

66869855

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker

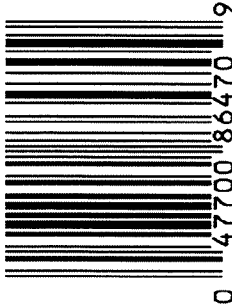


BM FORM

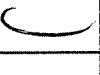
ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6869855

UPC



GUN SERIAL # G6869855

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-24-09	SP
430	ASSEMBLE TO STOCK		6-24-09	SP
440	PROOF		6-24-09	SP
460	CHECK HEADSPACE	MAGNA - FLUX	6-24-09	SP
470	DIS-ASSEMBLE ACTION		6-24-09	SP
472	SERIALIZE BOLT HANDLE		6-30-09	SP
480	MAGNAFLUX BBL ACTION	OPERATOR 	7/9/09	
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7/9/09	RT
510	DRILL AND TAP SIGHT HOLES		7-1-09	SP
520	GOFF BLAST BBL / REC		7/9/09	REM
540	APPLY COATINGS (BARREL ACTION)		7/16	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-22-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-22-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	7-22-09	SP
	D) OIL FIRING PIN ASSEMBLY		7-24-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

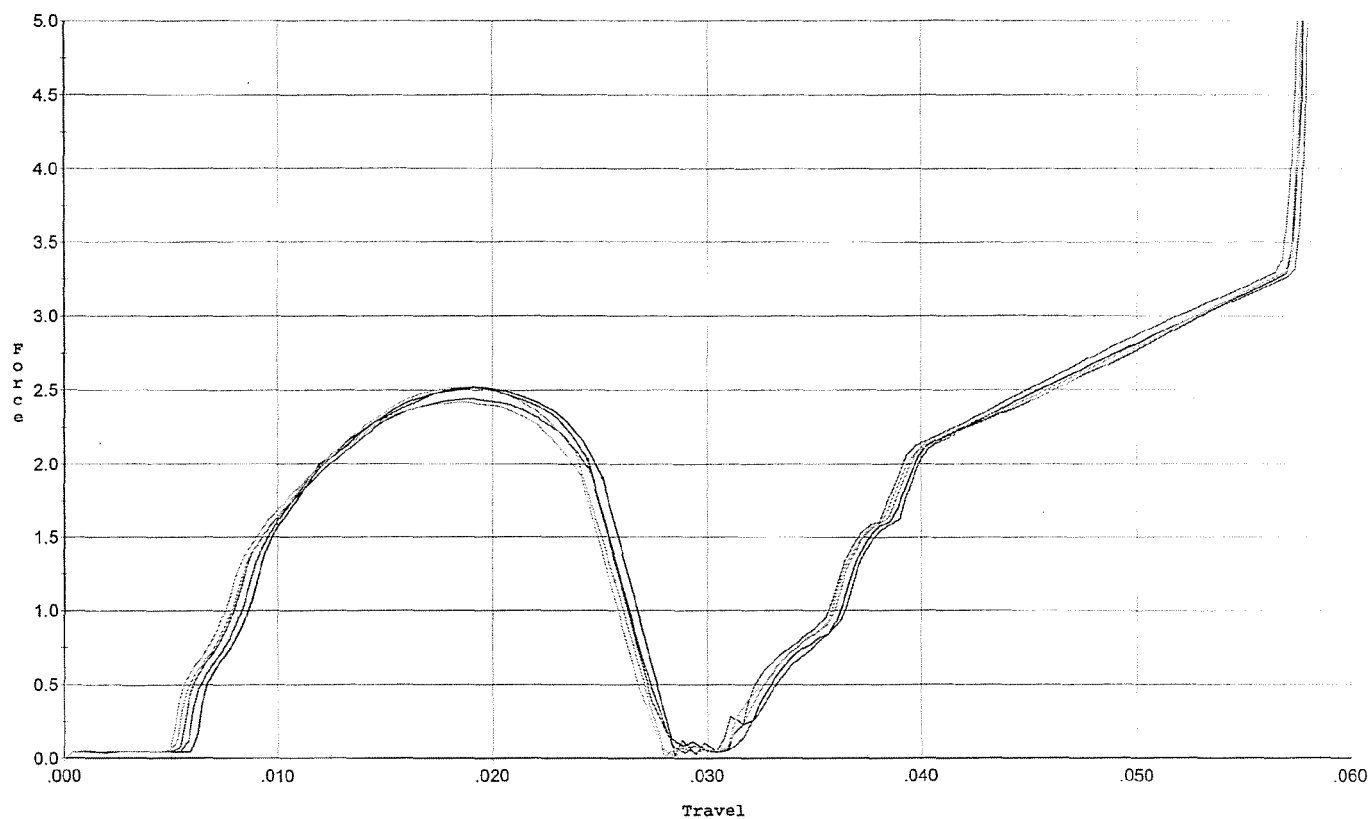
560	BARBER - M24 009576 F) SAFETY ON FORCE	12 LBS MIN 10 LBS MAX	<u>40</u> <u>40</u> <u>40</u>	8-15-09	LN
CONT.	G) SAFETY OFF FORCE	2 LBS MIN	<u>50</u> <u>40</u> <u>40</u>	8-15-09	LN
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u> <u>.023</u> <u>.024</u>	8-15-09	LN
	J) ASSEMBLE STOCK			7-24-09	SPR
	K) ASSEMBLE SWIVEL STUDS			8-15-09	LN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				
	M) IRON SIGHT ALIGNMENT				
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				
640 & 650	FUNCTION TEST AND TARGET		PASS FAIL PASS FAIL	8/11/09	RB
	MALFUNCTION	CORRECTION	N/A		
	MALFUNCTION	CORRECTION			
	MALFUNCTION	CORRECTION			
	MALFUNCTION	CORRECTION			
660	INSPECT FOR LIVE AMMO			8/11/09	TOR
670	FINAL INSPECTION A) HEADSPACE			8-15-09	LN
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>265</u> <u>251</u> <u>254</u> <u>246</u> <u>251</u>	8-14-09	LN
	C) FUNCTION			8-15-09	LN
690	PACK			8/17/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/23/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



