

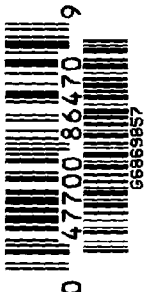
66869857

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

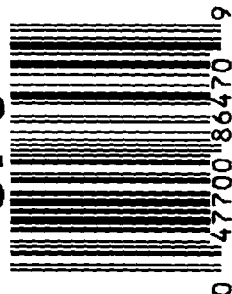
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6869857

UPC



GUN SERIAL #

G 6869857

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-14-09	SPAD
430	ASSEMBLE TO STOCK		7-14-09	SP
440	PROOF		7-14-09	SPAD
460	CHECK HEADSPACE	MAGNA - FLUX	7-14-09	SPAD
470	DIS-ASSEMBLE ACTION	2009	7-14-09	SPAD
472	SERIALIZE BOLT HANDLE		7-15-09	R/C
480	MAGNAFLUX BBL ACTION	OPERATOR (P)	7-18-09	(P)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7-21-09	AWO
510	DRILL AND TAP SIGHT HOLES		7-15-09	SP
520	GOFF BLAST BBL / REC		7-21-09	SP
540	APPLY COATINGS (BARREL ACTION)		8/4	✓
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-11-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-11-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	8-11-09	SP
	D) OIL FIRING PIN ASSEMBLY		8-12-09	SPAD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

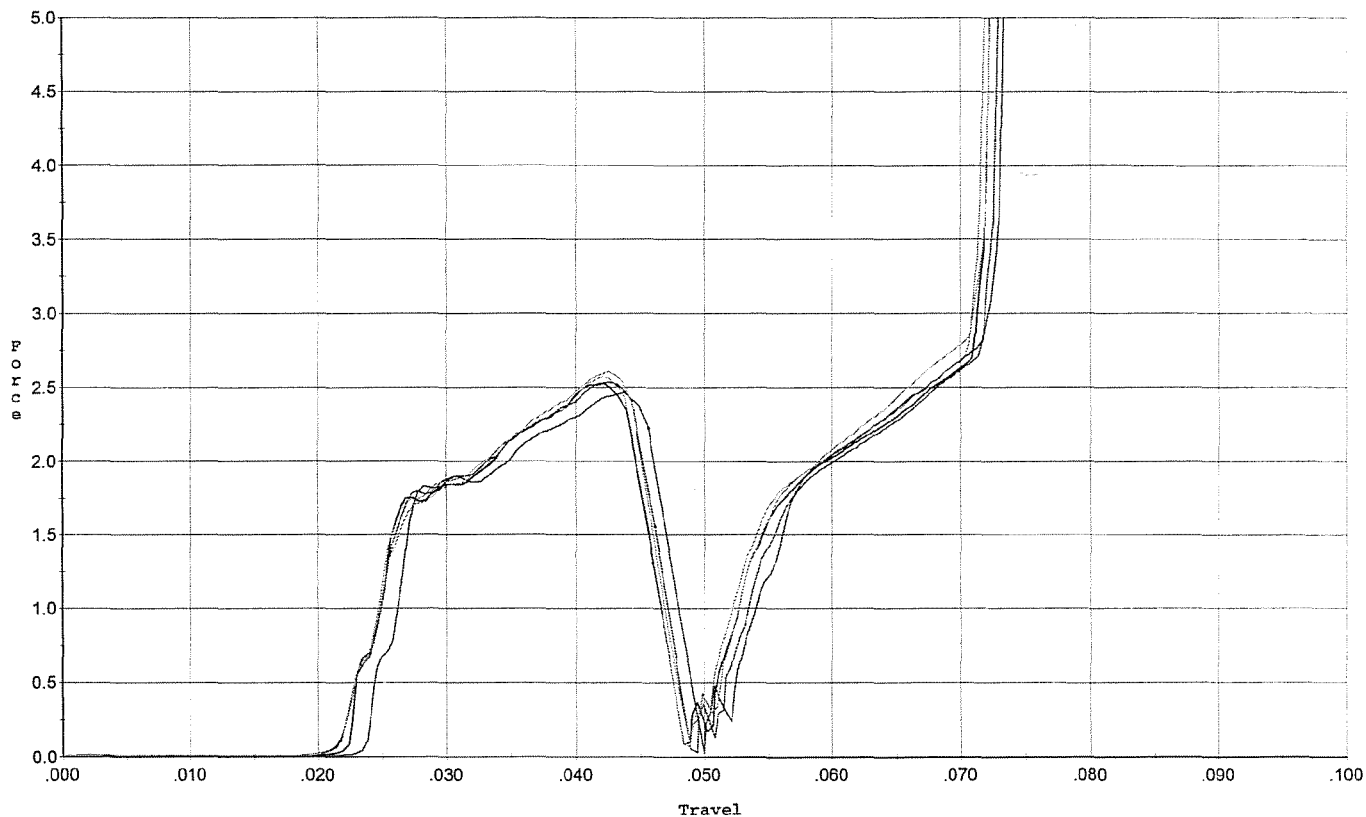
560	F) SAFETY ON FORCE	BARBER - M24 0095785 2 LBS MIN 10 LBS MAX	<u>7.0</u>	<u>7.0</u>	<u>7.0</u>	8-17-09	SPD		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>2.0</u>	<u>2.0</u>	<u>2.0</u>	8-17-09	SPD		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.027</u>	<u>.027</u>	<u>.027</u>	8-17-09	SPD		
	J) ASSEMBLE STOCK					8-12-09	SPD		
	K) ASSEMBLE SWIVEL STUDS					8-17-09	SPD		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u>	FAIL		8-17-09	SPD		
			<u>PASS</u>	FAIL					
	MALFUNCTION		N/A						
	CORRECTION								
	MALFUNCTION								
	CORRECTION								
	MALFUNCTION								
	CORRECTION								
660	INSPECT FOR LIVE AMMO					8-17-09	SPD		
670	FINAL INSPECTION A) HEADSPACE					8-17-09	SPD		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.53</u>	<u>2.58</u>	<u>2.38</u>	<u>2.40</u>	<u>2.21</u>	8-17-09	RP
	C) FUNCTION					8-17-09	SPD		
690	PACK					8/18/09	FM		

