

G6869863

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker

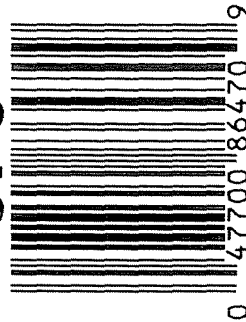


BM FORM

ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6869863

UPC



GUN SERIAL #

G 6869863

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-14-09	SPH
430	ASSEMBLE TO STOCK		8-15-09	SP
440	PROOF		8-14-09	SPH
460	CHECK HEADSPACE	MAGNA - FLUX	8-14-09	SPH
470	DIS-ASSEMBLE ACTION		8-14-09	SPH
472	SERIALIZE BOLT HANDLE		8-15-09	KJL
480	MAGNAFLUX BBL ACTION	OPERATOR (D)	8/19/09	(D)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		8/19/09	DCD
510	DRILL AND TAP SIGHT HOLES		8-17-09	SP
520	GOFF BLAST BBL / REC		8/21/09	MB
540	APPLY COATINGS (BARREL ACTION)		8/29	C
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-1-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-1-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	9-1-09	SP
	D) OIL FIRING PIN ASSEMBLY		9-9-09	SPH
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

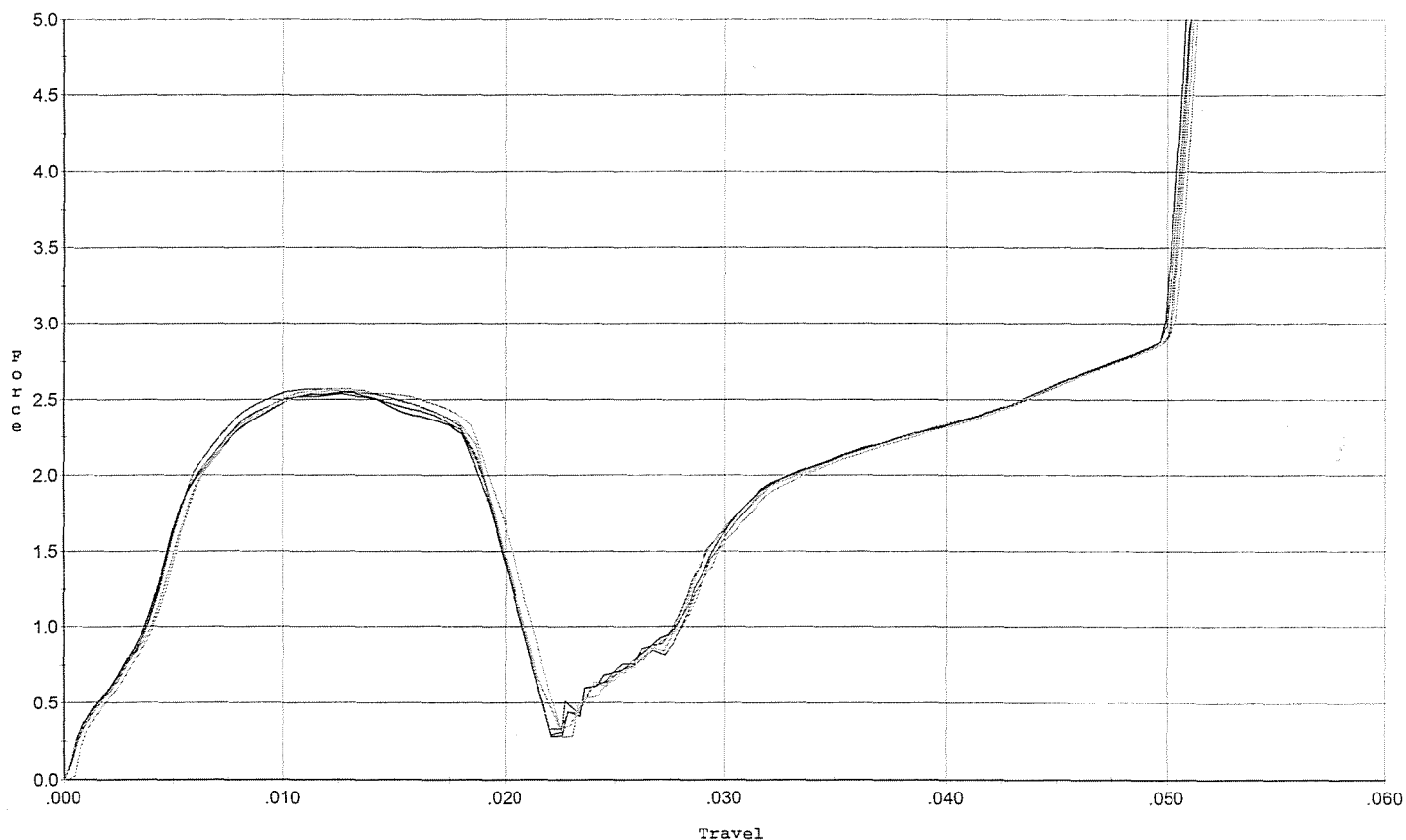
560	BARBER - M24 0095858 F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>3°</u>	<u>3°</u>	<u>3°</u>	9/10/09	RB		
CONT.	G) SAFETY OFF FORCE	2 LBS MIN	<u>6°</u>	<u>6°</u>	<u>6°</u>	9/10/09	RB		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.024</u>	<u>.024</u>	<u>.024</u>	9/10/09	RB		
	J) ASSEMBLE STOCK					9-9-09	L.H.		
	K) ASSEMBLE SWIVEL STUDS					9/10/09	RB		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u>	FAIL		9-9-09	RP		
			<u>PASS</u>	FAIL					
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION	N/A					
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
660	INSPECT FOR LIVE AMMO					9-9-09	L.H.D.		
670	FINAL INSPECTION A) HEADSPACE					9/10/09	RB		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>233</u>	<u>238</u>	<u>245</u>	<u>256</u>	<u>264</u>	9/10/09	RB
	C) FUNCTION					9/10/09	RB		
690	PACK					9/11/09	Fm		