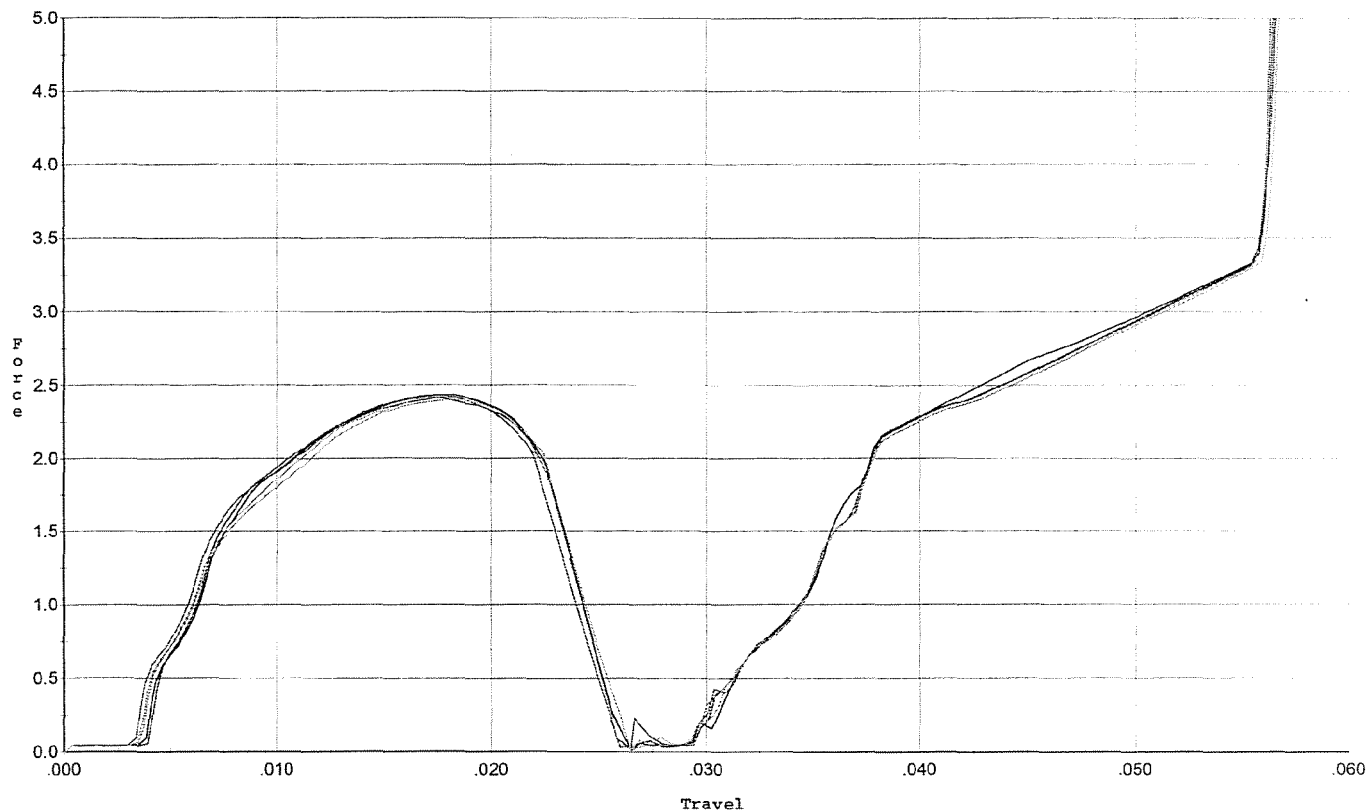
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.520	0.024	0.006	0.038	0.036		Set Trigger
2	2.515	0.025	0.006	0.037	0.037		Set Trigger
3	2.440	0.025	0.006	0.037	0.036		Set Trigger
4	2.518	0.026	0.005	0.038	0.038		Set Trigger
5	2.418	0.024	0.005	0.038	0.035		Set Trigger