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: cms 8/12/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs ini +/- .50 lb



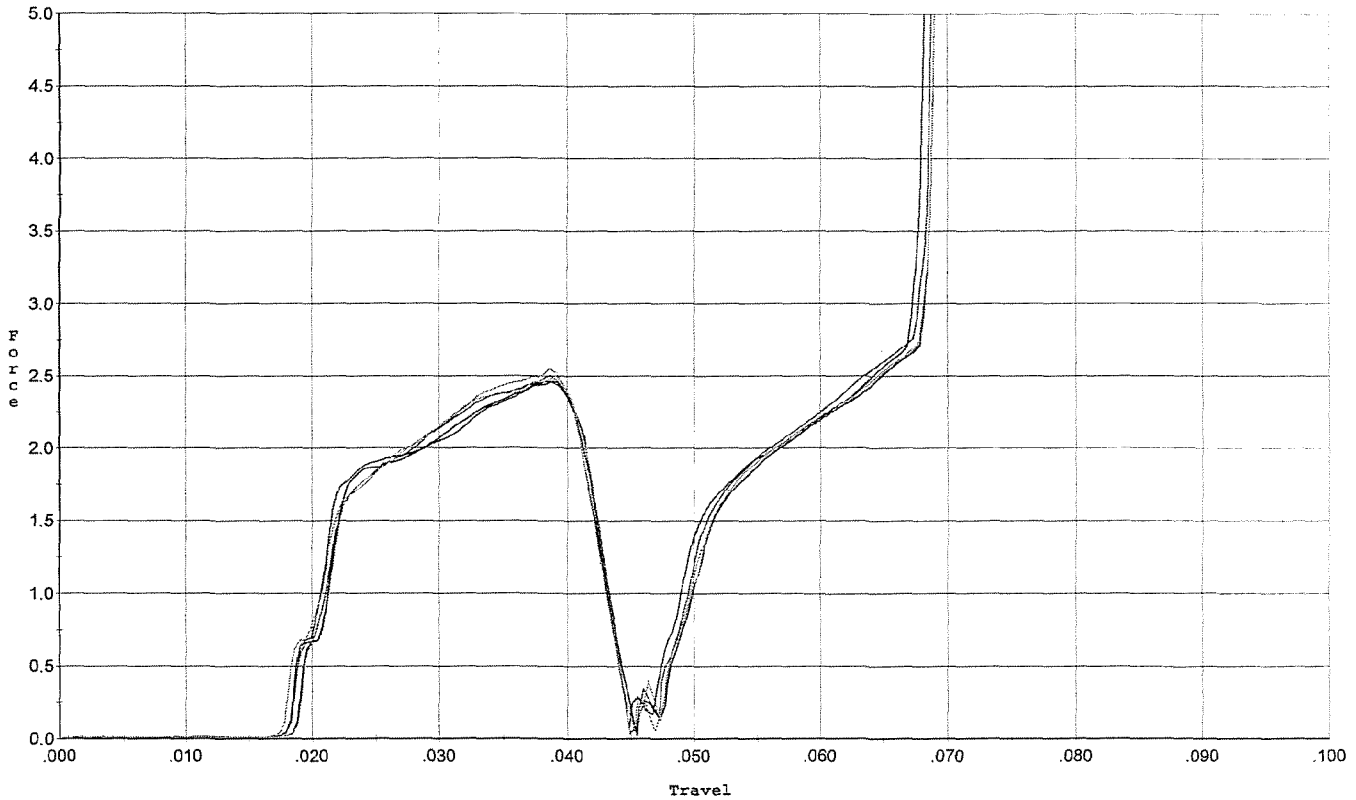
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.466	0.046	0.024	0.031	0.043		Set Trigger
2	2.529	0.046	0.023	0.031	0.045		Set Trigger
3	2.534	0.046	0.022	0.031	0.046		Set Trigger
4	2.610	0.044	0.022	0.031	0.044		Set Trigger
5	2.574	0.046	0.022	0.031	0.045		Set Trigger

