

66869861

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

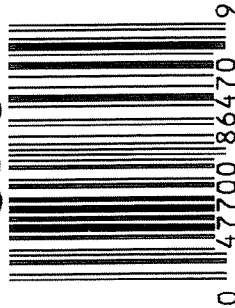
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6869861

UPC



GUN SERIAL # G 6869861

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-24-09	SP
430	ASSEMBLE TO STOCK		6-24-09	SP
440	PROOF		6-24-09	SP
460	CHECK HEADSPACE	MAGNA - FLUX	6-24-09	SP
470	DIS-ASSEMBLE ACTION		6-24-09	SP
472	SERIALIZE BOLT HANDLE		6-24-09	SP
480	MAGNAFLUX BBL ACTION	OPERATOR (R)	7/9/09	(R)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7/9/09	RT
510	DRILL AND TAP SIGHT HOLES		7-1-09	SP
520	GOFF BLAST BBL / REC		7/9/09	RSM
540	APPLY COATINGS (BARREL ACTION)		7/1/09	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-22-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-22-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	7-22-09	SP
	D) OIL FIRING PIN ASSEMBLY		7-24-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

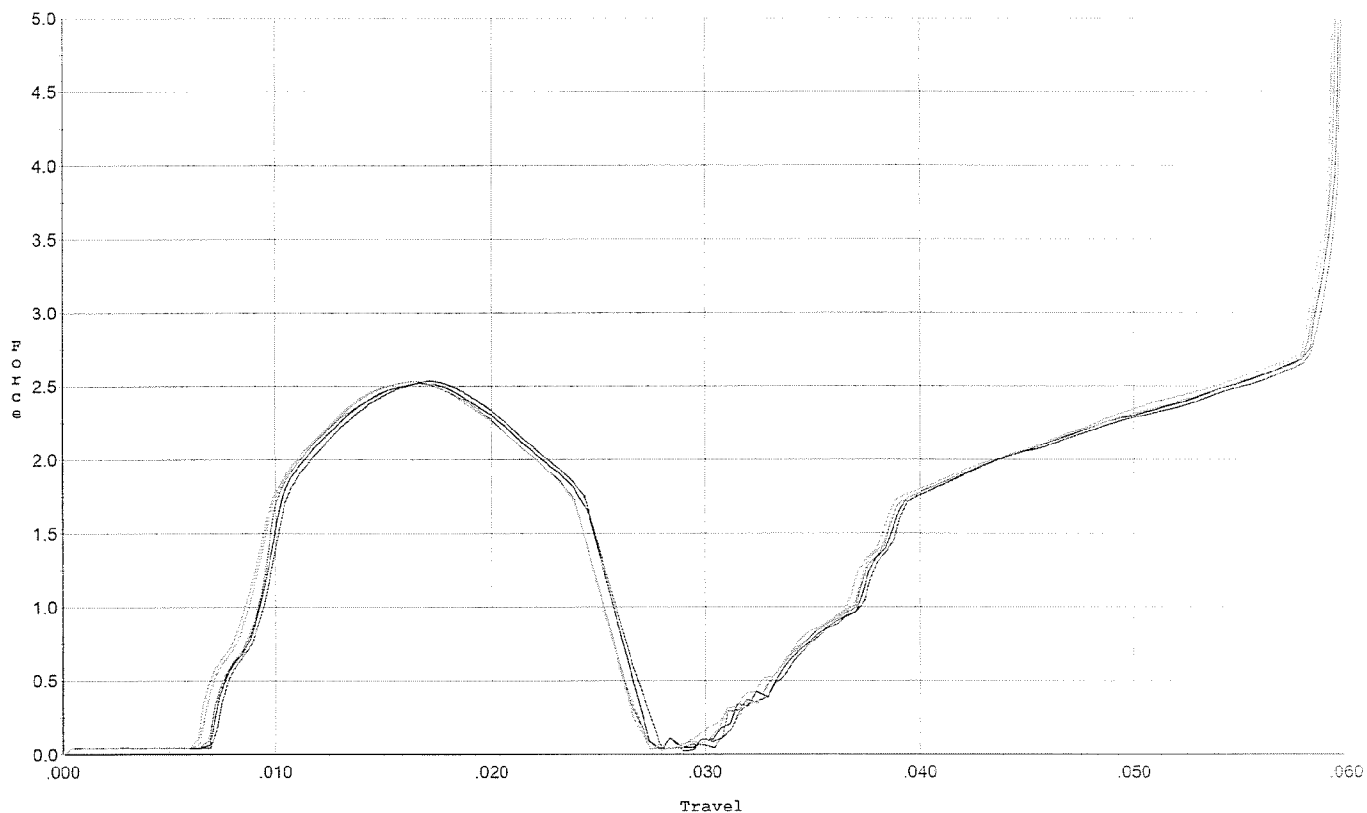
560	BARBER - M24 0095834 F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	49 40 48	8-15-09	LN
CONT.	G) SAFETY OFF FORCE	2 LBS MIN	50 52 52	8-15-09	LN
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	.024 .024 .033	8-15-09	LN
	J) ASSEMBLE STOCK			7-24-09	LN
	K) ASSEMBLE SWIVEL STUDS			8-15-09	LN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				
	M) IRON SIGHT ALIGNMENT				
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				
640 & 650	FUNCTION TEST AND TARGET		PASS FAIL PASS FAIL	8/11/09	LN
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
660	INSPECT FOR LIVE AMMO			8-11-09	TAR
670	FINAL INSPECTION A) HEADSPACE			8-15-09	LN
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	268 258 26 270 268	8-14-09	LN
	C) FUNCTION			8-15-09	LN
690	PACK			8/17/09	Fuz

