

66869860

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

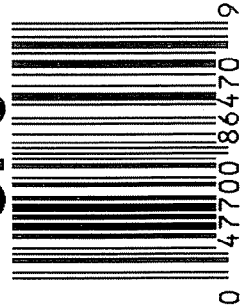
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6869860

UPC



GUN SERIAL # G6869860

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-24-09	SPD
430	ASSEMBLE TO STOCK		6-24-09	SP
440	PROOF		6-24-09	SPD
460	CHECK HEADSPACE	MAGNA-FLUX	6-24-09	SPD
470	DIS-ASSEMBLE ACTION		6-24-09	SPD
472	SERIALIZE BOLT HANDLE		6-24-09	SPD
480	MAGNAFLUX BBL ACTION		7/9/09	(D)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7-10-09	DWO
510	DRILL AND TAP SIGHT HOLES		7-1-09	SP
520	GOFF BLAST BBL / REC		7/10	REM
540	APPLY COATINGS (BARREL ACTION)		7/10	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-23-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-23-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	7-23-09	SP
	D) OIL FIRING PIN ASSEMBLY		8-11-09	RZ
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			
F004 REV 5/2006				

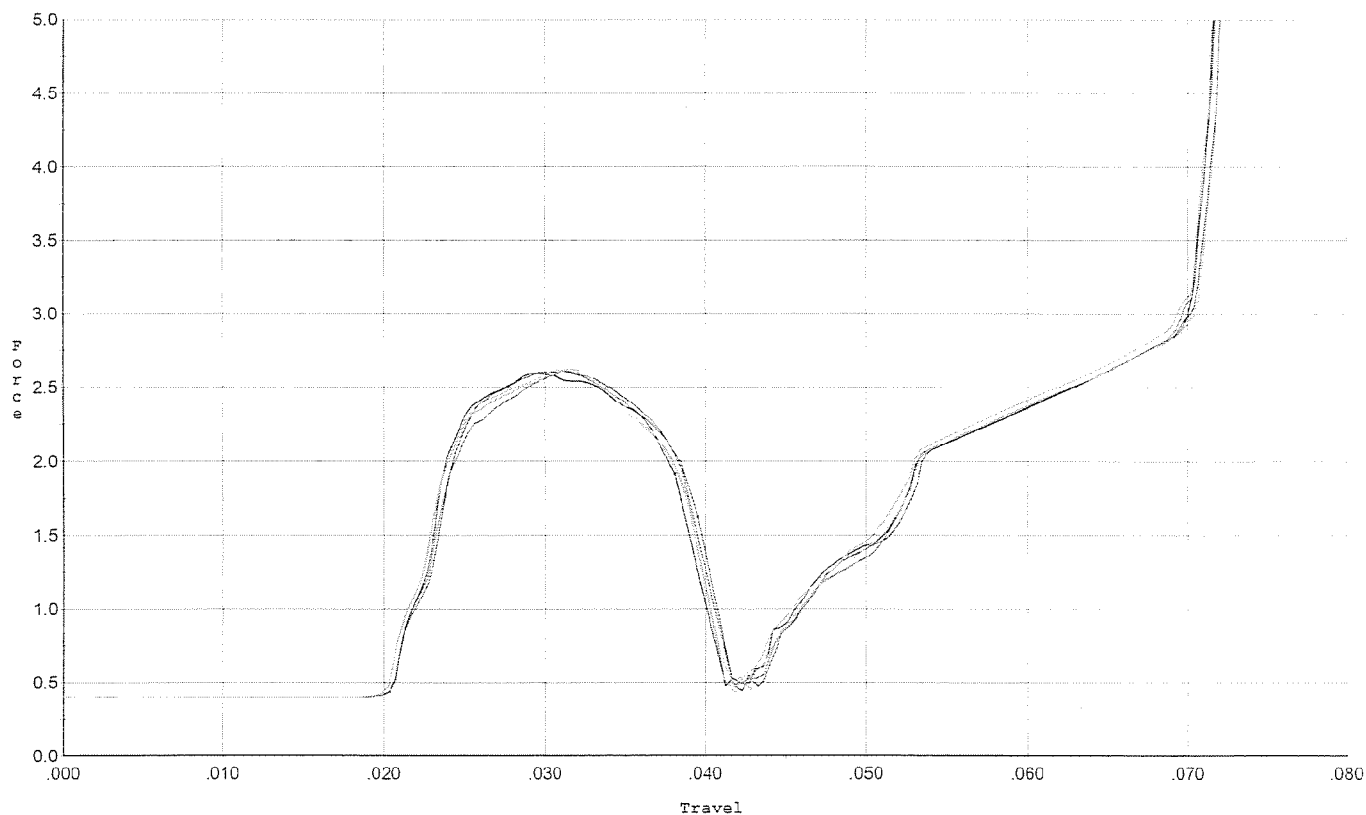
BARBER - M24 0095822		2 LBS MIN 10 LBS MAX	3°	3°	3°	8/24/09	RB	
560	F) SAFETY ON FORCE							
CONT.								
	G) SAFETY OFF FORCE	2 LBS MIN	7°	7°	7°	8/24/09	RB	
	H) TRIGGER PULL TEST AND RETAINABILITY							
	I) FIRING PIN INDENT	.020 MIN	.024	.023	.024	8/24/09	RB	
	J) ASSEMBLE STOCK					8-11-09	RTZ	
	K) ASSEMBLE SWIVEL STUDS					8/24/09	RB	
	L) ATTACH FRONT AND REAR SIGHT ASSY'S							
	M) IRON SIGHT ALIGNMENT							
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER							
640 & 650	FUNCTION TEST AND TARGET		PASS	FAIL		8-22-09	RP	
			PASS	FAIL				
	MALFUNCTION		CORRECTION					
	MALFUNCTION		CORRECTION					
	MALFUNCTION		CORRECTION					
	MALFUNCTION		CORRECTION					
660	INSPECT FOR LIVE AMMO					8-22-09	L.P.D.	
670	FINAL INSPECTION A) HEADSPACE					8/24/09	RB	
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	2.52	2.57	2.62	2.64	2.58	8/24/09
	C) FUNCTION					8/24/09	RB	
690	PACK					8/24/09	Fm	