A-2.54

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: cms 8/12/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs after 50 cycles+/- .50 lb



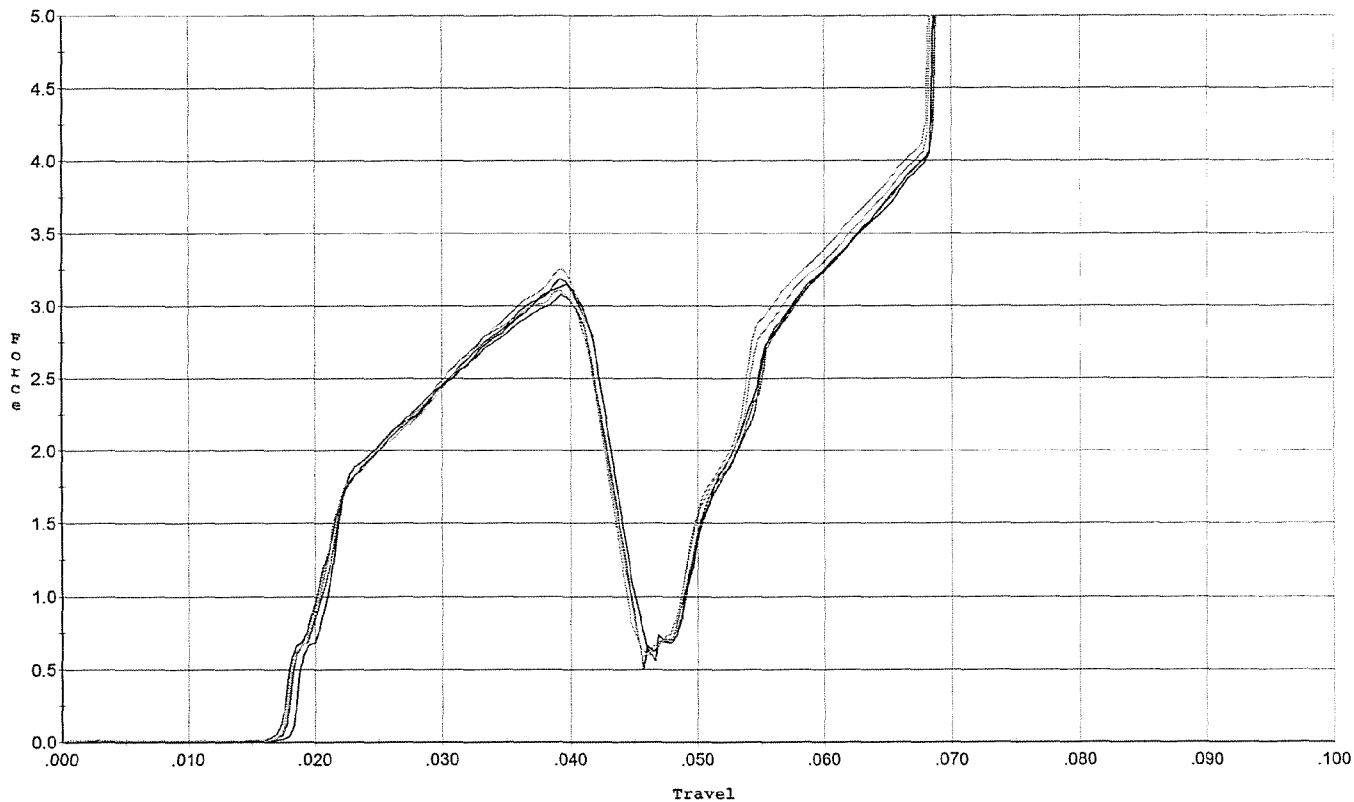
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.461	0.042	0.018	0.030	0.045		Set Trigger
2	2.460	0.041	0.019	0.031	0.044		Set Trigger
3	2.506	0.042	0.018	0.031	0.046		Set Trigger
4	2.488	0.041	0.019	0.031	0.045		Set Trigger
5	2.550	0.043	0.018	0.031	0.047		Set Trigger