Avg 2.48

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 6/23/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



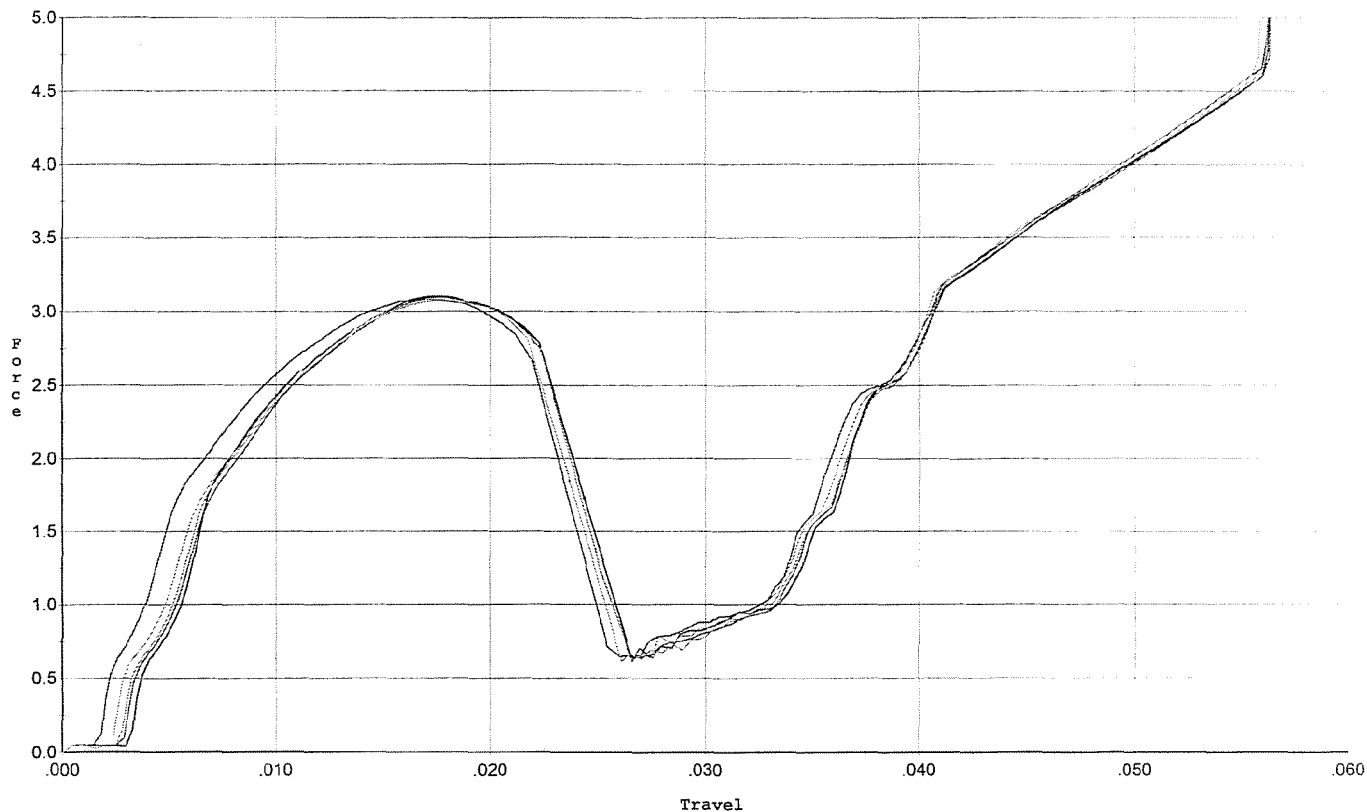
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.418	0.023	0.004	0.038	0.035		Set Trigger
2	2.434	0.023	0.004	0.038	0.035		Set Trigger
3	2.420	0.022	0.004	0.038	0.034		Set Trigger
4	2.430	0.023	0.004	0.038	0.035		Set Trigger
5	2.401	0.022	0.004	0.038	0.034		Set Trigger