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 8/3/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.606	0.040	0.021	0.037	0.048		Set Trigger
2	2.592	0.038	0.021	0.037	0.046		Set Trigger
3	2.606	0.039	0.021	0.037	0.047		Set Trigger
4	2.625	0.039	0.021	0.037	0.048		Set Trigger
5	2.621	0.039	0.021	0.037	0.048		Set Trigger

Avg 2.61

Trigger Profile [lbs,inch]

Profile

GunType:

Make:

Note:

SWS

Rifle

Remington

R.P. 8/3/09

Model:

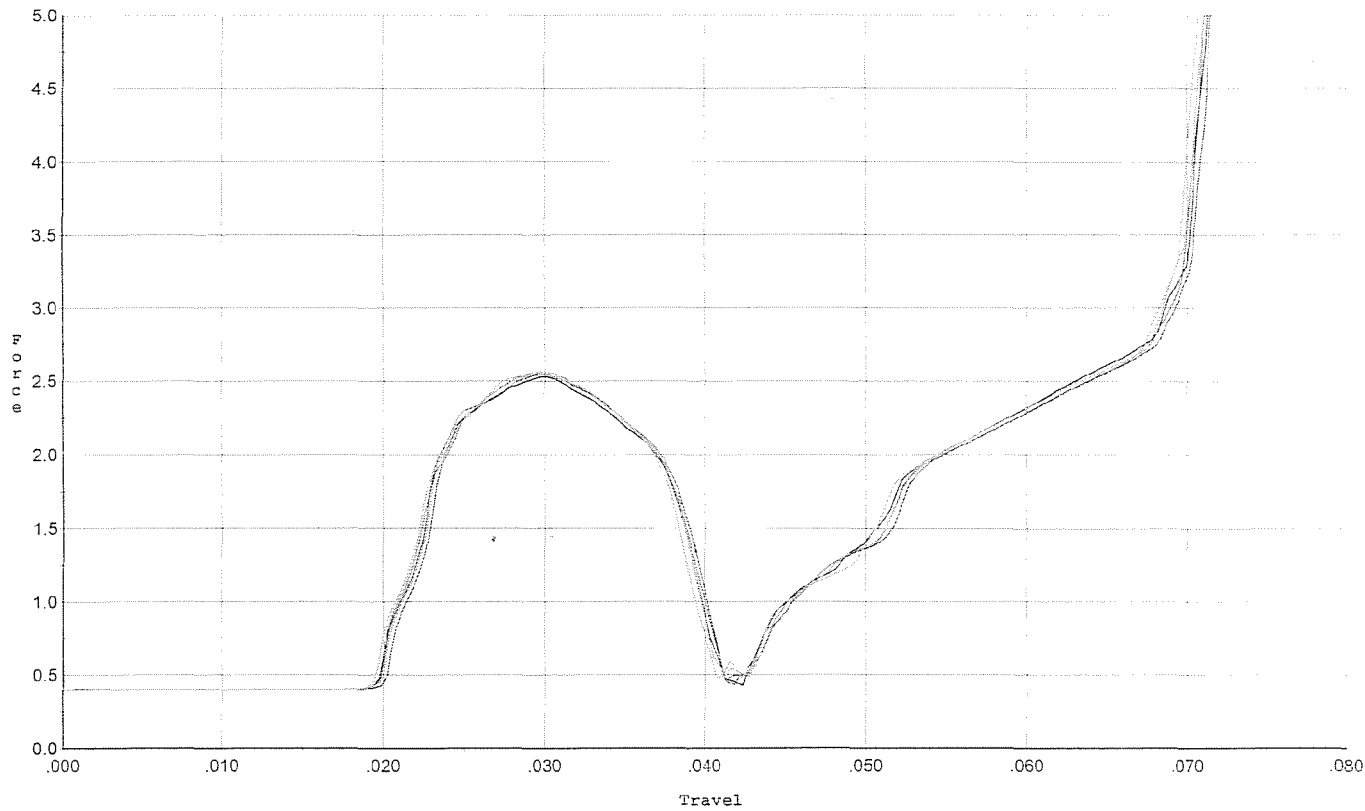
Serial No:

