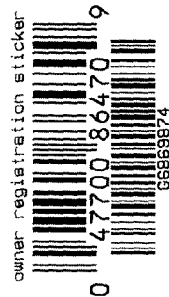
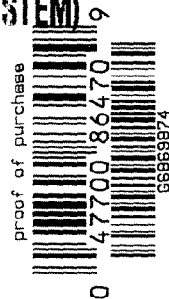


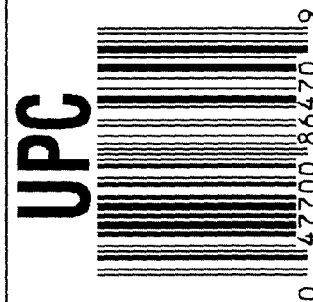
6869874

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD



ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6869874



BM FORM

GUN SERIAL # G 686 9874

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-14-09	SP
430	ASSEMBLE TO STOCK		8-15-09	SP
440	PROOF		8-14-09	SP
460	CHECK HEADSPACE	MAGNA - FLUX	8-14-09	SP
470	DIS-ASSEMBLE ACTION		8-14-09	SP
472	SERIALIZE BOLT HANDLE		8-15-09	RJL
480	MAGNAFLUX BBL ACTION	OPERATOR	8/19/09	(D)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		8/19/09	DMO
510	DRILL AND TAP SIGHT HOLES		8-17-09	SP
520	GOFF BLAST BBL / REC		8/21/09	SP
540	APPLY COATINGS (BARREL ACTION)		8/24	—
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-25-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-25-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	8-25-09	SP
	D) OIL FIRING PIN ASSEMBLY		8-27-09	RJL
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

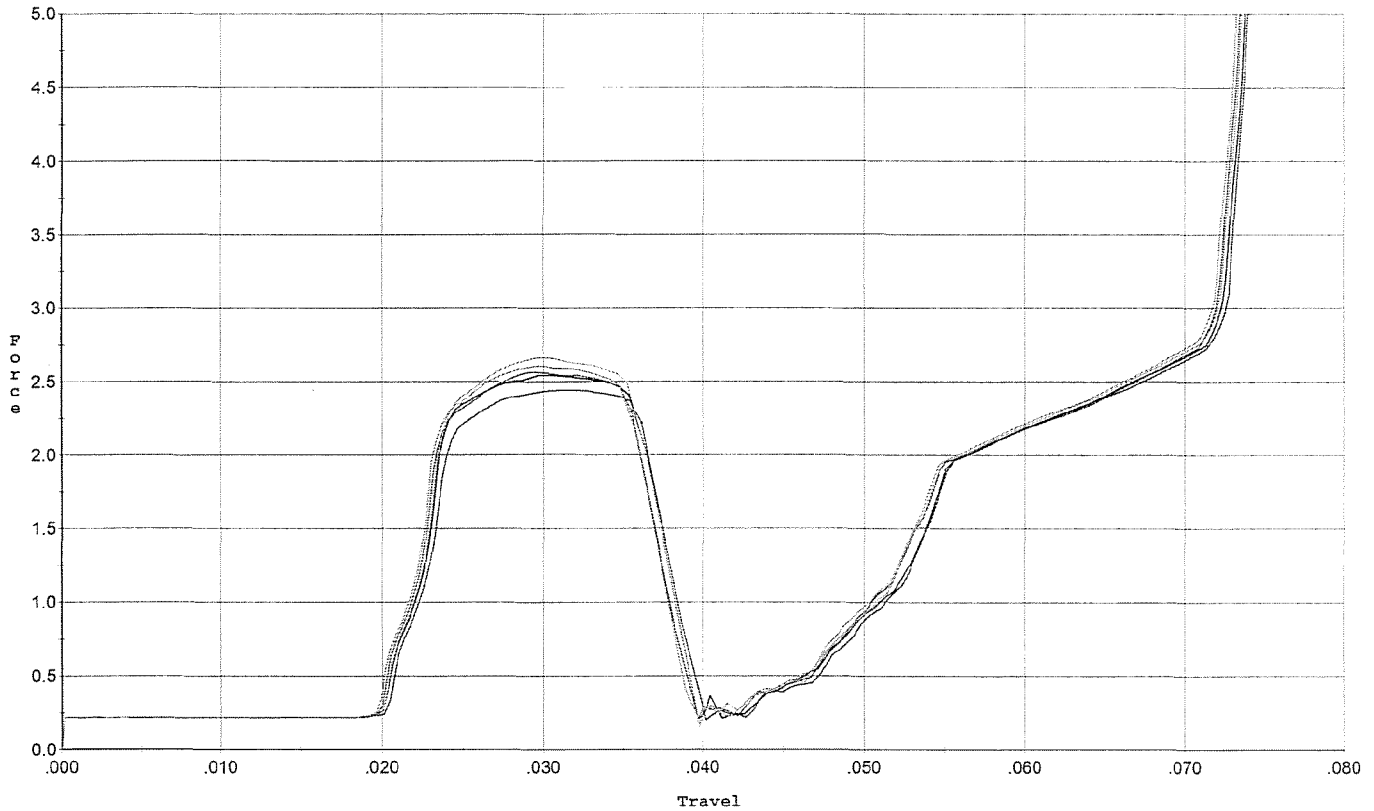
BARBER - M24 0095990		2 LBS MIN 10 LBS MAX						
560	F) SAFETY ON FORCE		<u>29</u>	<u>29</u>	<u>29</u>	8/28/09	RB	
CONT.	G) SAFETY OFF FORCE	2 LBS MIN	<u>69</u>	<u>69</u>	<u>69</u>	8/28/09	RB	
	H) TRIGGER PULL TEST AND RETAINABILITY							
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u>	<u>.024</u>	<u>.023</u>	8/28/09	RB	
	J) ASSEMBLE STOCK					8/27/09	RTZ	
	K) ASSEMBLE SWIVEL STUDS					8/28/09	RB	
	L) ATTACH FRONT AND REAR SIGHT ASSY'S							
	M) IRON SIGHT ALIGNMENT							
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER							
640 & 650	FUNCTION TEST AND TARGET		PASS	FAIL		8/27/09	RTZ	
	MALFUNCTION		PASS	FAIL				
	MALFUNCTION							
	MALFUNCTION							
	MALFUNCTION							
660	INSPECT FOR LIVE AMMO					8/27/09	RT	
670	FINAL INSPECTION A) HEADSPACE					8/28/09	RB	
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>256</u>	<u>251</u>	<u>240</u>	<u>269</u>	<u>251</u>	8/28/09
	C) FUNCTION					8/28/09	RB	
690	PACK					8-31-09	TC	