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 9/8/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



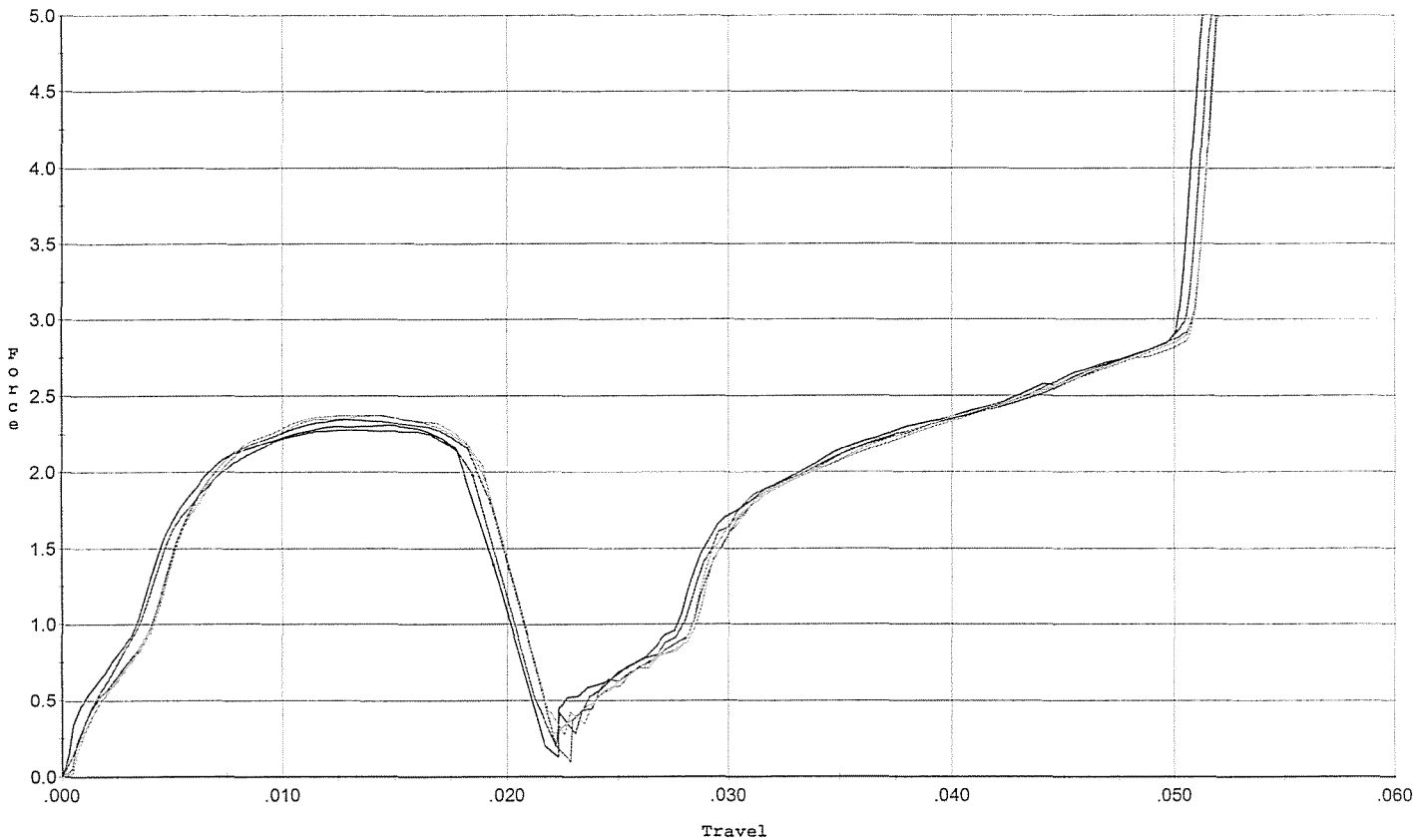
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.537	0.019	0.00	0.036	0.034		Set Trigger
2	2.547	0.019	0.00	0.035	0.035		Set Trigger
3	2.570	0.019	0.00	0.036	0.035		Set Trigger
4	2.566	0.020	0.00	0.035	0.036		Set Trigger
5	2.572	0.019	0.00	0.036	0.034		Set Trigger

