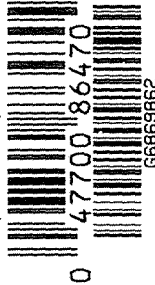


66869862

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

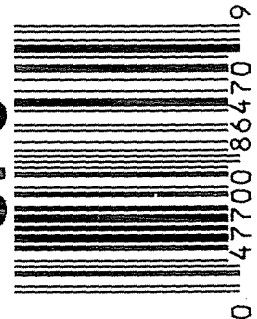
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6869862

UPC



GUN SERIAL #

G 6869862

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-14-09	SPD
430	ASSEMBLE TO STOCK		8-15-09	SP
440	PROOF		8-14-09	SPD
460	CHECK HEADSPACE	MAGNA - FLUX	8-14-09	SPD
470	DIS-ASSEMBLE ACTION		8-14-09	SPD
472	SERIALIZE BOLT HANDLE		8-15-09	RTZ
480	MAGNAFLUX BBL ACTION	OPERATOR	8/19/09	(D)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		8/19/09	DWO
510	DRILL AND TAP SIGHT HOLES		8-17-09	SP
520	GOFF BLAST BBL / REC		8/11/09	SP
540	APPLY COATINGS (BARREL ACTION)		8/24	C
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-25-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-25-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	8-25-09	SP
	D) OIL FIRING PIN ASSEMBLY		8-27-09	RTZ
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		
F004 REV 5/2006				

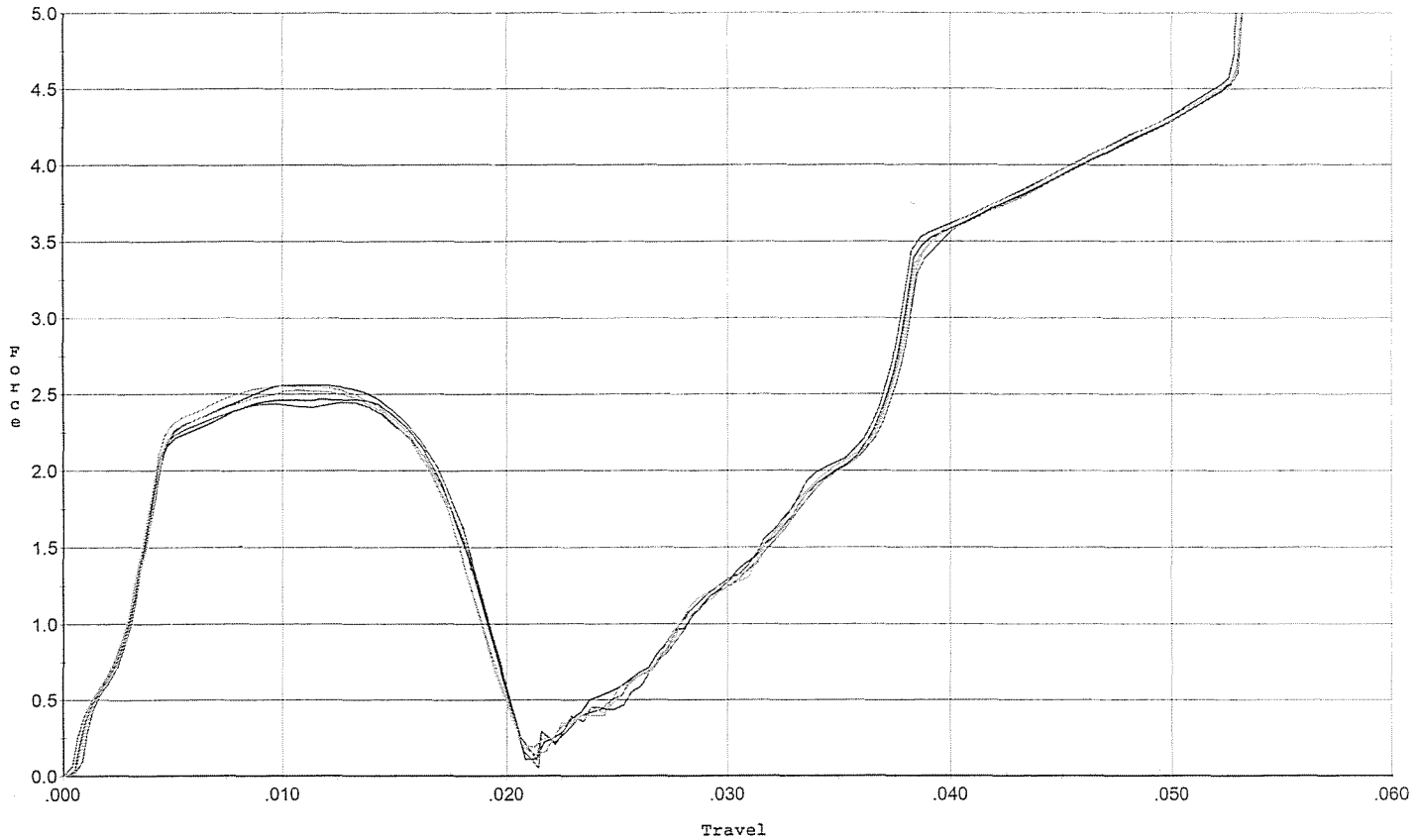
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>2°</u> <u>2°</u> <u>2°</u>	8/28/09	RB
CONT.					
	G) SAFETY OFF FORCE	2 LBS MIN	<u>7°</u> <u>7°</u> <u>7°</u>	8/28/09	RB
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	8/28/09	RB
	J) ASSEMBLE STOCK			8-27-09	RTZ
	K) ASSEMBLE SWIVEL STUDS			8/28/09	RB
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				
	M) IRON SIGHT ALIGNMENT				
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u> FAIL <u>PASS</u> FAIL	8-27-09	RP
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
660	INSPECT FOR LIVE AMMO			8-27-09	J.P.D.
670	FINAL INSPECTION A) HEADSPACE			8/28/09	RB
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.73</u> <u>2.71</u> <u>2.73</u> <u>2.70</u> <u>2.70</u>	8/28/09	RB
	C) FUNCTION			8/28/09	RB
690	PACK			8-29-09	TC