Trigger:

M/24

Form #F005

2.5 lbs. after 50 cycles +/- .50 lbs.



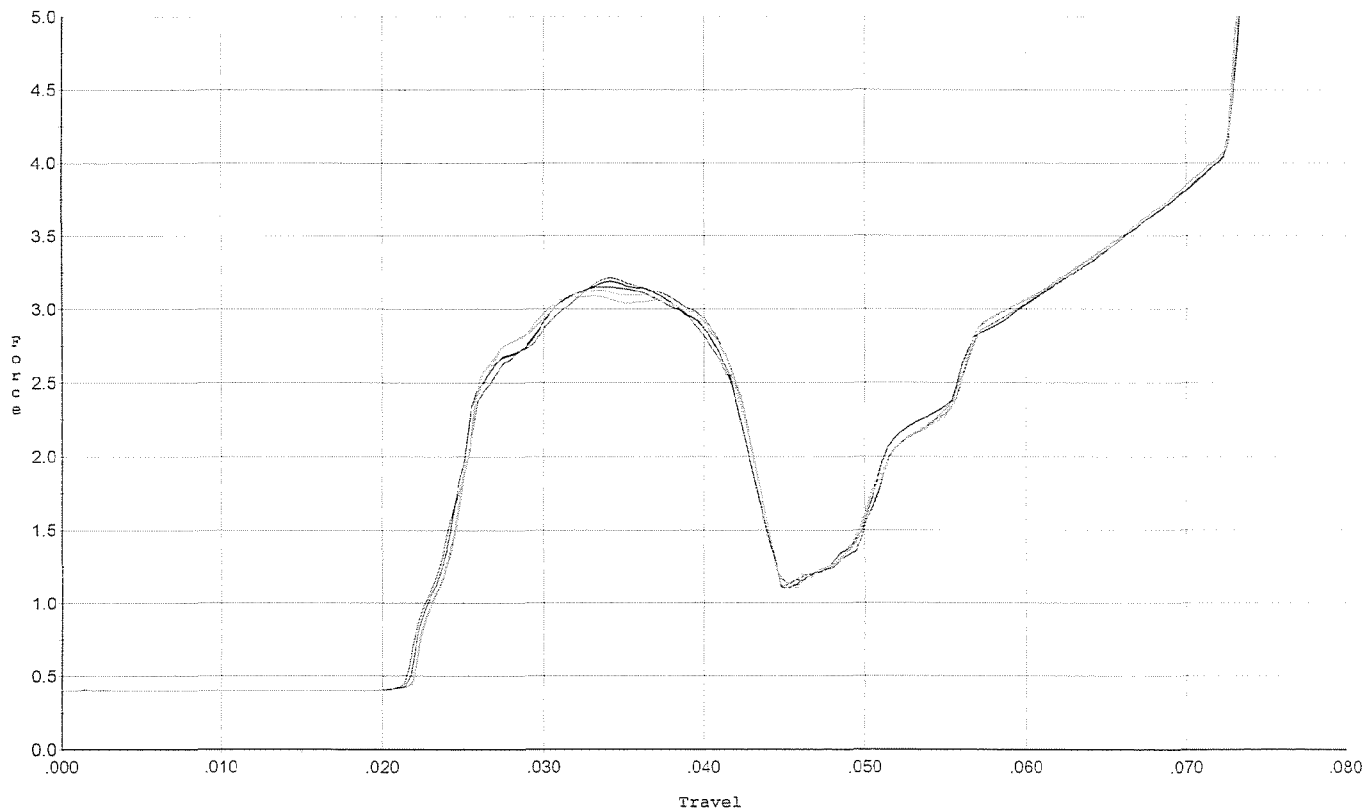
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.555	0.039	0.020	0.036	0.047		Set Trigger
2	2.530	0.039	0.020	0.037	0.046		Set Trigger
3	2.549	0.038	0.020	0.036	0.047		Set Trigger
4	2.564	0.038	0.020	0.037	0.046		Set Trigger
5	2.553	0.039	0.020	0.037	0.046		Set Trigger