Avg 2.55

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 9/8/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



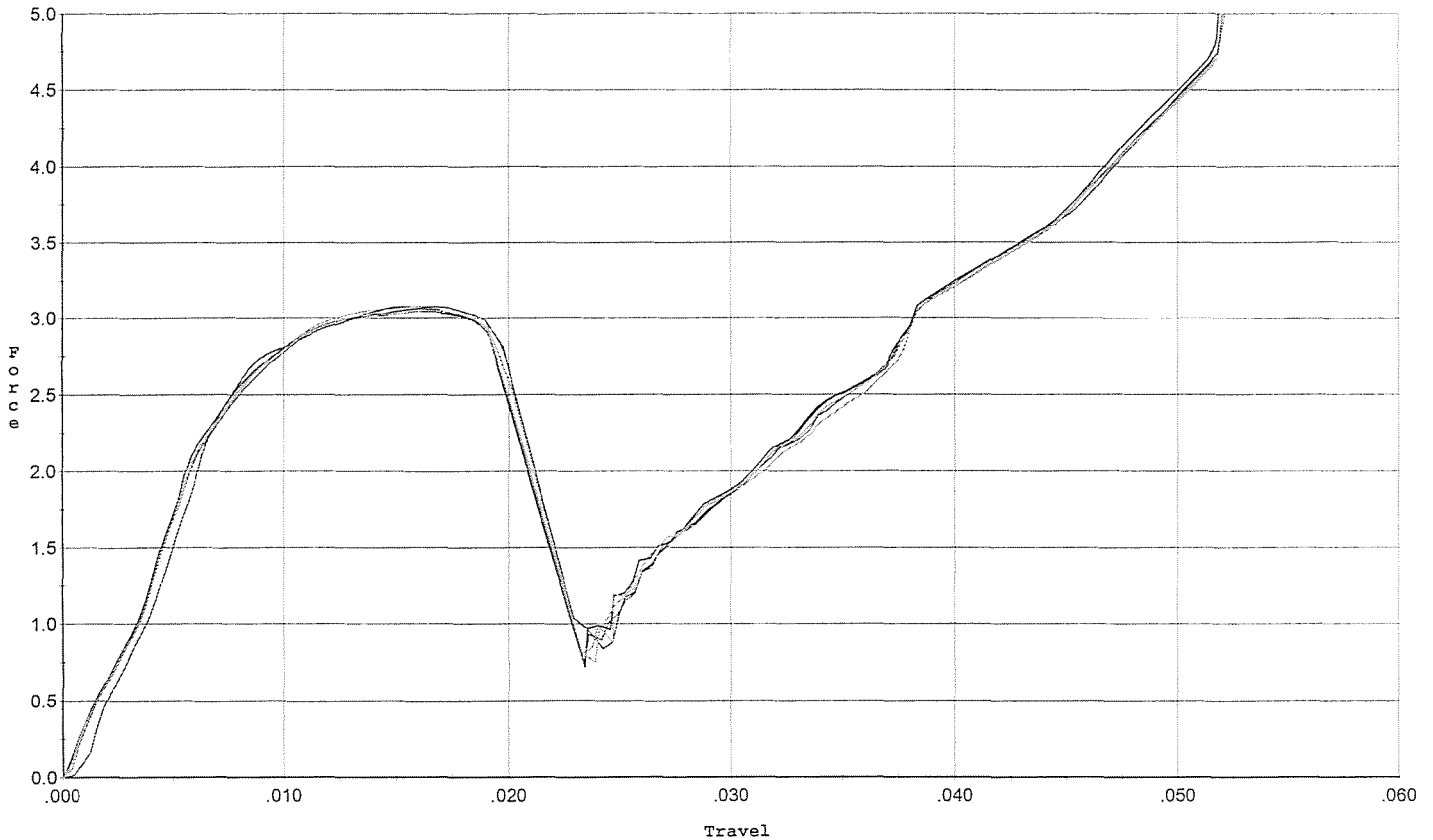
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.279	0.018	0.00	0.037	0.031		Set Trigger
2	2.306	0.019	0.00	0.036	0.033		Set Trigger
3	2.345	0.019	0.00	0.036	0.033		Set Trigger
4	2.376	0.019	0.00	0.036	0.032		Set Trigger
5	2.376	0.019	0.00	0.036	0.032		Set Trigger