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 8/24/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



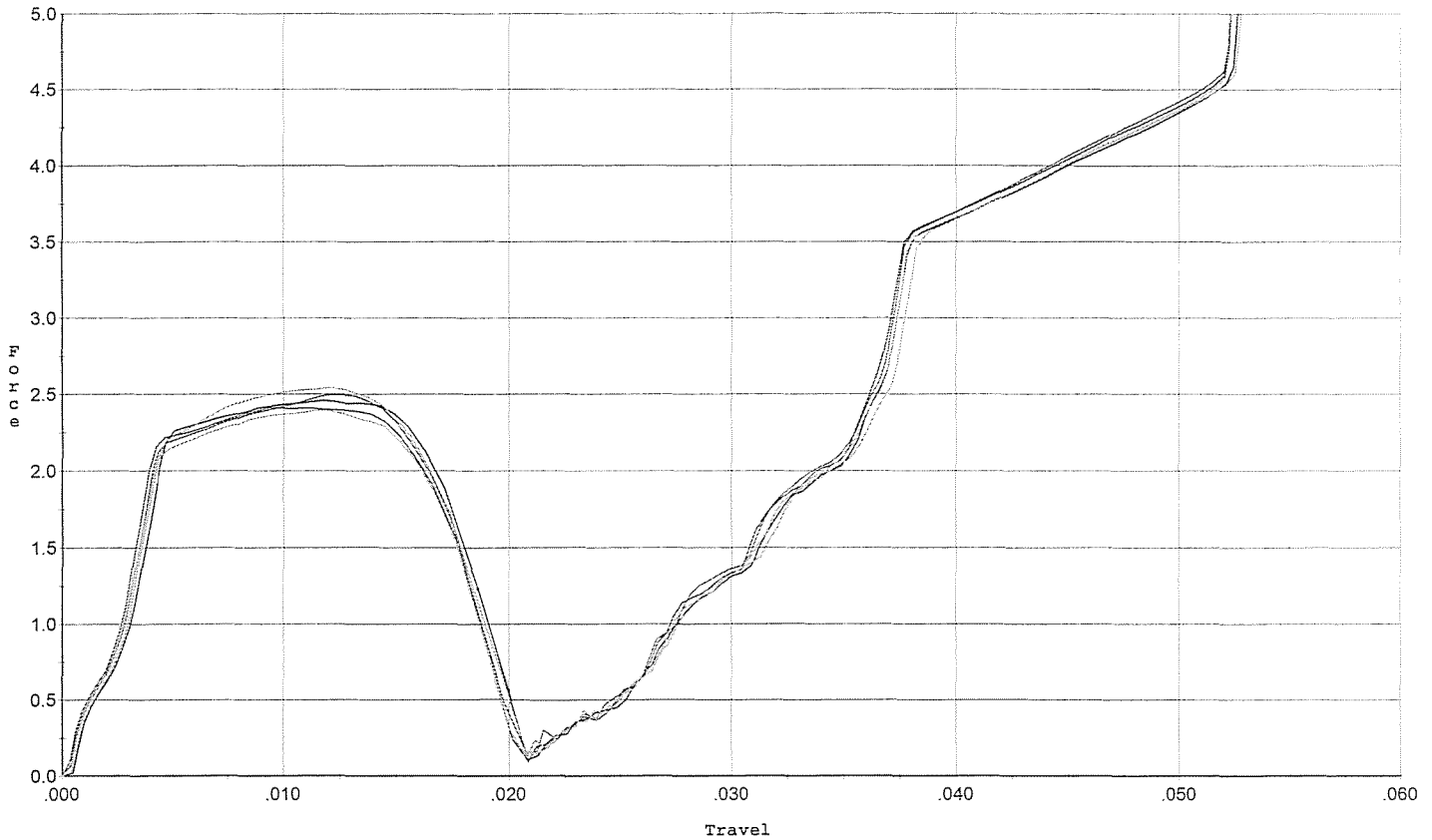
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.558	0.018	0.00	0.038	0.033		Set Trigger
2	2.468	0.018	0.00	0.038	0.034		Set Trigger
3	2.447	0.018	0.00	0.038	0.033		Set Trigger
4	2.553	0.017	0.00	0.038	0.032		Set Trigger
5	2.528	0.017	0.00	0.038	0.032		Set Trigger