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 6/24/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



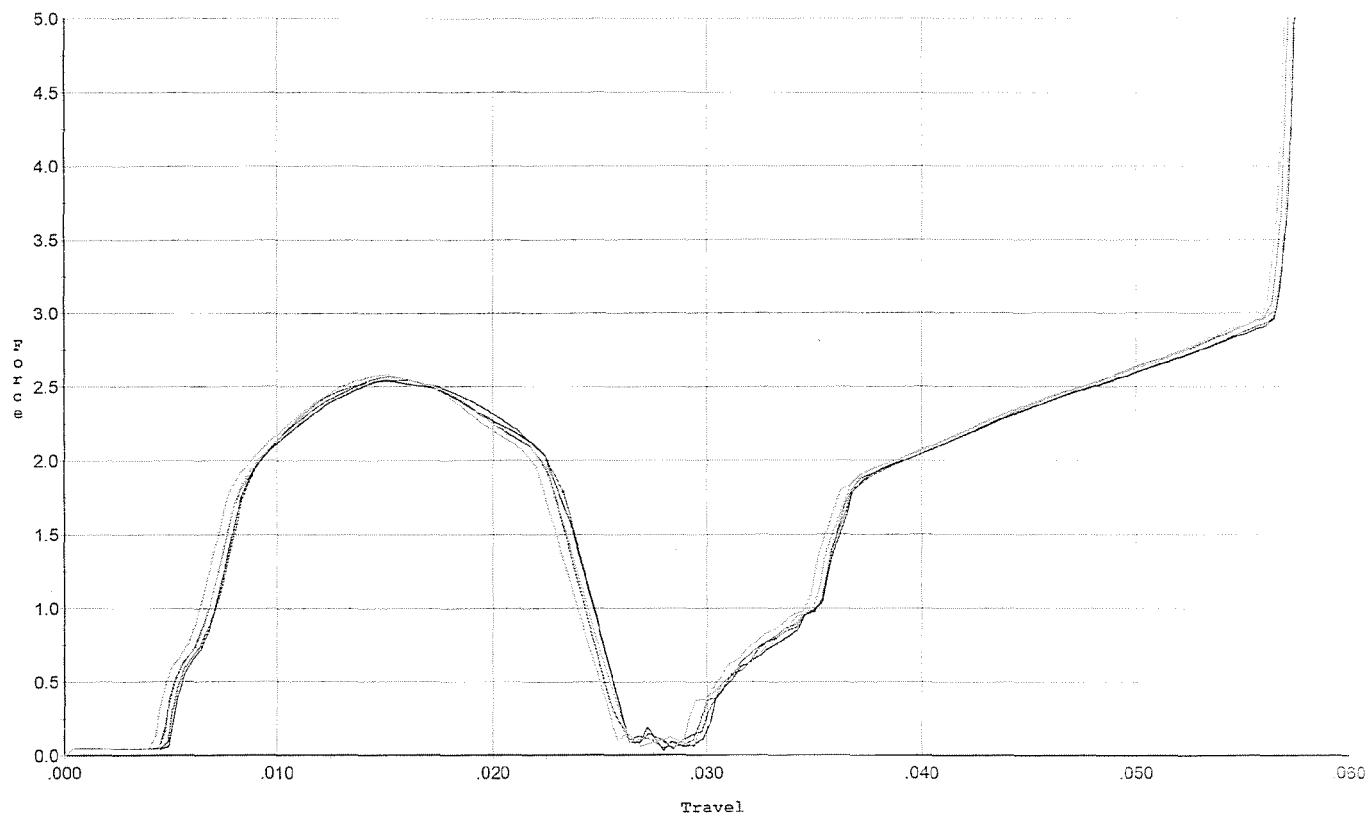
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.537	0.024	0.007	0.040	0.033		Set Trigger
2	2.521	0.024	0.007	0.039	0.034		Set Trigger
3	2.520	0.024	0.007	0.040	0.033		Set Trigger
4	2.534	0.024	0.007	0.040	0.033		Set Trigger
5	2.533	0.024	0.006	0.040	0.034		Set Trigger

