

66869853

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

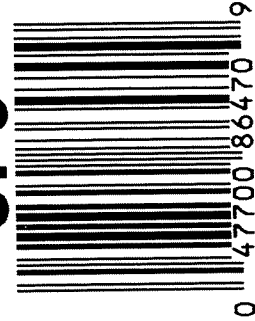
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6869853

UPC



GUN SERIAL # G 6869853

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-14-09	SP
430	ASSEMBLE TO STOCK		7-14-09	SP
440	PROOF		7-14-09	SP
460	CHECK HEADSPACE	MAG'VA - FLUX	7-14-09	SP
470	DIS-ASSEMBLE ACTION		7-14-09	SP
472	SERIALIZE BOLT HANDLE		7-15-09	RTZ
480	MAGNAFLUX BBL ACTION	OPERATOR 	7/18/09	
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7-21-09	awo
510	DRILL AND TAP SIGHT HOLES		7-15-09	SP
520	GOFF BLAST BBL / REC		7/21/09	1/18
540	APPLY COATINGS (BARREL ACTION)		8/14	✓
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-11-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-11-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	8-11-09	SP
	D) OIL FIRING PIN ASSEMBLY		8-18-09	RTZ
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

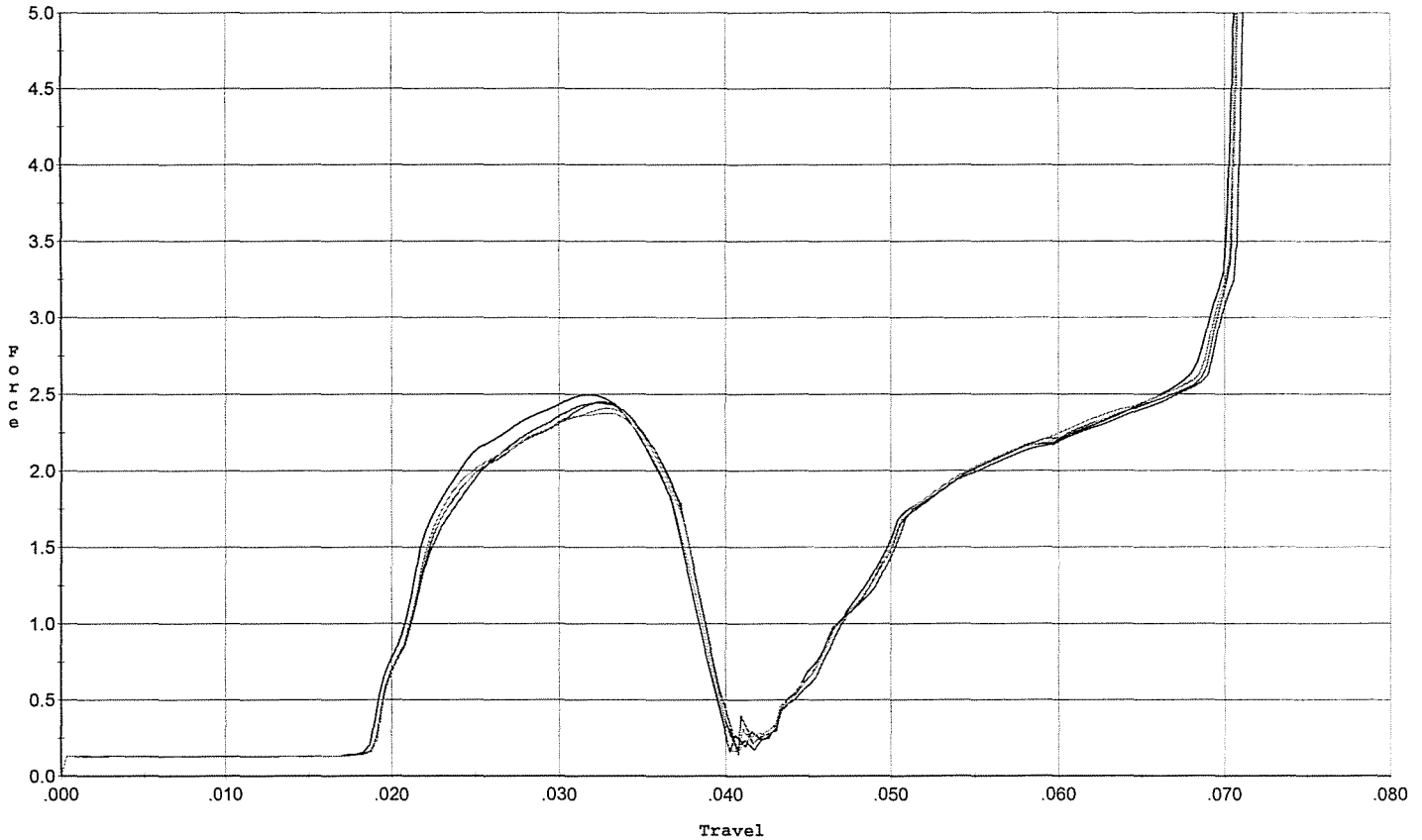
560	F) SAFETY ON FORCE	7.4 LBS MIN 10 LBS MAX	<u>2.9</u>	<u>2.9</u>	<u>2.9</u>	8/21/09	RB		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>1.9</u>	<u>1.9</u>	<u>1.9</u>	8/21/09	RB		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>0.23</u>	<u>0.23</u>	<u>0.23</u>	8/21/09	RB		
	J) ASSEMBLE STOCK					8/18/09	RTZ		
	K) ASSEMBLE SWIVEL STUDS					8/21/09	RB		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u>	FAIL		8-20-09	S.P.D.		
			<u>PASS</u>	FAIL					
	MALFUNCTION		N/A						
		CORRECTION							
	MALFUNCTION								
		CORRECTION							
	MALFUNCTION		N/A						
		CORRECTION							
	MALFUNCTION		N/A						
		CORRECTION							
660	INSPECT FOR LIVE AMMO					8-20-09	SP		
670	FINAL INSPECTION A) HEADSPACE					8/21/09	RB		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.75</u>	<u>2.25</u>	<u>2.25</u>	<u>2.24</u>	<u>2.32</u>	8/21/09	RB
	C) FUNCTION					8/21/09	RB		
690	PACK					8/22/09	Fry		