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 8/20/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



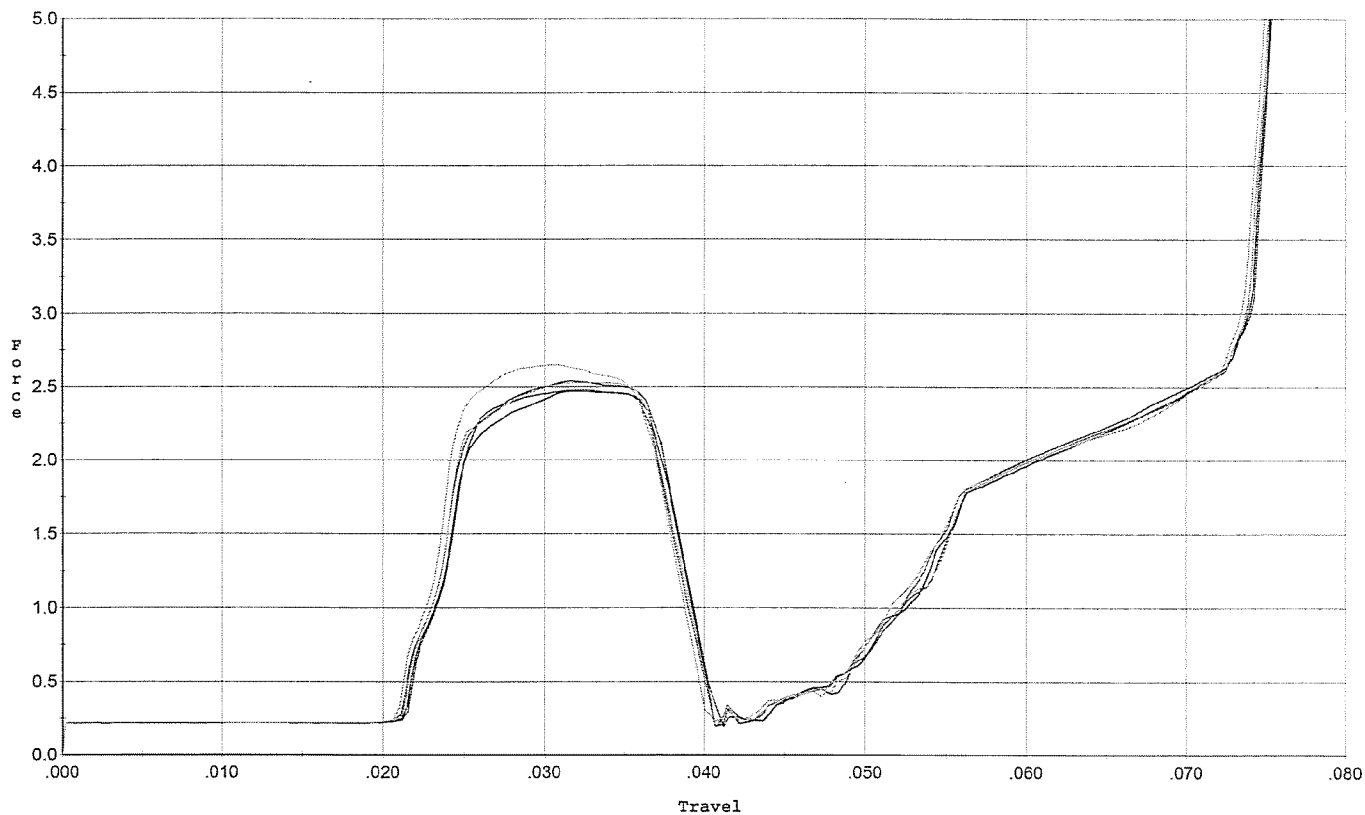
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.443	0.036	0.020	0.043	0.038		Set Trigger
2	2.542	0.036	0.020	0.043	0.040		Set Trigger
3	2.563	0.036	0.020	0.043	0.039		Set Trigger
4	2.661	0.037	0.020	0.043	0.041		Set Trigger
5	2.605	0.036	0.020	0.043	0.039		Set Trigger

