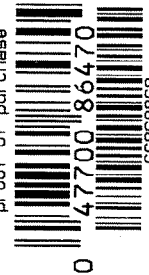


6869869

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

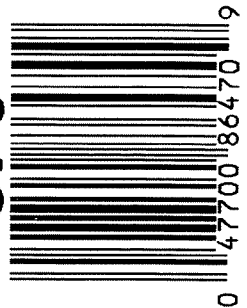
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6869869

UPC



GUN SERIAL # G 6869869

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-24-09	SPD
430	ASSEMBLE TO STOCK		6-24-09	SP
440	PROOF		6-24-09	SPD
460	CHECK HEADSPACE	MAGNA - FLUX	6-24-09	SPD
470	DIS-ASSEMBLE ACTION		6-24-09	SPD
472	SERIALIZE BOLT HANDLE		6-30-09	SPD
480	MAGNAFLUX BBL ACTION		7/9/09	(D)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7/9/09	RT
510	DRILL AND TAP SIGHT HOLES		7-1-09	SP
520	GOFF BLAST BBL / REC		7/9/09	RSM
540	APPLY COATINGS (BARREL ACTION)		7/16	—
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-22-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-22-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	7-22-09	SP
	D) OIL FIRING PIN ASSEMBLY		7-24-09	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

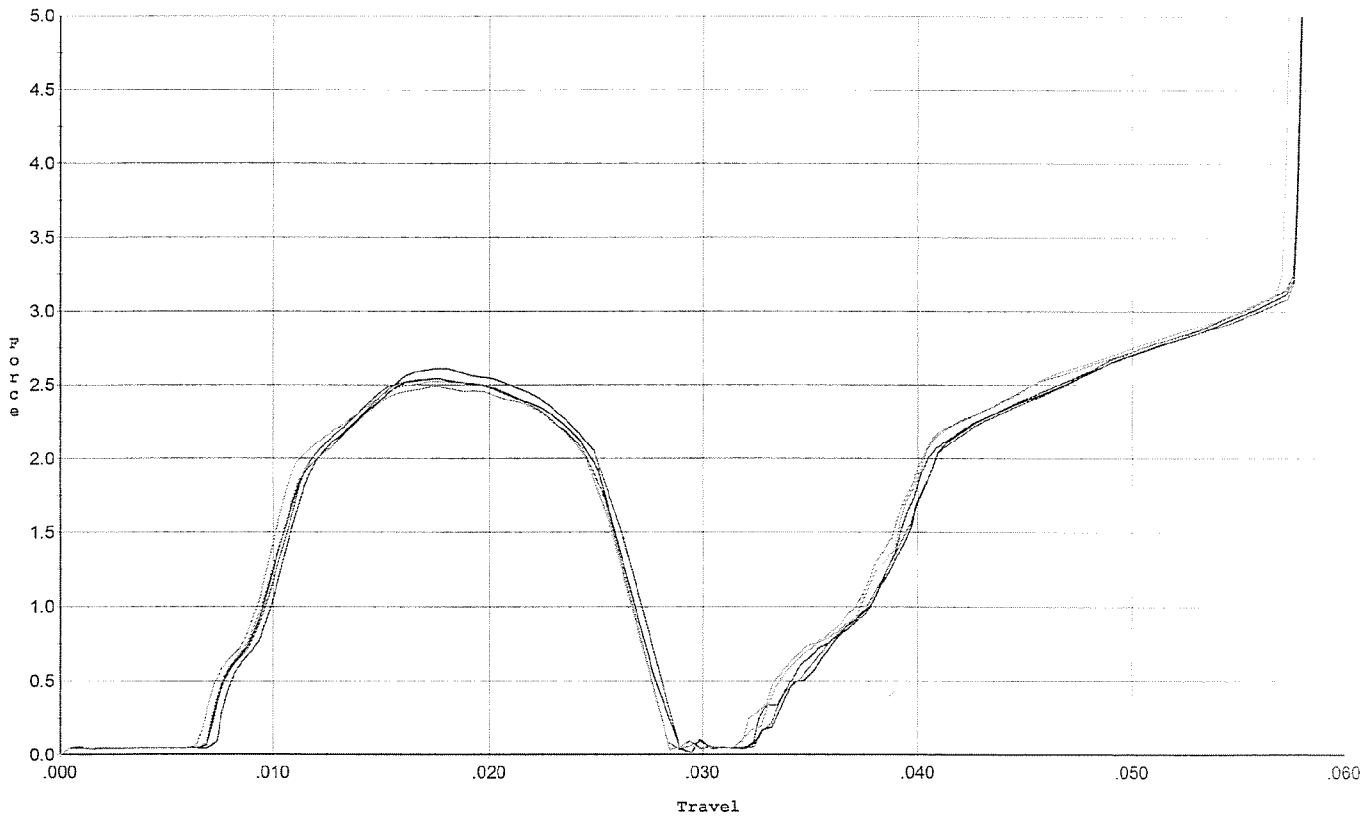
560	BARBER M24 0095930 F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>4°</u> <u>4°</u> <u>4°</u>	8-15-09	LW
CONT.					
	G) SAFETY OFF FORCE	2 LBS MIN	<u>4°</u> <u>4°</u> <u>4°</u>	8-15-09	LW
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	8-15-09	LW
	J) ASSEMBLE STOCK			7-24-09	LW
	K) ASSEMBLE SWIVEL STUDS			8-15-09	LW
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				
	M) IRON SIGHT ALIGNMENT				
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				
640 & 650	FUNCTION TEST AND TARGET		PASS FAIL PASS FAIL	8/11/09	RB
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
660	INSPECT FOR LIVE AMMO			8/11/09	TQR
670	FINAL INSPECTION A) HEADSPACE			8-15-09	LW
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.76</u> <u>2.85</u> <u>2.87</u> <u>2.82</u> <u>2.80</u>	8-14-09	LW
	C) FUNCTION			8-15-09	LW
690	PACK			8/18/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 6/23/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