Aug 2.55

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/3/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



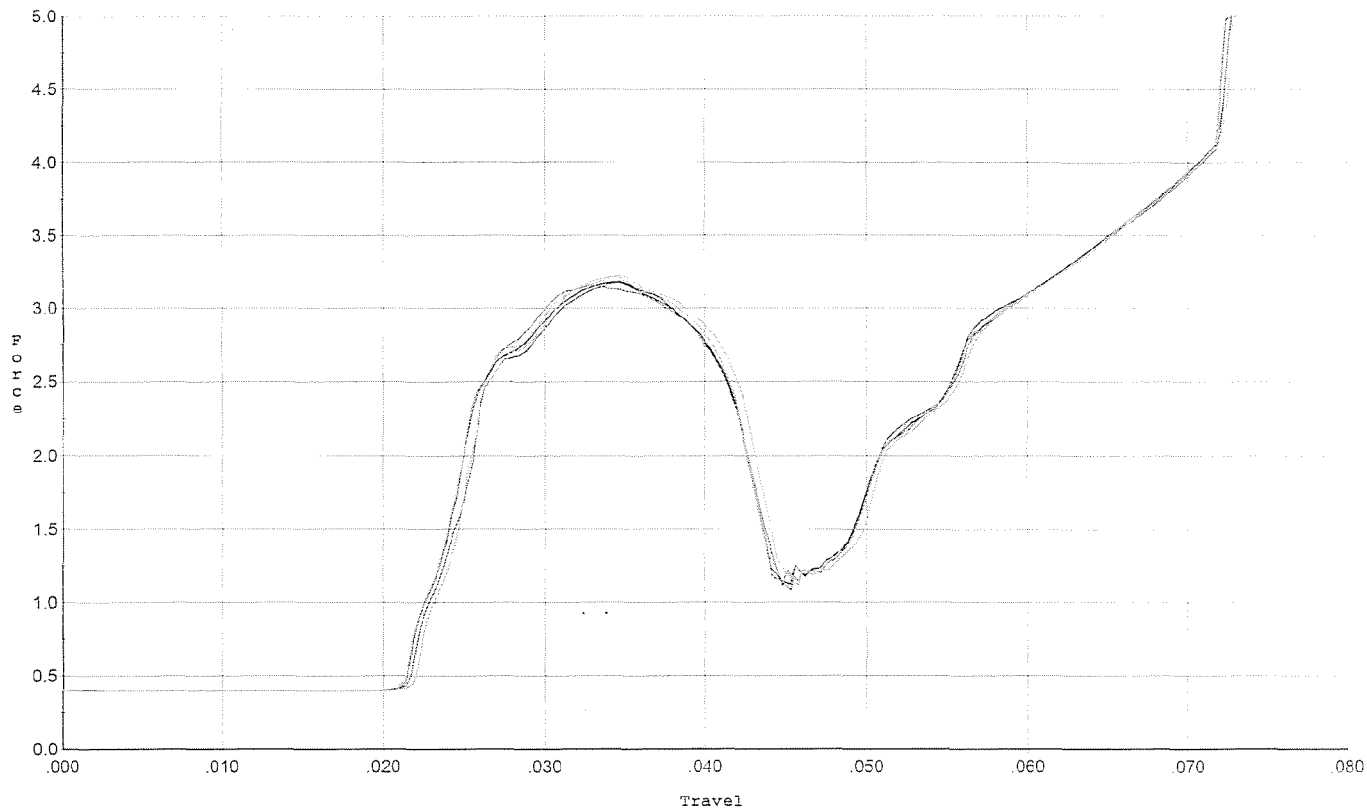
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.149	0.042	0.022	0.033	0.061		Set Trigger
2	3.191	0.042	0.022	0.033	0.061		Set Trigger
3	3.212	0.042	0.022	0.032	0.062		Set Trigger
4	3.091	0.043	0.022	0.032	0.062		Set Trigger
5	3.128	0.042	0.022	0.032	0.062		Set Trigger