A-2-49

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: cms 8/12/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



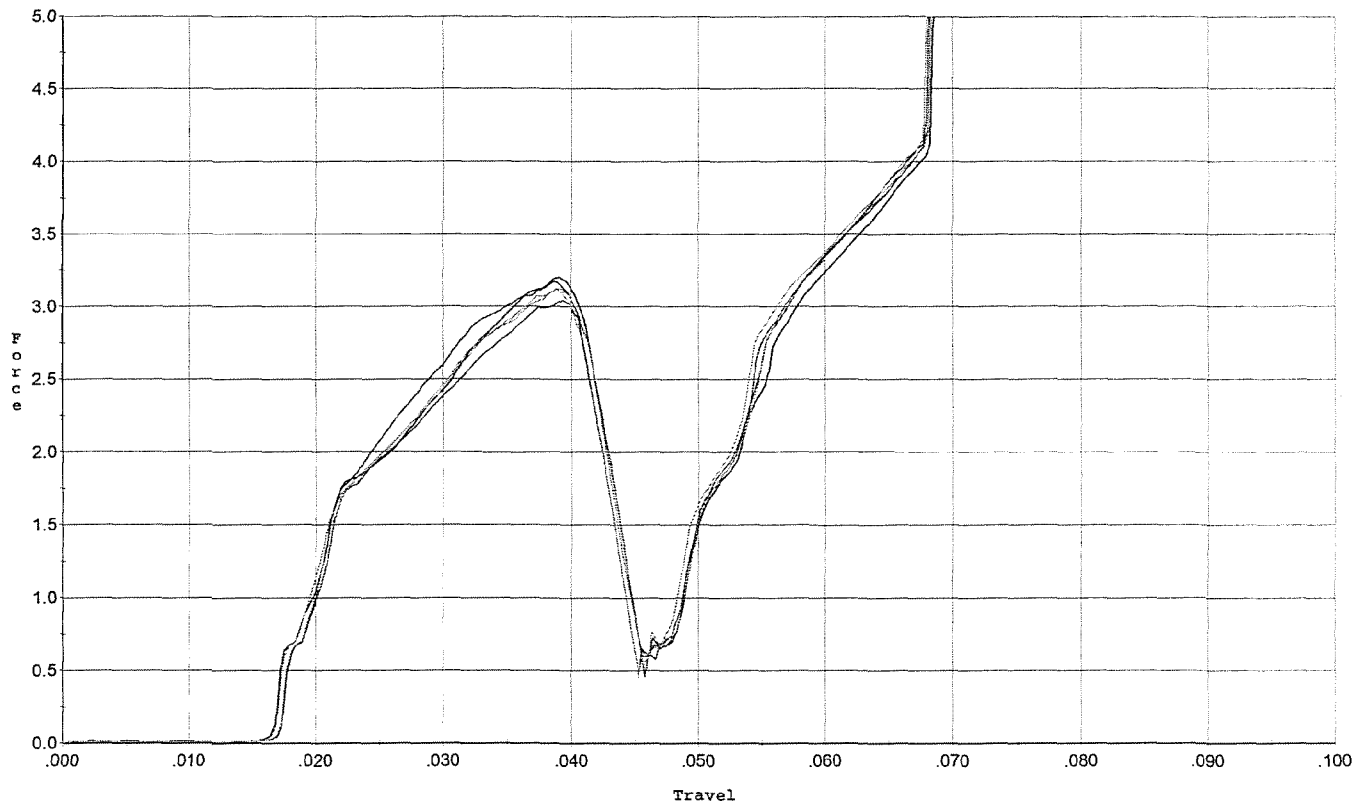
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.185	0.043	0.017	0.029	0.058		Set Trigger
2	3.153	0.042	0.018	0.029	0.055		Set Trigger
3	3.081	0.043	0.018	0.029	0.056		Set Trigger
4	3.247	0.041	0.018	0.029	0.054		Set Trigger
5	3.109	0.041	0.018	0.029	0.054		Set Trigger