Avg 2.51

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/24/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



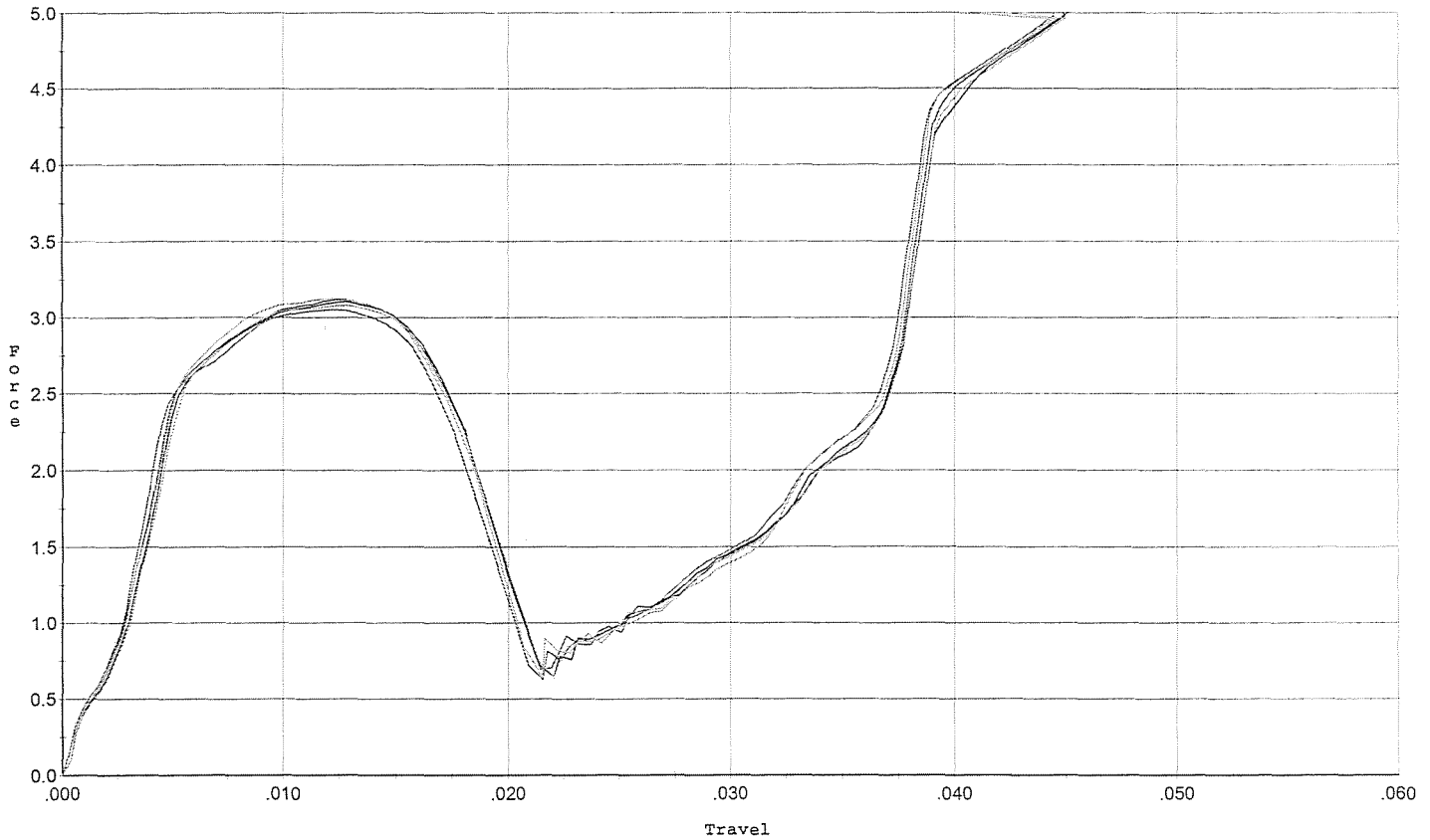
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.410	0.018	0.00	0.037	0.032		Set Trigger
2	2.458	0.019	0.00	0.037	0.034		Set Trigger
3	2.496	0.017	0.00	0.037	0.032		Set Trigger
4	2.395	0.018	0.00	0.037	0.032		Set Trigger
5	2.542	0.017	0.00	0.038	0.032		Set Trigger