Aug 2.56

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 8/20/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



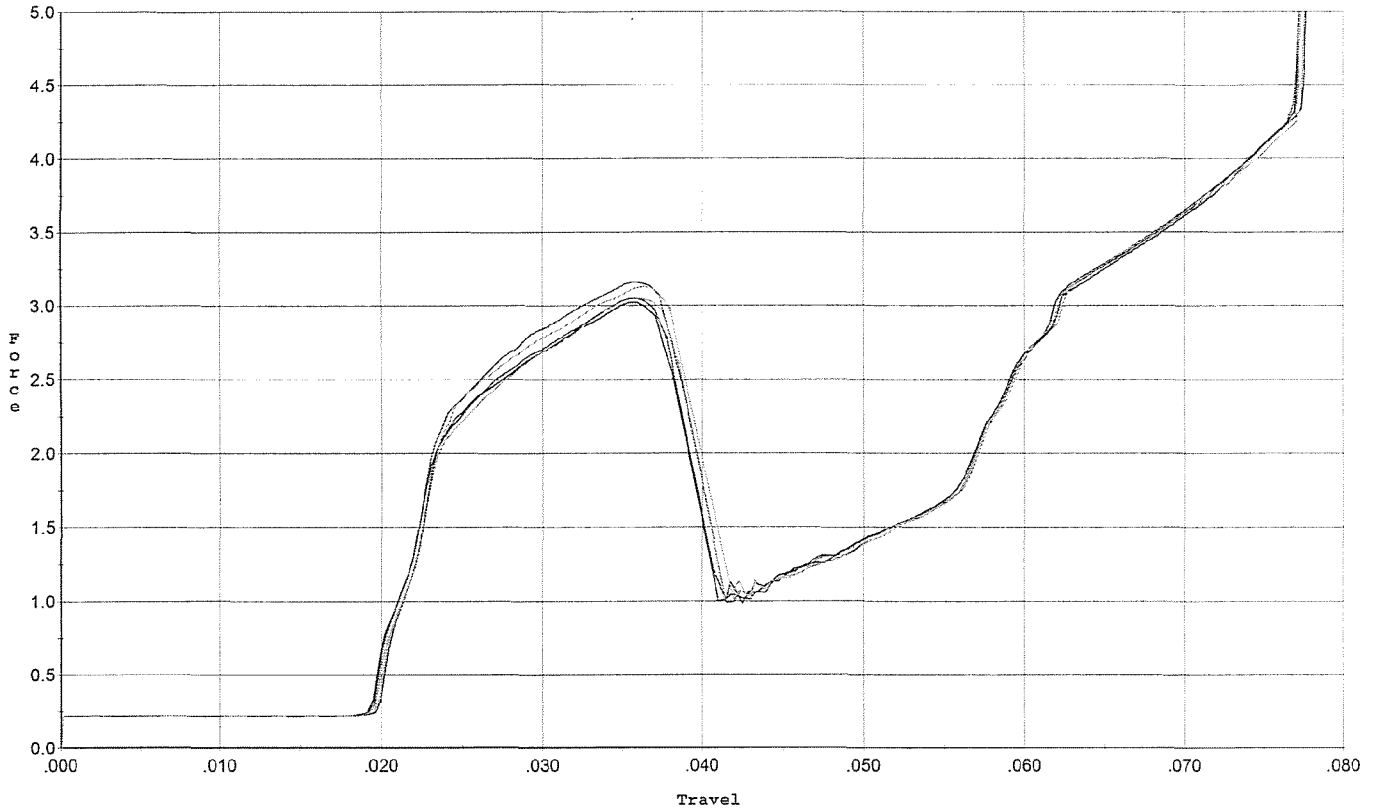
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.539	0.037	0.022	0.044	0.039		Set Trigger
2	2.469	0.038	0.021	0.044	0.038		Set Trigger
3	2.481	0.037	0.021	0.044	0.038		Set Trigger
4	2.651	0.037	0.021	0.044	0.040		Set Trigger
5	2.530	0.038	0.021	0.044	0.040		Set Trigger

