2.981	0.025	0.009	0.034	0.040		Set Trigger
3	3.091	0.025	0.009	0.034	0.042		Set Trigger
4	2.985	0.025	0.009	0.034	0.041		Set Trigger
5	3.102	0.025	0.009	0.034	0.043		Set Trigger

Avg 3.02 RP
 3.02

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/7/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



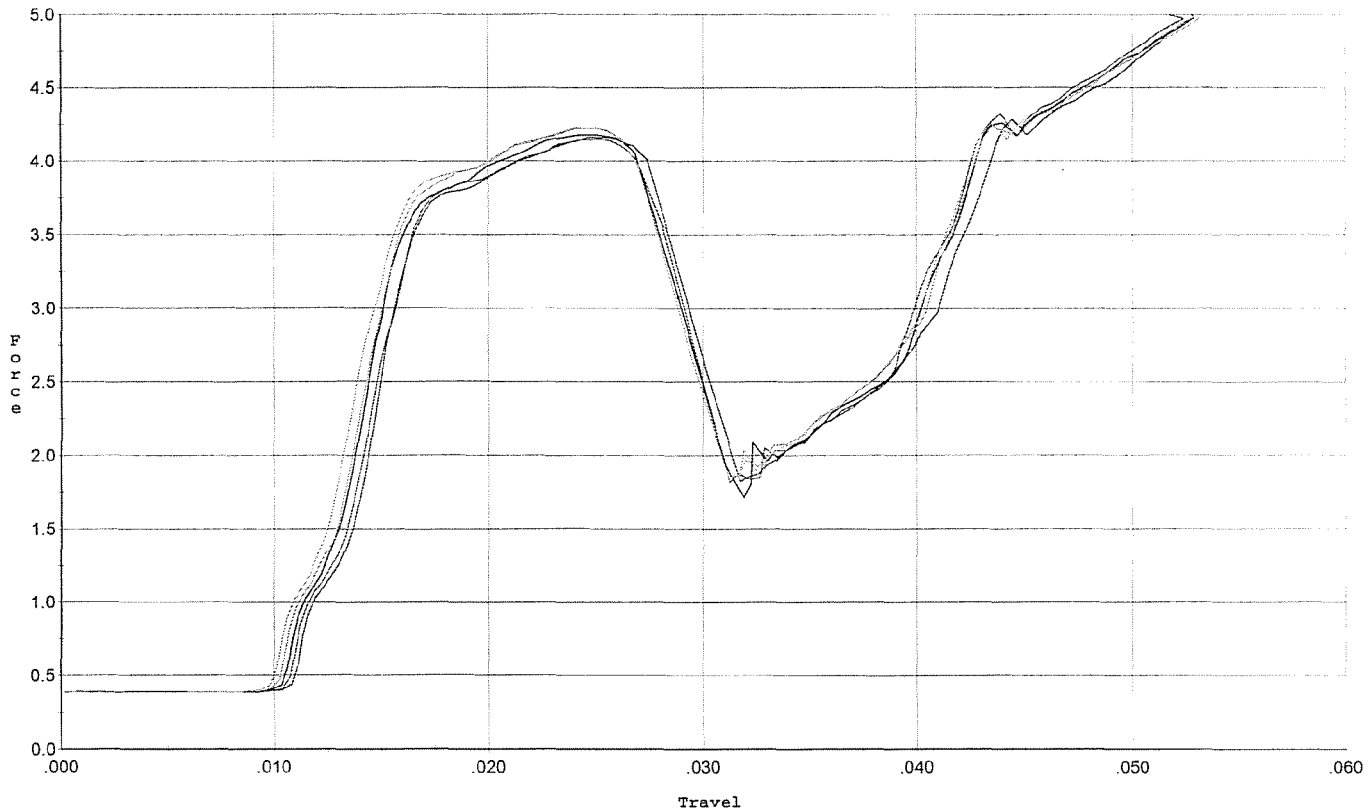
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.069	0.029	0.012	0.029	0.059		Set Trigger
2	4.074	0.028	0.012	0.032	0.058		Set Trigger
3	4.089	0.028	0.012	0.028	0.059		Set Trigger
4	4.074	0.030	0.012	0.030	0.061		Set Trigger
5	4.082	0.029	0.012	0.029	0.059		Set Trigger