Aug 2.46

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/24/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



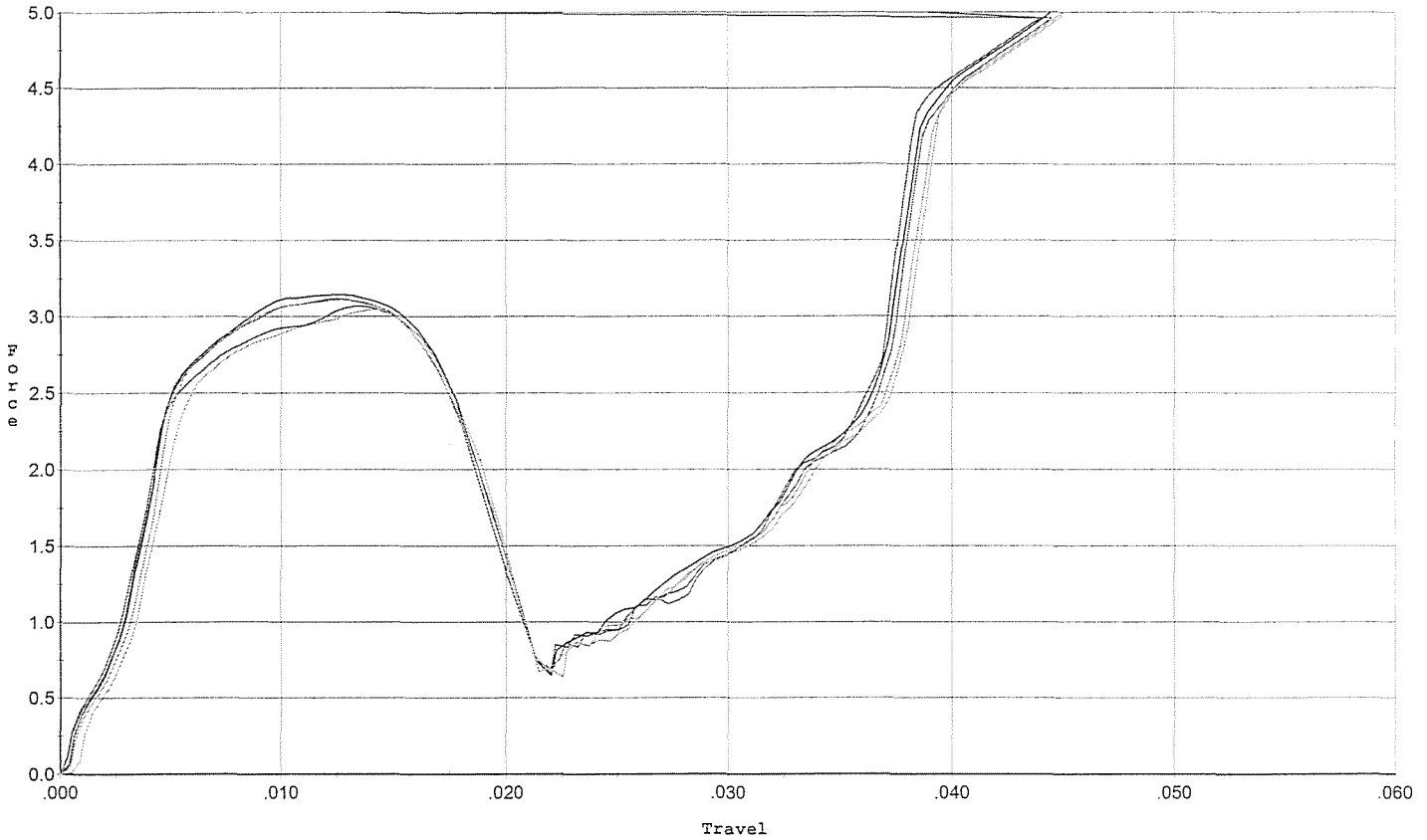
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.118	0.018	0.00	0.037	0.040		Set Trigger
2	3.106	0.018	0.00	0.037	0.039		Set Trigger
3	3.053	0.019	0.00	0.037	0.041		Set Trigger
4	3.080	0.018	0.00	0.037	0.039		Set Trigger
5	3.127	0.018	0.00	0.037	0.040		Set Trigger