Avg 2.33

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 9/8/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



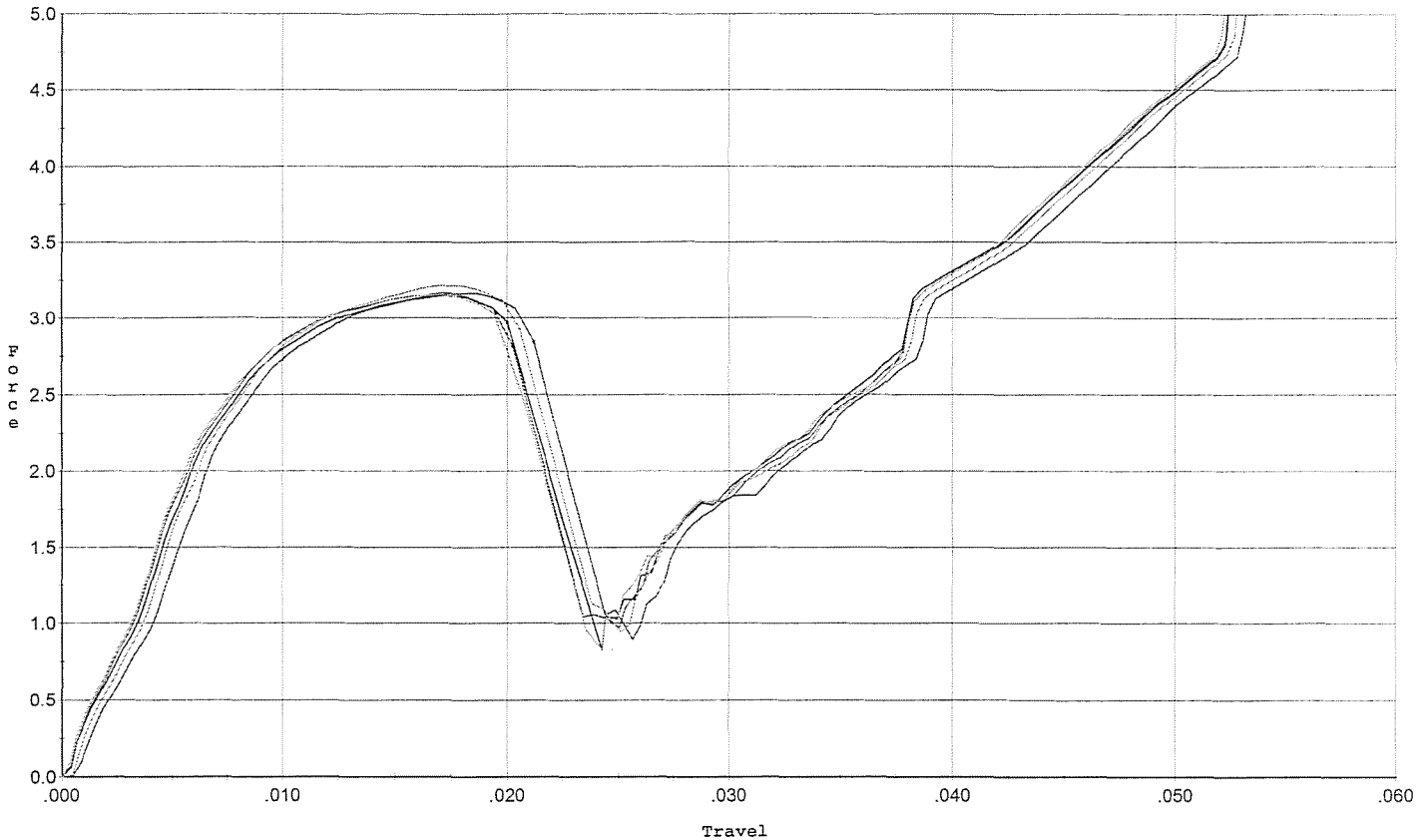
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.082	0.020	0.00	0.034	0.042		Set Trigger
2	3.064	0.019	0.00	0.034	0.041		Set Trigger
3	3.048	0.021	0.00	0.034	0.045		Set Trigger
4	3.051	0.021	0.00	0.034	0.045		Set Trigger
5	3.082	0.020	0.00	0.034	0.043		Set Trigger