A.3.15

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/12/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



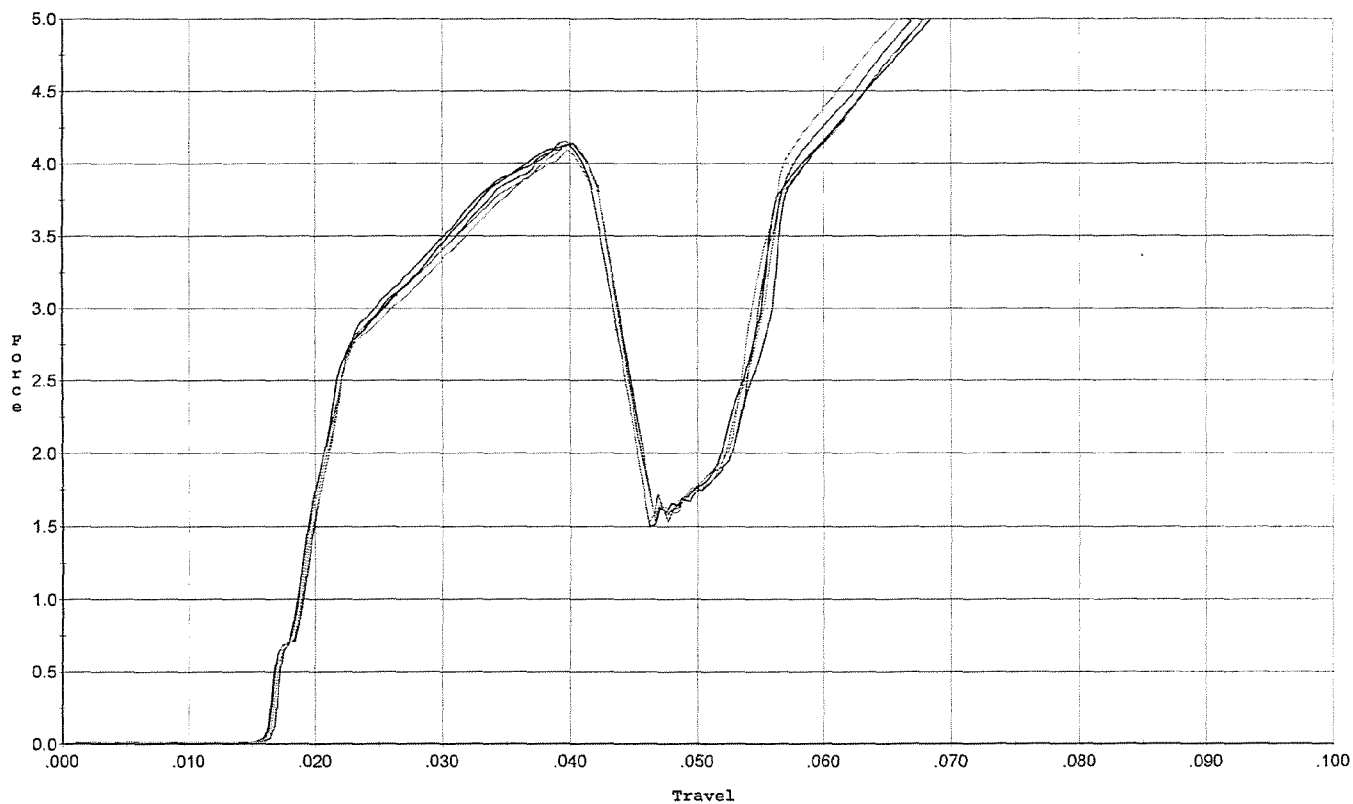
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.175	0.043	0.017	0.029	0.058		Set Trigger
2	3.201	0.041	0.017	0.029	0.055		Set Trigger
3	3.044	0.043	0.017	0.029	0.056		Set Trigger
4	3.120	0.041	0.017	0.029	0.055		Set Trigger
5	3.116	0.043	0.017	0.029	0.056		Set Trigger