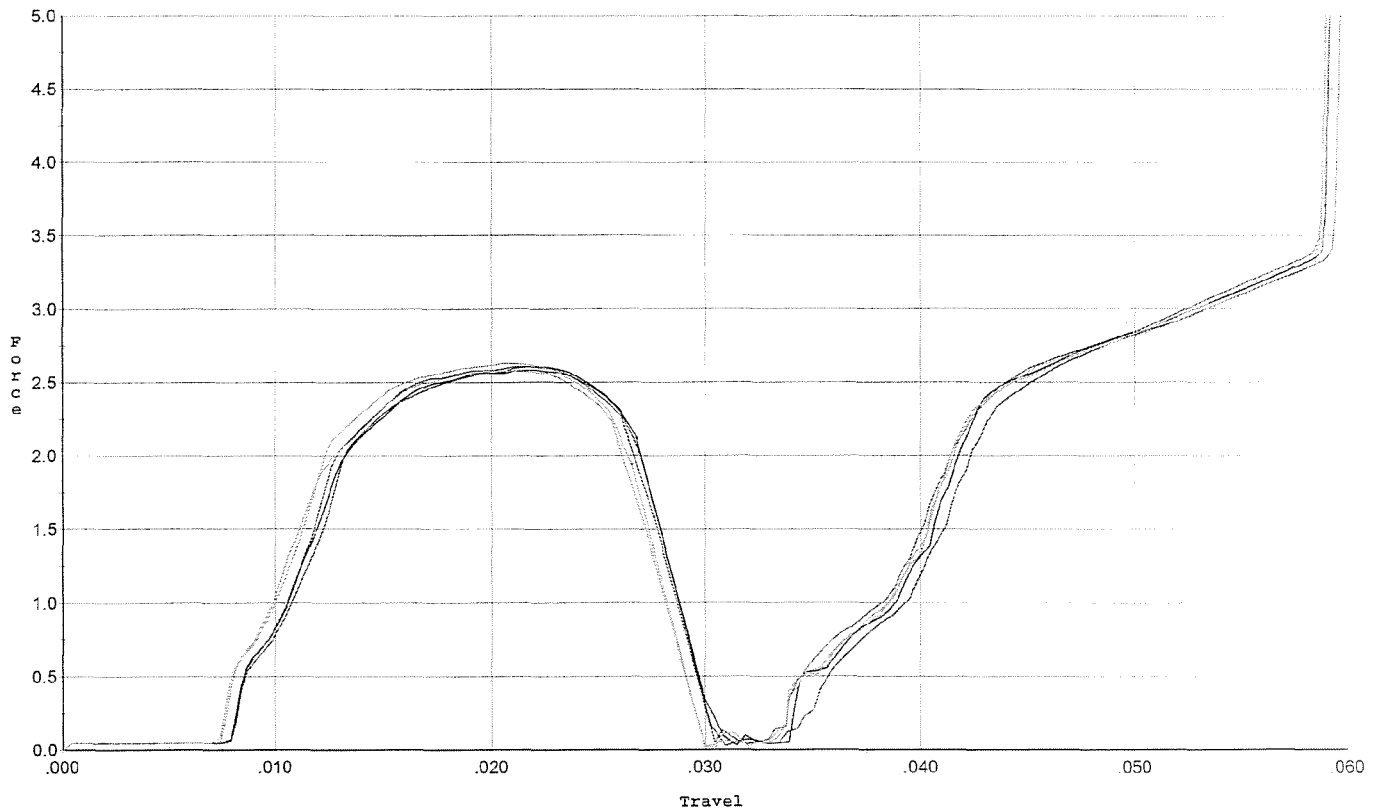
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.613	0.026	0.008	0.038	0.037		Set Trigger
2	2.543	0.025	0.007	0.038	0.036		Set Trigger
3	2.541	0.025	0.007	0.038	0.036		Set Trigger
4	2.486	0.026	0.007	0.037	0.036		Set Trigger
5	2.526	0.026	0.007	0.037	0.037		Set Trigger