Aug 2.52

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 6/24/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



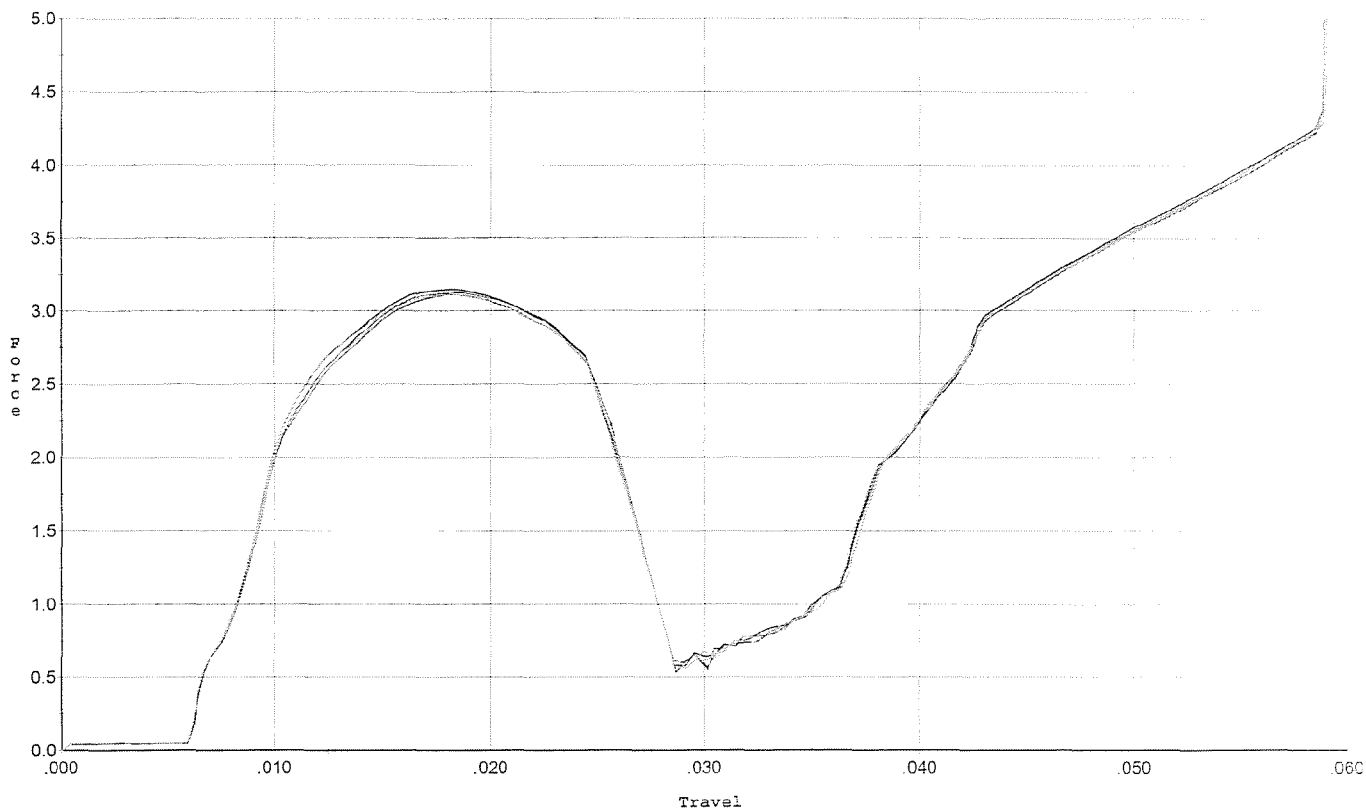
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.543	0.023	0.005	0.038	0.036		Set Trigger
2	2.539	0.024	0.005	0.038	0.037		Set Trigger
3	2.566	0.023	0.005	0.038	0.036		Set Trigger
4	2.559	0.023	0.005	0.038	0.035		Set Trigger
5	2.580	0.022	0.004	0.038	0.035		Set Trigger