A-3-13

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/12/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.138	0.042	0.017	0.026	0.080		Set Trigger
2	4.150	0.044	0.016	0.025	0.083		Set Trigger
3	4.139	0.042	0.016	0.026	0.080		Set Trigger
4	4.147	0.042	0.017	0.026	0.079		Set Trigger
5	4.093	0.044	0.016	0.025	0.082		Set Trigger

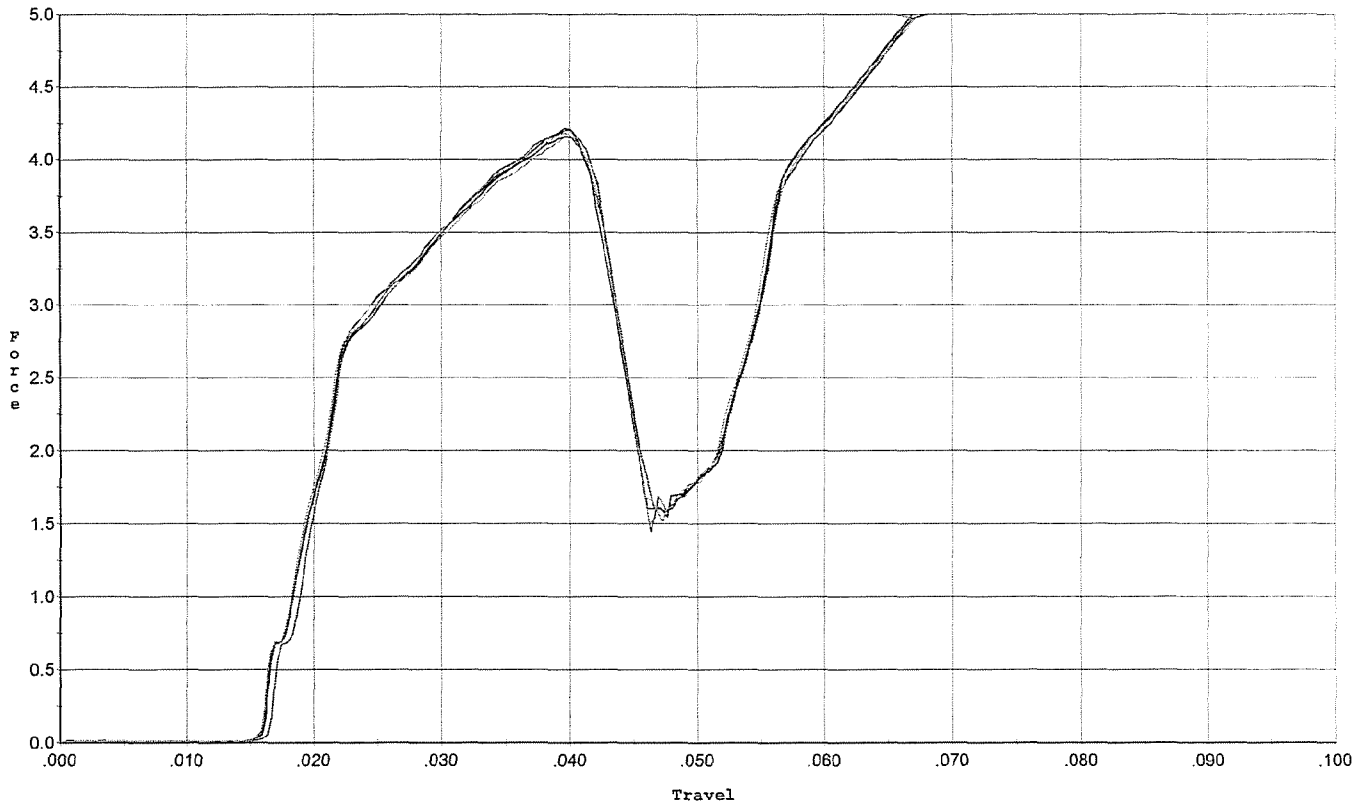
A. 4.13

Trigger Scan 2.01 ,SN 10337, printed by Remington Arms Co., Inc.. 8/12/2009 11:42:32 AM