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/17/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



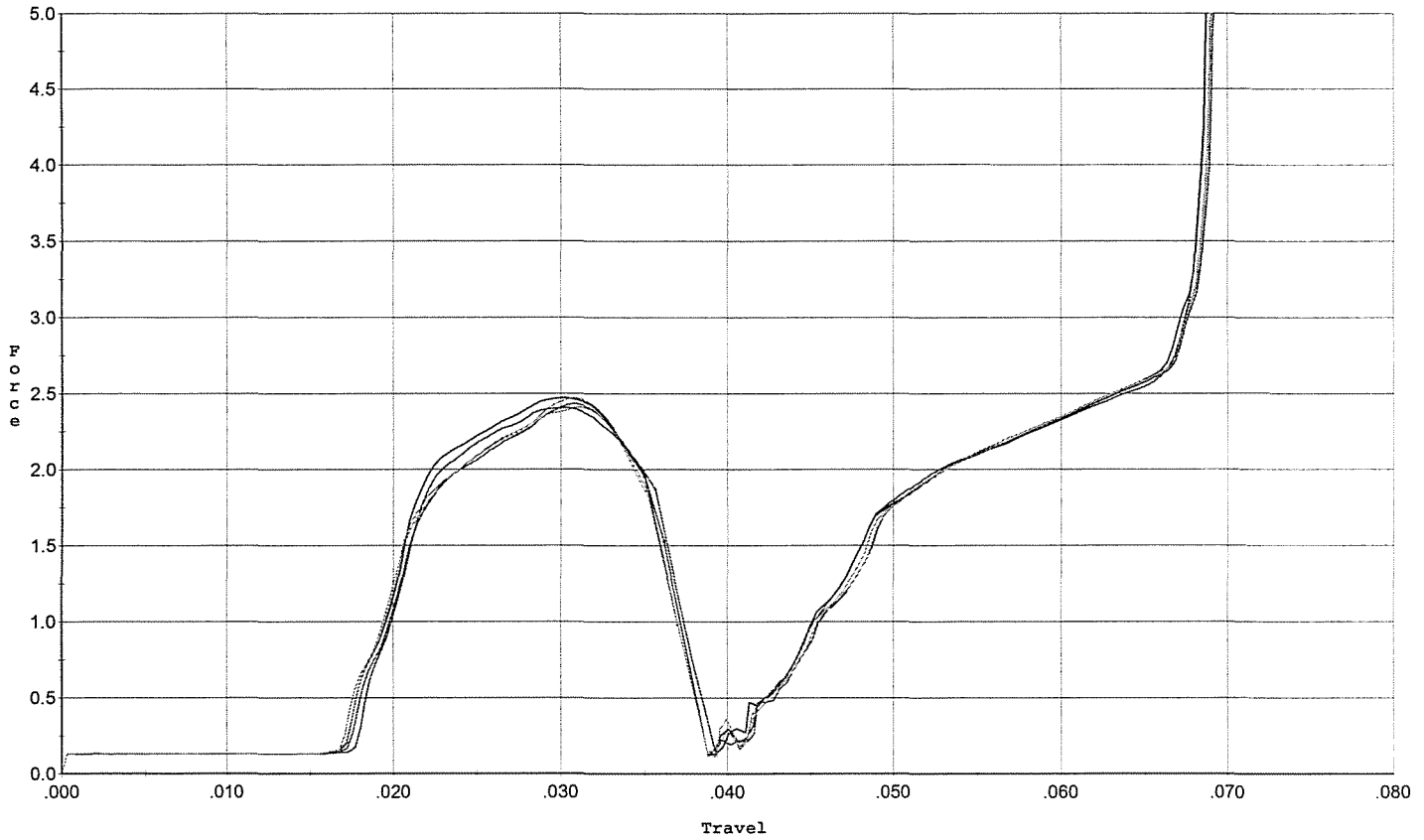
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.446	0.037	0.019	0.041	0.038		Set Trigger
2	2.499	0.037	0.019	0.040	0.038		Set Trigger
3	2.450	0.037	0.019	0.040	0.038		Set Trigger
4	2.377	0.038	0.019	0.040	0.038		Set Trigger
5	2.409	0.037	0.019	0.040	0.038		Set Trigger