AUG 255

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 6/24/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



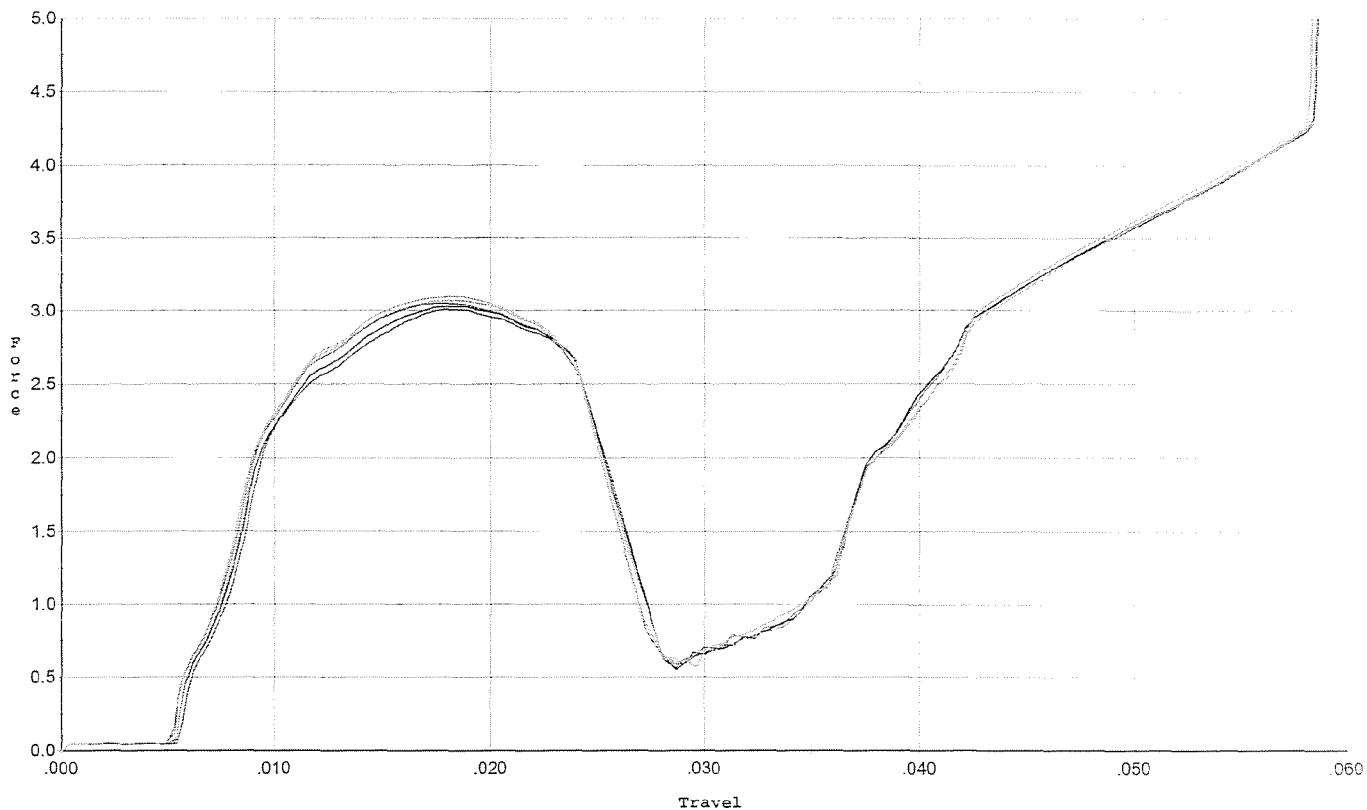
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.124	0.026	0.006	0.037	0.047		Set Trigger
2	3.147	0.026	0.006	0.037	0.048		Set Trigger
3	3.111	0.026	0.006	0.037	0.047		Set Trigger
4	3.125	0.026	0.006	0.037	0.048		Set Trigger
5	3.113	0.026	0.006	0.037	0.047		Set Trigger