Avg 2.54

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 6/23/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



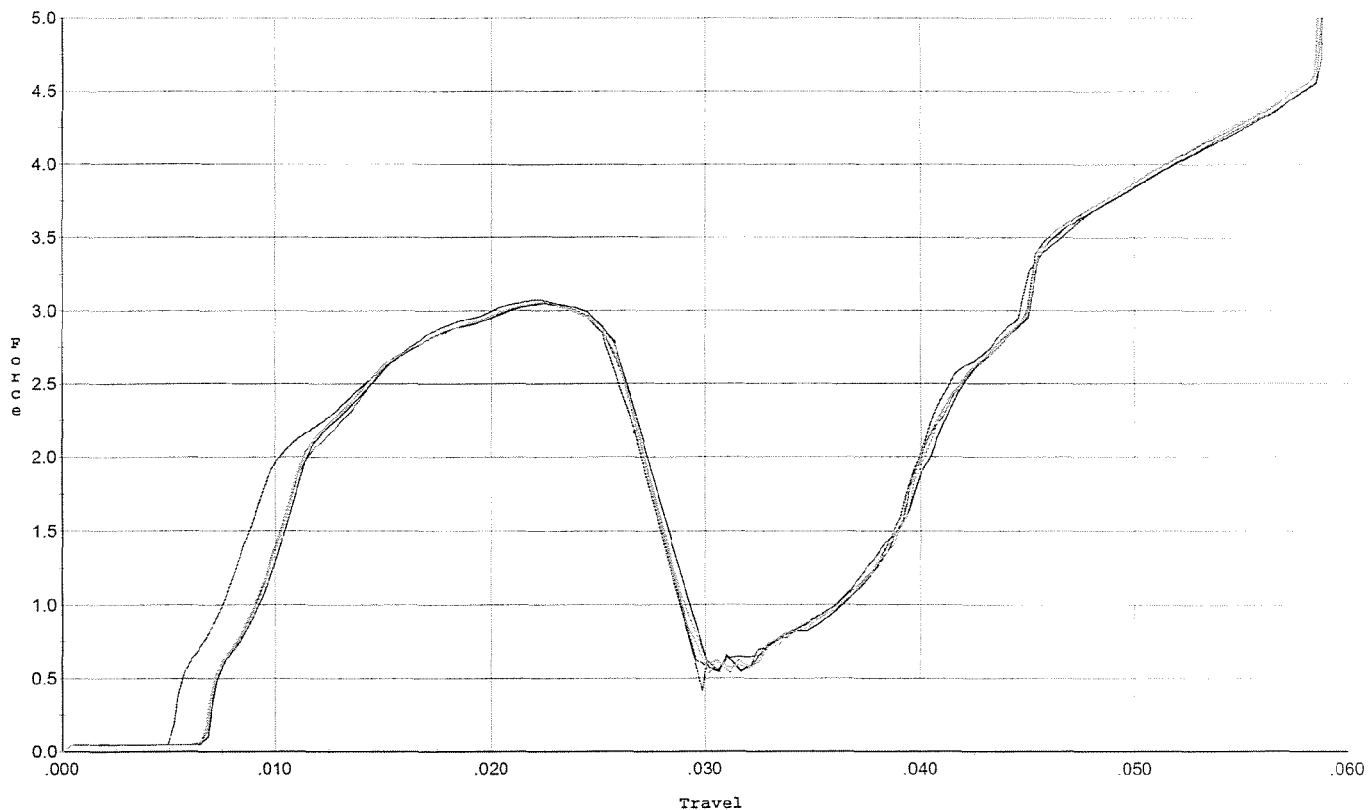
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.588	0.027	0.008	0.038	0.038		Set Trigger
2	2.607	0.027	0.008	0.037	0.038		Set Trigger
3	2.608	0.028	0.008	0.037	0.040		Set Trigger
4	2.628	0.027	0.008	0.038	0.039		Set Trigger
5	2.579	0.027	0.008	0.038	0.040		Set Trigger