Aug 3.15

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 8/3/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



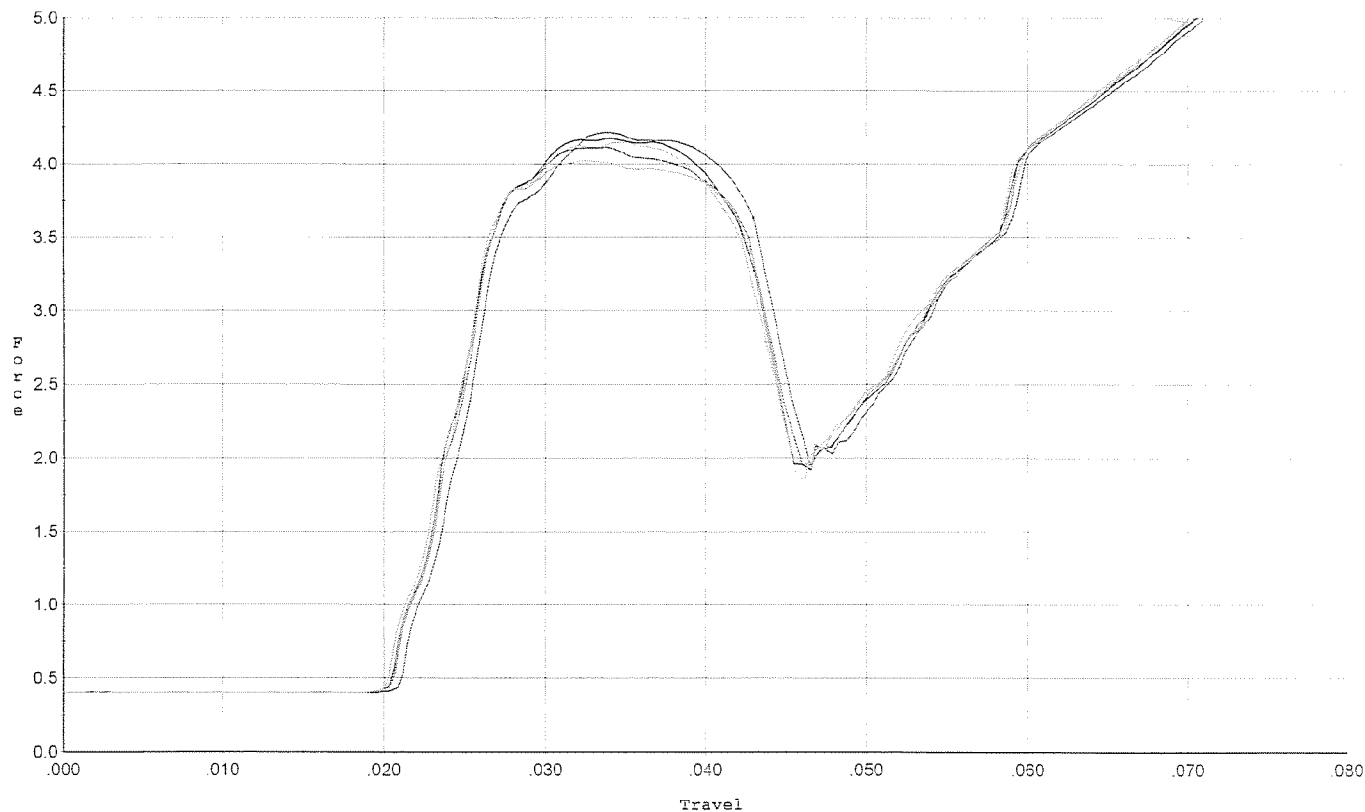
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.180	0.042	0.022	0.033	0.060		Set Trigger
2	3.178	0.042	0.022	0.032	0.061		Set Trigger
3	3.155	0.042	0.022	0.032	0.062		Set Trigger
4	3.215	0.042	0.022	0.032	0.062		Set Trigger
5	3.223	0.042	0.022	0.032	0.062		Set Trigger