Avg 3.06

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 9/8/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



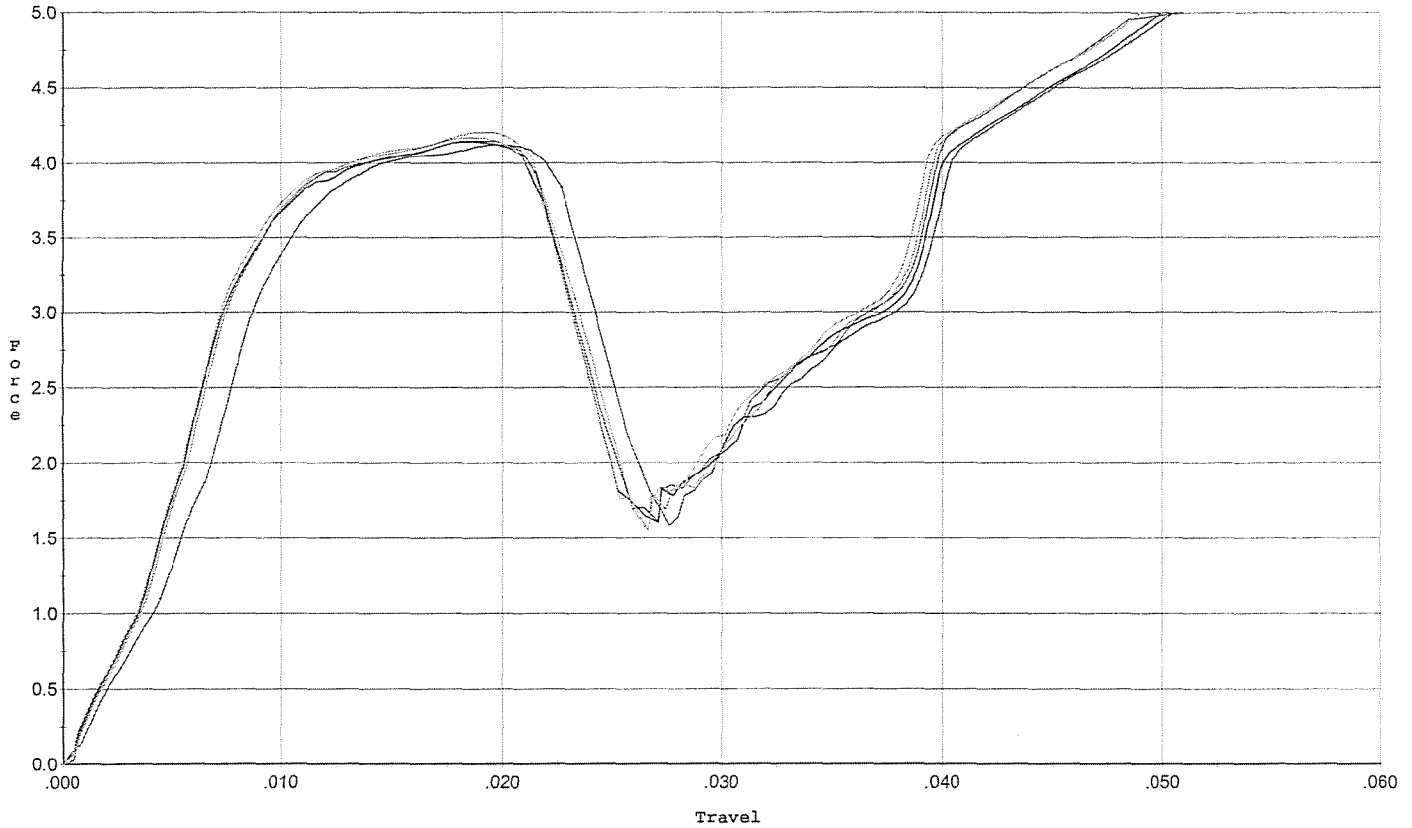
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.163	0.021	0.00	0.034	0.045		Set Trigger
2	3.150	0.020	0.00	0.034	0.044		Set Trigger
3	3.167	0.020	0.00	0.034	0.045		Set Trigger
4	3.155	0.021	0.00	0.034	0.046		Set Trigger
5	3.216	0.021	0.00	0.034	0.045		Set Trigger