Avg 2.60

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 6/23/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



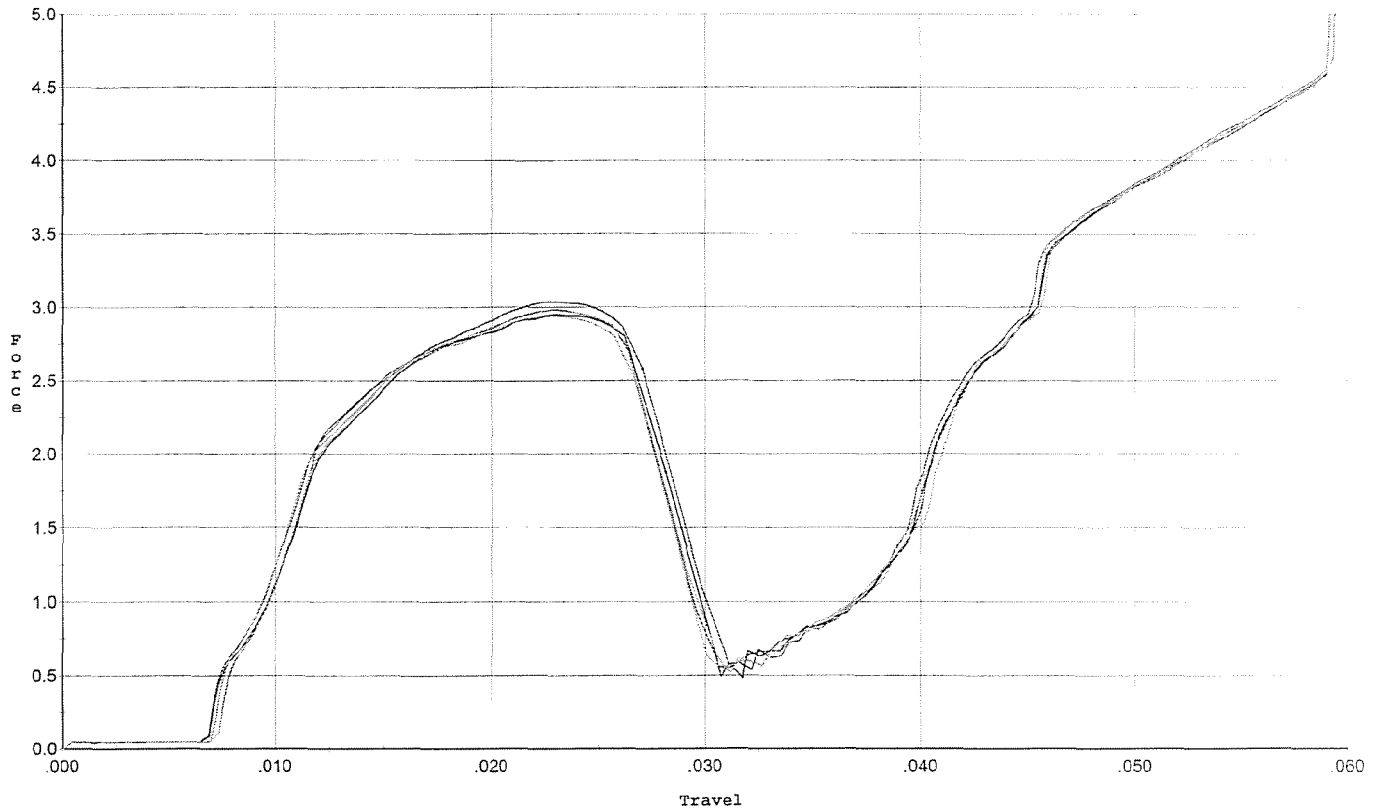
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.048	0.027	0.005	0.037	0.048		Set Trigger
2	3.053	0.026	0.007	0.037	0.044		Set Trigger
3	3.074	0.026	0.007	0.036	0.045		Set Trigger
4	3.053	0.026	0.007	0.036	0.045		Set Trigger
5	3.063	0.026	0.007	0.036	0.044		Set Trigger