Avg 2.42

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 6/23/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



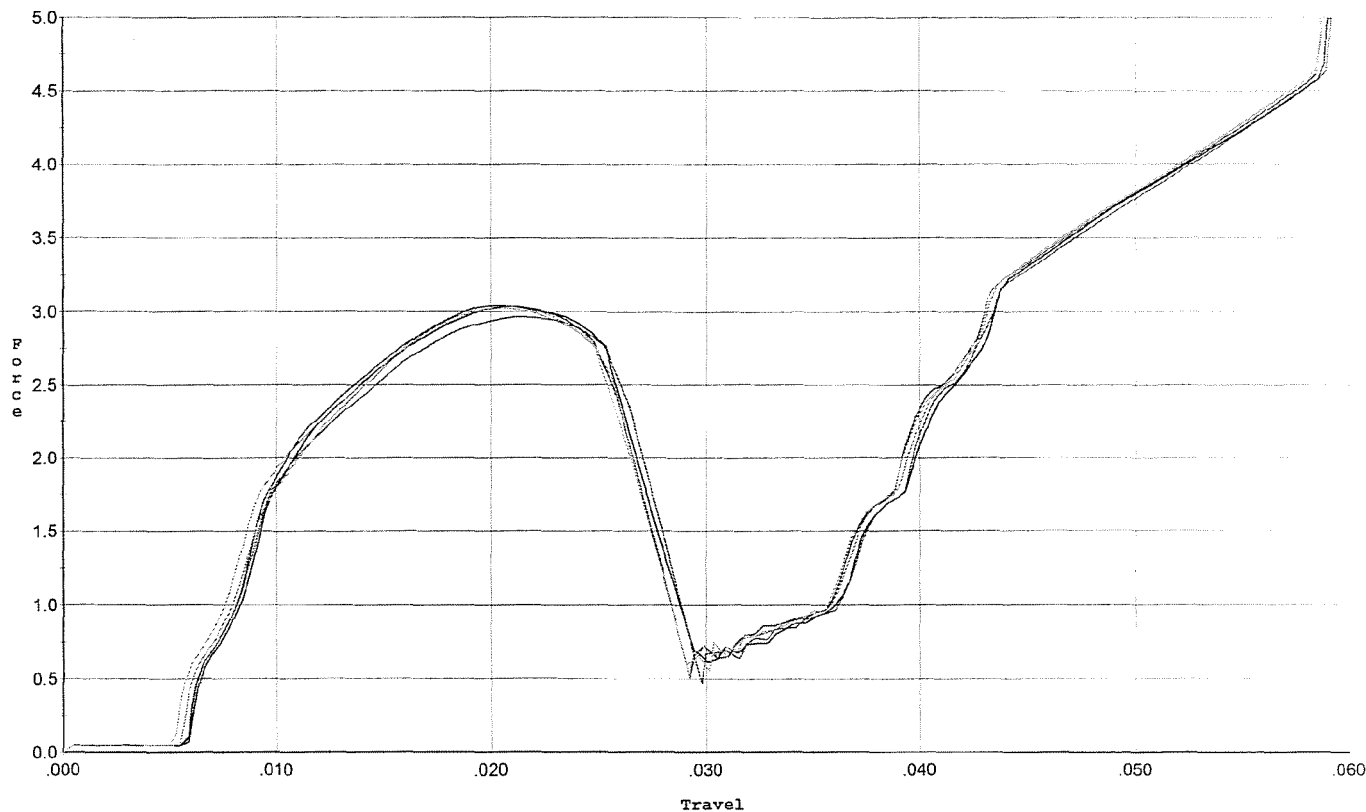
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.081	0.022	0.002	0.037	0.046		Set Trigger
2	3.104	0.024	0.003	0.036	0.048		Set Trigger
3	3.094	0.022	0.003	0.037	0.044		Set Trigger
4	3.069	0.024	0.00	0.036	0.047		Set Trigger
5	3.094	0.022	0.003	0.037	0.044		Set Trigger