Avg 3.17

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 9/8/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



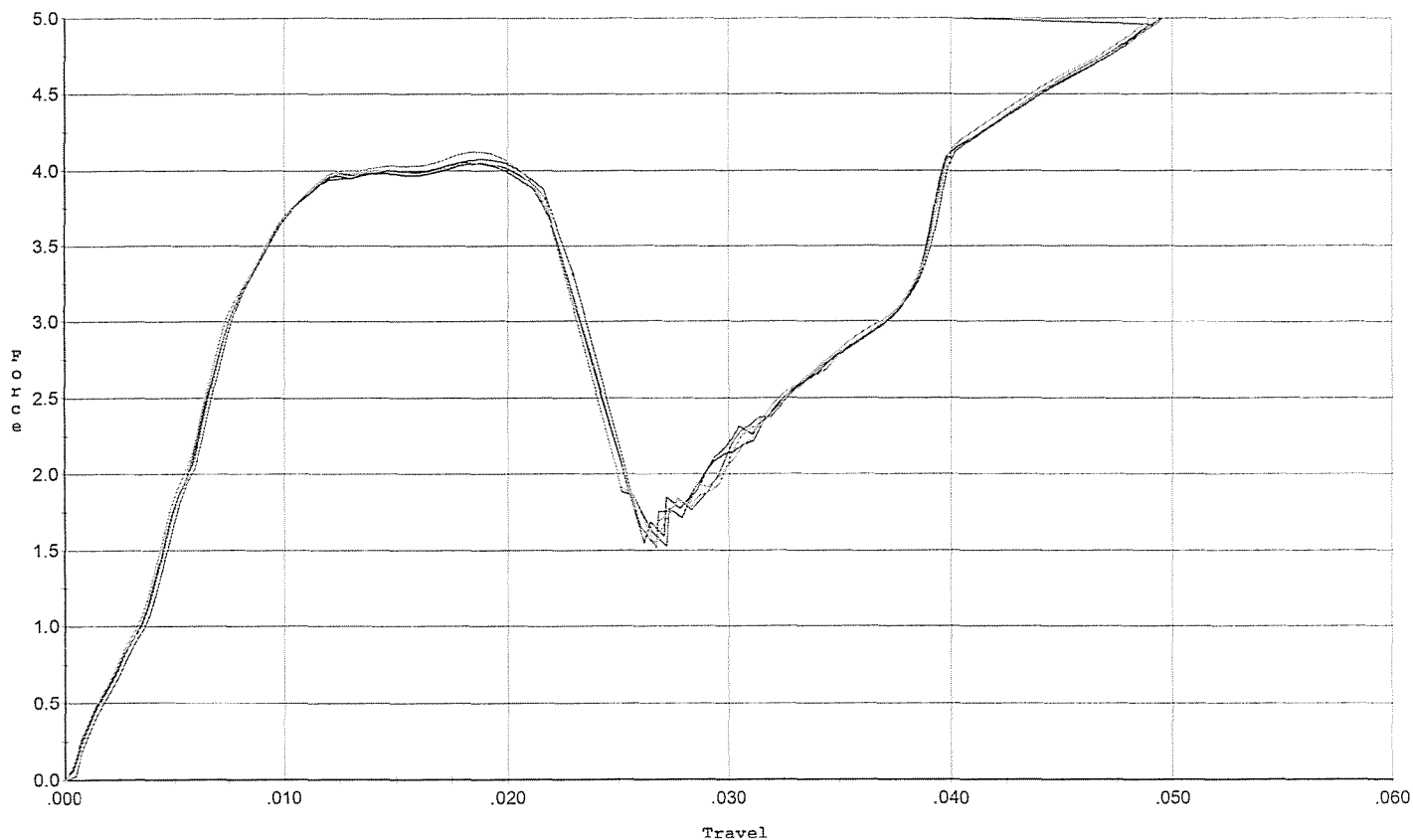
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.119	0.023	0.00	0.030	0.061		Set Trigger
2	4.141	0.022	0.00	0.030	0.061		Set Trigger
3	4.145	0.022	0.00	0.030	0.060		Set Trigger
4	4.167	0.022	0.00	0.030	0.062		Set Trigger
5	4.201	0.023	0.00	0.030	0.066		Set Trigger