Aug 2.43

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/17/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 20 cycles +/- .50 lbs.



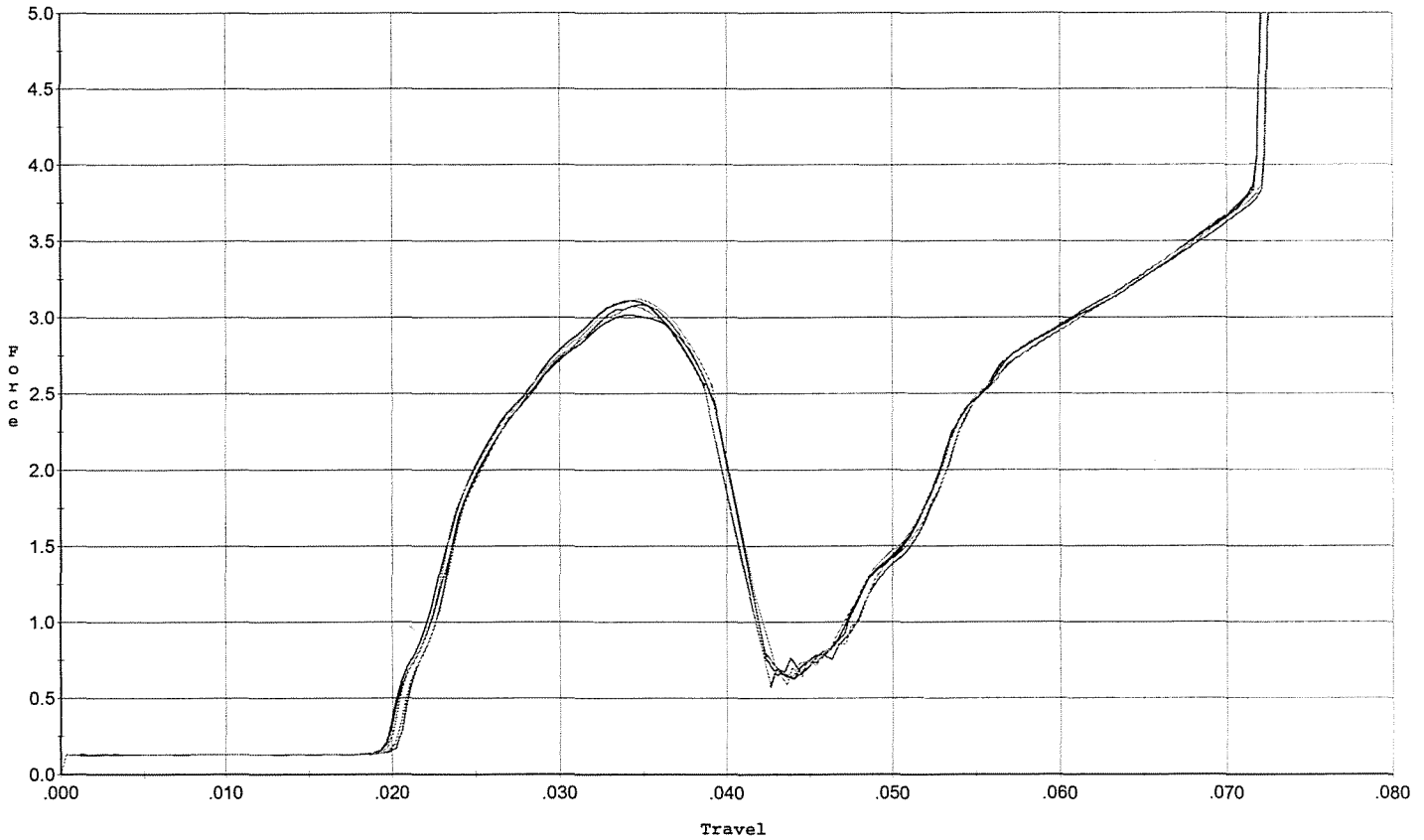
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.407	0.036	0.018	0.040	0.037		Set Trigger
2	2.473	0.035	0.017	0.040	0.037		Set Trigger
3	2.436	0.036	0.018	0.040	0.037		Set Trigger
4	2.410	0.037	0.017	0.040	0.038		Set Trigger
5	2.473	0.035	0.017	0.040	0.037		Set Trigger