avg 3.05

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 6/23/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



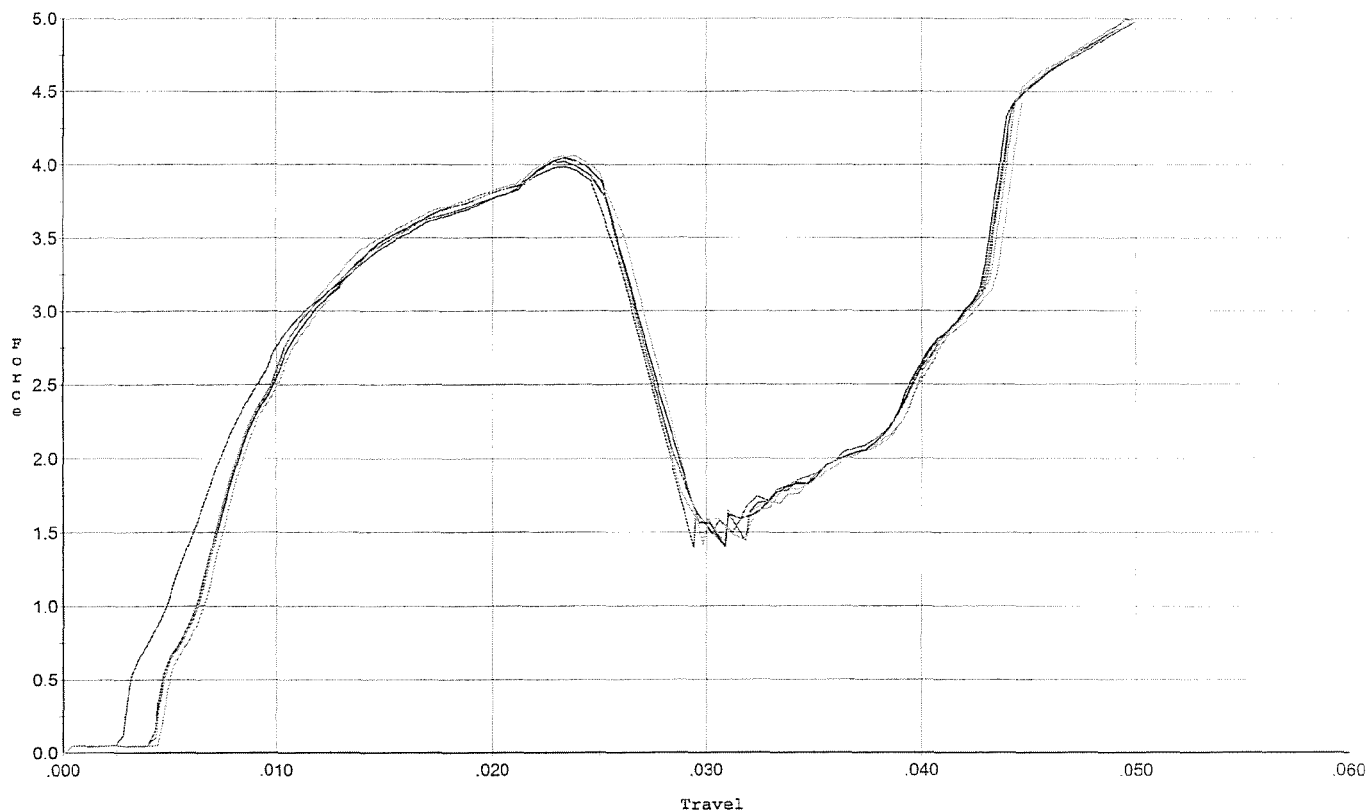
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.038	0.027	0.007	0.036	0.046		Set Trigger
2	2.950	0.028	0.007	0.037	0.046		Set Trigger
3	2.985	0.026	0.007	0.037	0.044		Set Trigger
4	2.978	0.026	0.007	0.037	0.044		Set Trigger
5	2.947	0.027	0.007	0.037	0.044		Set Trigger