Avg 3.08

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 6/23/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



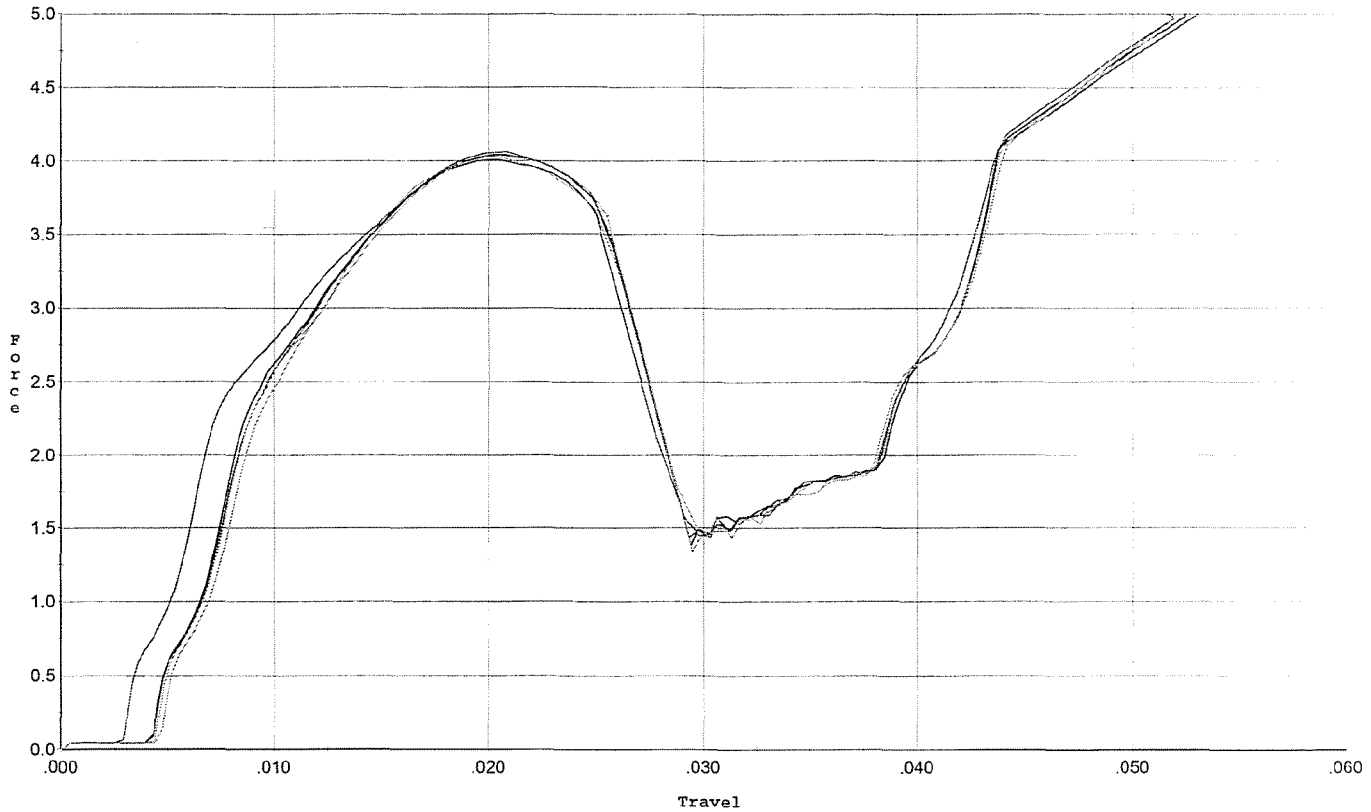
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.045	0.026	0.006	0.037	0.046		Set Trigger
2	3.037	0.025	0.006	0.037	0.045		Set Trigger
3	2.964	0.026	0.006	0.037	0.046		Set Trigger
4	3.026	0.026	0.005	0.037	0.047		Set Trigger
5	3.039	0.026	0.006	0.037	0.045		Set Trigger