Avg 3.12

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/24/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



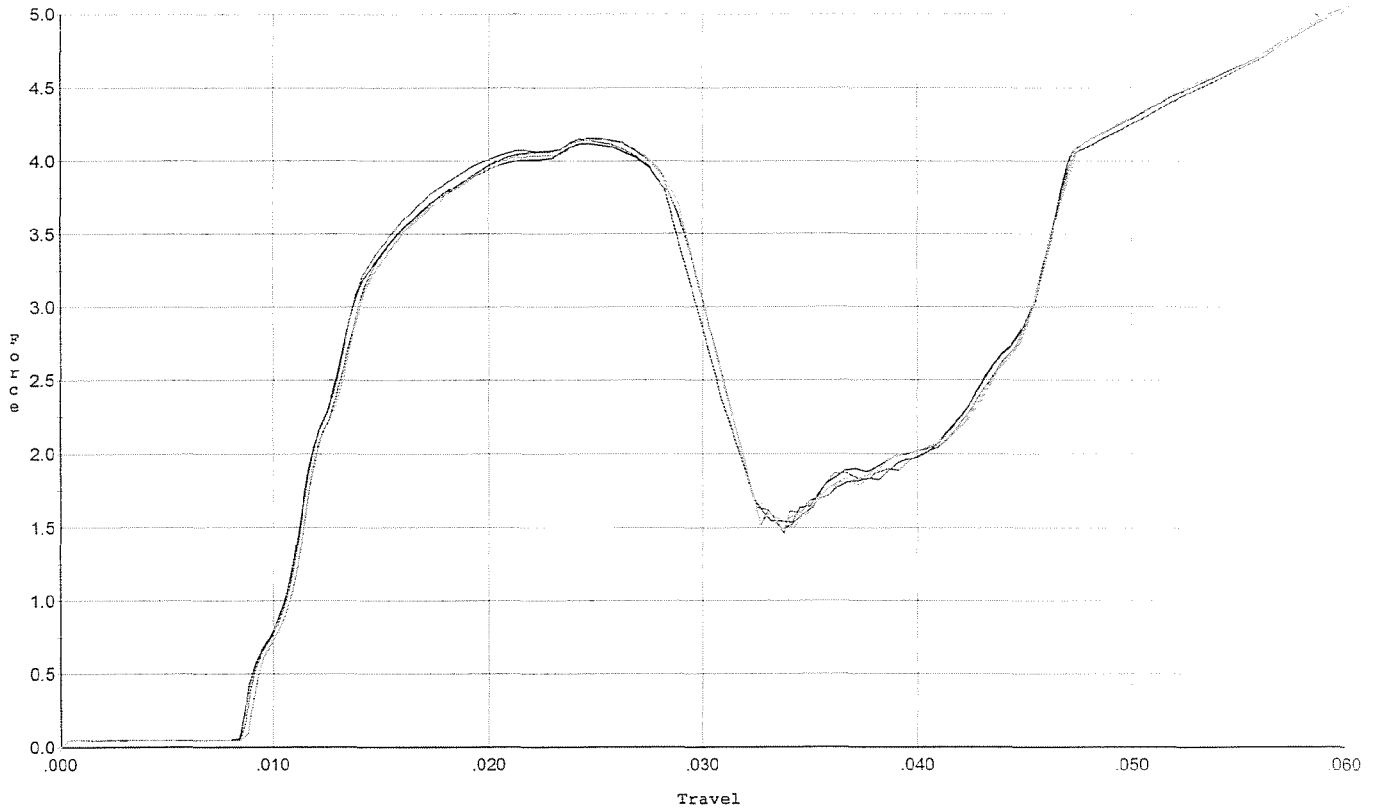
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.009	0.026	0.006	0.037	0.046		Set Trigger
2	3.028	0.024	0.006	0.037	0.044		Set Trigger
3	3.050	0.024	0.005	0.037	0.045		Set Trigger
4	3.099	0.024	0.006	0.037	0.045		Set Trigger
5	3.070	0.024	0.005	0.037	0.045		Set Trigger