AVG 4.15

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 9/8/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



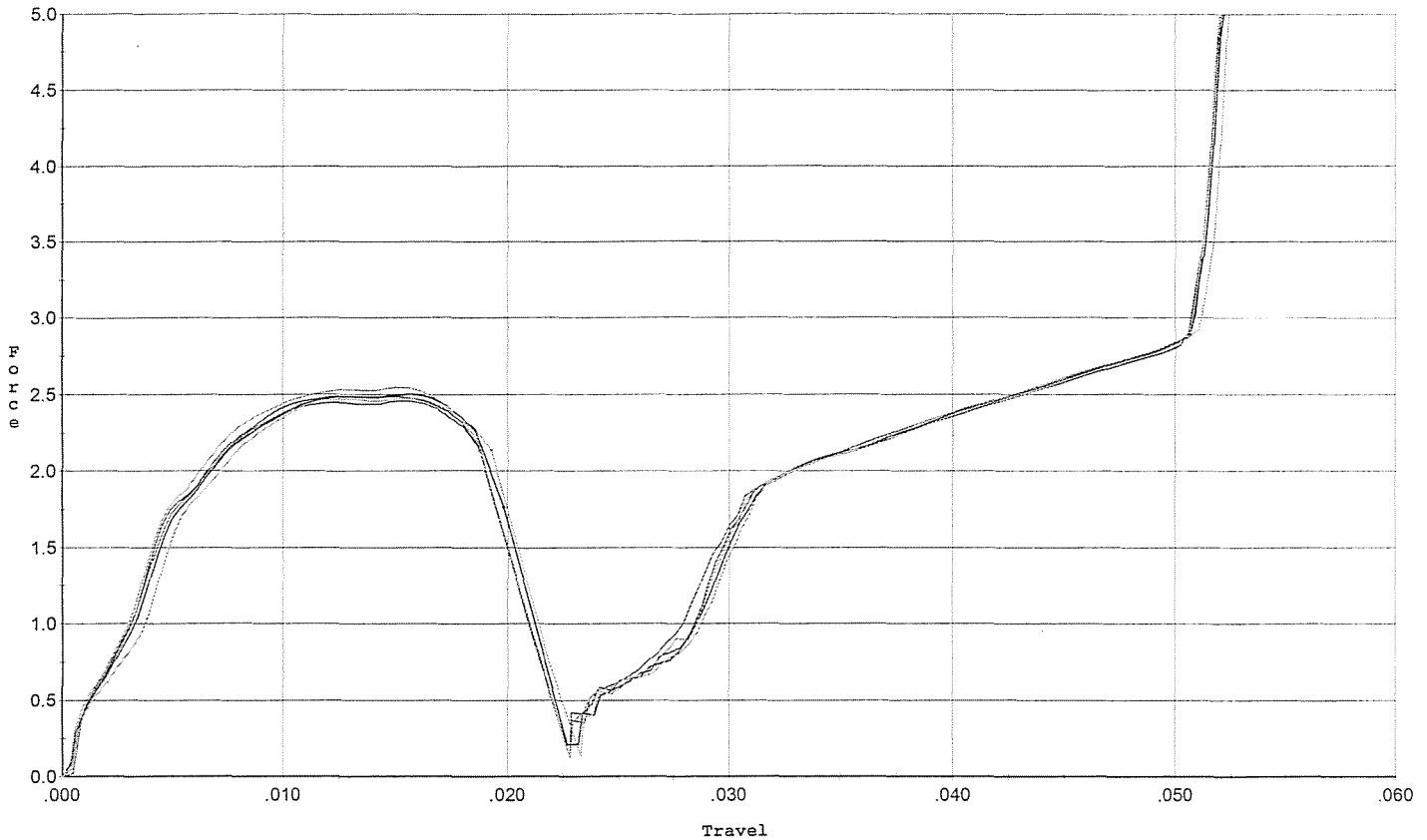
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.053	0.022	0.00	0.030	0.061		Set Trigger
2	4.053	0.022	0.00	0.030	0.060		Set Trigger
3	4.077	0.023	0.00	0.030	0.064		Set Trigger
4	4.050	0.024	0.00	0.030	0.066		Set Trigger
5	4.123	0.022	0.00	0.030	0.061		Set Trigger