Avg 2.98

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 6/23/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



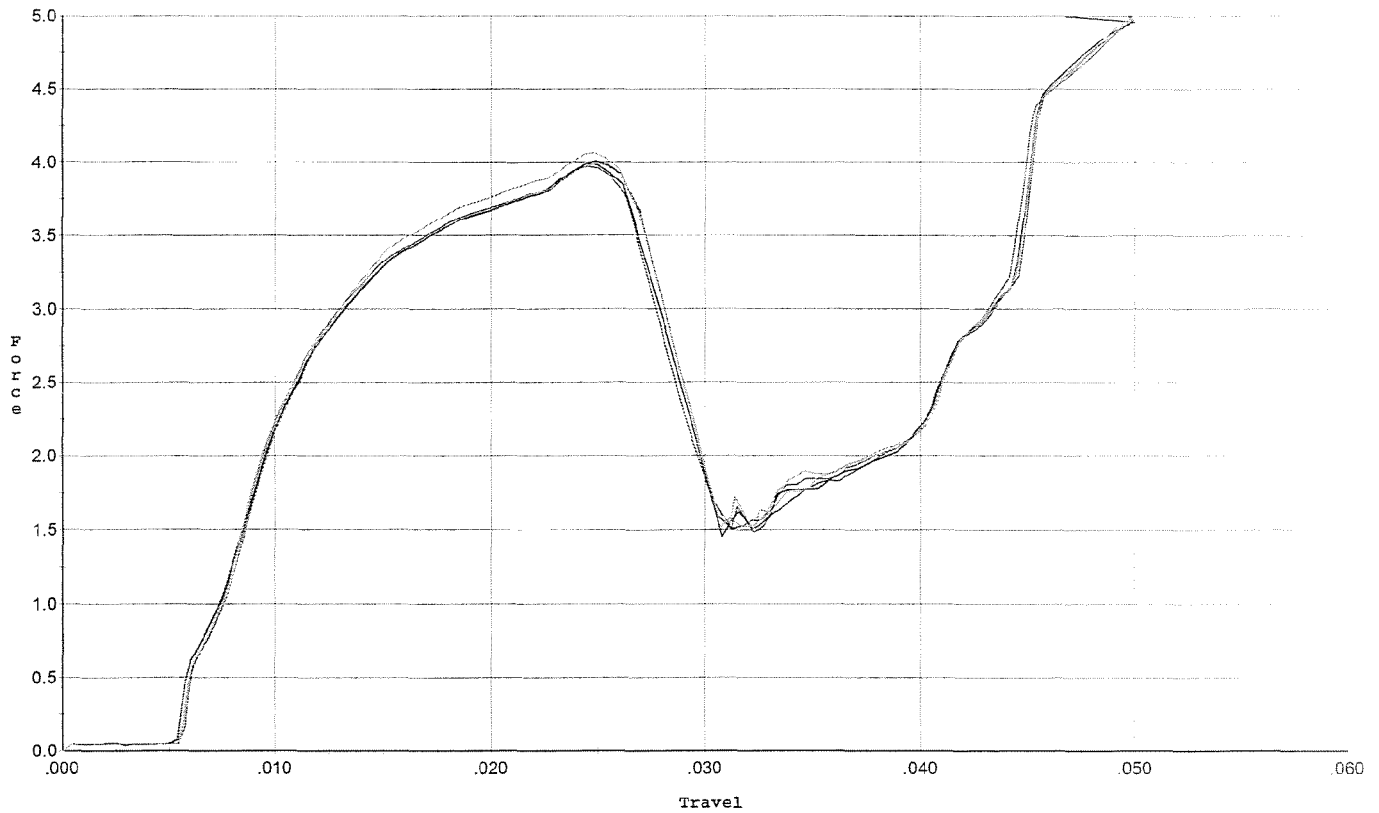
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.023	0.025	0.003	0.033	0.063		Set Trigger
2	4.047	0.025	0.004	0.033	0.061		Set Trigger
3	3.985	0.026	0.004	0.033	0.062		Set Trigger
4	4.060	0.026	0.005	0.033	0.063		Set Trigger
5	4.060	0.025	0.004	0.033	0.061		Set Trigger