Avg 2.53

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 8/20/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



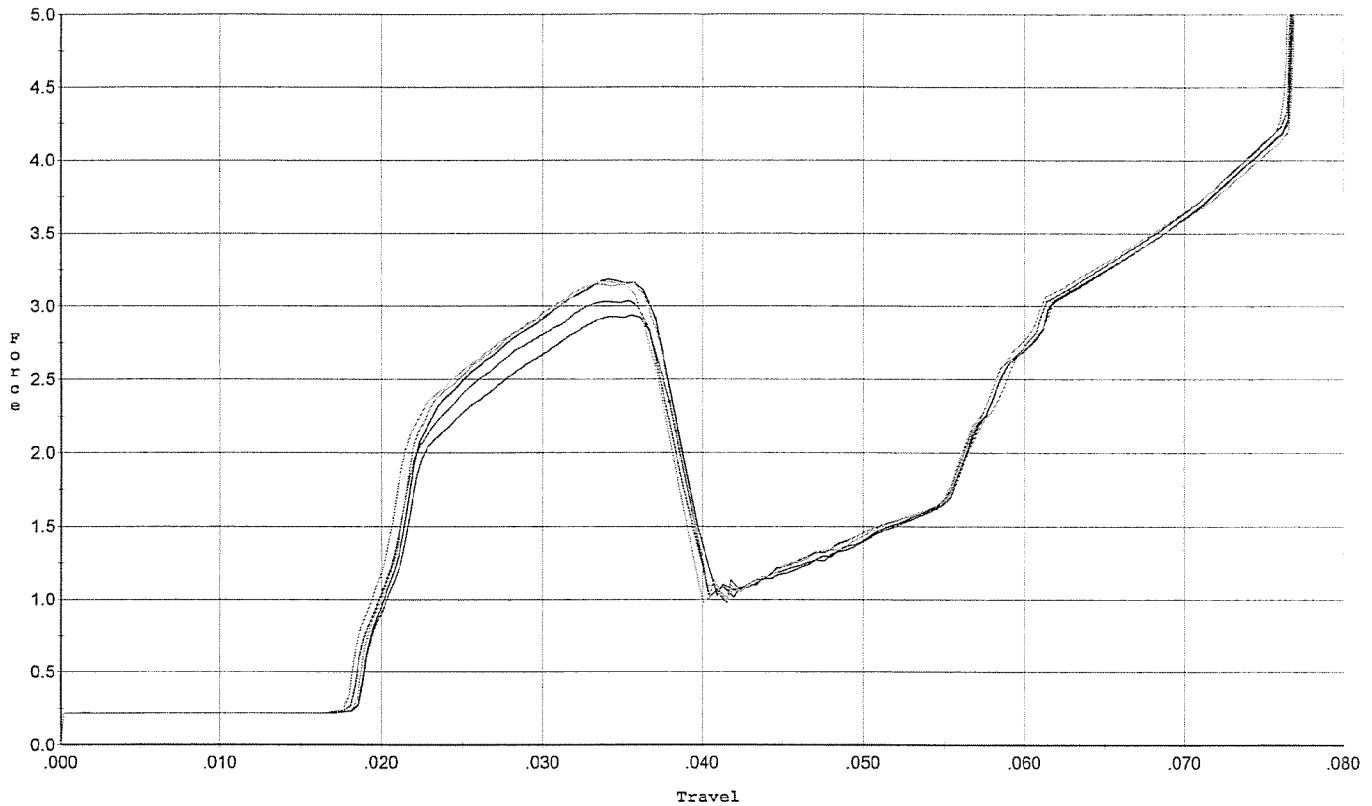
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.052	0.038	0.020	0.044	0.048		Set Trigger
2	3.023	0.038	0.020	0.043	0.049		Set Trigger
3	3.160	0.039	0.020	0.043	0.052		Set Trigger
4	3.128	0.038	0.020	0.043	0.050		Set Trigger
5	3.050	0.039	0.020	0.043	0.050		Set Trigger