Avg 3.05

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/24/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



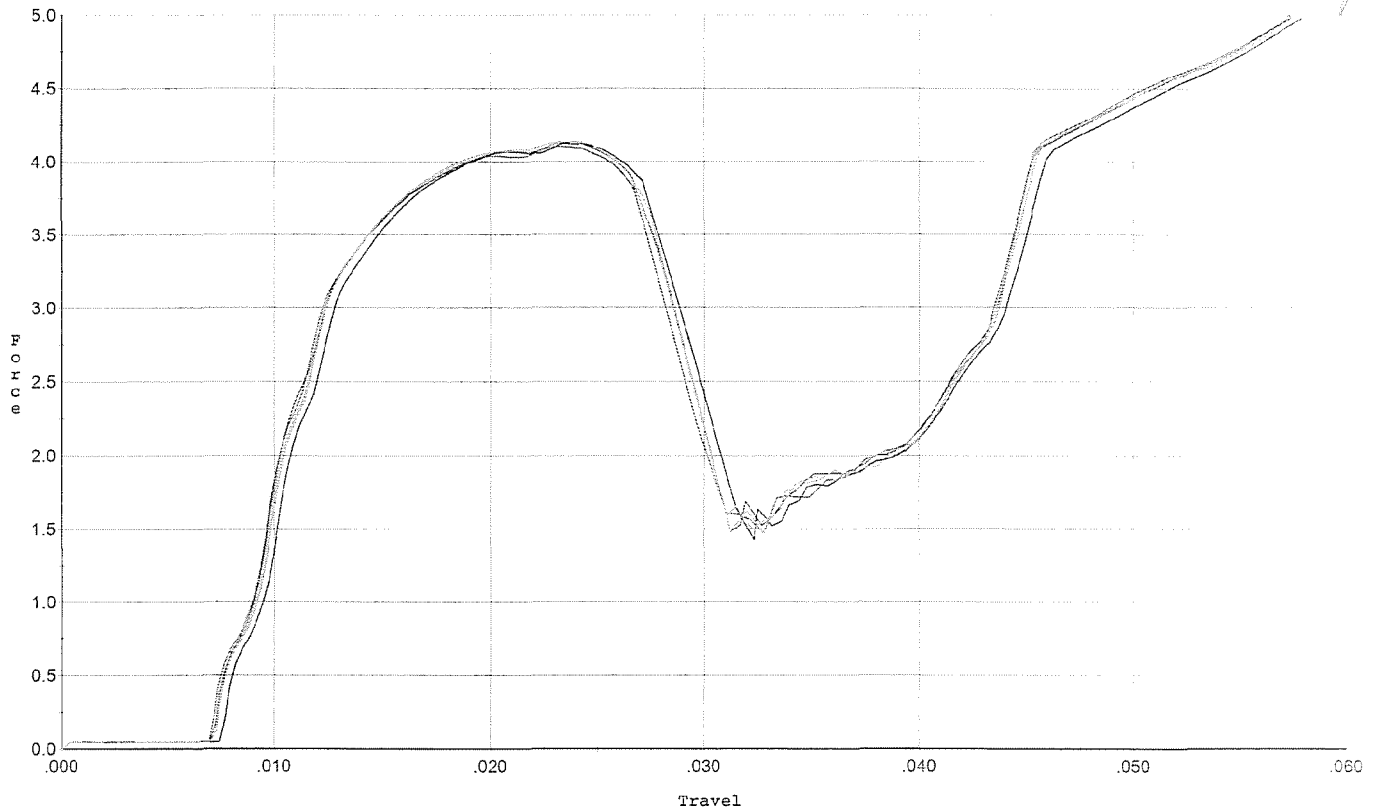
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.154	0.029	0.009	0.035	0.065		Set Trigger
2	4.117	0.028	0.009	0.035	0.063		Set Trigger
3	4.139	0.028	0.009	0.035	0.063		Set Trigger
4	4.143	0.029	0.009	0.035	0.064		Set Trigger
5	4.161	0.029	0.009	0.035	0.065		Set Trigger