Avg 3.19

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 8/3/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



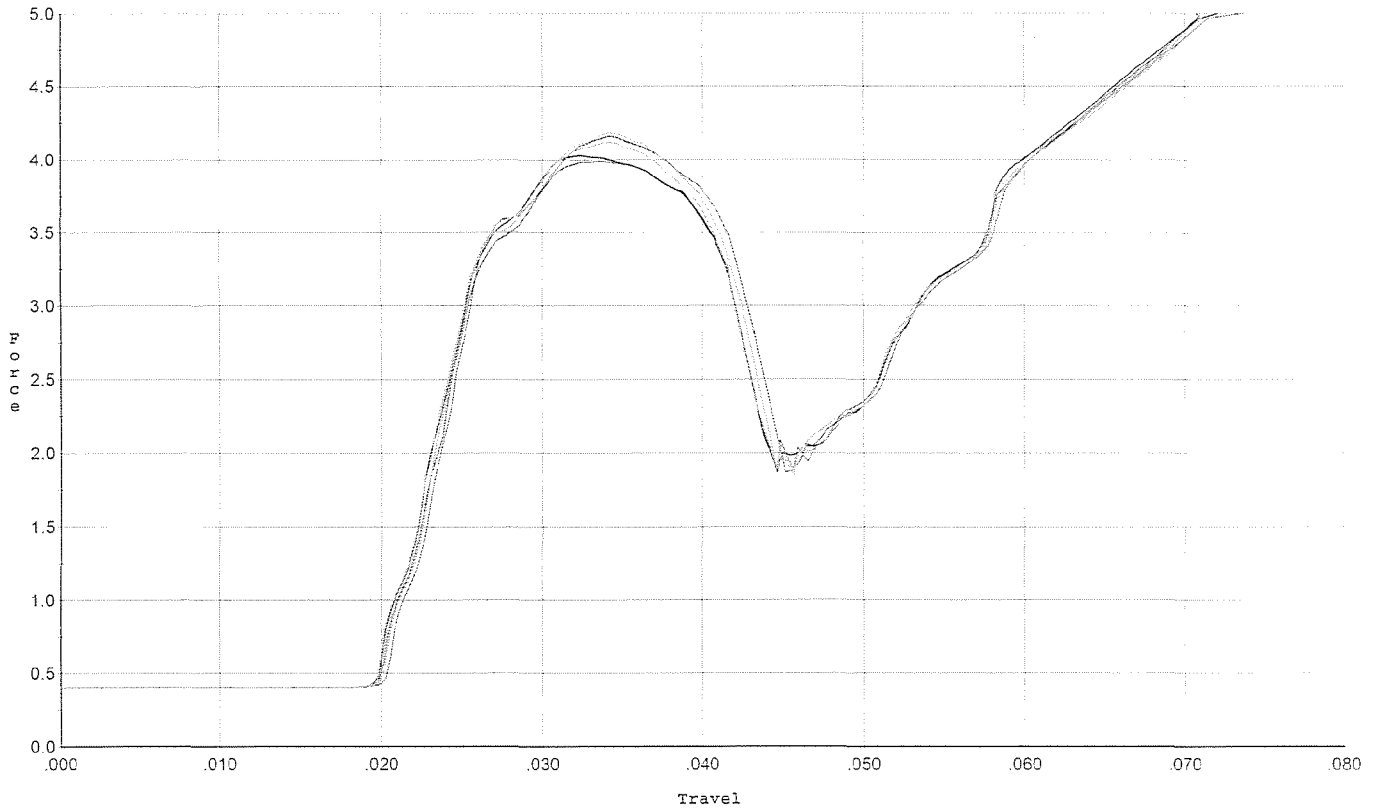
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.213	0.043	0.021	0.029	0.084		Set Trigger
2	4.174	0.043	0.021	0.029	0.084		Set Trigger
3	4.114	0.043	0.021	0.029	0.083		Set Trigger
4	4.023	0.043	0.020	0.029	0.083		Set Trigger
5	4.146	0.044	0.021	0.029	0.085		Set Trigger