Avg 3.08

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 8/20/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



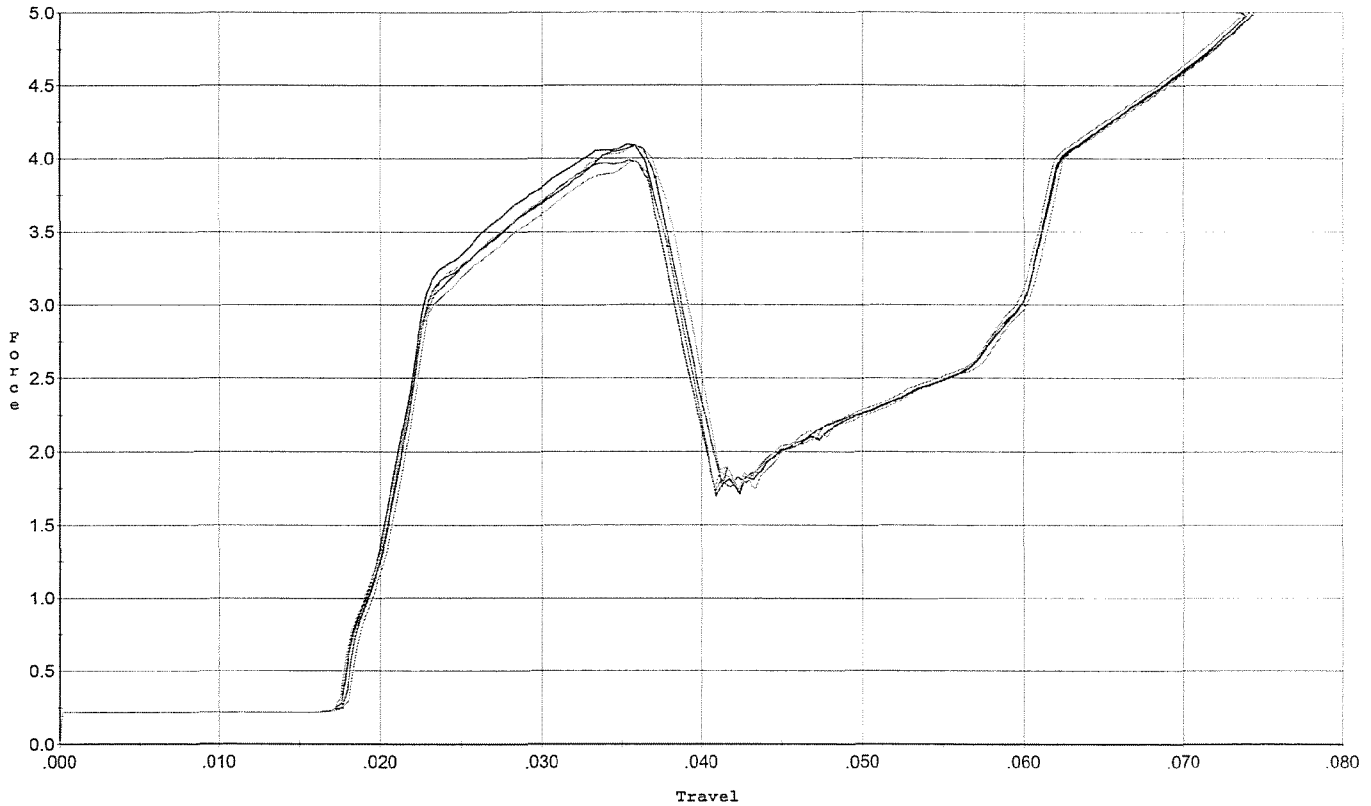
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.939	0.038	0.019	0.043	0.049		Set Trigger
2	3.186	0.037	0.019	0.043	0.051		Set Trigger
3	3.039	0.037	0.018	0.044	0.049		Set Trigger
4	3.151	0.037	0.018	0.043	0.052		Set Trigger
5	3.172	0.037	0.019	0.043	0.052		Set Trigger