Aug 3.09

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/24/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



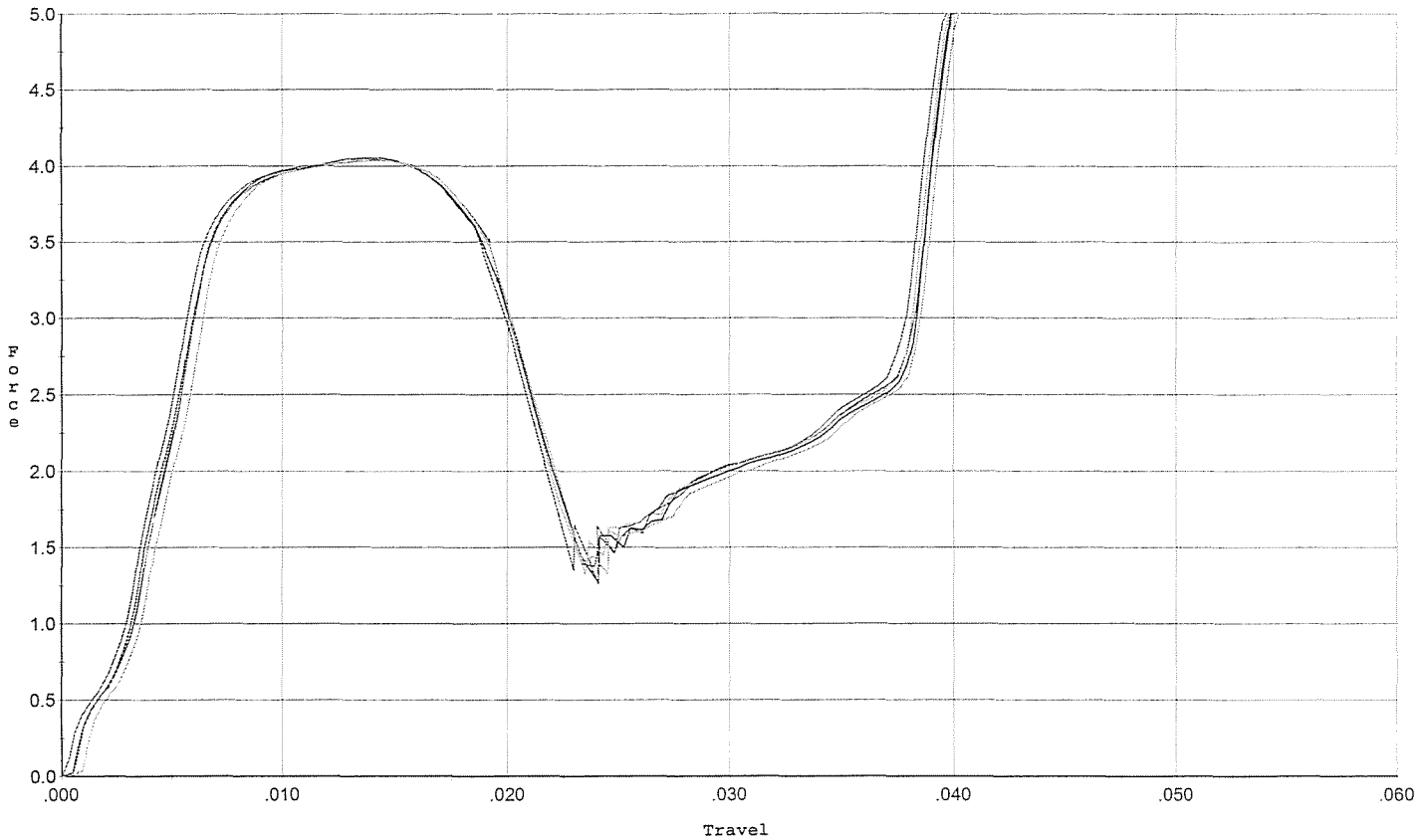
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.068	0.019	0.00	0.036	0.042		Set Trigger
2	3.142	0.019	0.00	0.037	0.043		Set Trigger
3	3.114	0.018	0.00	0.037	0.040		Set Trigger
4	3.047	0.019	0.00	0.037	0.040		Set Trigger
5	3.107	0.019	0.00	0.037	0.042		Set Trigger