Aug 4.13

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/3/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



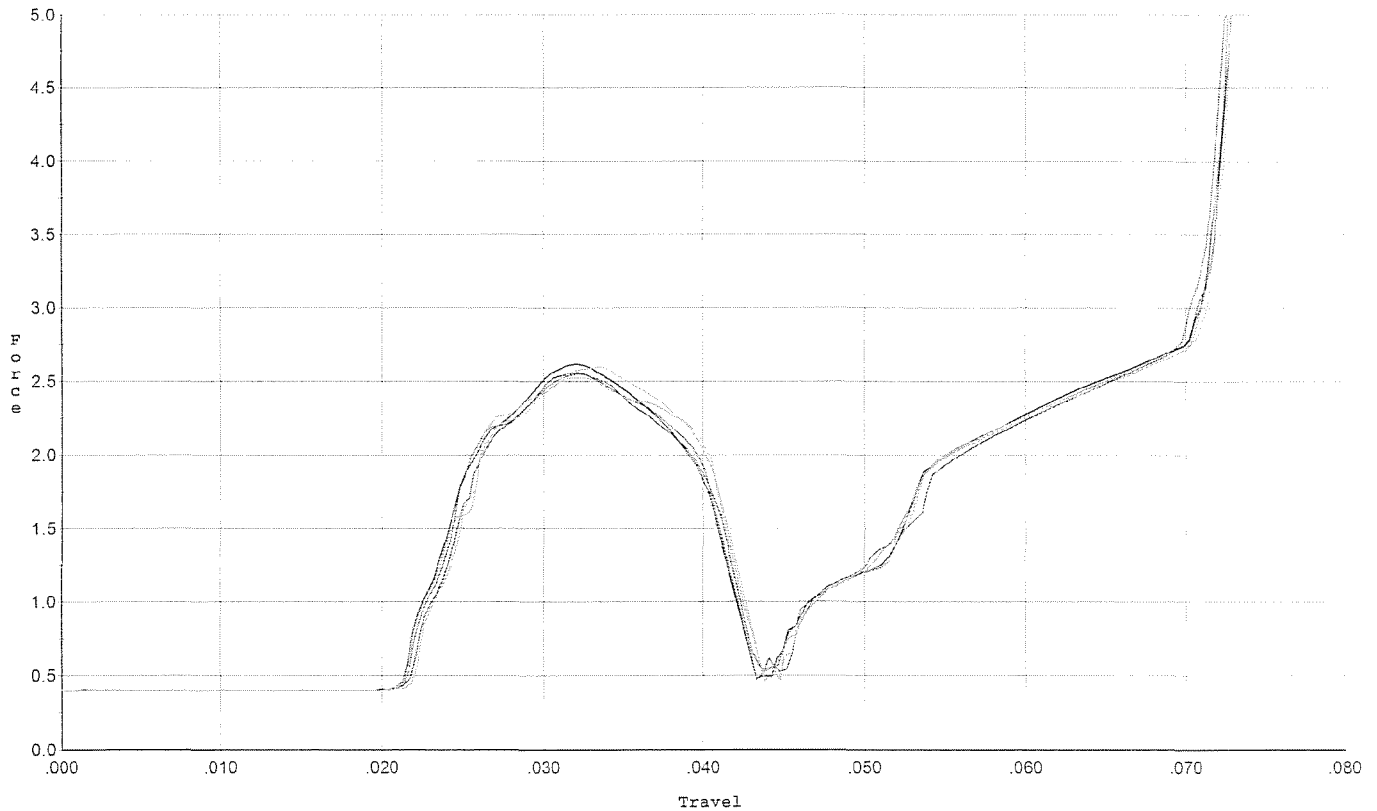
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.988	0.042	0.020	0.030	0.077		Set Trigger
2	4.031	0.042	0.020	0.030	0.078		Set Trigger
3	4.161	0.043	0.021	0.029	0.083		Set Trigger
4	4.189	0.042	0.020	0.029	0.081		Set Trigger
5	4.122	0.042	0.020	0.030	0.079		Set Trigger