Avg 4.07

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 8/7/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



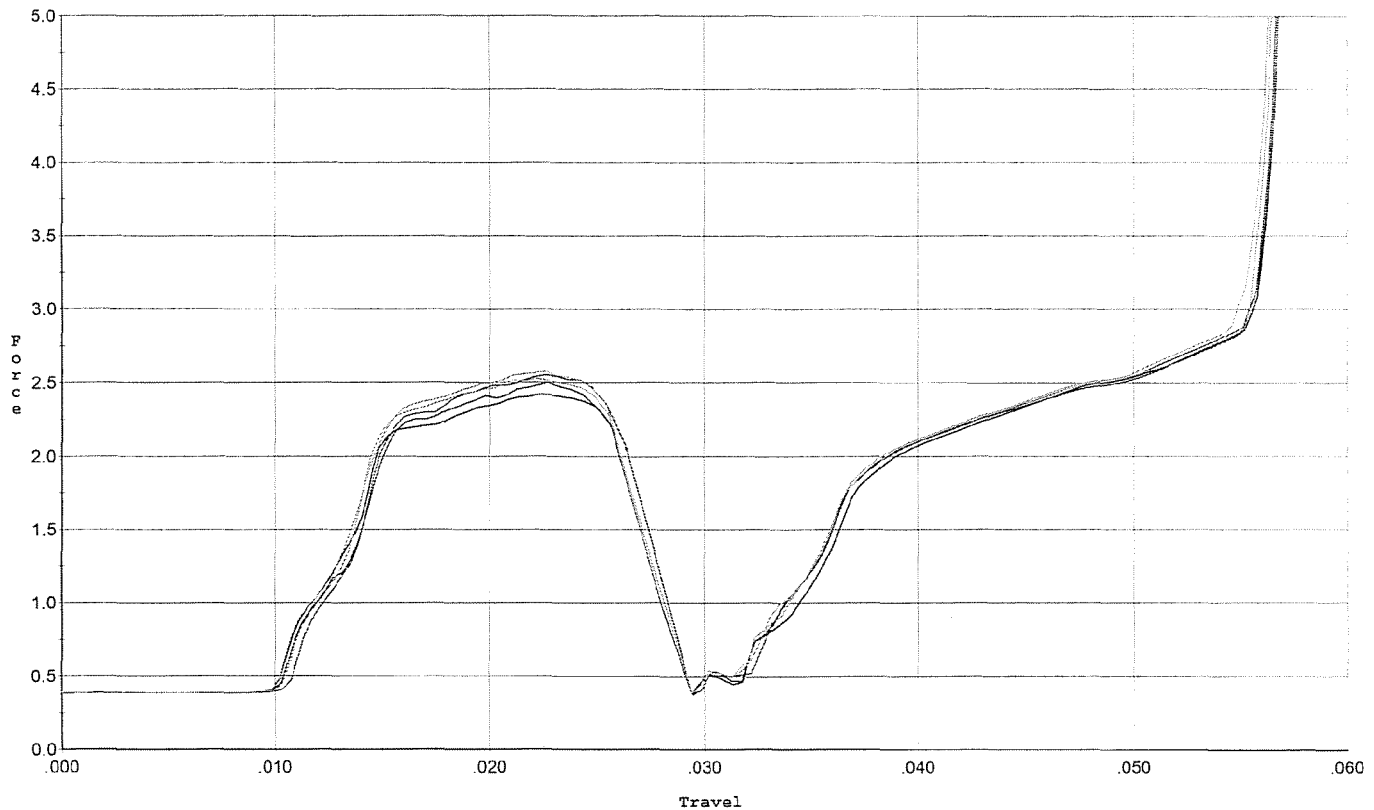
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.164	0.027	0.011	0.027	0.058		Set Trigger
2	4.178	0.029	0.011	0.026	0.063		Set Trigger
3	4.153	0.028	0.011	0.026	0.060		Set Trigger
4	4.228	0.027	0.010	0.027	0.060		Set Trigger
5	4.225	0.027	0.010	0.027	0.059		Set Trigger