Avg 4.03

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/23/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



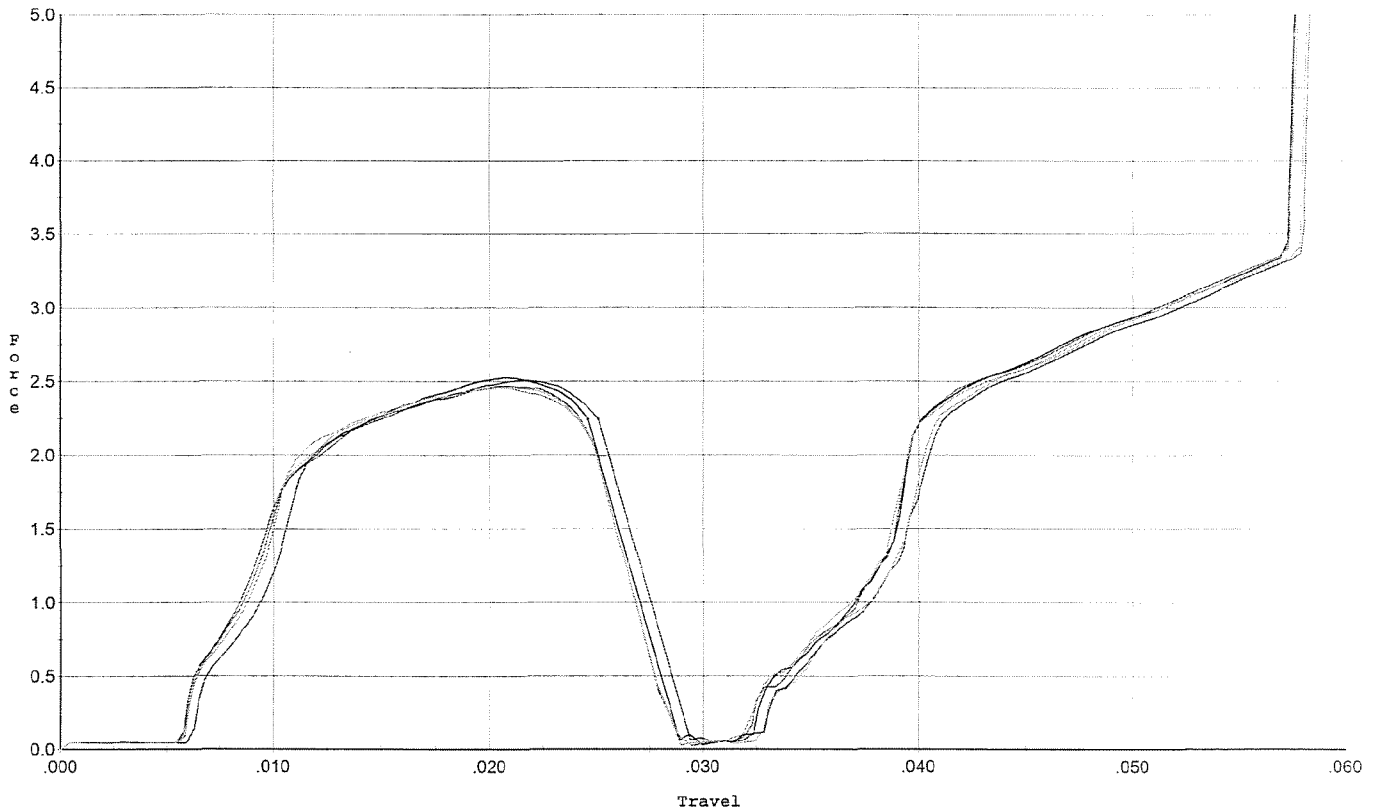
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.007	0.027	0.006	0.034	0.062		Set Trigger
2	3.988	0.028	0.006	0.033	0.065		Set Trigger
3	3.970	0.026	0.006	0.034	0.060		Set Trigger
4	4.064	0.027	0.006	0.033	0.063		Set Trigger
5	3.989	0.027	0.006	0.033	0.062		Set Trigger