Avg 2.44

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 8/17/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



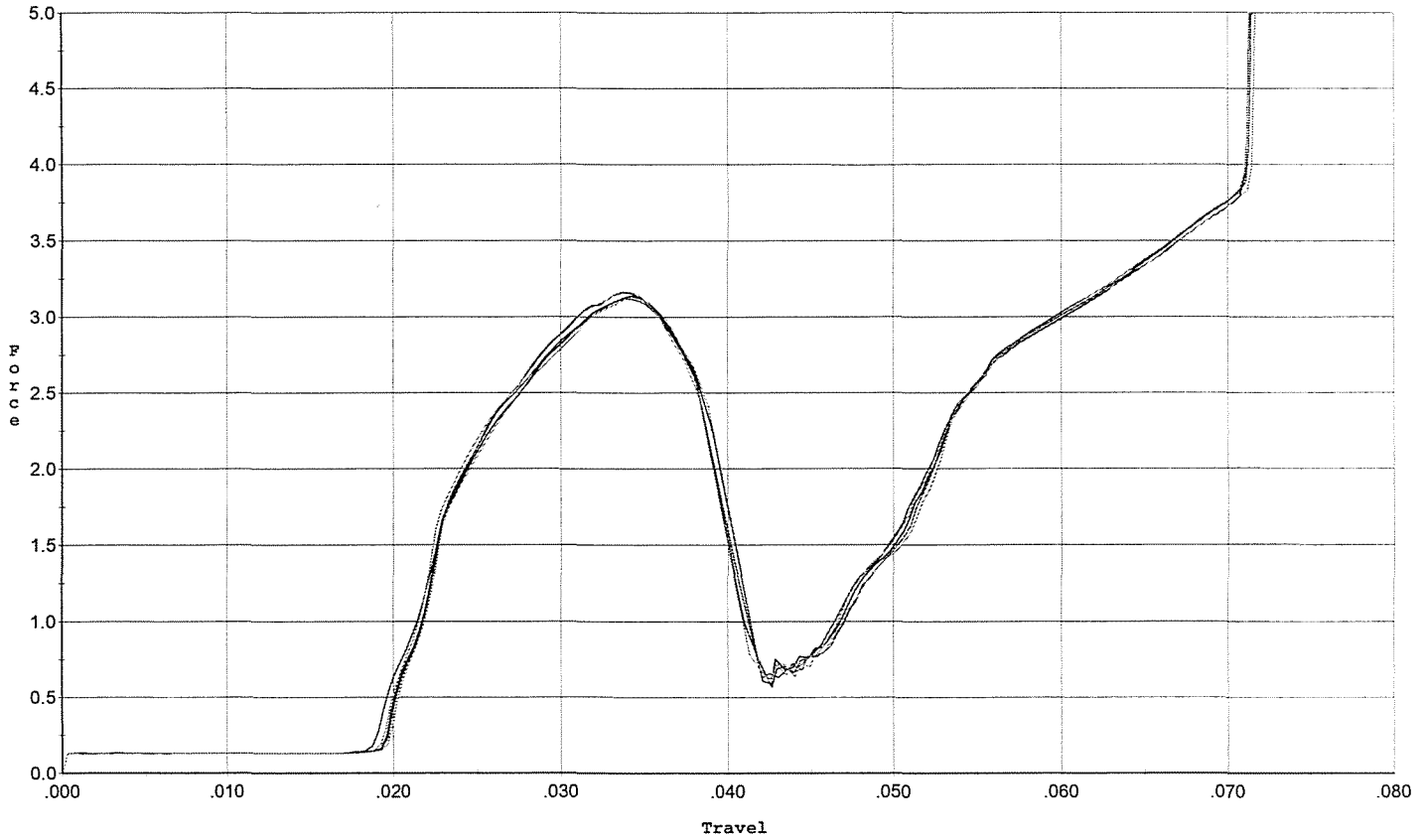
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.015	0.039	0.020	0.034	0.048		Set Trigger
2	3.113	0.039	0.020	0.034	0.047		Set Trigger
3	3.086	0.039	0.021	0.034	0.047		Set Trigger
4	3.126	0.039	0.020	0.034	0.048		Set Trigger
5	3.072	0.039	0.020	0.035	0.047		Set Trigger