Avg 3.02

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 6/23/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



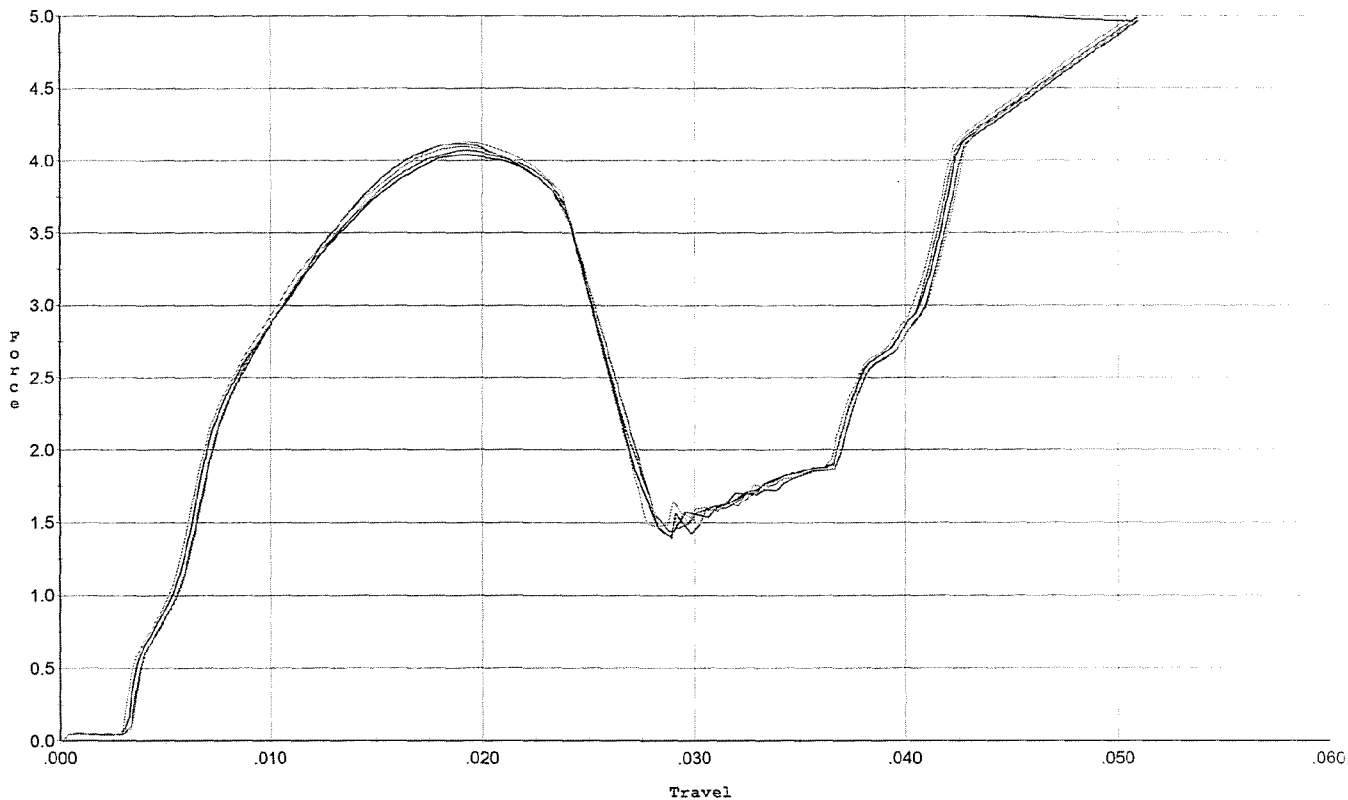
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.010	0.025	0.003	0.035	0.064		Set Trigger
2	4.044	0.026	0.004	0.034	0.063		Set Trigger
3	4.062	0.026	0.005	0.034	0.062		Set Trigger
4	4.034	0.025	0.005	0.034	0.062		Set Trigger
5	4.028	0.026	0.005	0.034	0.062		Set Trigger