Avg 4.00

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 6/23/09

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



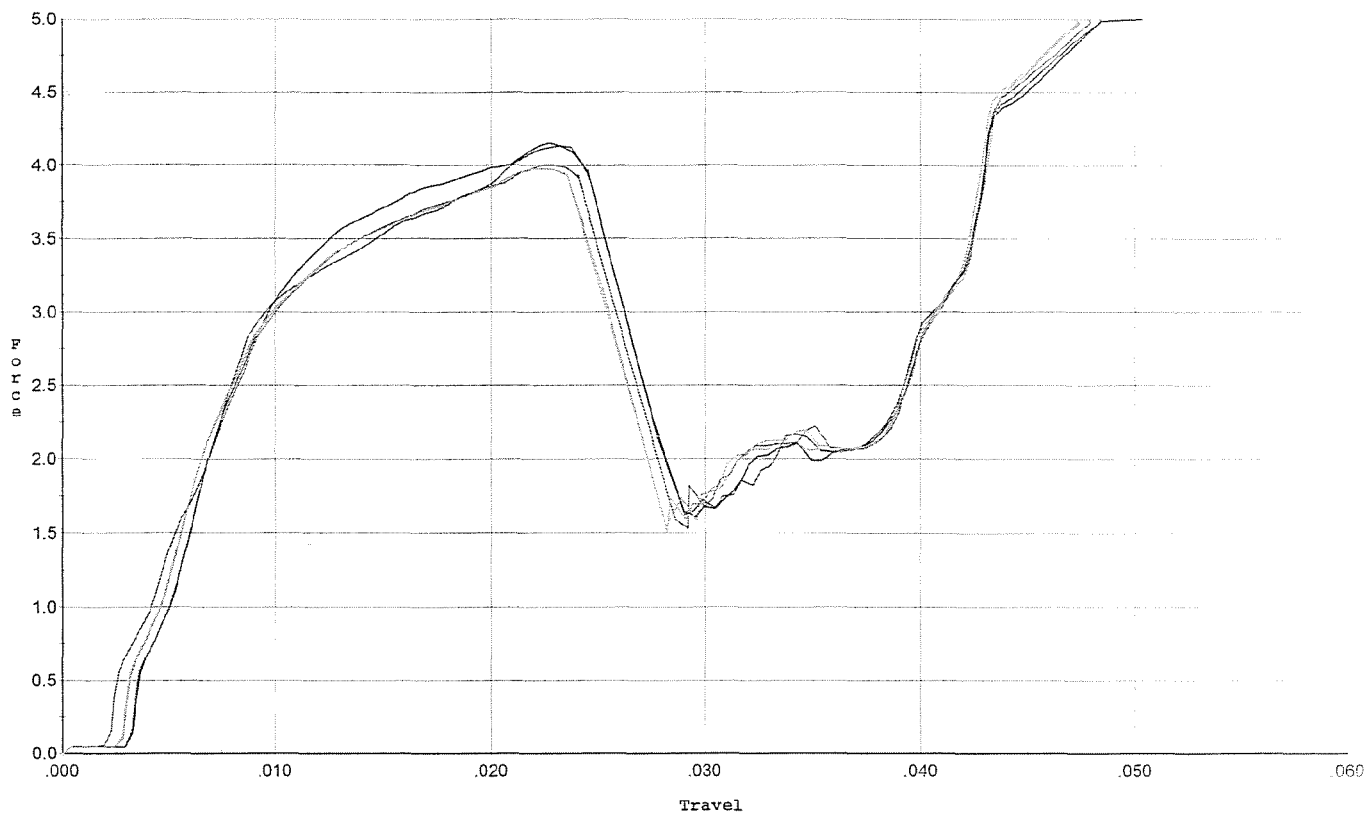
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.510	0.025	0.006	0.038	0.037		Set Trigger
2	2.524	0.025	0.006	0.038	0.037		Set Trigger
3	2.469	0.025	0.006	0.038	0.037		Set Trigger
4	2.466	0.025	0.006	0.038	0.037		Set Trigger
5	2.458	0.025	0.006	0.038	0.037		Set Trigger

Avg 2.48

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 6/23/09

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.131	0.025	0.002	0.033	0.064		Set Trigger
2	4.153	0.024	0.003	0.032	0.064		Set Trigger
3	4.001	0.024	0.003	0.033	0.061		Set Trigger
4	3.979	0.026	0.003	0.032	0.065		Set Trigger
5	3.973	0.025	0.003	0.033	0.064		Set Trigger

Avg 4.04