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/12/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles +/- 1.0 lb



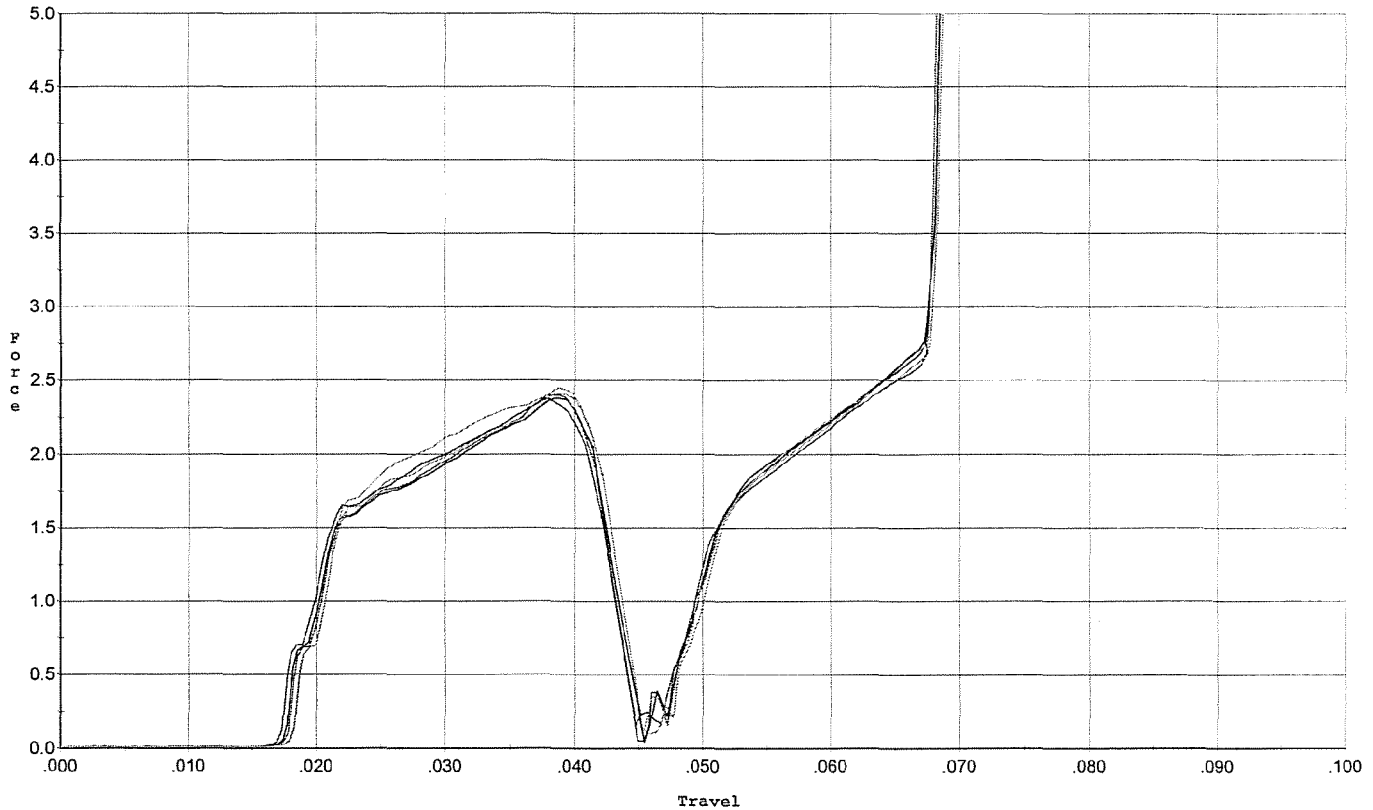
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.212	0.043	0.016	0.025	0.083		Set Trigger
2	4.158	0.042	0.016	0.025	0.082		Set Trigger
3	4.202	0.042	0.017	0.025	0.081		Set Trigger
4	4.179	0.043	0.016	0.025	0.083		Set Trigger
5	4.159	0.042	0.016	0.025	0.081		Set Trigger