Avg 3.09

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 8/20/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



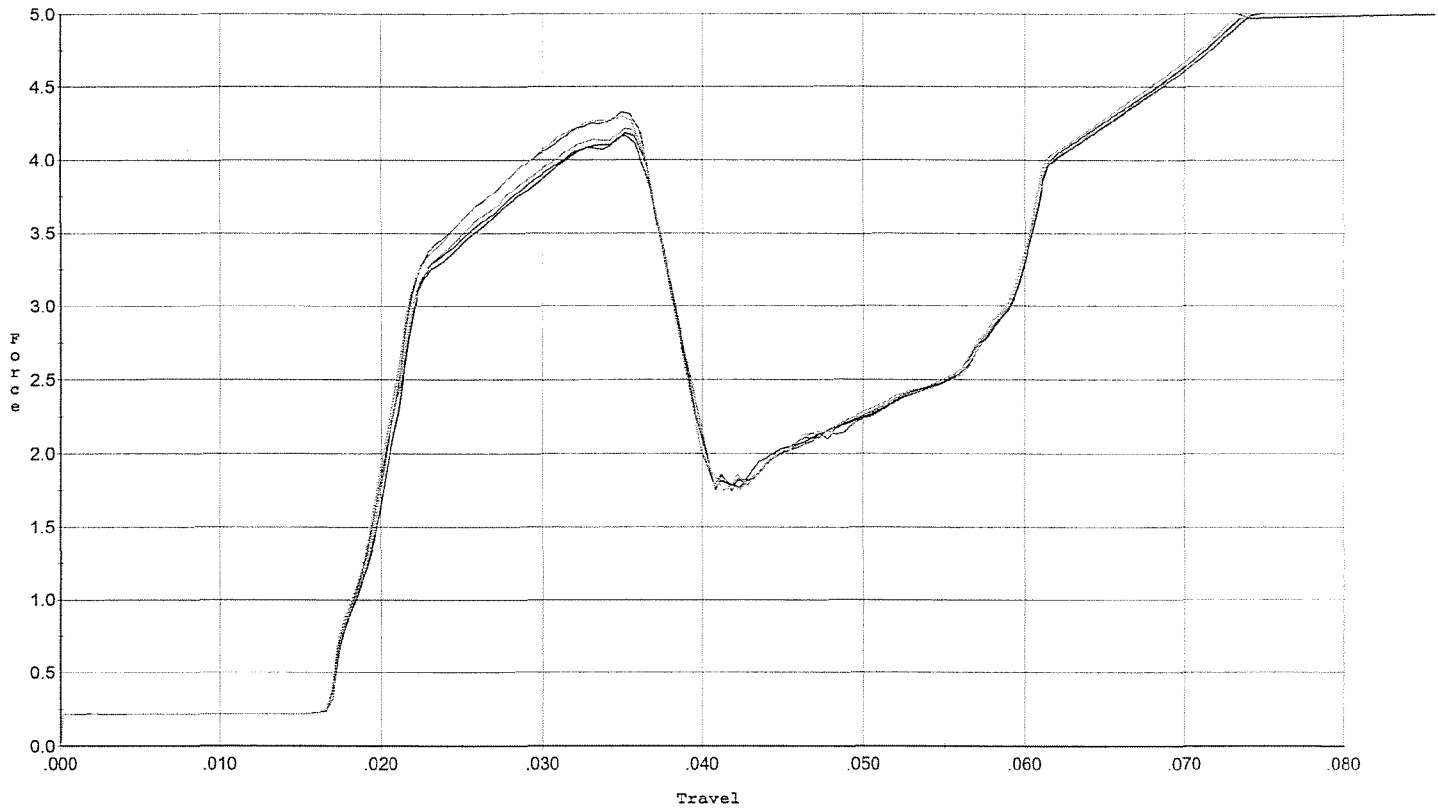
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.093	0.037	0.018	0.037	0.066		Set Trigger
2	4.096	0.038	0.018	0.036	0.068		Set Trigger
3	3.991	0.037	0.018	0.039	0.064		Set Trigger
4	4.085	0.038	0.018	0.036	0.068		Set Trigger
5	3.982	0.038	0.018	0.037	0.066		Set Trigger