Avg 4.19

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 8/7/09

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



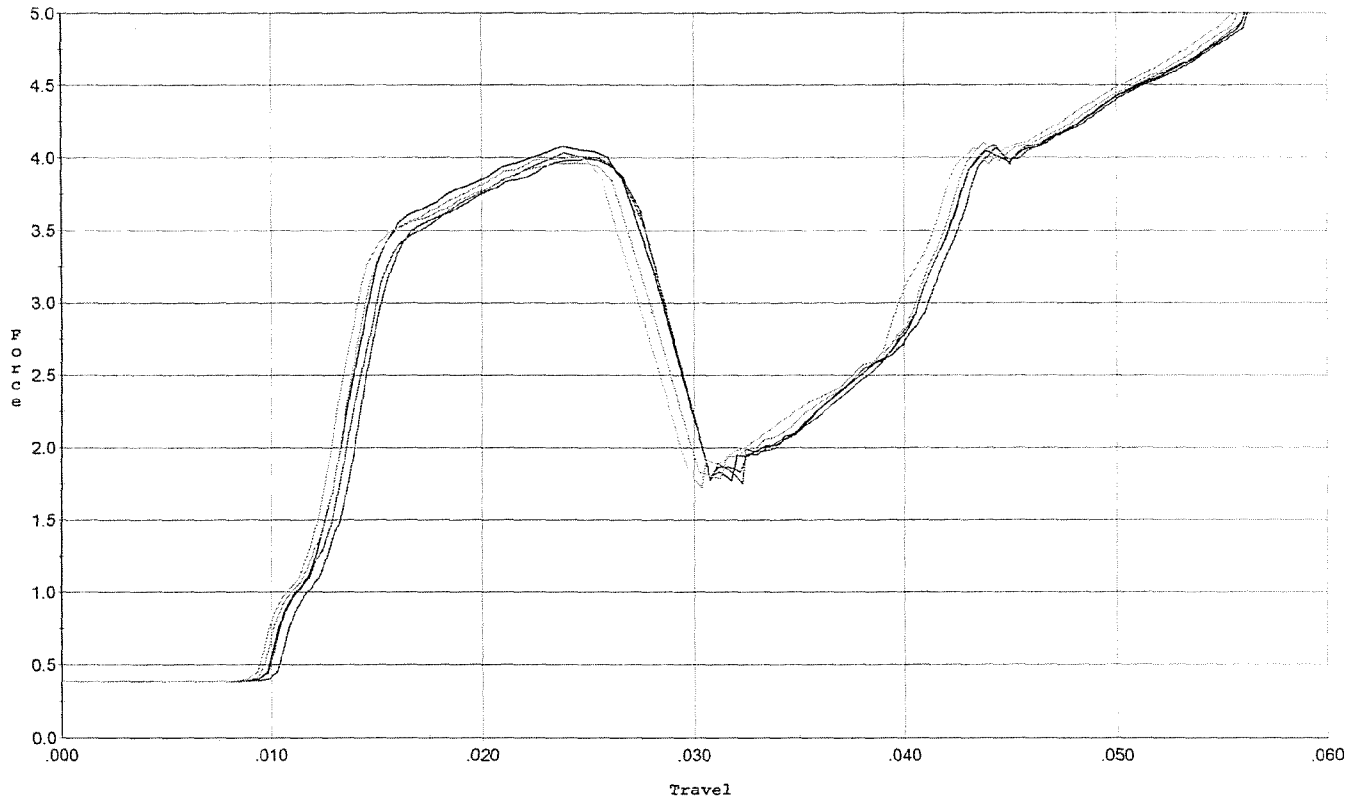
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.501	0.026	0.011	0.035	0.034		Set Trigger
2	2.421	0.026	0.010	0.036	0.034		Set Trigger
3	2.552	0.026	0.011	0.035	0.036		Set Trigger
4	2.530	0.026	0.011	0.035	0.035		Set Trigger
5	2.577	0.025	0.010	0.035	0.035		Set Trigger

Avg 2.51

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 8/7/09

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.993	0.027	0.011	0.027	0.057		Set Trigger
2	4.080	0.028	0.010	0.027	0.060		Set Trigger
3	4.036	0.028	0.010	0.028	0.058		Set Trigger
4	4.012	0.028	0.010	0.030	0.059		Set Trigger
5	3.962	0.028	0.010	0.030	0.059		Set Trigger

Avg 4.01