A-24.18

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: cms 8/12/2009

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs +/- .50 lb for final test



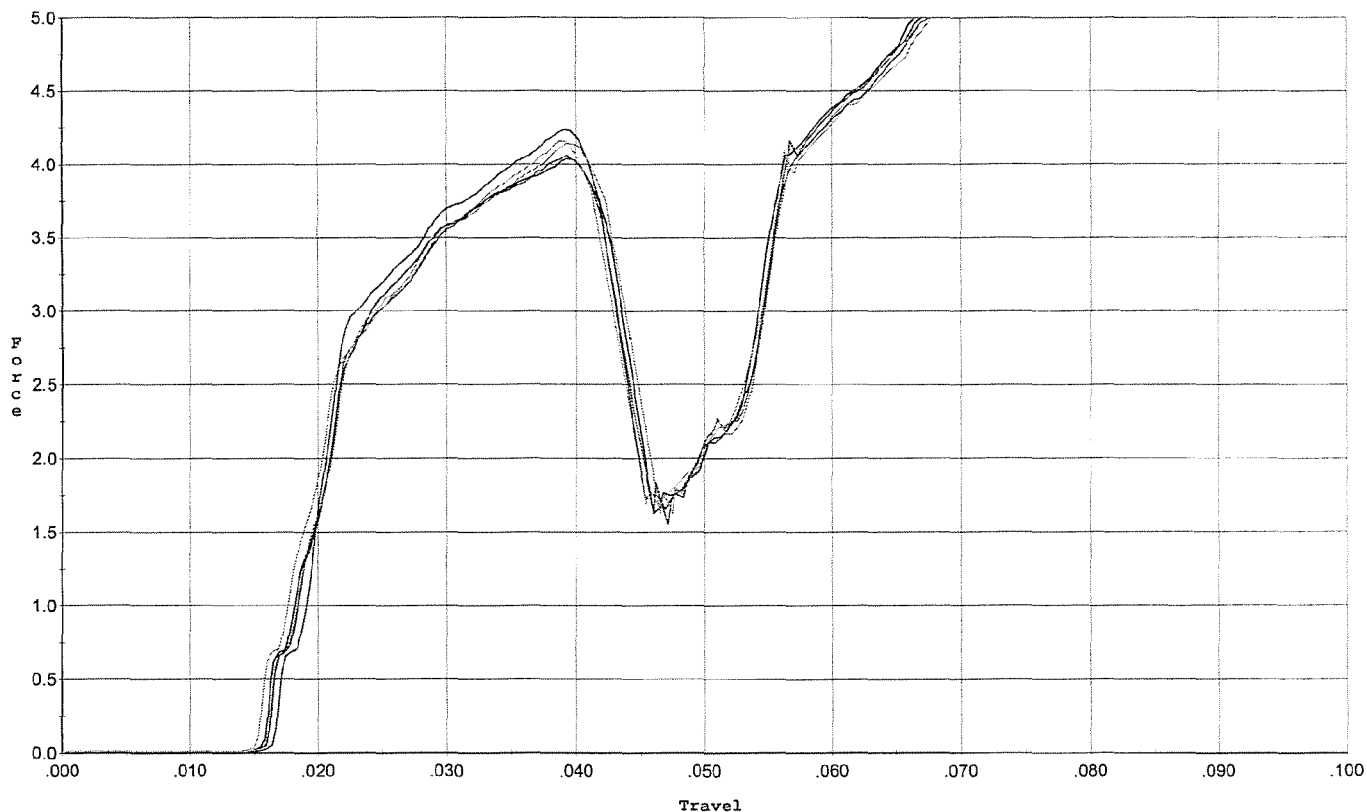
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.378	0.042	0.017	0.030	0.045		Set Trigger
2	2.379	0.041	0.018	0.031	0.044		Set Trigger
3	2.403	0.042	0.018	0.030	0.044		Set Trigger
4	2.409	0.042	0.018	0.030	0.045		Set Trigger
5	2.447	0.042	0.018	0.030	0.046		Set Trigger

A-2.40

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: cms 8/12/2009

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs +/- 1.0 lb for target&accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.237	0.042	0.017	0.025	0.081		Set Trigger
2	4.040	0.043	0.016	0.025	0.082		Set Trigger
3	4.061	0.042	0.016	0.025	0.079		Set Trigger
4	4.159	0.043	0.015	0.025	0.084		Set Trigger
5	4.141	0.044	0.016	0.025	0.085		Set Trigger

A. 4.0