Avg 3.08

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/17/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



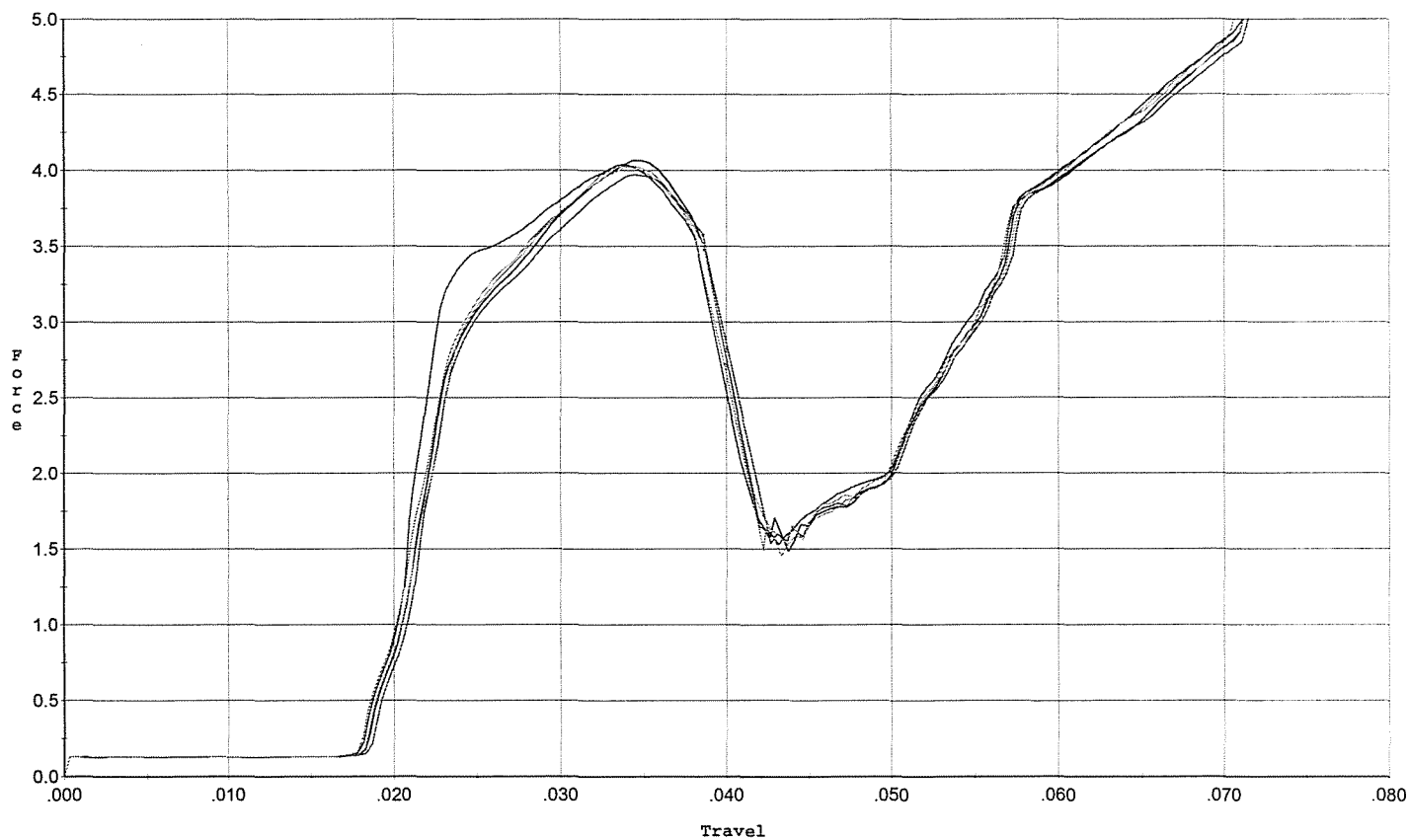
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.160	0.038	0.019	0.034	0.048		Set Trigger
2	3.139	0.039	0.020	0.034	0.049		Set Trigger
3	3.122	0.038	0.020	0.034	0.047		Set Trigger
4	3.128	0.039	0.020	0.034	0.048		Set Trigger
5	3.167	0.038	0.020	0.034	0.048		Set Trigger