Avg 4.14

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 6/24/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



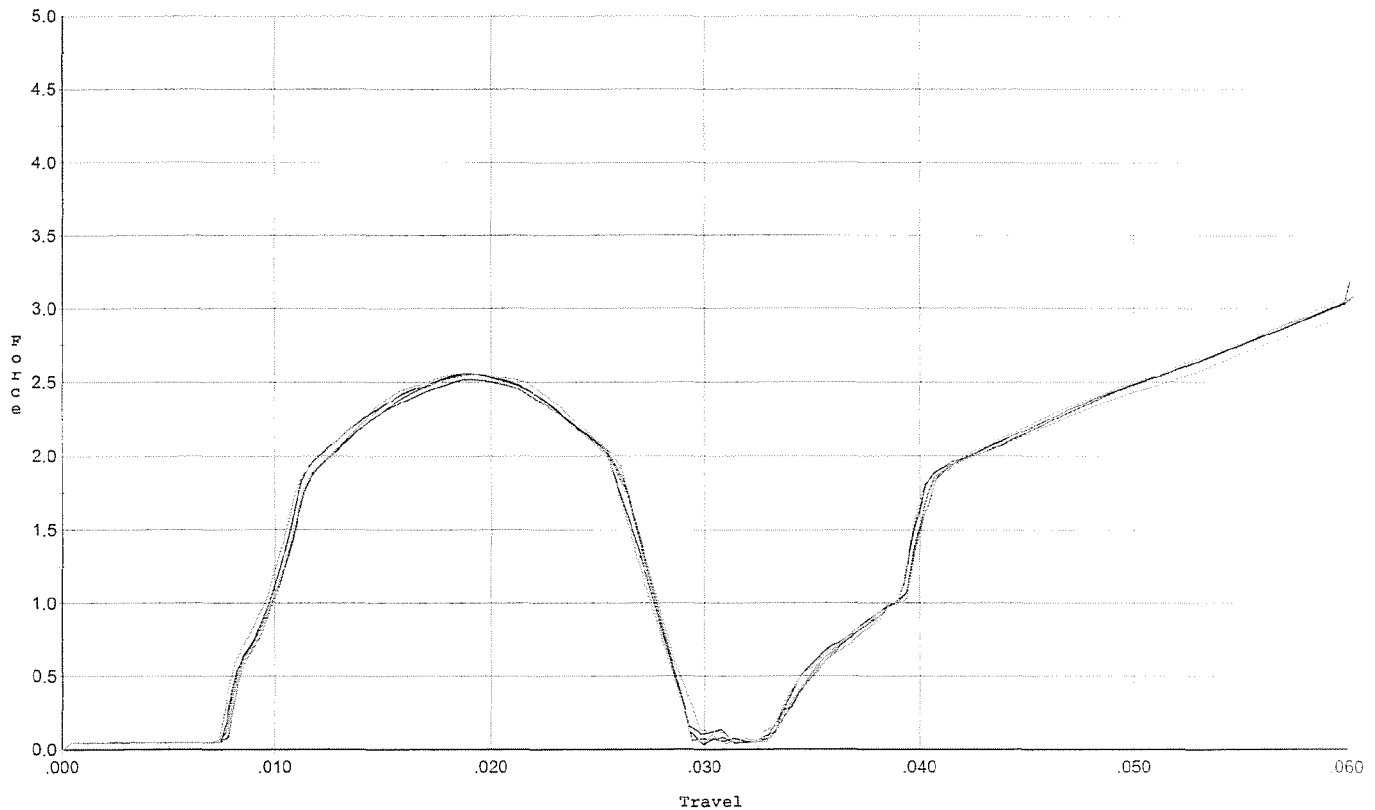
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.128	0.028	0.007	0.035	0.066		Set Trigger
2	4.133	0.029	0.008	0.035	0.068		Set Trigger
3	4.105	0.027	0.007	0.035	0.062		Set Trigger
4	4.138	0.027	0.007	0.035	0.064		Set Trigger
5	4.137	0.028	0.007	0.035	0.066		Set Trigger