Avg 4.07

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 9/8/09

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



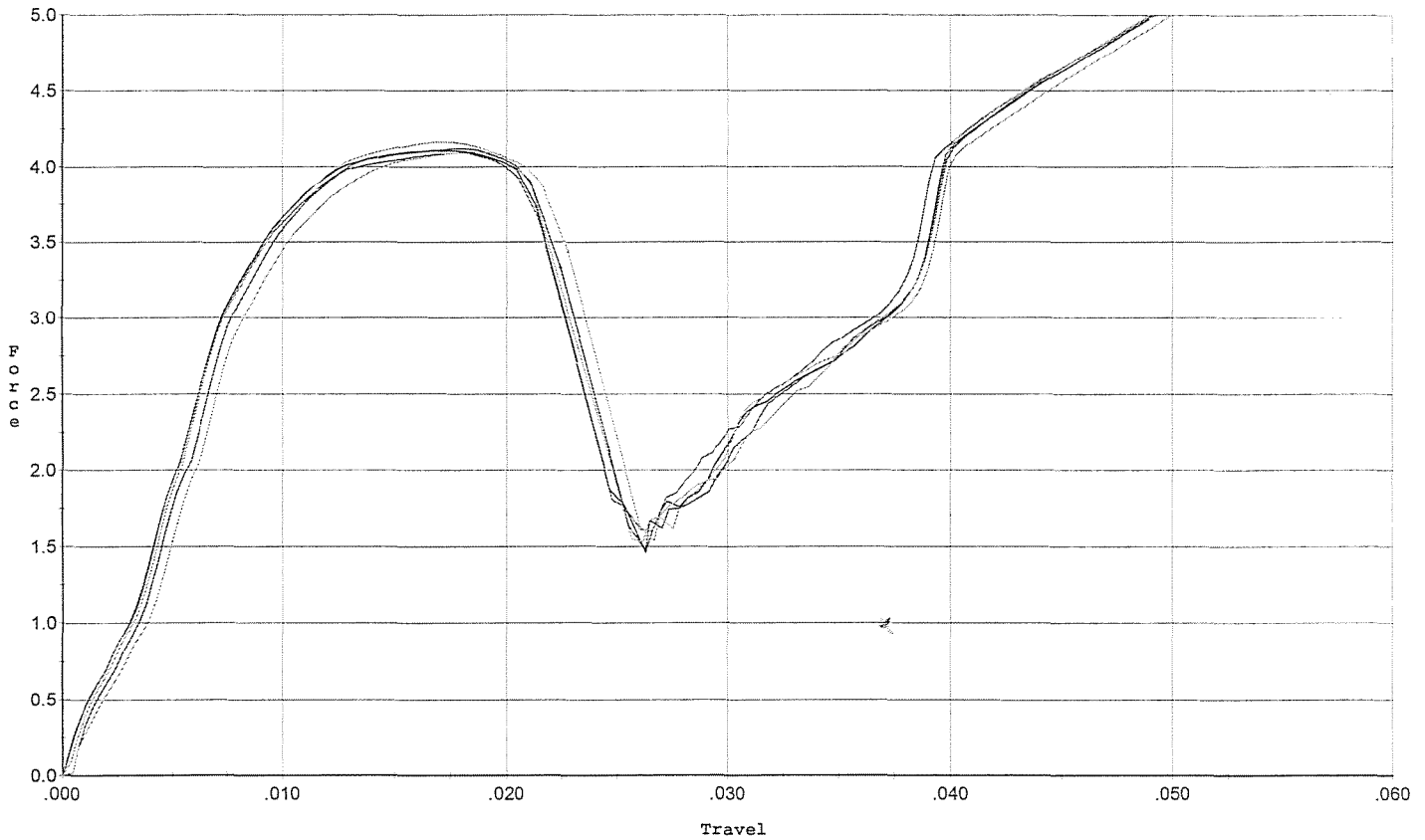
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.485	0.019	0.00	0.037	0.034		Set Trigger
2	2.502	0.020	0.00	0.036	0.036		Set Trigger
3	2.459	0.019	0.00	0.037	0.034		Set Trigger
4	2.474	0.019	0.00	0.036	0.034		Set Trigger
5	2.547	0.019	0.00	0.036	0.035		Set Trigger

Avg 2.49

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 9/8/09

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.120	0.022	0.00	0.032	0.062		Set Trigger
2	4.107	0.021	0.00	0.032	0.060		Set Trigger
3	4.092	0.021	0.00	0.032	0.060		Set Trigger
4	4.164	0.023	0.00	0.032	0.065		Set Trigger
5	4.097	0.023	0.00	0.032	0.062		Set Trigger

Avg 4.11