Aug 3.14

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/17/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



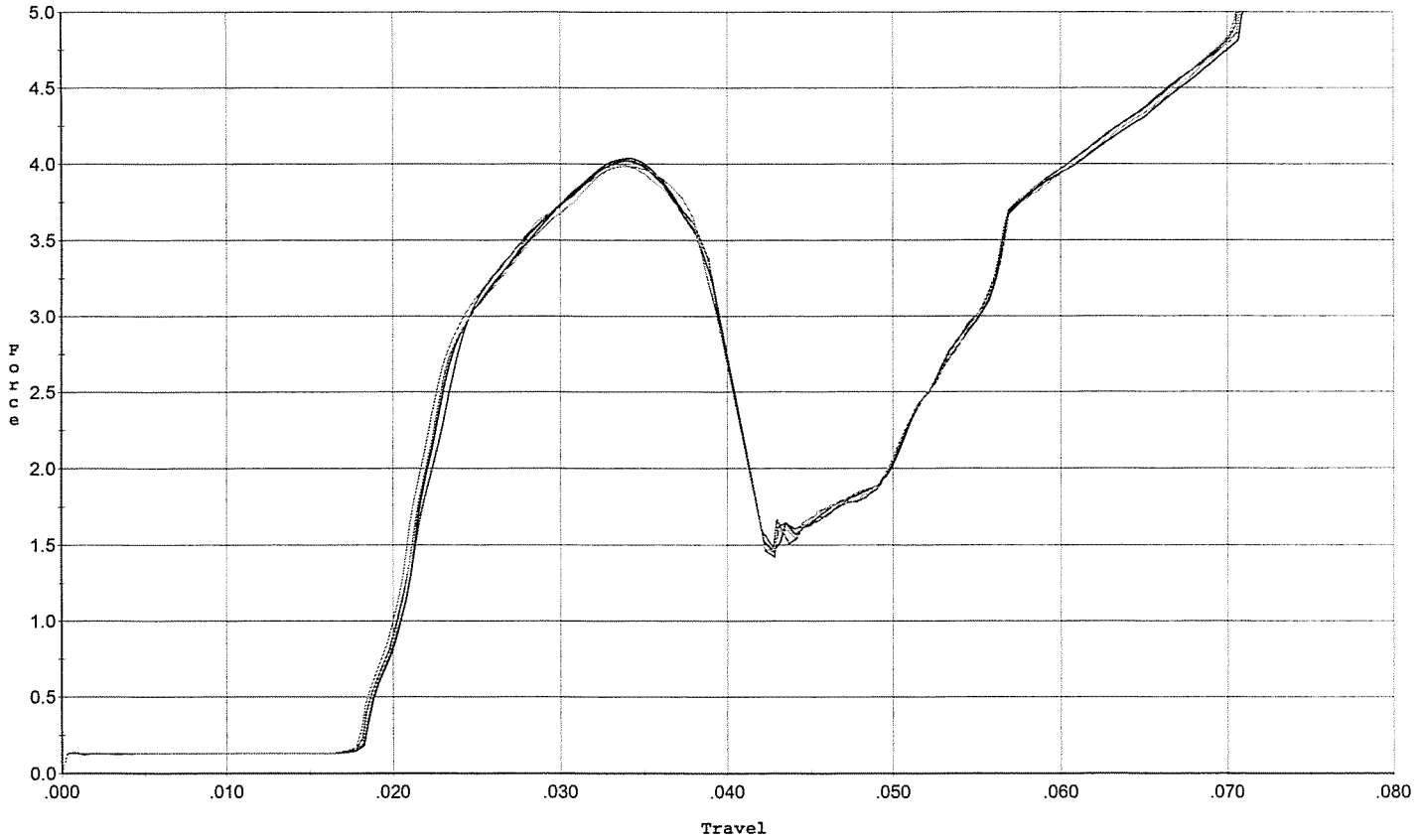
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.041	0.038	0.018	0.032	0.067		Set Trigger
2	4.067	0.039	0.019	0.031	0.066		Set Trigger
3	3.973	0.039	0.019	0.031	0.064		Set Trigger
4	4.029	0.039	0.019	0.031	0.066		Set Trigger
5	4.030	0.040	0.018	0.030	0.068		Set Trigger