Avg 4.12

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 6/24/09

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



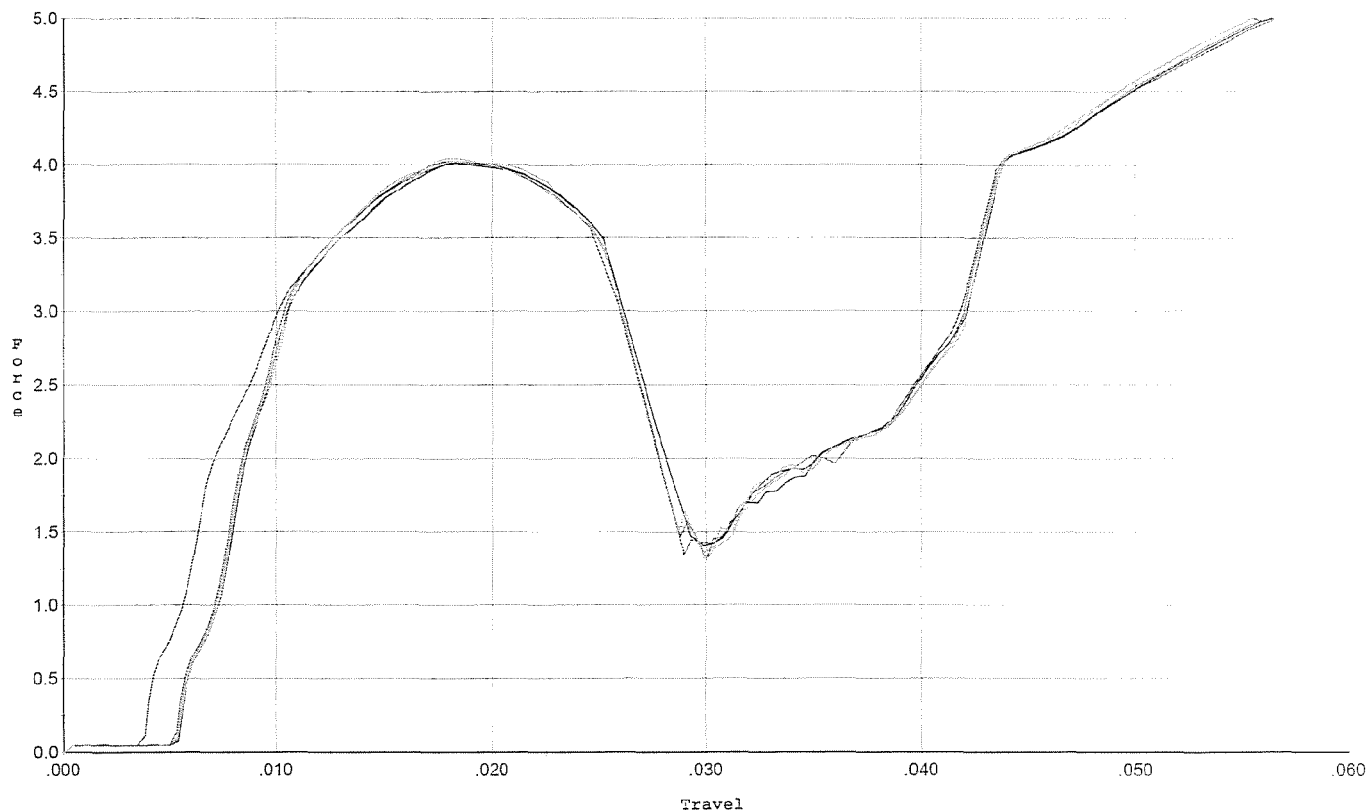
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.552	0.026	0.008	0.040	0.037		Set Trigger
2	2.558	0.027	0.008	0.039	0.038		Set Trigger
3	2.516	0.026	0.008	0.040	0.037		Set Trigger
4	2.561	0.025	0.008	0.040	0.037		Set Trigger
5	2.550	0.026	0.008	0.040	0.037		Set Trigger

Avg 2.54

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 6/24/09

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.010	0.025	0.004	0.035	0.065		Set Trigger
2	4.021	0.025	0.006	0.035	0.061		Set Trigger
3	4.023	0.026	0.005	0.035	0.063		Set Trigger
4	4.042	0.025	0.006	0.035	0.061		Set Trigger
5	4.023	0.025	0.006	0.035	0.061		Set Trigger

Avg 4.02