Avg 4.04

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/20/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



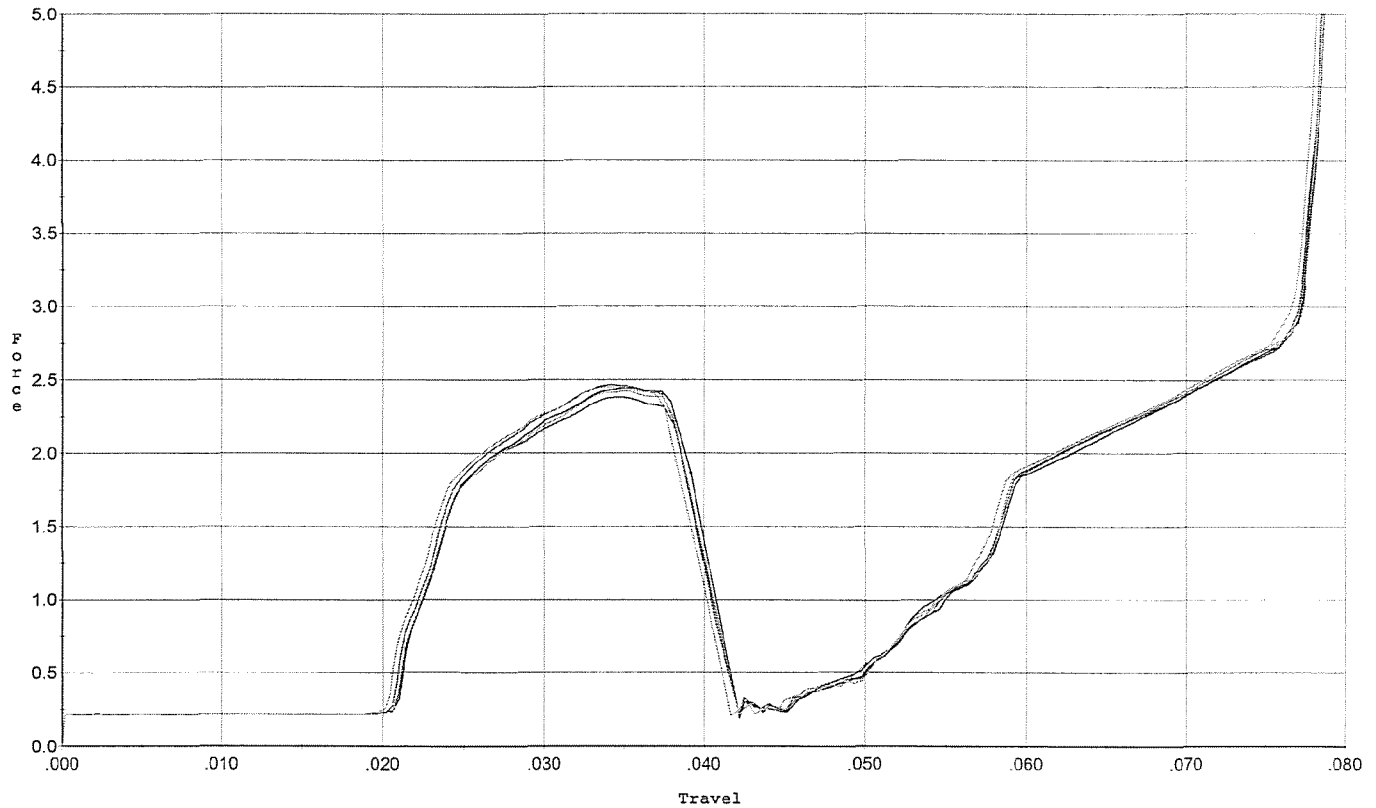
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.169	0.037	0.017	0.037	0.068		Set Trigger
2	4.186	0.036	0.017	0.036	0.067		Set Trigger
3	4.325	0.036	0.017	0.036	0.069		Set Trigger
4	4.299	0.036	0.017	0.036	0.070		Set Trigger
5	4.212	0.036	0.017	0.036	0.068		Set Trigger