Avg 3.09

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/24/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



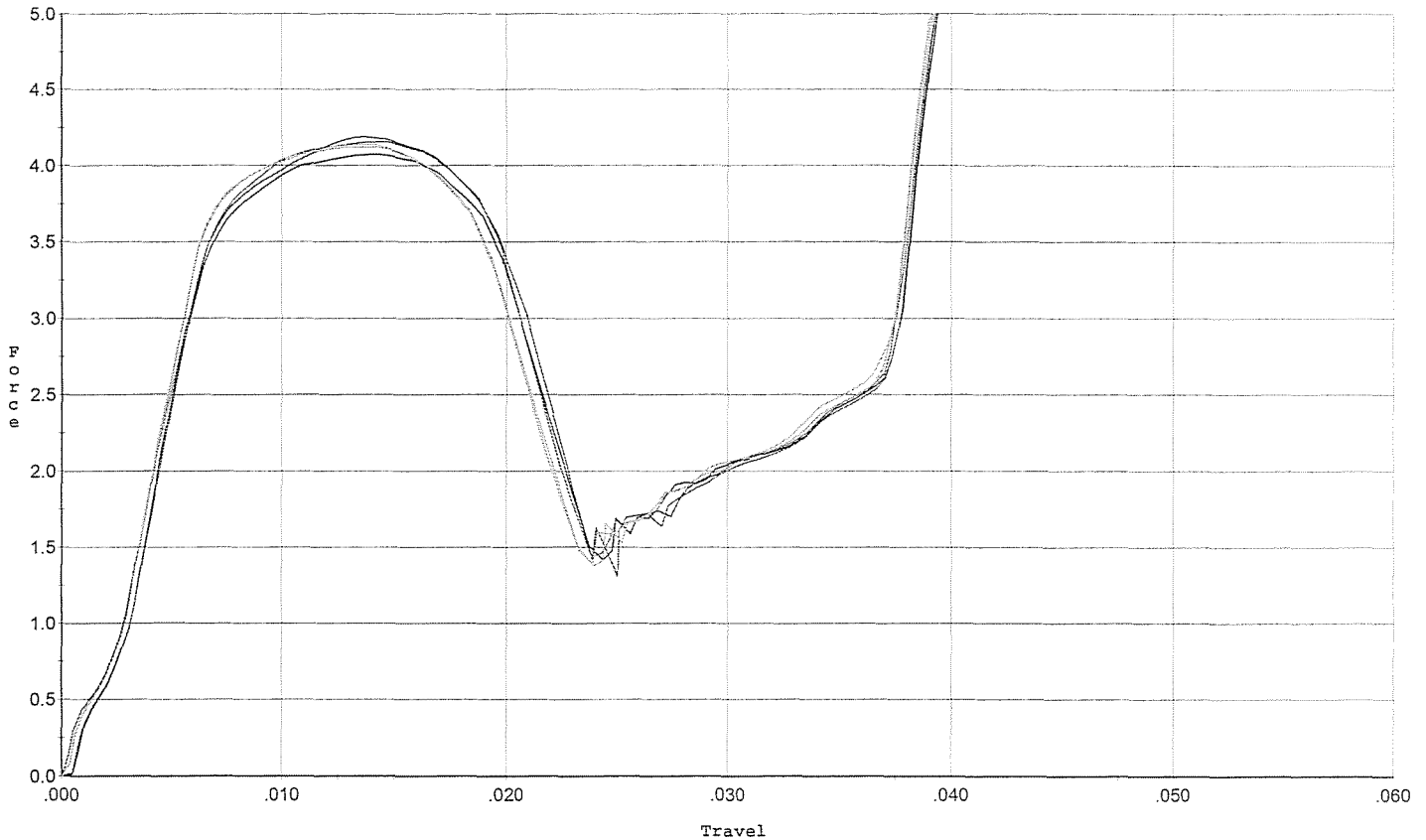
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.056	0.019	0.00	0.028	0.053		Set Trigger
2	4.047	0.020	0.00	0.028	0.054		Set Trigger
3	4.055	0.020	0.00	0.028	0.057		Set Trigger
4	4.047	0.019	0.00	0.028	0.053		Set Trigger
5	4.036	0.019	0.00	0.029	0.052		Set Trigger