Avg 4.02

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/17/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



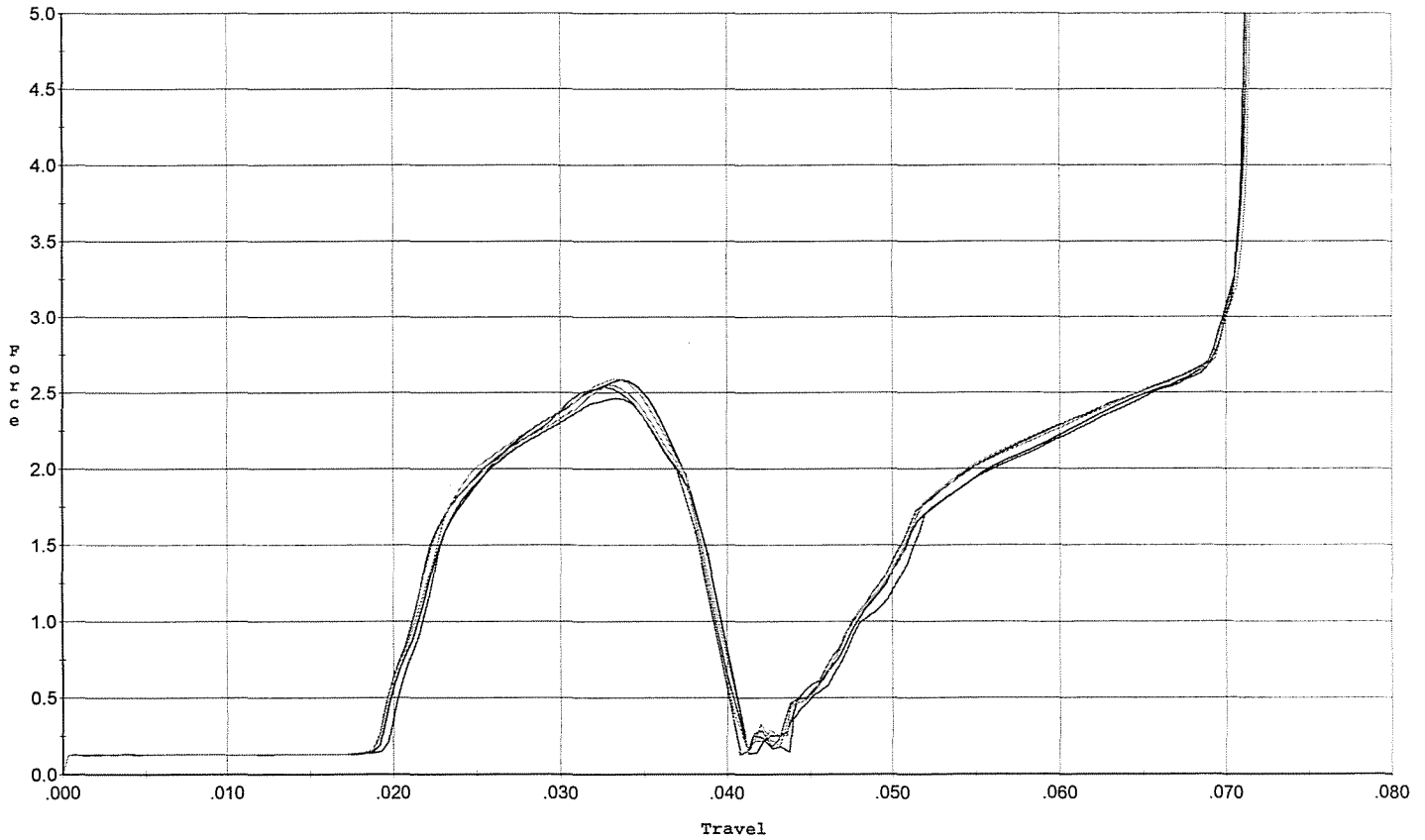
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.020	0.039	0.018	0.031	0.066		Set Trigger
2	4.036	0.039	0.018	0.031	0.066		Set Trigger
3	4.025	0.039	0.018	0.031	0.066		Set Trigger
4	3.986	0.040	0.018	0.031	0.067		Set Trigger
5	3.996	0.040	0.018	0.030	0.068		Set Trigger