Avg 4.23

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 8/20/09

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



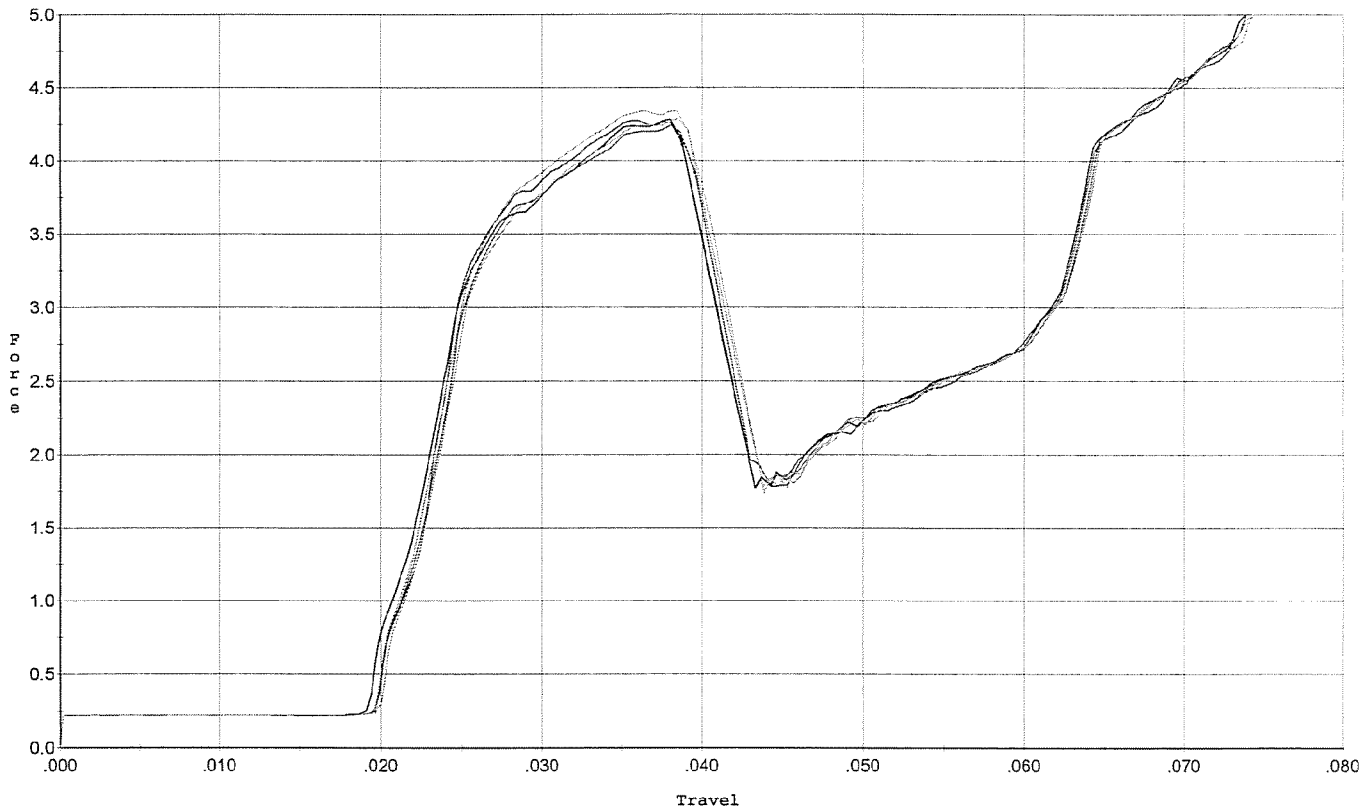
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.381	0.038	0.021	0.046	0.039		Set Trigger
2	2.446	0.039	0.021	0.046	0.041		Set Trigger
3	2.467	0.038	0.021	0.046	0.040		Set Trigger
4	2.423	0.040	0.021	0.046	0.041		Set Trigger
5	2.451	0.039	0.020	0.046	0.042		Set Trigger

Avg 2.43

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 8/20/09

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.276	0.039	0.020	0.034	0.069		Set Trigger
2	4.283	0.039	0.019	0.034	0.070		Set Trigger
3	4.243	0.040	0.020	0.033	0.071		Set Trigger
4	4.290	0.040	0.020	0.033	0.073		Set Trigger
5	4.341	0.039	0.020	0.033	0.072		Set Trigger

Avg 4.28