Avg 4.04

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/24/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



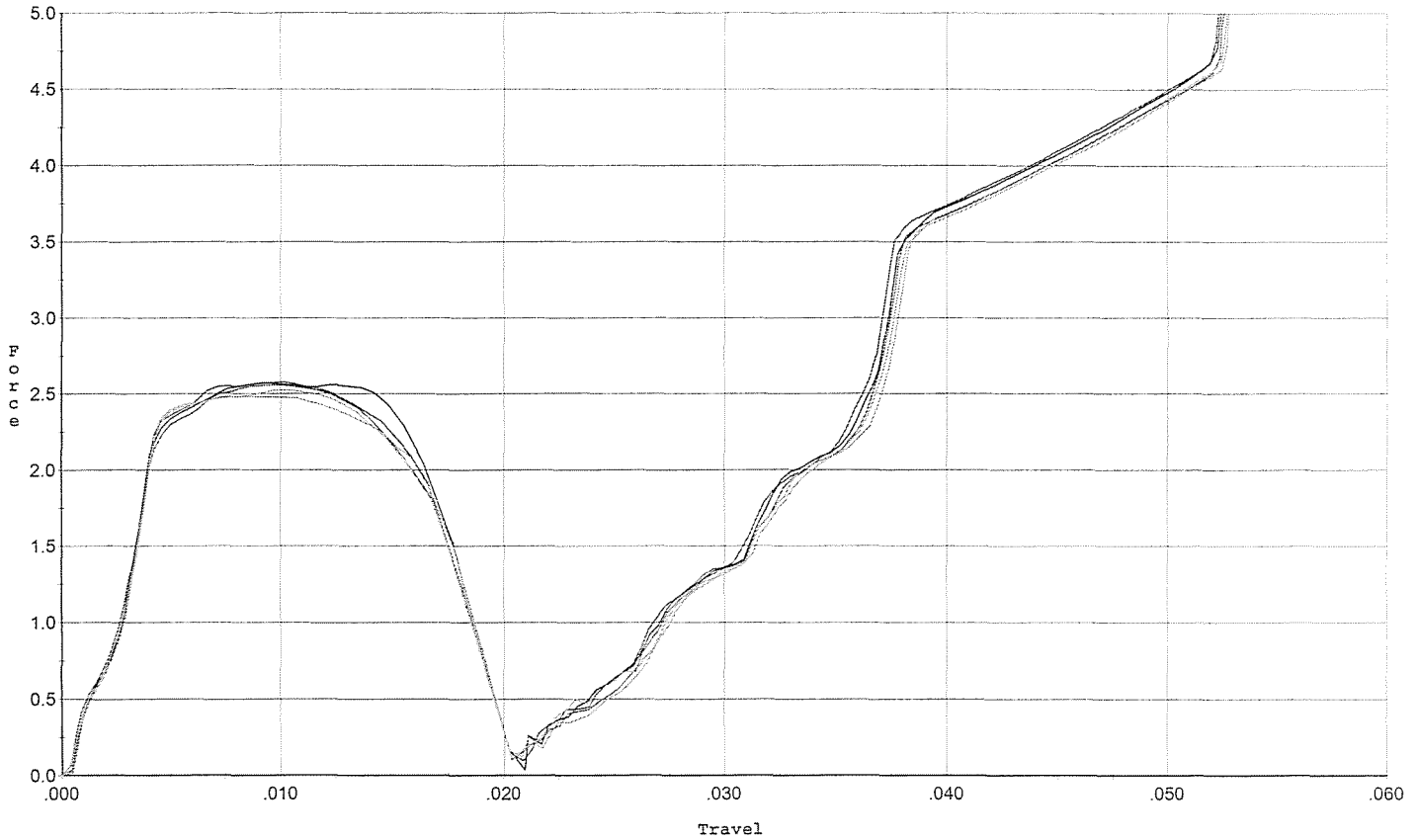
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.189	0.021	0.00	0.027	0.061		Set Trigger
2	4.072	0.020	0.00	0.027	0.056		Set Trigger
3	4.155	0.020	0.00	0.027	0.056		Set Trigger
4	4.137	0.019	0.00	0.028	0.056		Set Trigger
5	4.120	0.019	0.00	0.027	0.056		Set Trigger