Avg 4.03

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 6/23/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



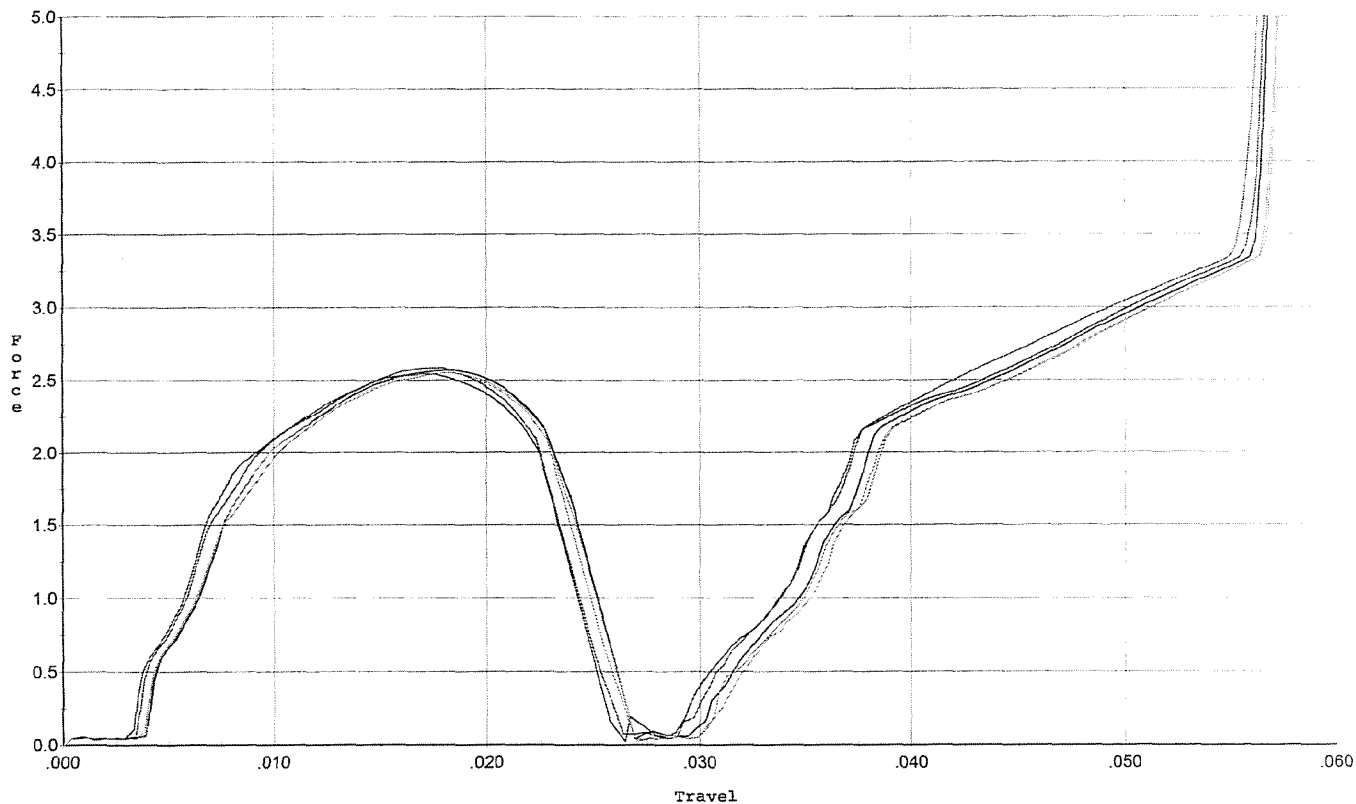
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.117	0.026	0.004	0.034	0.066		Set Trigger
2	4.039	0.024	0.003	0.035	0.061		Set Trigger
3	4.072	0.024	0.003	0.035	0.060		Set Trigger
4	4.130	0.026	0.004	0.034	0.066		Set Trigger
5	4.096	0.024	0.003	0.034	0.062		Set Trigger