Avg 4.09

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 8/3/09

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



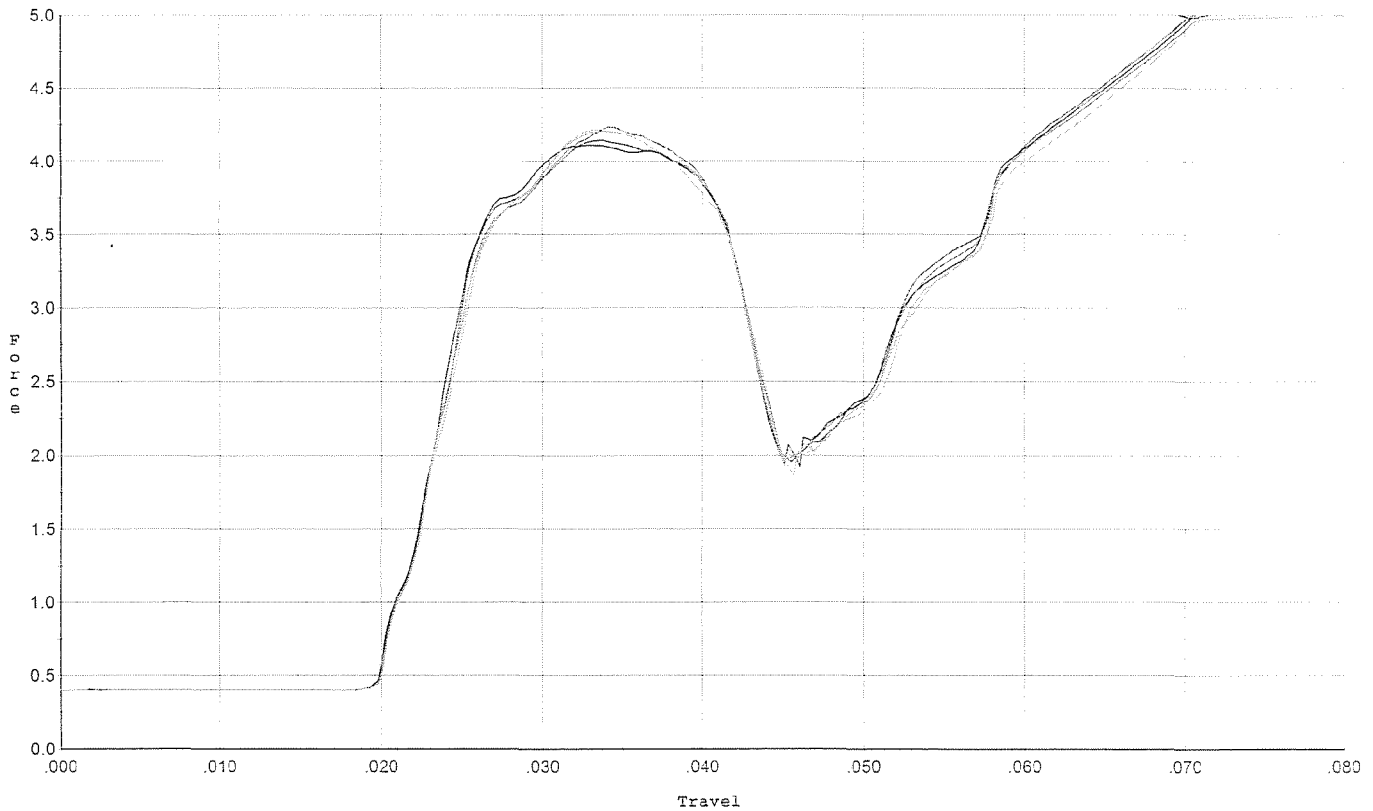
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.561	0.041	0.022	0.035	0.048		Set Trigger
2	2.620	0.040	0.022	0.036	0.048		Set Trigger
3	2.551	0.042	0.022	0.035	0.049		Set Trigger
4	2.600	0.042	0.022	0.035	0.050		Set Trigger
5	2.525	0.041	0.022	0.035	0.048		Set Trigger

Avg 2.57

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/3/09

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.145	0.042	0.020	0.029	0.081		Set Trigger
2	4.110	0.042	0.020	0.029	0.082		Set Trigger
3	4.234	0.042	0.020	0.029	0.081		Set Trigger
4	4.218	0.043	0.020	0.029	0.085		Set Trigger
5	4.202	0.042	0.020	0.029	0.081		Set Trigger

Aug 4.18