Avg 4.13

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 8/24/09

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



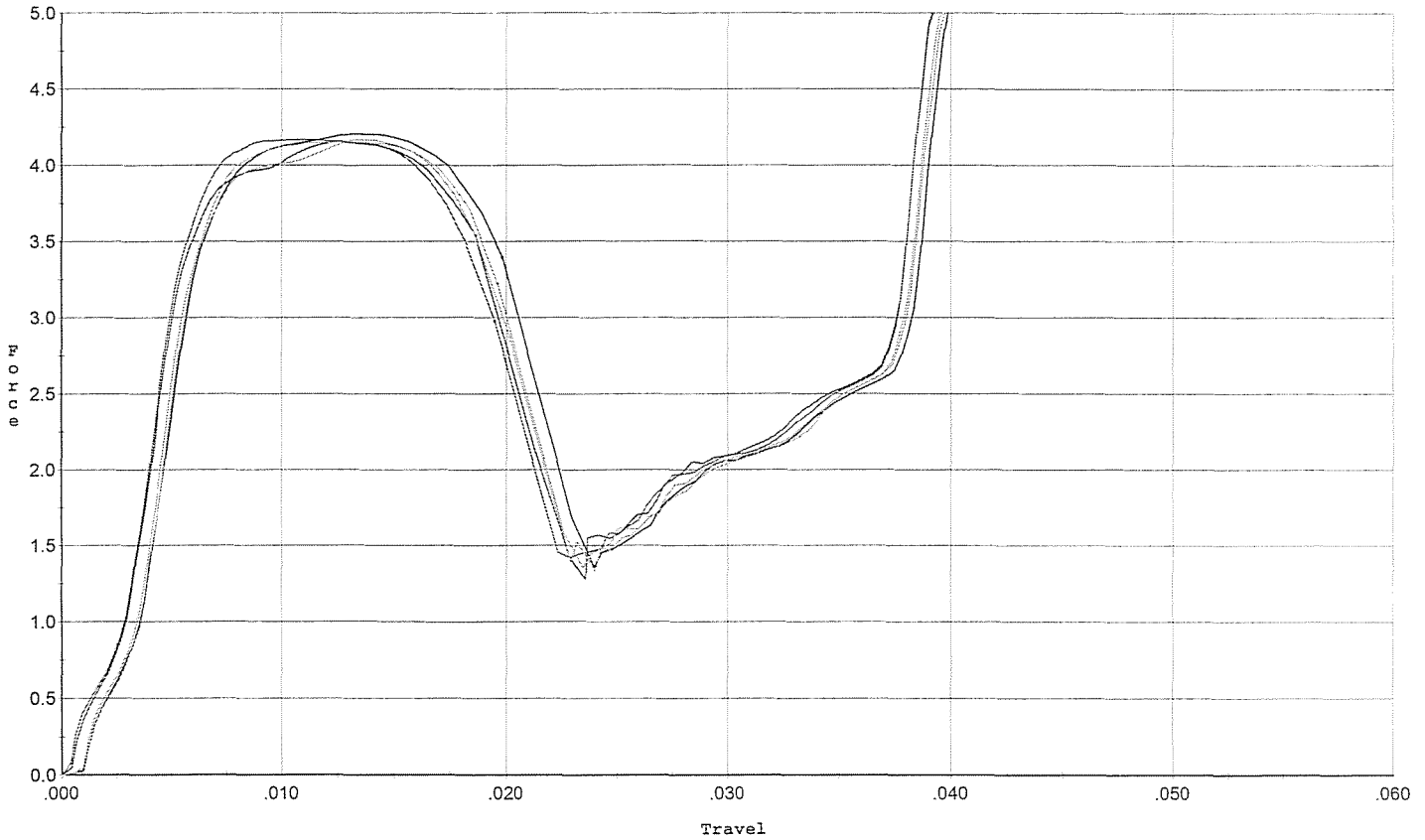
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.577	0.018	0.00	0.037	0.035		Set Trigger
2	2.567	0.018	0.00	0.037	0.034		Set Trigger
3	2.554	0.018	0.00	0.037	0.034		Set Trigger
4	2.524	0.018	0.00	0.038	0.034		Set Trigger
5	2.481	0.018	0.00	0.038	0.033		Set Trigger

Aug 2.54

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/24/09

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs.for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.155	0.019	0.00	0.027	0.054		Set Trigger
2	4.207	0.020	0.00	0.027	0.057		Set Trigger
3	4.169	0.019	0.00	0.028	0.057		Set Trigger
4	4.168	0.020	0.00	0.028	0.057		Set Trigger
5	4.155	0.020	0.00	0.027	0.056		Set Trigger

Aug 4.17