Aug 4.09

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 6/23/09

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



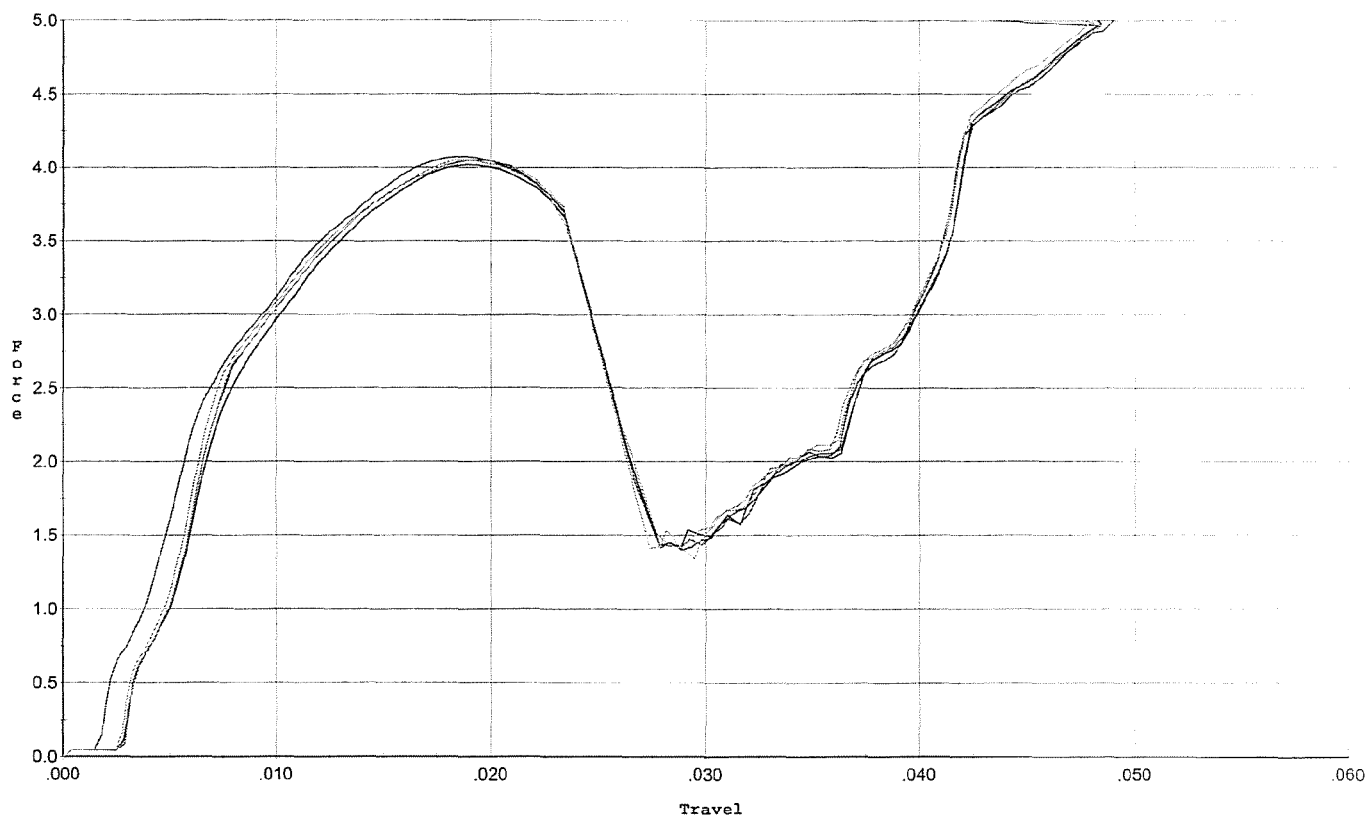
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.543	0.022	0.003	0.038	0.037		Set Trigger
2	2.572	0.024	0.004	0.037	0.039		Set Trigger
3	2.586	0.022	0.004	0.037	0.037		Set Trigger
4	2.563	0.024	0.004	0.038	0.039		Set Trigger
5	2.553	0.023	0.004	0.038	0.037		Set Trigger

Avg 2.56

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 6/23/09

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.075	0.023	0.002	0.034	0.063		Set Trigger
2	4.020	0.023	0.003	0.034	0.060		Set Trigger
3	4.053	0.023	0.003	0.034	0.060		Set Trigger
4	4.055	0.024	0.003	0.034	0.061		Set Trigger
5	4.050	0.023	0.003	0.034	0.060		Set Trigger

Avg 4.05