Avg 4.01

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 8/17/09

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



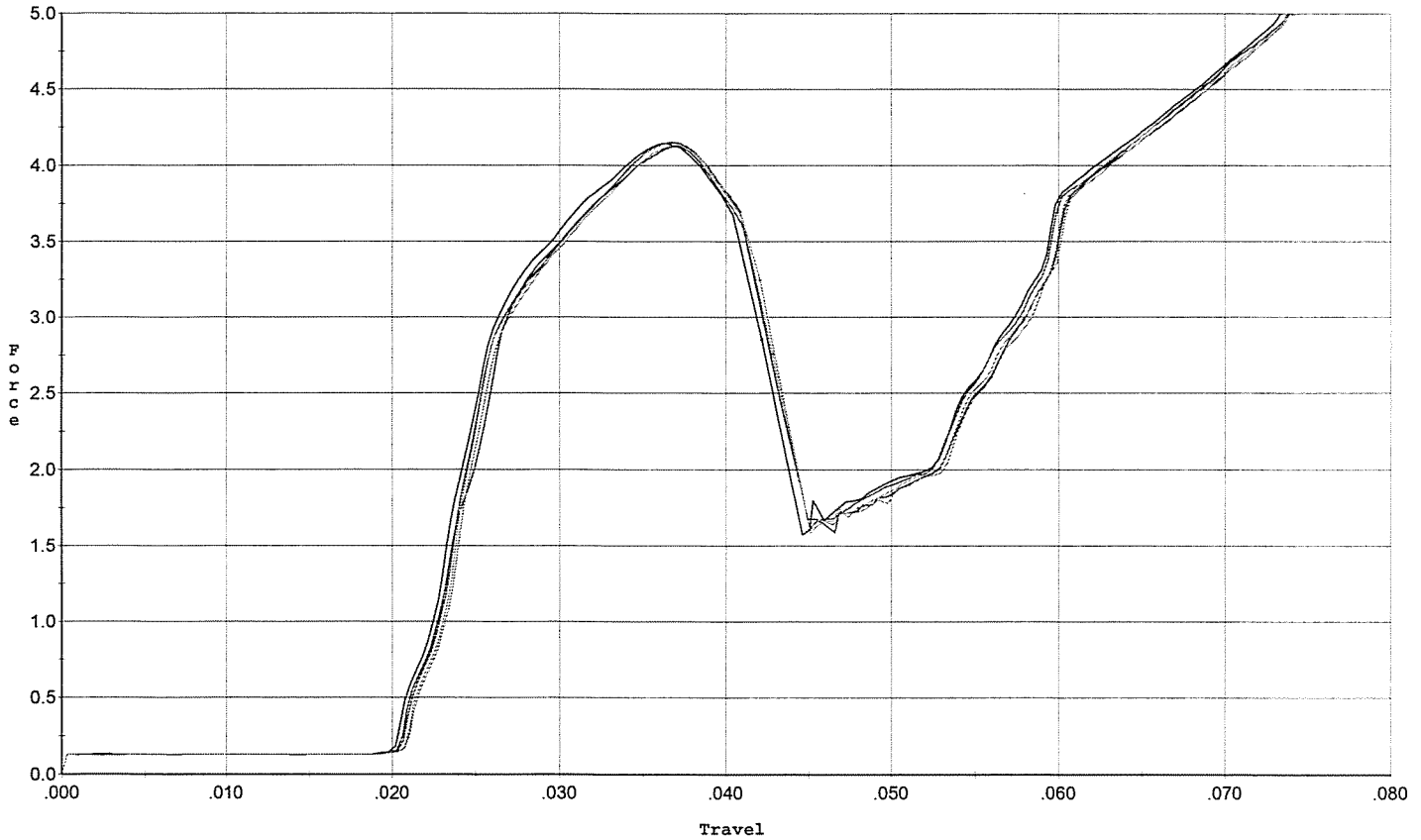
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.464	0.038	0.020	0.038	0.038		Set Trigger
2	2.585	0.039	0.019	0.037	0.040		Set Trigger
3	2.535	0.038	0.019	0.038	0.039		Set Trigger
4	2.587	0.038	0.019	0.038	0.039		Set Trigger
5	2.551	0.038	0.019	0.038	0.039		Set Trigger

Avg 2.54

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/17/09

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.123	0.041	0.021	0.031	0.067		Set Trigger
2	4.146	0.042	0.020	0.031	0.071		Set Trigger
3	4.153	0.043	0.021	0.031	0.071		Set Trigger
4	4.147	0.043	0.021	0.031	0.071		Set Trigger
5	4.131	0.042	0.021	0.031	0.069		Set Trigger

Aug 4.14